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- (54) **COMPOSITIONS AND METHODS FOR TREATING MACULAR DEGENERATION**
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CPC ..... **A61K 31/215** (2013.01); **A61K 31/135** (2013.01); **A61K 31/167** (2013.01); **A61K 45/06** (2013.01)
- (58) **Field of Classification Search**  
CPC ..... **A61K 31/215**  
See application file for complete search history.

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- (57) **ABSTRACT**

Methods of retarding formation of a lipofuscin pigment in the retina and of treating or ameliorating the effects of a disease characterized by an accumulation of a lipofuscin pigment in a retina are provided. These methods include the step of administering to a patient in need thereof a substituted C<sub>20</sub>-retinoid in an amount sufficient to reduce accumulation of a lipofuscin pigment in the retina. Further provided are methods of retarding formation of A2E and/or ATR-dimer by replacing an all-trans-retinal (ATR) substrate with a C<sub>20</sub>-D<sub>3</sub>-retinal substrate under conditions sufficient to impede the formation of A2E. Compositions for retarding formation of a lipofuscin pigment in the retina containing a substituted C<sub>20</sub>-retinoid and a pharmaceutically acceptable carrier are also provided.

**54 Claims, 7 Drawing Sheets**



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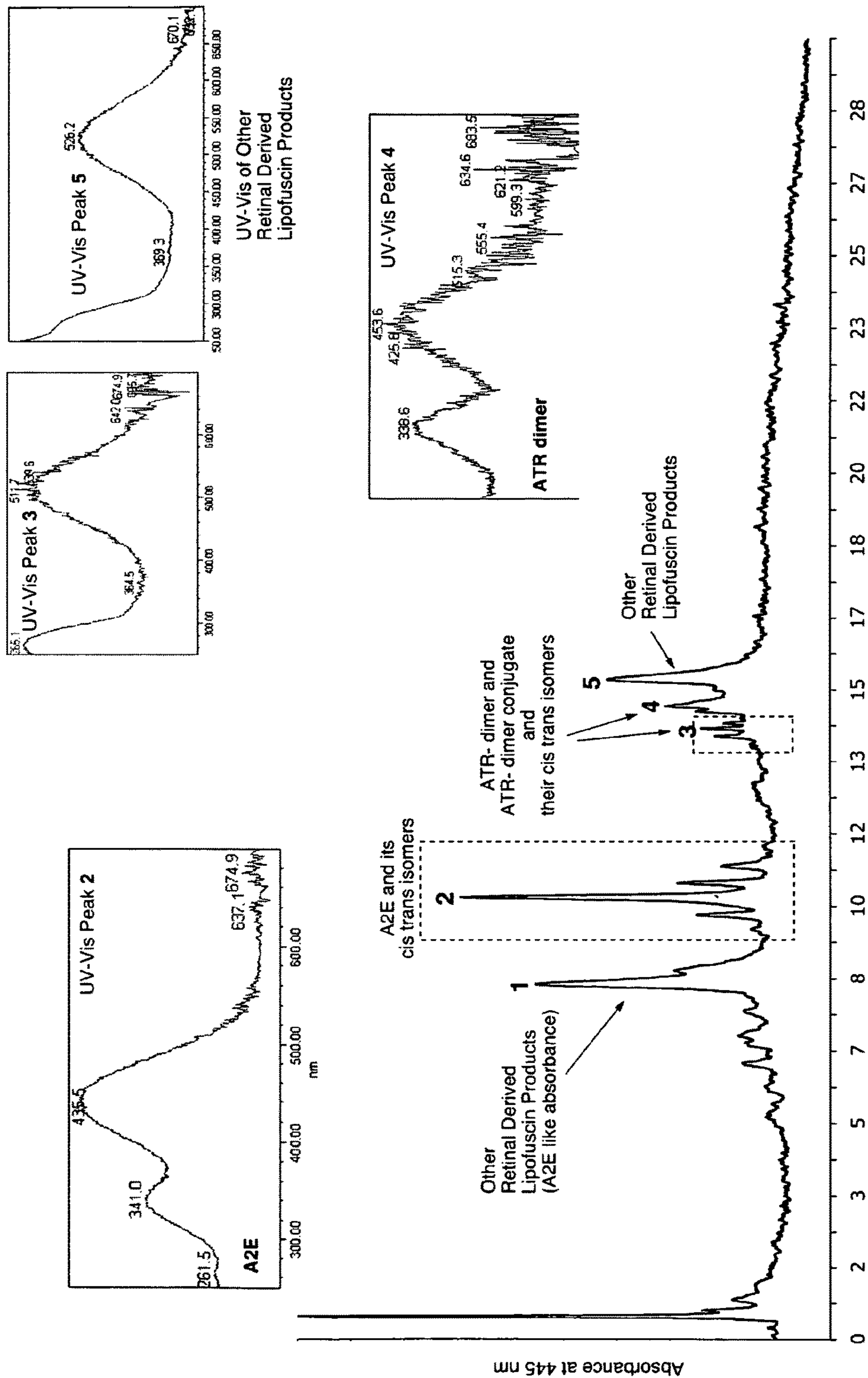


FIG 1.

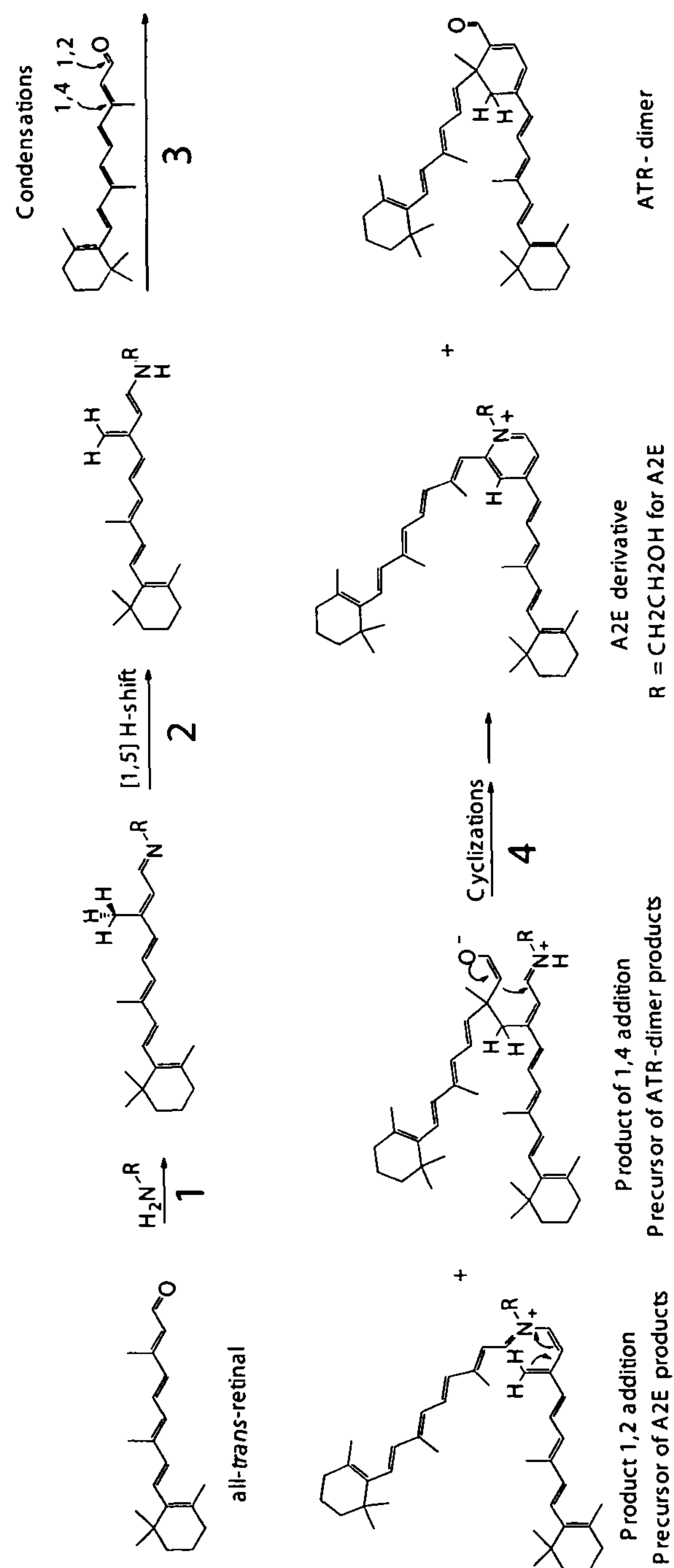


FIG 2.



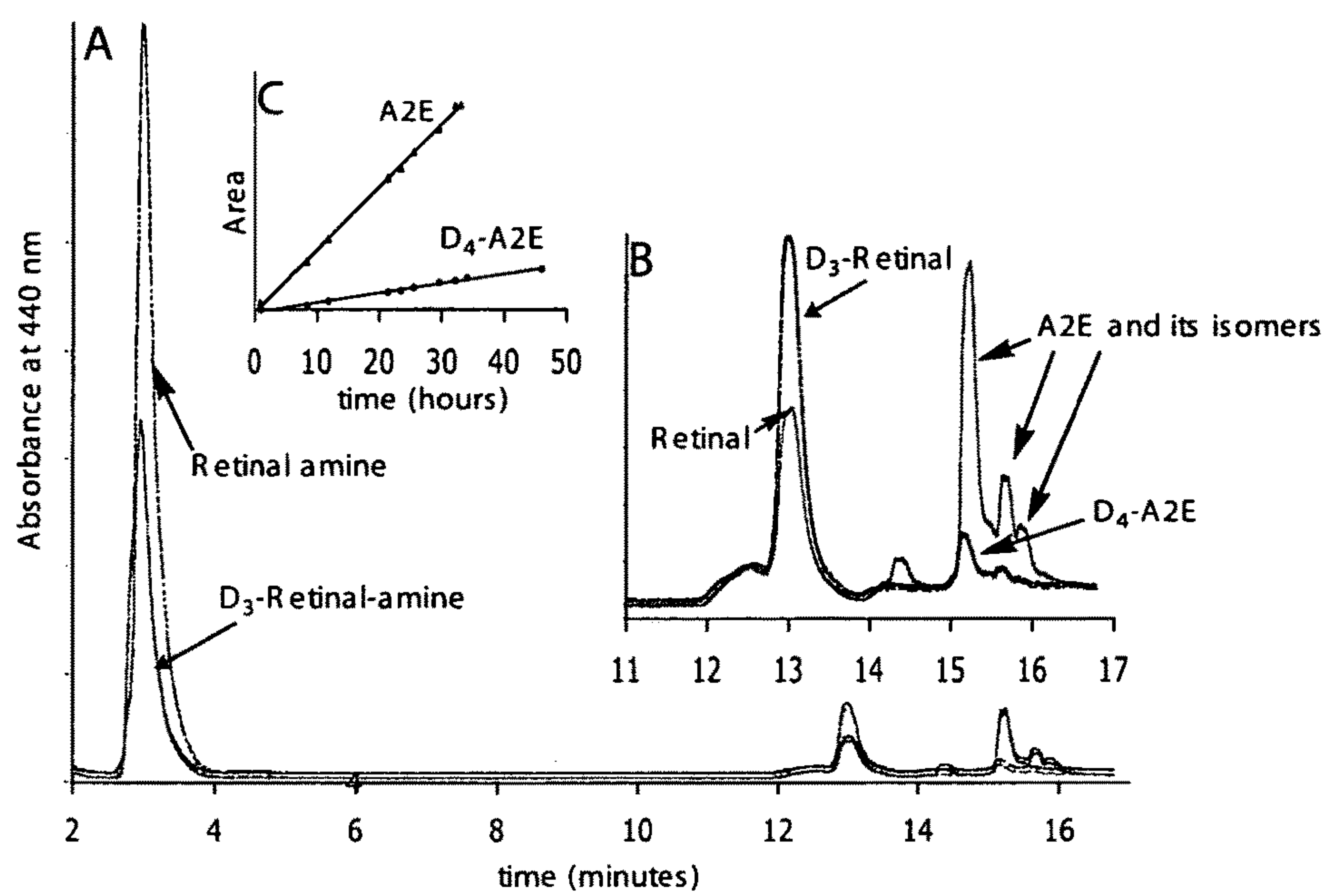


FIG 3.

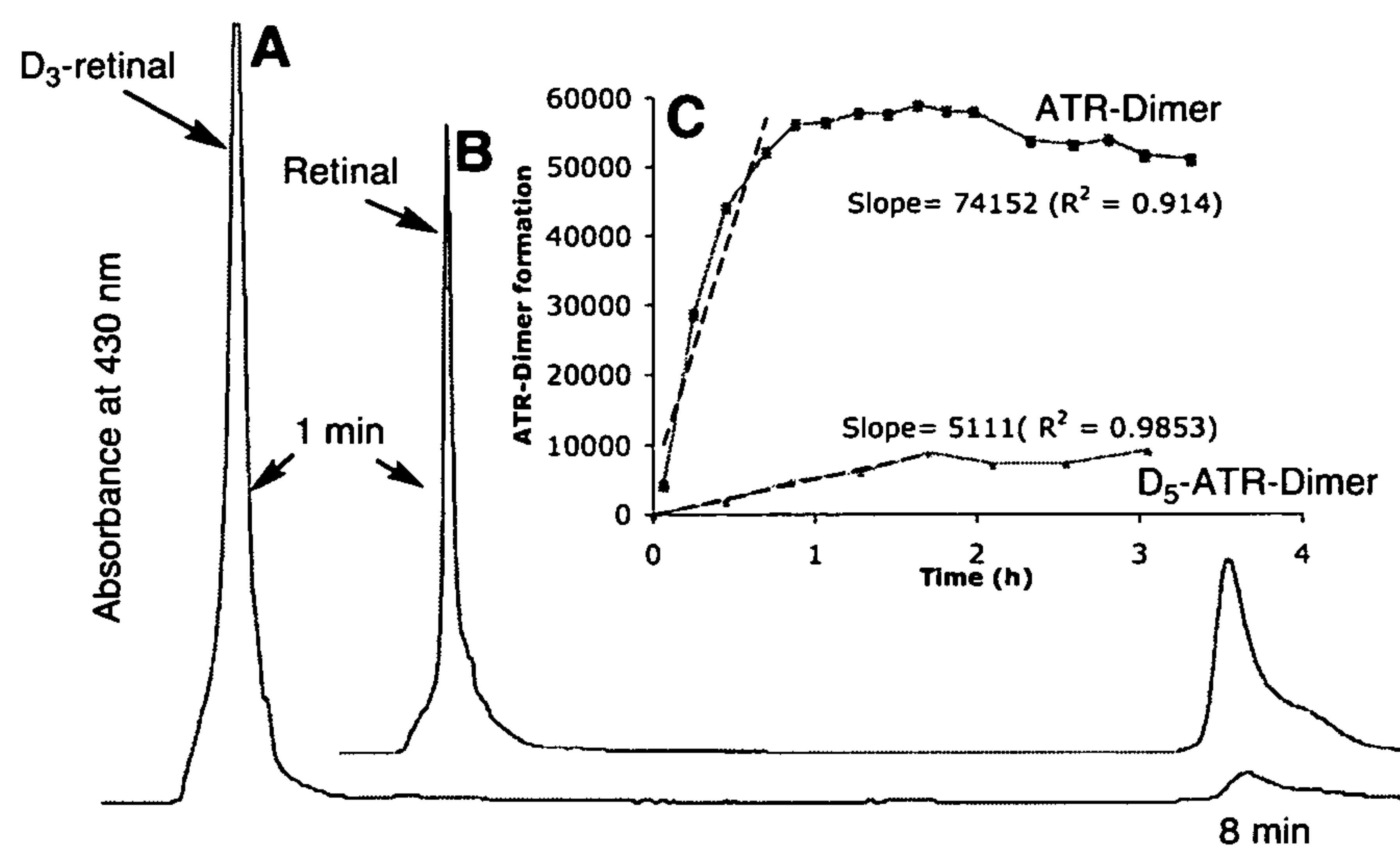


FIG 4.

