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- (54) **VERTEBRAL BODY PLACEMENT AND METHOD FOR SPANNING A SPACE FORMED UPON REMOVAL OF A VERTEBRAL BODY**
- (71) Applicant: **Simplify Medical Pty Ltd**, Paddington (AU)
- (72) Inventors: **David Hovda**, Mountain View, CA (US); **Yves Arramon**, Sunnyvale, CA (US)
- (73) Assignee: **Simplify Medical Pty Ltd** (AU)
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- (58) **Field of Classification Search**  
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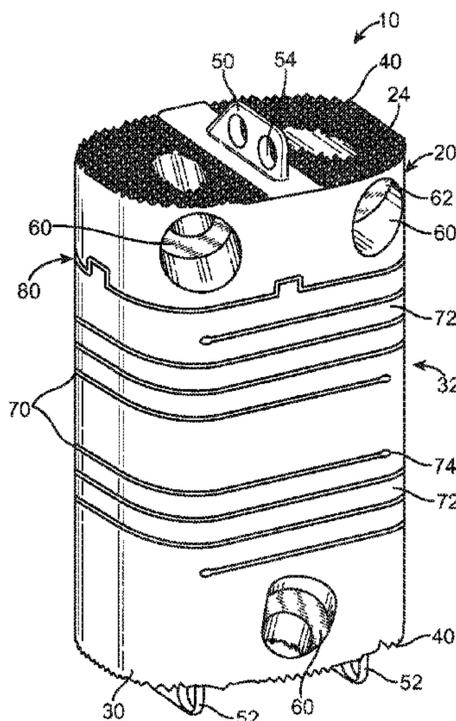
*Primary Examiner* — Cary E Wehner

(74) *Attorney, Agent, or Firm* — Wilson Sonsini Goodrich & Rosati

(57) **ABSTRACT**

A vertebral body replacement includes first and second end plates, and a compliant connector section between the end plates having one or more helical cuts to provide limited compliance between the end plates. The compliant connector section can be provided in a separate spacer that fits between the end plates or directly in one or more of the end plates. The adjoining end plate surfaces, and/or adjoining surfaces of the spacer, include a rotational interlock to inhibit rotational motion between the surfaces and allow a modular stacking assembly of the vertebral body replacement to accommodate a wide range of patients.

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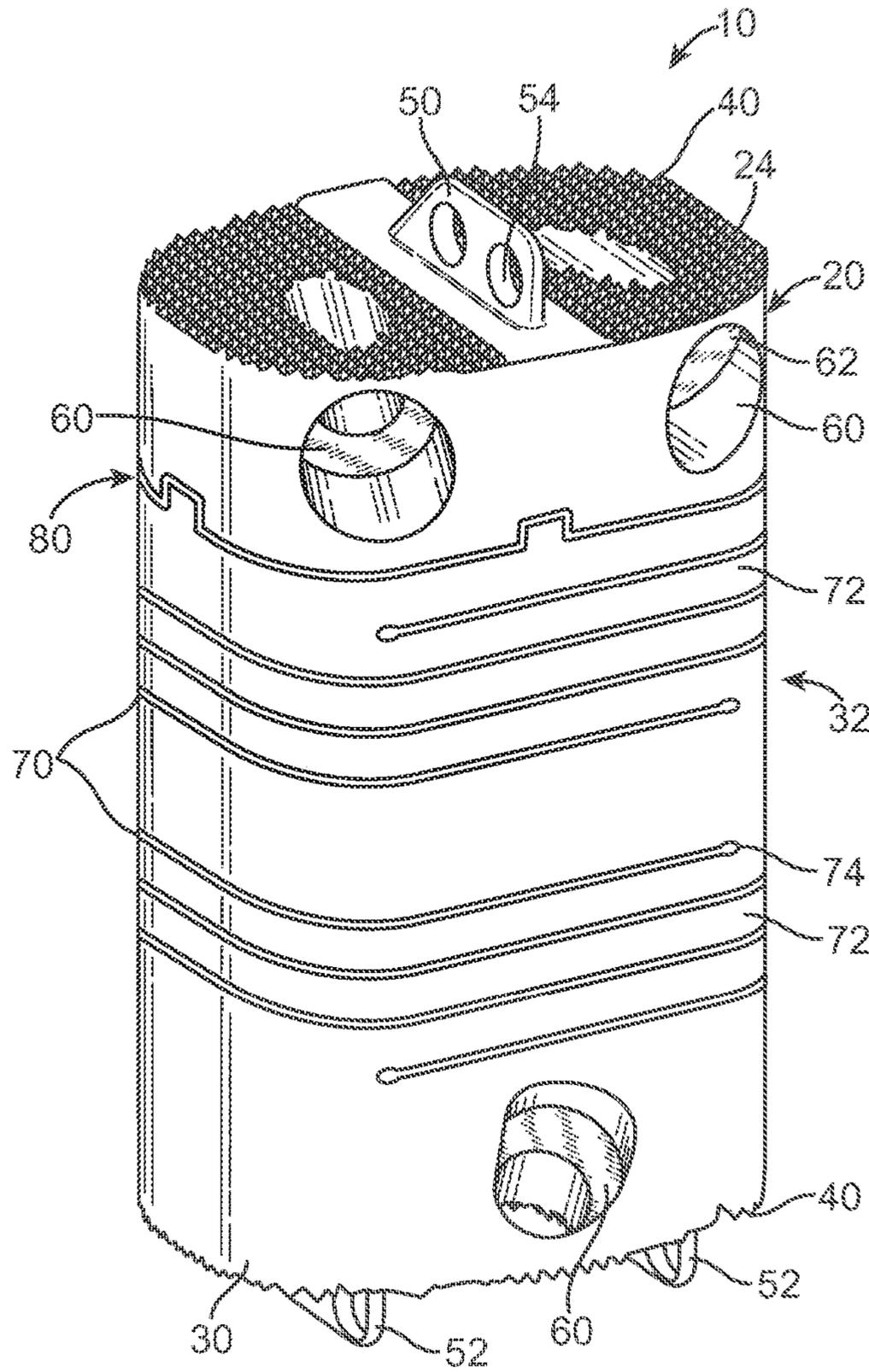


