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**Kikuchi**

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(54) **SOLID-STATE IMAGING DEVICE AND ELECTRONIC APPARATUS HAVING A LIGHT BLOCKING PART**

(58) **Field of Classification Search**  
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H01L 27/1462; H01L 27/1463;  
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(73) Assignee: **Sony Corporation**, Tokyo (JP)

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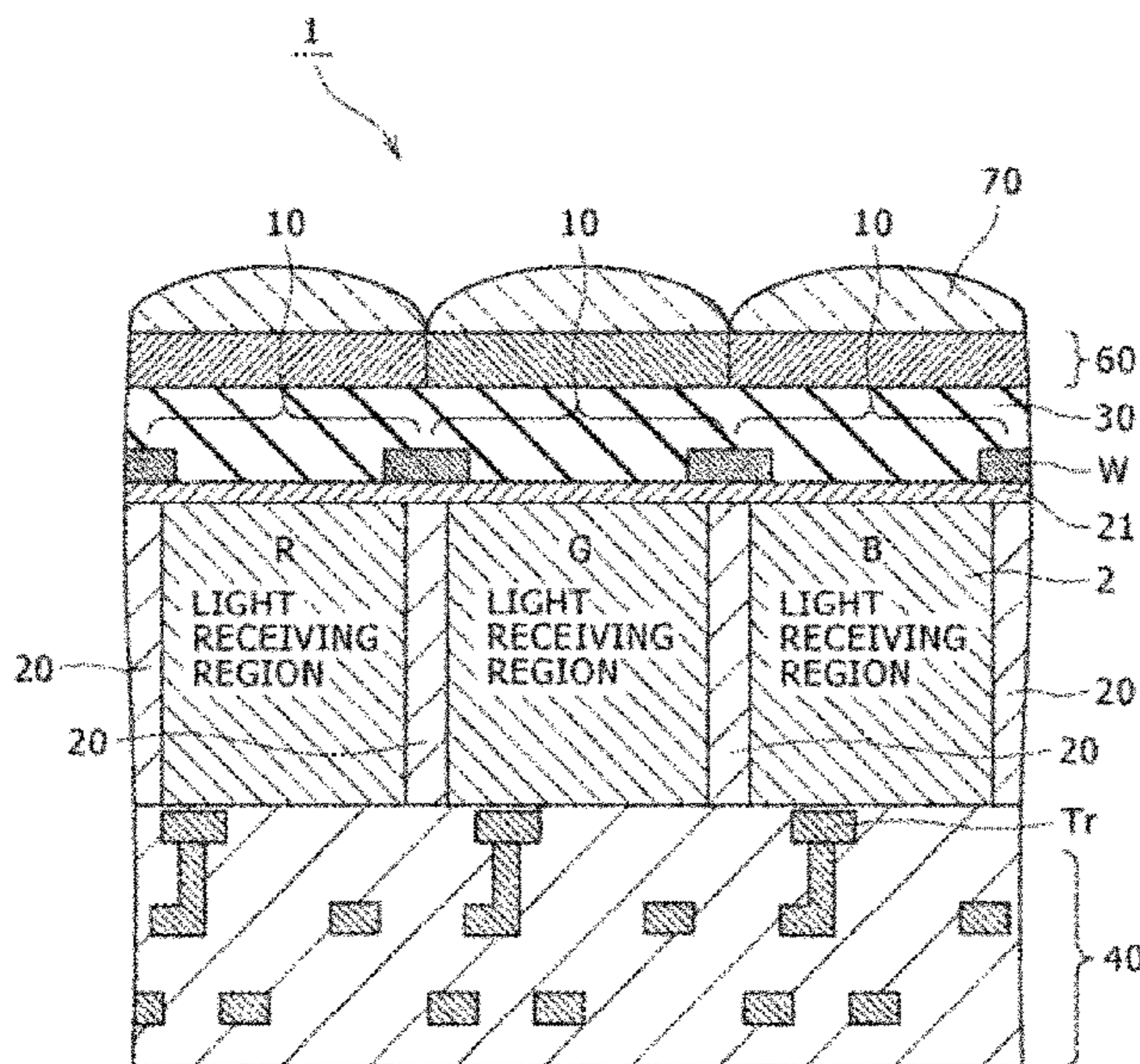
(57) **ABSTRACT**

(51) **Int. Cl.**  
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**H04N 5/335** (2011.01)  
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A solid-state imaging device including a plurality of pixel units configured and disposed in an imaging area in such a way that a plurality of pixels corresponding to different colors are treated as one unit, the amount of shift of a position of each of the pixels in the pixel unit being set as to differ depending on distance from a center of the imaging area to the pixel unit and a color.

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*G02B 3/00* (2006.01)

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See application file for complete search history.

