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(54) **FILTER UNIT FOR FILTERING GASEOUS FLUIDS**

(71) Applicant: **MANN+HUMMEL GMBH**,
Ludwigsburg (DE)

(72) Inventors: **Thomas Jessberger**, Asperg (DE);
Michael Metzger, Wailblingen (DE);
Arthur Sudermann, Muenchingen (DE);
Guenter Goerg, Moeglingen (DE);
Markus Hanselmann, Lauffen a.N (DE);
Frank Pfeiffer, Moensheim (DE);
Bjoern Schmid, Stuttgart (DE);
Joerg Maier, Boenningheim (DE)

(73) Assignee: **MANN+HUMMEL GMBH**,
Ludwigsburg (DE)

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F02M 35/02 (2006.01)
B01D 46/52 (2006.01)
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See application file for complete search history.

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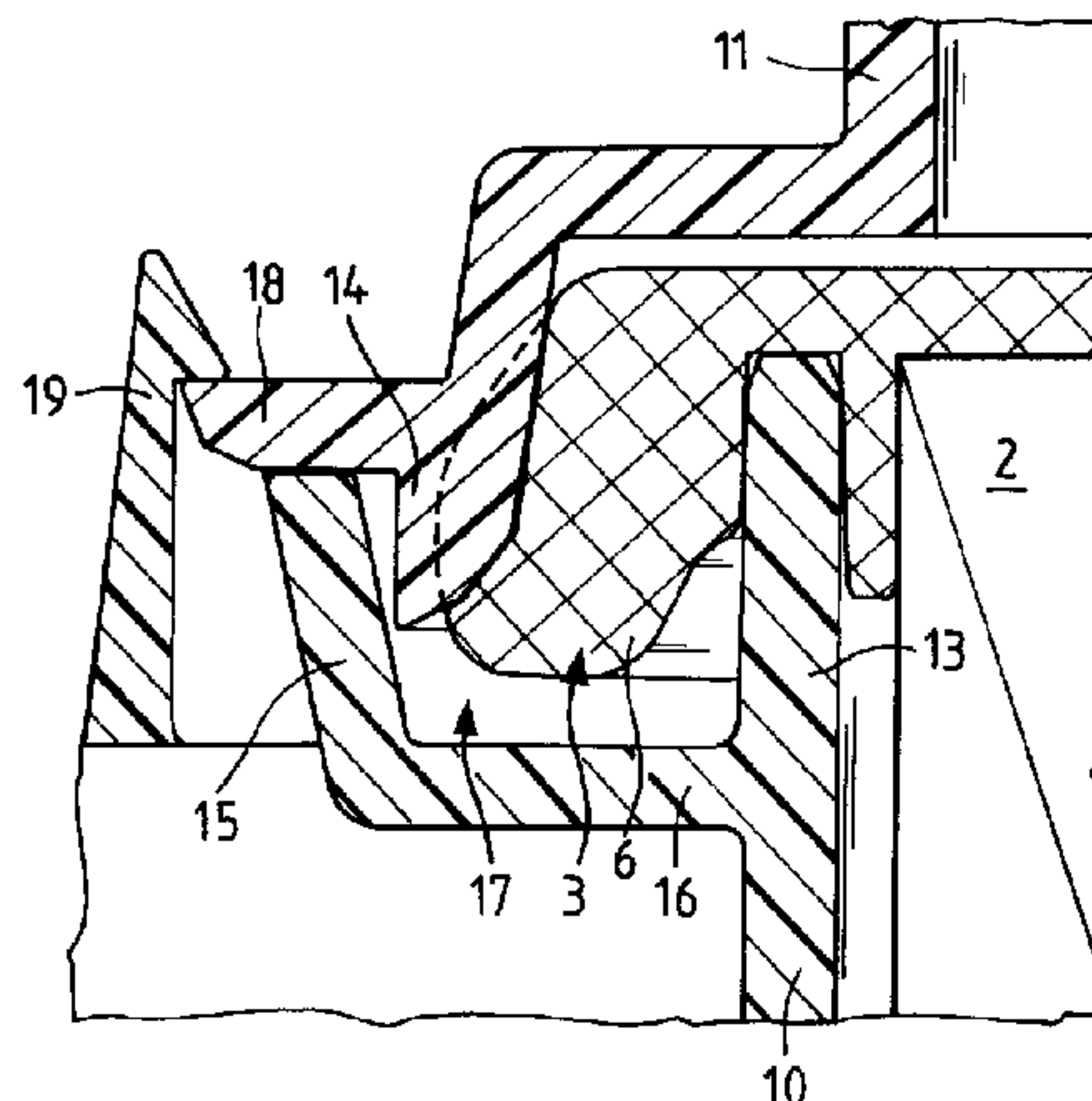
Primary Examiner — Krisanne Jastrzab

(74) *Attorney, Agent, or Firm* — James Hasselbeck

(57) **ABSTRACT**

The invention relates to a filter unit for filtering gaseous fluids, comprising a filter insert part with a filter medium and a sealing element, said element being clamped between sealing struts on parts of the filter housing. The clamping force produced by the sealing struts that lie opposite one another runs at least approximately perpendicularly to the mounting direction of the housing parts.

18 Claims, 6 Drawing Sheets



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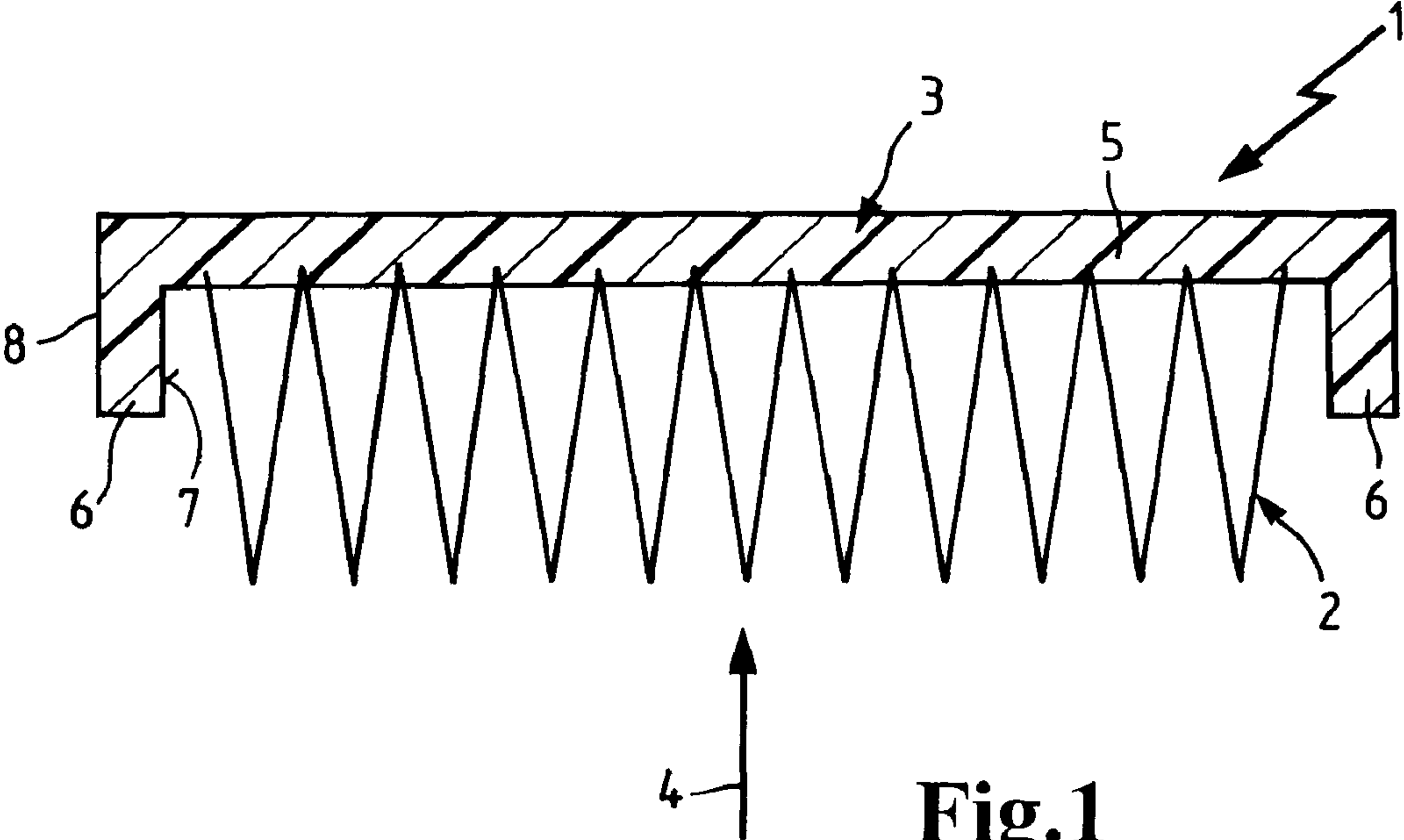