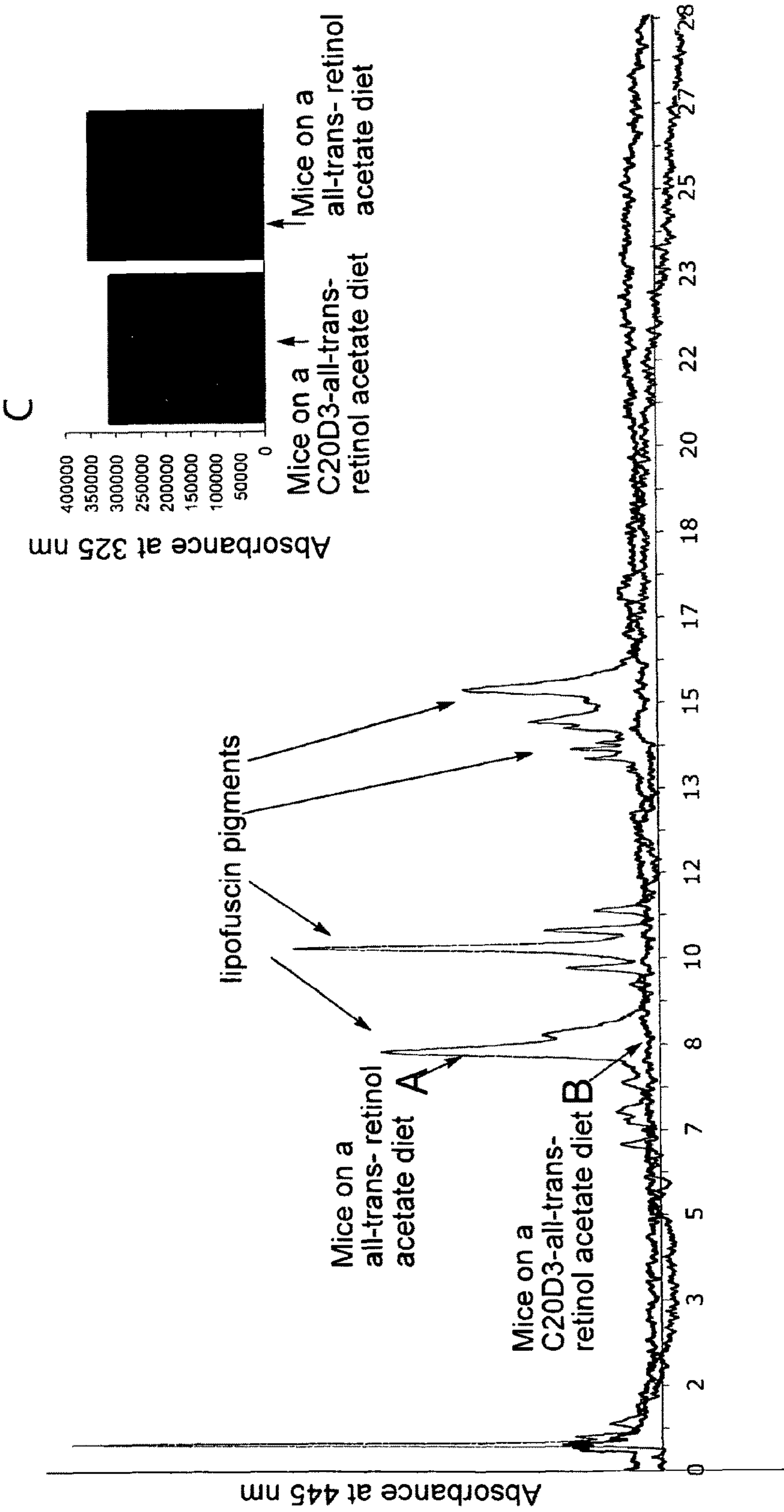


FIG 5.



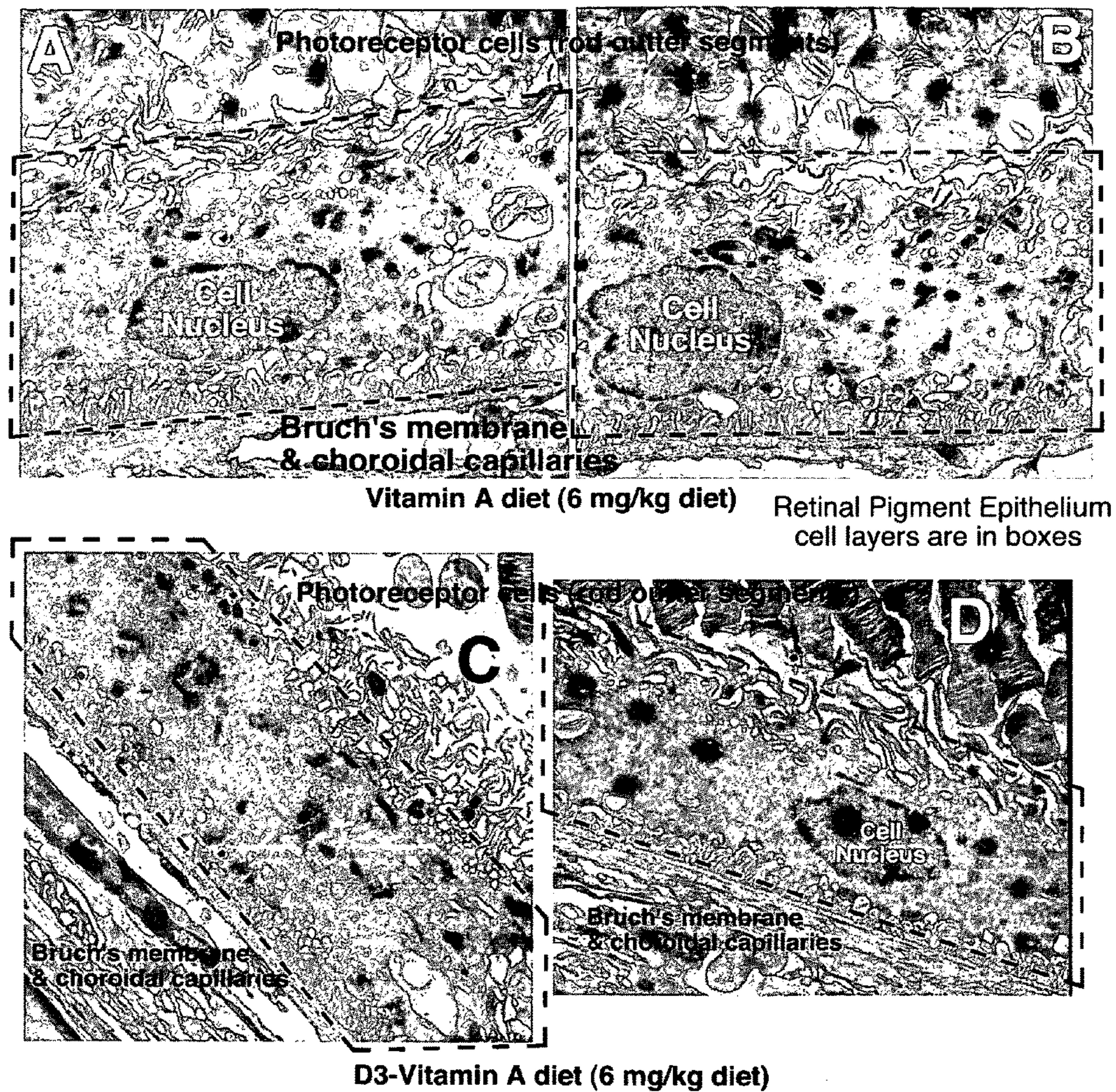


FIG 6.



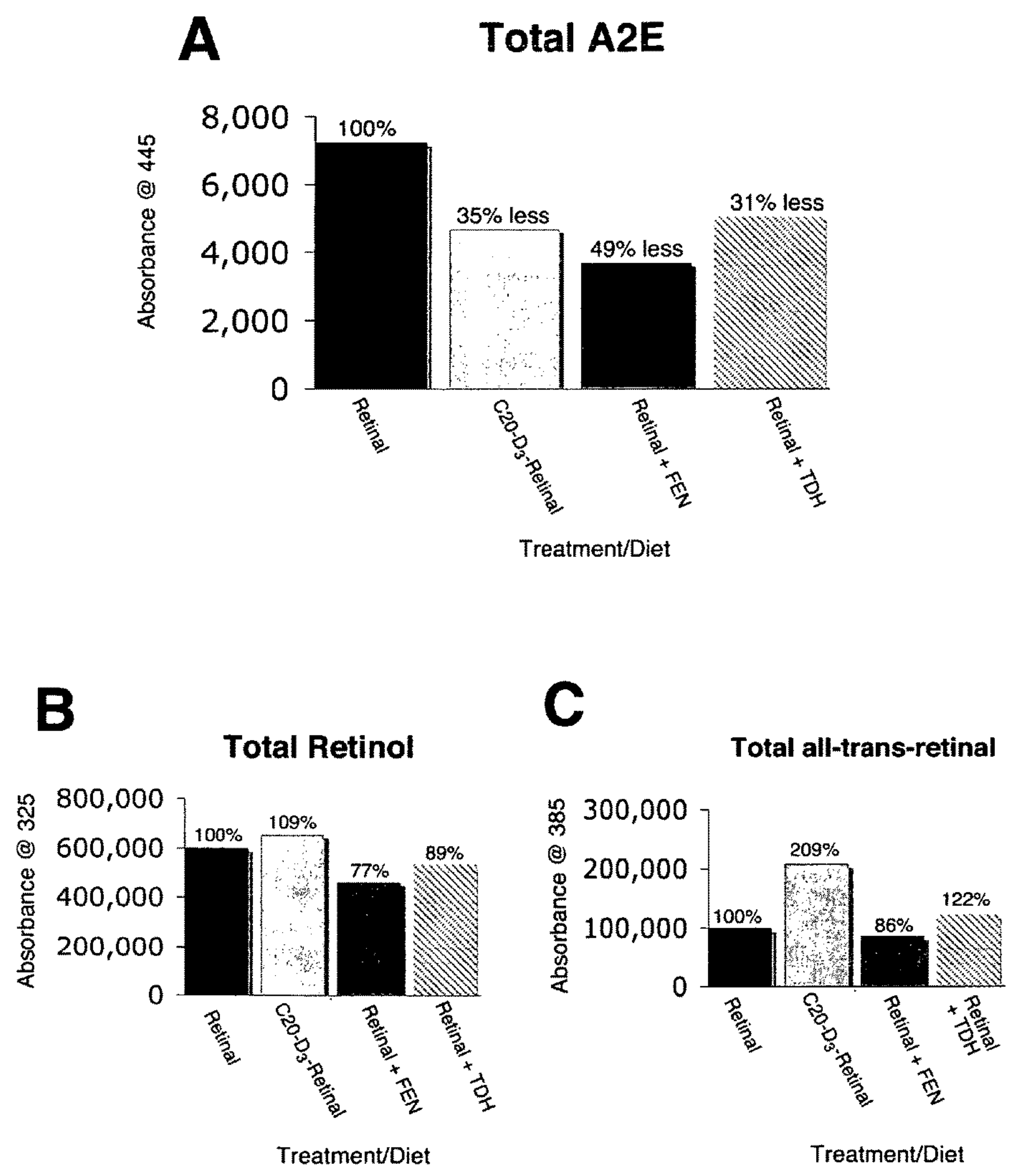


FIG. 7.

## COMPOSITIONS AND METHODS FOR TREATING MACULAR DEGENERATION

**Matter enclosed in heavy brackets [ ] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue; a claim printed with strikethrough indicates that the claim was canceled, disclaimed, or held invalid by a prior post-patent action or proceeding.**

### CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a *reissue application of U.S. Pat. No. 8,877,809, issued on Nov. 4, 2014; which is a U.S. National Stage Application of International Application No. PCT/US2008/010676, which was filed on Sep. 12, 2008, and which claims priority to U.S. Provisional Application No. 60/993,379, which was filed on Sep. 12, 2007, all of which are incorporated by reference as if recited in full herein.*

### FIELD OF THE INVENTION

The present invention relates, inter alia, to compounds, compositions, and methods to slow lipofuscin formation/accumulation in order to treat or ameliorate an ophthalmologic disorder, such as, e.g., macular degeneration, without, or with reduced, adverse visual effects. More particularly, the present invention relates to compounds and compositions that may be used to treat or ameliorate an ophthalmologic disorder, such as, e.g., macular degeneration, by slowing or limiting the accumulation of age pigments or lipofuscin in the retinal pigment epithelium ("RPE") cells of the retina. The present invention also relates to methods of treating or ameliorating an ophthalmologic disorder, such as, e.g., macular degeneration, in a mammal by administering to a mammal in need of such treatment an effective amount of the compounds and/or compositions disclosed herein.

### BACKGROUND OF THE INVENTION

The macula is located at the back of the eye in the center of the retina. When the millions of cells in this light-sensitive, multilayer tissue deteriorate, central vision is lost along with the ability to perform tasks such as reading, writing, driving, and seeing color. This "macular degeneration" principally affects the elderly and has a prevalence of about 3% in populations between 75-79 years of age and about 12% for populations over 80 years of age.(1) In younger populations, macular degeneration is found in individuals with genetic disorders, such as Stargardt, Vitelliform or Best (VMD), Sorsby's Fundus Dystrophy and Malattia Leventinese (Doyle Honeycomb or Dominant Radial Drusen). Stargardt Disease is the most common form of inherited juvenile macular degeneration, affecting about 1 in 10,000 children.

There are no therapies currently available for genetic or dry (non-neovascular) age related macular degeneration. Vitamin supplements such as antioxidants, and diet changes, such as low fat diets, have been shown to slow disease progression in some clinical studies. However, for the majority of patients, diagnosis is followed by the progressive loss of central vision. (2-4)

The above listed macular dystrophies are all marked by the accumulation of lipofuscin, fluorescent deposits, in the retinal pigment epithelium (RPE) cell layer (5-11). The only

compounds that have been characterized to date from RPE lipofuscin, A2E (N-retinylidene-N-retinylethanolamine) and ATR-dimer (all-trans-retinal dimer), are derived from reactions of all-trans-retinal, an isomer of 11-cis-retinal, the chromophore of the visual pigments (12, 13). These toxic retinal dimers have been shown to cause RPE cell death, which is thought to lead to photoreceptor cell degeneration and vision loss (2, 14-22). Slowing the visual cycle using RPE 65 antagonists (23-25) or retarding the delivery of vitamin A (retinol) to the RPE by, e.g., limiting dietary intake of vitamin A (26) or blocking serum retinol binding proteins (27) have been shown to impede or abolish RPE lipofuscin formation in animal models. Conversely, increasing the amount of all-trans-retinal in outer segments, such as occurs with the mutations in *abcr*<sup>-/-</sup> (responsible for recessive Stargardt disease), leads to the rapid accumulation of lipofuscin pigments (8).

The above cited evidence leads to the conclusion that lipofuscin and/or A2E and ATR-dimer in RPE cells may reach levels that contribute to a decline in cell function followed by vision loss and that vitamin A plays an important role in ocular lipofuscin formation.(28)

Several vitamin A analogs have been shown to limit lipofuscin formation in a mouse model by slowing down the visual cycle. The ABCR<sup>-/-</sup> mouse model has been used to test approaches to limit RPE lipofuscin formation. Mice lacking the ABCR (also known as ABCA4) gene encoding a photoreceptor-specific adenosine triphosphate (ATP)-binding cassette transporter, lack the ability to properly shuttle vitamin A (in the form of retinal) in the eye. ABCR<sup>-/-</sup> mice were developed as an animal model of human recessive Stargardt's Disease (8). As in humans with recessive Stargardt's disease, ABCR<sup>-/-</sup> mice accumulate large lipofuscin deposits in RPE cells of their eyes, as shown in FIG. 1, and eventually experience delayed dark adaptation. Lipofuscin accumulation and vision loss observed in this mouse model is also thought to be relevant to age-related macular degeneration (AMD) and other macular dystrophies.

In attempts to slow down the visual cycle, visual cycle enzymes have been targeted. In such approaches, small molecules have been proposed as antagonists to visual cycle enzymes. In this methodology, the drug (often a vitamin A derivative) binds to visual cycle proteins, which blocks participation by the proteins in the visual cycle, and slows the visual cycle. Another approach to slowing the visual cycle includes impeding the delivery of vitamin A from the blood to the eye.

Drug candidates for inhibiting lipofuscin formation by slowing down the visual cycle have been evaluated by their ability to cause delayed dark adaptation (a side effect of an impaired visual cycle) and their ability to impede the age related accumulation of eye lipofuscin as measured by the concentration of A2E and other byproducts of the visual cycle, e.g., ATR-dimer. Examples of such drug candidates and their corresponding mechanisms of action to slow the visual cycle are summarized below:

13 cis-retinoic acid (Acutane or isotretinoin) is thought to inhibit the enzymes 11-cis-retinol dehydrogenase and RPE65 involved in the visual cycle.(19, 24) When administered, 13 cis-retinoic acid has been shown to cause delayed dark adaptation. When 3-month-old ABCR knockout mice (n=3) were administered 13-cis-retinoic acid at 40 mg/kg/day for one month, the mice showed a decrease in A2E formation by about 40-50% compared to control ABCR knockout mice (n=3).(24) Furthermore, when 2-month-old ABCR knockout mice were administered 13-cis-retinoic acid at 20 mg/kg/day for two months, the mice also showed



a decrease in lipofuscin formation in the RPE cell layer as judged by electron microscopy.

(12E,16E)-13,17,21-trimethyldocosa-12,16,20-trien-11-one (TDT) is thought to inhibit RPE65. (23) When TDT is administered to mice, delayed dark adaptation is observed. When 2-month-old ABCR knockout mice (n=2) were administered TDT at 50 mg/kg bi-weekly for two months, they showed a decrease in A2E formation by about 50-85% compared to control ABCR knockout mice (n=2).(23)

(2E,6E)-N-hexadecyl-3,7,11-trimethyldodeca-2,6,10-trienamine (TDH) is also thought to inhibit RPE65 and when given to mice, causes delayed dark adaptation.(23) When 2-month-old ABCR knockout mice (n=2) were administered TDH at 50 mg/kg bi-weekly for two months, they showed a decrease in A2E formation by about 50% compared to control ABCR knockout mice (n=2).(23)

All-trans-retinylamine (Ret-NH<sub>2</sub>) is thought to inhibit RPE65 and when administered to mice results in severe delayed dark adaptation. When 1-month-old ABCA4 knockout mice were given Ret-NH<sub>2</sub> at 40 mg/kg bi-weekly for two months, they showed a decrease in A2E formation by about 50% compared to control ABCA4 knockout mice.(25)

N-(4-hydroxyphenyl)retinamide (Fenretinide) slows the influx of retinol into the eyes by reducing levels of vitamin A bound to serum retinol-binding protein. Thus, treatment with Fenretinide lowers the levels of vitamin A in the eye which leads to delayed dark adaptation. When 2-month-old ABCA4 knockout mice (n=3) were administered Fenretinide at 20 mg/kg/day for one month, they showed a decrease in A2E formation by about 40-50% compared to control ABCA4 knockout mice (n=3).(27)

Thus, recently proposed therapeutic approaches to limit lipofuscin formation are based upon slowing the visual cycle (1, 10, 11, 12). There are, however, disadvantages to slowing the visual cycle as a means to impede lipofuscin formation in order to prevent, e.g., macular degeneration. Four of these disadvantages are detailed below.

