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Lee et al.

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(45) **Date of Reissued Patent: Feb. 11, 2025**

(54) **REFRIGERATOR AND METHOD FOR CONTROLLING THE SAME**

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(73) Assignee: **LG Electronics Inc.**, Seoul (KR)

(21) Appl. No.: **17/675,332**

(22) Filed: **Feb. 18, 2022**

Related U.S. Patent Documents

Reissue of:

(64) Patent No.: **10,568,440**
Issued: **Feb. 25, 2020**
Appl. No.: **16/298,097**
Filed: **Mar. 11, 2019**

U.S. Applications:

(63) Continuation of application No. 15/212,123, filed on Jul. 15, 2016, now Pat. No. 10,271,668, which is a (Continued)

(30) **Foreign Application Priority Data**

Feb. 1, 2010 (KR) 10-2010-0008977
Feb. 1, 2010 (KR) 10-2010-0008978

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A47F 3/04 (2006.01)
A47F 3/00 (2006.01)
(Continued)

(52) **U.S. Cl.**
CPC ***A47F 3/0434*** (2013.01); ***A47F 3/001*** (2013.01); ***A47F 3/005*** (2013.01); ***A47F 3/043*** (2013.01);
(Continued)

(58) **Field of Classification Search**
CPC A47F 3/0434; A47F 3/001; A47F 3/005; A47F 3/043; F25D 11/02; F25D 23/02;
(Continued)

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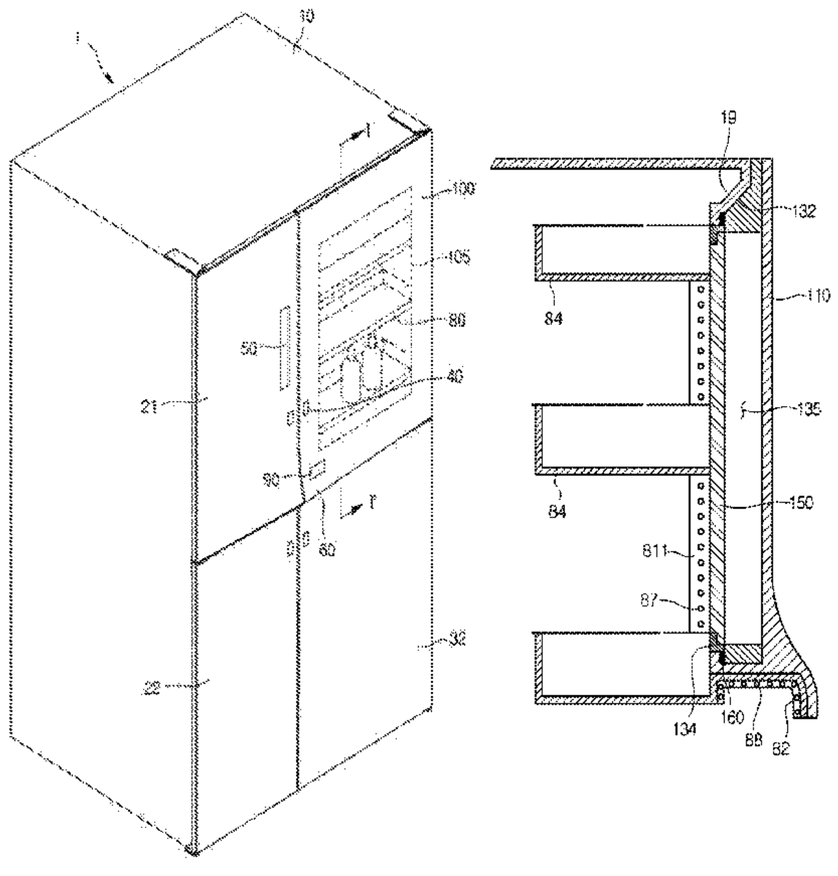
Primary Examiner — Terrence R Till
(74) *Attorney, Agent, or Firm* — Fish & Richardson P.C.

(57) **ABSTRACT**

Provided is a refrigerator, which includes a refrigerating compartment, a freezing compartment, and a door assembly. The freezing compartment is adjacent to the refrigerating compartment. The door assembly selectively opens the refrigerating compartment and the freezing compartment. The door assembly includes a glass member defining a frontal exterior thereof and allowing an inside of the refrigerating compartment or the freezing compartment to be seen therethrough when the door assembly is closed, a deposition treated layer formed on a rear surface of the glass member to allow light to partially pass through the glass member, and a transparent plate spaced a predetermined distance from the glass member. Gas for insulation is injected in a space formed between the glass member and the transparent plate, and the space is sealed.

51 Claims, 11 Drawing Sheets



Related U.S. Application Data

continuation of application No. 14/724,980, filed on May 29, 2015, now Pat. No. 9,510,696, which is a continuation of application No. 13/390,946, filed as application No. PCT/KR2011/000374 on Jan. 19, 2011, now Pat. No. 9,046,294.

(51) **Int. Cl.**

F25D 11/02	(2006.01)
F25D 23/02	(2006.01)
F25D 23/04	(2006.01)
F25D 23/06	(2006.01)
F25D 25/02	(2006.01)
F25D 27/00	(2006.01)

(52) **U.S. Cl.**

CPC ***F25D 11/02*** (2013.01); ***F25D 23/02*** (2013.01); ***F25D 23/025*** (2013.01); ***F25D 23/028*** (2013.01); ***F25D 23/04*** (2013.01); ***F25D 23/065*** (2013.01); ***F25D 27/00*** (2013.01); ***F25D 27/005*** (2013.01); *F25D 25/025* (2013.01); *F25D 2201/14* (2013.01); *F25D 2323/021* (2013.01); *F25D 2323/023* (2013.01); *F25D 2400/18* (2013.01); *F25D 2400/36* (2013.01)

(58) **Field of Classification Search**

CPC F25D 23/025; F25D 23/028; F25D 23/04; F25D 23/065; F25D 27/00; F25D 27/005; F25D 25/025; F25D 2201/14; F25D 2323/021; F25D 2323/023; F25D 2400/18; F25D 2400/36

See application file for complete search history.

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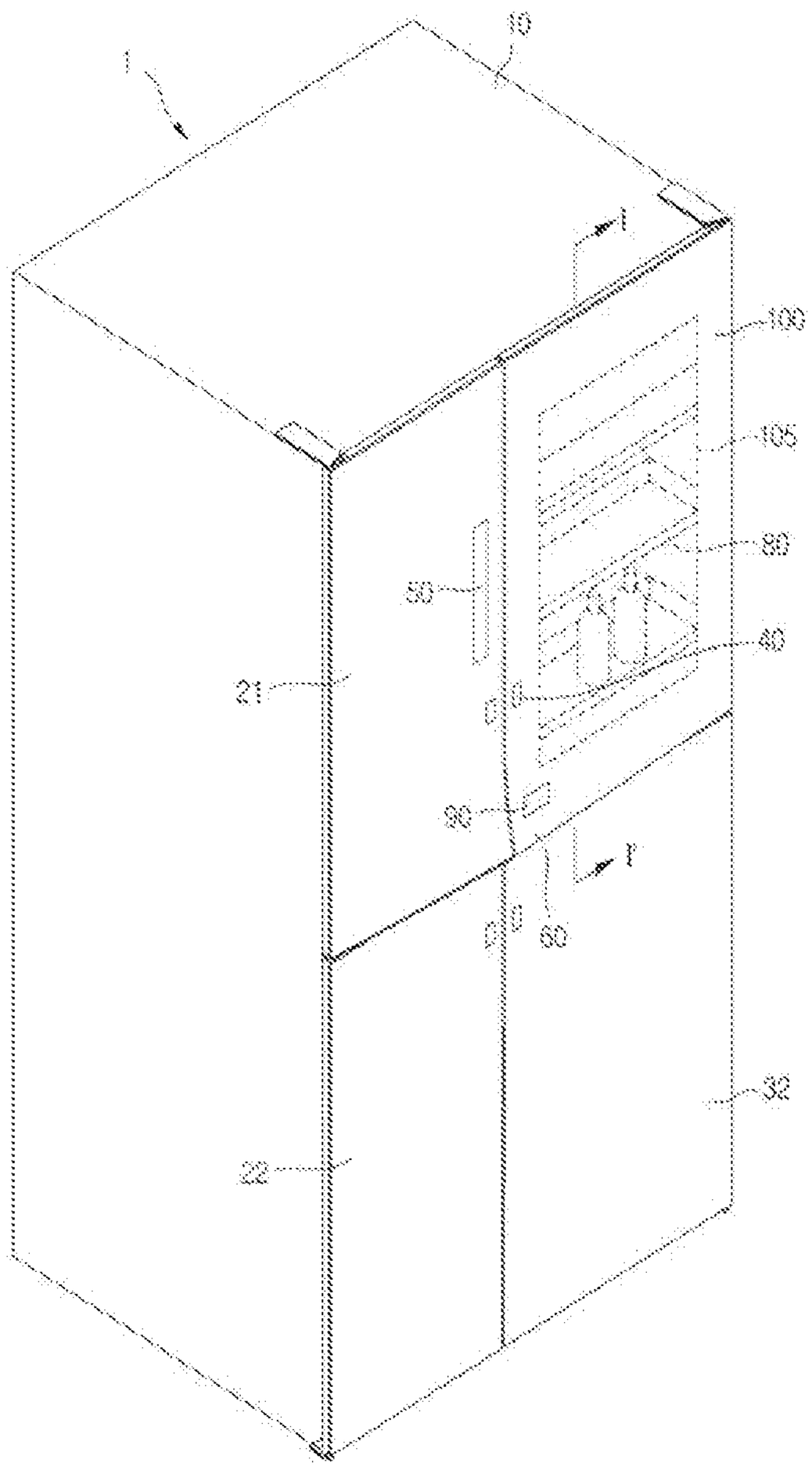
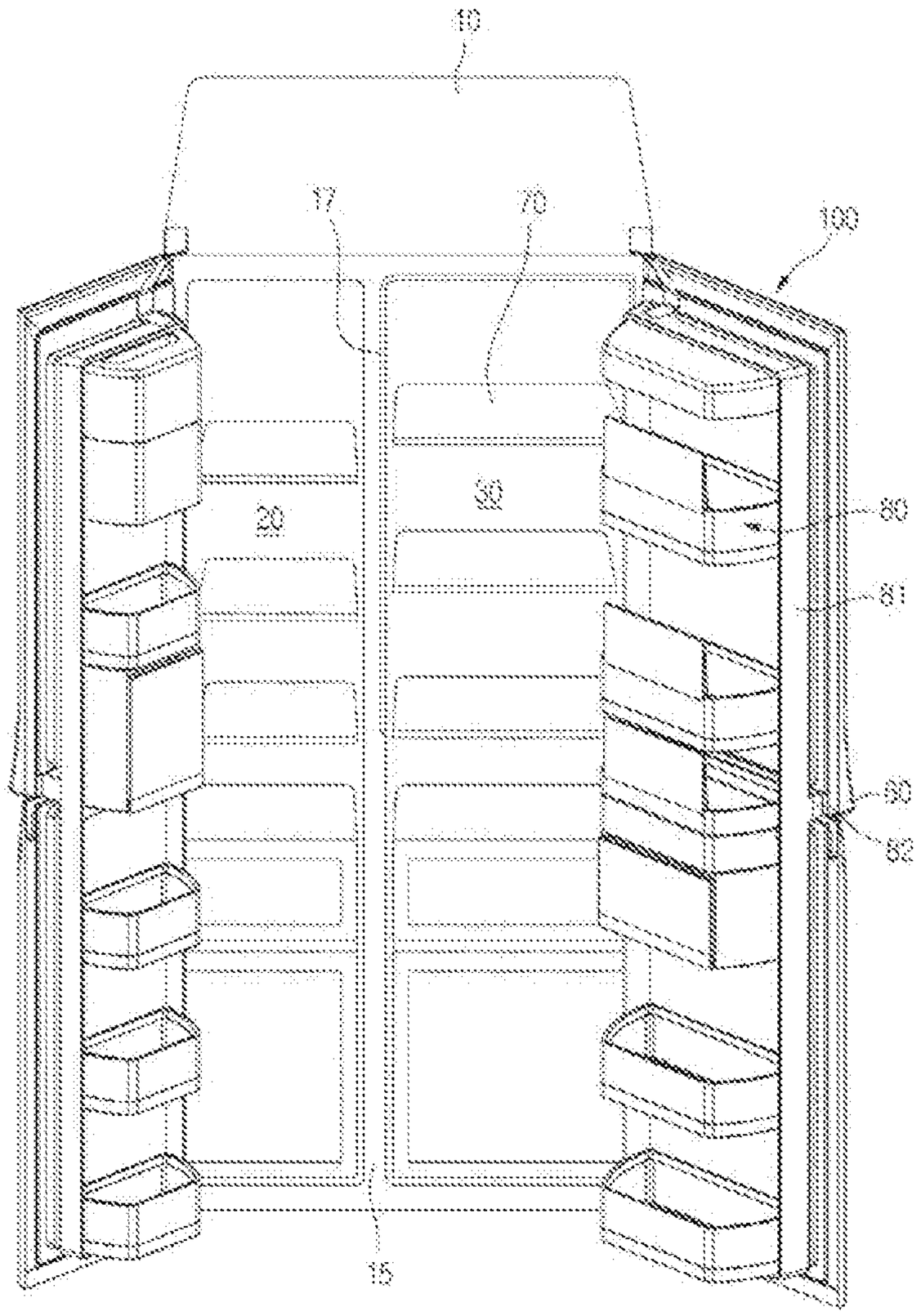
[Fig. 1]



[Fig. 2]