FIG. 1

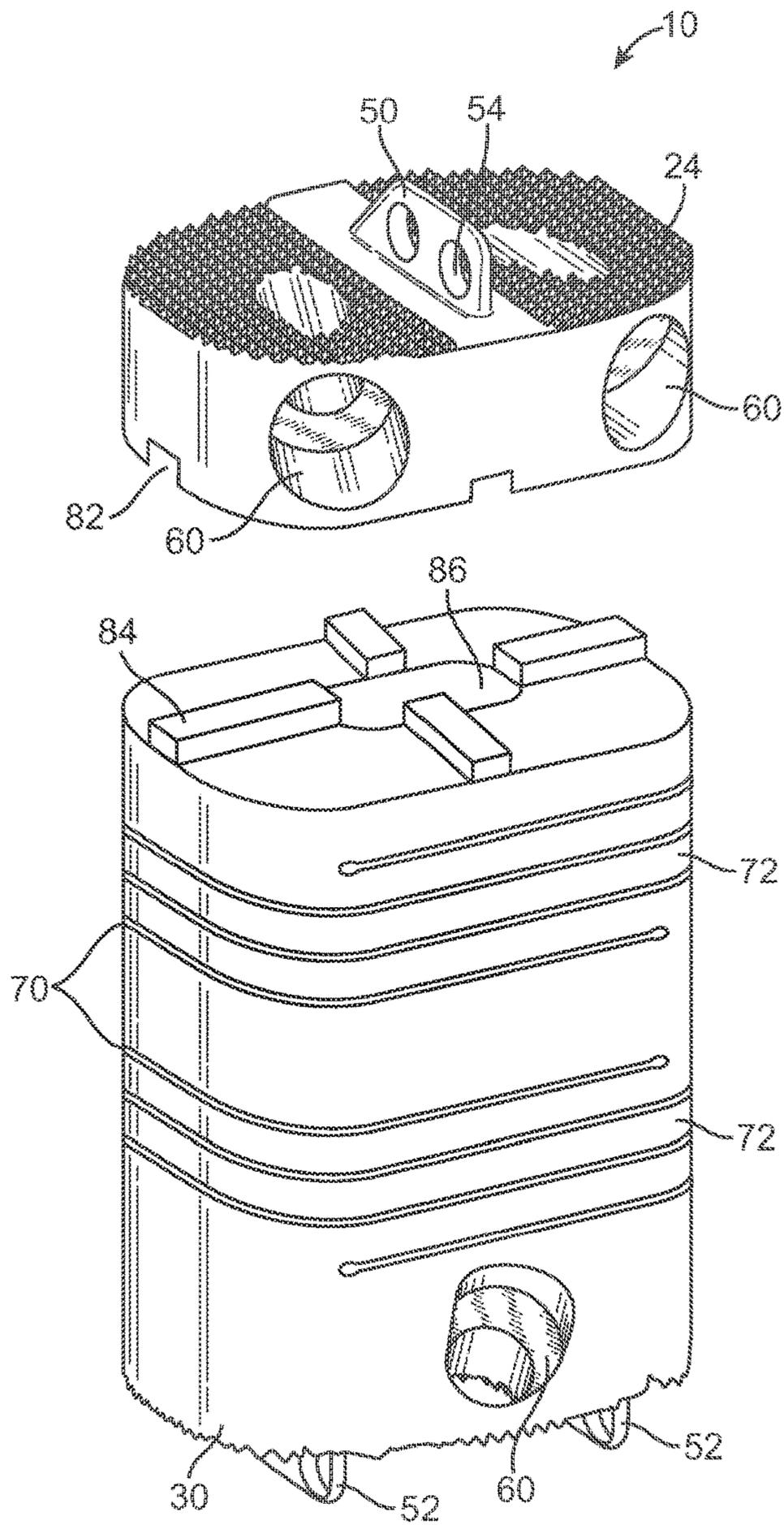


FIG. 1A

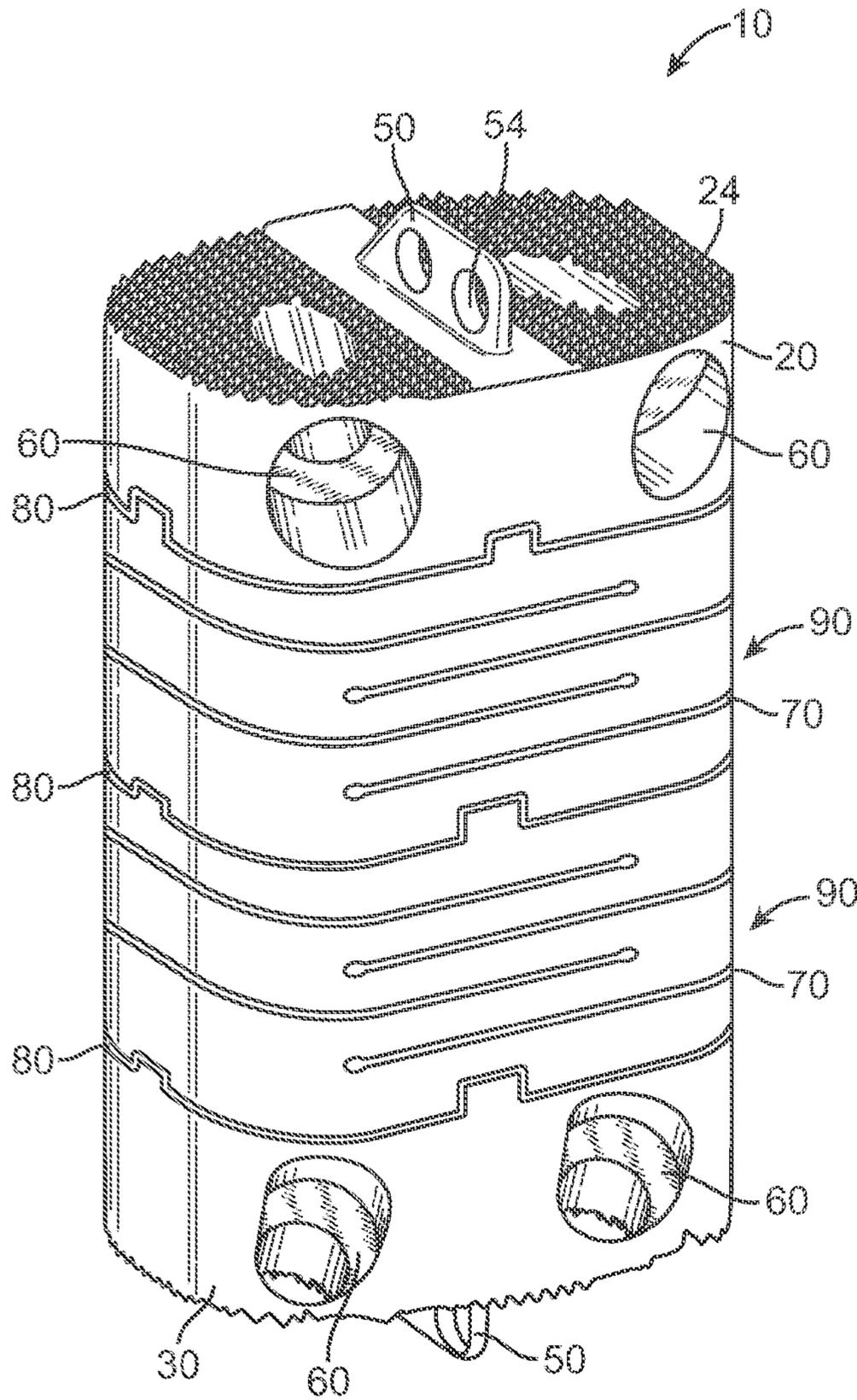


FIG. 2

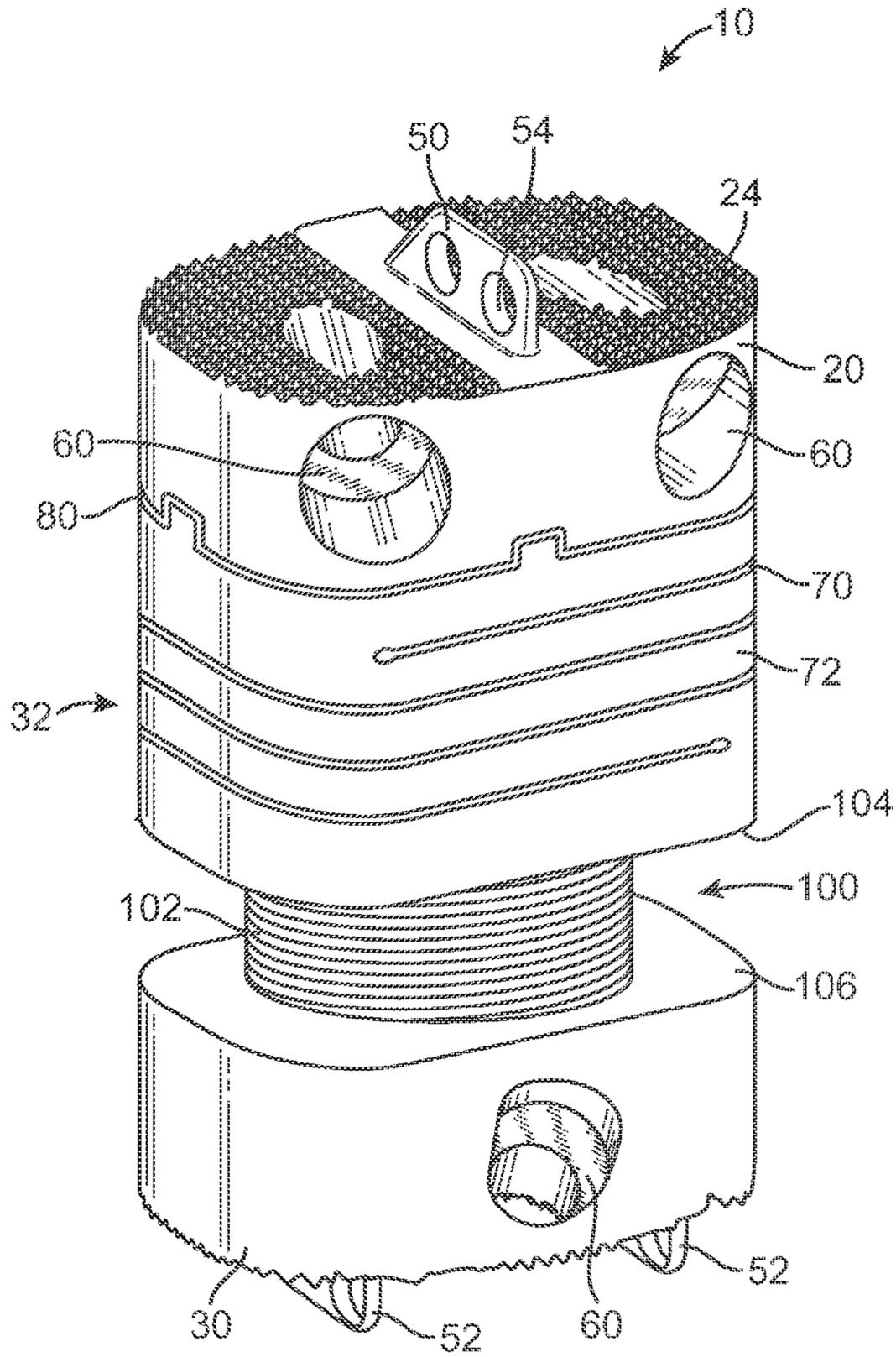


FIG. 3

1

**VERTEBRAL BODY PLACEMENT AND  
METHOD FOR SPANNING A SPACE  
FORMED UPON REMOVAL OF A  
VERTEBRAL BODY**

**Matter enclosed in heavy brackets [ ] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue; a claim printed with strikethrough indicates that the claim was canceled, disclaimed, or held invalid by a prior post-patent action or proceeding.**

CROSS-REFERENCES TO RELATED  
APPLICATIONS

This application claims priority under 35 U.S.C. §119 to U.S. Provisional Application No. 60/981,665 filed Oct. 22, 2007, entitled "Method and Spacer Device Spanning Space Formed Upon Removal of an Intervertebral Disc," the full disclosure of which is incorporated herein by reference.

BACKGROUND OF THE INVENTION

The present invention relates to medical devices and methods. More specifically, the invention relates to vertebral body replacements and methods of spanning a space formed upon removal of an intervertebral disc.

Back pain takes an enormous toll on the health and productivity of people around the world. According to the American Academy of Orthopedic Surgeons, approximately 80 percent of Americans will experience back pain at some time in their life. In the year 2000, approximately 26 million visits were made to physicians' offices due to back problems in the United States. On any one day, it is estimated that 5% of the working population in America is disabled by back pain.

One common cause of back pain is injury, degeneration and/or dysfunction of one or more intervertebral discs. Intervertebral discs are the soft tissue structures located between each of the thirty-three vertebral bones that make up the vertebral (spinal) column. Essentially, the discs allow the vertebrae to move relative to one another. The vertebral column and discs are vital anatomical structures, in that they form a central axis that supports the head and torso, allow for movement of the back, and protect the spinal cord, which passes through the vertebrae in proximity to the discs.

Another form of spinal injury involves injury or deformity of the vertebra themselves. When one or more vertebrae is fracture or deformed by tumor or other causes and results in pain and discomfort, surgery is often required. Traditionally, surgical procedures for vertebral replacement have involved removal of the vertebra and fusion of the two vertebrae above and below the missing vertebra. It is necessary to replace the removed vertebra to maintain spacing of adjacent vertebrae. Oftentimes, pins, rods, screws, cages and/or the like are inserted between the vertebrae to act as support structures to hold the vertebrae and graft material in place while they permanently fuse together. These vertebral body replacement procedures generally focus on rigidly fusing the adjacent vertebrae and preventing motion.