Fig.1

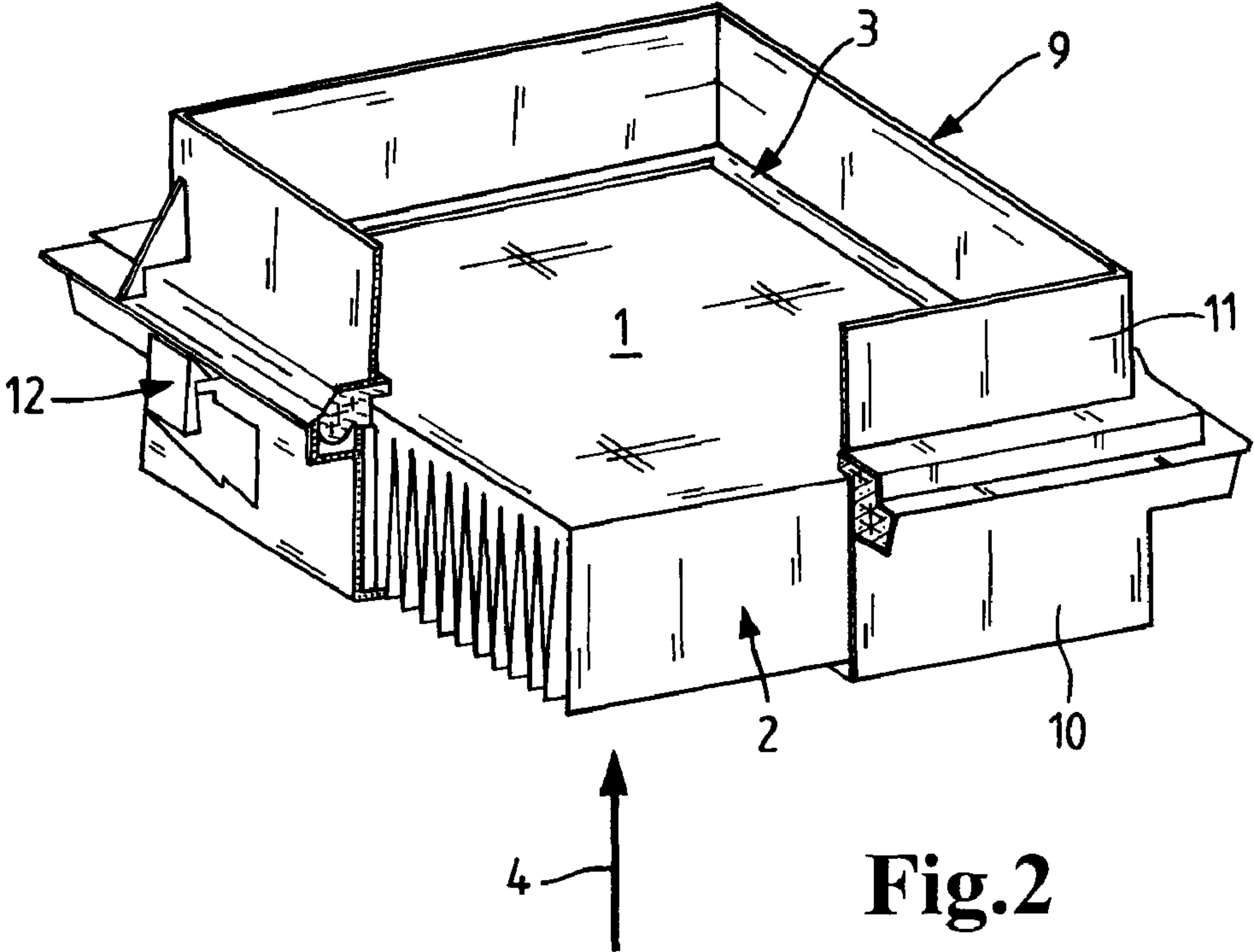


Fig.2

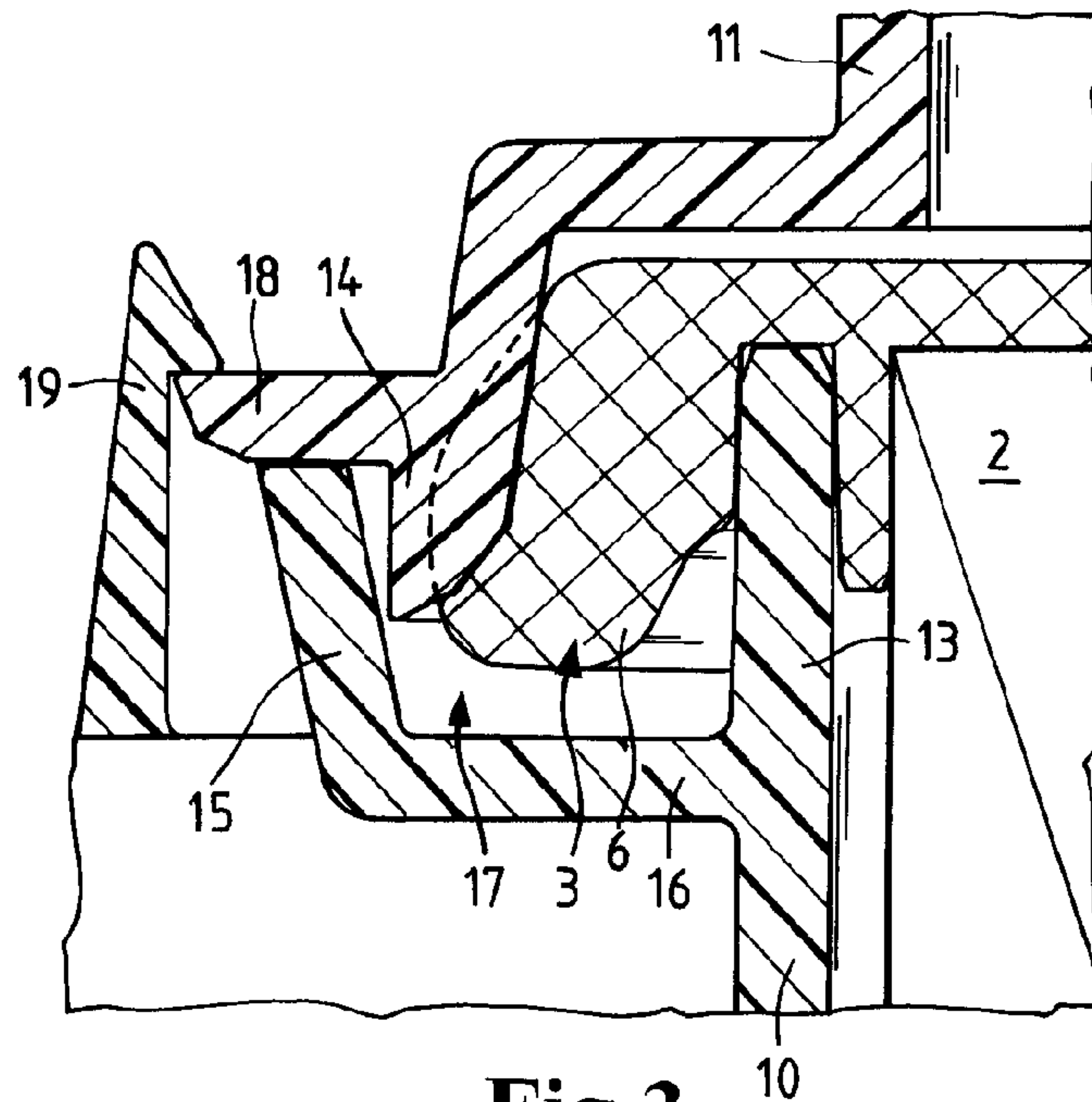


Fig.3

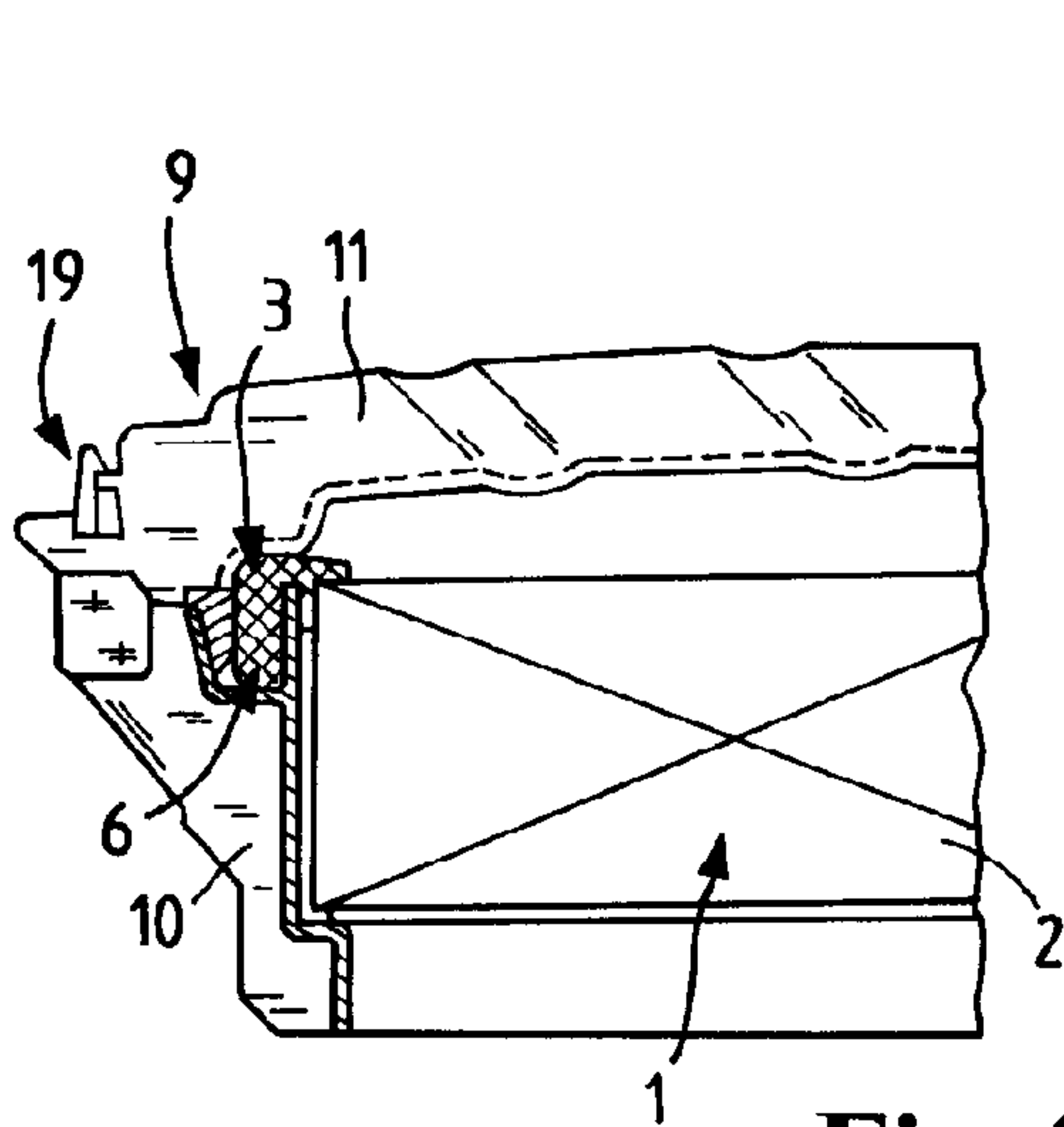


Fig.4

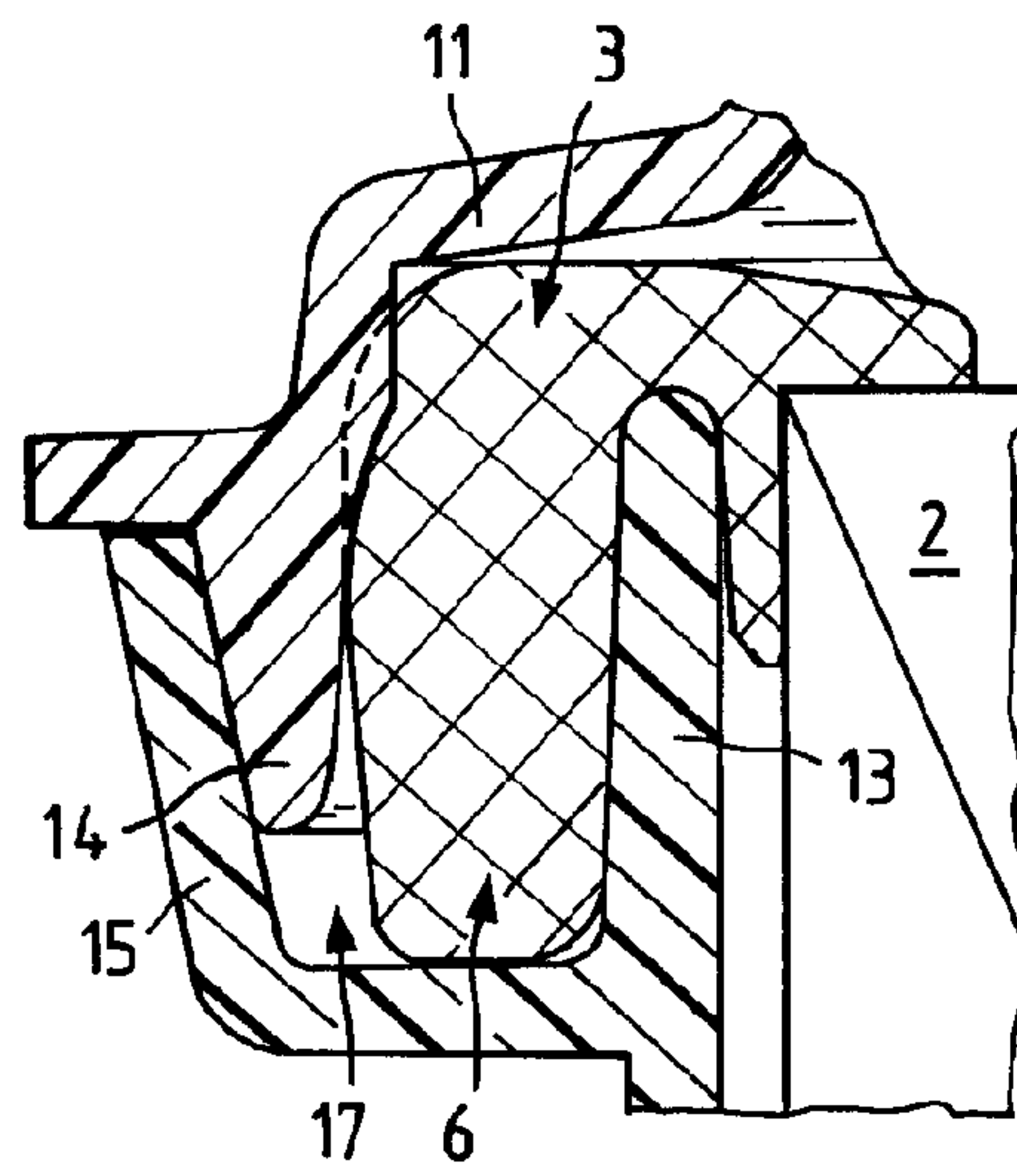


Fig.5

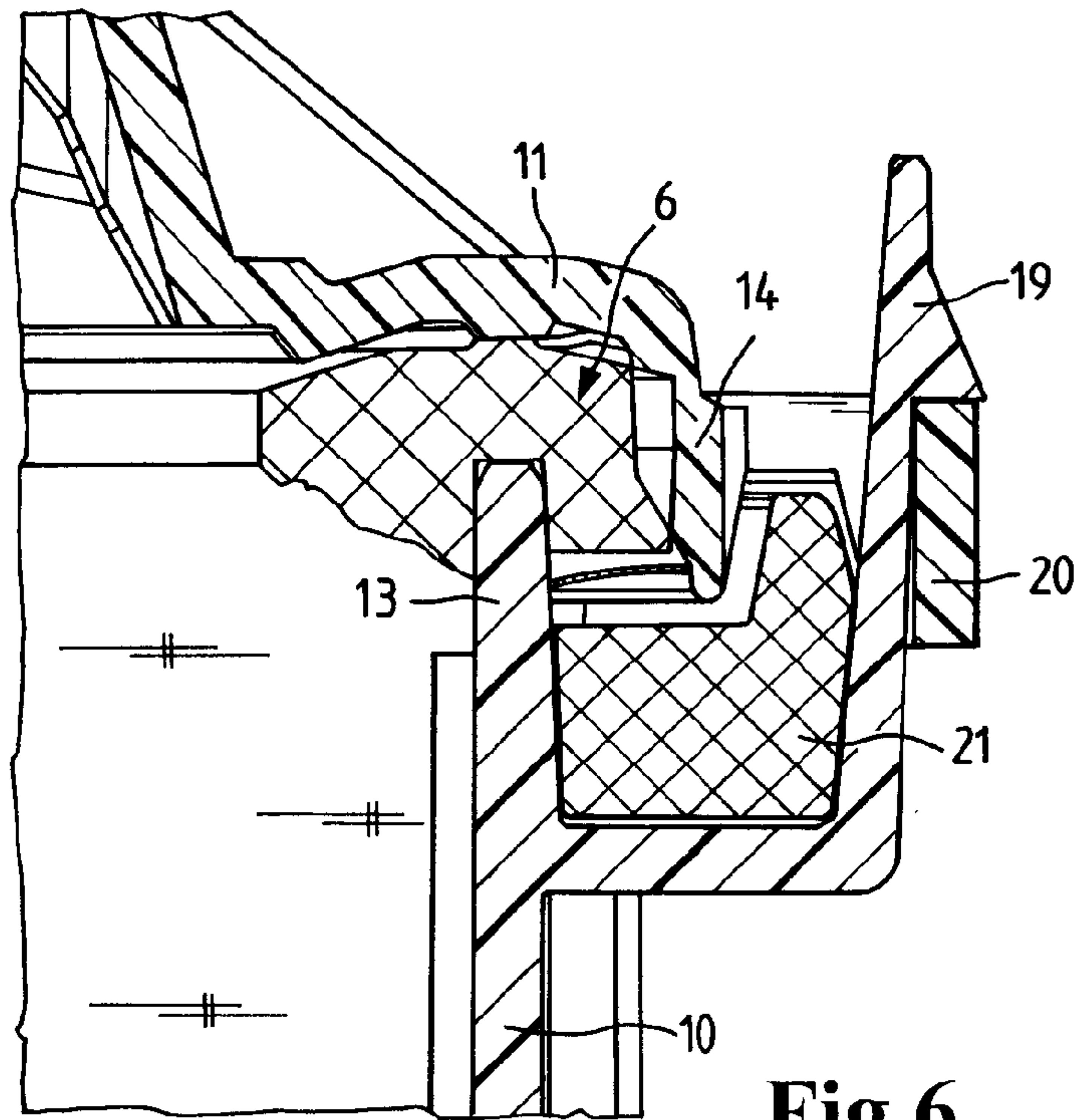


Fig. 6

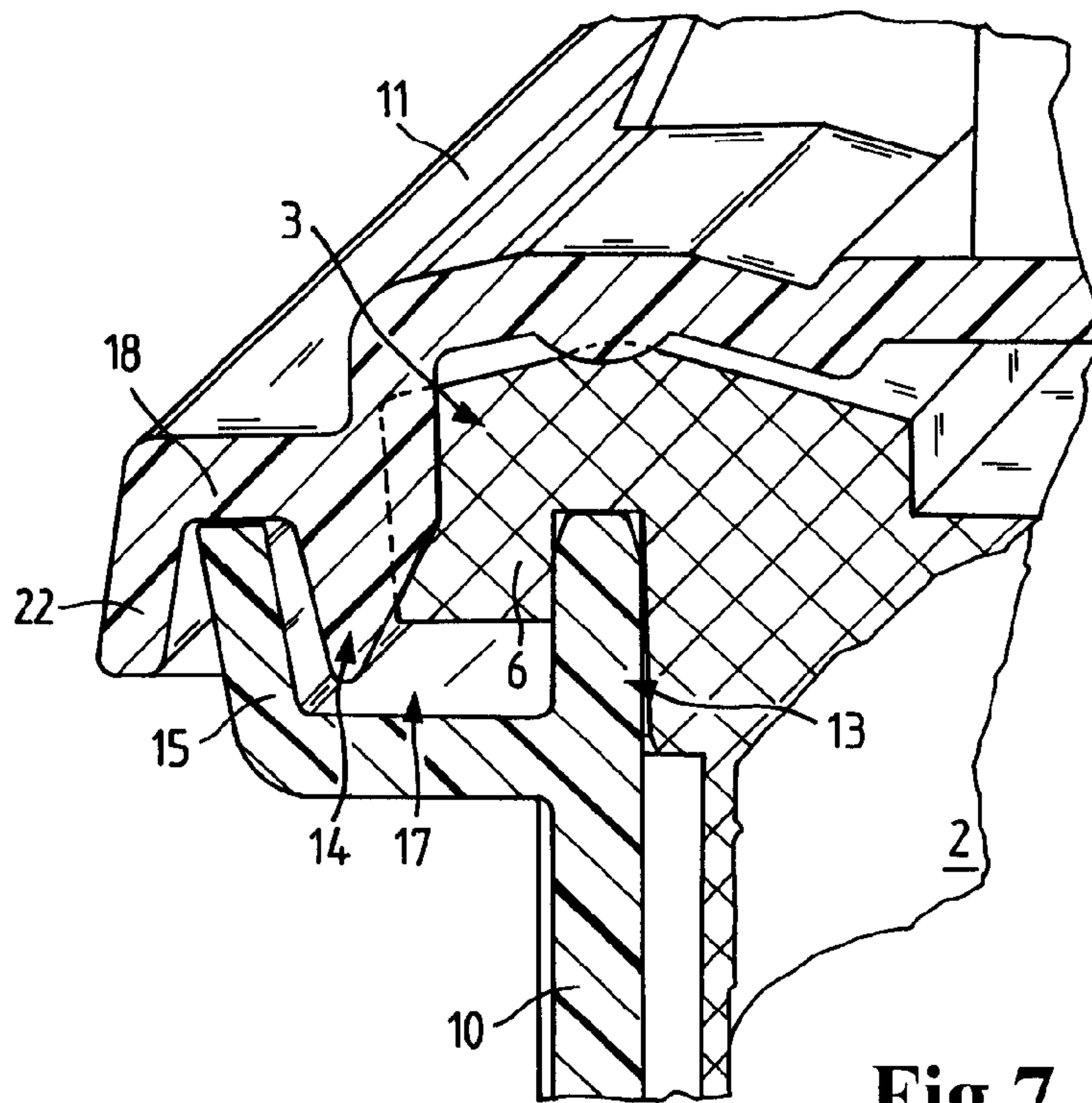


Fig. 7

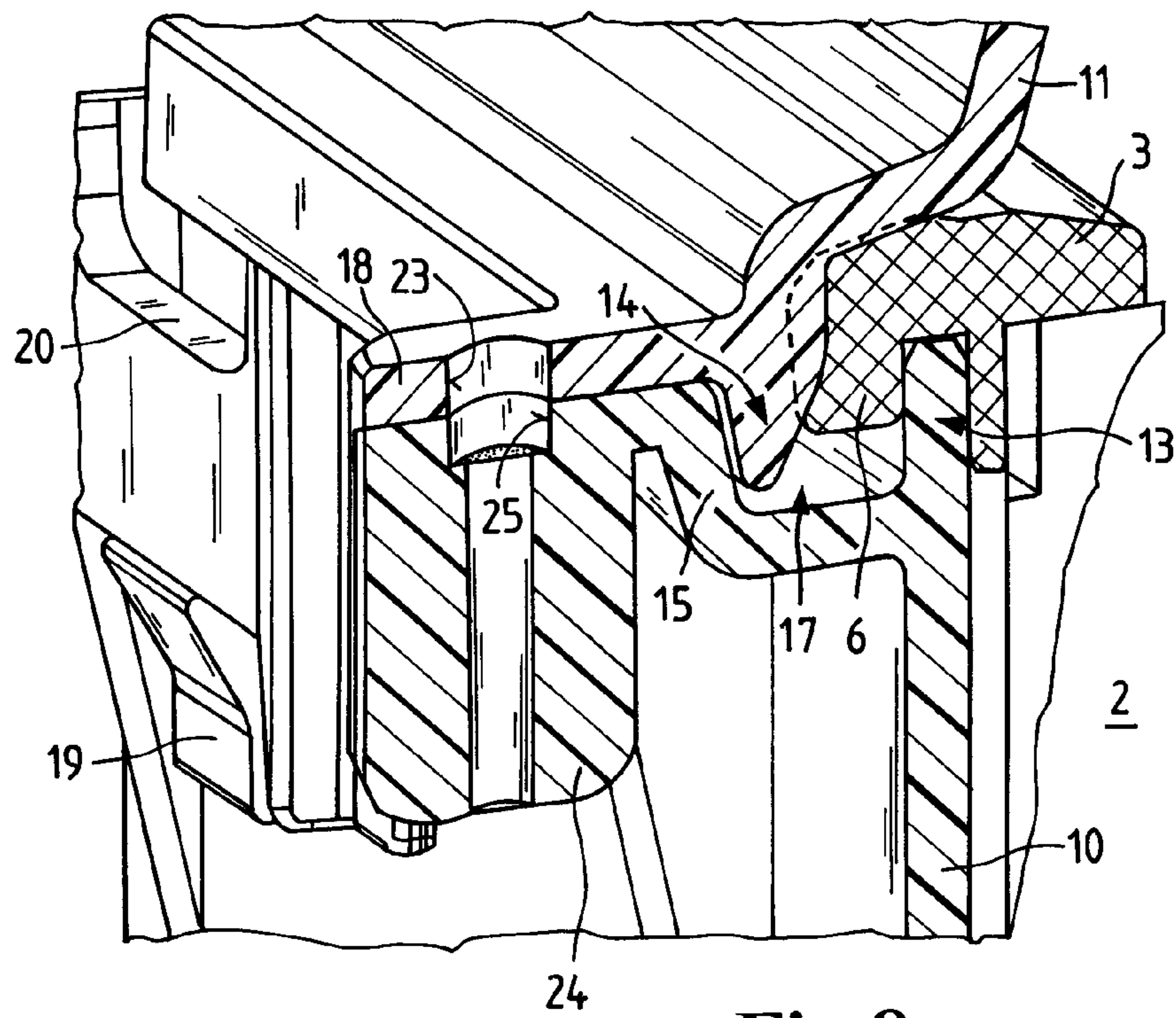


Fig.8

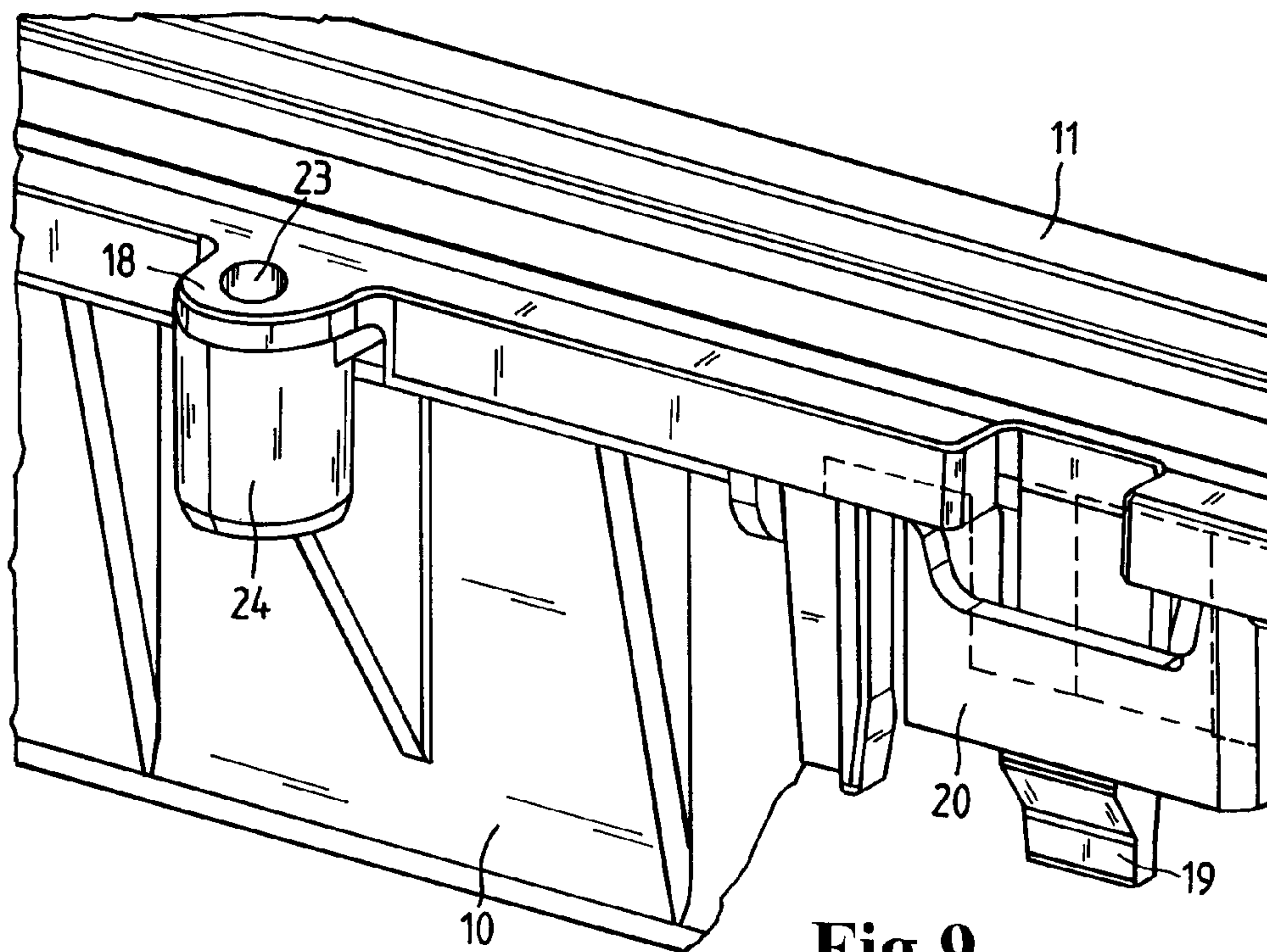


Fig.9

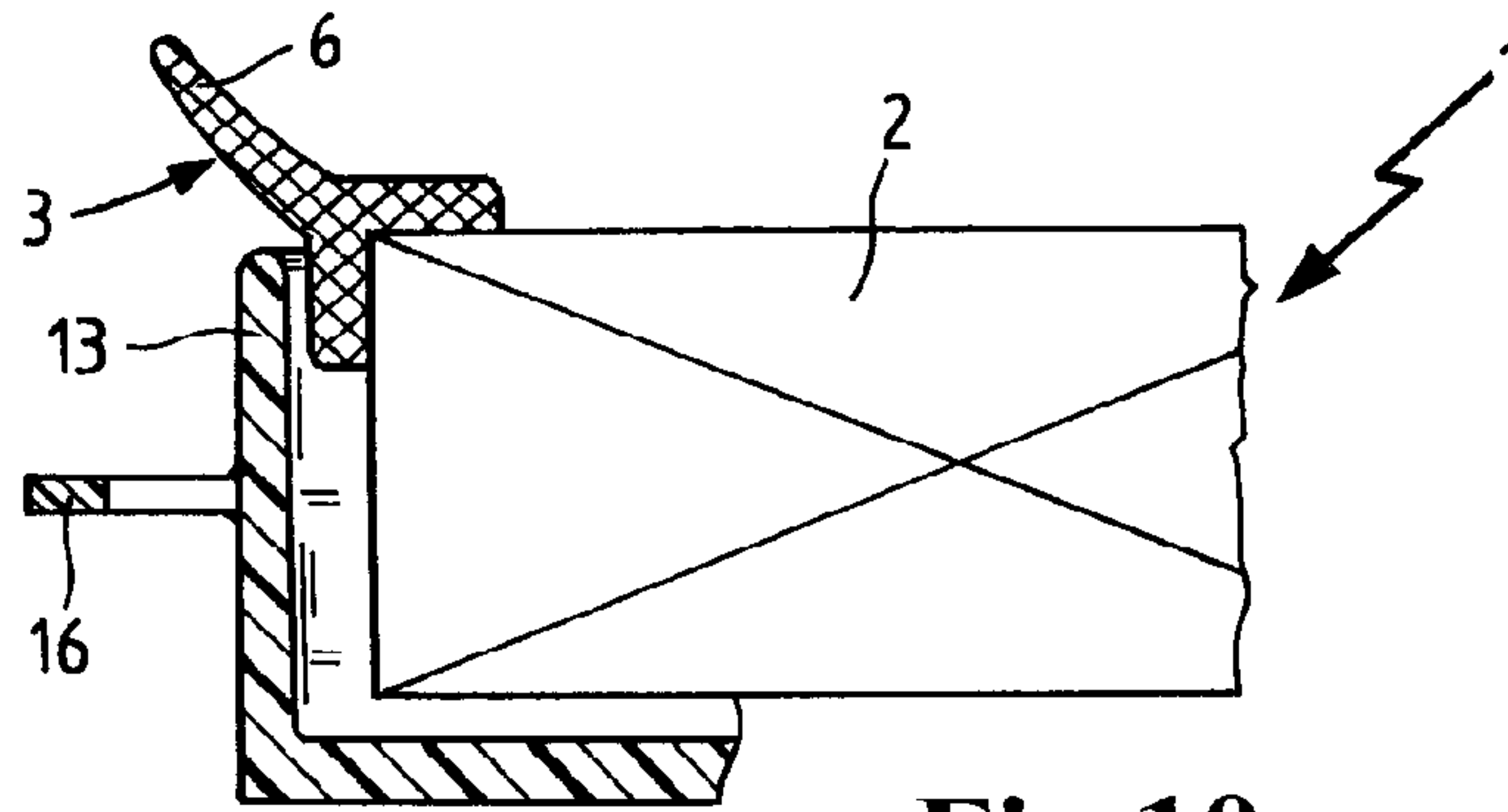


Fig.10

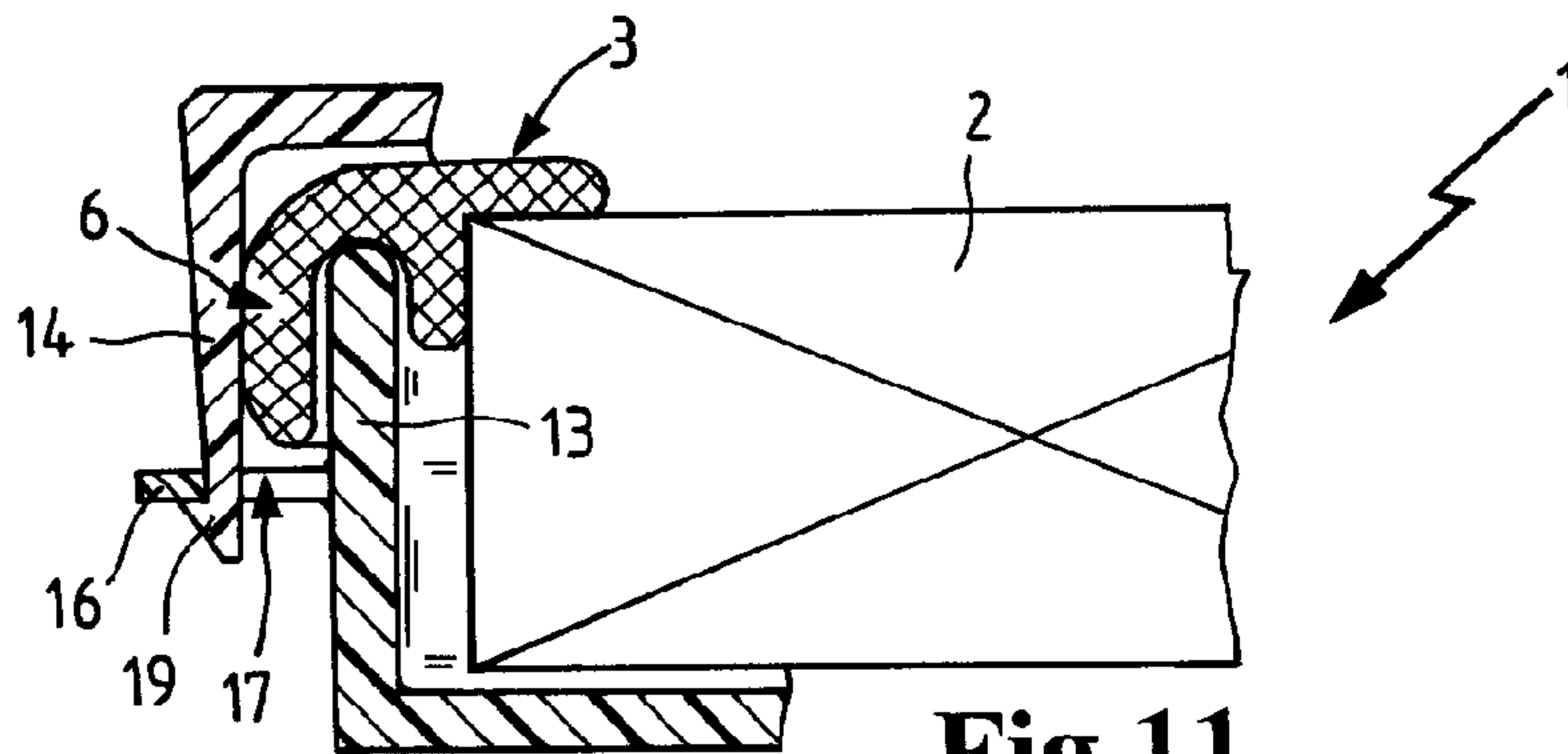


Fig.11

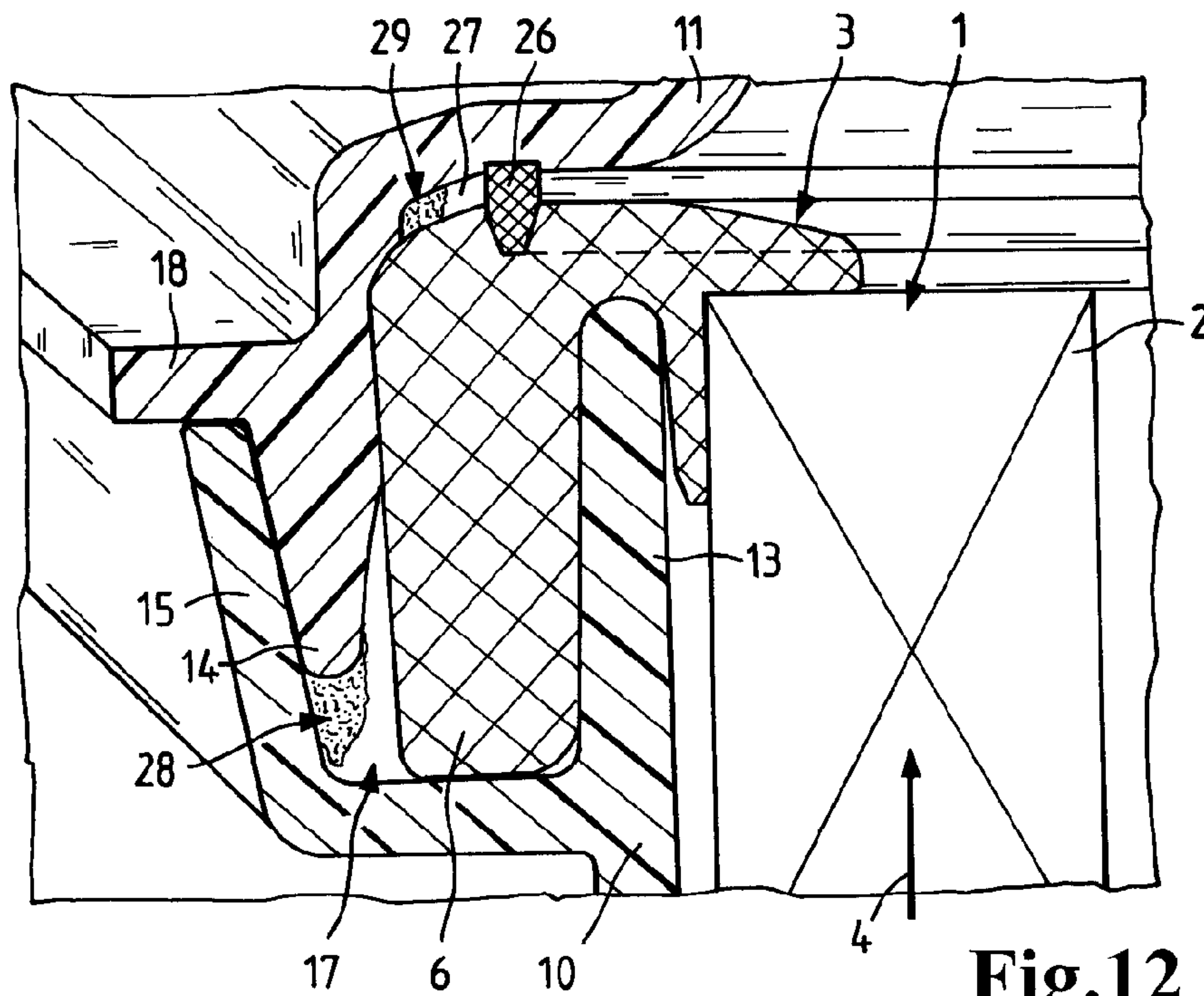


Fig.12

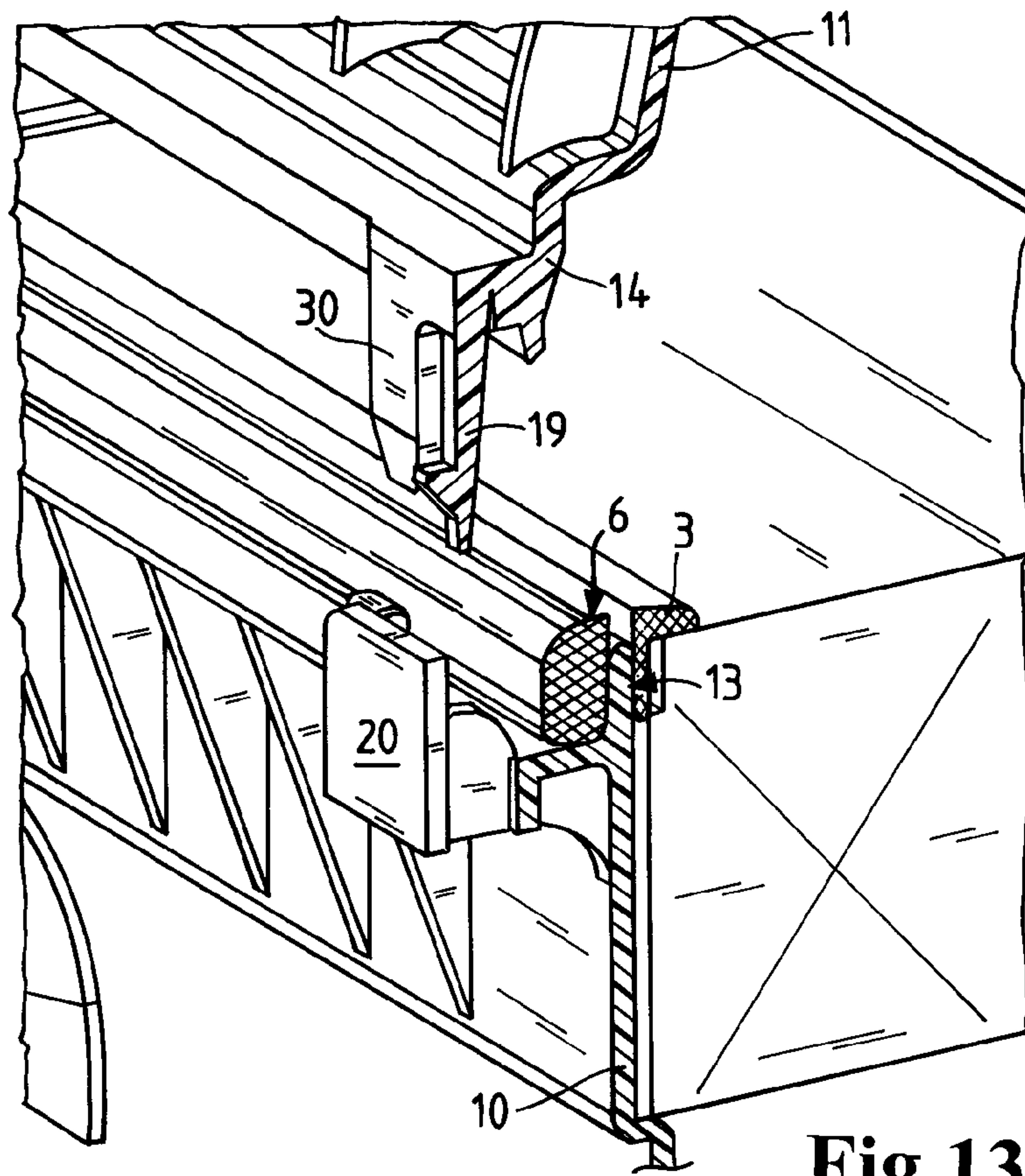


Fig.13

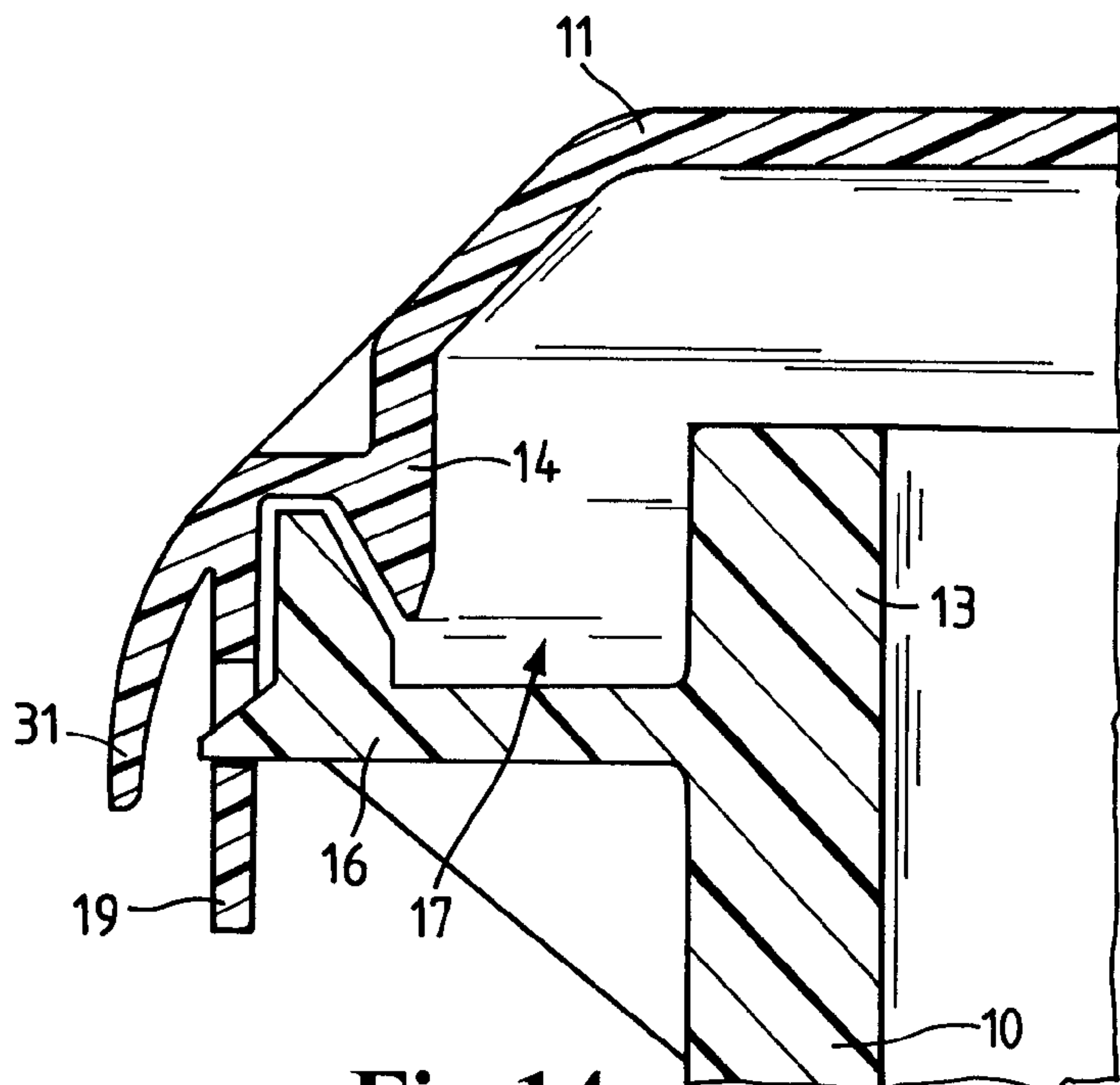


Fig.14

FILTER UNIT FOR FILTERING GASEOUS FLUIDS

Matter enclosed in heavy brackets [] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue; a claim printed with strikethrough indicates that the claim was canceled, disclaimed, or held invalid by a prior post-patent action or proceeding.

CROSS REFERENCE TO RELATED APPLICATIONS