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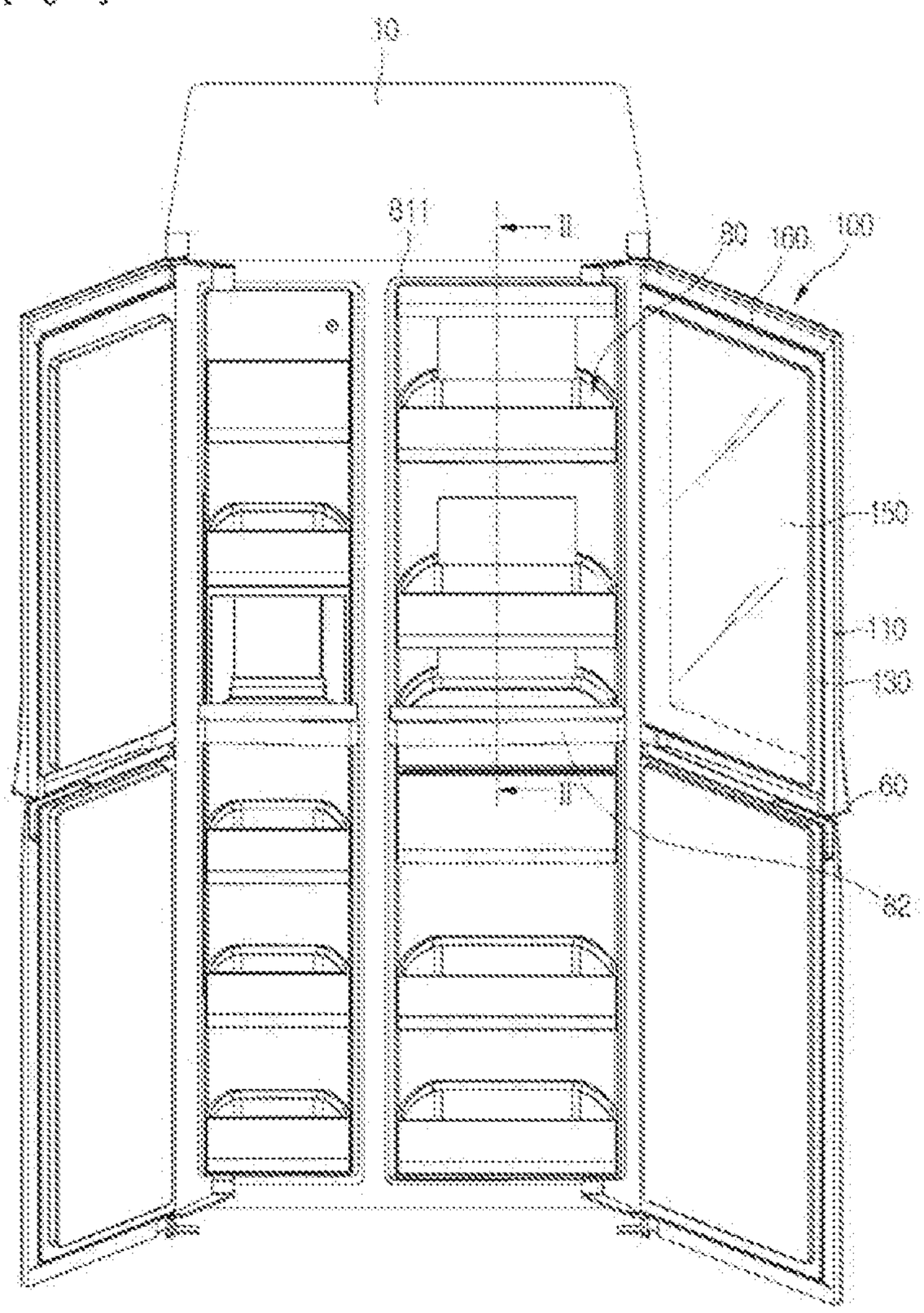

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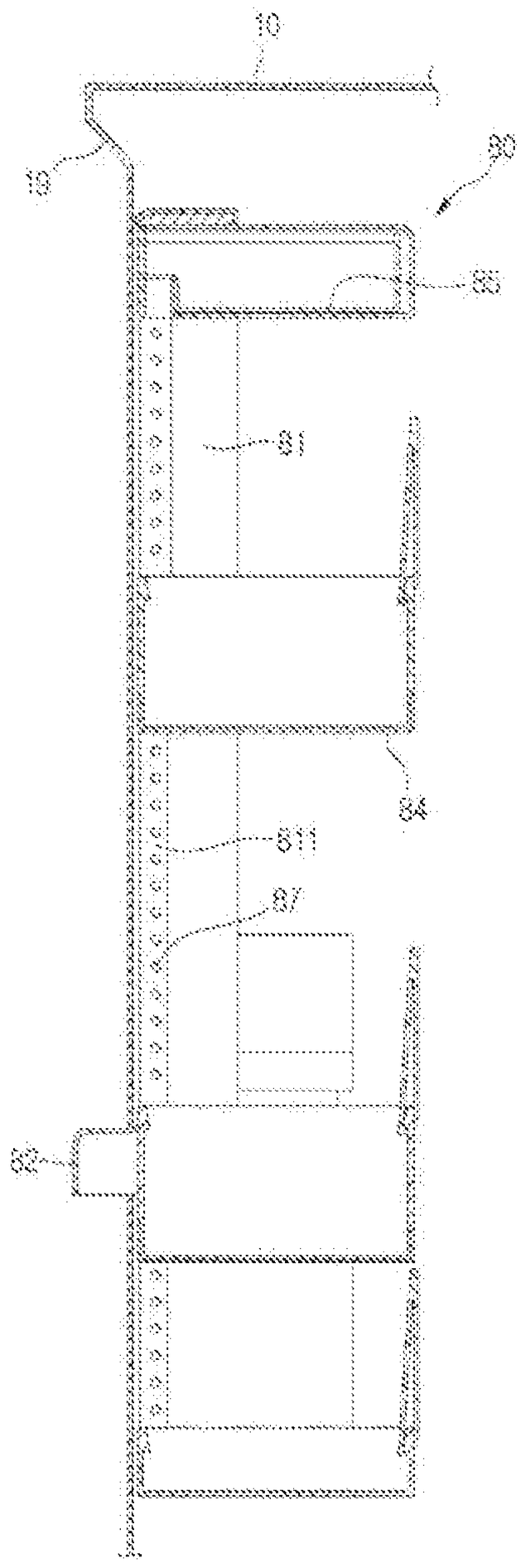

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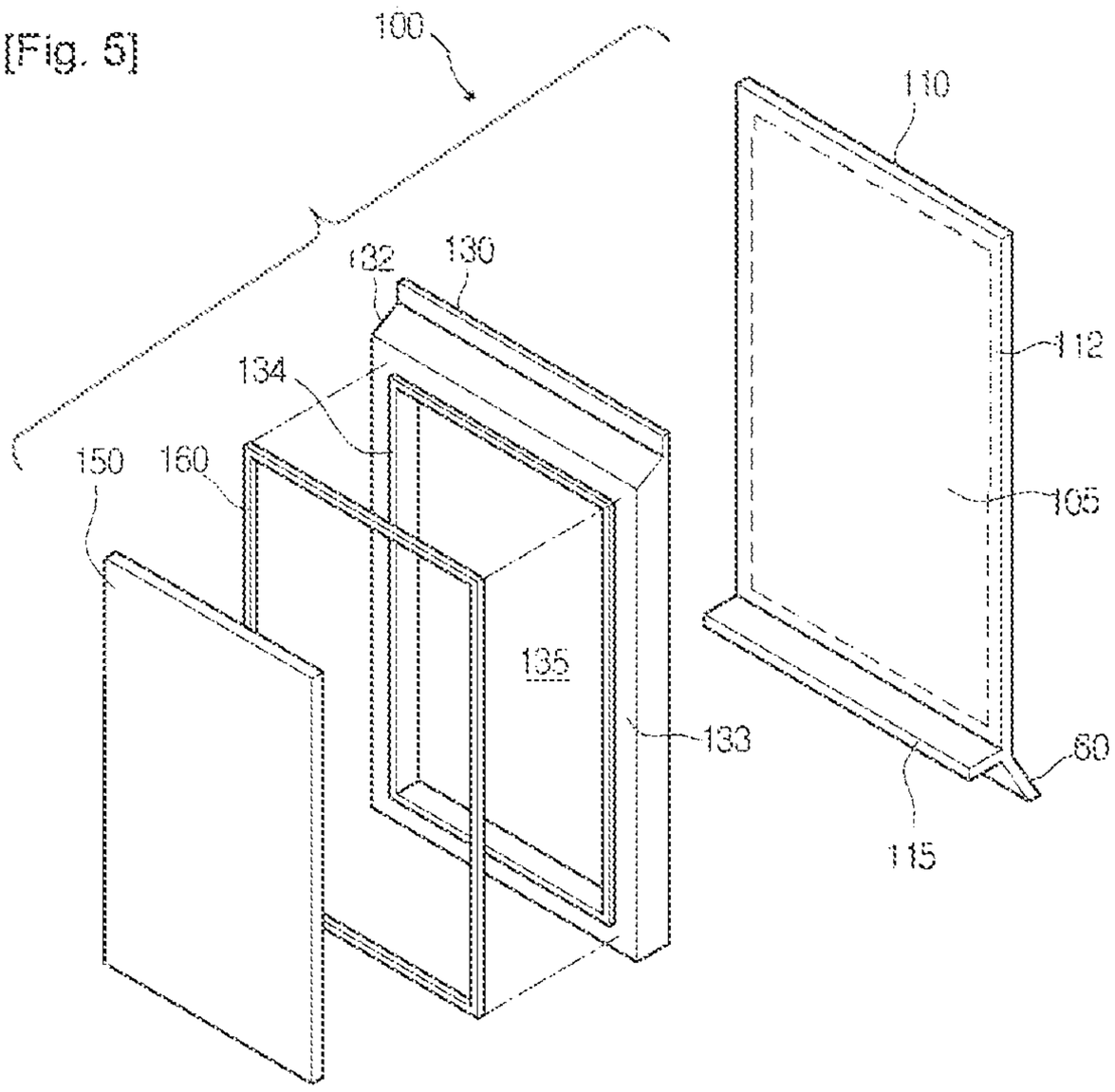
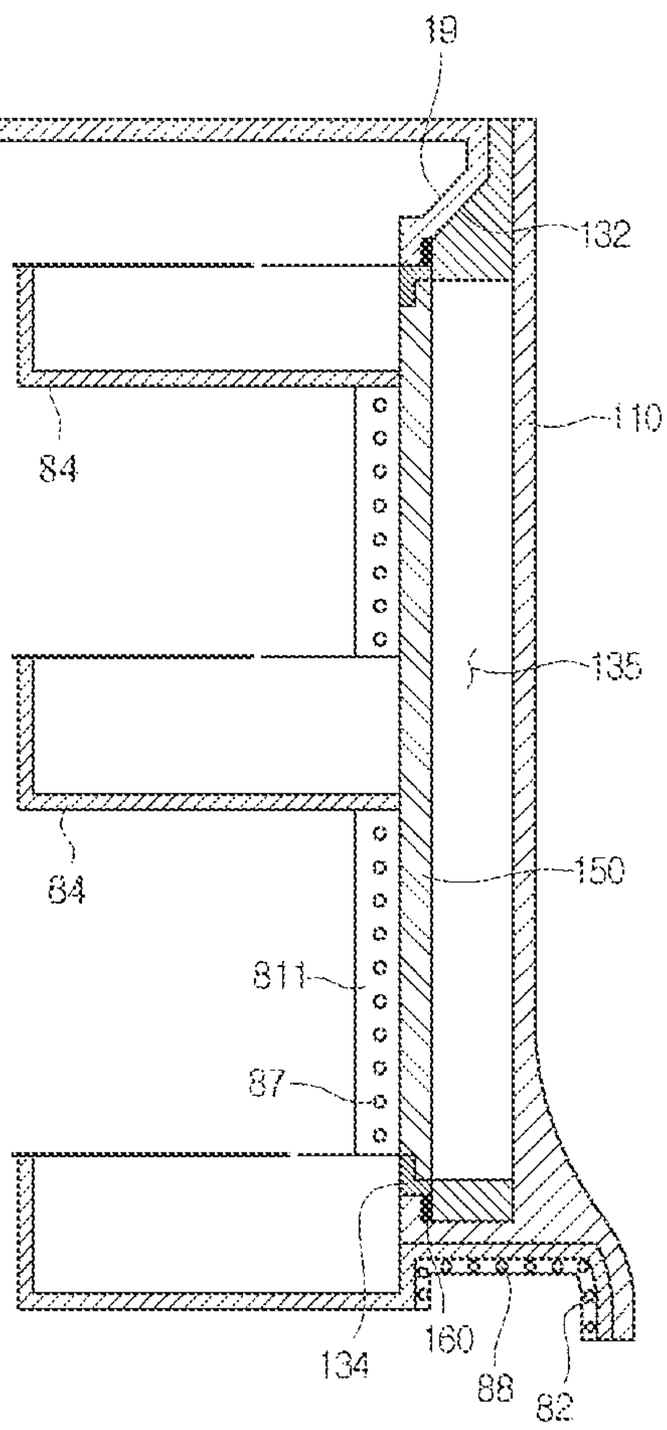
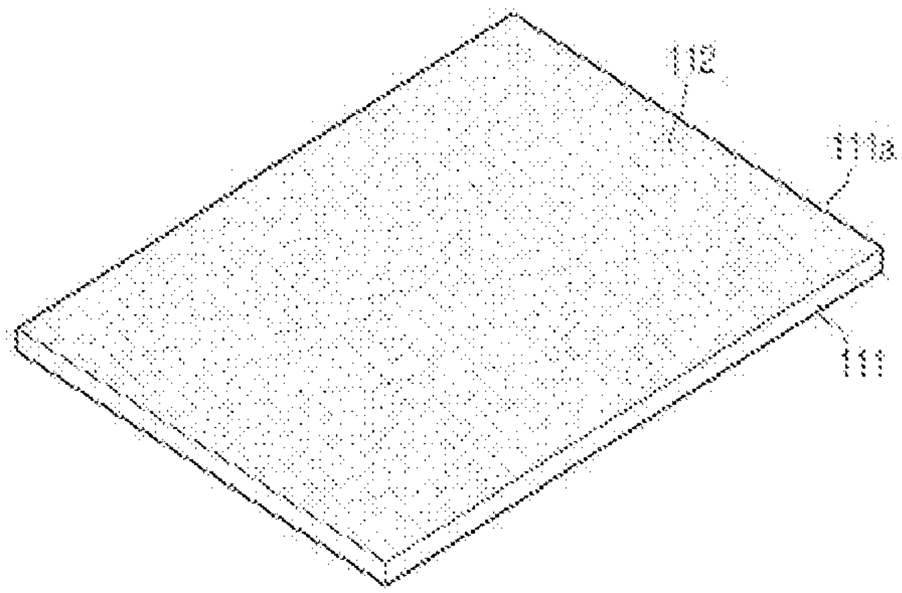
[Fig. 5]



[Fig. 6]



[Fig. 7]