However, it would be desirable to achieve immobilization of the vertebrae adjacent a removed vertebral body and maintain spacing between the adjacent vertebrae without the complete rigidity of traditional interbody fusion.

Another problem associated with the typical vertebral body replacement procedure is the subsidence of the cage

2

into the vertebral body. The typical vertebral body replacement cage is formed with a large percentage of open space to allow the bone to grow through and form the bridging bone which immobilizes the vertebrae. However, the large amount of open space means that the load on each segment of the cage is significantly higher than if the cage surface area was larger. This results in the cage subsiding or sinking into the bone over time and allows the space between the vertebrae to collapse.

Therefore, a need exists for improved vertebral body replacement and method for spanning a space and maintaining spacing between two vertebrae after removal of an intervertebral body. Such improved method and intervertebral body replacement would avoid the need for growth of bridging bone between the remaining vertebrae.

BRIEF SUMMARY OF THE INVENTION

Embodiments of the present invention provide a vertebral body replacement with compliance or shock absorption and methods of spanning a space formed upon removal of vertebral body.

In accordance with one of numerous aspects of the present invention, a vertebral body replacement for replacing at least one vertebral body between remaining upper and lower vertebral bodies, the vertebral body replacement comprises a first end plate having an upper surface configured to engage against a surface of the upper remaining vertebral body, and a lower surface opposite the upper surface spanning the first end plate, a second end plate having a lower surface configured to engage against a surface of the lower remaining vertebral body, and a compliant connector section between the first end plate lower surface and the second end plate lower surface, the compliant connector section comprising at least one helical cut configured and arranged to permit limited motion between the first end plate and the second end plate.

In accordance with another aspect of the invention, a method of replacing at least one vertebral body comprises removing said at least one vertebral body between two remaining vertebral bodies, placing a vertebral body replacement between said two remaining vertebral bodies, the vertebral body replacement comprising first and second end plates and a compliant connector section between the first and second end plates, the compliant connector section having at least one helical cut and configured and arranged to limit motion to less than 10 degrees between said remaining vertebral bodies, and maintaining the space between the two remaining vertebral bodies with the vertebral body replacement.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective view of a vertebral body replacement according to one embodiment of the present invention;

FIG. 1A is an exploded, perspective view of the vertebral body replacement of FIG. 1;

FIG. 2 is a perspective view of a vertebral body replacement according to a second exemplary embodiment of the present invention; and

FIG. 3 is a perspective view of a vertebral body replacement according to a third exemplary embodiment of the present invention.

DETAILED DESCRIPTION OF THE  
INVENTION

Various embodiments of the present invention generally provide for a vertebral body replacement having upper and

lower plates or surfaces connected by a central connector portion which provides some limited amount of axial compliance and/or rotational motion between the upper and lower plates or surfaces. The compliant vertebral body replacement according to the present invention can maintain disc height and prevent subsidence with a large surface area while improving outcomes by allowing some limited motion and providing improved fixation. The compliance of the vertebral body replacement also functions to reduce loading on the interface between the bone and vertebral body replacement.

One example of a vertebral body replacement **10** for replacement of a vertebral body and maintaining disc height between two adjacent vertebral discs is shown in FIG. **1**. The body **10** includes at least one end plate **20** having a vertebral body contacting surface **24**, a second end plate or body end **30** opposite the end plate **20**, and a compliant connector or connector section **32** interposed between, or interconnecting, the two ends **20**, **30**. As will be described below, some limited rotational and axial motion may be provided between the two plates or sections **20**, **30** to reduce loading on the interface between the adjacent vertebral bodies and the body **10**. According to an exemplary device embodying principles of the present invention, the compliance of the connector **32**, as well as some small amount of translation and rotation, is provided by lateral cuts or slots **70** extending into the connector **32**. The body **10** when implanted between two vertebrae maintains a desirable space between the two adjacent vertebrae similar to that provided by a natural vertebra.

Although the body **10** has been shown as generally oblong in cross section, other shapes may be used, including circular, oval, elliptical, or rectangular. Although the connector section **32** has been illustrated in FIG. **1** as integral with the end section **30**, according to other embodiments, the connector can include one or more separate compliant connectors or spacers in other configurations and at other locations. By way of example, a compliant connector may be the same or substantially the same diameter, size, and shape as the plates, multiple connectors can be arranged in a rectangular pattern, or a hollow cylindrical connector can be used. Further optionally, while the surfaces **24** are illustrated being perpendicular to the vertical axis of the body **10**, one or both of the surfaces **24** can be somewhat wedge-shaped, formed with one or two lordosis angles, as well known to those of ordinary skill in the art. The modular design of the upper plate **20** and the lower plate section **30** allows the creation of a complete bodies **10** of different sizes to correspond to the particular space for each patient.

The upper plate **20** and the lower plate or plate section **30**, and connector **32**, may be constructed from any suitable metal, alloy or combination of metals or alloys, such as but not limited to cobalt chrome alloys, titanium (such as grade **5** titanium), titanium based alloys, tantalum, nickel titanium alloys, stainless steel, and/or the like. They may also be formed of ceramics, biologically compatible polymers including PEEK, UHMWPE (ultra high molecular weight polyethylene) or fiber reinforced polymers. However, when polymer is used for the body **10**, the contacting surfaces **24** may be coated or otherwise covered with metal for fixation. The upper plate **20** and the lower plate or plate section **30**, and connector **32**, may be formed of a one piece construction or may be formed of more than one piece, such as different materials coupled together. When the body **10** is formed of multiple materials, these materials are fixed together to form a unitary one piece spacer without separately moving parts.

Different materials may be used for different parts of the body **10** to optimize imaging characteristics. For example, the upper plate **20** and the lower plate or plate section **30** may be formed of titanium, while the connector **32** is formed of cobalt chromium alloy for improved imaging of the plates. Cobalt chrome molybdenum alloys, when used for the plates **20**, **30** may be treated with aluminum oxide blasting followed by a titanium plasma spray to improve bone integration. Other materials and coatings can also be used such as titanium coated with titanium nitride, aluminum oxide blasting, HA (hydroxylapatite) coating, micro HA coating, and/or bone integration promoting coatings. Any other suitable metals or combinations of metals may be used as well as ceramic or polymer materials, and combinations thereof. Any suitable technique may be used to couple materials together, such as snap fitting, slip fitting, lamination, interference fitting, use of adhesives, welding and/or the like.