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FIG. 1

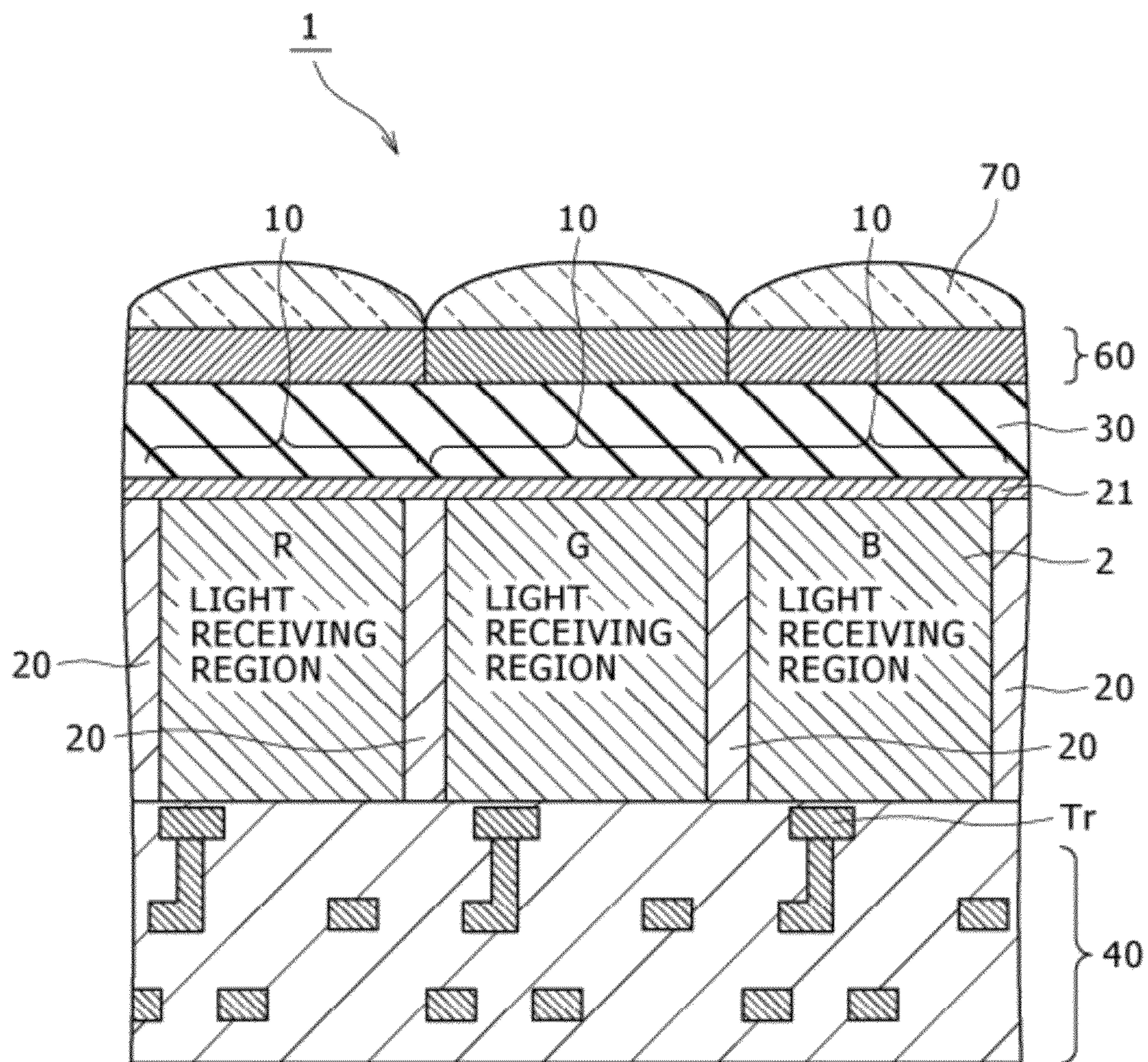


FIG. 2

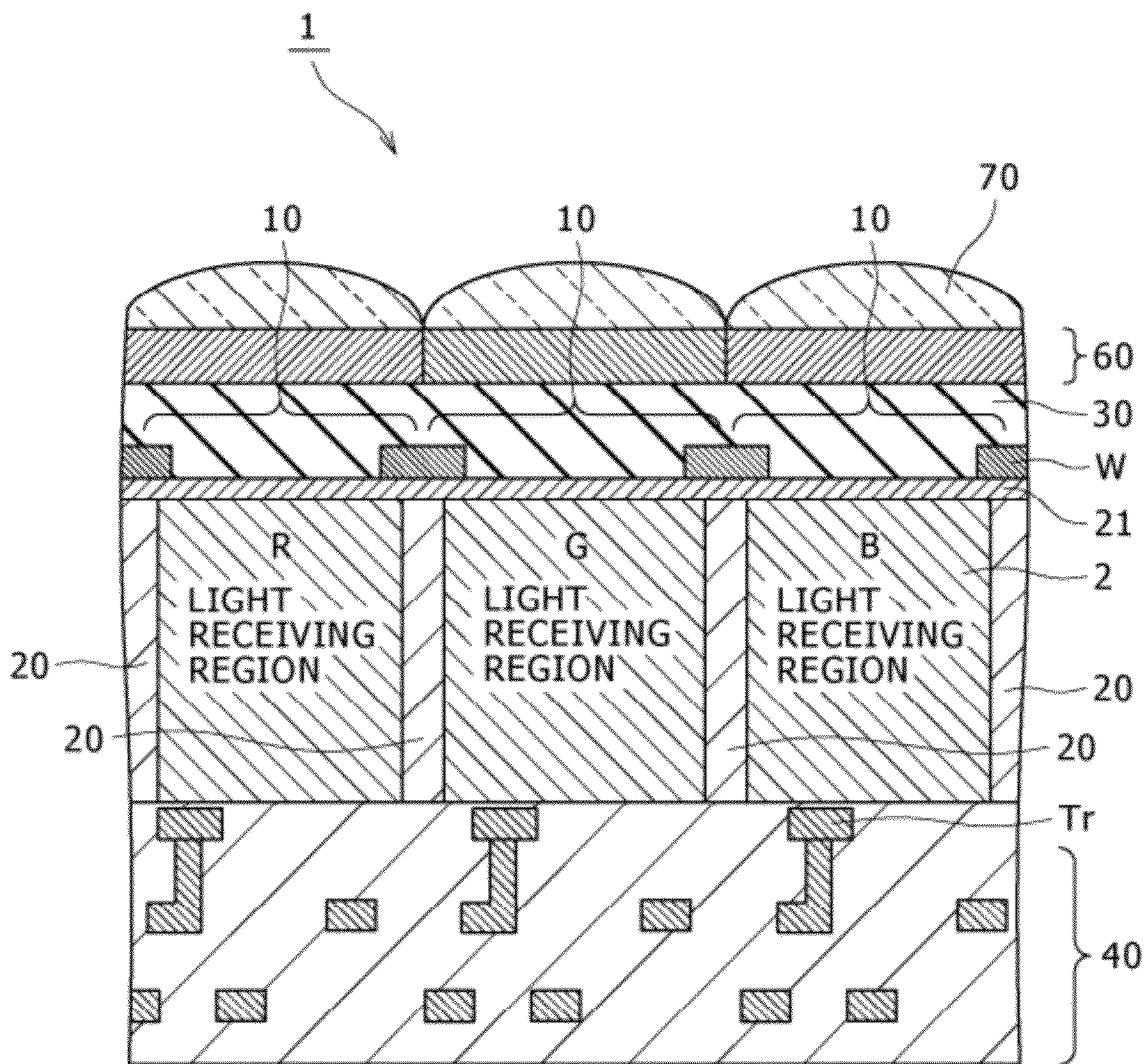


FIG. 3

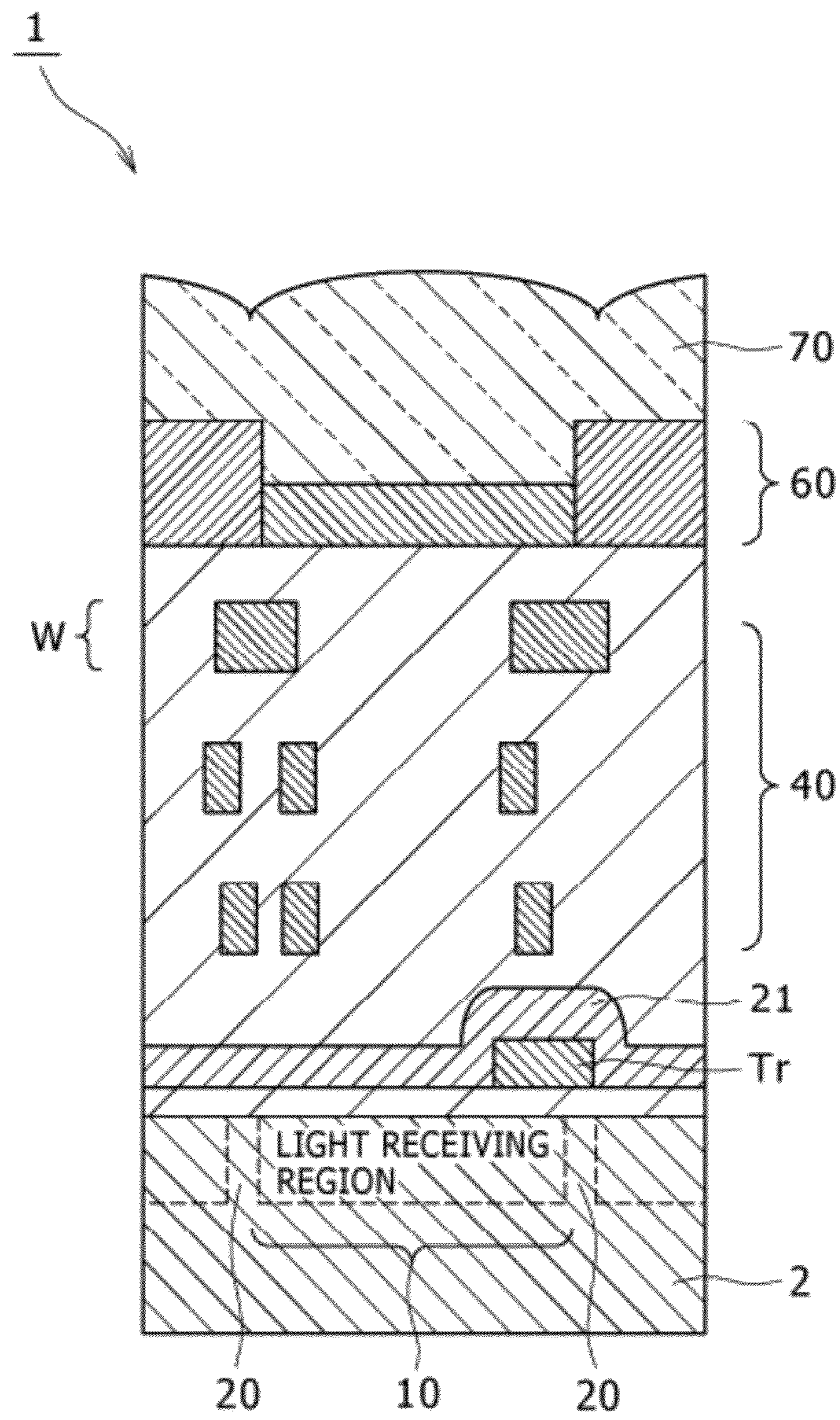


FIG. 4

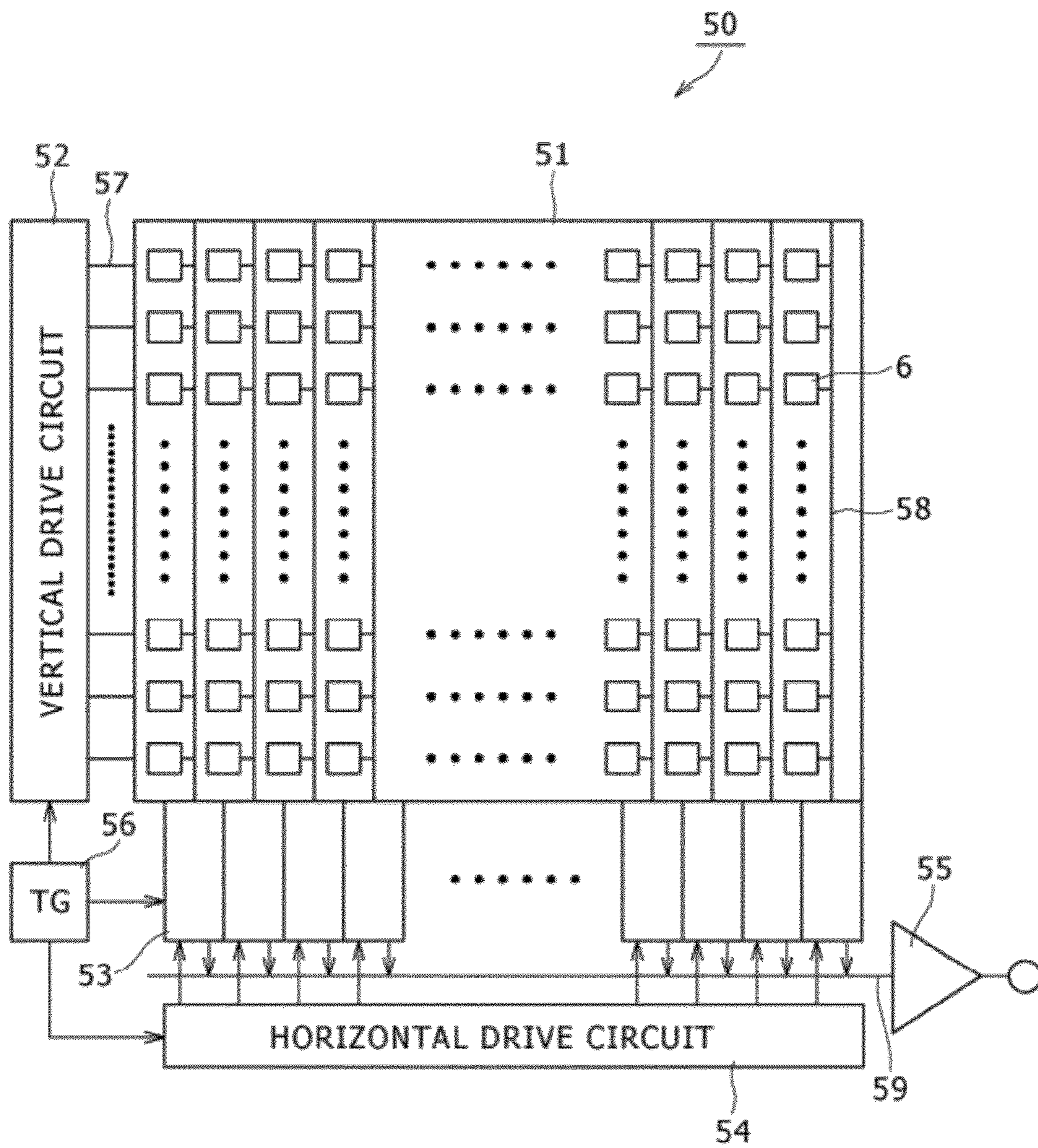


FIG. 5

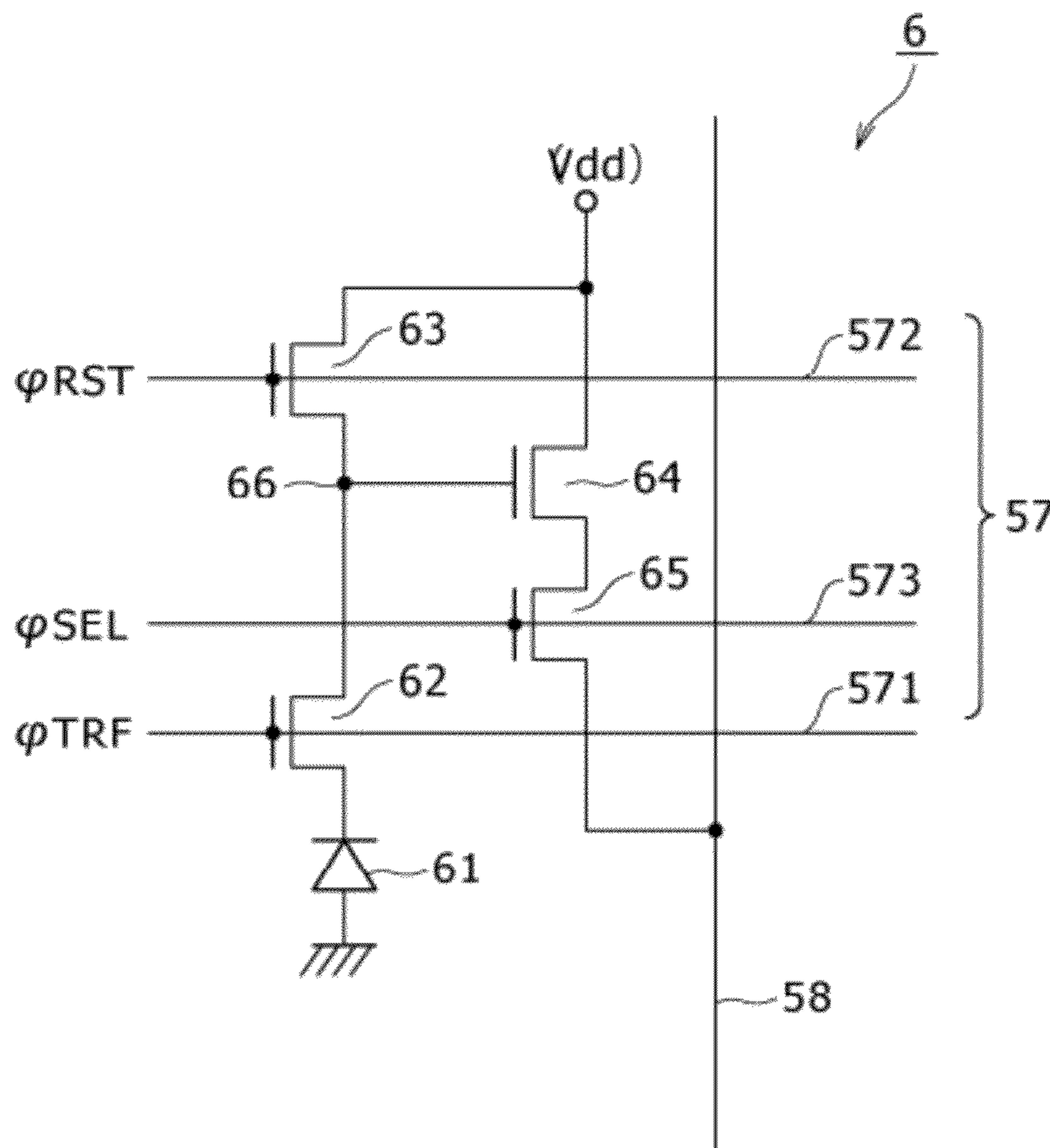


FIG. 6A

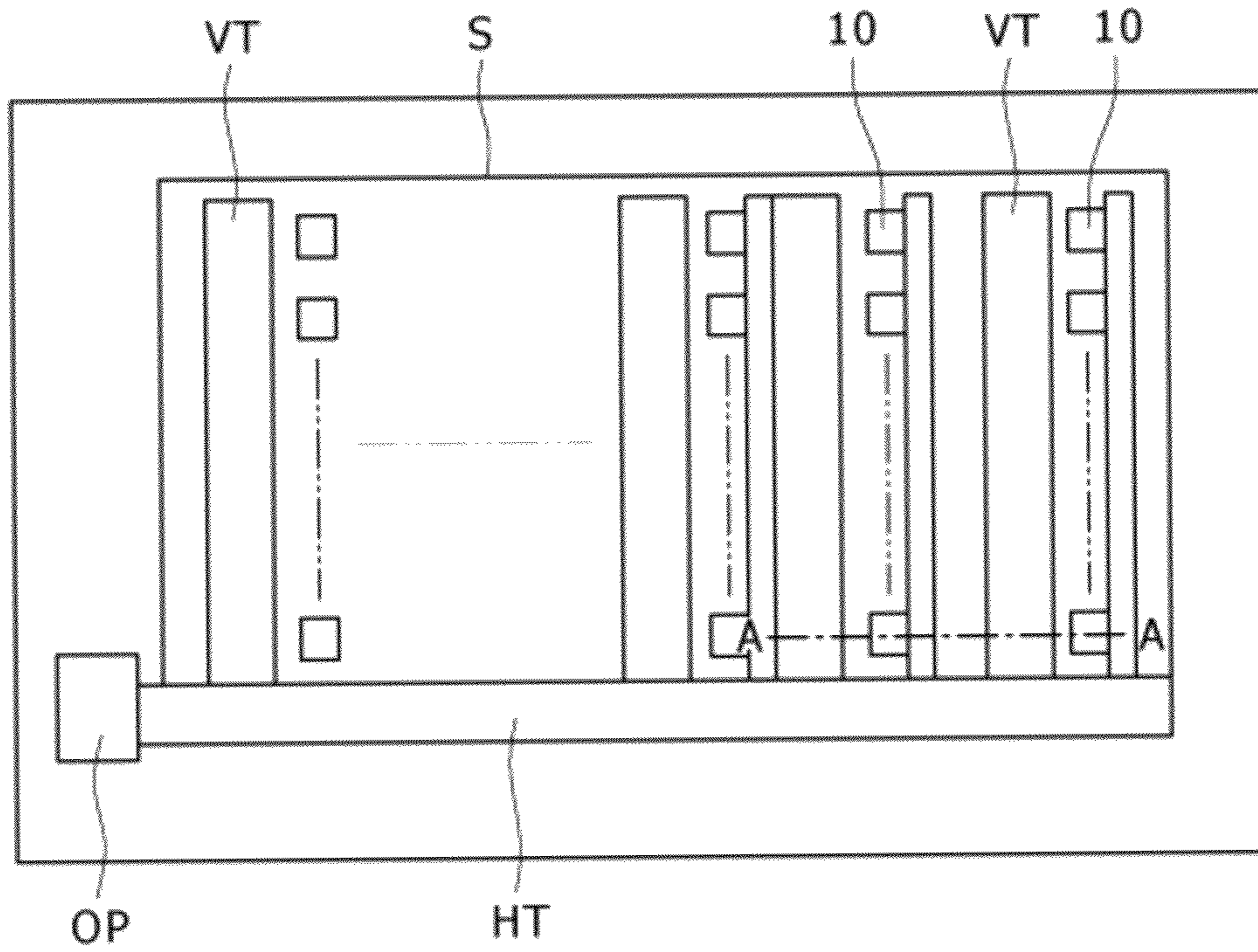


FIG. 6B

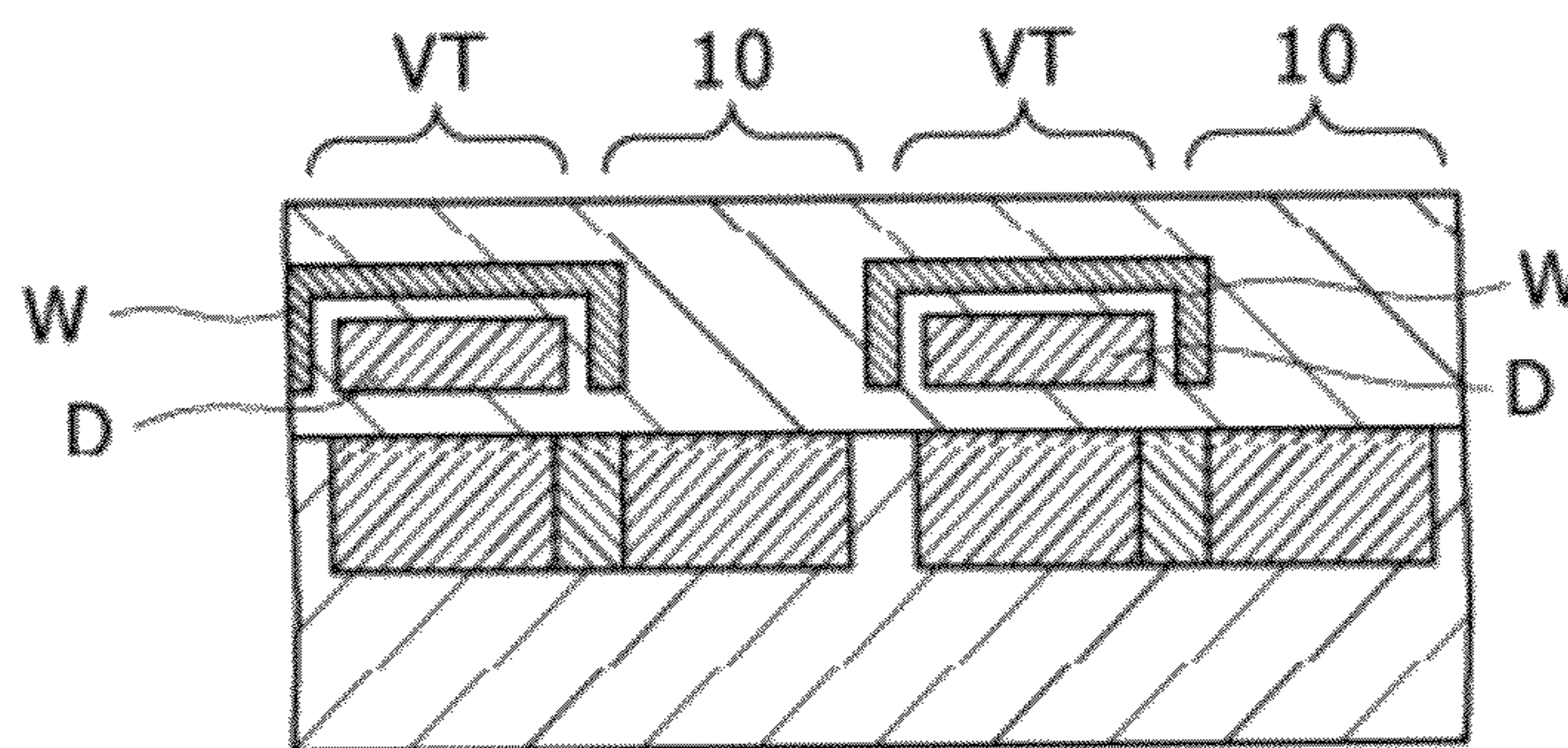




FIG. 7

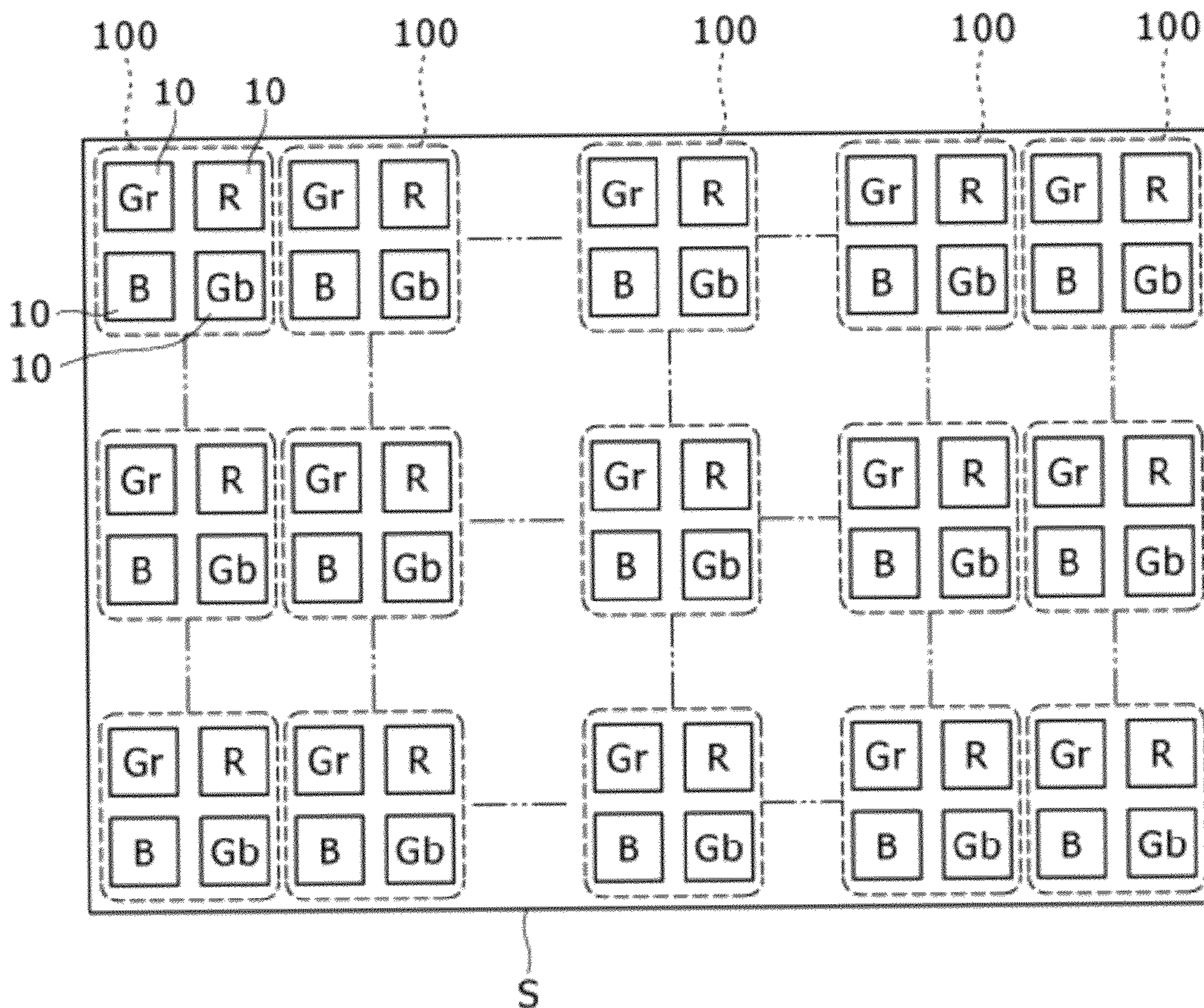


FIG. 8

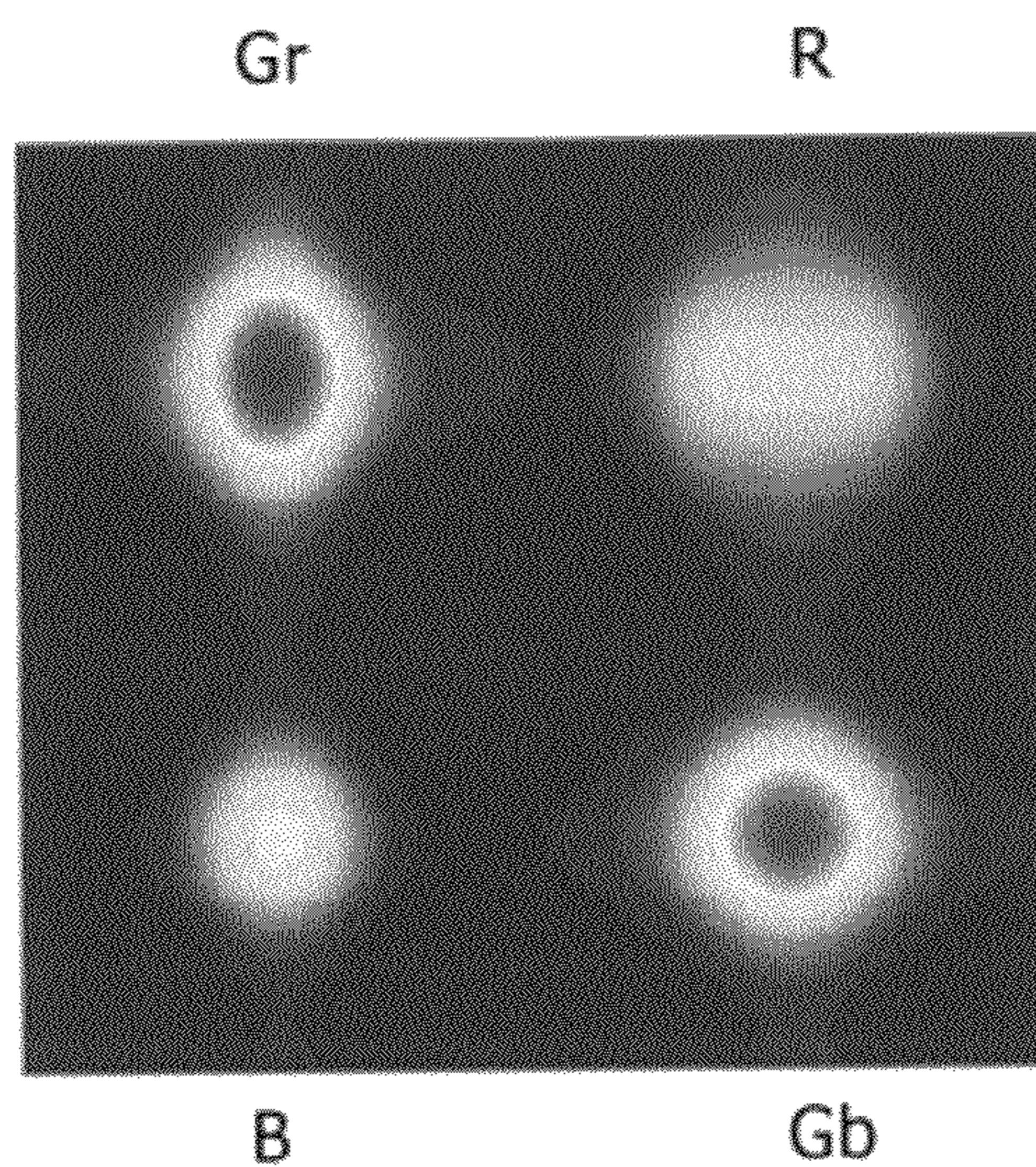


FIG. 9A

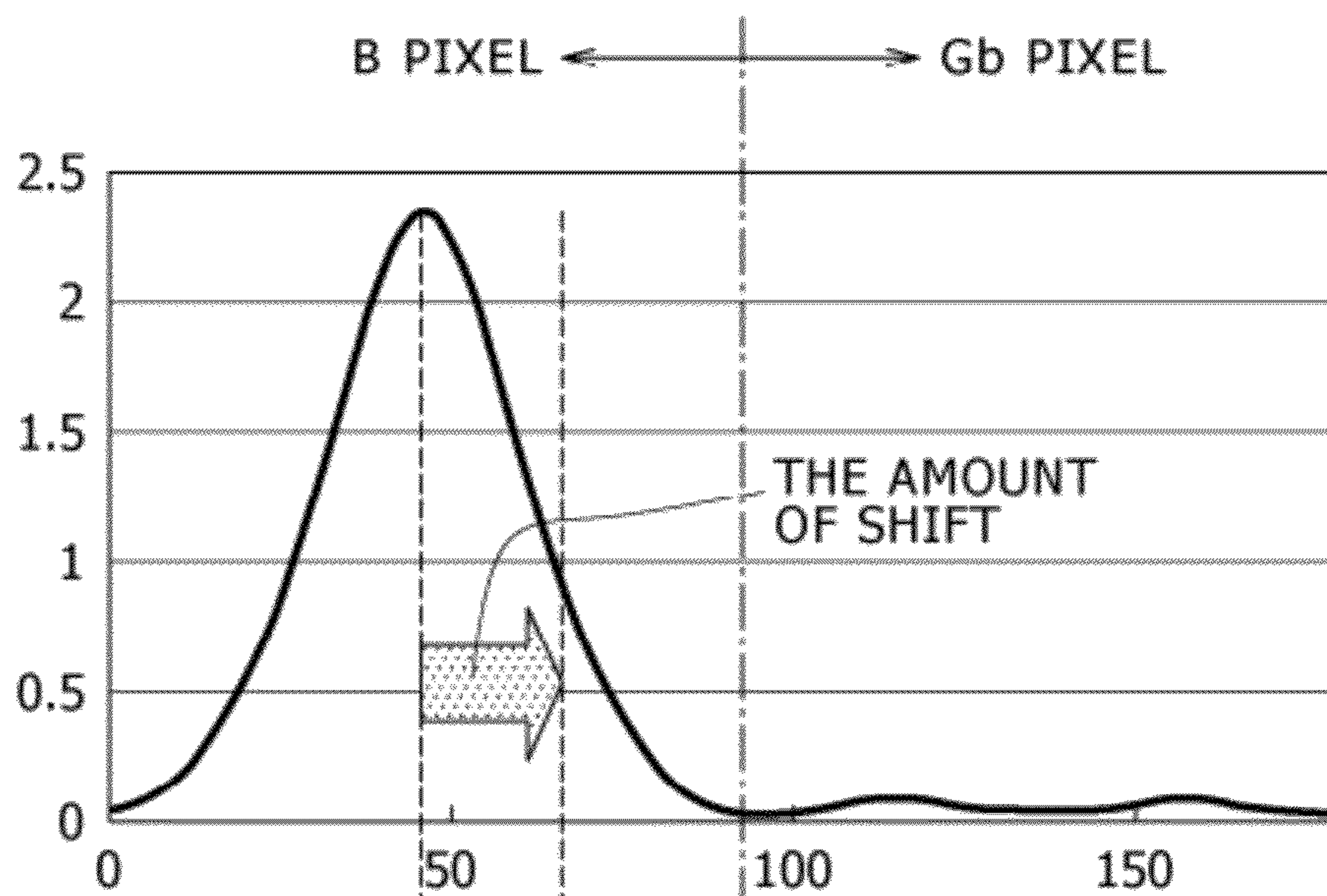


FIG. 9B

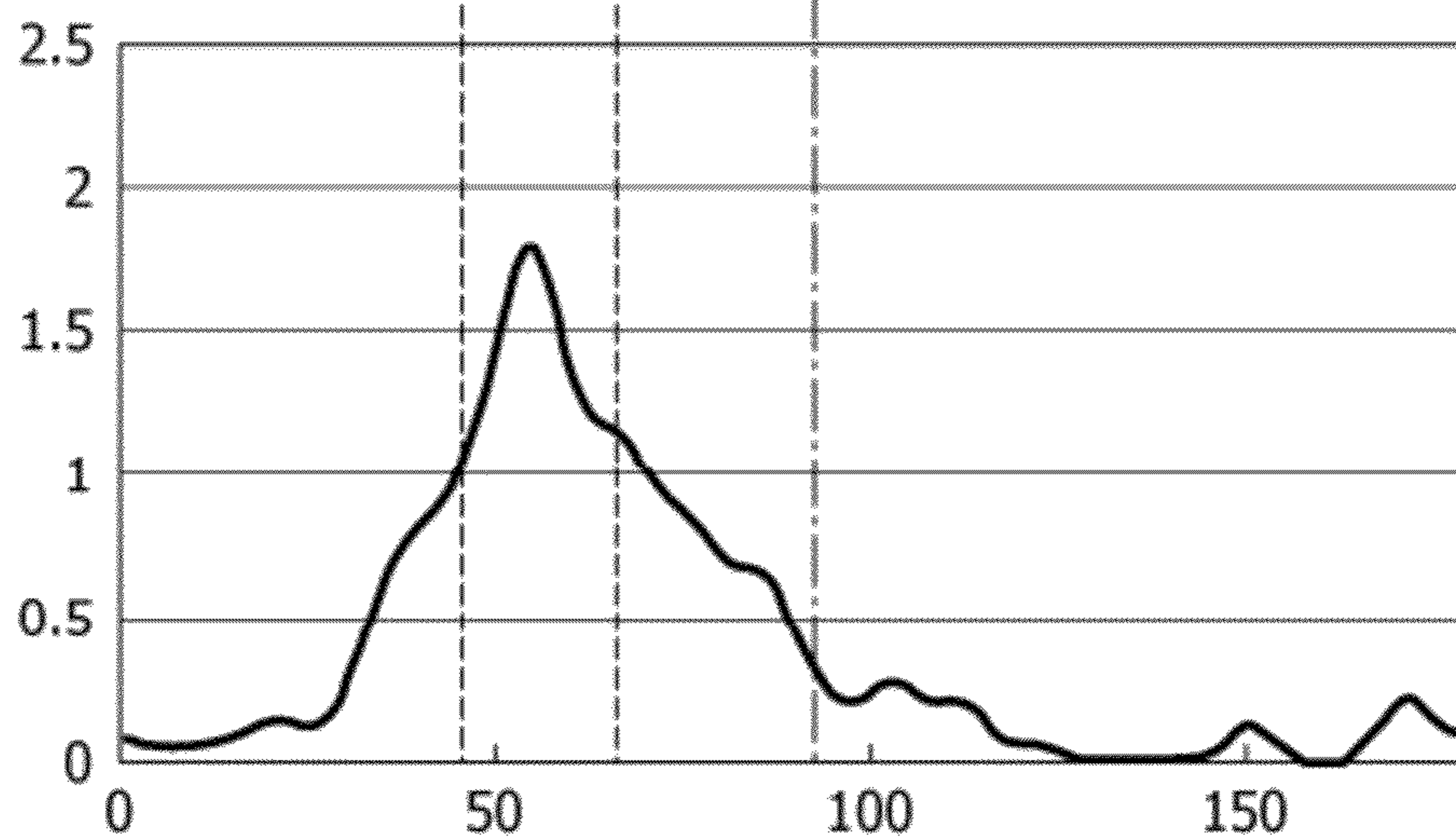


FIG. 10A

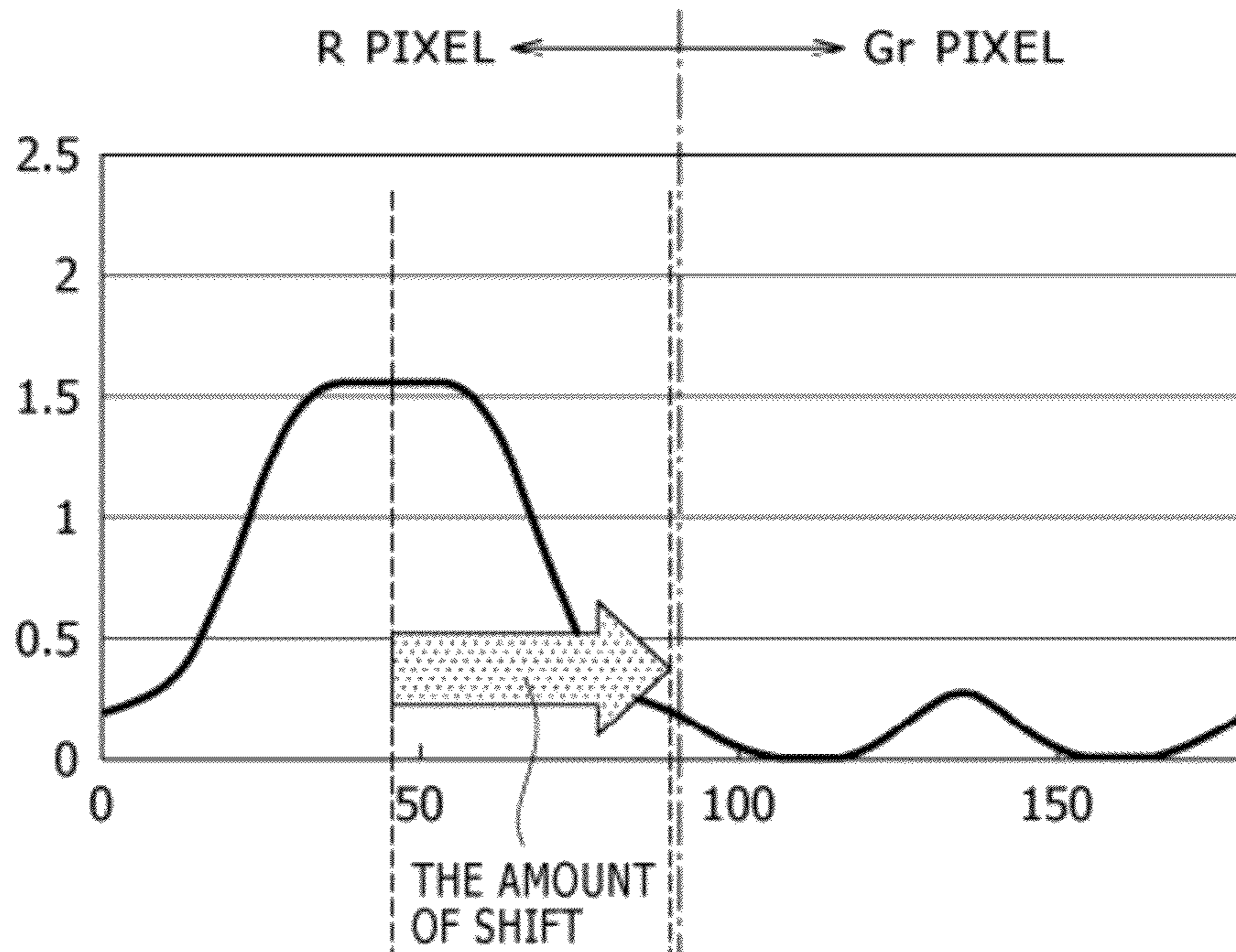


FIG. 10B

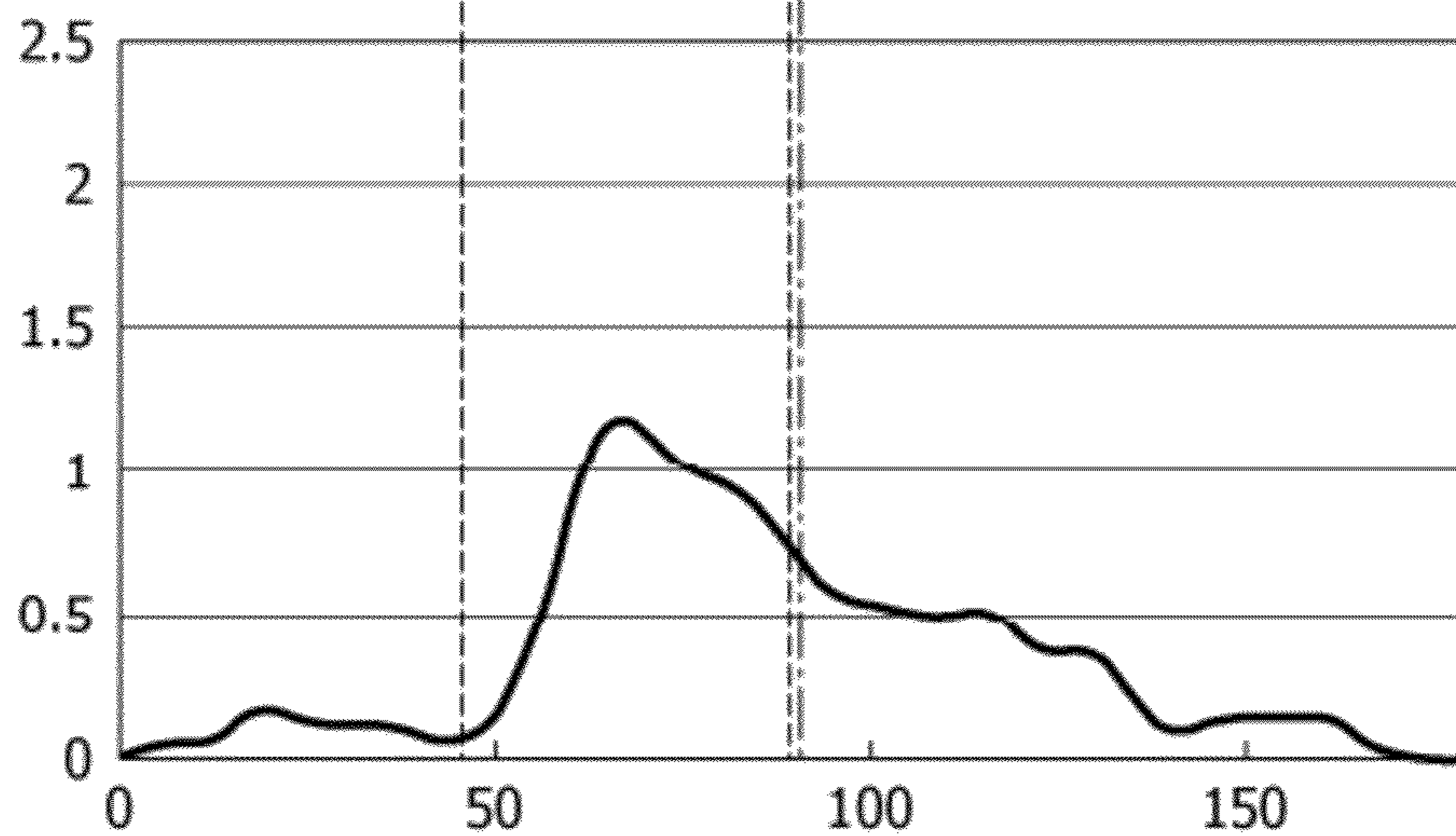


FIG. 11

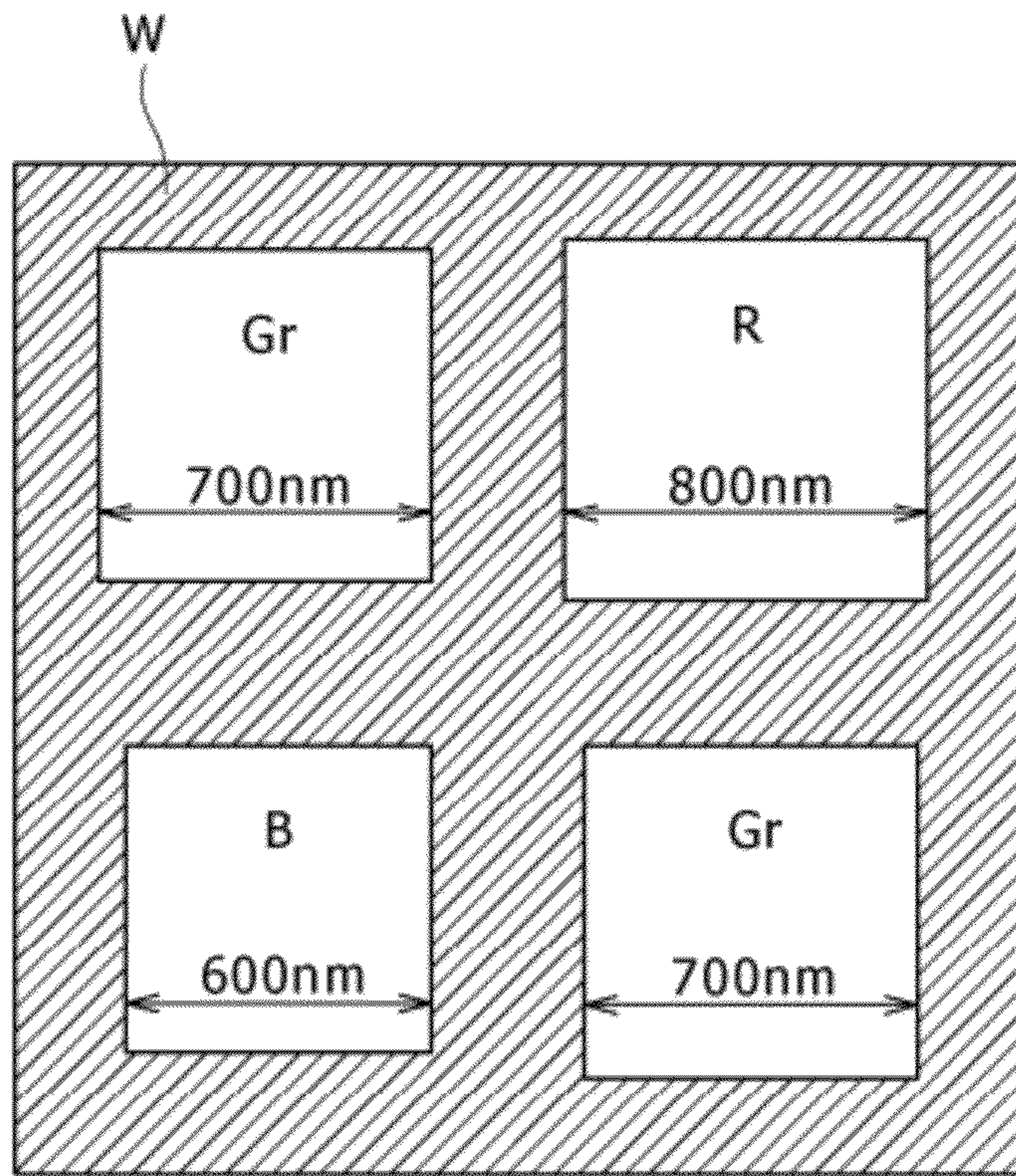


FIG. 12

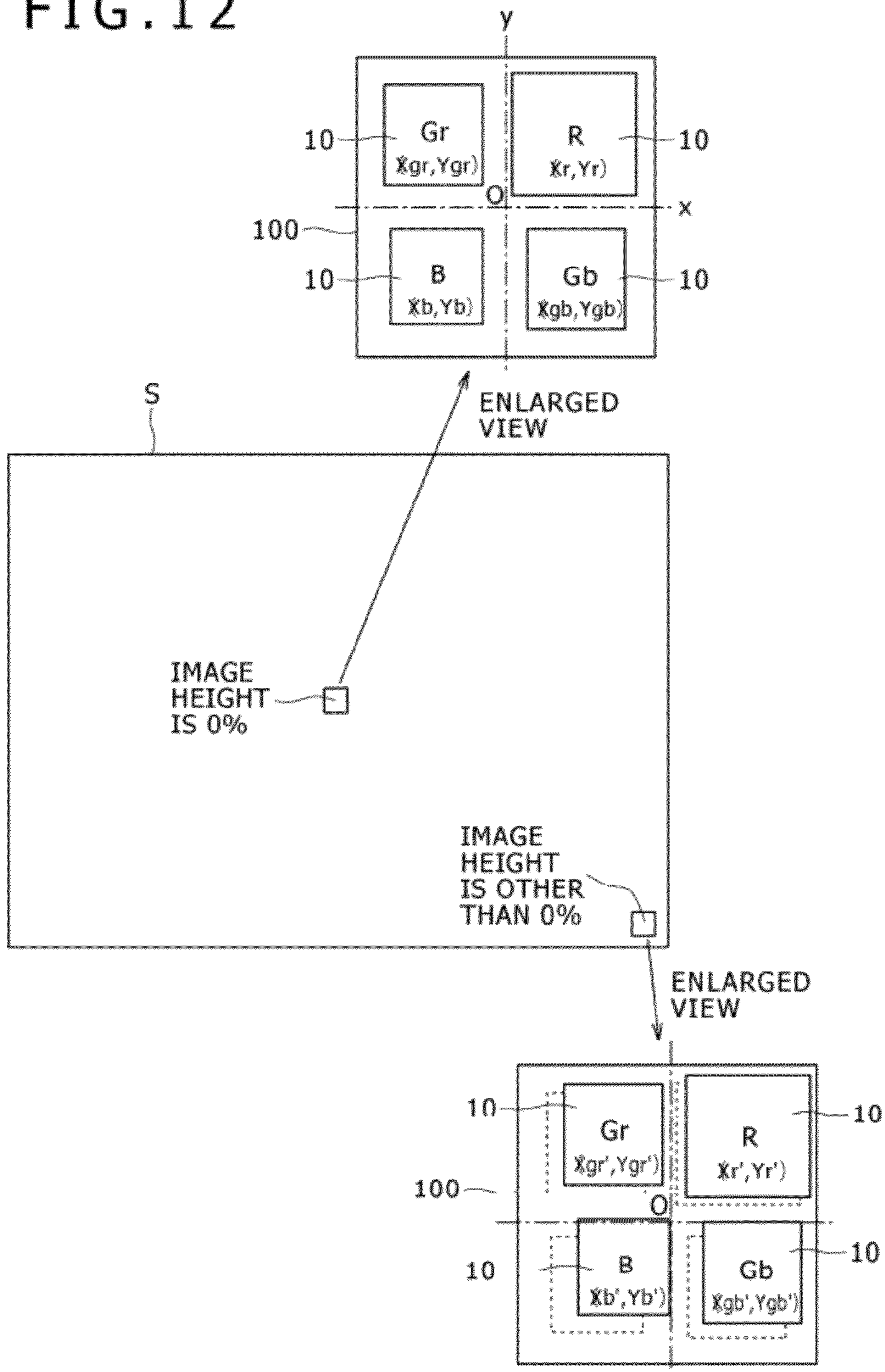


FIG. 13

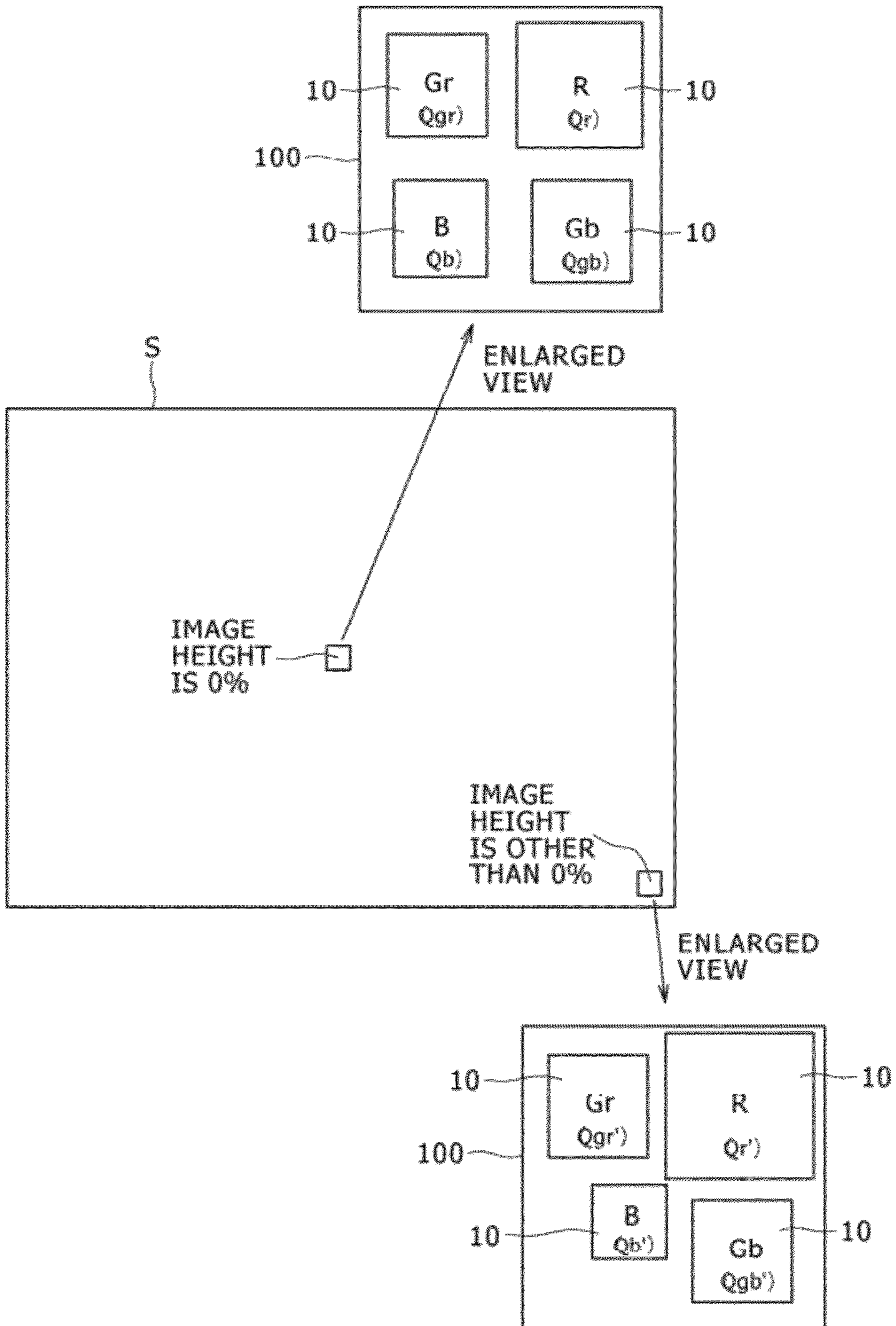


FIG. 14

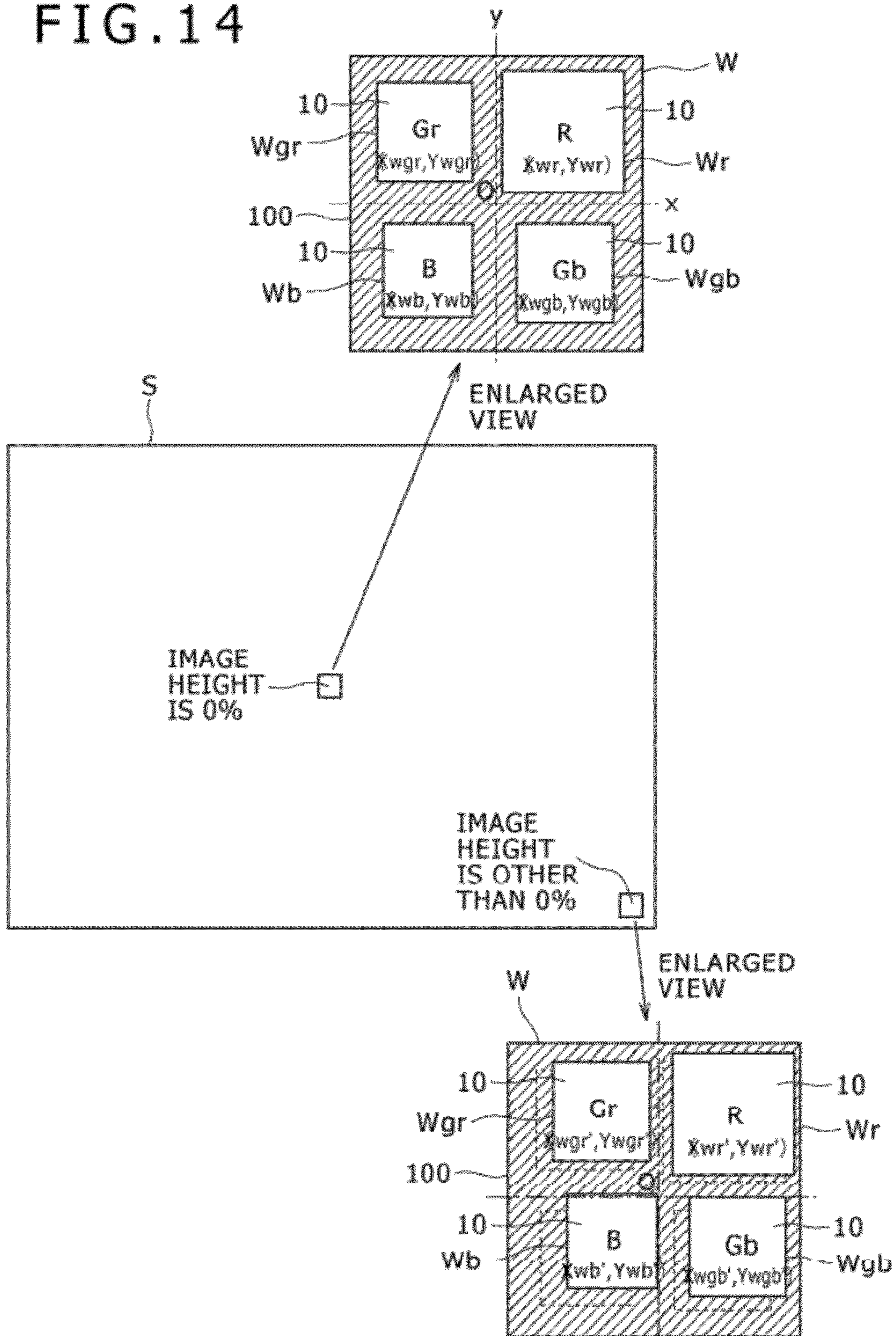


FIG. 15