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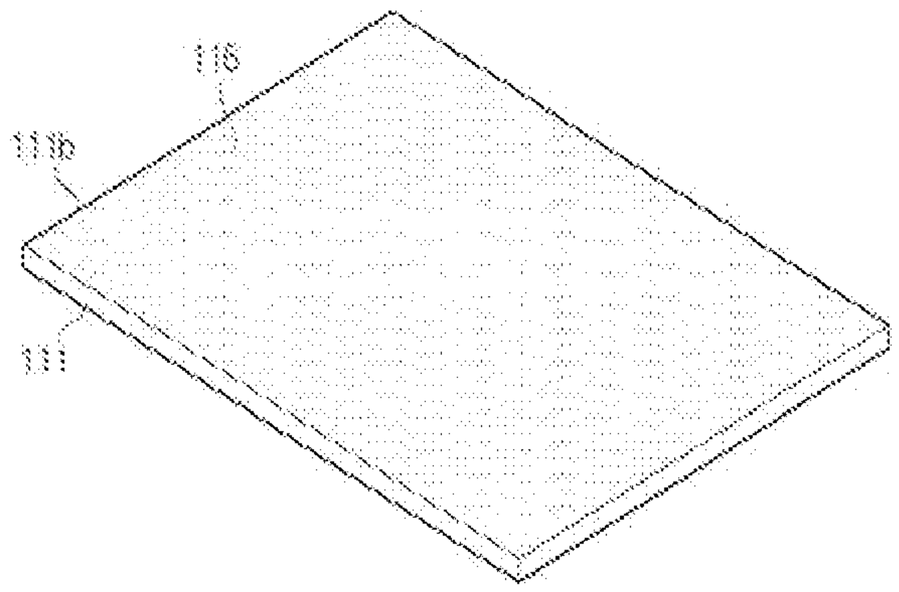
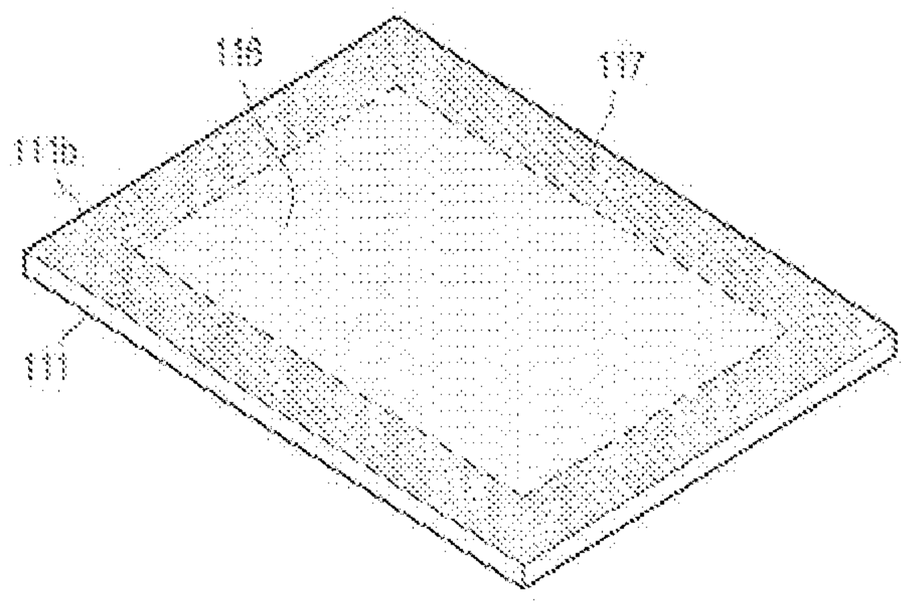


[Fig. 9]



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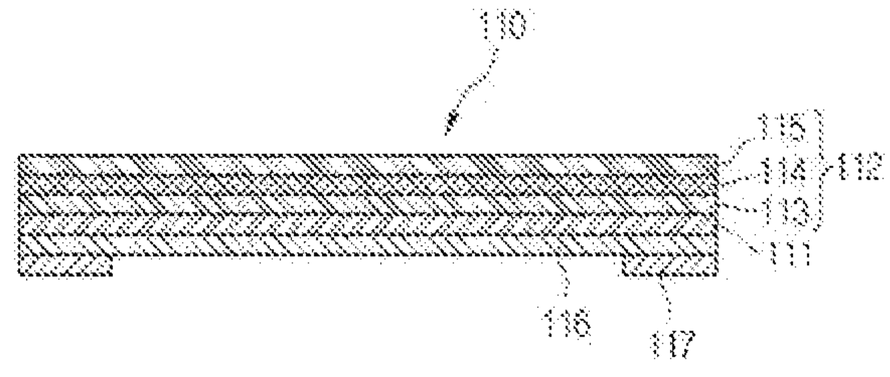

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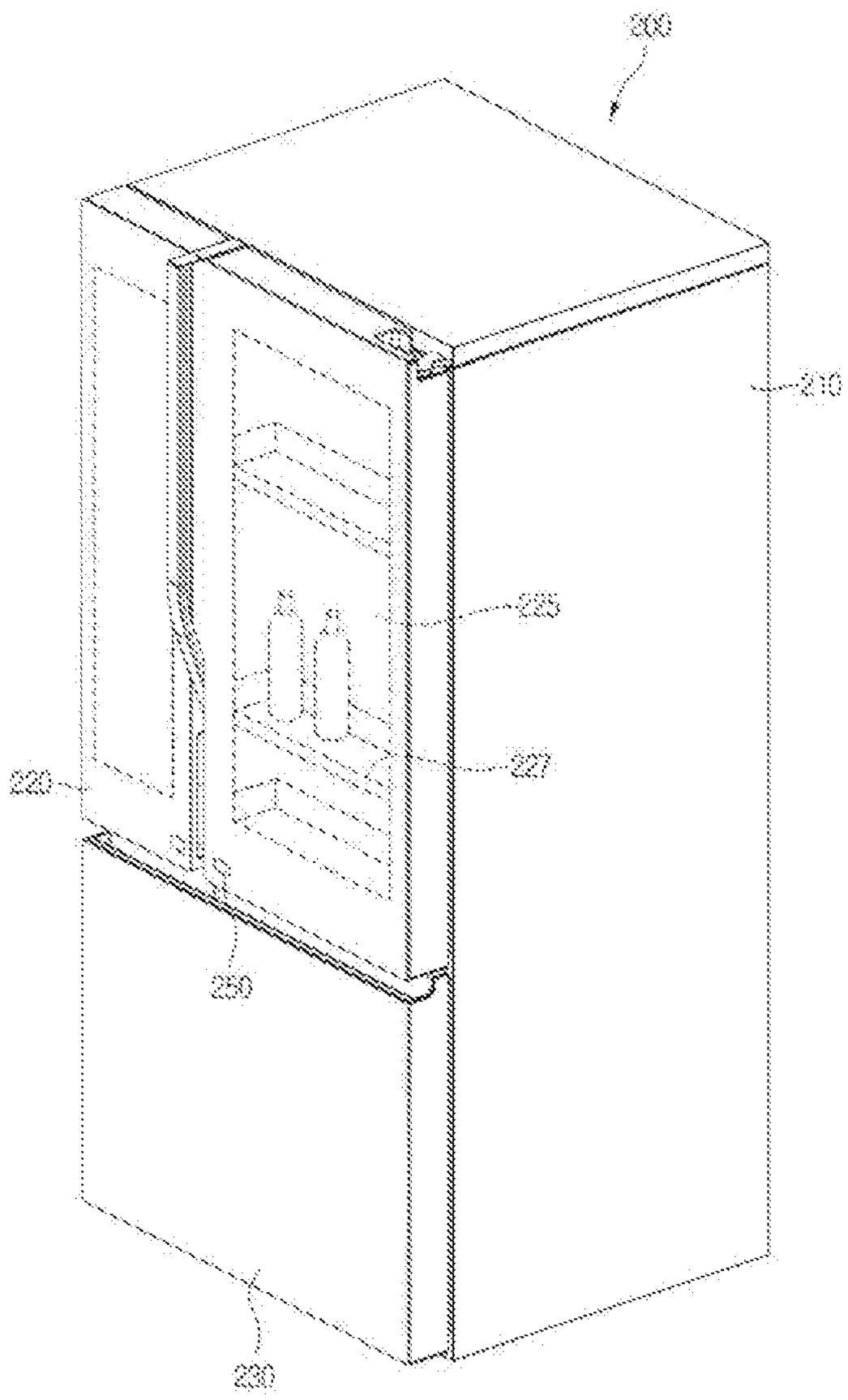
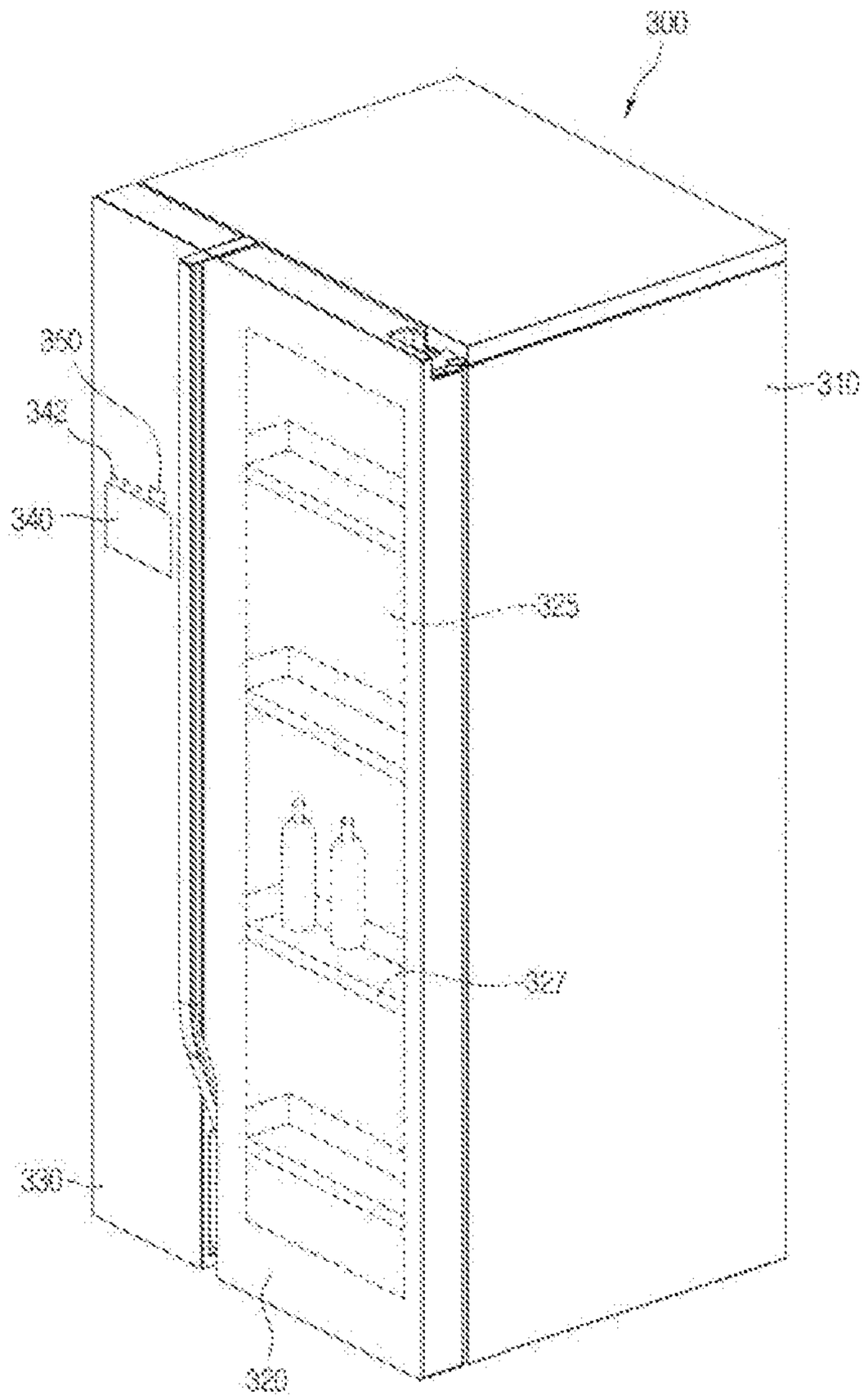
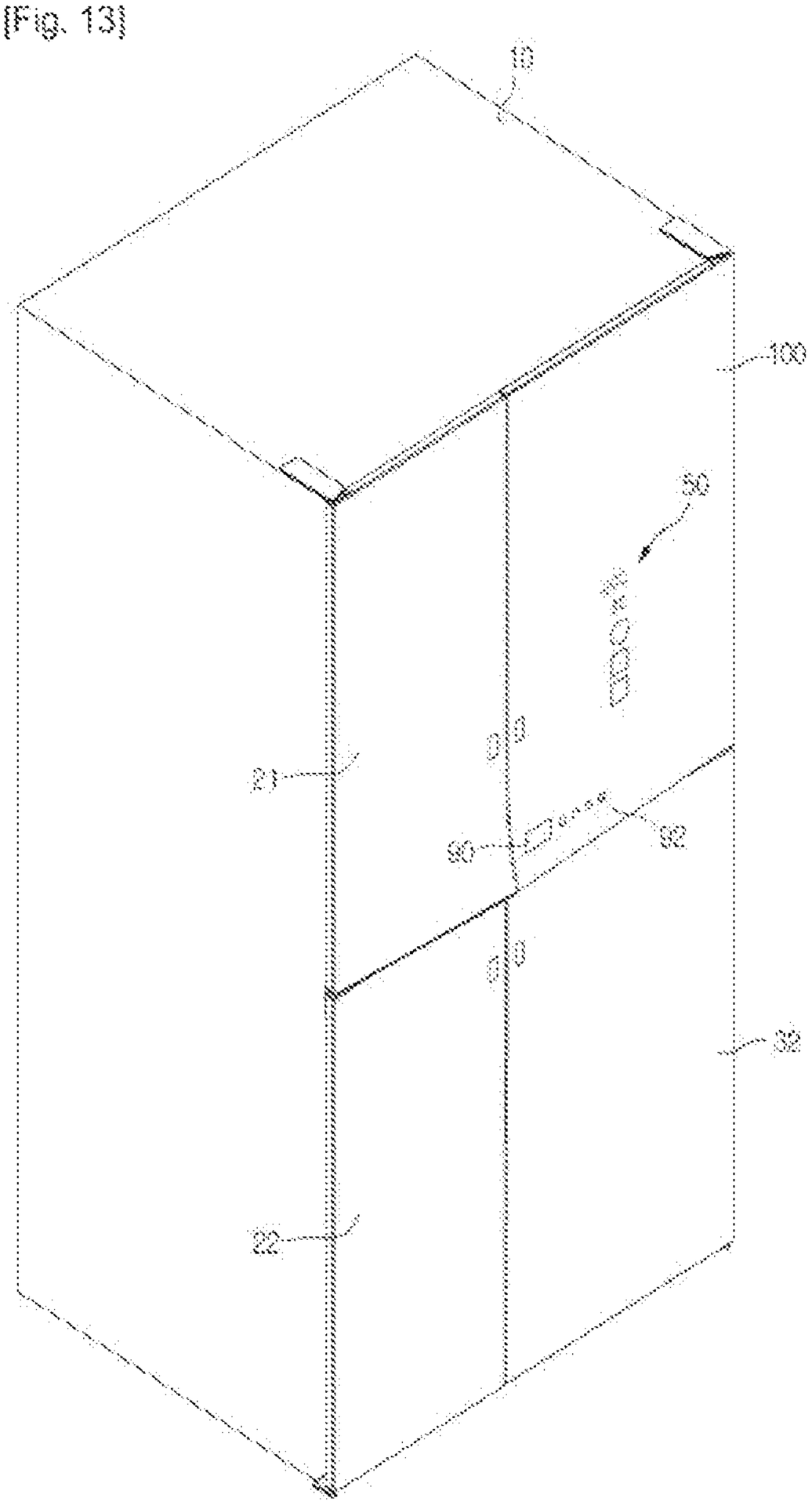