In some embodiments, the outer surface **24** is planar. Oftentimes, the outer surface **24** will include one or more surface features and/or materials to enhance attachment of the body **10** to vertebral bone. For example, as shown in FIG. **1**, the outer surface **24** may be machined to have serrations **40** or other surface features for promoting adhesion of the plates **20**, **30** to a vertebra. In the embodiment shown, the serrations **40** are pyramid shaped serrations extending in mutually orthogonal directions, but other geometries such as teeth, grooves, ridges, pins, barbs or the like would also be useful. When the bone integration structures are ridges, teeth, barbs or similar structures, they may be angled to ease insertion and prevent migration. These bone integration structures can be used to precisely cut the bone during implantation to cause bleeding bone and encourage bone integration. Additionally, the outer surface **24** may be provided with a rough microfinish formed by blasting with aluminum oxide microparticles or the like to improve bone integration. In some embodiments, the outer surface may also be titanium plasma sprayed or HA coated to further enhance attachment of the outer surface **24** to vertebral bone.

The outer surfaces **24** may also carry one or more upstanding fins **50**, **52** which also extend laterally in an anterior-posterior direction. The fins **50**, **52** are configured to be placed in slots in the vertebral bodies. Preferably, the fins **50**, **52** each have a height greater than a width and have a lateral length greater than the height. In one embodiment, the fins **50**, **52** are pierced by transverse holes **54** for bone ingrowth. The transverse holes **54** may be formed in any shape and may extend partially or all the way through the fins **50**, **52**. In alternative embodiments, the fins **50**, **52** may be rotated away from the anterior-posterior axis, such as in a lateral-lateral orientation, a posterolateral- anterolateral orientation, or the like.

The fins **50**, **52** provide improved attachment to the bone and prevent rotation of the plates **20**, **30** in the bone. In some embodiments, the fins **50**, **52** may extend from the surface **24** at an angle other than 90°. For example, on one or more of the plates **20**, **22** where multiple fins **52** are attached to the surface **24**, the fins may be canted away from one another with the bases slightly closer together than their edges at an angle such as about 80-88 degrees. The fins **50**, **52** may have any other suitable configuration including various numbers angles and curvatures, in various embodiments. In some embodiments, the fins **50**, **52** may be omitted altogether. The embodiment of FIG. **1** illustrates a combination of one plate with a single fin **50** and another plate with a double fin **52**. This arrangement is useful for double level disc replace-

5

ments and utilizes offset slots in the vertebral body to prevent the rare occurrence of vertebral body splitting by avoiding cuts to the vertebral body in the same plane for multi-level implants. The combination of the single fin **50** and double fin **52** can also assist the surgeon in placement of the spacer in the correct orientation.

The body **10** has been shown with the fins **50**, **52** as the primary fixation feature; however, the fins may also be augmented or replaced with one or more screws extending through the plates and into the bone. For example in the body **10** of FIG. **1**, the upper fin **50** may be augmented or replaced with one or more screws (not illustrated) while the two lower fins **52** remain. The plates **20**, **30** can be provided with one or a series of holes **60** to allow screws to be inserted at different locations at the option of the surgeon. However, the holes **60** should not be of such size or number that the coverage of the plate **20**, **30** is decreased to such an extent that subsidence occurs. Alternately, the screws can pass laterally through one or more of the holes in the fins. When one or more screws are provided, they may incorporate a locking feature to prevent the screws from backing out. The screws may also be provided with a bone integration coating.

Some limited holes may also be provided in the plate to allow bone ingrowth. However, if the outer surfaces **24** have holes therein, the holes advantageously cover less than 40 percent of the outer surface **24** which contacts the bone to prevent subsidence of the plates into the vertebral bodies. Preferably the holes will cover less than 25 percent, and more preferably less than 10 percent of the outer bone contacting surfaces. At the option of the surgeon, when the small holes are present in the plates **20**, **30**, bone graft can be placed in the holes to allow bone to grow through the plates. The embodiments illustrated in FIGS. **1-3** also illustrate the optional inclusion of countersunk screw holes **60** extending between a lateral surface of the plates **20**, **30** and the end surfaces **24**, in which bone screws may optionally be inserted to further stabilize the body **10**. The holes **60** can alternatively extend vertically through the end plates, or the end plates can include combinations of vertical and angled holes.

The vertebral body replacement **10** shown herein is configured for placement in the vertebral column from an anterior approach. It should be understood that other approaches can be used, and the particular shape of the vertebral body replacement would be modified depending on the approach. For example, for a lateral approach, the vertebral body replacement may be formed in a more elongated, kidney bean, or banana shape with a transversely oriented fin.

As shown in FIG. **1**, the vertebral body replacement **10** is provided with shock absorption or some other limited motion between the two plates **20**, **30** by providing a compliant connector **32**. The limited motion provided by the compliant connector **32** is designed to reduce forces on the interface between the outer surfaces **24** and the bone to improve long term fixation of the spacer. The compliance of the connector **32** allows motion between the vertebral bodies to be accommodated by the compliance in the body **10** rather than causing one or both of the vertebral bodies to pull away from the plates **20**, **30**. The compliant connector **32** provides limited relative motion between the plates, which may include compliance in a vertical direction of up to about 6 mm, rotation in an anterior/posterior direction, lateral direction, or axial rotation of less than about 10 degrees, and/or translation of up to about 1 mm.

6

In the vertebral body replacement **10** of FIG. **1**, the compliance, as well as some small amount of translation and rotation, is provided by the cuts or slots **70** extending into the connector **32**. In the embodiment of FIG. **1**, the slots **70** are spiral slots, however, other shaped slots may also be used. The compliant connector **32** is advantageously formed as a unitary member with at least one lateral cut or slot **70** positioned between the upper and lower plates **20**, **30**, permitting the plates to move resiliently toward and away from each other. The replacement **10** can also be formed as multiple parts where different properties are desired from the different parts, such as different radiopacities, different strengths, or different flexibility properties and for flexibility in creating the size and configuration of spacer suited to the patient. The lateral cuts **70** in the connector **32** allow the connector to function as a compliant member without affecting the function of the upper and lower plates of the body **10**.

FIG. **2** illustrates an alternative embodiment of a body **10** having multiple parts including end plates **20**, **30** and spacers **90**. The spacers **90** include lateral cuts **70** in place of the spiral cuts of FIG. **1**. The material remaining after the cuts **70** are made is called a column. A shallow cut, that is, one that extends laterally into the connector a relatively small distance, and a large column provides a stiffer spacer, while a deeper cut and smaller column provides a more compliant spacer. In the embodiment shown in FIG. **2**, the cuts **70** are at least 60% of the way through the spacer width or diameter, and preferably at least 75% of the way through the connector width.