More than one reissue application has been filed for the reissue of U.S. Pat. No. 8,409,312. The reissue applications are application Ser. No. 14/289,340 (the present application) and Ser. No. 15/056,248.

This application is US National Stage Entry of international patent application no. PCT/EP2009/057138, filed Jun. 10, 2009 designating the United States of America, the entire disclosure of which is incorporated herein by reference. Priority is claimed based on Federal Republic of Germany patent application no. 10 2008 027 847.5, filed Jun. 11, 2008 and the Federal Republic of Germany patent application no. 10 2009 009 066.5, filed Feb. 16, 2009.

TECHNICAL FIELD

The invention concerns a filter unit for filtering gaseous fluids, especially air filters of motor vehicles, according to the preamble of claim 1.

PRIOR ART

DE 196 38 790 A1 discloses an intake air filter for an internal combustion engine that comprises a filter insert part with a filter element that is insertable into a filter housing. The filter housing is comprised of a housing base member and a cover that can be opened and is supported pivotably on the housing base member. The filter element of the filter insert part is framed by a frame on which a circumferentially extending sealing element is arranged for fluid-tight separation of the raw side from the clean side. In the inserted state, the sealing element is pressed axially against a stay fixedly connected to the housing wherein at the same time the frame of the filter element supports the sealing element in radial direction outwardly, i.e., transversely to the axial direction. Since the sealing action is however achieved by axial compression of the sealing element, the resulting stress must be compensated in the axial direction by the housing, for which purpose an appropriate design of the closure elements for securing the housing parts relative to each other is required.