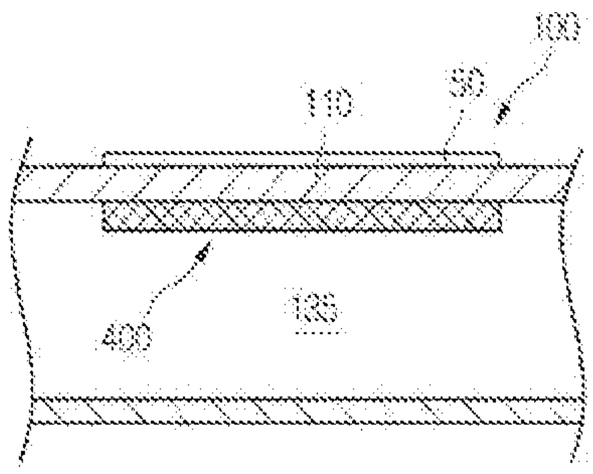
[Fig. 12]



[Fig. 13]



[Fig. 14]



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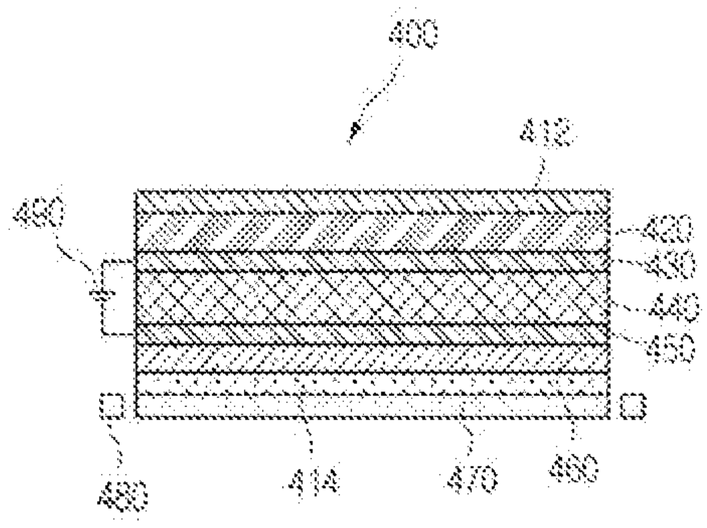
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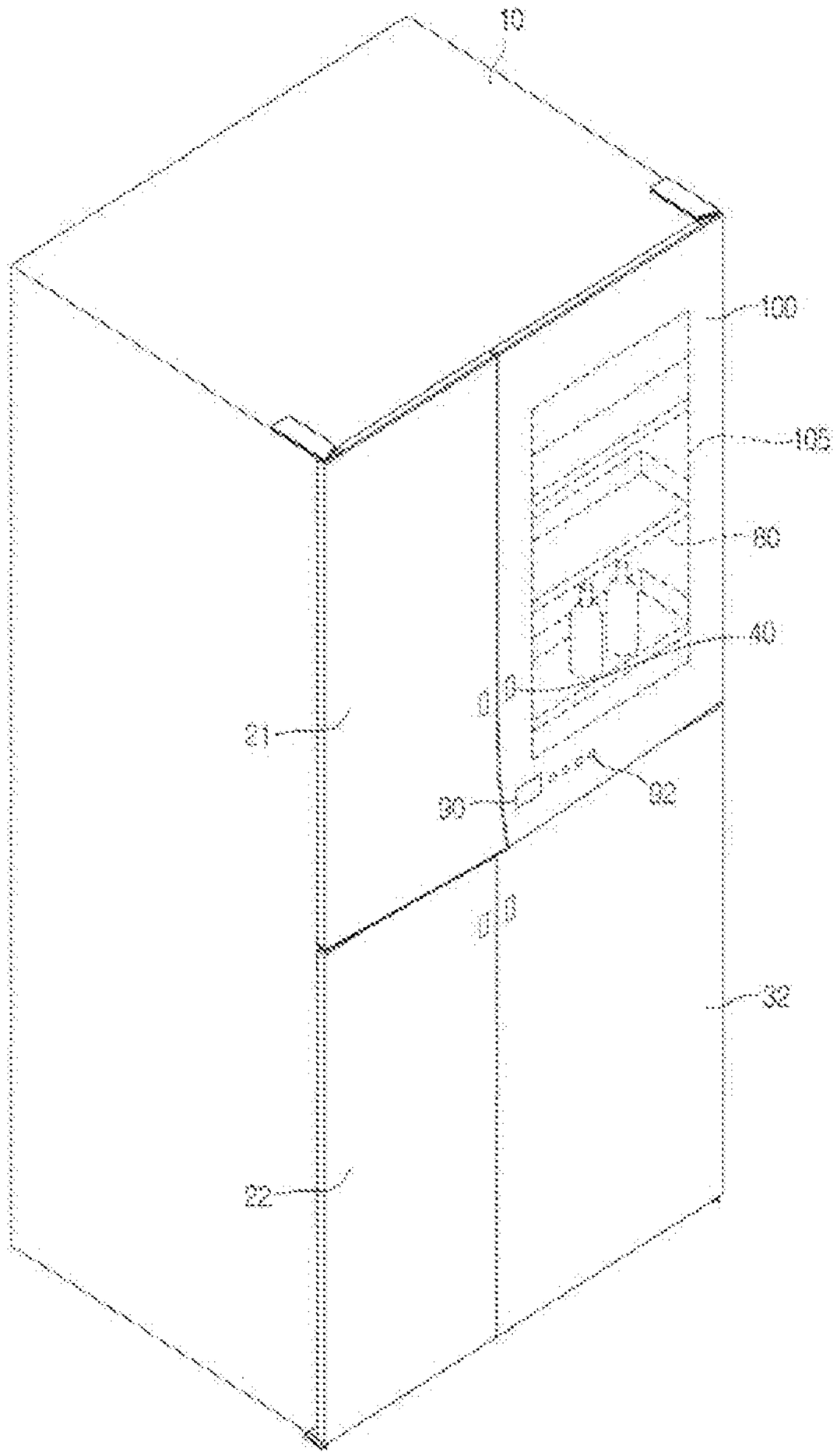
[Fig. 16]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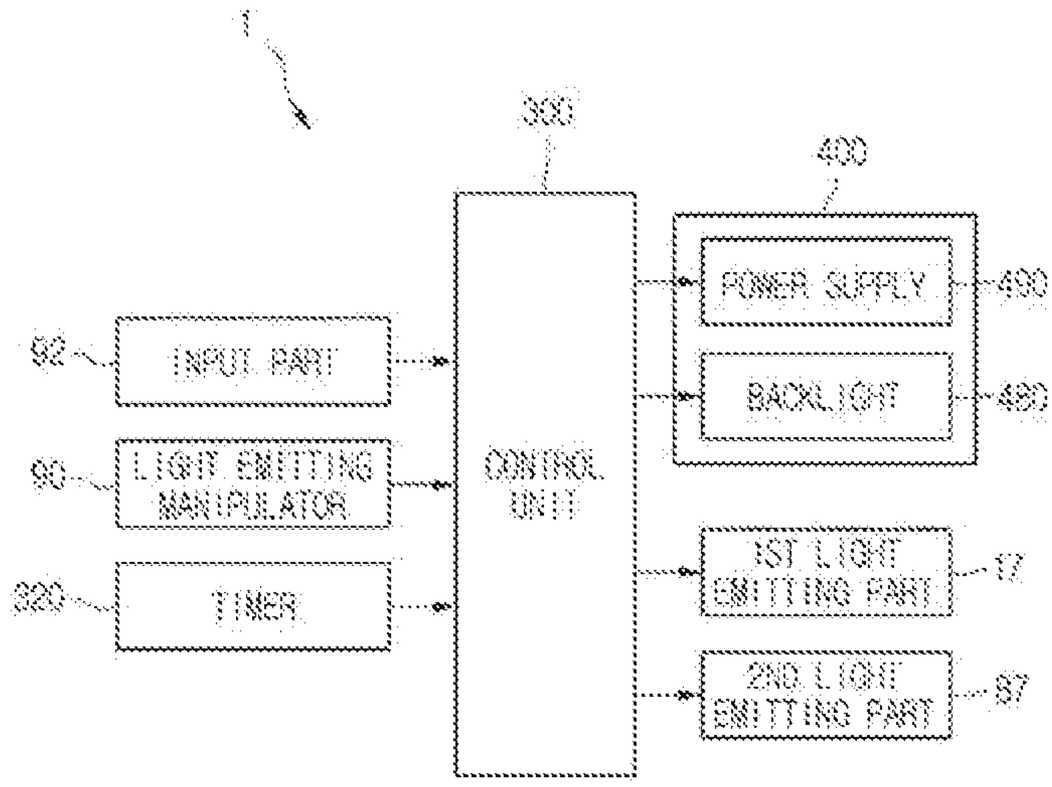
[Fig. 17]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400
POWER SUPPLY
490
92
INPUT PART
BACKLIGHT
480
90
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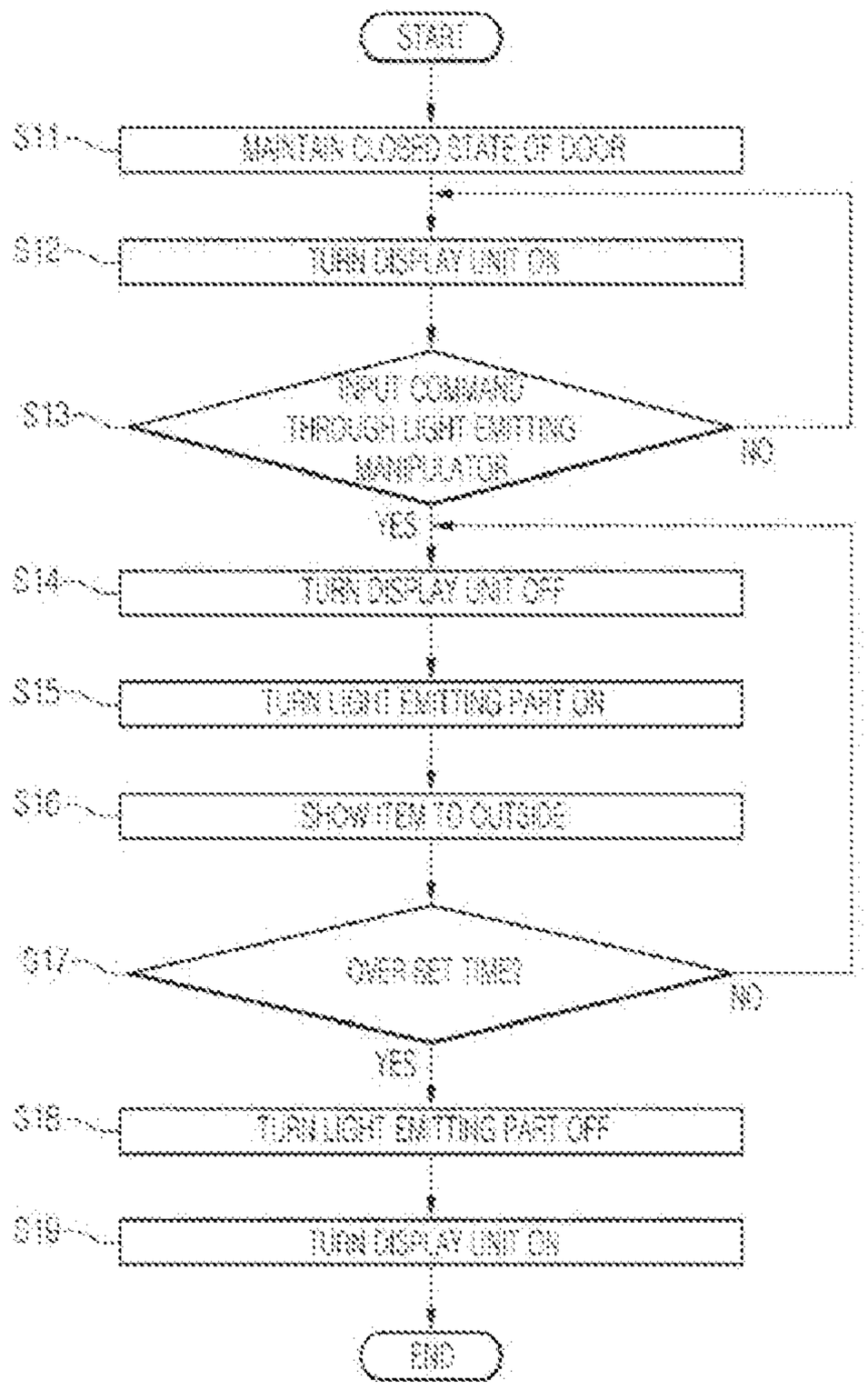
CONTROL UNIT
1ST LIGHT EMITTING PART
17
320
TIMER
2ND LIGHT EMITTING PART
87

[Fig. 18]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S11
MAINTAIN CLOSED STATE OF DOOR
S12
TURN DISPLAY UNIT ON
S13
INPUT COMMAND THROUGH LIGHT EMITTING MANIPULATOR
NO
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S14
TURN DISPLAY UNIT OFF
S15
TURN LIGHT EMITTING PART ON
S16
SHOW ITEM TO OUTSIDE
S17
OVER SET TIME?
NO
YES
S18
TURN LIGHT EMITTING PART OFF
S19
TURN DISPLAY UNIT ON
END

REFRIGERATOR AND METHOD FOR CONTROLLING THE SAME

Matter enclosed in heavy brackets [ ] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue; a claim printed with strikethrough indicates that the claim was canceled, disclaimed, or held invalid by a prior post-patent action or proceeding.

CROSS-REFERENCE TO RELATED APPLICATION

This application is a *reissue of U.S. application Ser. No. 16/298,097, filed on Mar. 11, 2019, now U.S. Pat. No. 10,568,440, issued on Feb. 25, 2020, which is a* continuation of U.S. application Ser. No. 15/212,123, filed Jul. 15, 2016, which is a continuation of U.S. application Ser. No. 14/724,980, now U.S. Pat. No. 9,510,696, filed May 29, 2015, which is a continuation of U.S. application Ser. No. 13/390,946, filed Feb. 17, 2012, now U.S. Pat. No. 9,046,294, which is a U.S. National Phase Application of International Application PCT/KR2011/000374, filed on Jan. 19, 2011, which claims the benefit of Korean Application Nos. 10-2010-0008977 and 10-2010-0008978, filed on Feb. 1, 2010, the entire contents of which are hereby incorporated by reference in their entireties.