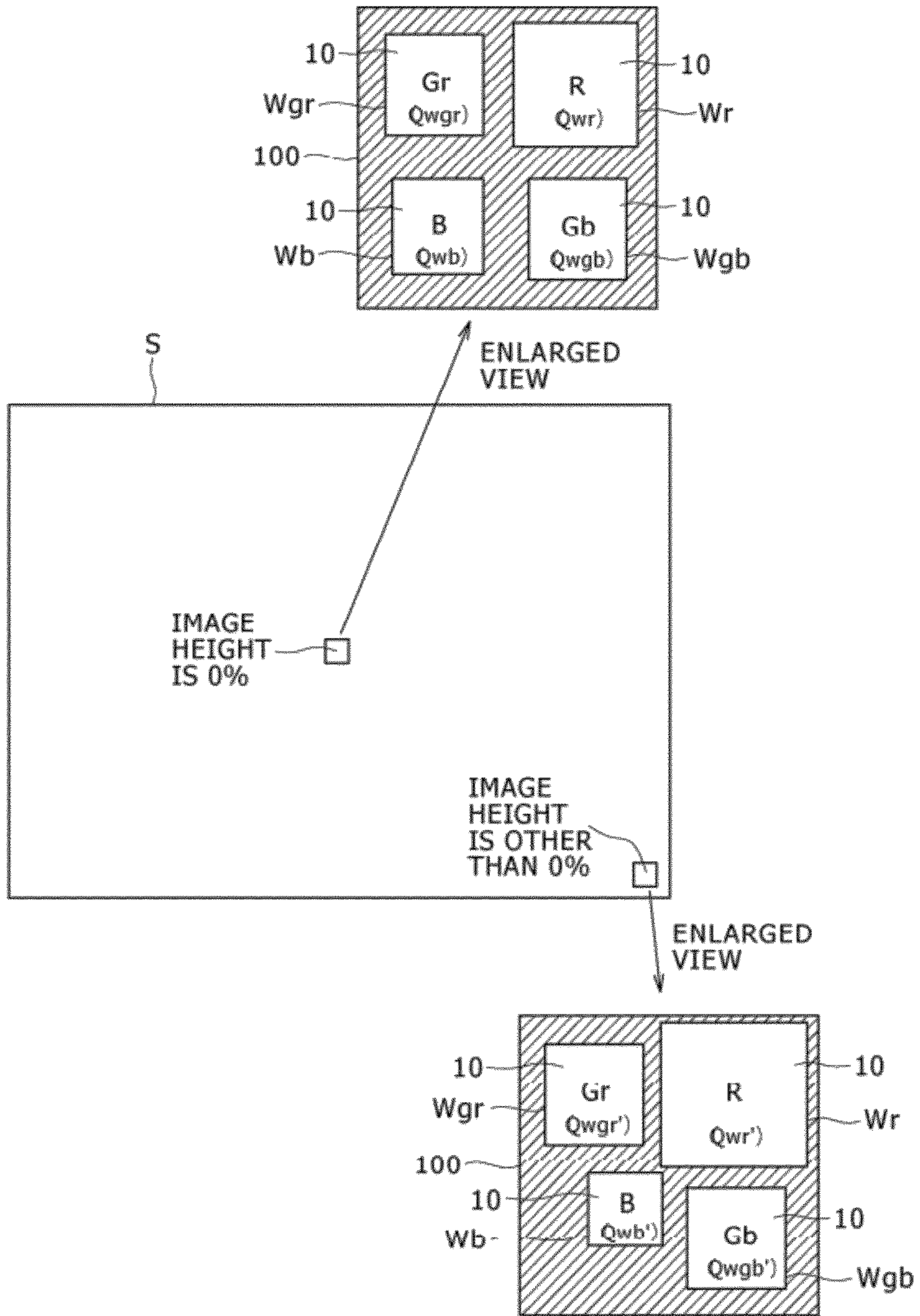




FIG. 16

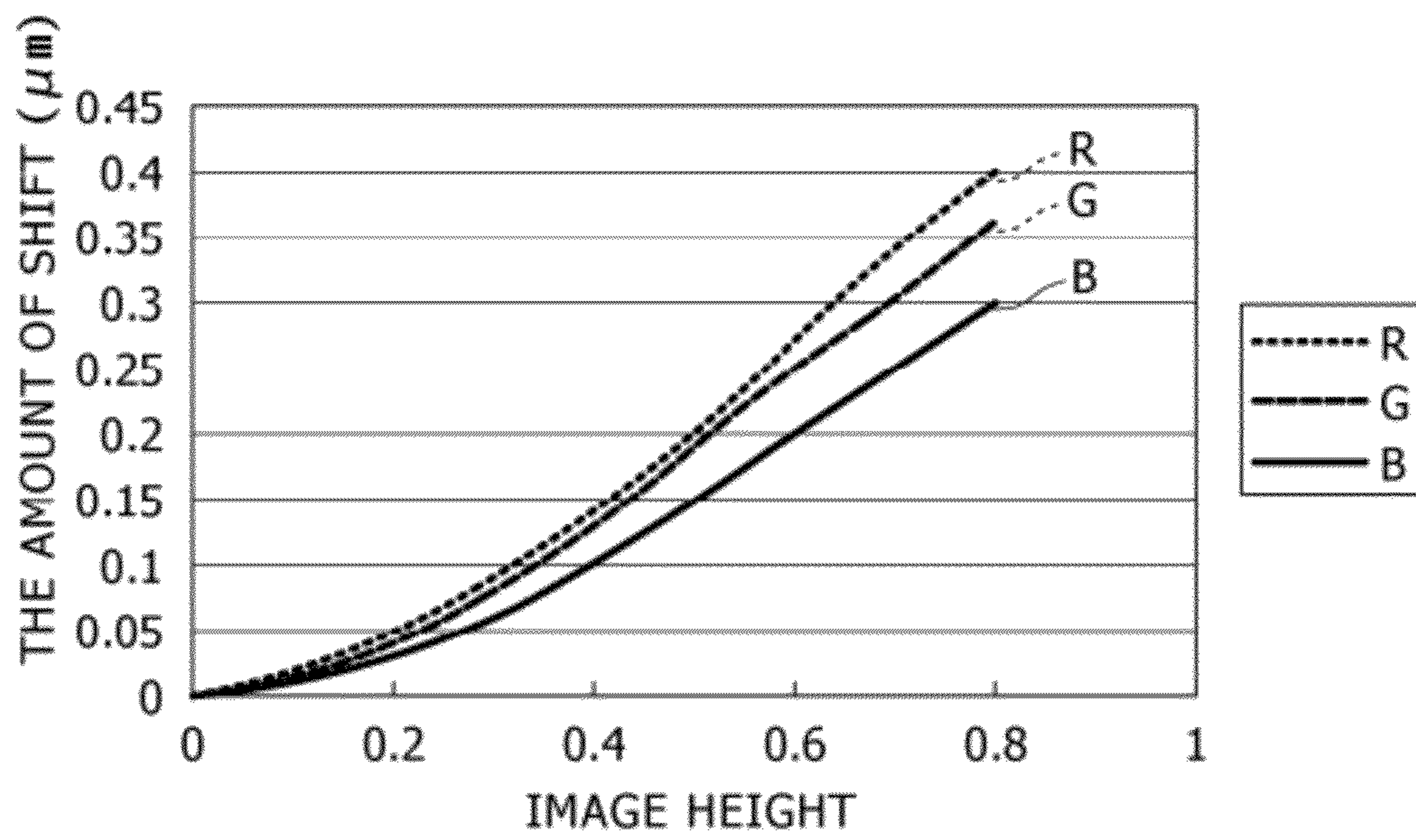


FIG. 17A

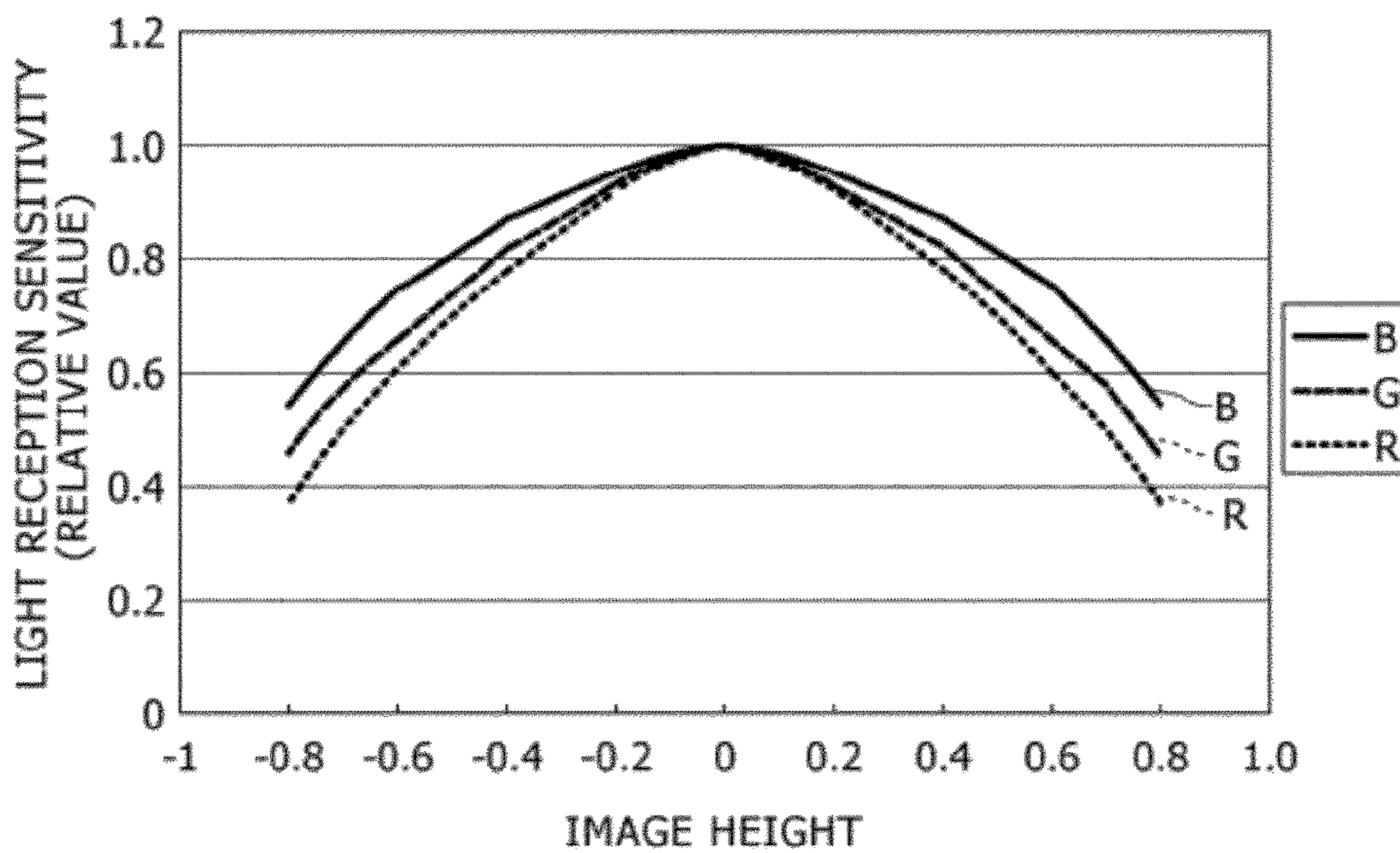


FIG. 17B

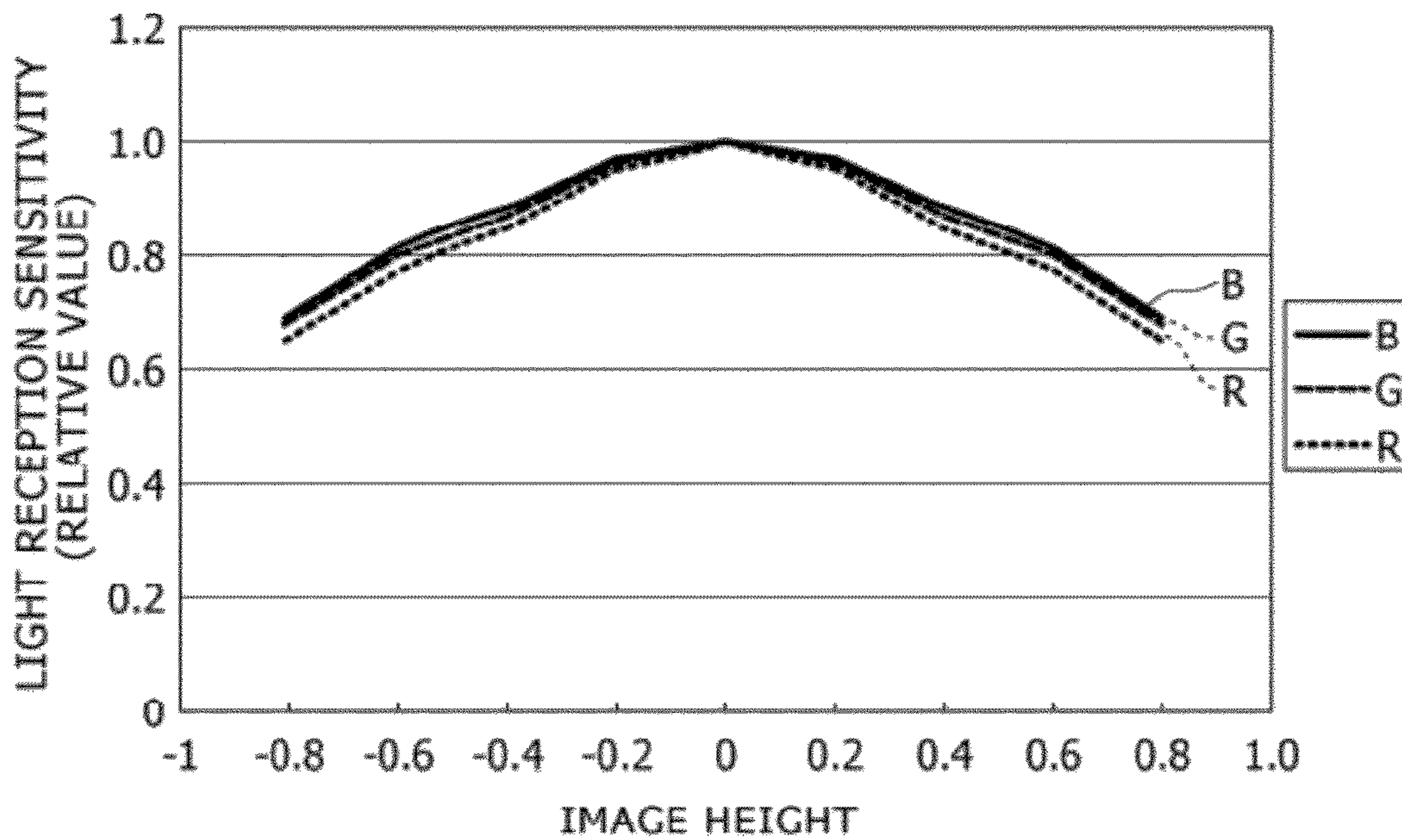
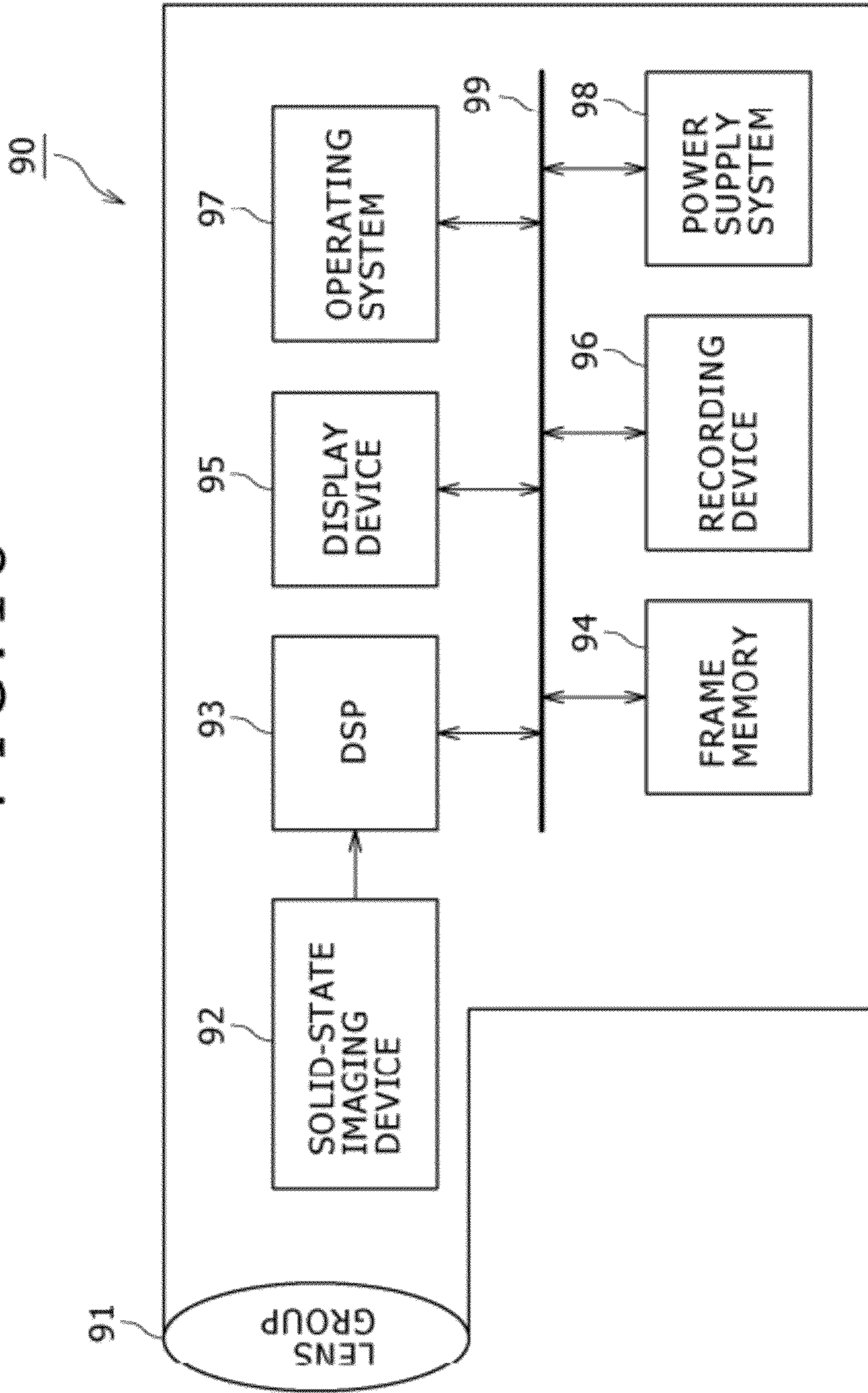


FIG. 18



**SOLID-STATE IMAGING DEVICE AND  
ELECTRONIC APPARATUS HAVING A  
LIGHT BLOCKING PART**

**Matter enclosed in heavy brackets [ ] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue; a claim printed with strikethrough indicates that the claim was canceled, disclaimed, or held invalid by a prior post-patent action or proceeding.**

RELATED APPLICATION DATA

This application is a *Reissue of U.S. patent application Ser. No. 13/529,502, filed Jun. 21, 2012, now U.S. Pat. No. 8,493,452, which is a division of U.S. patent application Ser. No. 12/705,152, filed on Feb. 12, 2010, now U.S. Pat. No. 8,243,146, the entirety of which is incorporated herein by reference to the extent permitted by