U.S. Pat. No. 4,725,296 discloses a filter insert part for an air filter comprised of paper that is folded in zigzag shape and on the outer area is provided with a sealing frame. The sealing frame has a circumferentially extending sealing structure of deformable material and is clamped between two housing halves. The air filter insert part is sealed in axial direction wherein the sealing force is generated by a closure system for the two housing parts.

Moreover, EP 0 863 785 B1 discloses a filter element that is also comprised of a folded filter medium in the form of a flat plate. For stabilization of the filter element, stays are provided that extend transversely across the plate and each have a blade segment.

The invention has the object to provide with simple constructive measures a filter unit for filtration of gaseous fluids with which a reliable sealing action is effected while high clamping forces are avoided.

SUMMARY OF THE INVENTION

This object is solved according to the invention with the features of the independent claims. The dependent claims provide expedient further embodiments.

The filter unit according to the invention for the filtration of gaseous fluids, that is especially directed to air filters for motor vehicles, comprises a filter insert part with a filter medium and a sealing element that is insertable into a filter housing wherein the filter housing comprises at least two combinable housing parts between which the sealing element is clamped. The housing parts are provided for this purpose with sealing stays on which the sealing element is supported.

In one embodiment according to the invention, the sealing stays are arranged opposite one another wherein the clamping force that is supported by the oppositely positioned sealing stays and that acts on the sealing element extends at least approximately orthogonally to the mounting direction of the housing parts. This embodiment has the advantage that the seal is at least substantially clamped in radial direction, wherein the resulting stress is also extending in radial direction and, as a result