TECHNICAL FIELD

The present disclosure relates to a refrigerator and a method for controlling the refrigerator.

BACKGROUND ART

Refrigerators repeatedly perform a refrigerating cycle to cool a refrigerating compartment or freezing compartment, so that foods can be freshly stored therein for a predetermined time.

Such a refrigerator includes a main body defining a storage space, and a door selectively opening or closing the main body. An item is stored in the storage space, and the door can be opened to take out the stored item.

Since the main body is covered with the door, it is difficult to figure out the position of an item to be taken out until opening the door.

Thus, the door should be opened to figure out the position of an item. At this point, cool air may flow out from the storage space.

Accordingly, the temperature of the storage space may increase, items stored in the refrigerator may be degraded, and power consumption for cooling the storage space may be increased.

DISCLOSURE OF INVENTION

Technical Problem

Embodiments provide a refrigerator and a method for controlling the refrigerator, which make it possible to see through the refrigerator from the outside.

Embodiments also provide a refrigerator and a method for controlling the refrigerator, which make it possible to perceive an item stored in the refrigerator by operating a light emitting part when a refrigerator door is closed.

Embodiments also provide a refrigerator and a method for controlling the refrigerator, which make it possible to selectively drive a viewing window and a display unit for displaying an operation state of the refrigerator.

Solution to Problem

In one embodiment, a refrigerator includes: a refrigerating compartment; a freezing compartment adjacent to the refrigerating compartment; and a door assembly selectively opening or closing each the refrigerating compartment and the freezing compartment, wherein the door assembly includes: a glass member defining a frontal exterior thereof and allowing an inside of the refrigerating compartment or the freezing compartment to be seen therethrough when the door assembly is closed; a deposition treated layer formed on a rear surface of the glass member to allow light to partially pass through the glass member; and a transparent plate spaced a predetermined distance from the glass member, wherein gas for insulation is injected in a space formed between the glass member and the transparent plate, and the space is sealed.

In another embodiment, a refrigerator includes: a main body defining a storage compartment; a light emitting part configured to emit light to the storage compartment; and a door selectively opening or closing the storage compartment, wherein the door includes: an inner door part allowing the light from the light emitting part to pass therethrough; an outer door part allowing the light passing through the inner door part to selectively pass therethrough; and a gas layer for insulation which fills a space between the inner door part and the outer door part, wherein, when the light emitting part is turned on and the door is closed, an item inside the storage compartment is perceived from a frontal viewing of the door.

In another embodiment, a refrigerator includes: a main body having a storage compartment for storing food stuff; a light emitting part configured to emit light to the storage compartment; a door opening or closing the storage compartment, the door having a viewing window allowing the light from the light emitting part to be released outwards; a display unit disposed on the door to display information regarding performance of the refrigerator; a viewing conversion input switch configured to input a command for operating the light emitting part and the display unit; and a control unit configured to turn the light emitting part on and stop the display unit from displaying the information, according to a signal from the viewing conversion input switch.

In another embodiment, a method for controlling a refrigerator comprising a main body having a storage compartment, a light emitting part illuminating the storage compartment, and a door selectively opening or closing the storage compartment includes: displaying preset information through a display unit disposed on the door; inputting a view converting command through a viewing conversion input switch disposed on the door; emitting light by operating the light emitting part according to the view converting command; and allowing the light emitted from the light emitting part to pass through a viewing window disposed on the door, such that food stuff within the storage compartment be seen through the viewing window from an outside of the refrigerator.

The details of one or more embodiments are set forth in the accompanying drawings and the description below.

Other features will be apparent from the description and drawings, and from the claims.

Advantageous Effects of Invention

According to the embodiment, since the deposition-treated glass member is provided to the refrigerator door to show the storage space to the outside, a stored item to be taken out can be perceived without opening the refrigerator door.

In addition, since the refrigerator includes the light emitting part to illuminate the storage space, the position of an item can be easily checked. Also, since the light emitting part can be selectively operated, user convenience can be improved and power consumption can be reduced.

In addition, since the refrigerator door includes the glass member and the transparent plate, and the insulating gas layer is disposed between the glass member and the transparent plate, the inside of the refrigerator can be seen through the refrigerator door from the outside, and the insulating performance of the refrigerator door can be ensured.

In addition, the display unit for displaying an operation state of the refrigerator is provided to the refrigerator door, and selectively disappears such that an item stored in the storage compartment can be perceived through the viewing window, and further, the light emitting part emits light, thereby improving user convenience.

BRIEF DESCRIPTION OF DRAWINGS

FIG. **1** is a perspective view illustrating a refrigerator according to a first embodiment.

FIG. **2** is a schematic view illustrating an open state of a door coupled a second receiving part, according to the first embodiment.

FIG. **3** is a schematic view illustrating an open state of the door without the second receiving part according to the first embodiment.

FIG. **4** is a cross-sectional view taken along line II-II' of FIG. **3**.

FIG. **5** is an exploded perspective view illustrating a first refrigerating compartment door according to the first embodiment.

FIG. **6** is a cross-sectional view taken along line I-I' of FIG. **1**.

FIGS. **7** to **9** are schematic views illustrating a process that is performed on an outer door part according to the first embodiment.

FIG. **10** is a cross-sectional view illustrating a configuration of an outer door part according to the first embodiment.

FIG. **11** is a perspective view illustrating a configuration of a refrigerator according to a second embodiment.

FIG. **12** is a perspective view illustrating a configuration of a refrigerator according to a third embodiment.

FIG. **13** is a perspective view illustrating a refrigerator according to a fourth embodiment.

FIGS. **14** and **15** are cross-sectional views illustrating a driving unit for driving a display unit of a refrigerator according to the fourth embodiment.

FIG. **16** is a perspective view illustrating an operation of a viewing window of the refrigerator according to the fourth embodiment.

FIG. **17** is a block diagram illustrating a configuration of a refrigerator according to an embodiment.

FIG. **18** is a flowchart illustrating a method for controlling a refrigerator according to an embodiment.

MODE FOR THE INVENTION

Reference will now be made in detail to the embodiments of the present disclosure, examples of which are illustrated in the accompanying drawings.

FIG. **1** is a perspective view illustrating a refrigerator according to a first embodiment. FIG. **2** is a schematic view illustrating an open state of a door coupled with a second receiving part, according to the first embodiment. FIG. **3** is a schematic view illustrating an open state of the door without the second receiving part according to the first embodiment. FIG. **4** is a cross-sectional view taken along line II-II' of FIG. **3**.

Referring to FIGS. **1** to **4**, a refrigerator **1** according to an embodiment includes a main body **10** (*i.e., cabinet*) that defines a freezing compartment **20** and a refrigerating compartment **30** as storage spaces. The freezing compartment **20** and the refrigerating compartment **30** are separated from each other by a partition **15**, and are laterally arrayed in parallel. A first receiving part **70** for receiving items is disposed in the freezing compartment **20** and the refrigerating compartment **30**. The first receiving part **70** includes a shelf.

A first light emitting part **17** that emits light to the first receiving part **70** is disposed at the frontal edge portion of the main body **10**. The first light emitting part **17** may be disposed around the frontal edge portion of the freezing compartment **20** and the refrigerating compartment **30**, and may include a light emitting diode (LED).

Compartment doors are rotatably disposed on the front surface of the main body **10** to selectively close the freezing compartment **20** and the refrigerating compartment **30**.

The compartment doors include a first freezing compartment door **21** and a second freezing compartment door **22**, which close the freezing compartment **20**. The second freezing compartment door **22** may be disposed under the first freezing compartment door **21**. The compartment door further includes a first refrigerating compartment door **100** and a second refrigerating compartment door **32**, which close the refrigerating compartment **30**. The second refrigerating compartment door **32** may be disposed under the first refrigerating compartment door **100**.

Pressable opening-manipulators **40** may be disposed on the front surfaces of the freezing compartment doors **21** and **22** and the refrigerating compartment doors **32** and **100** to open the freezing compartment doors **21** and **22** and the refrigerating compartment doors **32** and **100**. The front end of the main body **10** may be provided with opening mechanisms (not shown) that move in conjunction with the opening-manipulators **40**.

When the opening-manipulator **40** is manipulated, the opening mechanism moves a corresponding one of the doors **21**, **22**, **32** and **100** forward to open at least one portion of the freezing compartment **20** or the refrigerating compartment **30**.

A display unit **50** may be disposed on the first freezing compartment door **21** to display an operation state of the refrigerator **1** to the outside thereof. The display unit **50** may include input parts (not shown) to control an operation state of the refrigerator **1**.

A viewing window **105** may be disposed on the first refrigerating compartment door **100** to see the inside of the refrigerating compartment **30** from the outside thereof. The

viewing window **105** may constitute at least one portion of the front surface of the first refrigerating compartment door **100**.

The first refrigerating compartment door **100** may be provided with a light emitting manipulator **90** that turns the first light emitting part **17** on. The light emitting manipulator **90** includes a button-type or touch-type input part.

Sub-doors for receiving an item may be disposed behind the doors **21**, **22**, **100**, and **32**. The sub-doors include a sub-door provided to the freezing compartment **20** and a sub-door **80** provided to the refrigerating compartment **30**, which may be rotatably connected to the front portions of the freezing compartment **20** and the refrigerating compartment **30**, and may have a length corresponding to the length of the freezing compartment **20** and the length of the refrigerating compartment **30**. Hereinafter, the sub-doors are described with respect to the sub-door **80** provided to the refrigerating compartment **30**, and the sub-door provided to the freezing compartment **20** may also be denoted by **80**.

In detail, the sub-door **80** may include a frame **81** having a size to be received in the freezing compartment **20** or the refrigerating compartment **30**, a sub-door handle **82** protruding from the front surface of the frame **81**, and second receiving parts. The frame **81** is tetragonal in which the second receiving part may be removably mounted. The sub-door handle **82** may horizontally extend on the front surface of the frame **81**.

The sub-door **80** may be removed from the freezing compartment doors **21** and **22** or the refrigerating compartment doors **32** and **100**, and be disposed within the main body **10**. That is, the sub-door **80** may be removed from the freezing compartment **20** or the refrigerating compartment **30** by rotating together with the freezing compartment doors **21** and **22** or the refrigerating compartment doors **32** and **100**, or be disposed in the main body **10** when the freezing compartment doors **21** and **22** or the refrigerating compartment doors **32** and **100** are opened.

The first refrigerating compartment door **100** and the first freezing compartment door **21** are provided with a door handle **60** that can be held to open the first refrigerating compartment door **100**.

The sub-door handle **82** is disposed behind the door handle **60**, and may have a shape corresponding to the door handle **60**. A third light emitting part **88** may be disposed within the sub-door handle **82**. The third light emitting part **88** emits light to show the sub-door handle **82** in a dark indoor space. As described above, the sub-door handle **82** protrudes front approximately the central portion of the front surface of the sub-door **80**, and may be integrally formed with the sub-door **80**. A recess part may be recessed a predetermined depth upward from the bottom surface of the sub-door handle **82** to easily hold the sub-door handle **82**. The front surface of the sub-door handle **82** is covered with the first refrigerating compartment door **100** and the first freezing compartment door **21**, and thus, cannot be seen from the outside of the refrigerator **1**. The recess part of the sub-door handle **82** can be held through a space formed between the first and second refrigerating compartment door **100** and **32** and a space formed between the first and second freezing compartment door **21** and **22**.

As a result, when one of the opening-manipulators **40** is manipulated, only a corresponding one of the doors **21**, **22**, **100**, and **32** can be opened. In the state where the doors **21**, **22**, **100**, and **32** are closed, when the sub-door handle **82** is pulled out, the doors **21**, **22**, **100**, and **32** and the sub-door **80** are simultaneously opened. For example, in the state where the first and second refrigerating compartment doors **100** and **32** are closed, when the sub-door handle **82** is pulled out, the first and second refrigerating compartment doors **100** and **32** and the sub-door **80** are simultaneously opened. The first and second freezing compartment doors **21** and **22** are opened in the same manner as those of the first and second refrigerating compartment doors **100** and **32**. The second receiving parts of the sub-door **80** may include a receiving basket **84** and a receiving drawer part **85** to receive items. When only the first and second refrigerating compartment doors **100** and **32** are opened, the receiving drawer part **85** can be pulled forward.

The sub-door **80** includes a frontal edge portion **811** that constitutes a front border of the frame **81** when the sub-door **80** is disposed in the main body **10**. The frontal edge portion **811** may be in close contact with the rear surfaces of the first and second refrigerating compartment doors **100** and **32** when the first and second refrigerating compartment doors **100** and **32** are closed.

The inner surface of the frontal edge portion **811** may be provided with a second light emitting part **87** that emits light to the center of the sub-door **80**. The second light emitting part **87** may include an LED, and be operated by manipulating the light emitting manipulator **90**.

When the second light emitting part **87** is turned on, an item stored in the sub-door **80** can be seen from the outside through the viewing window **105**. In detail, when the light emitting manipulator **90** is manipulated, the first light emitting part **17** and the second light emitting part **87** are turned on at the same time, which may be maintained for a preset time. When the first and second light emitting parts **17** operate, items stored in the first receiving part **70** and the sub-door **80** can be seen from the outside through the viewing window **105**.

FIG. **5** is an exploded perspective view illustrating a first refrigerating compartment door according to the first embodiment. FIG. **6** is a cross-sectional view taken along line I-I' of FIG. **1**.

Referring to FIGS. **5** and **6**, the first refrigerating compartment door **100** according to the first embodiment includes an outer door part **110** defining an exterior of the first refrigerating compartment door **100**, an inner door part **150** spaced rearward from the outer door part **110**, and a door body **130** coupling the outer door part **110** and the inner door part **150** to each other. A border of the inner door part **150** is provided with a sealing member **160** that seals the space between the first refrigerating compartment door **100** and the sub-door **80**.

In detail, the outer door part **110** is provided with the viewing window **105** through which the inside of the refrigerator **1** can be seen from the outside. To this end, the outer door part **110** may be formed of transparent glass.

Further, a specific lamination or deposition process may be performed on the transparent glass, which will be described later with reference to drawings.

The rear surface of the outer door part **110** is provided with a coupling surface **112** for coupling to the door body **130**. The coupling surface **112** has a certain area along a border of the door body **130**.

The front surface of the door body **130** may be coupled to the coupling surface **112** using heat welding or supersonic welding. However, the present disclosure is not limited thereto, and thus, the door body **130** may be coupled to the outer door part **110** by a separate coupling member.

The lower portion of the outer door part **110** is provided with a support **115** that supports the lower portion of the door body **130**. The support **115** extends to the rear side of the outer door part **110**.