law. The present invention claims priority to and contains subject matter related to Japanese Patent Application JP 2009-038943 filed in the Japan Patent Office on Feb. 23, 2009, the entire contents of which being incorporated herein by reference. U.S. patent application Ser. No. 14/806,130, filed Jul. 22, 2015, is a continuation reissue application of this application.*

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to solid-state imaging devices and electronic apparatus. Specifically, the present invention relates to a solid-state imaging device and electronic apparatus in which plural pixels corresponding to different colors are included in one pixel unit and the pixel units are disposed in a matrix in the imaging area.

2. Description of the Related Art

Semiconductor image sensors typified by complementary metal oxide semiconductor (CMOS) image sensors are desired to include more pixels, i.e. achieve reduction in the pixel size and increase in the number of pixels in the same image area. Japanese Patent Laid-open No. 2001-160973 discloses a solid-state imaging device having a microlens, a color filter, and an aperture of a light blocking film that are disposed with the amount of shift calculated based on the output angle defined with the image height and the exit pupil distance and the film thickness from the microlens to a light receiving part. Japanese Patent Laid-open No. 2008-78258 discloses a solid-state imaging device in which the sensitivity setting is changed on a color-by-color basis. Japanese Patent Laid-open No. Sho 62-42449 discloses a solid-state imaging device in which the aperture area of a light blocking film is made different depending on the color. Japanese Patent Laid-open No. 2007-288107 discloses a solid-state imaging device in which a color filter is so disposed as to be shifted to thereby prevent the occurrence of color shading.