Optionally, a variable stiffness shock absorbing connector **32** (FIG. **1**) or spacer **90** (FIG. **2**) can be constructed with lateral cuts **70** with tapering widths. For cuts with such tapering widths, the cut **70** is smallest where the cut terminates adjacent the column and is largest at the edge of the connector **32** furthest from the column. In this version, each of the lateral cuts **70** causes the connector **32** to act as a non linear spring providing progressively stiffer behavior upon larger compression. This is due to the fact that progressively more material on the sides of the cuts **70** is in contact as the connector **32** or spacer **90** is compressed. The non-linear spring can be incorporated in any of the other embodiments described herein to provide a softer stop to the compliant action of the core. The tapered width cuts **70** can provide the additional benefit of providing a flushing action during operation that moves any accumulated material out of the cuts.

The cuts **70** also advantageously include a stress relief **74** at the end of the cuts which increases the fatigue life of the device by reducing the stress concentration at the ends of the slots.

In the exemplary embodiments illustrated herein, a shock absorbing connector **32** includes either one or more planar cuts **70** (FIG. **2**), or alternatively one or more spiral or helical cuts **70** (FIG. **1**) to form one or more continuous spring coil elements **72** which provide compliance to the connector. Although the spiral cut connector **32** is illustrated in FIG. **1** with two spiral cuts, only one, or three or more spiral cuts may also be employed. For example, two or more spiral cuts **70** arranged in opposite directions can be formed in the connector **32**, as illustrated in FIG. **1**. Furthermore, when more than one spiral cut **70** is provided, the cuts can optionally be nested one inside the other (not illustrated), as in the manner of a multi-start thread, and/or can include combinations of both nested and adjacent cuts (such as those illustrated in FIGS. **1-2**). The compression of a spiral cut connector **70** can result in some small amount of relative rotation between the upper and lower surfaces **20**, **30**. In

cases where it is desirable to eliminate this rotation, a connector **32** having multiple spiral cuts in opposite directions can be used. For example, a connector **32** can be formed with a first spiral cut **70** at a top of the connector in a first direction and a second spiral cut **70** at a bottom of the core in an opposite second direction. The first and second spiral cuts can offset rotation of each other resulting in a non rotating compliant connector. The double spiral embodiment of the connector is also more stable in shear than the single coil. Furthermore, coils **74** provide significantly more surface area between the adjoining surfaces of the cuts **70** than do planar cuts, which can be advantageous to allow limited rotational motion. The spiral cuts **70** can be made parallel to the end surfaces of the body **10** or can be angled, as in a cone shape. When the spiral cuts **70** are angled to form a cone shaped spring the cone shaped surfaces can limit the translational movement of the spring.

In each of the shock absorbing connectors described herein, the interconnected sections within the connector and the plate(s) are designed for minimal or no motion between contacting parts to prevent particulate generation. However, since the plates and connectors are made entirely of hard materials such as metals, some minimal rubbing contact may be accommodated. In the exemplary embodiments illustrated in figures herein, a rotational interlock **80** is provided between the lower surface of the end plate **20** and the adjoining upper surface of the connector section **32** of the end plate **30**. With reference to FIG. 2, the exemplary interlock **80** includes complementary portions **82**, **84**, formed on the adjoining faces of the end plate **20** and the connector section **32**, in the exemplary body **10**, taking the shape of simple raised portions or ribs **84** which mate with correspondingly sized and shaped recesses **82**. The rotational interlock **80** is not limited to the particular shapes or orientations illustrated in the drawing figures, and can take any shape or orientation which resists, and advantageously prevents, the plate **20** and the connector section **32** from rotating relative to each other. The rotational interlock **80** on the top and bottom surface of a spacer **90** can be different to allow the complete body **10** to be assembled only in a particular desired configuration.

Further optionally, as illustrated in FIG. 1A, the body **10** can include one or more blind cavities **86** extending vertically through the connector section **32**, which provides the interior side of the spiral cut **70**. The blind cavities **86** can also vary in cross sectional size and shape to tailor the rigidity of the connector section **32** in different directions. More specifically, the cavity or cavities **86**, only one of which is illustrated in FIG. 1A, when left hollow, provides a less rigid connector **32**. To increase the rigidity of the connector section **32**, other material can be used to partially or completely fill the cavity **86**, such as pins or rods (not illustrated) inserted in the cavity.

When implanted between vertebrae, the shock absorbing connector **32** can resiliently absorb shocks transmitted vertically between upper and lower vertebrae of the patient's spinal column. This shock absorption is related to the material properties, design, and dimensions of the connector. In general, an increased number and width of the cuts **70** will increase absorption of shocks, with more elastic, or springy compression between the vertebrae.

Preferably the connector **32** is made of metal such as titanium, cobalt chromium alloy, stainless steel, tantalum, nickel titanium or a combination thereof. These materials also can be designed to provide a device which is deformable in the elastic region of the stress/strain curve and will not plastically deform during compression.

In the embodiments illustrated herein, the number, pitch, lead, lead angle, handedness, and total vertical length of each of the spiral cuts or slots **70**, as well as the combination of multiple cuts if provided, can be varied to change the amount of compliance of the connector **32**. When a load is applied to the upper and lower plates **20**, **30**, the connector **32** will compress with each of the cuts **70** closing and the total amount of compression possible depending on the number, arrangement, and height of the cuts. The cuts **70** form spiral coils **74** between the ends of the cut, which function like springs to allow the connector **32** to be compressed. The cuts **70** may be modified to be non-uniform to provide preferential deflection in one or more bending directions. Preferential deflection is useful to provide increased anterior-posterior compliance and less lateral compliance, or the other way around.

According to one embodiment of the invention, the cuts **70** in the shock absorbing connector **32** according to any of the embodiments described herein may be manufactured by wire EDM (electrical discharge machining), molding, laser cutting, or the like. A number of cuts **70** can vary from 1 to about 50, preferably about 6 to about 20, for a vertebral body replacement. A width of the lateral cuts **70** in the direction of the height of the body **10** is about 0.01 mm to about 2 mm, preferably about 0.05 to about 1 mm.

In one embodiment of the present invention, for a cervical application, the maximum deformation of the shock absorbing body is about 0.5 to about 4 mm, and is preferably about 1 to about 2 mm. For a lumbar application, the maximum deformation of the shock absorbing body is about 1 to about 6 mm, and is preferably about 1 to about 3 mm.

Although motion between the plates **20**, **30** of the body **10** has been described herein as provided by cuts **70**, it should be understood that this motion can be provided in a number of other known manners, such as use of resilient materials, or movable joints as long as the motion is limited to the small amount of motion allowable in a patient requiring a fusion procedure including compliance or vertical motion between the plates of up to about 6 mm, rotation between the plates of less than 10 degrees, and translation between the plates of up to about 1 mm.