One immediate disadvantage of slowing the visual cycle is that it leads to delayed dark adaptation and poor vision in dim light or at night. Poor night vision (Scotopic dysfunction) is already a functional marker of early age-related maculopathy (ARM), and has been linked to the occurrence of falls and vehicle collisions.(29, 30) A further slowing down of the visual cycle is expected to make night vision worse in patients who already suffer from poor night vision.

Second, in order to sufficiently impede lipofuscin formation, one would have to slow down the visual cycle for a prolonged period of time. But, long-term slowing of the visual cycle leads to photoreceptor cell death and loss of vision.(31, 32) In fact, impairment of the visual cycle is the cause of various retinal diseases such as Stargardt's disease, retinitis pigmentosa, Lebers Congenital Amaurosis, Fundus Albipunctatus, age-related macular degeneration and Congenital Stationary Night Blindness.

Third, the above methodology often uses vitamin A analogs to impede proteins involved in vitamin A processing in the eye. However, vitamin A analogs of diverse structures, pharmacological profiles, receptor affinities, and biologic activities have been shown to be toxic. Indeed, numerous vitamin A analogs have been shown in experimental animal models, cellular models, epidemiological data and clinical trials to inhibit or retard various biological functions such as, for example, bone growth, reproduction, cell division, cell differentiation and regulation of the immune system.(33-37). Thus, inhibiting vitamin A processing in the eye is also expected to retard some of these basic bodily functions, which may lead to significant adverse side effects.

For example, vitamin A analogs that are currently used to treat certain cancers and/or psoriasis such as, e.g., Bexarotene (Targretin), Etretnate (Tegison) Acitretin (Soriatane), Fenretinide (N-(4-hydroxyphenyl) retinamide or 4-HPR) and 13 cis-retinoic acid (Accutane or isotretinoin) have side effects, which include, e.g., dry nose, nosebleeds, chapped lips, mouth sores, increased thirst, sore tongue, bleeding gums, dry mouth, cold sores, dry or irritated eyes, dry skin, peeling or scaly skin, hair loss, easy bruising, muscle aches, nausea, stomach upset, cough or swelling of the hands or feet, vision problems, chest pain, tightness in the chest, abnormal pulse, dizziness, vomiting, severe headache, and yellowing of the eyes/skin (jaundice).(38-40)

Fourth, in animal models, candidate drugs for limiting lipofuscin formation have been shown to be effective only in relatively large doses. For example, studies in mouse models typically use doses around 11-40 mg/kg/day. But, current vitamin A analogs are typically used in the clinic at doses of 1-3 mg/kg/day to minimize side effects. Larger dosing regimes will lead to increased side effects.

For example, Fenretinide (N-(4-hydroxyphenyl)retinamide or 4-HPR) is currently used to treat cancer and clinical trials are in progress for AMD. The most common adverse effects reported among 1,432 patients who underwent treatment with this drug at a dosage of 200 mg/day for a five year period were: diminished dark adaptation, cumulative incidence (16%) and dermatologic disorders (16%). Less common effects were gastrointestinal symptoms (8%) and disorders of the ocular surface (8%).(41) At this relatively low dose a delay in dark adaptation, an assessment of the effectiveness of a drug to impede lipofuscin formation, was only observed in 16% of patients. In another study when patients were administered larger oral doses of 600 or 900 mg/m<sup>2</sup> bid in 6-week cycles, mild to moderate adverse effects were reported in 43 (95%) of the 45 patients that were possibly linked to Fenretinide. These side effects included: fatigue, headache, skin changes (dry skin, pruritus, and rash) and digestive tract symptoms (abdominal pain, cramping, diarrhea, stomatitis, and xerostomia). Grade 2 toxicities reported as possibly linked to Fenretinide treatment included seizures and confusion.(42)

A patient with an anaplastic astrocytoma who had been receiving treatment with Fenretinide at the 600 mg/m<sup>2</sup> bid dose for one cycle presented with headaches, nausea, and vomiting, and was found to have a small intracranial bleed in the region of the basal ganglia. He recovered without deficits and continued treatment without further events. Another patient, who was also undergoing treatment at the 600 mg/m<sup>2</sup> bid dosage and was receiving oral anticoagulation with warfarin for deep venous thrombosis, died after developing an uncontrollable nasal bleed (international normalized ratio >6.0). Of the four patients treated at the 900 mg/m<sup>2</sup> bid dose, one had grade 3 vomiting, grade 2 speech impairment, and grade 1 memory impairment, which improved without residual symptoms.(42)

A typical dose of 13 cis-retinoic acid (Accutane or isotretinoin) for treatment of acne is 0.5 to 1 mg/kg/day for children and 2.0 mg/kg/day for adults for fourteen days in a row, followed by a 14-day break. This twenty-eight day course is usually repeated five more times.(40) These doses are about 10 to 80 times less than what was used in mice to impede A2E formation.(24) For larger doses of 13 cis-retinoic acid used to treat cancer, side effects occurring in more than 30% of users included headache, fever, dry skin, dry mucous membranes (mouth, nose), bone pain, nausea and vomiting, rash, mouth sores, itching, sweating, and eyesight changes.(43, 44)



Side effects occurring in 10-29% of users of 13 cis-retinoic acid include back pain, muscle and joint pain, allergic reaction, abdominal pain, poor appetite, dizziness, drowsiness, insomnia, anxiety, numbness and tingling of hands and feet, weakness, depression, hair loss (thinning), dry eyes, sensitivity to light (see eye problems), decreased night vision, which may persist after treatment is stopped, feet or ankle swelling, and low blood counts.(44) In addition, it has been observed that white and red blood cells and platelets may temporarily decrease, which may put a patient at increased risk for infection, anemia and/or bleeding. Side effects also include abnormal blood tests: increased triglyceride, cholesterol and/or blood sugar levels.

The above disadvantages make slowing of the visual cycle a difficult methodology to adapt alone for the clinical treatment of ophthalmologic disorders, e.g., macular degeneration.

#### SUMMARY OF THE INVENTION

Accordingly, it would be advantageous to provide treatments for ophthalmologic disorders, e.g., macular degeneration, that do not have, or limit one or more of, the side effects summarized above. In particular, it would be advantageous to provide compounds, compositions, and methods for impeding or halting the accumulation of lipofuscin or age pigments in the RPE cells of the retina without slowing, or slowing minimally, the visual cycle.

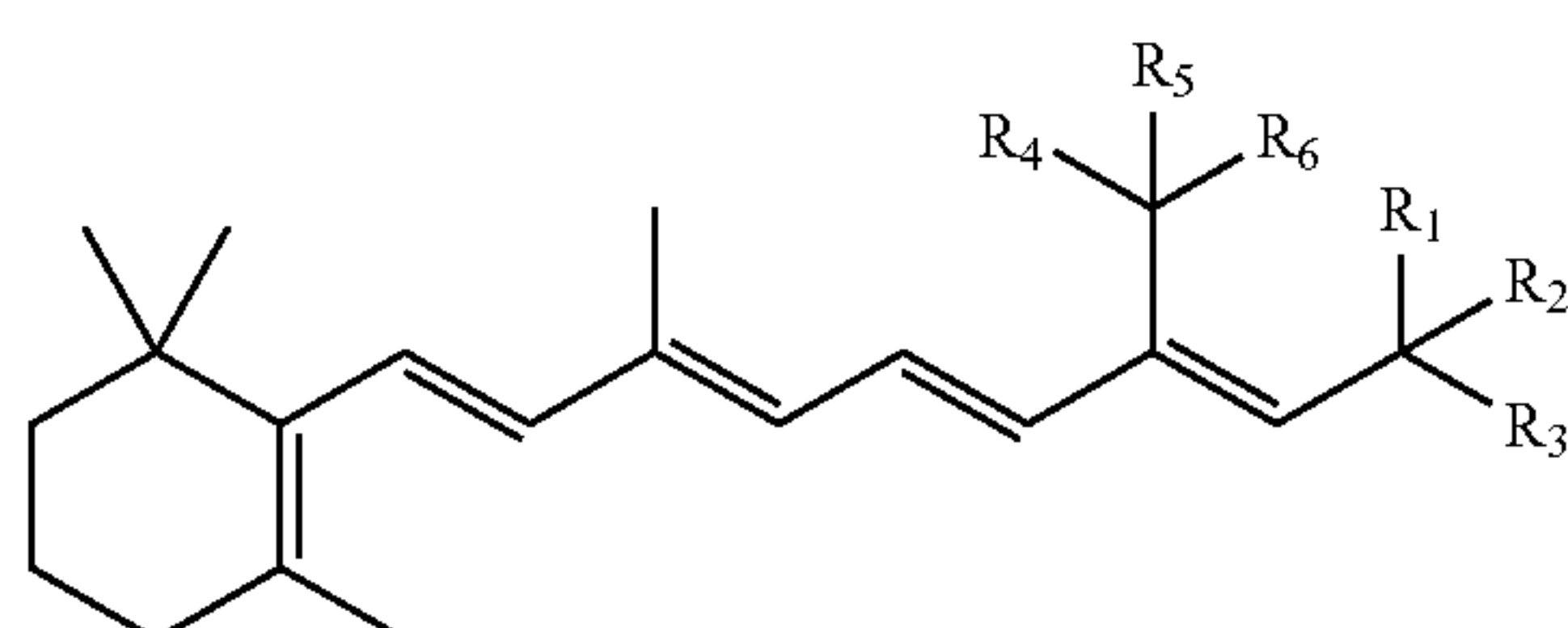
In this regard, one embodiment of the present invention is a method of retarding formation of a lipofuscin pigment in the retina. This method includes the step of administering to a patient in need thereof a substituted  $C_{20}$ -retinoid in an amount sufficient to reduce accumulation of a lipofuscin pigment in the retina.

Another embodiment of the present invention is method of treating or ameliorating the effects of a disease characterized by an accumulation of a lipofuscin pigment in a retina. This method includes the step of administering to a patient in need thereof a substituted  $C_{20}$ -retinoid in an amount sufficient to reduce accumulation of a lipofuscin pigment in the retina.

A further embodiment of the present invention is a method of retarding formation of A2E. This method includes the step of replacing an all-trans-retinal (ATR) substrate with a  $C_{20}$ -D<sub>3</sub>-retinoid substrate in a patient under conditions sufficient to impede the formation of A2E.

An additional embodiment of the present invention is a composition for retarding formation of a lipofuscin pigment in the retina containing a substituted  $C_{20}$ -retinoid and pharmaceutically acceptable carrier.

A further embodiment of the invention is a composition comprising a pharmaceutically acceptable carrier and a compound according to formula I:



wherein:

$R_1$  is oxo or H;

$R_2$  is H or nothing;

$R_3$  is hydroxy or oxo or  $CHR_7$  where  $R_7$  forms a carotenoid and

$R_4$ ,  $R_5$ , and  $R_6$  are independently selected from the group consisting of  $^1H$ ,  $^2H$ ,  $^3H$ , halogen, and  $C_{1-8}$ alkyl.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 shows HPLC and UV-vis profiles of lipofuscin pigments extracted from the eyecups (six of them minus the retina) of 5.5-6 month old,  $ABCR^{-/-}$  mice. Lipofuscin pigments such A2E and ATR dimer, represented by peaks 2, 3 and 4 have been characterized and are derived from all-trans-retinal. Other lipofuscin pigments such as peaks 1 and 5 are also derived from all-trans-retinal, however, they have not been fully characterized. The above pigments are also found in humans and are thought to contribute to the macular degeneration.

FIG. 2 is a reaction scheme showing the biosynthesis of A2E and ATR-dimer from all-trans-retinal and a biological amine.

FIG. 3A shows HPLC profiles of reaction mixtures of  $C_{20}$ -D<sub>3</sub>-all-trans-retinal and all-trans-retinal with ethanolamine for the formation of A2E. FIG. 3B is an expanded view of FIG. 3A. A2E formation was monitored over time by measuring the appearance of peaks starting at around 15 min. Both HPLC traces were measured about 30 hours into the reactions. For all-trans-retinal, a considerable amount of A2E has formed as well as an unidentified compound with a retention time at around 14.5 min as seen in the expanded view. On the other hand, for  $C_{20}$ -D<sub>3</sub>-all-trans-retinal A2E formation is much slower and the peak at 14.5 min is almost absent. FIG. 3C is a plot of A2E formation over time for the above reactions.  $C_{20}$ -D<sub>3</sub>-all-trans-retinal forms A2E about 7-times slower than all-trans-retinal.

FIG. 4 shows HPLC profiles of reaction mixtures of  $C_{20}$ -D<sub>3</sub>-all-trans-retinal (A) and all-trans-retinal (B) with proline for the formation of ATR-dimer. ATR-dimer formation was monitored over time by measuring the appearance of peaks starting at around 8 min. Both HPLC traces were measured about 1 hour into the reactions. For all-trans-retinal, a considerable amount of ATR-dimer has formed. On the other hand, for  $C_{20}$ -D<sub>3</sub>-all-trans-retinal ATR-dimer formation is much slower. FIG. 4C is a plot of ATR-dimer formation over time for the above reactions.  $C_{20}$ -D<sub>3</sub>-all-trans-retinal forms A2E about 14-times slower than all-trans-retinal.

FIG. 5 shows HPLC profiles of lipofuscin pigments extracted from the eyecups (six of them minus the retina) of 5.5-6 month old,  $ABCR^{-/-}$  mice raised on a diet of either retinol acetate (trace A (FIG. 5A)) or  $C_{20}$ -D<sub>3</sub>-all-trans-retinol acetate (trace B (FIG. 5B)). Mice raised on retinol acetate show considerable accumulation of lipofuscin pigments as shown by the HPLC peaks. On the other hand, lipofuscin pigments were undetectable in mice raised on the  $C_{20}$ -D<sub>3</sub>-all-trans-retinol acetate diet. FIG. 5C shows plots of total retinol and retinol ester or D<sub>3</sub>-retinol and D<sub>3</sub>-retinol ester concentrations in the above mice raised on either the retinol acetate or  $C_{20}$ -D<sub>3</sub>-all-trans-retinol acetate diets, respectively. Both groups had roughly the same amount of retinol in the eye, despite having different concentrations of lipofuscin pigments.

FIG. 6 shows electron micrographs of RPE layers from 5.5-6 month old,  $ABCR^{-/-}$  mice raised on a diet of either retinol acetate (FIGS. 6A and 6B) or  $C_{20}$ -D<sub>3</sub>-all-trans-retinol



acetate (FIGS. 6C and 6D). Due to the uncertainty in distinguishing lipofuscin from melanin bodies. Comparisons were made between the numbers of all dark, electron dense bodies found in the RPE between mice on the retinol acetate diet vs. those on the C<sub>20</sub>-D<sub>3</sub>-all-trans-retinol acetate diet. In addition to the electron dense lipofuscin and melanin bodies, RPE phagosomes, mitochondria, and lipid droplets are also present but were ultrastructurally distinct. Mice raised on the C<sub>20</sub>-D<sub>3</sub>-all-trans-retinol acetate diet have considerably less electron dense bodies (i.e. lipofuscin bodies) compared to mice raised on the retinol acetate diet.

FIG. 7A shows total A2E, as measured by HPLC peak area at 445 nm, for rats (three females per group) treated/raised on either retinal, C<sub>20</sub>-D<sub>3</sub>-retinal, retinal plus Fenretinide (FEN) or retinal plus TDH. Animals treated with retinal had the greatest amount of A2E-lipofuscin (normalized to 100%). Whereas, animals treated with C<sub>20</sub>-D<sub>3</sub>-retinal or retinal plus Fenretinide or the RPE65 antagonist, TDH, showed less A2E-lipofuscin. FIG. 7B shows that all four groups of animals had roughly the same amount of eye retinol. FIG. 7C shows that levels of eye all-trans-retinal were increased in the C<sub>20</sub>-D<sub>3</sub>-retinal group.

#### DETAILED DESCRIPTION OF THE INVENTION

In the present invention, methods are provided to slow lipofuscin formation that do not rely on slowing the visual cycle or small molecules that inhibit the visual cycle (i.e., visual cycle antagonists). Thus, many of the disadvantages, such as, delayed dark adaptation, unformed visual pigment, which can lead to vision impairment and loss, high drug doses, and the potentially adverse side effects of prior methods are avoided.

More particularly, in the present invention provides methods for selectively replacing atoms on vitamin A in order to hamper its intrinsic reactivity to form vitamin A derived lipofuscin pigments, such as, A2E and ATR dimer, while at the same time preserving the chemical structure of vitamin A such that participation in the visual cycle (binding to visual cycle proteins) is minimally disturbed. Because such changes to the structure of vitamin A do not interfere with normal vitamin A metabolism or function, one of the utilities of the present invention is that many potential side effects are avoided. Furthermore, because the compounds of the present invention (disclosed in more detail below) do not compete with natural retinoids for protein binding (because, e.g., they can perform the job of natural retinoids), smaller doses are needed for treatment of e.g., macular degeneration, compared to previous treatments using, e.g., visual cycle antagonists.

In the present invention, when the C<sub>20</sub> hydrogens of all-trans-retinoids are replaced by fluorine atoms (F<sub>3</sub>), the formation of A2E is eliminated, as measured by monitoring the disappearance of C<sub>20</sub>-F<sub>3</sub>-all-trans-retinal and the absence of the corresponding fluorinated A2E by HPLC. A2E and the ATR-dimer are believed to be formed in vivo by a multi-step reaction sequence involving two molecules of all-trans-retinal, as shown in FIG. 2. In the first step, all-trans-retinal condenses with a biological amine to form the imine. This imine is then thought to undergo a [1,5] hydrogen shift involving a hydrogen atom at carbon C<sub>20</sub> (step 2). Subse-

quent reaction (step 3) with another molecule of retinal either by 1,2- or 1,4-addition followed by cyclizations (step 4) yields A2E or ATR-dimer precursors, respectively. A2E is subsequently formed after spontaneous oxidation in air, and ATR dimer, after elimination (step 4).