SUMMARY OF THE INVENTION

However, the amount of signal becomes smaller along with the increase in the number of pixels, and it is becoming difficult to ensure the same S/N ratio (signal/noise ratio). In particular, the disturbance of the color balance is caused attributed to that the deterioration of the amount of signal is significant when the angle of view of the lens is large and the deterioration of the amount of signal differs on a color-by-color basis.

There is a need for the present invention to suppress the disturbance of the color balance due to the angle of view of the lens.

According to a mode of the present invention, there is provided a solid-state imaging device including a plurality of pixel units configured to be disposed in an imaging area in such a way that a plurality of pixels corresponding to different colors are treated as one unit. In this solid-state imaging device, the amount of shift of the position of each of the pixels in the pixel unit is so set as to differ depending on the distance from the center of the imaging area to the pixel unit and a color.

In this mode of the present invention, because the amount of shift of the disposing, set for the pixels in the pixel unit over the area from the center of the imaging area to the periphery thereof, differs depending on the distance from the center of the imaging area to the pixel unit and the color, color shift in the pixel unit can be suppressed over the area from the center of the imaging area to the periphery thereof.

According to another mode of the present invention, there is provided a solid-state imaging device including a plurality of pixel units configured to be disposed in a matrix in an imaging area in such a way that a plurality of pixels corresponding to different colors are treated as one unit, and a light blocking part configured to be provided corresponding to the plurality of pixel units and have apertures corresponding to the pixels in the pixel unit. In this solid-state imaging device, the amount of shift of the position of the aperture of the light blocking part for each of the pixels in the pixel unit is so set as to differ depending on the distance from the center of the imaging area to the pixel unit and a color.

In this mode of the present invention, the amount of shift of the position, set for the apertures of the light blocking part for the pixels in the pixel unit over the area from the center of the imaging area to the periphery thereof, differs depending on the distance from the center of the imaging area to the pixel unit and the color, color shift in the pixel unit can be suppressed over the area from the center of the imaging area to the periphery thereof.

According to another mode of the present invention, there is provided electronic apparatus including the above-described solid-state imaging device. In this electronic apparatus, a circuit that processes a signal obtained by the pixels in the solid-state imaging device may be formed of a CMOS transistor. Furthermore, the pixels may be so configured as to capture light from a surface on the opposite side to a surface over which an interconnect layer is formed, of a substrate. In addition, a transfer part that transfers a charge captured in the pixels by sequential applying of potential with different phases may be provided.

The pixel in the modes of the present invention refers to a region that carries out photoelectric conversion, and encompasses not only a region structurally separated by element isolation but also a region separated in terms of the output electric signal. Furthermore, the pixel unit encompasses not only a unit that is a set of plural pixels and is structurally separated but also a unit that is conveniently separated at the boundary of the repetition of sets each composed of plural pixels.

According to the modes of the present invention, it becomes possible to suppress the disturbance of the color balance due to the angle of view of the lens and obtain a signal without color cross-talk over the area from the center of the imaging area to the periphery thereof.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a schematic sectional view for explaining a back-illuminated CMOS sensor;

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FIG. 2 is a schematic sectional view for explaining a back-illuminated CMOS sensor having a light blocking part;

FIG. 3 is a schematic sectional view for explaining a front-illuminated CMOS sensor;

FIG. 4 is a diagram for explaining the entire configuration of a CMOS sensor;

FIG. 5 is a circuit diagram showing one example of the circuit configuration of a unit pixel;

FIGS. 6A and 6B are schematic diagrams for explaining a CCD sensor;

FIG. 7 is a schematic plan view for explaining the layout in an imaging area;

FIG. 8 is a diagram showing an example of the energy profile in a pixel unit;

FIGS. 9A and 9B are (first) diagrams for explaining change in the energy profile dependent on the image height;

FIGS. 10A and 10B are (second) diagrams for explaining change in the energy profile dependent on the image height;

FIG. 11 is a schematic diagram showing plan view of apertures of a light blocking part;

FIG. 12 is a schematic diagram for explaining a first embodiment of the present invention;

FIG. 13 is a schematic diagram for explaining a second embodiment of the present invention;

FIG. 14 is a schematic diagram for explaining a third embodiment of the present invention;

FIG. 15 is a schematic diagram for explaining a fourth embodiment of the present invention;

FIG. 16 is a diagram for explaining difference in the amount of shift from color to color;

FIGS. 17A and 17B are diagrams showing the effect of the embodiment; and

FIG. 18 is a block diagram showing a configuration example of imaging apparatus as one example of electronic apparatus based on the embodiment.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Modes for carrying out the present invention (hereinafter, referred to as "embodiments") will be described below. The description will be made in the following order.

1. Configuration Examples of Solid-state Imaging Device (Back-illuminated CMOS Sensor, Front-illuminated CMOS Sensor, Configuration of CMOS Image Sensor, and CCD Sensor)

2. Energy Profile (Profile in Pixel Unit and Change Dependent on Image Height)

3. First Embodiment (Setting of Positions of Pixels)

4. Second Embodiment (Setting of Light Reception Areas of Pixels)

5. Third Embodiment (Setting of Positions of Apertures of Light Blocking Part)

6. Fourth Embodiment (Setting of Sizes of Apertures of Light Blocking Part)

7. Electronic Apparatus (Example of Imaging Apparatus)

##### 1. Configuration Examples of Solid-State Imaging Device

Configuration examples of a solid-state imaging device according to the embodiments will be described below. [Back-Illuminated CMOS Sensor]

FIG. 1 is a schematic sectional view for explaining a back-illuminated CMOS sensor. In this solid-state imaging device 1, a color filter 60 is provided over one surface of a silicon substrate 2 in which light receiving regions serving

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as pixels 10 are provided, and an interconnect layer 40 for signals obtained by photoelectric conversion in the light receiving regions is provided over the other surface of the silicon substrate 2. Due to this feature, the solid-state imaging device 1 has a configuration in which light is incident on the light receiving regions from the surface on the opposite side to the surface over which the interconnect layer 40 is provided and the photoelectric conversion is carried out in the light receiving regions.

In the solid-state imaging device 1, the light receiving regions of the respective colors formed in the silicon substrate 2 are isolated from each other by element isolating parts 20. Over the light receiving regions, the color filter 60 is formed with the intermediary of an antireflection film 21 and an interlayer insulating film 30. The color filter 60 is based on e.g. the Bayer array in matching with the arrangement of the light receiving regions corresponding to the respective colors of red (R), green (G), and blue (B). Microlenses 70 are provided on the color filter 60 of the respective colors.

For manufacturing the so-called back-illuminated CMOS sensor, the element isolating parts 20 for isolating the light receiving regions corresponding to the respective colors from each other are formed in the vicinity of a surface (on the lower side, in FIG. 1) of the silicon substrate 2 by implantation of P-type impurity ions. Subsequently, the light receiving regions corresponding to the respective colors are formed between the element isolating parts 20 by implantation of N-type and P-type impurity ions. Furthermore, transistors Tr for pixel driving and so on and the interconnect layer 40 are formed over the light receiving regions.

Examples of the transistor Tr include various kinds of transistors such as a readout transistor for reading out the charge captured in the light receiving region, an amplification transistor for amplifying the output of a photodiode, a selection transistor for selecting the photodiode, and a reset transistor for discharging the charge.

In this state, a support substrate is attached to the interconnect layer 40 side of the silicon substrate 2 and the back surface (on the upper side, in FIG. 1) of the silicon substrate 2 is polished by chemical mechanical polishing (CMP) with the silicon substrate 2 supported by the support substrate. This polishing is performed until the light receiving regions are exposed.

Subsequently, the antireflection film 21 (e.g. HfO film with 64-nm thickness) and the interlayer insulating film 30 (e.g. SiO<sub>2</sub> film with 500-nm thickness) are formed on the back surface side of the silicon substrate 2, where the light receiving regions are exposed.

Moreover, on the interlayer insulating film 30, the color filter 60 (e.g. with 500-nm thickness) corresponding to the light receiving regions is formed, and the microlenses 70 (e.g. with a lens part thickness of 350 nm) are formed corresponding to the color filter 60.

These steps complete the solid-state imaging device 1 in which light incident from the back surface (on the upper side, in FIG. 1) of the silicon substrate 2 is condensed by the microlenses 70 and light beams of the respective colors are received by the light receiving regions via the color filter 60. In this structure, the interconnect layer 40 does not exist on the light incidence side of the light receiving regions, and therefore the aperture ratios of the respective light receiving regions can be enhanced.

FIG. 2 is a schematic sectional view for explaining a back-illuminated CMOS sensor having a light blocking part. The configuration of the back-illuminated CMOS sensor having the light blocking part is basically the same as the

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configuration shown in FIG. 1. Specifically, the color filter 60 is provided over one surface of the silicon substrate 2 in which the light receiving regions serving as the pixels 10 are provided, and the interconnect layer 40 for signals obtained by photoelectric conversion in the light receiving regions is provided over the other surface of the silicon substrate 2. Thus, light is incident on the light receiving regions from the surface on the opposite side to the surface over which the interconnect layer 40 is provided and the photoelectric conversion is carried out in the light receiving regions.

In the CMOS sensor with the configuration shown in FIG. 2, a light blocking part W is formed in the interlayer insulating film 30 formed on the antireflection film 21. The light blocking part W is so provided that light passing through the color filter 60 of the respective colors is prevented from entering the region other than the light receiving region of the corresponding pixel 10. The light blocking part W is composed of e.g. tungsten and has apertures corresponding to the light receiving regions of the respective colors.

[Front-Illuminated CMOS Sensor]

FIG. 3 is a schematic sectional view for explaining a front-illuminated CMOS sensor. In this solid-state imaging device 1, light receiving regions formed of photodiodes are formed in a silicon substrate 2, and transistors Tr are formed corresponding to the light receiving regions.

Examples of the transistor Tr include various kinds of transistors such as a readout transistor for reading out the charge captured in the light receiving region, an amplification transistor for amplifying the output of the photodiode, a selection transistor for selecting the photodiode, and a reset transistor for discharging the charge.

An antireflection film 21 is formed on the transistors Tr, and plural interconnect layers 40 are formed with the intermediary of an interlayer insulating film. An optical waveguide formed of an organic film may be buried in the interconnect layers 40 according to need.

Above the interconnect layers 40, RGB color filters 60 are formed for each predetermined area in predetermined arrangement order. Furthermore, microlenses 70 are formed corresponding to the color filters 60 of the respective colors. In the present example, the aperture for one light receiving region has a size of 2.5  $\mu\text{m}$  square.

This solid-state imaging device 1 has a structure in which the interconnect layers 40 and the color filters 60 are provided over one surface of the silicon substrate 2, in which the light receiving regions of the pixel parts are provided. That is, in this configuration, the microlenses 70, the color filters 60, and the interconnect layers 40 are provided on the light incidence side of the light receiving regions. In addition, light is incident from the surface over which the interconnect layers 40 are provided, of the silicon substrate 2, and photoelectric conversion is carried out in the light receiving regions.

In this solid-state imaging device 1, ambient light is condensed by the microlenses 70 and separated into light beams each having a wavelength corresponding to a predetermined color via the respective color filters 60 of RGB. The light beams of RGB reach the light receiving regions provided in the silicon substrate 2 via the interconnect layers 40. Subsequently, photoelectric conversion is carried out in the light receiving regions, so that electric signals dependent on the amounts of light beams of RGB are acquired by driving of the transistors Tr.

In the solid-state imaging device 1 formed of the front-illuminated CMOS sensor, the interconnect of the uppermost layer among the interconnect layers 40 is used also as the

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light blocking part W. Specifically, by setting the position and width of this interconnect to predetermined values, light passing through the color filters 60 of the respective colors is prevented from entering the region other than the light receiving region of the corresponding pixel 10.

[Configuration of CMOS Image Sensor]

FIG. 4 is a diagram for explaining the entire configuration of a solid-state imaging device formed of a CMOS image sensor. As shown in FIG. 4, a CMOS image sensor 50 has a pixel array unit 51 formed on a semiconductor substrate (chip) (not shown) and peripheral circuits provided on the same semiconductor substrate as that of the pixel array unit 51. As the peripheral circuits of the pixel array unit 51, a vertical drive circuit 52, column circuits 53 as signal processing circuits, a horizontal drive circuit 54, an output circuit 55, a timing generator (TG) 56, and so on are used.

In the pixel array unit 51, unit pixels (hereinafter, the unit pixel will be often referred to simply as the "pixel") 6 are two-dimensionally disposed in a matrix. The unit pixel 6 includes a photoelectric conversion element that carries out photoelectric conversion of incident visible light into the amount of charge dependent on the amount of light. The specific configuration of the unit pixel 6 will be described later.

Furthermore, in the pixel array unit 51, for the matrix arrangement of the unit pixels 6, a pixel drive line 57 is formed for each pixel row along the horizontal direction of the diagram (the arrangement direction of the pixels on the pixel row) and a vertical signal line 58 is formed for each pixel column along the vertical direction of the diagram (the arrangement direction of the pixels on the pixel column). In FIG. 4, one line is shown as each pixel drive line 57. However, the number of pixel drive lines 57 per each row is not limited to one. One end of the pixel drive line 57 is connected to the output terminal of the vertical drive circuit 52, corresponding to a respective one of the pixel rows.

The vertical drive circuit 52 is composed of shift registers, address decoders, and so on. The vertical drive circuit 52 has a readout scanning system for sequentially carrying out selective scanning of the pixels 6 from which signals are to be read out on a row-by-row basis, although the specific configuration thereof is not shown in the diagram. Furthermore, the vertical drive circuit 52 has a sweep scanning system for carrying out, for the readout row for which the readout scanning is to be carried out by the readout scanning system, sweep scanning for sweeping out (resetting) the unnecessary charge from the photoelectric conversion elements in the pixels 6 on this readout row earlier than this readout scanning by the time corresponding to the shutter speed.

So-called electronic shutter operation is carried out by the sweep (reset) of the unnecessary charge by the sweep scanning system. The electronic shutter operation refers to operation of discarding the photo-charge in the photoelectric conversion element and newly starting exposure (starting accumulation of the photo-charge).

The signal read out by the readout operation by the readout scanning system corresponds to the amount of light incident after the previous readout operation or the electronic shutter operation. Furthermore, the period from the readout timing by the previous readout operation or the sweep timing by the electronic shutter operation to the readout timing by the present readout operation is equivalent to the time of photocharge accumulation in the unit pixels 6 (exposure time).

The signals output from the respective unit pixels 6 on the pixel row selected by scanning by the vertical drive circuit

52 are supplied to the column circuits 53 via the respective vertical signal lines 58. The column circuits 53 receive the signals output from the respective pixels 6 on the selected row for each pixel column of the pixel array unit 51, and each executes, for the signal, signal processing such as correlated double sampling (CDS) for removing fixed pattern noise specific to the pixel, signal amplification, and AD conversion.

In this example, the column circuits 53 are so disposed as to have one-to-one correspondence with respect to the pixel columns. However, the circuit configuration is not limited thereto. For example, it is also possible to employ a configuration in which one column circuit 53 is disposed per plural pixel columns (vertical signal lines 58) and each of the column circuits 53 is shared by the plural pixel columns in a time-division manner.

The horizontal drive circuit 54 is composed of shift registers, address decoders, and so on, and sequentially outputs a horizontal scanning pulse to thereby select the column circuits 53 in turn. For each of the output stages of the column circuits 53, a horizontal selection switch is so provided as to be connected between the output stage and a horizontal signal line 59, although not shown in the diagram. The horizontal scanning pulse sequentially output from the horizontal drive circuit 54 turns on the horizontal selection switches provided for the respective output stages of the column circuits 53 in turn. These horizontal selection switches are turned on in turn in response to the horizontal scanning pulse to thereby allow pixel signals processed by the column circuits 53 on each pixel column basis to be output to the horizontal signal line 59 in turn.

The output circuit 55 executes various kinds of signal processing for the pixel signals supplied from the column circuits 53 via the horizontal signal line 59 in turn and outputs the resulting signals. As specific signal processing by the output circuit 55, e.g. merely buffering is executed in some cases. Alternatively, before the buffering, black level adjustment, correction of variation among the columns, signal amplification, processing relating to the color, and so on are carried out in other cases.

The timing generator 56 generates various kinds of timing signals and controls driving of the vertical drive circuit 52, the column circuits 53, and the horizontal drive circuit 54 based on these various kinds of timing signals.

[Circuit Configuration of Unit Pixel]

FIG. 5 is a circuit diagram showing one example of the circuit configuration of the unit pixel. The unit pixel 6 relating to the present circuit example has, in addition to the photoelectric conversion element serving as the light receiving part, such as a photodiode 61, e.g. four transistors of a transfer transistor 62, a reset transistor 63, an amplification transistor 64, and a selection transistor 65.

In this example, e.g. N-channel MOS transistors are used as these transistors 62 to 65. However, the combination of the conductivity type of the transfer transistor 62, the reset transistor 63, the amplification transistor 64, and the selection transistor 65 in this example is merely one example and the combination of the conductivity type is not limited thereto.

For this unit pixel 6, as the pixel drive line 57, e.g. three drive interconnects of a transfer line 571, a reset line 572, and a selection line 573 are provided in common to the respective pixels on the same pixel row. One end of each of the transfer line 571, the reset line 572, and the selection line 573 is connected to the output terminal of the vertical drive circuit 52, corresponding to the pixel row, on each pixel row basis.

The anode of the photodiode 61 is connected to the negative-side power supply such as the ground, and carries out photoelectric conversion of received light to a photo-charge (photoelectrons, in this example) with the amount of charge dependent on the amount of received light. The cathode electrode of the photodiode 61 is electrically connected to the gate electrode of the amplification transistor 64 via the transfer transistor 62. The node electrically connected to the gate electrode of the amplification transistor 64 is referred to as a floating diffusion (FD) part (charge voltage converter) 66.