The body **10** can be provided in different sizes, with different plate sizes, angles between plates, lordosis angles, and heights for different patients or applications. In addition, the shock absorbing connector section **32** can be provided in different compliances for different patients. In addition, the compliance and/or height of the body **10** can be adjustable, such as by rotating an adjustment screw before or after implantation, and/or bonding portions of one or more of the portions of a coil **74**. The body **10** preferably is sized to provide substantial coverage of the vertebral surfaces. For example, in an anterior procedure, the plates **20**, **30** are preferably sized to cover at least 50 percent of the vertebral surface. In posterior or lateral procedures, the coverage of the vertebral surface may be somewhat smaller due to the small size of the access area, i.e., the posterior or lateral spacers may cover about 40 percent or more of the vertebral surface with a one or two part spacer.

Turning now to FIG. 2, a second exemplary embodiment of a body **10**, adhering to principles of the present invention, is illustrated. In contrast to the embodiment illustrated in FIGS. 1 and 1A, the body **10** illustrated in FIG. 2 includes one or more separate compliant connector spacers **90** positioned between plates **20**, **30**, rather than a connector section **32** of a plate **30**. Each of the spacers **90** includes one or more cuts **70**, which can be either planar cuts or forming one or more coils, as described above with reference to the embodi-

ment of FIGS. 1 and 1A. The adjoining surfaces of the plates **20**, **30** and the spacers **90** are also provided with rotational interlocks **80**, as described herein; while FIG. 2 suggests that the interlocks **80** are the same, differently configured interlocks can alternatively be provided for different non-adjoin-  
5 adjoining surfaces, for example to prevent the spacers **90** from being assembled in a way other than that designed for a body **10** configured for the particular patient. By way of non-limiting example, a first rotational interlock, formed of rectangular ribs and recesses on adjoining surfaces of the  
10 end plates and/or the spacers, as illustrated in FIG. 1A, can be provided on the adjoining surfaces of the plate **20** and the adjacent first spacer **90**; a second rotational interlock, formed of vertically oriented cylindrical pins, can be pro-  
15 vided on the opposite face of the first spacer **90** and the adjoining surface of the adjacent spacer or plate **30**. Because the two interlocks **80** are incompatible and do not mate, there is only a single configuration of the pieces that will permit them to be assembled into a body **10**.

FIG. 3 illustrates a third exemplary embodiment of a body **10**, adhering to principles of the present invention. In addition to the features previously described with reference to FIGS. 1-2, the embodiment illustrated in FIG. 3 includes a vertical adjustment mechanism **100** for fine tuning of the  
25 vertical size of the body **10**, either prior to or after implantation of body **10** into a patient. While numerous configurations of the adjustment mechanism **100** can be provided, one exemplary embodiment includes a threaded post or tube **102** extending from either an upper surface **106** of the end  
30 plate **30** or a lower surface **104** of the section **32**, which mates with a correspondingly configured and threaded hole or post in the other of the end plate **30** and section **32**. Rotation of the post **102** causes the two portions of the body  
35 **10** to move toward or away from each other, and thus decreases or increases the vertical size of the body **10**, respectively. According to one version of the adjustable height vertebral body replacement an adjustment mechanism with oppositely threaded ends is inserted in the upper  
40 and lower parts **104**, **106** and is adjustable after positioning in the patient.

According to one exemplary method adhering to principles of the present invention, a patient in need of a vertebral body replacement is prepped and surgical access is made to the particular vertebral body to be removed. Access  
45 to the surgical site is generally made anteriorly through the abdominal cavity for a lumbar procedure. One or more target vertebral body or bodies is removed in one of numerous manners known to those of ordinary skill in the art, between upper and lower remaining vertebral bodies in the patient's  
50 spine, and a vertebral body replacement **10**, embodying principles of the present invention, is selected based on the measurement of the spacing for proper spinal alignment. The vertebral body replacement **10** is assembled and implanted in the space created by removal of the original vertebral  
55 body or bodies. Optionally, one or more spacers **90** are assembled into the body **10**, prior to installation of the body **10** into the patient, and/or the vertical length of the body **10** is adjusted to better fit in the space. Further optionally, when the body **10** includes one or more cavities **86**, additional  
60 material is inserted into the cavity, prior to implantation of the body, to tailor the rigidity of the body **10**, or for other purposes.

While the exemplary embodiments have been described in some detail, by way of example and for clarity of  
65 understanding, those of skill in the art will recognize that a variety of modifications, adaptations, and changes may be

employed. Hence, the scope of the present invention should be limited solely by the appended claims.

What is claimed is:

**1.** A vertebral body replacement for replacing at least one vertebral body between remaining upper and lower vertebral  
5 bodies, the vertebral body replacement comprising:

a first end plate having an upper surface configured to engage against a surface of the upper remaining vertebral body, and a lower surface opposite the upper surface spanning the first end plate;

a second end plate having a lower surface configured to engage against a surface of the lower remaining vertebral body;

a compliant connector section between the first end plate lower surface and the second end plate lower surface, the compliant connector section comprising a plurality of separate stackable spacers each having at least one helical cut configured and arranged to permit limited rotation between the first end plate and the second end plate in an anterior/posterior direction and a lateral direction; and

a rotational interlock on the first end plate lower surface and an upper surface of at least one of the spacers, the rotational interlock being configured and arranged to inhibit rotational motion between the first end plate lower surface and the at least one spacer upper surface, wherein the rotational interlock comprises a first raised elongate portion extending in the anterior/posterior direction or the lateral direction on one of the first end plate lower surface or the at least one spacer upper surface and a first complementary elongate recess in the opposite surface.

**2.** The vertebral body replacement of claim **1**, wherein the second end plate includes an upper surface opposite the second end plate lower surface and spanning the second end plate, the compliant connector section located between the second end plate lower and upper surfaces.

**3.** The vertebral body replacement of claim **2**, wherein said rotational interlock is a first rotational interlock, and further comprising a second rotational interlock on the first end plate lower surface and the second end plate upper surface, the second rotational interlock configured and arranged to at least inhibit rotational motion between the first end plate lower surface and the second end plate upper surface.

**4.** The vertebral body replacement of claim **1**, wherein the compliant connector section is configured and arranged to limit motion to less than 10 degrees between said remaining vertebral bodies.

**5.** The vertebral body replacement of claim **1**, wherein the at least one helical cut in each of the separate stackable spacers are oppositely oriented.

**6.** The vertebral body replacement of claim **1**, wherein said rotational interlock is a first rotational interlock, wherein the at least one spacer has a lower surface spanning the at least one spacer, wherein the second end plate has an upper surface spanning the second end plate, and further comprising:

a second rotational interlock on the second end plate upper surface and the at least one spacer lower surface, the second rotational interlock configured and arranged to at least inhibit rotational motion between the second end plate upper surface and the at least one spacer lower surface,

wherein the second rotational interlock comprises a second raised elongate portion extending in the anterior/posterior direction or the lateral direction on one of the

## 11

second end plate upper surface or the at least one spacer lower surface and a second complementary elongate recess in the opposite surface.