The door body **130** includes an insulating space **135** that has a hollow rectangle shape and functions as an insulating part for insulating the refrigerating compartment **30**. The front portion of the insulating space **135** is covered by the outer door part **110**. As described above, the outer door part **110** may be coupled to the front surface of the door body **130**.

The rear portion of the insulating space **135** is covered by the inner door part **150**. The door body **130** includes a support rib **134** that supports the inner door part **150**.

The support rib **134** protrudes rearward around the insulating space **135**. The inner door part **150** coupled to the rear portion of the door body **130** may be supported by at least one portion of the support rib **134**. At this point, the inner door part **150** may be adhered to the support rib **134**. In this case, the support rib **134** functions as a coupling rib.

As a result, the insulating space **135** has a thickness corresponding to the thickness of the door body **130**.

When the outer door part **110** and the inner door part **150** are coupled to the front and rear portions of the door body **130**, an insulating gas layer may be formed in the insulating space **135**. The insulating gas layer may include at least one of air, argon (Ar), and krypton (Kr), which have high insulating performance.

The insulating space **135** may be maintained in a vacuum state. In this case, the insulating space **135** has no heat exchange medium, and thus, a heat exchange between the refrigerating compartment **30** and the outside can be minimized.

A sealing coupling part **133**, which is coupled with the sealing member **160**, is disposed outside the support rib **134**. The sealing member **160** is coupled to the sealing coupling part **133** to prevent a leakage of cool air through the space between the first refrigerating compartment door **100** and the sub-door **80**.

The door body **130** is provided with a door shoulder **132** that closely contacts the main body **10** when the first refrigerating compartment door **100** is closed on the main body **10**. The door shoulder **132** mates with a main shoulder **19** (refer to FIG. **4**), and is inclined in a certain direction.

Although not shown, a sealing member may be disposed between the door shoulder **132** and the main shoulder **19**.

The inner door part **150** may include a transparent material to show the inside of the refrigerating compartment **30**. For example, the inner door part **150** may include a transparent plate that is formed of glass or plastic to fully transmit light.

FIGS. **7** to **9** are schematic views illustrating a process that is performed on an outer door part according to the first embodiment. FIG. **10** is a cross-sectional view illustrating a configuration of an outer door part according to the first embodiment.

Referring to FIGS. **7** to **10**, a treatment (process) for a glass member will now be described according to the first embodiment.

First, a lamination process is performed on a glass member **111** that is a principal part of the outer door part **110**. The glass member **111** may be formed of a transparent material. Here, the transparent material may be defined as a material capable of fully transmitting light.

Referring to FIGS. 1, 5, 11, 12, and 16, the transparent material of the outer door part may extend from a left edge of the door to a right edge of the door, and from a bottom edge of the door to a top edge of the door.

Through the lamination process, a lamination treated layer **112** may be formed on a front surface **111**a constituting the front surface of the glass member **111**. The lamination treated layer **112** may be formed through a glass lamination process.

The glass lamination process is a method for expressing various feelings according to lighting or a viewing angle, in which glass ink is applied on the glass member **111** and then is heated at a temperature ranging from about 600.degree. C. to about 700.degree. C. such that the glass ink soaks in the glass member **111**.

In detail, the lamination treated layer **112** includes a lamination layer **113**, a reflective lamination layer **114**, and a protective coating part **115**. The lamination layer **113** may be printed using a silk screen lamination method, the so-called screen process. The silk screen lamination method makes it possible to freely express various colors and use various base materials, and is not limited in size and material. In the current embodiment, the front surface **111**a of the glass member **111** may be colored silver or blue.

The reflective lamination layer **114** is disposed on the upper side of the lamination layer **113** such that a color printed on the lamination layer **113** is displayed through the glass member **111** without a distortion. That is, the reflective lamination layer **114** is configured to increase the color reflectivity of light passing through the lamination layer **113**. The reflective lamination layer **114** and the lamination layer **113** may reduce the transparency of the glass member **111**. The reflective lamination layer **114** has a thickness ranging from about 10.mu.m to about 40.mu.m to reflect most of light passing through the lamination layer **113**. When the reflectivity of light is improved, the intensity of the light reflected through the lamination layer **113** increases, and thus, a color of the lamination layer **113** is more vivid. A gradation effect of the glass member **111** can be attained using the reflective lamination layer **114**.

The protective coating part **115** may be formed of epoxy resin to protect the lamination layer **113** and the reflective lamination layer **114**. The protective coating part **115** may be formed through laminating on the upper portion of the reflection lamination layer **114**.

The lamination treated layer **112** configured as described above has a predetermined color to screen the transparent glass member **111** to a predetermined extent, and thus, a predetermined pattern is formed on the glass member **111**.

Here, the term 'screen' denotes making the glass member **111** opaque to a predetermined extent.

After the lamination treated layer **112** is formed on the glass member **111**, a deposition process is performed on a rear surface **111**b of the glass member **111**. Through the deposition process, a deposition treated layer **116** is formed on the rear surface **111**b. The term 'deposition treated' denotes processing an uneven surface of the glass member **111** to form an even (smooth) surface, and coloring a surface of the glass member **111**. Since the deposition treated layer **116** is disposed on the glass member **111**, a portion of light can be emitted from the inside of the refrigerating compartment **30** to the outside.

In detail, the deposition treated layer **116** may be formed through an evaporation process. In the evaporation process, a metal source is heated, melted, and evaporated at a high temperature to be deposited on a base material (a wafer), that is, on the glass member **111**. The evaporation process uses a principle that, when a metal is heated and evaporated at a high temperature for a short time, metal particles come out from the evaporated metal and are attached to a surface of a low temperature base material to form a thin metal film thereon. An electron beam may be used as an evaporating member in the evaporation process. A multi layer of a metal

or metal oxide is heated, melted, and evaporated by the electron beam to form a film on a surface of a base material. Since the metal oxidizes at high temperature in the evaporation process, the evaporation process is performed in a vacuum state, and thus, may be called a vacuum evaporation process.

Accordingly, when the deposition treated layer **116** is formed on the glass member **111**, an uneven surface of the glass member **111** is changed to a smooth surface, and thus, the outer door part **110** looks more luxurious.

The metal or metal oxide may include SiO.sub.2 or TiO.sub.2.

When SiO.sub.2 is used as a source material to be deposited on the glass member **111**, the glass member **111** may be colored approximately in blue. When TiO.sub.2 is used as a source material to be deposited on the glass member **111**, the glass member **110** may be colored approximately in silver. As described above, when SiO.sub.2 or TiO.sub.2 is used as a source material to be deposited on the glass member **111**, the glass member **111** can be variously colored, and thus, the outer door part **110** can have a fancy color.

In addition, direct glare of light emitted from the first light emitting part **17** and the second light emitting part **87** can be prevented. That is, since the transparency of the glass member **111** is decreased (increase of opacity), light emitted from the first light emitting part **17** and the second light emitting part **87** is perceived as soft light from the outside. Through the evaporation process, the glass member **111** is improved in hardness and corrosion resistance, and is more resistant to temperature and humidity variations. Although the rear surface **111**b of the outer door part **110** is exposed to gas in the insulating space **135** for a long time, discoloration or decoloration thereof can be prevented.

Alternatively, a sputtering process may be used as a depositing process for the glass member **111**. In the sputtering process, plasma is formed by a high voltage generated from a voltage generating device such that plasma ions collide with a target to attach metal atoms to a base material, that is, to a surface of the glass member **111**, thereby forming a metal film. In detail, argon (AN+) gas may be used to form the plasma ions, and stannum (Sn) may be used as the target. Thus, when the argon gas is ionized by a high voltage and collides with the stannum, particles coming out from the stannum are attached to the glass member **111** to form a metal film. Alternatively, aluminum (Al) may be used as the target. In this case, the argon gas collides with the aluminum, and particles coming out from the aluminum are attached to the glass member **111** to form a metal film.

After the deposition treated layer **116** is formed on the rear surface **111**b, a screening layer **117** is formed on a border of the rear surface **111**b. The screening layer **117** may be formed through the above-described lamination process, and may further make the glass member **111** opaque.

The lamination process may be performed at several times for the screening layer **117** to effectively screen the glass member **111**. The screening layer **117** formed on the rear surface **111**b prevents the emission of light from the first and second light emitting parts **17** and **87** to the outside. That is, light emitted from the first and second light emitting parts **17** and **87** is reflected by the screening layer **117**. Thus, the light emitted from the first and second light emitting parts **17** and **87** can be transmitted through the region of the deposition treated layer **116** except for the screening layer **117**. As described above, since the deposition treated layer **116** has a predetermined color and opacity, the light emitted from the first and second light emitting parts **17** and **87** partially pass through the deposition treated layer **116**. Accordingly, soft light without glare is emitted, and items stored in the refrigerating compartment **30**, that is, in the first receiving part **70** and the sub-door **80** can be seen from the outside. In this case, the viewing window **105** for showing the inside of the refrigerating compartment **30** may correspond to the region of the deposition treated layer **116**. As a result, a user can perceive the positions of the items visually in comfort.

An operation of a refrigerator will now be described according to the first embodiment.

The light emitting manipulator **90**, *provided at the screening layer 117,* may be pressed to perceive items stored in the refrigerating compartment **30**, that is, in the first receiving part **70** and the second receiving part of the sub-door **80**.

Then, the first light emitting part **17** and the second light emitting part **87** may be turned on, and light emitted therefrom is transmitted by the inner door part **150** and the outer door part **110** which are formed of transparent materials, and is emitted to the outside.

At this point, since the deposition treated layer **116** and the lamination treated layer **112**, which have predetermined colors and opacity, are disposed on the outer door part **110**, a portion of the light emitted from the first and second light emitting parts **17** and **87** is reflected from the outer door part **110**, and the other thereof is transmitted by the viewing window **105**, and thus, is softly emitted to the outside. At this point, the items stored in the first receiving part **70** and the sub-door **80** can be perceived from the outside. After a predetermined time is elapsed, the first light emitting part **17** and the second light emitting part **87** may be turned off, thereby reducing the power consumption thereof.

Although the viewing window **105** is provided to the first refrigerating compartment door **100** in the current embodiment, the viewing window **105** may be provided to one of the first and second freezing compartment doors **21** and **22** according to another embodiment. In addition, an item stored in the freezing compartment **20** can be perceived from the outside.

Hereinafter, a description will be made according to a second embodiment. Since the current embodiment is the same as the first embodiment except for a disposition of a storage compartment, different parts between the first and second embodiments will be described principally, and a description of the same parts will be omitted, and like reference numerals denote like elements throughout.

FIG. **11** is a perspective view illustrating a configuration of a refrigerator according to the second embodiment. FIG. **12** is a perspective view illustrating a configuration of a refrigerator according to a third embodiment.

Referring to FIG. **11**, a refrigerator **200** according to the second embodiment includes a main body **210** defining a storage compartment, and doors **220** and **230** closing the storage compartment.

The storage compartment includes a refrigerating compartment for storing an item under refrigeration, and a freezing compartment for storing an item under freezing. The doors **220** and **230** include refrigerating compartment doors (also denoted by **220**) rotatably coupled to the front portion of the refrigerating compartment, and a freezing compartment door (also denoted by **230**) closing the front portion of the freezing compartment.

The refrigerator **200** is a bottom freezer type refrigerator in which a refrigerating compartment is disposed over a freezing compartment.

The refrigerating compartment door **220** is provided with a viewing window **225** to perceive a receiving part **227** provided to the refrigerating compartment, from the outside

of the refrigerator **200**. Since the viewing window **225** is the some in configuration as the viewing window **105**, a description thereof will be omitted.

The lower portion of the refrigerating compartment door **220** is provided with a light emitting manipulator **250** that is manipulated to operate a light emitting part disposed in the refrigerating compartment. Although not shown, the light emitting part is disposed in the refrigerating compartment to emit light to an item stored in the receiving part **227**.

According to the configuration as described above, an item disposed in the refrigerating compartment can be perceived through the viewing window **225** by manipulating the light emitting manipulator **250** without opening the refrigerating compartment door **220**.

Referring to FIG. **12**, a refrigerator **300** according to the third embodiment includes a main body **310** defining a storage compartment, and doors **320** and **330** closing the storage compartment.

The storage compartment includes a refrigerating compartment for storing an item under refrigeration, and a freezing compartment for storing an item under freezing. The doors **320** and **330** include a refrigerating compartment door (also denoted by **320**) and a freezing compartment door (also denoted by **330**), which are rotatably coupled to the front portions of the refrigerating compartment and the freezing compartment, respectively.

The refrigerator **300** is a side by side type refrigerator in which a refrigerating compartment and a freezing compartment are disposed on the left and right sides.

The refrigerating compartment door **320** is provided with a viewing window **325** to perceive a receiving part **327** provided to the refrigerating compartment, from the outside of the refrigerator **300**. Since the viewing window **325** is the some in configuration as the viewing window **105**, a description thereof will be omitted.

The freezing compartment door **330** is provided with a light emitting manipulator **350** that can be manipulated to operate a light emitting part disposed in the refrigerating compartment. A display unit **340** for displaying an operation state of the refrigerator **300**, an input part **342** for inputting a predetermined command for operating the refrigerator **300** are disposed at a side of the light emitting manipulator **350**.

According to the configuration as described above, an item disposed in the refrigerating compartment can be perceived through the viewing window **325** by manipulating the light emitting manipulator **350** without opening the refrigerating compartment door **320**.

Although the viewing window **325** is provided to the refrigerating compartment door **320** according to the current embodiment, the viewing window **325** may be provided to the freezing compartment door **330** according to another embodiment. In this case, an item disposed in the freezing compartment can be perceived from the outside without opening the freezing compartment door **330**. In this case, the light emitting manipulator **350** may be provided to the refrigerating compartment door **320**.

FIG. **13** is a perspective view illustrating a refrigerator according to a fourth embodiment. FIGS. **14** and **15** are cross-sectional views illustrating a driving unit for driving a display unit of a refrigerator according to the fourth embodiment. FIG. **16** is a perspective view illustrating an operation of a viewing window of the refrigerator according to the fourth embodiment.

Hereinafter, a description of the same components as those of FIGS. **1** to **12** will be omitted.

Referring to FIGS. **13** to **16**, the first refrigerating compartment door **100** according to an embodiment includes the display unit **50** for displaying an operation state of a refrigerator, the light emitting manipulator **90** for manipulating the first and second light emitting parts **17** and **87** and the display unit **50**, and input parts **92** for commanding the refrigerator to operate.

In detail, the display unit **50** may be disposed in a region corresponding to the viewing window **105**. When the first and second light emitting parts **17** and **87** are turned off, the display unit **50** is displayed to the outside of the refrigerator, and it is difficult to see the inside of the refrigerating compartment **30**.

The input part **92** is manipulated to input a command for operating the refrigerator, for example, a command for controlling a temperature of the freezing compartment **20** and a temperature of the refrigerating compartment **30**, and a command for operating a special refrigerating compartment.