It has been shown that replacing certain C—H bonds with C—F bonds in retinal (i.e., C<sub>20</sub>-F<sub>1-3</sub>-retinal) hampers the reactivity of all-trans-retinal, and, thus slows or eliminates the formation of A2E in vitro. By replacing hydrogen atoms at C<sub>20</sub> with fluorine, the [1,5] hydrogen shift step is blocked. Accordingly, C<sub>20</sub>-F<sub>1-3</sub>-retinal is expected to appreciably slow A2E and ATR-dimer biosynthesis.

A small change in the reaction rate of all-trans-retinal to form its toxic dimers is expected to translate into a large decrease in RPE lipofuscin formation over a lifetime. The methods of the present invention will slow the formation of the toxic pigments and will not slow (or will not slow significantly) visual cycle kinetics, because the regeneration of 11-cis-retinal does not involve the breaking of the C<sub>20</sub> hydrogen bond. Therefore, treatment with a C<sub>20</sub>-F<sub>1-3</sub>-retinoid (which may be transformed into C<sub>20</sub>-F<sub>1-3</sub>-retinal in the body) will be particularly useful in impeding lipofuscin formation in humans who suffer from Stargardt Disease or other diseases or conditions associated with lipofuscin formation and/or macular degenerations.

C<sub>20</sub>-D<sub>1-3</sub>-retinoid according to the present invention will also be useful as a therapy to treat or ameliorate macular degeneration without adverse (or significantly adverse) visual effects. When C<sub>20</sub> hydrogens are replaced by deuteriums, A2E formation is about seven times slower (FIG. 3) and ATR-dimer formation is about 15 times slower (FIG. 4). This kinetic isotope effect will slow A2E and ATR-dimer formation in vivo. Deuterated vitamin A is widely used in humans and shows no toxicity (45, 46). Thus, a treatment using a C<sub>20</sub>-D<sub>1-3</sub>-retinoid should be an effective and non-toxic therapy to treat or ameliorate macular degeneration without adverse visual effects.

In view of the foregoing, one embodiment of the present invention is a method of retarding formation of a lipofuscin pigment in the retina. This method includes the step of administering to a patient in need thereof a substituted C<sub>20</sub>-retinoid in an amount sufficient to reduce accumulation of a lipofuscin pigment in the retina. Preferably, the substituted C<sub>20</sub>-retinoid is selected from the group consisting of a C<sub>20</sub>-D<sub>1-3</sub>-retinoid and a C<sub>20</sub>-F<sub>1-3</sub>-retinoid. Preferably, the lipofuscin pigment is selected from the group consisting of A2E, all-trans-retinoid (ATR)-dimer, and combinations thereof.

Preferably, the substituted C<sub>20</sub>-retinoid is administered to the patient as part of a pharmaceutical or a nutraceutical composition. Preferably, the substituted C<sub>20</sub>-retinoid is administered as a unit dosage form.

In the present invention, the patient may be a mammal, preferably a human. In this embodiment, the substituted C<sub>20</sub>-retinoid is a compound or combination of compounds disclosed herein, preferably compounds of Formula I, including Formulae Ic-Ie and Formula II, which are defined below.

In this embodiment, an amount sufficient to reduce accumulation of a lipofuscin pigment in the retina will vary by patient and the particular substituted C<sub>20</sub>-retinoid used.



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Typically, such amount will be about 0.05 to about 300 mg/day, including, e.g., 0.5-50, 1-25, and 3-10 mg/day.

Another embodiment of the present invention is method of treating or ameliorating the effects of an ophthalmologic disorder, such as, e.g. a disease characterized by an accumulation of a lipofuscin pigment in a retina. This method includes the step of administering to a patient in need thereof a substituted  $C_{20}$ -retinoid in an amount sufficient to reduce accumulation of a lipofuscin pigment in the retina. Preferably, the substituted  $C_{20}$ -retinoid is selected from the group consisting of  $C_{20}$ -D<sub>1-3</sub>-retinoids and  $C_{20}$ -F<sub>1-3</sub>-retinoids. Preferably, the lipofuscin pigment is selected from the group consisting of A2E, ATR-dimer, and combinations thereof.

Preferably, the substituted  $C_{20}$ -retinoid is administered as part of a pharmaceutical or a nutraceutical composition. Preferably, the substituted  $C_{20}$ -retinoid is administered as a unit dosage form.

In this embodiment, the disease may be selected from the group consisting of Stargardt, Vitelliform or Best (VMD), Sorsby's Fundus Dystrophy, age related macular degeneration, and Malattia Leventinese. Preferably, the disease is macular degeneration.

In this embodiment, the administration step includes replacing a component of the patient's diet that contains retinoid(s) or Vitamin A with a component that contains a substituted  $C_{20}$ -retinoid. By "replacing a component of a patient's diet" it is meant that a part of the diet that contains vitamin A or its precursors (including, but not limited to carotenoids) is replaced with a component that contains a substituted  $C_{20}$ -retinoid. Preferably, from about 1% to about 95%, including, e.g., from about 5-75%, 10-50%, or 20-30%, of the retinoid(s) in the patient's diet is replaced with a substituted  $C_{20}$ -retinoid. The replacement may be through, e.g., administering substituted  $C_{20}$ -retinoid containing foods or through treatment with compositions of the present invention, including pharmaceuticals or nutraceuticals, in lieu of consuming retinoid- or Vitamin A-containing foods that would have otherwise been consumed.

An additional embodiment of the present invention is a composition for retarding formation of a lipofuscin pigment in the retina, which composition contains a substituted  $C_{20}$ -retinoid and a pharmaceutically acceptable carrier. Preferably, the substituted  $C_{20}$ -retinoid is selected from the group consisting of  $C_{20}$ -D<sub>1-3</sub>-retinoid and  $C_{20}$ -F<sub>1-3</sub>-retinoid. Preferably, the composition is in a unit dosage form. Preferably, the composition is a vitamin supplement or a pharmaceutical formulation.

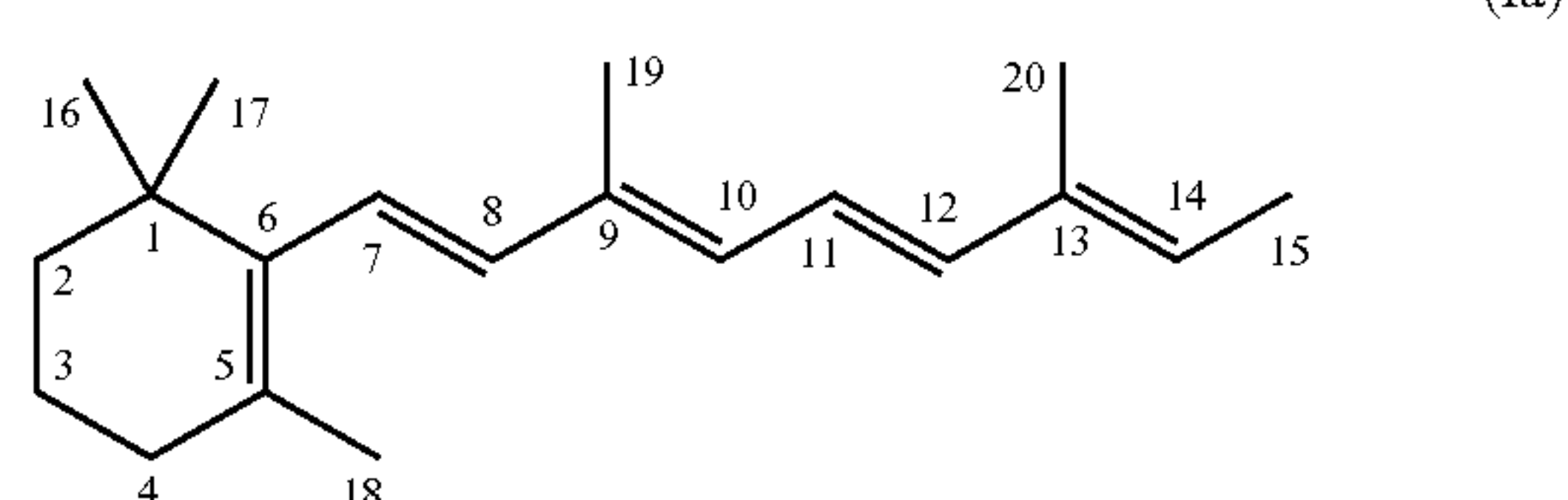
A further embodiment of the present invention is a method of retarding formation of a lipofuscin pigment selected from the group consisting of an A2E, an ATR dimer, and combinations thereof. This method comprises replacing an all-trans-retinal (ATR) substrate with a  $C_{20}$ -D<sub>3</sub>-retinoid substrate under conditions sufficient to impede the formation of A2E, ATR dimer, or both, or an A2E and/or an ATR-dimer derivative. As used in the present invention, "conditions sufficient to impede the formation of A2E, ATR dimer, or both are well known in the art or may be determined empirically, if desired. The replacing step in this embodiment is described in more detail below.

A further embodiment of the present invention is a method of retarding formation of A2E. This method includes

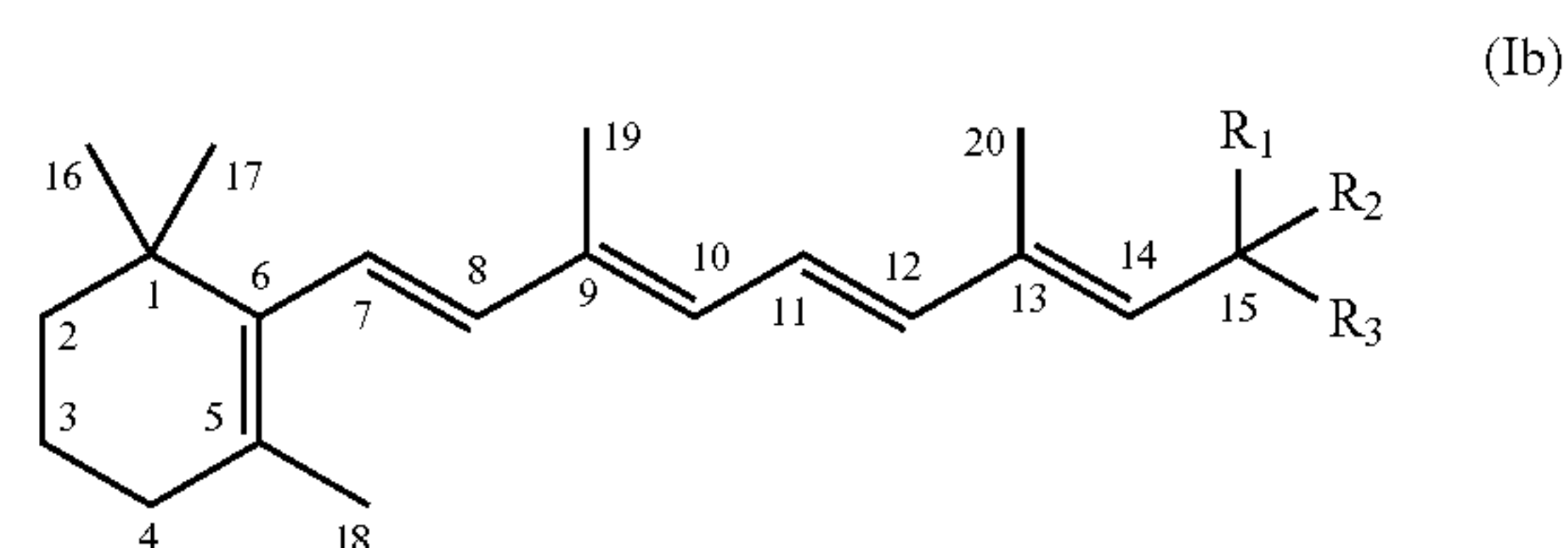
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the step of replacing an all-trans-retinal (ATR) substrate with a  $C_{20}$ -D<sub>3</sub>-retinoid substrate under conditions sufficient to impede the formation of A2E. The replacing step in the last two embodiments may be accomplished using known method, including the methods disclosed above. For example, the substrate replacement may take place in the eye of the patient, e.g., the substrate may be administered directly to the eye via eye drops, ointment, or injection. Alternatively, the substrate may be administered systemically via, e.g., ingestion of a pill or capsule or absorption through a patch or by injection.

In the present invention, the "substituted  $C_{20}$ -retinoid" includes all retinols, retinol acetates, retinol esters, and retinoic acids as defined below as well as pharmaceutical salts thereof and metabolites thereof. For purposes of the present invention, the number scheme set forth in formula Ia for retinoids shall be used:



Thus, retinol, retinol acetate, retinol palmitate, retinoic acid, and beta-carotene have the following structures:

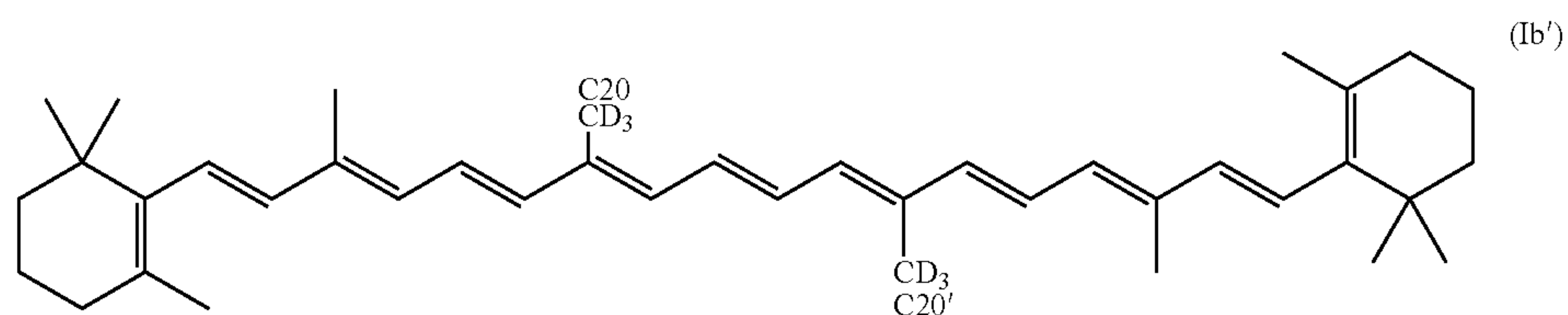


wherein

$R_1$  and  $R_2$  are both H and  $R_3$  is OH (retinol); or  
 $R_1$  and  $R_2$  are both H and  $R_3$  is OCOCH<sub>3</sub> (retinol acetate);  
 or  
 $R_1$  and  $R_2$  are both H and  $R_3$  is OCOR (retinol ester such as, e.g., retinol palmitate) or  
 $R_1$  is =O,  $R_2$  is nothing and  $R_3$  is OH (retinoic acid) or  
 $R_1$  is H,  $R_3$  is nothing, and  $R_2$  is =CH—R<sub>7</sub>, where R<sub>7</sub> forms a carotenoid. In this embodiment, R<sub>7</sub> together with the rest of the compound forms, e.g., a beta-carotene or another pro-vitamin A carotenoid such as the deuterated beta-carotene shown in formulae Ib' below:

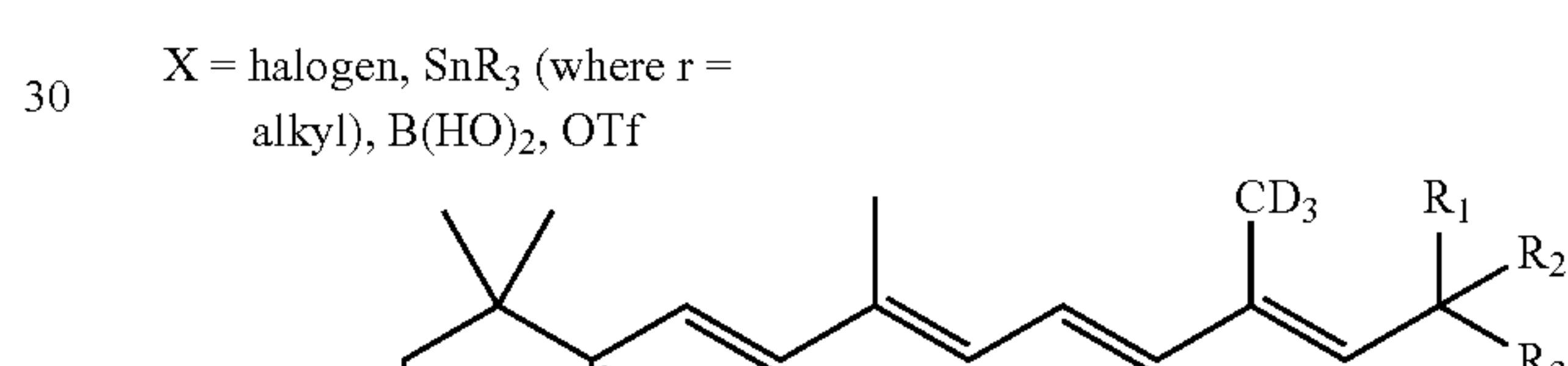
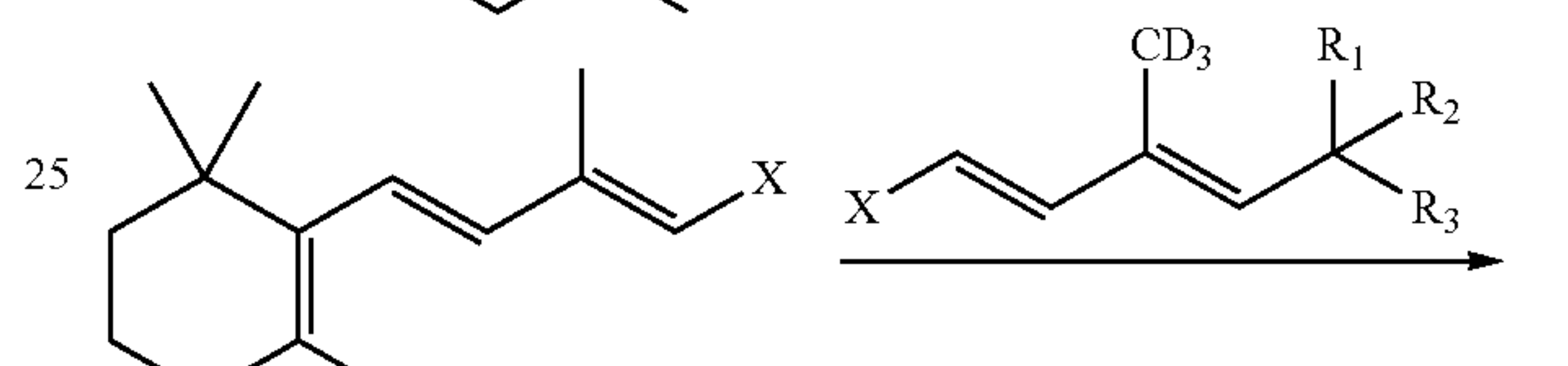
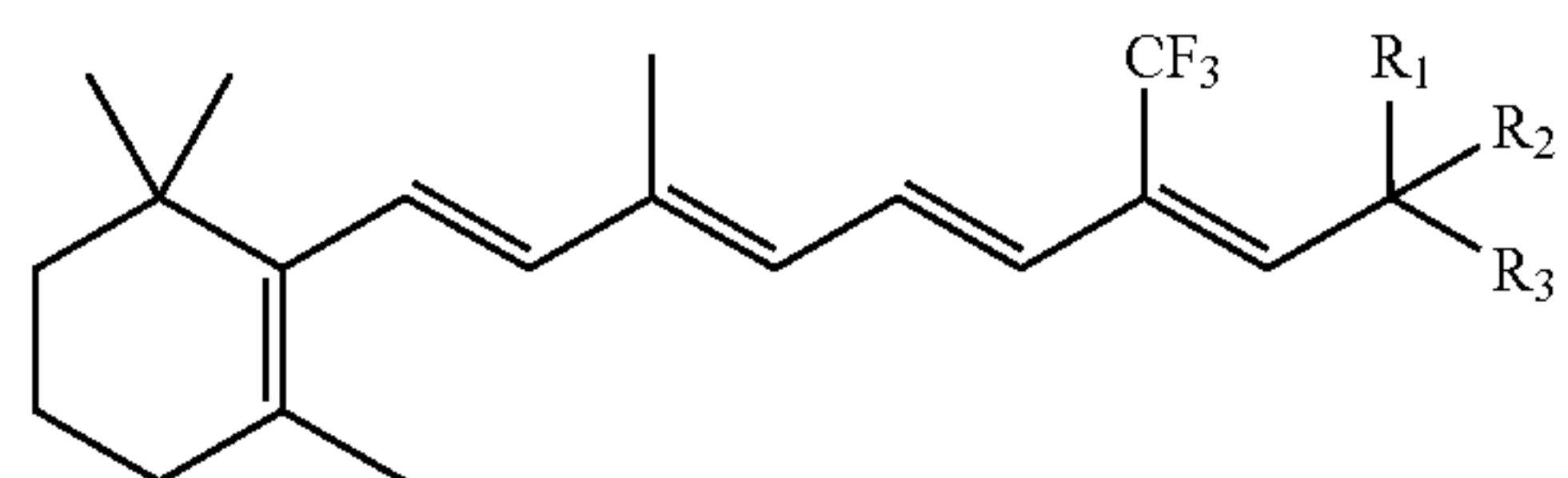
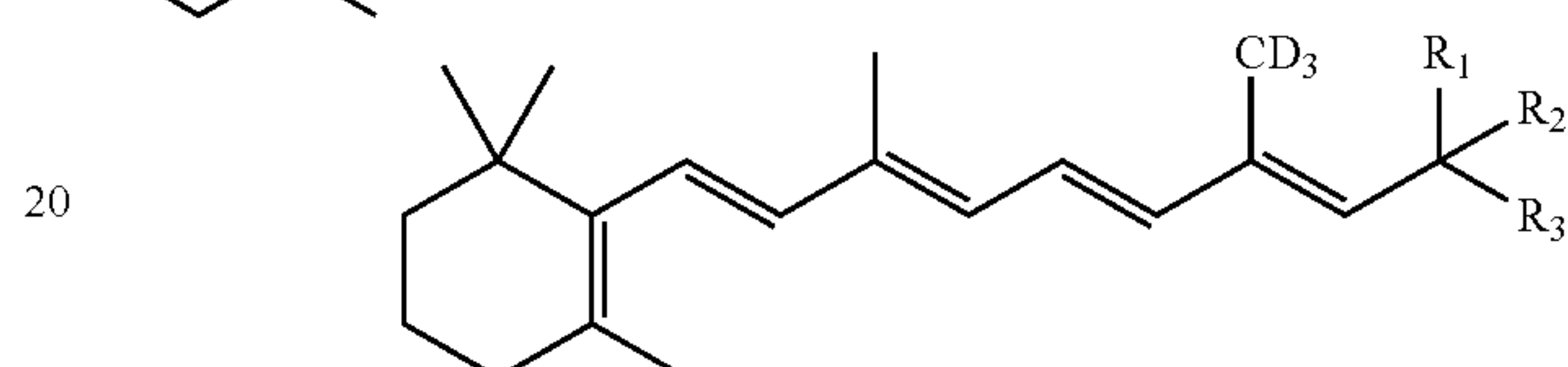
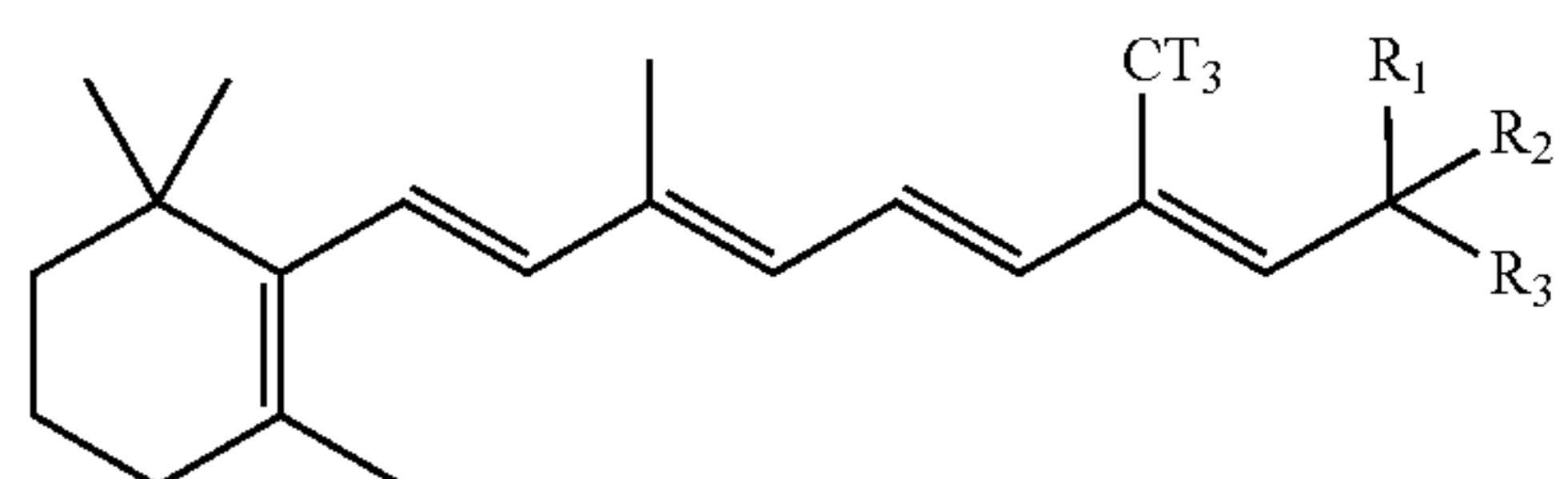
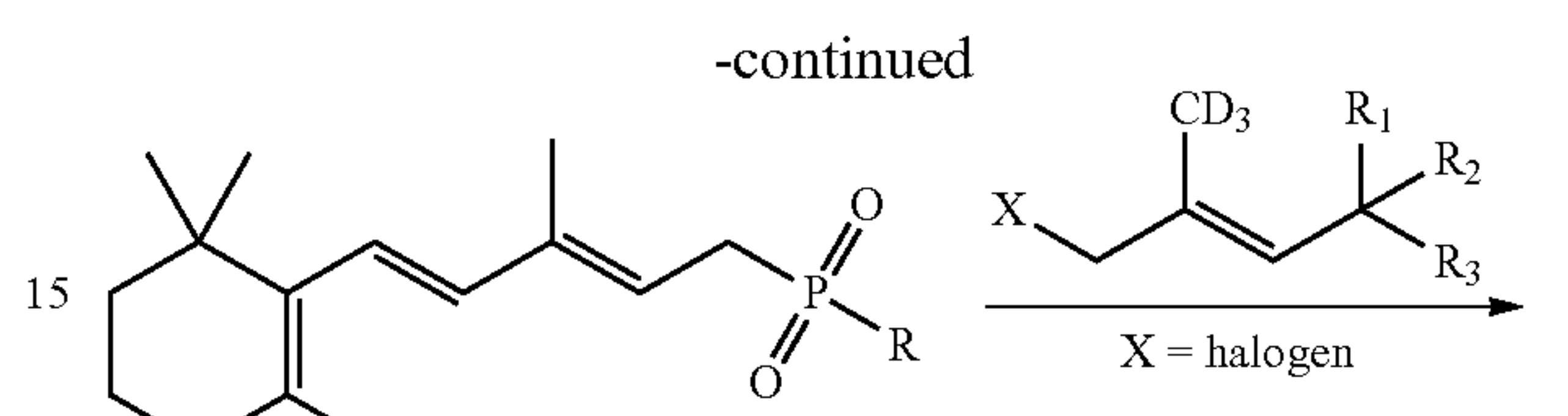
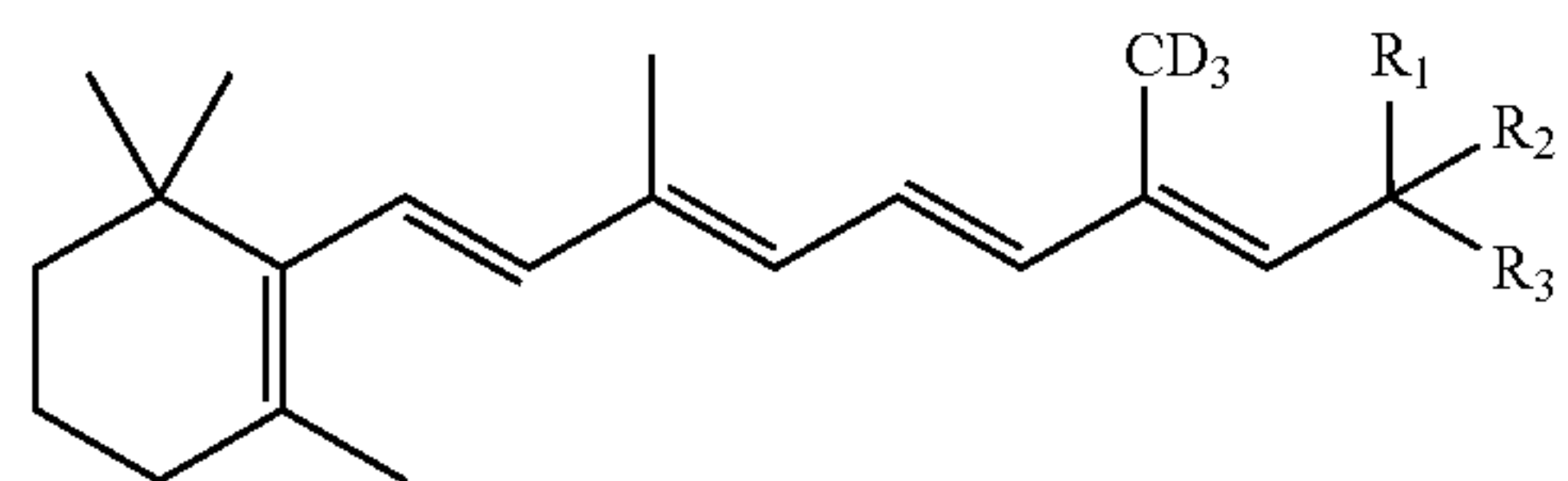
11

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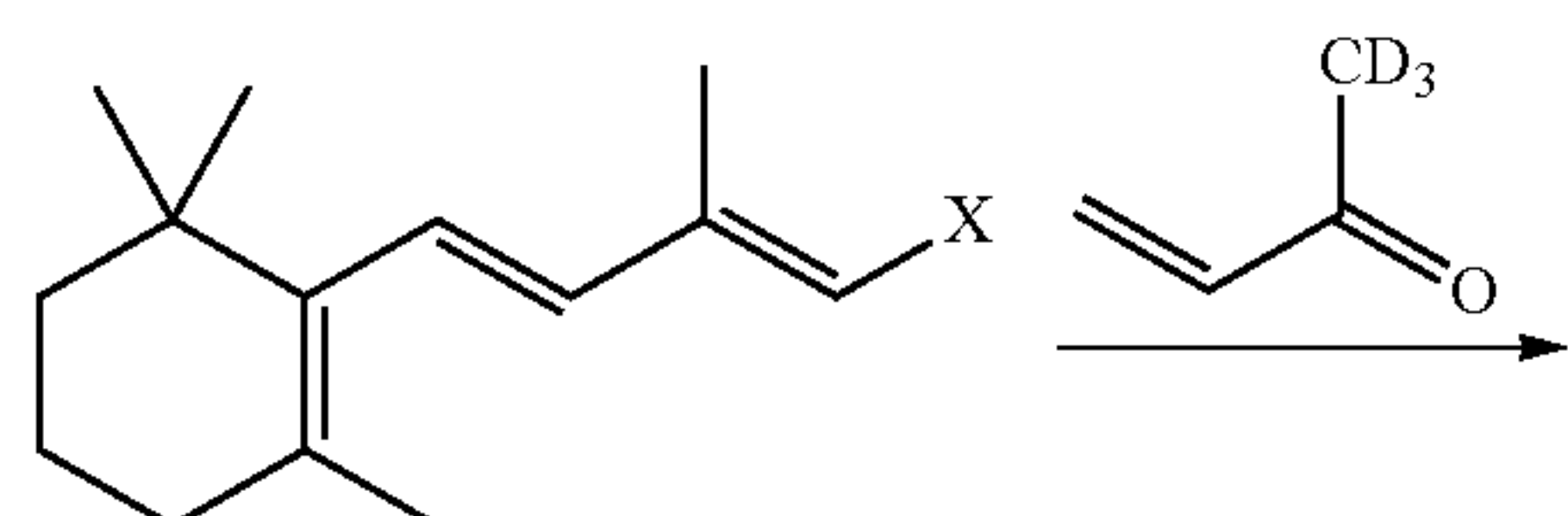
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Exemplary substituted C<sub>20</sub>-retinoid compounds that may be used in the compositions of the present invention include the following (compounds Ic-Ie):