The transfer transistor 62 is connected between the cathode electrode of the photodiode 61 and the FD part 66. The transfer transistor 62 is turned to the on-state in response to supply of a transfer pulse  $\phi_{TRF}$  whose high level (e.g. Vdd level) corresponds to the active state (hereinafter, such a pulse will be represented as a "High-active pulse") to the gate electrode via the transfer line 571. Thereby, the transfer transistor 62 transfers the photo-charge arising from the photoelectric conversion by the photodiode 61 to the FD part 66.

The drain electrode of the reset transistor 63 is connected to the pixel power supply Vdd, and the source electrode thereof is connected to the FD part 66. The reset transistor 63 is turned to the on-state in response to supply of a High-active reset pulse  $\phi_{RST}$  to the gate electrode via the reset line 572. Thereby, prior to the transfer of the signal charge from the photodiode 61 to the FD part 66, the reset transistor 63 discards the charge of the FD part 66 toward the pixel power supply Vdd to thereby reset the FD part 66.

The gate electrode of the amplification transistor 64 is connected to the FD part 66, and the drain electrode thereof is connected to the pixel power supply Vdd. The amplification transistor 64 outputs the potential of the FD part 66 obtained after the reset by the reset transistor 63 as the reset level. In addition, the amplification transistor 64 outputs the potential of the FD part 66 obtained after the transfer of the signal charge by the transfer transistor 62 as the signal level.

For example, the drain electrode of the selection transistor 65 is connected to the source of the amplification transistor 64, and the source electrode thereof is connected to the vertical signal line 58. The selection transistor 65 is turned to the on-state in response to supply of a High-active selection pulse  $\phi_{SEL}$  to the gate via the selection line 573. Thereby, the selection transistor 65 sets the unit pixel 6 to the selected state and relays the signal output from the amplification transistor 64 to the vertical signal line 58.

It is also possible to employ a circuit configuration in which the selection transistor 65 is connected between the pixel power supply Vdd and the drain of the amplification transistor 64.

Furthermore, the unit pixel 6 is not limited to that having the pixel configuration formed of four transistors with the above-described configuration but may be one having a pixel configuration formed of three transistors one of which serves as both the amplification transistor 64 and the selection transistor 65. The configuration of the pixel circuit thereof may be any.

[CCD Sensor]

FIGS. 6A and 6B are schematic diagrams for explaining a charge coupled device (CCD) sensor: FIG. 6A is an overall plan view and FIG. 6B is a sectional view along line A-A in FIG. 6A. As shown in FIG. 6A, this solid-state imaging device 1 includes plural pixels 10 arranged in a matrix in an imaging area S and plural vertical transfer registers VT that correspond to the columns of the pixels 10 and have a CCD structure. Furthermore, this solid-state imaging device 1

includes a horizontal transfer register HT that has a CCD structure and transfers a signal charge transferred by the vertical transfer register VT to an output unit, and an output unit OP connected to the final stage of the horizontal transfer register HT.

In this solid-state imaging device **1**, a charge is accumulated depending on the light received by the pixel **10**, and this charge is read out to the vertical transfer register VT at a predetermined timing and is sequentially transferred by voltage with plural phases applied from electrodes above the vertical transfer register VT. Furthermore, the charge reaching the horizontal transfer register HT is sequentially transferred to the output unit OP and is output as predetermined voltage from the output unit OP.

As shown in FIG. **6B**, electrodes D are provided for the vertical transfer register VT. The electrodes D are formed in plural layers although not shown in the diagram. The electrodes D are so provided that the adjacent electrodes D partially overlap with each other. Voltage with different phases is sequentially applied to these plural electrodes D. Thereby, the charge accumulated in the pixel **10** is read out and transferred in the vertical direction. A light blocking part W is formed for the electrode D for the vertical transfer register VT provided between the pixels **10** to thereby suppress the incidence of unnecessary light.

[Layout in Imaging Area]

FIG. **7** is a schematic plan view for explaining the layout in the imaging area. In any of the above-described configuration examples, the plural pixels **10** are disposed in a matrix in the imaging area S. Each pixel **10** receives light of the color necessary for obtaining a color image due to the color filter. As the colors, e.g. the combination of red (R), green (G), and blue (B) or the combination of yellow (Y), cyan (C), magenta (M), and green (G) is used. In the embodiments, the combination of red (R), green (G), and blue (B) is employed as an example.

The respective pixels **10** in the imaging area S are disposed with predetermined arrangement so as to each capture light of any of the colors of red (R), green (G), and blue (B). There are various kinds of arrangement as the corresponding color arrangement. In the embodiments, the Bayer array, in which red (R), blue (B), first green (Gr), and second green (Gb) are disposed in a 2×2 matrix vertically and horizontally, is employed as an example. In this array, one pixel unit **100** is configured by total four pixels **10**, i.e. 2×2 pixels of red (R), blue (B), first green (Gr), and second green (Gb). Although first green (Gr) and second green (Gb) are allocated to different pixels, the pixels treat the same color. In the imaging area S, plural pixel units **100** are arranged in a matrix.

## 2. Energy Profile

[Profile in Pixel Unit]

FIG. **8** is a diagram showing an example of the energy profile in the pixel unit. This diagram shows the intensity and spread of the irradiation energy on the silicon substrate surface, of the respective colors (wavelengths) of B, R, Gr, and Gb. According to this diagram, the light of blue (B) has the highest intensity and smallest spread of the irradiation energy. On the other hand, the light of red (R) has the lowest intensity and largest spread of the irradiation energy.

[Change Dependent on Image Height]

FIGS. **9A** to **10B** are diagrams for explaining change in the energy profile dependent on the image height. FIGS. **9A** and **9B** show the energy profiles of a blue (B) pixel and a green (Gb) pixel. FIGS. **10A** and **10B** show the energy

profiles of a red (R) pixel and a green (Gr) pixel. In FIGS. **9A** to **10B**, FIGS. **9A** and **10A** show the state when the image height is 0% (at the center of the imaging area), and FIGS. **9B** and **10B** show the state when the image height is 100% (at an edge of the imaging area).

This energy profiles are obtained from the back-illuminated CMOS sensor having the light blocking part W, shown in FIG. **2**. Specifically, this back-illuminated CMOS sensor has a layer configuration including the following components over the silicon substrate **2**, in which the light receiving regions formed of photodiodes are formed: an HfO film (64-nm thickness) as the antireflection film **21**, a tungsten film (150-nm thickness) as the light blocking part W, an SiO<sub>2</sub> film (550-nm thickness) as the interlayer insulating film **30**, the color filter **60** (500-nm thickness), and the microlenses **70** (750-nm thickness (the lens part thickness is 350 nm)).

The plan view of the apertures of the light blocking part W is as shown in FIG. **11**. The aperture size is made different for each of the RGB colors in order to regulate the output balance based on the energy profile shown in FIG. **8**. For example, the aperture corresponding to red (R) has a size of 800 nm square. The aperture corresponding to green (Gr, Gb) has a size of 700 nm square. The aperture corresponding to blue (B) has a size of 600 nm square. Furthermore, the pixel size in plan view (light reception area) is 0.9 μm square, and the color filter arrangement is based on the Bayer array.

The sectional view of the energy profile made directly above the light blocking part in this pixel structure corresponds to FIGS. **9A** to **10B**. FIGS. **9A** and **9B** show the result of simulation with single-color light with a wavelength of 450 nm (blue), and FIGS. **10A** and **10B** show result of simulation with single-color light with a wavelength of 650 nm (red). In each simulation, the pixel is irradiated with collimated light.

FIG. **9A** and FIG. **10A** show the energy profiles when the image height is 0% (at the center of the imaging area). The energy spread of the red (R) pixel shown in FIG. **10A** is larger than that of the blue (B) pixel shown in FIG. **9A**.

FIG. **9B** and FIG. **10B** show the energy profiles when the image height is 100% (at an edge of the imaging area). The energy profiles are based on the assumption that a lens whose main light beam incidence angle is 20° when the image height is 100% is used. Both in the red (R) and in the blue (B), the light energy is not concentrated at the pixel center but in a shifted state.

For example, according to the profile shown in FIG. **9B**, the light that should be received by the blue (B) pixel enters the adjacent second-green (Gb) pixel. Furthermore, according to the profile shown in FIG. **10B**, the light that should be received by the red (R) pixel enters the adjacent first-green (Gr) pixel. In this manner, the energy profile changes depending on the image height and the center is shifted, which causes sensitivity deterioration and color cross-talk.

Specific embodiments of the present invention will be described below. Any of the above-described configuration examples can be applied to solid-state imaging devices according to the embodiments. The following description will be made by taking solid-state imaging devices each employing a back-illuminated CMOS sensor as an example.

## 3. First Embodiment

FIG. **12** is a schematic diagram for explaining a first embodiment. In a solid-state imaging device according to the first embodiment, the amount of shift is set for the



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position of the pixels 10 of the respective colors in the pixel unit 100 depending on the distance from the center of the imaging area S, i.e. the image height. This amount of shift is so set as to differ from color to color.

In FIG. 12, an enlarged view of each of the pixel unit 100 5 corresponding to the position at which the image height is 0% and the pixel unit 100 corresponding to the position at which the image height is other than 0% is shown. In each pixel unit 100, four pixels 10 in the pixel unit 100 are disposed at predetermined positions on the basis of the 10 center O of the pixel unit 100.

For four pixels 10 in the pixel unit 100 corresponding to the position at which the image height is 0%, the center positions of the respective pixels 10 in the xy coordinate system whose origin is the center O of the pixel unit 100 are 15 shown as follows.

- the center position of the R pixel 10 . . . (Xr, Yr)
- the center position of the Gr pixel 10 . . . (Xgr, Ygr)
- the center position of the B pixel 10 . . . (Xb, Yb)
- the center position of the Gb pixel 10 . . . (Xgb, Ygb) 20

For four pixels 10 in the pixel unit 100 corresponding to the position at which the image height is 100%, the center positions of the respective pixels 10 in the xy coordinate system whose origin is the center O of the pixel unit 100 are 25 shown as follows.

- the center position of the R pixel 10 . . . (Xr', Yr')
- the center position of the Gr pixel 10 . . . (Xgr', Ygr')
- the center position of the B pixel 10 . . . (Xb', Yb')
- the center position of the Gb pixel 10 . . . (Xgb', Ygb')

In the solid-state imaging device 1, the amount of shift is 30 set for the position of the pixels 10 of the corresponding colors in the pixel unit 100 depending on the image height. This feature is response to the characteristic that the center position of the energy profile is shifted depending on the image height as shown in FIGS. 9A to 10B.

The amounts of shift of the pixels 10 of the respective colors in the pixel unit 100 dependent on the image height are as follows.

(the amount  $\Delta R$  of shift of the R pixel)

$$\Delta R = \sqrt{(Xr' - Xr)^2 + (Yr' - Yr)^2}$$

(the amount  $\Delta Gr$  of shift of the Gr pixel)

$$\Delta Gr = \sqrt{(Xgr' - Xgr)^2 + (Ygr' - Ygr)^2}$$

(the amount  $\Delta B$  of shift of the B pixel)

$$\Delta B = \sqrt{(Xb' - Xb)^2 + (Yb' - Yb)^2}$$

(the amount  $\Delta Gb$  of shift of the Gb pixel)

$$\Delta Gb = \sqrt{(Xgb' - Xgb)^2 + (Ygb' - Ygb)^2}$$

In the solid-state imaging device of the first embodiment, the amount  $\Delta R$  of shift of the R pixel, the amount  $\Delta Gr$  of shift of the Gr pixel, the amount  $\Delta B$  of shift of the B pixel, and the amount  $\Delta Gb$  of shift of the Gb pixel are so set as to differ corresponding to the respective colors. Specifically, 55 the amount of shift of the center position of the energy profile dependent on the image height is obtained in advance for each of the colors of red (R), green (G), and blue (B). In matching with these amounts of shift, the values of  $\Delta R$ ,  $\Delta Gr$ ,  $\Delta B$ , and  $\Delta Gb$  are set on a color-by-color basis.

Specifically, the value of  $\Delta R$  is set in matching with the shift of the center position of the energy profile in red (R) dependent on the image height. The values of  $\Delta Gr$  and  $\Delta Gb$  are set in matching with the shift of the center position of the energy profile in green (G) dependent on the image height. 65 The value of  $\Delta B$  is set in matching with the shift of the center position of the energy profile in blue (B) dependent on the

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image height. Thereby, the color shift in each pixel unit 100 is suppressed over the area from the center of the imaging area S to the periphery thereof.

The directions of the movement of the respective pixels 10 based on  $\Delta R$ ,  $\Delta Gr$ ,  $\Delta B$ , and  $\Delta Gb$  are directions toward the position at which the image height is 0%. The values of  $\Delta R$ ,  $\Delta Gr$ ,  $\Delta B$ , and  $\Delta Gb$  can be obtained from functions including the image height as a variable or can be obtained from table data.

## 4. Second Embodiment

FIG. 13 is a schematic diagram for explaining a second embodiment. In a solid-state imaging device according to the second embodiment, in addition to the configuration of the first embodiment, difference is set in the magnitude of the light reception area of the pixels 10 of the respective colors in the pixel unit 100 depending on the image height, and the difference in the magnitude is so set as to differ from color to color.

In FIG. 13, an enlarged view of each of the pixel unit 100 corresponding to the position at which the image height is 0% and the pixel unit 100 corresponding to the position at which the image height is other than 0% is shown. In each pixel unit 100, four pixels 10 in the pixel unit 100 are provided with the respective light reception areas. 25

For four pixels 10 in the pixel unit 100 corresponding to the position at which the image height is 0%, the light reception areas of the respective pixels 10 are shown as follows. 30

- the light reception area of the R pixel 10 . . . Qr
- the light reception area of the Gr pixel 10 . . . Qgr
- the light reception area of the B pixel 10 . . . Qb
- the light reception area of the Gb pixel 10 . . . Qgb

For four pixels 10 in the pixel unit 100 corresponding to the position at which the image height is 100%, the light reception areas of the respective pixels 10 are shown as follows. 35

- the light reception area of the R pixel 10 . . . Qr'
- the light reception area of the Gr pixel 10 . . . Qgr'
- the light reception area of the B pixel 10 . . . Qb'
- the light reception area of the Gb pixel 10 . . . Qgb'

In the solid-state imaging device 1, difference is set in the magnitude of the light reception area of the pixels 10 of the corresponding colors in the pixel unit 100 depending on the image height. This feature is response to the characteristic that the spread of the energy profile changes depending on the image height as shown in FIGS. 9A to 10B. 45

The differences in the magnitude of the light reception area of the pixels 10 of the respective colors in the pixel unit 100 dependent on the image height are as follows.

(the difference  $\Delta QR$  in the magnitude of the light reception area of the R pixel)

$$\Delta QR = Qr' - Qr$$

(the difference  $\Delta QGr$  in the magnitude of the light reception area of the Gr pixel)

$$\Delta QGr = Qgr' - Qgr$$

(the difference  $\Delta QB$  in the magnitude of the light reception area of the B pixel)

$$\Delta QB = Qb' - Qb$$

(the difference  $\Delta QGb$  in the magnitude of the light reception area of the Gb pixel) 65

$$\Delta QGb = Qgb' - Qgb$$

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In the solid-state imaging device of the second embodiment, the values of  $\Delta QR$ ,  $\Delta QGr$ ,  $\Delta QB$ , and  $\Delta QGb$  are so set as to differ corresponding to the respective colors. Specifically, the change in the spread of the energy profile dependent on the image height is obtained in advance for each of the colors of red (R), green (G), and blue (B). In matching with these changes, the values of  $\Delta QR$ ,  $\Delta QGr$ ,  $\Delta QB$ , and  $\Delta QGb$  are set on a color-by-color basis.

Specifically, the value of  $\Delta QR$  is set in matching with the change in the spread of the energy profile in red (R) dependent on the image height. The values of  $\Delta QGr$  and  $\Delta QGb$  are set in matching with the change in the spread of the energy profile in green (G) dependent on the image height. The value of  $\Delta QB$  is set in matching with the change in the spread of the energy profile in blue (B) dependent on the image height. Thereby, the color shift in each pixel unit **100** is suppressed over the area from the center of the imaging area S to the periphery thereof.

The values of  $\Delta QR$ ,  $\Delta QGr$ ,  $\Delta QB$ , and  $\Delta QGb$  can be obtained from functions including the image height as a variable or can be obtained from table data.

## 5. Third Embodiment

FIG. **14** is a schematic diagram for explaining a third embodiment. In a solid-state imaging device according to the third embodiment, the amount of shift is set for the position of the apertures of a light blocking part W for the corresponding pixels in each pixel unit **100**. This amount of shift is so set as to differ from color to color.

In FIG. **14**, an enlarged view of each of the pixel unit **100** corresponding to the position at which the image height is 0% and the pixel unit **100** corresponding to the position at which the image height is other than 0% is shown. In each pixel unit **100**, the apertures of the light blocking part W corresponding to four pixels **10** in the pixel unit **100** are disposed at predetermined positions on the basis of the center O of the pixel unit **100**.

For four pixels **10** in the pixel unit **100** corresponding to the position at which the image height is 0%, the center positions of the apertures of the light blocking part W for the respective pixels **10** in the xy coordinate system whose origin is the center O of the pixel unit **100** are shown as follows.

the aperture  $Wr$  of the light blocking part W for the R pixel **10** . . . ( $Xwr$ ,  $Ywr$ )

the aperture  $Wgr$  of the light blocking part W for the Gr pixel **10** . . . ( $Xwgr$ ,  $Ywgr$ )

the aperture  $Wb$  of the light blocking part W for the B pixel **10** . . . ( $Xwb$ ,  $Ywb$ )

the aperture  $Wgb$  of the light blocking part W for the Gb pixel **10** . . . ( $Xwgb$ ,  $Ywgb$ )

For four pixels **10** in the pixel unit **100** corresponding to the position at which the image height is 100%, the center positions of the apertures of the light blocking part W for the respective pixels **10** in the xy coordinate system whose origin is the center O of the pixel unit **100** are shown as follows.

the aperture  $Wr'$  of the light blocking part W for the R pixel **10** . . . ( $Xwr'$ ,  $Ywr'$ )

the aperture  $Wgr'$  of the light blocking part W for the Gr pixel **10** . . . ( $Xwgr'$ ,  $Ywgr'$ )

the aperture  $Wb'$  of the light blocking part W for the B pixel **10** . . . ( $Xwb'$ ,  $Ywb'$ )

the aperture  $Wgb'$  of the light blocking part W for the Gb pixel **10** . . . ( $Xwgb'$ ,  $Ywgb'$ )

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In the solid-state imaging device **1**, the amount of shift is set for the position of the apertures of the light blocking part W for the pixels **10** of the corresponding colors in the pixel unit **100** depending on the image height. This feature is response to the characteristic that the center position of the energy profile is shifted depending on the image height as shown in FIGS. **9A** to **10B**.