When the light emitting manipulator **90** is manipulated, the display unit **50** or the first and second light emitting parts **17** and **87** may be selectively turned on or off. An operation (control) method related with these on/off operations will be described later with reference to drawings.

The rear surface of the first refrigerating compartment door **100** is provided with a driving unit **400** for driving the display unit **50**. The driving unit **400** may be disposed in the insulating space **135**.

In detail, the driving unit **400** includes: an upper plate **420** and a lower plate **460**, which spaced apart from each other and are vertically arrayed; a first transparent conductor **430** disposed under the upper plate **420** a second transparent conductor **450** disposed over the lower plate **460**; and a liquid crystal layer **440** disposed between the first and second transparent conductors **430** and **450**. The upper plate **420** and the lower plate **460** may be formed of transparent glass or plastic, which fully transmit light.

The first and second transparent conductors **430** and **450** are transparent electrodes for driving the liquid crystal layer **440**, and may be formed of indium tin oxide (ITO). The first and second transparent conductors **430** and **450** may have predetermined conductivity and transmissivity.

The first and second transparent conductors **430** and **450** may be driven as positive and negative electrodes by power supplied from a power supply **490**, and thus, an alignment of the liquid crystal layer **440** is determined in a predetermined direction according to the driving of the first and second transparent conductors **430** and **450**.

The first and second transparent conductors **430** and **450** may constitute one of pixels including a plurality of electrodes. When power is applied to a part of the electrodes, an alignment of the liquid crystal layer **440** corresponding to the part of the electrodes is determined in a predetermined direction.

A character or a numeral displayed on the display unit **50** is expressed in a specific shape by the driving of the first and second transparent conductors **430** and **450** constituted in a pixel unit, and the driving of the liquid crystal layer **440** corresponding to the first and second transparent conductors **430** and **450**. A vibration direction of light may be determined according to an alignment degree of the liquid crystal layer **440**, for example, according to an alignment angle from a vertical axis.

A first polarizing plate **412** is disposed over the upper plate **420**, and a second polarizing plate **414** is disposed under the lower plate **460**, and uses polarization as a property of light to transmit light having only a predetermined direction. For example, light passing through the first polarizing plate **412** may be polarized vertically with respect

to an optical axis, and light passing through the second polarizing plate **414** may be polarized horizontally with respect to the optical axis. The liquid crystal layer **440**, the first and second transparent conductors **430** and **450**, the first and second polarizing plates **212** and **214**, and the upper and lower plates **420** and **460** may constitute an LCD panel.

Backlights **480** for emitting light and a light guide panel **470** are disposed under the second polarizing plate **414**. The light guide panel **470** is disposed between the backlights **480** to guide light emitted from the back light units **480** to the LCD panel, that is, to the liquid crystal layer **440**. The backlights **480** and the light guide panel **470** may constitute a backlight unit.

An operation of the driving unit **400** will now be described.

When the backlights **480** emit light, the light guide panel **470** uniformly transmits the light to the liquid crystal layer **440**. The light transmitted by the light guide panel **470** is filtered by the second polarizing plate **414**, so that only light having a first direction passes through the second polarizing plate **414**. The light passing through the second polarizing plate **414** is transmitted to the liquid crystal layer **440** through the lower plate **460**. At this point, the liquid crystal layer **440** is driven by the first and second transparent conductors **430** and **450**, and an alignment thereof is determined in a preset direction. The light passing through the liquid crystal layer **440** may change its direction to a direction different from the first direction.

Then, the light is transmitted from the liquid crystal layer **440** to the upper plate **420** and the first polarizing plate **412**. At this point, only light having a second direction passes through the first polarizing plate **412**. When a vibration direction of the light passing through the liquid crystal layer **440** is the same as the second direction of the first polarizing plate **412**, the light entirely passes through the first polarizing plate **412**, and thus, a white color can be seen. On the contrary, when a vibration direction of the light passing through the liquid crystal layer **440** is perpendicular to the second direction of the first polarizing plate **412**, the light is blocked by the first polarizing plate **412**, and thus, a black color can be seen. That is, a white or black color can be seen on the display unit **50** according to an alignment of the liquid crystal layer **440** and a vibration direction of light emitted from the backlights **480**. Although not shown, a color filter may be disposed on the upper plate **420**. In this case, light passing through the upper plate **420** may have a predetermined color.

As a result, a character (numeral) or a figure displayed on the display unit **50** may be formed by driving of the liquid crystal layer **440** and the filtering of light through the first and second polarizing plates **412** and **414**.

When power applied to the first and second transparent conductors **430** and **450** is cut off, and the backlights **480** are turned off, light just passes through the driving unit **400**. In this case, information (character and figure) to be displayed through the display unit **50** are transparent, and thus, is invisible on the first refrigerating compartment door **100**. When the first and second light emitting parts **17** and **87** emit light, the display unit **50** transmits the light to the outside of the first refrigerating compartment door **100**. Thus, as illustrated in FIG. **11**, the display unit **50** is invisible on the first refrigerating compartment door **100**, and items stored in the first receiving part **70** and the sub-door **80** can be seen through the viewing window **105** from the outside.

An operation of a refrigerator will now be described according to an embodiment.

When the first refrigerating compartment door **100** is closed, and the driving unit **400** is driven, the display unit **50** is displayed on the first refrigerating compartment door **100**. In this state, the light emitting manipulator **90** may be pressed to perceive items stored in the refrigerating compartment **30**, that is, in the first receiving part **70** and the second receiving part (also denoted by **80**).

When the light emitting manipulator **90** is pressed, power applied to the power supply **490** and the backlights **480** is cut off, and a numeral and a character displayed on the display unit **50** disappear. At this point, the first and second light emitting parts **17** and **87** may be turned on, and light emitted from the first and second light emitting parts **17** and **87** may be transmitted to the outside by the transparent inner door part **150** and the transparent outer door part **110**.

Since the light emitting manipulator **90** may be manipulated to perceive an item in the refrigerating compartment **30**, the light emitting manipulator **90** may be called a viewing conversion input switch.

In this case, since the deposition treated layer **116** and the lamination treated layer **112**, which have predetermined colors and opacity, are disposed on the outer door part **110**, a portion of light emitted from the first and second light emitting parts **17** and **87** is reflected from the outer door part **110**, and the other is emitted through the viewing window **105**, and thus, soft light is emitted to the outside.

At this point, the items stored in the first receiving part **70** and the sub-door **80** can be perceived from the outside. After a predetermined time is elapsed, the first light emitting part **17** and the second light emitting part **87** may be turned off, thereby reducing the power consumption thereof.

Although the viewing window **105** is provided to the first refrigerating compartment door **100** in the current embodiment, the viewing window **105** may be provided to one of the first and second freezing compartment doors **21** and **22** according to another embodiment. In addition, an item stored in the freezing compartment **20** can be perceived from the outside.

Referring to FIGS. 1, 6, 11, 12, and 16, each of the baskets are disposed to horizontally traverse and overlap the viewing window and configured to be visible through the viewing window from the outside of the refrigerator.

FIG. **17** is a block diagram illustrating a configuration of a refrigerator according to an embodiment. FIG. **18** is a flowchart illustrating a method for controlling a refrigerator according to an embodiment.

Referring to FIGS. **17** and **18**, the refrigerator **1** according to an embodiment includes the input part **92** for inputting a predetermined command to the display unit **50**, the light emitting manipulator **90** for turning the first and second light emitting parts **17** and **87** on to perceive an item stored in the refrigerating compartment **30**, and a timer **320** used to count a duration time that the light emitting manipulator **90** is stayed on.

The refrigerator **1** includes the driving unit **400** for driving the display unit **50**, the first light emitting part **17** for emitting light to the first receiving part **70**, and the second light emitting part **87** for emitting light to the receiving part **80**.

In detail, the driving unit **400** includes the power supply **490** for applying power to the first and second transparent conductors **430** and **450**, and the backlights **480** disposed behind the liquid crystal layer **440** to emit predetermined light.

The refrigerator **1** includes a control unit **300**. The control unit **300** controls the driving unit **400** and the first and

second light emitting parts **17** and **87** according to commands input from the input part **92** and the light emitting manipulator **90**.

Referring to FIG. **18**, a method for controlling a refrigerator will now be described according to the current embodiment.

When the first refrigerating compartment door **100** is closed in operation S**11**, the display unit **50** is turned on to display an operation state of a refrigerator on the front side of the viewing window **105**. The display unit **50** may be turned on even when the first refrigerating compartment door **100** is opened, in detail, when the driving unit **400** is driven to apply power to the power supply **490**, and the backlights **480** emit light to the light guide panel **470**, the display unit **50** is turned on in operation S**12**.

In this state, it is determined in operation S**13** whether a command is input through the light emitting manipulator **90**. If a command is input through the light emitting manipulator **90**, the display unit **50** is turned off in operation S**14**, and the first and second light emitting parts **17** and **87** are turned on in operation S**15**. While the display unit **50** is turned off, the LCD panel and the backlight unit are stopped.

Light emitted from the first and second light emitting parts **17** and **87** passes through the driving unit **400**, the display unit **50**, and the viewing window **105**, and is emitted to the outside. At this point, the items stored in the first and second receiving parts **70** and **80** can be shown to the outside in operation S**16**.

If a command is not input through the light emitting manipulator **90**, operation S**12** is repeated. That is, the display unit **50** stays on.

When the first and second light emitting parts **17** and **87** stay on, it is determined in operation S**17** whether a set time is elapsed. An on-time of the first and second light emitting parts **17** and **87**, that is, a time that light is transmitted from the first and second light emitting parts **17** and **87** to the outside is measured by the timer **320**, and the control unit **300** determines whether the time measured by the **[**tinier**]** *timer* **320** is over the set time.

If the time measured by the **[**tinier**]** *timer* **320** is over the set time, the first and second light emitting parts **17** and **87** are turned off in operation S**18**. Then, the driving unit **400** is operated again to turn the display unit **50** on in operation S**19**. That is, power is applied to the power supply **490** to drive the first and second transparent conductors **430** and **450** and the liquid crystal layer **440**, and light is emitted from the backlights **480** to the liquid crystal layer **440**.

On the contrary, the time measured by the timer **320** is not over the set time, the items are continually shown to the outside.

As such, when the display unit **50** is displayed on the first refrigerating compartment door **100** in a normal state, an operation state of the refrigerator **1** can be checked. In addition, when the light emitting manipulator **90** is manipulated to perceive an item in the refrigerator **1**, the display unit **50** disappears, and the first and second light emitting parts **17** and **87** are operated.

Accordingly, the refrigerator **1** can be conveniently used, thereby satisfying users.

Although embodiments have been described with reference to a number of illustrative embodiments thereof, it should be understood that numerous other modifications and embodiments can be devised by those skilled in the art that will fall within the spirit and scope of the principles of this disclosure. More particularly, various variations and modifications are possible in the component parts and/or arrangements of the subject combination arrangement within the scope of the disclosure, the drawings and the appended claims. In addition to variations and modifications in the component parts and/or arrangements, alternative uses will also be apparent to those skilled in the art. For example, a lining layer having high coefficient of friction may be attached to a wheel of an auxiliary wheel to prevent a slip, or a rough surface such as knurling may be provided thereto, or a plurality of wheels may be combined.

What is claimed is:

1. A refrigerator, comprising:

a cabinet defining a first storage area and a second storage area therein, the first storage area provided at a lateral side of the second storage area, the refrigerator configured to maintain the first storage area at a first operating temperature and the second storage area at a second operating temperature that is higher than the first operating temperature;

a first door configured to open and close the first storage area;

a second door configured to open and close the second storage area**[**, and having an opening formed therein**]**;

a door basket to define a door storage and provided behind a rear surface of the second door;

a light unit provided on an inner side of the cabinet **[**and configured to emit light toward the door storage**]**; *and*

a glass assembly **[**configured to cover the opening**]** *that defines a front surface* of the second door and through which the door storage is viewable, wherein the glass assembly comprises:

a front panel formed of a *first* transparent material **[**and configured to cover the opening of the second door;**]**, *wherein the front panel has an outer region that is provided around a boundary of the front panel to define therein a viewing window having a first color and a first opacity to partially transmit the light from the light unit to an outside of the refrigerator at a reduced intensity, the outer region having a second opacity that is more opaque than the first opacity of the viewing window and being configured to block the light emitted from the light unit,* and

a rear panel provided behind the front panel and formed of a *second* transparent material, the rear panel being spaced apart from the front panel such that an insulating space is defined between the front panel and the rear panel, **[**wherein the front panel includes a first region configured to cover an entirety of a viewing region of the glass assembly, the first region has a first color and a first opacity to partially block the light emitted from the light unit and to transmit a reduced intensity of the light to an outside of the refrigerator,**]**

wherein the door basket is disposed to horizontally traverse and overlap the **[**opening of the second door**]** *viewing window* to be visible through the **[**opening**]** *viewing window* from the outside of the refrigerator, wherein, in a first state in which the light unit is turned on, the light from the light unit is emitted through the **[**first region**]** *viewing window*, and the door basket is visible through the viewing **[**region**]** *window*, wherein the light unit is turned off after being turned on a predetermined period of time, and wherein, in a second state in which the light unit is turned off, the door basket is less visible through the viewing **[**region**]** *window* as compared to the first state, *and*

wherein the first transparent material of the front panel extends (*i*) *from a left edge of the second door to a right*

edge of the second door and (ii) from a bottom edge of the second door to a top edge of the second door.

[2. The refrigerator of claim **1**, wherein the front panel further comprises a second region provided along a circumference of the front panel and defining the viewing region therein, the second region having a second opacity that is more opaque than the first opacity of the first region, and configured to block the light emitted from the light unit.**]**

3. The refrigerator of claim **1**, wherein, *in* the second state in which the light unit is turned off, the **[**first region causes the viewing region to become**]** *viewing window becomes* darker than in the first state such that the door basket is less visible through the viewing **[**region**]** *window* as compared to the first state.

4. The refrigerator of claim **1**, wherein the second storage area of the cabinet comprises a receiving part configured to receive food, and wherein the light unit is disposed in front of the receiving part of the second storage area.

5. The refrigerator of claim **1**, wherein the light unit is arranged along a circumference of a front end of the second storage area of the cabinet.