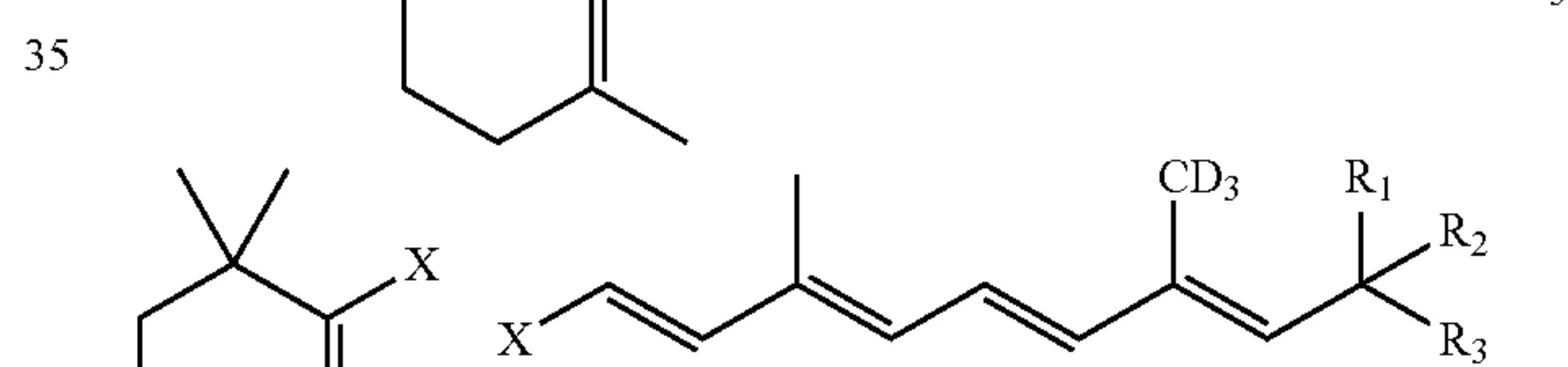
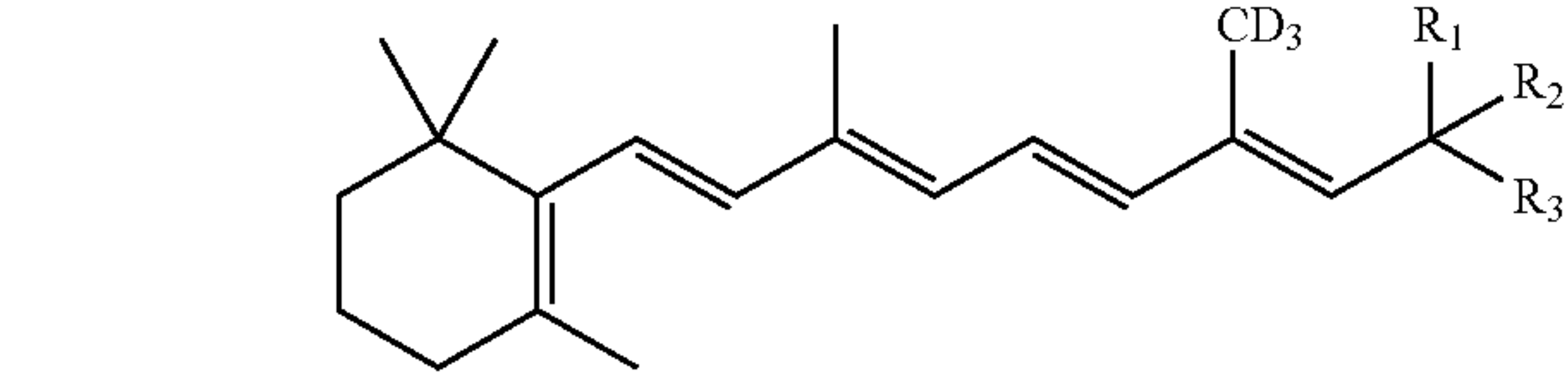
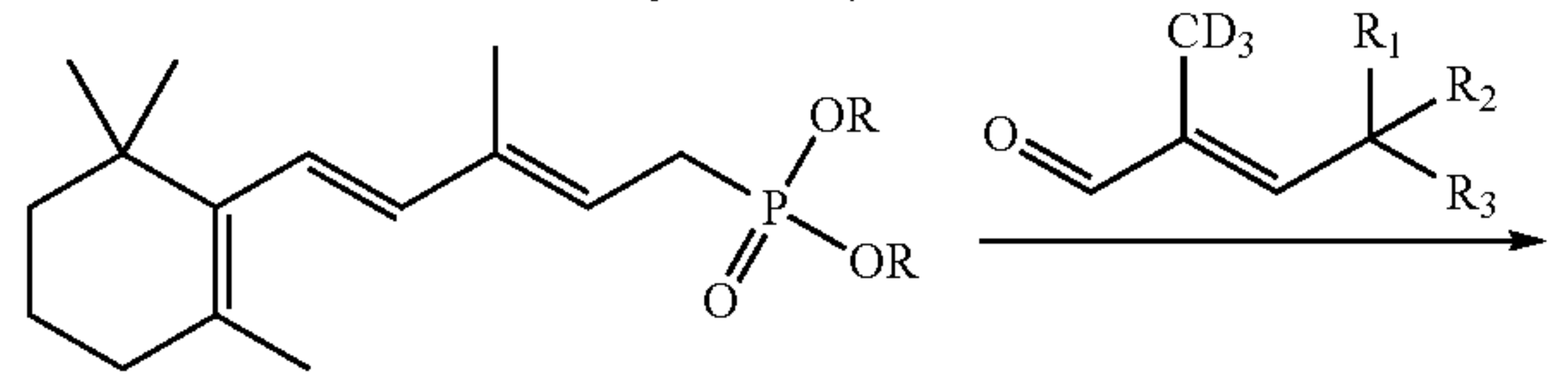
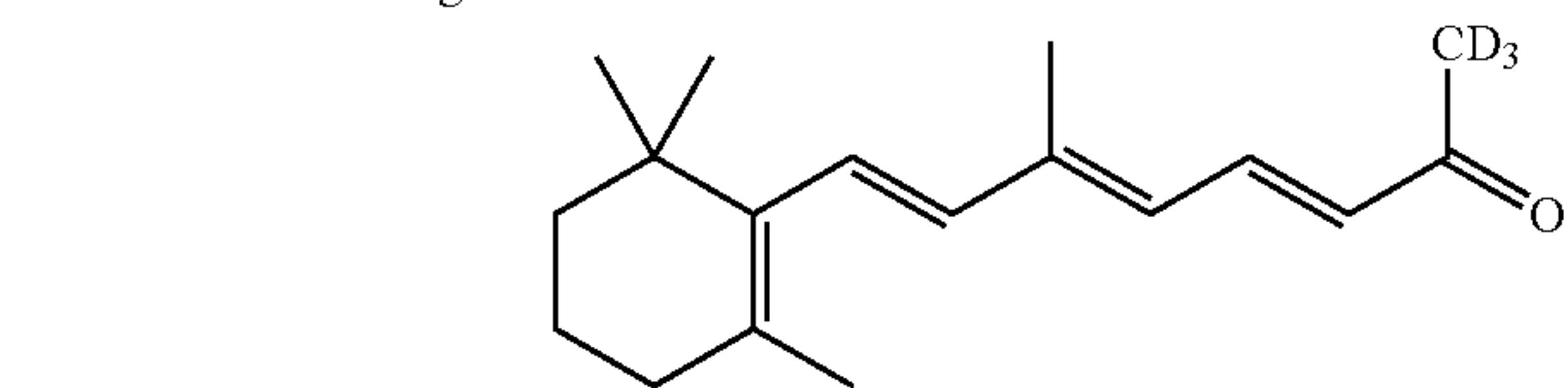


wherein R<sub>1</sub>, R<sub>2</sub>, and R<sub>3</sub> are as defined in Formula Ib.

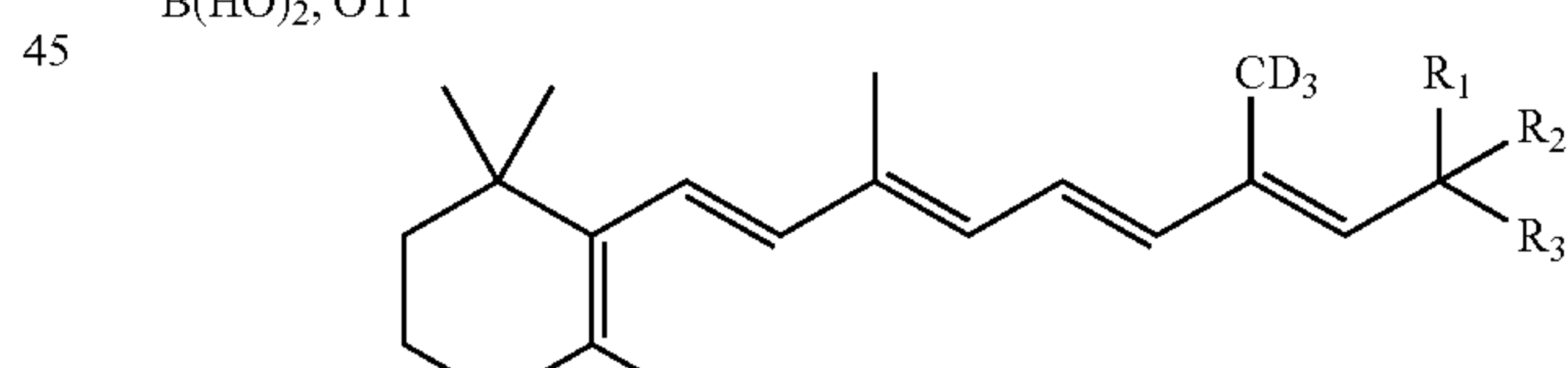
Exemplary methods and reaction schemes for making substituted C<sub>20</sub>-retinoid compounds according to the present invention are set forth below:



X = halogen



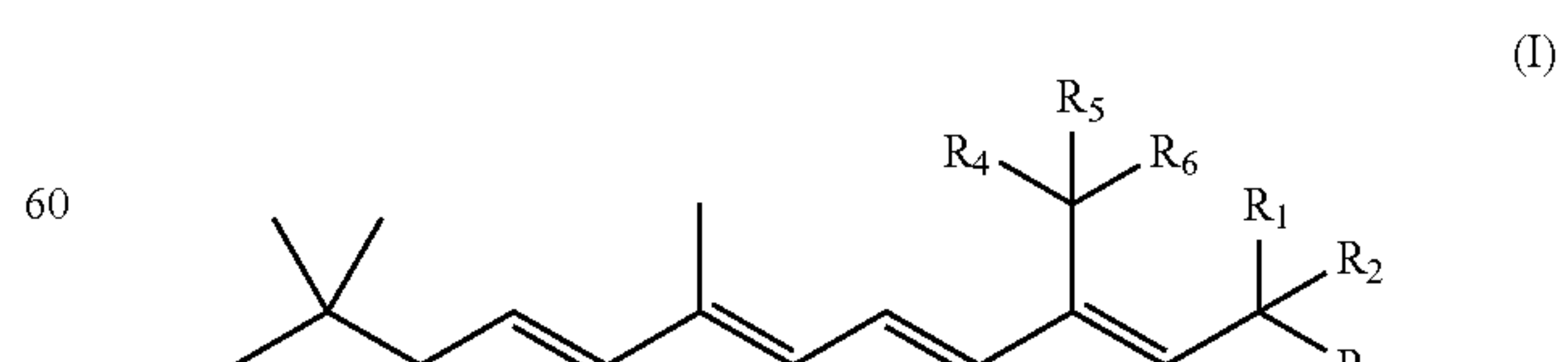
X = halogen, SnR<sub>3</sub>  
(where r = alkyl),  
B(OH)<sub>2</sub>, OTf



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In another embodiment, the invention is a composition comprising a pharmaceutically acceptable carrier and a compound according to formula I:

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wherein:

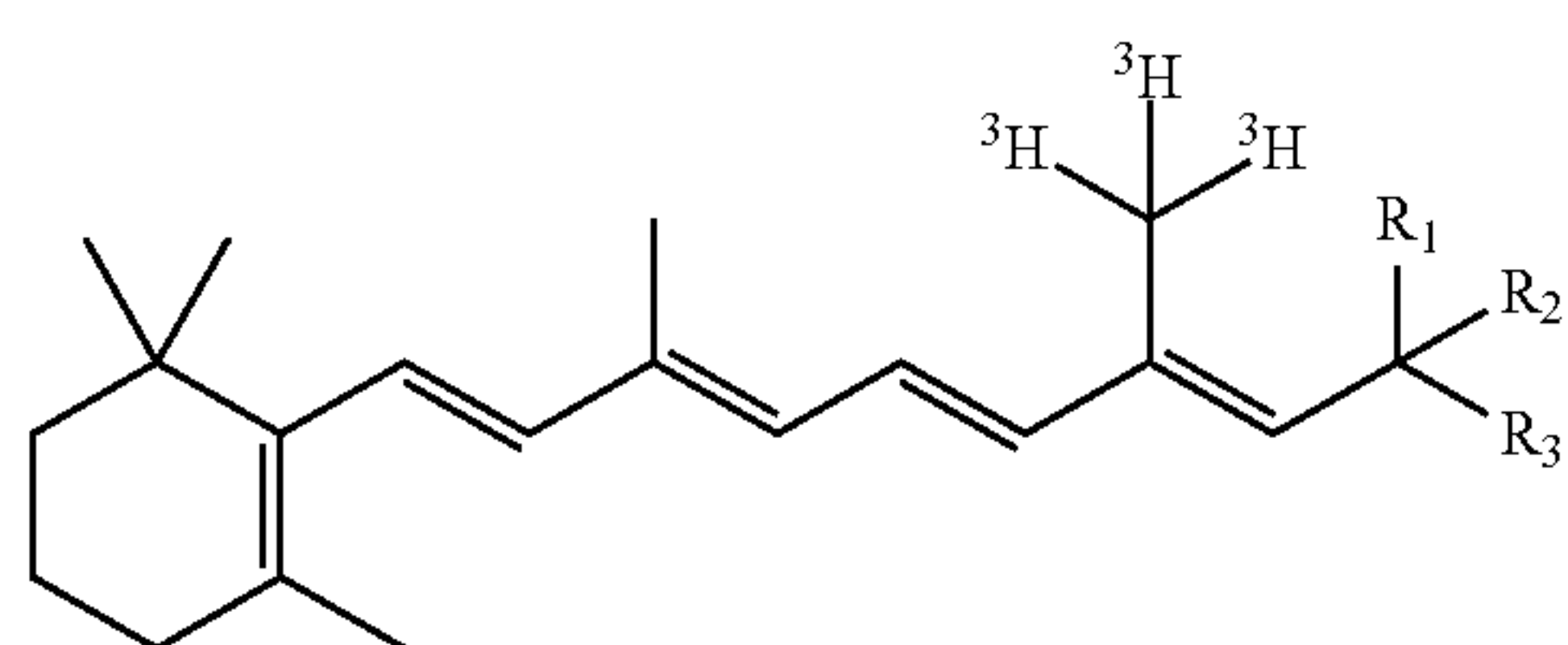
$R_1$  is oxo or H;

$R_2$  is H or nothing;

$R_3$  is hydroxy or oxo or  $=CH-R_7$ , where  $R_7$  forms a carotenoid; and  $R_4$ ,  $R_5$ , and  $R_6$  are independently selected from the group consisting of  $^2H$  (D),  $^3H$  (T), halogen, and  $C_{1-8}$ alkyl. Preferably, the halogen is fluorine (F).

In this embodiment,  $R_4$ ,  $R_5$ , and  $R_6$  may also be independently selected from H or a substituent that slows lipofuscin formation, a substituent that slows the formation of at least one of A2E or ATR dimer formation, or a substituent that slows hydrogen abstraction or migration at the  $C_{20}$  position compared to a retinoid that is not substituted at the  $C_{20}$  position, e.g. a  $C_{20}-H_3$  retinoid. The present invention further contemplates any combination of the foregoing substituents at  $R_4$ ,  $R_5$ , and  $R_6$ .

Preferably, in the composition of the present invention the compound has the structure of formula II:



wherein:

$R_1$  is oxo or H;

$R_2$  is H or nothing; and

$R_3$  is hydroxy or oxo or  $=CH-R_7$ , where  $R_7$  forms a carotenoid.

In the present invention, the compositions may further contain a supplement. Representative, non-limiting examples of a supplement according to the present invention are visual cycle antagonists, molecules that inhibit influx of a retinoid into an eye, or combinations thereof.

Exemplary, non-limiting visual cycle antagonists according to the present invention include TDH, TDT, 13-cis-retinoic acid, ret-NH<sub>2</sub>, and combinations thereof. An exemplary, non-limiting visual cycle antagonist according to the present invention is fenretinide. Other visual cycle antagonists within the scope of the present invention include those disclosed in R. Rando, U.S. application Ser. No. 11/199,594 filed Aug. 8, 2005, which application is incorporated by reference as if recited in full herein.

In the present invention, one or more additives may be included in the compositions. Exemplary, non-limiting additives that may be included in the compositions of the present invention include zinc, vitamin E, vitamin D, and combinations thereof.

The zinc, vitamin E, and vitamin D additives may be present in the compositions of the present invention in amounts that are effective to, e.g., enhance the bioavailability of the substituted  $C_{20}$ -retinoid compounds of the present invention, including Formula I, Formulae Ic-e, and Formula II. Thus, in the present invention, zinc may be present in the composition at between about 3 to about 80 mg, preferably between about 3 to about 10 mg or between about 10 to about 80 mg. Vitamin E may be present in the composition at between about 3 to about 3,000 mg, preferably between about 3 to about 15 mg or between about 15 to about 3,000 mg. Vitamin D may be present in the composition at between

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about 0.005 to about 0.1 mg, preferably between about 0.005 to about 0.015 mg or between about 0.015 to about 0.1 mg.

The compositions of the present invention may also include one or more additional additives, including, for example, eye antioxidants, minerals, negatively-charged phospholipids, carotenoids, and combinations thereof. The use of anti-oxidants has been shown to benefit patients with macular degenerations and dystrophies. See, e.g., Arch. Ophthalmol., 119: 1417-36 (2001); Sparrow, et al., J. Biol. Chem., 278:18207-13 (2003). Examples of suitable antioxidants that could be used in a composition of the present invention in combination with a compound of formulae I, including formulae Ic-le and II, include vitamin C, vitamin E, beta-carotene and other carotenoids, coenzyme Q, OT-551 (Othera Pharmaceuticals Inc.), 4-hydroxy-2,2,6,6-tetramethylpiperidine-N-oxyl (also known as Tempol), butylated hydroxytoluene, resveratrol, a trolox analogue (PNU-83836-E), bilberry extract, and combinations thereof.

The use of certain minerals has also been shown to benefit patients with macular degenerations and dystrophies. See, e.g., Arch. Ophthalmol., 119: 1417-36 (2001). Thus, the present invention contemplates the optional inclusion of one or more of such minerals. Examples of suitable minerals that could be used in a composition of the present invention include copper-containing minerals, such as cupric oxide (by way of example only); zinc-containing minerals, such as zinc oxide (by way of example only); and selenium-containing compounds, and combinations thereof.

The use of certain negatively-charged phospholipids has also been shown to benefit patients with macular degenerations and dystrophies. See, e.g., Shaban & Richter, Biol. Chem., 383:537-45 (2002); Shaban, et al., Exp. Eye Res., 75:99-108 (2002). Examples of suitable negatively charged phospholipids that could optionally be used in a composition of the present invention include cardiolipin, phosphatidylglycerol, and combinations thereof. Positively-charged and/or neutral phospholipids may also provide benefit for patients with macular degenerations and dystrophies when used in combination with a composition of the present invention.

The use of certain carotenoids has been correlated with the maintenance of photoprotection necessary in photoreceptor cells. Carotenoids are naturally-occurring yellow to red pigments of the terpenoid group that can be found in plants, algae, bacteria, and certain animals, such as birds and shell-fish. Carotenoids are a large class of molecules in which more than 600 naturally occurring carotenoids have been identified. Carotenoids include hydrocarbons (carotenes) and their oxygenated, alcoholic derivatives (xanthophylls). They include actinioerythrol, astaxanthin, canthaxanthin, capsanthin, capsorubin, beta-8'-apo-carotenal (apo-carotenal), beta-12'-apo-carotenal, alpha-carotene, beta-carotene, "carotene" (a mixture of alpha- and beta-carotenes), gamma-carotenes, beta-cryptoxanthin, lutein, lycopene, violerythrin, zeaxanthin, and esters of hydroxyl- or carboxyl-containing members thereof. Many of the carotenoids occur in nature as cis- and trans-isomeric forms, while synthetic compounds are frequently racemic mixtures.