7. The vertebral body replacement of claim 6, wherein the first and second rotational interlocks are different.

8. The vertebral body replacement of claim 1, further comprising:

an adjustment mechanism between the first and second end plates, the adjustment mechanism configured and arranged to selectively move the first and second end plates towards and away from each other.

9. The vertebral body replacement of claim 1, further comprising at least one bone ingrowth hole in at least one of the first and second end plates.

10. The vertebral body replacement of claim 1, wherein each of the first and second end plates comprise a lateral surface, and wherein the at least one bone ingrowth hole extends between said lateral surface and said surface configured to engage against a surface of a remaining vertebral body.

11. The vertebral body replacement of claim 1, wherein the vertebral body replacement is sized and shaped to replace one or more entire vertebral bodies of the human spine.

12. A vertebral body replacement for replacing at least one vertebral body between remaining upper and lower vertebral bodies, the vertebral body replacement comprising:

a first end plate having an upper surface configured to engage against a surface of the upper remaining vertebral body, and a lower surface opposite the upper surface spanning the first end plate;

a second end plate having a lower surface configured to engage against a surface of the lower remaining vertebral body;

a compliant connector section between the first end plate lower surface and the second end plate lower surface, the compliant connector section comprising a plurality of separate stackable spacers each having at least one helical cut configured and arranged to form a continuous spring coil element; and

a rotational interlock on the first end plate lower surface and an upper surface of at least one of the spacers, the rotational interlock being configured and arranged to inhibit rotational motion between the first end plate lower surface and the at least one spacer upper surface,

wherein the rotational interlock comprises a raised elongate portion extending in the anterior/posterior direction or the lateral direction on one of the first end plate lower surface or the at least one spacer upper surface and a complementary elongate recess in the opposite surface.

13. The vertebral body replacement of claim 12, wherein the vertebral body replacement is sized and shaped to replace one or more entire vertebral bodies of the human spine.

14. A vertebral body replacement for replacing at least one vertebral body between remaining upper and lower vertebral bodies, the vertebral body replacement comprising:

a first end plate having an upper surface configured to engage against a surface of the upper remaining vertebral body, and a lower surface opposite the upper surface spanning the first end plate;

a second end plate having a lower surface configured to engage against a surface of the lower remaining vertebral body and an upper surface;

a compliant connector section between the first end plate lower surface and the second end plate lower surface,

## 12

the compliant connector section comprising a plurality of separate stackable spacers each having at least one helical cut configured and arranged to form a continuous spring coil element; and

a rotational interlock on the second end plate upper surface and a lower surface of at least one of the spacers, the rotational interlock being configured and arranged to inhibit rotational motion between the second end plate upper surface and the at least one spacer lower surface,

wherein the rotational interlock comprises a raised elongate portion extending in the anterior/posterior direction or the lateral direction on one of the second end plate upper surface or the at least one spacer lower surface and a complementary elongate recess in the opposite surface.

15. The vertebral body replacement of claim 14, wherein the vertebral body replacement is sized and shaped to replace one or more entire vertebral bodies of the human spine.

16. A vertebral body replacement for replacing at least one vertebral body between remaining upper and lower vertebral bodies, the vertebral body replacement comprising:

a first end plate having an upper surface configured to engage against a surface of the upper remaining vertebral body, and a lower surface opposite the upper surface spanning the first end plate;

a second end plate having a lower surface configured to engage against a surface of the lower remaining vertebral body and an upper surface opposite the lower surface and spanning the second end plate;

a compliant connector section between the first end plate lower surface and the second end plate lower surface, the compliant connector section comprising a plurality of separate stackable spacers each having at least one helical cut configured and arranged to permit limited rotation between the first end plate and the second end plate in an anterior/posterior direction and a lateral direction; and

a rotational interlock on the second end plate upper surface and a lower surface of at least one of the spacers, the rotational interlock being configured and arranged to inhibit rotational motion between the second end plate upper surface and the at least one spacer lower surface,

wherein the rotational interlock comprises a raised elongate portion extending in the anterior/posterior direction or the lateral direction on one of the second end plate upper surface or the at least one spacer lower surface and a complementary elongate recess in the opposite surface.

17. The vertebral body replacement of claim 16, wherein the compliant connector section is located between the second end plate lower and upper surfaces.

18. The vertebral body replacement of claim 16, wherein the compliant connector section is configured and arranged to limit motion to less than 10 degrees between said remaining vertebral bodies.

19. The vertebral body replacement of claim 16, wherein the at least one helical cut in each of the separate stackable spacers are oppositely oriented.

20. The vertebral body replacement of claim 16, wherein said rotational interlock is a first rotational interlock, and further comprising a second rotational interlock on the first end plate lower surface and the second end plate upper surface, the second rotational interlock configured and

13

arranged to at least inhibit rotational motion between the first end plate lower surface and the second end plate upper surface.

21. The vertebral body replacement of claim 16, further comprising:

an adjustment mechanism between the first and second end plates, the adjustment mechanism configured and arranged to selectively move the first and second end plates towards and away from each other.

22. The vertebral body replacement of claim 16, further comprising at least one bone ingrowth hole in at least one of the first and second end plates.

23. The vertebral body replacement of claim 16, wherein each of the first and second end plates comprise a lateral surface, and wherein the at least one bone ingrowth hole extends between said lateral surface and said surface configured to engage against a surface of a remaining vertebral body.

24. The vertebral body replacement of claim 16, wherein the vertebral body replacement is sized and shaped to replace one or more entire vertebral bodies of the human spine.

25. A vertebral body replacement for replacing at least one vertebral body between remaining upper and lower vertebral bodies, the vertebral body replacement comprising:

a first end plate having an upper surface configured to engage against a surface of the upper remaining ver-

14

tebral body and at least one elongated fin on the upper surface configured to enter a slot cut in the upper remaining vertebral body;

a second end plate having a lower surface configured to engage against a surface of the lower remaining vertebral body and at least one elongated fin on the lower surface configured to enter a slot cut in the lower remaining vertebral body;

a compliant connector section between the first end plate and the second end plate, the compliant connector section comprising a plurality of separate stackable spacers each having at least one helical cut configured and arranged to permit limited rotation between the first end plate and the second end plate in an anterior/posterior direction and a lateral direction, wherein the compliant connector section is configured and arranged to limit motion to less than 10 degrees between said remaining vertebrae.

26. The vertebral body replacement of claim 25, wherein the upper and lower surfaces have less than 10 percent comprising holes.

27. The vertebral body replacement of claim 25, further comprising one or more holes in the first and second end plates configured to receive screws extending through the plates and into the bone.

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