The amounts of shift for the pixels **10** of the respective colors in the pixel unit **100** dependent on the image height are as follows.

(the amount  $\Delta WR$  of shift of the aperture  $Wr$  for the R pixel)

$$\Delta WR = \sqrt{(Xwr' - Xwr)^2 + (Ywr' - Ywr)^2}$$

(the amount  $\Delta WGr$  of shift of the aperture  $Wgr$  for the Gr pixel)

$$\Delta WGr = \sqrt{(Xwgr' - Xwgr)^2 + (Ywgr' - Ywgr)^2}$$

(the amount  $\Delta WB$  of shift of the aperture  $Wb$  for the B pixel)

$$\Delta WB = \sqrt{(Xwb' - Xwb)^2 + (Ywb' - Ywb)^2}$$

(the amount  $\Delta WGb$  of shift of the aperture  $Wgb$  for the Gb pixel)

$$\Delta WGb = \sqrt{(Xwgb' - Xwgb)^2 + (Ywgb' - Ywgb)^2}$$

In the solid-state imaging device of the third embodiment, the above-described  $\Delta WR$ ,  $\Delta WGr$ ,  $\Delta WB$ , and  $\Delta WGb$  are so set as to differ corresponding to the respective colors. Specifically, the amount of shift of the center position of the energy profile dependent on the image height is obtained in advance for each of the colors of red (R), green (G), and blue (B). In matching with these amounts of shift, the values of  $\Delta WR$ ,  $\Delta WGr$ ,  $\Delta WB$ , and  $\Delta WGb$  are set on a color-by-color basis.

Specifically, the value of  $\Delta WR$  is set in matching with the shift of the center position of the energy profile in red (R) dependent on the image height. The values of  $\Delta WGr$  and  $\Delta WGb$  are set in matching with the shift of the center position of the energy profile in green (G) dependent on the image height. The value of  $\Delta WB$  is set in matching with the shift of the center position of the energy profile in blue (B) dependent on the image height. Thereby, the color shift in each pixel unit **100** is suppressed over the area from the center of the imaging area S to the periphery thereof.

The directions of the movement of the respective apertures based on  $\Delta WR$ ,  $\Delta WGr$ ,  $\Delta WB$ , and  $\Delta WGb$  are directions toward the position at which the image height is 0%. The values of  $\Delta WR$ ,  $\Delta WGr$ ,  $\Delta WB$ , and  $\Delta WGb$  can be obtained from functions including the image height as a variable or can be obtained from table data.

## 6. Fourth Embodiment

FIG. **15** is a schematic diagram for explaining a fourth embodiment. In a solid-state imaging device according to the fourth embodiment, in addition to the configuration of the third embodiment, difference is set in the size of the apertures of the light blocking part W for the pixels **10** of the respective colors in the pixel unit **100** depending on the image height, and the difference in the size is so set as to differ from color to color.

In FIG. **15**, an enlarged view of each of the pixel unit **100** corresponding to the position at which the image height is 0% and the pixel unit **100** corresponding to the position at which the image height is other than 0% is shown. In each pixel unit **100**, the apertures of the light blocking part W for four pixels **10** in the pixel unit **100** are provided with the respective sizes.

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For four pixels **10** in the pixel unit **100** corresponding to the position at which the image height is 0%, the sizes of the apertures of the light blocking part **W** for the respective pixels **10** are shown as follows.

the size of the aperture  $W_r$  of the light blocking part **W** for the R pixel **10** . . .  $Q_{wr}$

the size of the aperture  $W_{gr}$  of the light blocking part **W** for the Gr pixel **10** . . .  $Q_{wgr}$

the size of the aperture  $W_b$  of the light blocking part **W** for the B pixel **10** . . .  $Q_{wb}$

the size of the aperture  $W_{gb}$  of the light blocking part **W** for the Gb pixel **10** . . .  $Q_{wgb}$

For four pixels **10** in the pixel unit **100** corresponding to the position at which the image height is 100%, the sizes of the apertures of the light blocking part **W** for the respective pixels **10** are shown as follows.

the size of the aperture  $W_r$  of the light blocking part **W** for the R pixel **10** . . .  $Q_{wr}'$

the size of the aperture  $W_{gr}$  of the light blocking part **W** for the Gr pixel **10** . . .  $Q_{wgr}'$

the size of the aperture  $W_b$  of the light blocking part **W** for the B pixel **10** . . .  $Q_{wb}'$

the size of the aperture  $W_{gb}$  of the light blocking part **W** for the Gb pixel **10** . . .  $Q_{wgb}'$

In the solid-state imaging device **1**, difference is set in the size of the apertures of the light blocking part **W** for the pixels **10** of the corresponding colors in the pixel unit **100** depending on the image height. This feature is response to the characteristic that the spread of the energy profile changes depending on the image height as shown in FIGS. **9A** to **10B**.

The differences in the size of the aperture of the light blocking part **W** for the pixels **10** of the respective colors in the pixel unit **100** dependent on the image height are as follows.

(the difference  $\Delta Q_{WR}$  in the size of the aperture  $W_r$  for the R pixel)

$$\Delta Q_{WR} = Q_{wr}' - Q_{wr}$$

(the difference  $\Delta Q_{WGr}$  in the size of the aperture  $W_{gr}$  for the Gr pixel)

$$\Delta Q_{WGr} = Q_{wgr}' - Q_{wgr}$$

(the difference  $\Delta Q_{WB}$  in the size of the aperture  $W_b$  for the B pixel)

$$\Delta Q_{WB} = Q_{wb}' - Q_{wb}$$

(the difference  $\Delta Q_{WGb}$  in the size of the aperture  $W_{gb}$  for the Gb pixel)

$$\Delta Q_{WGb} = Q_{wgb}' - Q_{wgb}$$

In the solid-state imaging device of the fourth embodiment, the values of  $\Delta Q_{WR}$ ,  $\Delta Q_{WGr}$ ,  $\Delta Q_{WB}$ , and  $\Delta Q_{WGb}$  are so set as to differ corresponding to the respective colors. Specifically, the change in the spread of the energy profile dependent on the image height is obtained in advance for each of the colors of red (R), green (G), and blue (B). In matching with these changes, the values of  $\Delta Q_{WR}$ ,  $\Delta Q_{WGr}$ ,  $\Delta Q_{WB}$ , and  $\Delta Q_{WGb}$  are set on a color-by-color basis.

Specifically, the value of  $\Delta Q_{WR}$  is set in matching with the change in the spread of the energy profile in red (R) dependent on the image height. The values of  $\Delta Q_{WGr}$  and  $\Delta Q_{WGb}$  are set in matching with the change in the spread of the energy profile in green (G) dependent on the image height. The value of  $\Delta Q_{WB}$  is set in matching with the change in the spread of the energy profile in blue (B) dependent on the image height. Thereby, the color shift in

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each pixel unit **100** is suppressed over the area from the center of the imaging area **S** to the periphery thereof.

The values of  $\Delta Q_{WR}$ ,  $\Delta Q_{WGr}$ ,  $\Delta Q_{WB}$ , and  $\Delta Q_{WGb}$  can be obtained from functions including the image height as a variable or can be obtained from table data.

The above-described first to fourth embodiments may be each independently employed and may be employed in appropriate combination. Specifically, the setting of the positions of the pixels according to the first embodiment may be combined with the setting of the positions of the apertures of the light blocking part for the pixels according to the third embodiment. Furthermore, the setting of the positions of the pixels according to the first embodiment may be combined with the setting of the sizes of the apertures of the light blocking part for the pixels according to the fourth embodiment. In addition, the setting of the light reception areas of the pixels according to the second embodiment may be combined with the setting of the positions of the apertures of the light blocking part for the pixels according to the third embodiment.

FIG. **16** is a diagram for explaining the difference in the amount of shift from color to color. In this diagram, the image height is indicated on the abscissa and the amount of shift of the position of the pixel and the position of the aperture of the light blocking part in the pixel unit is indicated on the ordinate. The amount of shift is larger in the order of red (R), green (G), and blue (B), and the difference reaches about 0.1  $\mu\text{m}$  when the image height is 100%. In the embodiments, in matching with the amount of shift in which the difference arises among the respective colors of RGB, the amount of shift of the position of the pixel and the position of the aperture of the light blocking part in the pixel unit is set on a color-by-color basis.

FIGS. **17A** and **17B** are diagrams showing the effect of the embodiments. FIG. **17A** shows an example of the case in which the embodiment is not employed, and FIG. **17B** shows an example of the case in which the embodiment (the setting of the position of the pixel and the setting of the position of the aperture of the light blocking part) is employed. In each diagram, the abscissa indicates the image height and the ordinate indicates the light reception sensitivity.

In the case in which the embodiment is not employed, shown in FIG. **17A**, although the values of the light reception sensitivity are the same among the respective colors of RGB when the image height is 0%, increase in the image height yields large variation in the light reception sensitivity among the respective colors of RGB, which causes a high degree of color shading. On the other hand, in the case in which the embodiment is employed, shown in FIG. **17B**, large variation in the light reception sensitivity among the respective colors of RGB is not caused even when the image height is increased from 0%, and thus the occurrence of color shading can be suppressed.

## 7. Electronic Apparatus

FIG. **18** is a block diagram showing a configuration example of imaging apparatus as one example of electronic apparatus based on the embodiment. As shown in FIG. **18**, imaging apparatus **90** has an optical system including a lens group **91**, a solid-state imaging device **92**, a DSP circuit **93** as a camera signal processing circuit, a frame memory **94**, a display device **95**, a recording device **96**, an operating system **97**, a power supply system **98**, and so on. Of these components, the DSP circuit **93**, the frame memory **94**, the

display device **95**, the recording device **96**, the operating system **97**, and the power supply system **98** are connected to each other via a bus line **99**.

The lens group **91** captures incident light (image light) from a subject and forms the image on the imaging plane of the solid-state imaging device **92**. The solid-state imaging device **92** converts the amount of light of the incident light from which the image is formed on the imaging plane by the lens group **91** into an electric signal on a pixel-by-pixel basis, and outputs the electric signal as a pixel signal. As this solid-state imaging device **92**, the solid-state imaging device of any of the above-described embodiments is used.

The display device **95** is formed of a panel display device such as a liquid crystal display device or an organic electro luminescence (EL) display device, and displays a moving image or a still image obtained by the imaging by the solid-state imaging device **92**. The recording device **96** records a moving image or a still image obtained by the imaging by the solid-state imaging device **92** in a recording medium such as a nonvolatile memory, a video tape, or a digital versatile disk (DVD).

The operating system **97** issues an operation command about various functions of the present imaging apparatus under operation by a user. The power supply system **98** appropriately supplies various kinds of power serving as the operating power for the DSP circuit **93**, the frame memory **94**, the display device **95**, the recording device **96**, and the operating system **97** to these supply targets.

Such imaging apparatus **90** is applied to a camera module for mobile apparatus such as a video camcorder, a digital still camera, and a cellular phone. By using the solid-state imaging device according to any of the above-described embodiments as this solid-state imaging device **92**, imaging apparatus excellent in the color balance can be provided.

It should be understood by those skilled in the art that various modifications, combinations, sub-combinations and alterations may occur depending on design requirements and other factor in so far as they are within the scope of the appended claims or the equivalents thereof.

What is claimed is:

**[1.** A solid-state imaging device comprising:

a plurality of pixel units disposed in a matrix in an imaging area in such a way that a plurality of pixels corresponding to different colors are treated as one pixel unit; and

a light blocking part provided corresponding to the plurality of pixel units and having apertures corresponding to the pixels in each of the pixel units, wherein,

the sizes of the apertures of the light blocking part for each of the pixels in each of the pixel units are so set as to differ depending on distances from a center of the imaging area to a center of the respective pixel unit and depending on a color of the respective pixel.]

**[2.** The solid-state imaging device according to claim **1**, wherein a circuit that processes a signal obtained by the pixels is formed of a complementary metal-oxide semiconductor transistor.]

**3.** The solid-state imaging device according to claim **[1]** **5**, wherein the pixels are so configured as to capture light from a surface on an opposite side to a surface over which an interconnect layer is formed[, of a substrate].

**[4.** The solid-state imaging device according to claim **1**, wherein a transfer part that transfers a charge captured in the pixels by sequential applying of potential with different phases is provided between the plurality of pixel units.]

**5.** A solid-state imaging device comprising:

a plurality of pixel units disposed in a matrix in an imaging area in such a way that a plurality of pixels corresponding to different colors are treated as one pixel unit; and

a light blocking part provided corresponding to the plurality of pixel units and having apertures corresponding to the pixels in each of the pixel units,

wherein sizes of the apertures of the light blocking part for each of the pixels in each of the pixel units are so set as to differ depending on distances from a center of the imaging area to a center of the respective pixel unit and depending on a color of the respective pixel,

wherein the imaging area includes a first region and a second region,

wherein the first region is closer to a center of the imaging area than the second region,

wherein the plurality of pixels includes a first pixel, a second pixel, a third pixel, and a fourth pixel,

wherein the apertures of the light blocking part include: a first aperture disposed corresponding to the first pixel of a first color in the first region;

a second aperture disposed corresponding to the second pixel of a second color in the first region;

a third aperture disposed corresponding to the third pixel of the first color in the second region; and

a fourth aperture disposed corresponding to the fourth pixel of the second color in the second region,

wherein a size of the first aperture is larger than a size of the third aperture, and

wherein a size of the second aperture is smaller than a size of the fourth aperture.

**6.** The solid-state imaging device of claim **5**, wherein the first color is blue, and wherein the second color is red.

**7.** The solid-state imaging device of claim **6**, wherein the plurality of pixels includes a fifth pixel and a sixth pixel,

wherein the apertures of the light blocking part further include:

a fifth aperture disposed corresponding to the fifth pixel of a third color in the first region; and

a sixth aperture disposed corresponding to the sixth pixel of the third color in the second region,

wherein a size of the fifth aperture is a same size as the sixth aperture.

**8.** The solid-state imaging device of claim **7**, wherein the third color is green.

**9.** The solid-state imaging device of claim **5**, further comprising:

a substrate, wherein the pixels are included in the substrate; and

a plurality of color filters adjacent a first surface of the substrate.

**10.** The solid-state imaging device according to claim **9**, further comprising:

an interconnect layer adjacent a second surface of the substrate.

**11.** The solid-state imaging device of claim **10**, further comprising:

an antireflection film, wherein the antireflection film is between the substrate and the color filters.

**12.** The solid-state imaging device of claim **11**, wherein the antireflection film is an HfO film.

**13.** The solid-state imaging device of claim **12**, wherein the antireflection film has a thickness of at least 64 nm.

**14.** The solid-state imaging device of claim **11**, further comprising:

*an interlayer insulating film, wherein the interlayer insulating film is between the antireflection film and the color filters.*

15. *The solid-state imaging device of claim 14, further comprising: a plurality of microlenses, wherein the micro-* 5  
*lenses are provided on a side of the color filters opposite the substrate.*

16. *The solid-state imaging device of claim 5, wherein the light blocking part is composed of tungsten.*

17. *The solid-state imaging device of claim 5, further* 10  
*comprising:*

*a vertical drive circuit, wherein the vertical drive circuit has a readout scanning system operable to selective scan the pixels.*

18. *The solid-state imaging device of claim 17, further* 15  
*comprising:*

*a plurality of column circuits, wherein the column circuits receive signals output from respective pixels.*

19. *The solid-state imaging device of claim 18, wherein the column circuits execute correlated double sampling of* 20  
*the received signals.*

20. *The solid-state imaging device of claim 18, wherein the column circuits perform AD conversion.*

\* \* \* \* \*

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : RE46,769 E  
APPLICATION NO. : 14/805750  
DATED : March 27, 2018  
INVENTOR(S) : Kikuchi

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In the Specification

At Column 1, under the heading "RELATED APPLICATION DATA," please delete Lines 15-22, 25, and 26 (approx.) in their entirety, delete "*U.S. patent*" at the end of Line 24 (approx.), and at the beginning of Line 23 (approx.), replace "Japanese Patent Office on Feb. 23, 2009," with the following:  
*--NOTICE: More than one reissue application has been filed for the reissue of U.S. Patent No. 8,493,452 B2. The reissue applications are U.S. Reissue Patent Application Serial Nos. 14/806,130, filed on July 22, 2015, now U.S. Reissue Patent No. RE46,729 E, issued February 20, 2018, which is a continuation reissue application of U.S. Patent Application Serial No. 14/805,750 (the present application), filed on July 22, 2015, now U.S. Reissue Patent No. RE46,769 E, issued March 27, 2018, which is a reissue application of U.S. Patent Application Serial No. 13/529,502, filed on June 21, 2012, now U.S. Patent No. 8,493,452 B2, issued July 23, 2013, which is a divisional application of U.S. Patent Application No. 12/705,152, filed on February 12, 2010, now U.S. Patent No. 8,243,146 B2, issued August 14, 2012, which claims foreign priority under 35 USC § 119 to Japanese Patent Application No. 2009-038943, filed on February 23, 2009,--*

Signed and Sealed this  
Eighteenth Day of October, 2022  
*Katherine Kelly Vidal*

Katherine Kelly Vidal  
Director of the United States Patent and Trademark Office