In humans, the retina selectively accumulates mainly two carotenoids: zeaxanthin and lutein. These two carotenoids are thought to aid in protecting the retina because they are powerful antioxidants and absorb blue light. Examples of suitable carotenoids for optional use in a composition of the present invention include lutein and zeaxanthin, as well as any of the aforementioned carotenoids and combinations thereof.



Effective dosage forms, modes of administration, and dosage amounts, in addition to those disclosed above, may be determined empirically, and making such determinations is within the skill of the art. It is understood by those skilled in the art that the dosage amount will vary with the route of administration, the rate of excretion, the duration of the treatment, the identity of any other drugs being administered, the age, size, and species of mammal, e.g., human patient, and like factors well known in the arts of medicine and veterinary medicine. In general, a suitable dose of a compound according to the invention will be that amount of the compound, which is the lowest dose effective to produce the desired effect. For example, a compound of the invention is present in the composition at a level sufficient to deliver about 0.1 to about 90 mg/day to a patient. The effective dose of a compound maybe administered as two, three, four, five, six or more sub-doses, administered separately at appropriate intervals throughout the day.

A compound of the present invention may be administered in any desired and effective manner: as pharmaceutical compositions for oral ingestion, or as an ointment or drop for local administration to the eyes, or for parenteral or other administration in any appropriate manner such as intraperitoneal, subcutaneous, topical, intradermal, inhalation, intrapulmonary, rectal, vaginal, sublingual, intramuscular, intravenous, intraarterial, intrathecal, or intralymphatic. Further, a compound of the present invention may be administered in conjunction with other treatments. A compound or composition of the present invention maybe encapsulated or otherwise protected against gastric or other secretions, if desired.

While it is possible for a compound of the invention to be administered alone, it is preferable to administer the compound as a pharmaceutical formulation (composition) or a vitamin supplement or a nutraceutical. The pharmaceutically acceptable compositions of the invention comprise one or more compounds as an active ingredient in admixture with one or more pharmaceutically-acceptable carriers and, optionally, one or more other compounds, drugs, ingredients and/or materials. Regardless of the route of administration selected, the compounds of the present invention are formulated into pharmaceutically-acceptable dosage forms by conventional methods known to those of skill in the art. See, e.g., Remington's Pharmaceutical Sciences (Mack Publishing Co., Easton, Pa.).

Pharmaceutically acceptable carriers are well known in the art (see, e.g., Remington's Pharmaceutical Sciences (Mack Publishing Co., Easton, Pa.) and The National Formulary (American Pharmaceutical Association, Washington, D.C.)) and include sugars (e.g., lactose, sucrose, mannitol, and sorbitol), starches, cellulose preparations, calcium phosphates (e.g., dicalcium phosphate, tricalcium phosphate and calcium hydrogen phosphate), sodium citrate, water, aqueous solutions (e.g., saline, sodium chloride injection, Ringer's injection, dextrose injection, dextrose and sodium chloride injection, lactated Ringer's injection), alcohols (e.g., ethyl alcohol, propyl alcohol, and benzyl alcohol), polyols (e.g., glycerol, propylene glycol, and polyethylene glycol), organic esters (e.g., ethyl oleate and tryglycerides), biodegradable polymers (e.g., polylactide-polyglycolide, poly(orthoesters), and poly(anhydrides)), elastomeric matrices, liposomes, microspheres, oils (e.g., corn, germ, olive, castor, sesame, cottonseed, and groundnut), cocoa butter, waxes (e.g., suppository waxes), paraffins, silicones, talc, silicylate, etc. Each pharmaceutically acceptable carrier used in a pharmaceutical composition of the invention must be "acceptable" in the sense of being compatible with the other

ingredients of the formulation and not injurious to the subject. Carriers suitable for a selected dosage form and intended route of administration are well known in the art, and acceptable carriers for a chosen dosage form and method of administration can be determined using ordinary skill in the art.

The pharmaceutical compositions or vitamin supplements or nutraceuticals of the invention may, optionally, contain additional ingredients and/or materials commonly used in such pharmaceutical compositions or vitamin supplements or nutraceuticals. These ingredients and materials are well known in the art and include (1) fillers or extenders, such as starches, lactose, sucrose, glucose, mannitol, and silicic acid; (2) binders, such as carboxymethylcellulose, alginates, gelatin, polyvinyl pyrrolidone, hydroxypropylmethyl cellulose, sucrose and acacia; (3) humectants, such as glycerol; (4) disintegrating agents, such as agar-agar, calcium carbonate, potato or tapioca starch, alginic acid, certain silicates, sodium starch glycolate, cross-linked sodium carboxymethyl cellulose and sodium carbonate; (5) solution retarding agents, such as paraffin; (6) absorption accelerators, such as quaternary ammonium compounds; (7) wetting agents, such as cetyl alcohol and glycerol monostearate; (8) absorbents, such as kaolin and bentonite clay; (9) lubricants, such as talc, calcium stearate, magnesium stearate, solid polyethylene glycols, and sodium lauryl sulfate; (10) suspending agents, such as ethoxylated isostearyl alcohols, polyoxyethylene sorbitol and sorbitan esters, microcrystalline cellulose, aluminum metahydroxide, bentonite, agar-agar and tragacanth; (11) buffering agents; (12) excipients, such as lactose, milk sugars, polyethylene glycols, animal and vegetable fats, oils, waxes, paraffins, cocoa butter, starches, tragacanth, cellulose derivatives, polyethylene glycol, silicones, bentonites, silicic acid, talc, salicylate, zinc oxide, aluminum hydroxide, calcium silicates, and polyamide powder; (13) inert diluents, such as water or other solvents; (14) preservatives; (15) surface-active agents; (16) dispersing agents; (17) control-release or absorption-delaying agents, such as hydroxypropylmethyl cellulose, other polymer matrices, biodegradable polymers, liposomes, microspheres, aluminum monostearate, gelatin, and waxes; (18) opacifying agents; (19) adjuvants; (20) wetting agents; (21) emulsifying and suspending agents; (22), solubilizing agents and emulsifiers, such as ethyl alcohol, isopropyl alcohol, ethyl carbonate, ethyl acetate, benzyl alcohol, benzyl benzoate, propylene glycol, 1,3-butylene glycol, oils (in particular, cottonseed, groundnut, corn, germ, olive, castor and sesame oils), glycerol, tetrahydrofuryl alcohol, polyethylene glycols and fatty acid esters of sorbitan; (23) propellants, such as chlorofluorohydrocarbons and volatile unsubstituted hydrocarbons, such as butane and propane; (24) antioxidants; (25) agents which render the formulation isotonic with the blood of the intended recipient, such as sugars and sodium chloride; (26) thickening agents; (27) coating materials, such as lecithin; and (28) sweetening, flavoring, coloring, perfuming and preservative agents. Each such ingredient or material must be "acceptable" in the sense of being compatible with the other ingredients of the formulation and not injurious to the subject. Ingredients and materials suitable for a selected dosage form and intended route of administration are well known in the art, and acceptable ingredients and materials for a chosen dosage form and method of administration may be determined using ordinary skill in the art.

Pharmaceutical compositions or vitamin supplements or nutraceuticals suitable for oral administration may be in the form of capsules, cachets, pills, tablets, powders, granules, a solution or a suspension in an aqueous or non-aqueous



liquid, an oil-in-water or water-in-oil liquid emulsion, an elixir or syrup, a pastille, a bolus, an electuary or a paste. These formulations may be prepared by methods known in the art, e.g., by means of conventional pan-coating, mixing, granulation or lyophilization processes.

Solid dosage forms for oral administration (capsules, tablets, pills, dragees, powders, granules and the like) may be prepared by mixing the active ingredient(s) with one or more pharmaceutically-acceptable carriers and, optionally, one or more fillers, extenders, binders, humectants, disintegrating agents, solution retarding agents, absorption accelerators, wetting agents, absorbents, lubricants, and/or coloring agents. Solid compositions of a similar type may be employed as fillers in soft and hard-filled gelatin capsules using a suitable excipient. A tablet may be made by compression or molding, optionally with one or more accessory ingredients. Compressed tablets may be prepared using a suitable binder, lubricant, inert diluent, preservative, disintegrant, surface-active or dispersing agent. Molded tablets may be made by molding in a suitable machine. The tablets, and other solid dosage forms, such as dragees, capsules, pills and granules, may optionally be scored or prepared with coatings and shells, such as enteric coatings and other coatings well known in the pharmaceutical-formulating art. They may also be formulated so as to provide slow or controlled release of the active ingredient therein. They may be sterilized by, for example, filtration through a bacteria-retaining filter. These compositions may also optionally contain opacifying agents and may be of a composition such that they release the active ingredient only, or preferentially, in a certain portion of the gastrointestinal tract, optionally, in a delayed manner. The active ingredient can also be in microencapsulated form.

Liquid dosage forms for oral administration include pharmaceutically-acceptable emulsions, microemulsions, solutions, suspensions, syrups and elixirs. The liquid dosage forms may contain suitable inert diluents commonly used in the art. Besides inert diluents, the oral compositions may also include adjuvants, such as wetting agents, emulsifying and suspending agents, sweetening, flavoring, coloring, perfuming and preservative agents. Suspensions may contain suspending agents.

Pharmaceutical compositions for rectal or vaginal administration may be presented as a suppository, which may be prepared by mixing one or more active ingredient(s) with one or more suitable nonirritating carriers which are solid at room temperature, but liquid at body temperature and, therefore, will melt in the rectum or vaginal cavity and release the active compound. Pharmaceutical compositions which are suitable for vaginal administration also include pessaries, tampons, creams, gels, pastes, foams or spray formulations containing such pharmaceutically-acceptable carriers as are known in the art to be appropriate.

Dosage forms for the topical or transdermal administration include powders, sprays, ointments, pastes, creams, lotions, gels, solutions, patches, drops and inhalants. The active compound may be mixed under sterile conditions with a suitable pharmaceutically-acceptable carrier. The ointments, pastes, creams and gels may contain excipients. Powders and sprays may contain excipients and propellants.

Pharmaceutical compositions suitable for parenteral administrations comprise one or more compound in combination with one or more pharmaceutically-acceptable sterile isotonic aqueous or non-aqueous solutions, dispersions, suspensions or emulsions, or sterile powders which may be reconstituted into sterile injectable solutions or dispersions just prior to use, which may contain suitable antioxidants,

buffers, solutes which render the formulation isotonic with the blood of the intended recipient, or suspending or thickening agents. Proper fluidity can be maintained, for example, by the use of coating materials, by the maintenance of the required particle size in the case of dispersions, and by the use of surfactants. These compositions may also contain suitable adjuvants, such as wetting agents, emulsifying agents and dispersing agents. It may also be desirable to include isotonic agents. In addition, prolonged absorption of the injectable pharmaceutical form may be brought about by the inclusion of agents which delay absorption.

In some cases, in order to prolong the effect of a drug (e.g., pharmaceutical formulation or vitamin supplement or nutraceutical), it is desirable to slow its absorption from subcutaneous or intramuscular injection. This may be accomplished by the use of a liquid suspension of crystalline or amorphous material having poor water solubility.

The rate of absorption of the drug then depends upon its rate of dissolution which, in turn, may depend upon crystal size and crystalline form. Alternatively, delayed absorption of a parenterally-administered drug may be accomplished by dissolving or suspending the drug in an oil vehicle. Injectable depot forms may be made by forming microcapsule matrices of the active ingredient in biodegradable polymers. Depending on the ratio of the active ingredient to polymer, and the nature of the particular polymer employed, the rate of active ingredient release can be controlled. Depot injectable formulations are also prepared by entrapping the drug in liposomes or microemulsions which are compatible with body tissue. The injectable materials can be sterilized for example, by filtration through a bacterial-retaining filter.

The formulations may be presented in unit-dose or multi-dose sealed containers, for example, ampules and vials, and may be stored in a lyophilized condition requiring only the addition of the sterile liquid carrier, for example water for injection, immediately prior to use. Extemporaneous injection solutions and suspensions may be prepared from sterile powders, granules and tablets of the type described above.

The following examples are provided to further illustrate the methods of the present invention. These examples are illustrative only and are not intended to limit the scope of the invention in any way.

## EXAMPLES

### Example 1

Replacing the C<sub>20</sub> Hydrogens of all-Trans-Retinal with Deuteriums Slows the Formation of A2E In Vitro

C<sub>20</sub>-D<sub>3</sub>-retinal was prepared according to the literature procedure (47) and its in vitro ability to form A2E as compared to all-trans-retinal was measured by HPLC.

FIG. 3A plots the formation of all A2E for two reaction mixtures containing either all-trans-retinal or C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal (16 mg), ethanolamine (0.5 equivalents) and acetic acid (1.2 equivalents). A typical HPLC trace is shown in FIG. 3B for the all-trans-retinal and C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal reaction mixtures. The area under the curve corresponds to the amount of A2E: the larger the area the more A2E. The concentrations of A2E in the two reactions mixtures were measured about every 8 hours for 50 hours. The concentrations at each time point was plotted and the data points fit to a line for each reaction mixture. A comparison of the slopes of the two lines for the two reaction revealed that A2E formation occurred 7-times faster for all-trans-



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retinal compared to C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal. Hydrogen deuterium exchange was not observed during the reaction with the labeled retinal, as measured by mass spectrometry of the reaction mixture after 50 hours, which clearly showed the presence of the tri-deuterated retinal, tri-deuterated retinal hydroxylamine Schiff base and tetra-deuterated A2E.

## Example 2

#### Replacing the C<sub>20</sub> Hydrogens of All-Trans-Retinal with Deuteriums Slows the Formation of ATR-Dimer In Vitro

C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal was prepared as described in Example 1 and its in vitro ability to form ATR-dimer as compared to all-trans-retinal was measured by HPLC. All-trans-retinal or C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal (10 mg) and proline (2 equivalents) in ethanol were mixed, and the reaction was followed by HPLC, the results of which are depicted in FIG. 4A. A typical HPLC trace is shown in FIG. 4B for the all-trans-retinal and C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal reaction mixtures at the same time points. The concentrations of ATR-dimer in the two reaction mixtures were measured about every 15 min for 3 hours. The concentration at each time point was plotted and the data points fit to a line for each reaction mixture. A comparison of the slopes of the two lines showed that C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal formed ATR-dimer 15 times slower than the unlabeled retinal as shown in FIG. 4C.

## Example 3

#### Replacing the C<sub>20</sub> Hydrogens of All-Trans-Retinal with Deuteriums Slows the Formation of A2E-Lipofuscin in CD-1 (ICR) Mice

C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal was administered to mice in order to measure its ability to form A2E in the eye compared to all-trans-retinal. Nine, 8-week old, CD-1 (ICR) mice (from Charles River, Wilmington, Mass.) were divided up into two groups of five and administered 1.5 mg of either all-trans-retinal or C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal by intraperitoneal injection (IP) injection in a 10% solution of Tween-20 in saline bi-weekly for 6 weeks. At the end of this six-week period, each mouse was given a total of 60,000 I.U.(18 mg) or about 28-times the original amount of vitamin A in the mouse's body. Massive dosing with C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal quickly replaces normal vitamin A stores with the C<sub>20</sub>-D<sub>3</sub>-analog. And, the injected retinal rapidly accumulates in the eye (rod outer segments), where at high enough concentrations it will react to form lipofuscin pigments. This is similar to the accumulation of all-trans-retinal in the ABCR<sup>-/-</sup> mice and in patients with Stargardt's disease.

At the end of the six week period, the eyes were dissected, the retinas and eyecups pooled into groups of 4 or 5, and homogenated with 50 µL ethanol. The homogenate was centrifuged at 13,000 rpm for 5 minutes and 40 µL of the supernatant was drawn off and analyzed for A2E-lipofuscin by HPLC. Retinol and retinol esters were analyzed at 325 nm and A2E-lipofuscin was measured at 445 nm. Mice administered C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal (n=5) had 68% less A2E-lipofuscin as compared to mice administered all-trans-

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retinal (n=4). Both groups of mice had roughly the same concentrations of retinol and retinol esters.

## Example 4

#### Replacing the C<sub>20</sub> Hydrogens of All-Trans-Retinal with Deuteriums Reduces the Formation of A2E in ABCR<sup>-/-</sup> Mice

C<sub>20</sub>-D<sub>3</sub>-all-trans-retinol acetate was prepared according to the literature procedure (47) and was administered to ABCR<sup>-/-</sup> mice (48, 49) in order to measure its ability to lead to lipofuscin compared to that of all-trans-retinol acetate. Eight 2-month old, ABCR<sup>-/-</sup> mice raised on a standard rodent diet were then fed a diet containing 20,000 I.U./kg of either C<sub>20</sub>-D<sub>3</sub>-all-trans-retinol acetate or all-trans-retinol acetate for 3 months. On this diet each mouse roughly received the daily-recommended amount of vitamin A or the same amount of the C<sub>20</sub>-D<sub>3</sub>-vitamin A drug, which was less than about 1 mg/kg/day.

At the end of the 5 month period, the eyes were dissected, eyecups pooled into groups of six and homogenated with 80 µL ethanol. The homogenate was centrifuged at 13000 rpm for 5 min and 30 µL of the supernatant was drawn off and analyzed for A2E-lipofuscin by HPLC. A2E-lipofuscin was measured at 445 nm. Mice on the 3-month diet containing C<sub>20</sub>-D<sub>3</sub>-all-trans-retinol acetate had 44-58% less A2E-lipofuscin as compared to mice on a diet of all-trans-retinol acetate. This percentage of A2E reduction is on the same order of magnitude observed in similar studies in ABCR<sup>-/-</sup> mice with the visual cycle antagonist TDH, TDT, Ret-NH<sub>2</sub>, 13-cis-retinoic acid and fenretinide. However, in this example A2E reduction is achieved with doses of C<sub>20</sub>-D<sub>3</sub>-all-trans-retinol acetate that are 11- to 40-times less.