[6. The refrigerator of claim **1**, wherein the light unit is disposed to face the door storage at a left side and a right side of the door storage.**]**

[7. The refrigerator of claim **1**, wherein the opening of the second door consists of a single opening, and wherein the door storage is disposed such that at least one of (i) a bottom portion of the door basket is arranged lower than a top of the single opening, or (ii) a top portion of the door basket is arranged higher than a bottom of the single opening.**]**

8. A refrigerator, comprising:

a cabinet defining a storage area;

a first door configured to open and close *at least a portion of* the storage area and including a frame **[**in which a first opening is formed**]**;

a door basket provided at the frame to define a door storage;

a second door configured to open and close the **[**first opening**]** *door storage* of the first door, **[**the second door having a second opening defined therethrough that is communicative with the first opening**]** *the door basket being provided behind the second door*;

[a door basket to define a door storage and provided behind the second door;**]**

a light unit provided **[**in the frame of the first door**]** *at the cabinet* and configured to emit light toward the door storage;

a glass assembly that defines a front surface of the second door and **[**that covers the second opening defined through the second door and**]** through which the door storage is viewable, wherein the glass assembly comprises:

a front panel formed of a *first* transparent material **[**and configured to cover the opening of the second door**]**, *wherein the front panel has an outer region that is provided around a boundary of the front panel to define therein a viewing window having a first color and a first opacity to partially transmit the light from the light unit to an outside of the refrigerator at a reduced intensity, the outer region having a second opacity that is more opaque than the first opacity of the viewing window and being configured to block the light emitted from the light unit*; and

a rear panel provided behind the front panel and formed of a *second* transparent material, the rear panel being spaced apart from the front panel such that an insulating space is defined between the front panel and the rear panel**[**, wherein the front panel includes a first region configured to cover an entirety of a viewing region of the glass assembly, the first region has a first color and a first opacity to partially block the light emitted from the light unit and to transmit a reduced intensity of the light to an outside of the refrigerator**]**,

wherein the door basket is disposed to horizontally traverse and overlap the **[**opening of the second door**]** *viewing window* to be visible through the **[**opening**]** *viewing window* from the outside of the refrigerator, wherein, in a first state in which the light unit is turned on, the light from the light unit is emitted through the **[**first region**]** *viewing window*, and the door **[**storage**]** *basket* is visible through the viewing **[**region**]** *window*, wherein the light unit is turned off after being turned on a predetermined period of time, and wherein, in a second state in which the light unit is turned off, the door **[**storage**]** *basket* is less visible through the viewing **[**region**]** *window* as compared to the first state.

9. The refrigerator of claim **8**, further comprising a second light unit disposed **[**on the cabinet**]** *at the frame of the first door*.

[10. The refrigerator of claim **9**, wherein the second light unit emits light to the door storage at a rear side of the light unit.**]**

[11. The refrigerator of claim **9**, wherein the light unit is closer to the front panel than the second light unit.**]**

[12. The refrigerator of claim **8**, wherein the light unit extends along a vertical longitudinal direction of the first opening.**]**

[13. The refrigerator of claim **8**, wherein the light unit is provided at a front portion of the inner side of the cabinet.**]**

[14. The refrigerator of claim **8**, wherein the front panel further comprises a second region provided along a circumference of the front panel and defining the viewing region therein, the second region having a second opacity that is more opaque than the first opacity of the first region, and configured to block the light emitted from the light unit.**]**

15. A refrigerator, comprising:

a cabinet defining a first storage area and a second storage area therein, the first storage area provided at a lower side of the second storage area, the refrigerator configured to maintain the first storage area at a first operating temperature and the second storage area at a second operating temperature that is higher than the first operating temperature;

a first door configured to open and close a first portion of the second storage area;

a second door configured to open and close a second portion of the second storage area**[**, the second door having an opening formed therein**]**;

a door basket to define a door storage and provided behind a rear surface of the second door;

a light unit provided on an inner side of the cabinet **[**and configured to emit light toward the door storage of the second door**]**; *and*

a glass assembly **[**configured to cover the opening**]** *that defines a front surface* of the second door and through which the door basket is viewable, wherein the glass assembly comprises:

a front panel formed of a *first* transparent material **[**and configured to cover the opening of the second door;**]**, *wherein the front panel has an outer region that is provided around a boundary of the front panel to define therein a viewing window having a first color and a first opacity to partially transmit the light from*

the light unit to an outside of the refrigerator at a reduced intensity, the outer region having a second opacity that is more opaque than the first opacity of the viewing window and being configured to block the light emitted from the light unit, and

a rear panel provided behind the front panel and formed of a *second* transparent material, the rear panel being spaced apart from the front panel such that an insulating space is defined between the front panel and the rear panel, **[**wherein the front panel includes a first region configured to cover an entirety of a viewing region of the glass assembly, the first region has a first color and a first opacity to partially block the light emitted from the light unit and to transmit a reduced intensity of the light to an outside of the refrigerator,**]** wherein the door basket is disposed to horizontally traverse and overlap the opening of the second door to be visible through the opening from the outside of the refrigerator,

wherein, in a first state in which the light unit is turned on, the light from the light unit is emitted through the **[**first region**]** *viewing window*, and the door storage is visible through the viewing **[**region**]** *window*, wherein the light unit is turned off after being turned on a predetermined period of time, and wherein, in a second state in which the light unit is turned off, the door storage is less visible through the viewing **[**region**]** *window* as compared to the first state,

wherein the first transparent material of the front panel extends (i) from a left edge of the second door to a right edge of the second door and (ii) from a bottom edge of the second door to a top edge of the second door.

16. The refrigerator of claim 15, wherein a door handle is provided behind the front panel, the door handle including an upward recess that is defined behind the front panel at a bottom surface of the second door.

17. A refrigerator, comprising:

a main body defining a food storage compartment therein;

a light emitting part configured to emit light toward the food storage compartment; and

a door configured to open and close at least a portion of the food storage compartment, the door including:

an outer door part made of a first transparent material, wherein the outer door part has an outer region that is provided around a boundary of the outer door part to define therein a viewing window having a first color and a first opacity to partially transmit the light from the light emitting part to an outside of the refrigerator at a reduced intensity, the outer region having a second opacity that is more opaque than the first opacity of the viewing window and being configured to block the light emitted from the light emitting part, and

an inner door part made of a second transparent material and spaced apart from the outer door part, an insulating space being defined between the outer door part and the inner door part,

wherein a receiving basket is provided to horizontally traverse and overlap the viewing window and to be visible through the viewing window from the outside of the refrigerator,

wherein the viewing window is configured, in a first state in which the light emitting part is turned on, to emit therethrough the light from the light emitting part such that the receiving basket is visible from the outside of the refrigerator through the viewing window,

wherein the viewing window is configured, in a second state in which the light emitting part is turned off, to emit therethrough less light than in the first state such that the receiving basket is less visible through the viewing window as compared to the first state, and

wherein the first transparent material of the outer door part extends (i) from a left edge of the door to a right edge of the door and (ii) from a bottom edge of the door to a top edge of the door.

18. The refrigerator of claim 17, wherein a plurality of receiving baskets are provided at the door, and

wherein the plurality of receiving baskets are configured to horizontally traverse and overlap the viewing window and to be visible through the viewing window from the outside of the refrigerator.

19. The refrigerator of claim 18, further comprising a manipulator that is configured to, based on user input, turn on the light emitting part, the manipulator being provided at the outer region of the outer door part.

20. The refrigerator of claim 17, wherein the light emitting part is provided at the food storage compartment.

21. The refrigerator of claim 17, wherein the light emitting part is provided at the door.

22. The refrigerator of claim 17, wherein the food storage compartment is a refrigerating compartment,

wherein a freezing compartment is provided adjacent to the refrigerating compartment, and

wherein the door is configured to open and close the refrigerating compartment.

23. The refrigerator of claim 17, wherein the food storage compartment is a refrigerating compartment, and

wherein a freezing compartment is provided below the refrigerating compartment.

24. The refrigerator of claim 17, wherein the refrigerator is configured to transition from the first state to the second state after a predetermined period of time.

25. The refrigerator of claim 17, further comprising an additional door that is coupled to the door and that is configured to open and close the food storage compartment, wherein the additional door is configured, based on the door being closed, to be positioned between door and the food storage compartment.

26. The refrigerator of claim 25, wherein the receiving basket is attached to the additional door.

27. The refrigerator of claim 17, wherein the outer door part includes one or more lamination layers that are provided at an outer surface of the outer door part and that are configured to provide the first color and the first opacity to the viewing window.

28. The refrigerator of claim 17, wherein a door handle is provided behind the outer door part, the door handle including an upward recess that is defined behind the outer door part at a bottom surface of the door.

29. The refrigerator of claim 17, wherein the viewing window is configured, in the second state in which the light emitting part is turned off, to become less visible.

30. The refrigerator of claim 17, wherein the door body is provided between the outer door part and the inner door part.

31. The refrigerator of claim 17, wherein the insulating space contains an insulating gas or is in vacuum.

32. The refrigerator of claim 17, wherein a sealing element is provided to seal the insulating space.

33. A refrigerator, comprising:

a main body defining a food storage compartment therein;

a light emitting part configured to emit light toward the food storage compartment;

a sub-door rotatably coupled to the main body;
a receiving basket provided at the sub-door; and
a compartment door rotatably coupled to the sub-door or to the main body, the compartment door comprising:
an outer door part made of a first transparent material, wherein the outer door part has an outer region that is provided around a boundary of the outer door part to define therein a viewing window having a first color and a first opacity to partially transmit the light from the light emitting part to an outside of the refrigerator at a reduced intensity, the outer region having a second opacity that is more opaque than the first opacity of the viewing window and being configured to block the light emitted from the light emitting part, and
an inner door part made of a second transparent material and spaced apart from the outer door part,
wherein the receiving basket is disposed to horizontally traverse and overlap the viewing window and is configured to be visible through the viewing window from the outside of the refrigerator,
wherein the viewing window is configured, in a first state in which the light emitting part is turned on, to emit therethrough the light from the light emitting part such that the receiving basket is visible from the outside of the refrigerator through the viewing window, and
wherein the viewing window is configured, in a second state in which the light emitting part is turned off, to emit therethrough less light than in the first state such that the receiving basket is less visible through the viewing window as compared to the first state.

34. The refrigerator of claim 33, wherein a plurality of receiving baskets are provided at the sub-door, and
wherein each of the plurality of receiving baskets is configured to horizontally traverse and overlap the viewing window and to be visible through the viewing window from the outside of the refrigerator.

35. The refrigerator of claim 33, wherein the light emitting part is provided at the main body.

36. The refrigerator of claim 35, further comprising a manipulator that is configured to, based on user input, turn on the first light emitting part and the second light emitting part together.

37. The refrigerator of claim 33, wherein the food storage compartment is a refrigerating compartment,
wherein a freezing compartment is provided adjacent to the refrigerating compartment, and
wherein the sub-door is configured to open and close the refrigerating compartment.

38. The refrigerator of claim 33, wherein the food storage compartment is a refrigerating compartment, and
wherein a freezing compartment is provided below the refrigerating compartment.

39. The refrigerator of claim 33, wherein the refrigerator is configured to transition from the first state to the second state after a predetermined period of time.

40. The refrigerator of claim 36, wherein the manipulator is provided at the outer region.

41. The refrigerator of claim 33, wherein the viewing window is configured, in the second state in which the light emitting part is turned off, to disappear.

42. The refrigerator of claim 33, wherein the outer door part includes one or more lamination layers that are provided at an outer surface of the outer door part and that are configured to provide the first color and the first opacity to the viewing window.

43. The refrigerator of claim 33, wherein a door handle is provided behind the outer door part, the door handle including an upward recess that is defined behind the outer door part at a bottom surface of the compartment door.

44. The refrigerator of claim 43, wherein the sub-door includes a sub-door handle that protrudes from a front surface of the sub-door, the sub-door including a recess part that is recessed upward from a bottom surface of the sub-door handle, and
wherein the sub-door handle is configured, based on the compartment door being closed, to be covered by the door handle.

45. The refrigerator of claim 44, wherein, based on the sub-door and the compartment door being closed, pulling out the sub-door handle simultaneously opens the sub-door and the compartment door.

46. The refrigerator of claim 44, wherein the sub-door handle has a shape that corresponds to the door handle.

47. The refrigerator of claim 33, wherein the first transparent material of the outer door part extends (i) from a left edge of the compartment door to a right edge of the compartment door and (ii) from a bottom edge of the compartment door to a top edge of the compartment door.

48. The refrigerator of claim 33, wherein an insulating space is defined within the door body and sealed by the outer door part and the inner door part.

49. The refrigerator of claim 48, wherein the insulating space contains an insulating gas or is in vacuum.

50. The refrigerator of claim 48, wherein a sealing element is provided to seal the insulating space.

51. The refrigerator of claim 1, wherein a door handle is provided behind the front panel, the door handle including an upward recess that is defined behind the front panel at a bottom surface of the second door.

52. The refrigerator of claim 8, wherein a door handle is provided behind the front panel, the door handle including an upward recess that is defined behind the front panel at a bottom surface of the second door.

53. The refrigerator of claim 52, wherein the first door includes a sub-door handle that protrudes from a front surface of the first door, the sub-door including a recess part that is recessed upward from a bottom surface of the sub-door handle, and
wherein the sub-door handle is configured, based on the second door being closed, to be covered by the door handle.

54. The refrigerator of claim 53, wherein, based on the first and second door being closed, pulling out the sub-door handle simultaneously opens the first and second doors.

55. The refrigerator of claim 53, wherein the sub-door handle has a shape that corresponds to the door handle.

56. A refrigerator, comprising:
a main body defining a food storage compartment therein;
a light emitting part configured to emit light toward the food storage compartment;
a sub-door rotatably coupled to the main body;
a receiving basket provided at the sub-door; and
a compartment door rotatably coupled to the sub-door or to the main body, the compartment door comprising:
an outer door part made of a first transparent material, wherein the outer door part has an outer region that is provided around a boundary of the outer door part to define therein a viewing window having a first color and a first opacity to partially transmit the light from the light emitting part to an outside of the refrigerator at a reduced intensity, the outer region having a second opacity that is more opaque than the

first opacity of the viewing window and being configured to block the light emitted from the light emitting part,

an inner door part made of a second transparent material and spaced apart from the outer door part,

an insulating space defined between the outer door part and the inner door part, and

a door handle including an upward recess that is defined behind the front panel at a bottom surface of the second door,

wherein the receiving basket is disposed to horizontally traverse and overlap the viewing window and is configured to be visible through the viewing window from the outside of the refrigerator,

wherein the sub-door includes a sub-door handle that protrudes from a front surface of the sub-door, the sub-door including a recess part that is recessed upward from a bottom surface of the sub-door handle, and

wherein the sub-door handle is configured, based on the compartment door being closed, to be covered by the door handle.

57. The refrigerator of claim 56, wherein the outer door part extends (i) from a left edge of the compartment door to a right edge of the compartment door and (ii) from a bottom edge of the compartment door to a top edge of the compartment door.

58. The refrigerator of claim 56, wherein, based on the sub-door and the compartment door being closed, pulling out the sub-door handle simultaneously opens the sub-door and the compartment door.

59. The refrigerator of claim 56, wherein the sub-door handle has a shape that corresponds to the door handle.

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