## Example 5

#### ABCR<sup>-/-</sup> Mice Raised Exclusively on a C<sub>20</sub>-D<sub>3</sub>-All-Trans-Retinal Acetate Diet Show Undetectable Amounts of Extractable Lipofuscin Pigments and Reduced Lipofuscin Deposits

As in Example 4, two groups of four ABCR<sup>-/-</sup> mice where raised either on diets containing C<sub>20</sub>-D<sub>3</sub>-all-trans-retinol acetate or all-trans-retinol acetate. However, in this example the mice were offspring of mothers on the same diet, and thus where raised only on their respective vitamin A analogs. At 5.5-6 months of age the mice were sacrificed and the eyecups were analyzed for lipofuscin pigments as described in Example 4. The results are shown FIG. 5. While both mice contained the same amount of eye retinol and retinol esters (FIG. 5C) lipofuscin pigments were undetectable in mice raised on the C<sub>20</sub>-D<sub>3</sub>-all-trans-retinol acetate diet (FIG. 5B) but were detectable in mice raised on the all-trans-retinol acetate diet (FIG. 5A).

In order to measure the amount lipofuscin granules in the eyes of the above mice on a normal diet vs. the diet containing C<sub>20</sub>-D<sub>3</sub>-all-trans-retinol acetate, eyecups from both groups of mice (2 from each group) were evaluated by electron microscopy. Mice on the C<sub>20</sub>-D<sub>3</sub>-all-trans-retinol acetate diet had less electron dense lipofuscin deposits compared to mice on a diet of all-trans-retinol acetate as shown in FIG. 6.

## Example 6

#### C<sub>20</sub>-D<sub>3</sub>-All-Trans-Retinal Slows A2E-Lipofuscin Formation as Well as Fenretinide and/or TDH in Wild-Type Rats

45-50 day old, female, CD IGS rats (Charles River, Wilmington, Mass.) were divided up into four groups of



three. Three of these groups were administered all-trans-retinal and the one group was given C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal (IP injection in a 10% solution of Tween-20 in saline) at 3 mg, bi- or tri-weekly for 8 weeks (20, 3 mg injections total). Thus, at the end of the 8-week period the animals received roughly 20 times their original stores of vitamin A, as retinal or C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal. Massive dosing with C<sub>20</sub>-D<sub>3</sub>-all-trans-retinal quickly replaces normal vitamin A stores with the C<sub>20</sub>-D<sub>3</sub>-analog. Of the three groups administered all-trans-retinal, one group was given Fenretinide (50) and another TDH (23), at doses of roughly 1.5 mg/day/animal (both supplied in the drinking water emulsified with 1 g/L of Nu-rice (RIBUS, Inc, St. Louis, Mo.)).

At the end of the 8 weeks, RPE, A2E-lipofuscin was evaluated in each of the four groups by HPLC as described in Example 3 and in FIG. 7. A2E-lipofuscin pigments were greatest in the animals receiving all-trans-retinal (the control group). While animals receiving C<sub>20</sub>D<sub>3</sub>-all-trans-retinal had 35% less A2E-lipofuscin than animals receiving all-trans-retinal. Likewise, animals receiving Fenretinide or TDH had 49% and 31% less A2E-lipofuscin compared to animals administered only all-trans-retinal.

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- The scope of the present invention is not limited by the description, examples, and suggested uses herein and modifications can be made without departing from the spirit of the invention. Thus, it is intended that the present invention cover modifications and variations of this invention provided that they come within the scope of the appended claims and their equivalents.
- What is claimed is:
1. A method of retarding the accumulation of a lipofuscin pigment in a retina, comprising administering an effective amount of a pharmaceutical composition to a patient in need thereof, wherein the pharmaceutical composition comprises a substituted C<sub>20</sub>-D<sub>1-3</sub>-retinoid, wherein the C<sub>20</sub>-D<sub>1-3</sub>-retinoid is selected from the group consisting of C<sub>20</sub>-D<sub>1-3</sub>-retinol, C<sub>20</sub>-D<sub>1-3</sub>-retinol ester, C<sub>20</sub>-D<sub>1-3</sub>-retinal, and C<sub>20</sub>-D<sub>1-3</sub>-pro-vitamin A carotenoids, and a pharmaceutically acceptable carrier.
  2. The method according to claim 1, wherein the substituted C<sub>20</sub>-D<sub>1-3</sub>-retinoid is a C<sub>20</sub>-D<sub>3</sub>-retinoid.
  3. The method according to claim 1, wherein the pharmaceutical composition is suitable for use as a nutraceutical composition.
  4. The method according to claim 1, wherein the patient is in need of treatment for a macular degeneration.
  5. The method according to claim 4, wherein the macular degeneration is age-related macular degeneration.
  6. The method according to claim 5, wherein the C<sub>20</sub>-D<sub>1-3</sub>-retinoid is C<sub>20</sub>-D<sub>1-3</sub>-retinol or a C<sub>20</sub>-D<sub>1-3</sub>-retinol ester.
  7. The method according to claim 5, wherein the C<sub>20</sub>-D<sub>1-3</sub>-retinoid is C<sub>20</sub>-D<sub>3</sub>-retinol, a C<sub>20</sub>-D<sub>3</sub>-retinol ester, C<sub>20</sub>-D<sub>3</sub>-retinal, or a C<sub>20</sub>-D<sub>3</sub>-pro-vitamin A carotenoid.
  8. The method according to claim 5, wherein the C<sub>20</sub>-D<sub>1-3</sub>-retinoid is C<sub>20</sub>-D<sub>3</sub>-retinol acetate.
  9. The method according to claim 8, wherein [the C<sub>20</sub>-D<sub>3</sub>-retinal, corresponding to the aldehyde of] the C<sub>20</sub>-D<sub>3</sub>-



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retinol acetate[,] forms A2E [in vitro] about 7 times slower than non-deuterium-enriched [retinal] retinol acetate.

10. The method according to claim 5, wherein the patient is in need of treatment for dry (non-neovascular) age-related macular degeneration.

11. The method according to claim 1, wherein the patient is in need of treatment for Stargardt disease.

12. The method according to claim 11, wherein the  $C_{20}$ - $D_{1-3}$ -retinoid is  $C_{20}$ - $D_{1-3}$ -retinol or a  $C_{20}$ - $D_{1-3}$ -retinol ester.

13. The method according to claim 11, wherein the  $C_{20}$ - $D_{1-3}$ -retinoid is  $C_{20}$ - $D_3$ -retinol, a  $C_{20}$ - $D_3$ -retinol ester,  $C_{20}$ - $D_3$ -retinal, or a  $C_{20}$ - $D_3$ -pro-vitamin A-carotenoid.

14. The method according to claim 11, wherein the  $C_{20}$ - $D_{1-3}$ -retinoid is  $C_{20}$ - $D_3$ -retinol acetate.

15. The method according to claim 14, wherein [the  $C_{20}$ - $D_3$ -retinal, corresponding to the aldehyde of] the  $C_{20}$ - $D_3$ -retinol acetate[,] forms A2E [in vitro] about 7 times slower than non-deuterium-enriched [retinal] retinol acetate.

16. The method according to claim 1, wherein the patient is in need of treatment for a macular degeneration selected from the group consisting of Vitelliform or Best disease, Sorsby's fundus dystrophy, retinitis pigmentosa, and Malattia Leventinese.

17. The method according to claim 16, wherein the  $C_{20}$ - $D_{1-3}$ -retinoid is [C<sub>20</sub>O- $D_3$ -retinol]  $C_{20}$ - $D_3$ -retinol acetate.

18. The method according to claim 1, wherein the patient is in need of treatment for a macular degeneration characterized by one or more mutation(s) in the ABCA4 gene.

19. The method according to claim 1, wherein the substituted  $C_{20}$ - $D_{1-3}$ -retinoid is present in the pharmaceutical composition at a level sufficient to deliver on average about 0.1 to about 90 mg/day to a patient.

20. The method according to claim 1, further comprising an additional active.

21. The method according to claim 20, wherein the additional active is selected from the group consisting of eye antioxidants, minerals, negatively-charged phospholipids, carotenoids, and combinations thereof.

22. The method according to claim 21, wherein the eye antioxidant is selected from the group consisting of vitamin C, vitamin E, beta-carotene, coenzyme Q, OT-551, 4-hydroxy-2,2,6,6-tetramethylpiperidine-N-oxyl, butylated hydroxytoluene, resveratrol, a trolox analogue (PNU-83836-E), bilberry extract, and combinations thereof.

23. The method according to claim 21, wherein the mineral is selected from the group consisting of cupric oxide, zinc oxide; selenium-containing compounds, and combinations thereof.

24. The method according to claim 21, wherein the negatively charged phospholipid is selected from the group consisting of cardiolipin, phosphatidylglycerol, and combinations thereof.

25. The method according to claim 21, wherein the carotenoid is selected from the group consisting of zeaxanthin, lutein, and combinations thereof.

26. The method according to claim [1] 2, wherein [the  $C_{20}$ - $D_3$ -retinal, corresponding to the aldehyde of] the [C<sub>20</sub>- $D_3$ -retinol acetate,]  $C_{20}$ - $D_{1-3}$ -retinoid forms A2E [in vitro] about 7 times slower than [non-deuterium-enriched retinal] the corresponding non-deuterated retinoid.

27. The method according to claim [1] 2, wherein the pharmaceutical composition is administered directly to the eye.

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28. A method of treating a macular degeneration, comprising administering an effective amount of a substituted  $C_{20}$ - $D_{1-3}$ -retinoid to a patient in need thereof, wherein the substituted  $C_{20}$ - $D_{1-3}$ -retinoid is selected from the group consisting of  $C_{20}$ - $D_{1-3}$ -retinol,  $C_{20}$ - $D_{1-3}$ -retinol ester,  $C_{20}$ - $D_{1-3}$ -retinal and  $C_{20}$ - $D_{1-3}$ -pro-vitamin A carotenoids.

29. A method of treating a macular degeneration, comprising administering an effective amount of a pharmaceutical composition to a patient in need thereof, wherein the pharmaceutical composition comprises a substituted  $C_{20}$ - $D_{1-3}$ -retinoid, wherein the  $C_{20}$ - $D_{1-3}$ -retinoid is selected from the group consisting of  $C_{20}$ - $D_{1-3}$ -retinol,  $C_{20}$ - $D_{1-3}$ -retinol ester,  $C_{20}$ - $D_{1-3}$ -retinal and  $C_{20}$ - $D_{1-3}$ -pro-vitamin A carotenoids, and a pharmaceutically acceptable carrier.

30. The method according to claim 29, wherein the substituted  $C_{20}$ - $D_{1-3}$ -retinoid is a  $C_{20}$ - $D_3$ -retinoid.

31. The method according to claim 29, wherein the pharmaceutical composition is suitable for use as a nutraceutical composition.

32. The method according to claim 29, wherein the macular degeneration is age-related macular degeneration.

33. The method according to claim 32, wherein the  $C_{20}$ - $D_{1-3}$ -retinoid is  $C_{20}$ - $D_{1-3}$ -retinol or a  $C_{20}$ - $D_{1-3}$ -retinol ester.

34. The method according to claim 32, wherein the  $C_{20}$ - $D_{1-3}$ -retinoid is  $C_{20}$ - $D_3$ -retinol, a  $C_{20}$ - $D_3$ -retinol ester,  $C_{20}$ - $D_3$ -retinal, or a  $C_{20}$ - $D_3$ -pro-vitamin A carotenoid.

35. The method according to claim 32, wherein the  $C_{20}$ - $D_{1-3}$ -retinoid is  $C_{20}$ - $D_3$ -retinol acetate.

36. The method according to claim 35, wherein the  $C_{20}$ - $D_3$ -retinol acetate forms A2E about 7 times slower than non-deuterium-enriched retinol acetate.

37. The method according to claim 32, wherein the patient is in need of treatment for dry (non-neovascular) age-related macular degeneration.

38. The method according to claim 29, wherein the macular degeneration is Stargardt disease.

39. The method according to claim 38, wherein the  $C_{20}$ - $D_{1-3}$ -retinoid is  $C_{20}$ - $D_{1-3}$ -retinol or a  $C_{20}$ - $D_{1-3}$ -retinol ester.

40. The method according to claim 38, wherein the  $C_{20}$ - $D_{1-3}$ -retinoid is  $C_{20}$ - $D_3$ -retinol, a  $C_{20}$ - $D_3$ -retinol ester,  $C_{20}$ - $D_3$ -retinal, or a  $C_{20}$ - $D_3$ -pro-vitamin A-carotenoid.

41. The method according to claim 38, wherein the  $C_{20}$ - $D_{1-3}$ -retinoid is  $C_{20}$ - $D_3$ -retinol acetate.

42. The method according to claim 41, wherein the  $C_{20}$ - $D_3$ -retinol acetate forms A2E about 7 times slower than non-deuterium-enriched retinal acetate.

43. The method according to claim 29, wherein the macular degeneration is selected from the group consisting of Vitelliform or Best disease, Sorsby's fundus dystrophy, retinitis pigmentosa, and Malattia Leventinese.

44. The method according to claim 43, wherein the  $C_{20}$ - $D_{1-3}$ -retinoid is  $C_{20}$ - $D_3$ -retinol acetate.

45. The method according to claim 29, wherein the macular degeneration is characterized by one or more mutation(s) in the ABCA4 gene.

46. The method according to claim 29, wherein the substituted  $C_{20}$ - $D_{1-3}$ -retinoid is present in the pharmaceutical composition at a level sufficient to deliver on average about 0.1 to about 90 mg/day to a patient.

47. The method according to claim 29, further comprising an additional active.

48. The method according to claim 47, wherein the additional active is selected from the group consisting of eye antioxidants, minerals, negatively-charged phospholipids, carotenoids, and combinations thereof.



49. The method according to claim 47, wherein the eye antioxidant is selected from the group consisting of vitamin C, vitamin E, beta-carotene, coenzyme Q, OT-551, 4-hydroxy-2,2,6,6-tetramethylpiperidine-N-oxy, butylated hydroxytoluene, resveratrol, a trolox analogue (PNU- 5 83836-E), bilberry extract, and combinations thereof.

50. The method according to claim 47, wherein the mineral is selected from the group consisting of cupric oxide, zinc oxide, selenium-containing compounds, and combinations thereof. 10

51. The method according to claim 47, wherein the negatively charged phospholipid is selected from the group consisting of cardiolipin, phosphatidylglycerol, and combinations thereof.

52. The method according to claim 47, wherein the 15 carotenoid is selected from the group consisting of zeaxanthin, lutein, and combinations thereof.

53. The method according to claim 29, wherein the  $C_{20}$ - $D_{1-3}$ -retinoid forms A2E about 7 times slower than non-deuterium enriched retinoid. 20

54. The method according to claim 29, wherein the pharmaceutical composition is administered directly to the eye.

\* \* \* \* \*



UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : RE47,045 E  
APPLICATION NO. : 15/343016  
DATED : September 18, 2018  
INVENTOR(S) : Ilyas Washington

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In the Claims

At Column 25, Claim 20, Line 37, after “comprising” insert --administering--.

At Column 25, Claim 22, Line 44, delete “antioxidant is” and replace with --antioxidants are--.

At Column 25, Claim 23, Line 50, delete “mineral is” and replace with --minerals are--.

At Column 25, Claim 24, Line 54, delete “phospholipid is” and replace with --phospholipids are--.

At Column 25, Claim 25, Line 58, delete “carotenoid is” and replace with --carotenoids are--.

At Column 26, Claim 47, Line 62, after “comprising” insert --administering--.

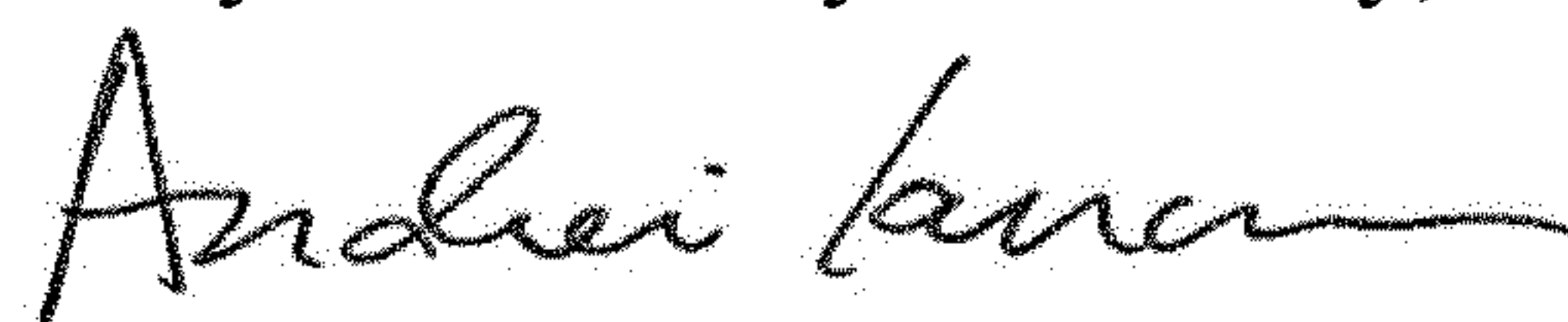
At Column 27, Claim 49, Line 2, delete “antioxidant is” and replace with --antioxidants are--.

At Column 27, Claim 50, Line 8, delete “mineral is” and replace with --minerals are--.

At Column 27, Claim 51, Line 12, delete “phospholipid is” and replace with --phospholipids are--.

At Column 27, Claim 52, Line 16, delete “carotenoid is” and replace with --carotenoids are--.

Signed and Sealed this  
Twenty-second Day of January, 2019



Andrei Iancu  
*Director of the United States Patent and Trademark Office*