of the at least approximately orthogonal orientation relative to the mounting direction, has no releasing effect that separates the housing parts from one another so that also closure devices that are provided between the housing parts are relieved from the sealing forces. Accordingly, such closure devices can be designed smaller or constructively simpler or optionally can also be eliminated entirely without the connection between the housing parts being significantly impaired thereby. The resulting stress that is opposite to the clamping force acting on the sealing element is compensated by the housing wall of the housing parts. The radial compression of the sealing element ensures a satisfactory sealing action between the raw side and the clean side of the filter insert part.

Expediently, the filter medium of the filter insert part is a filter paper that is folded in a zigzag shape and arranged as a plate that advantageously is framed by a circumferentially extending frame that is the support of the sealing element. The sealing element extends circumferentially about the filter medium and can be, for example, injection-molded onto the frame or optionally also immediately onto the filter medium.

The mounting direction that is usually extending along the longitudinal axis of the filter housing coincides advantageously with the flow-through direction through the filter medium of the fluid to be cleaned.

The sealing stays are arranged opposite one another in transverse direction and delimit accordingly on opposite sides the intermediately positioned sealing element that is loaded by the two sealing stays with a clamping force. The clamping force is oriented transversely to the mounting direction or axial direction and is transmitted through the sealing stays farther onto the respective housing part. The line of action of the clamping force is positioned at least approximately orthogonally to the mounting direction or axial direction. In principle, the line of action of the clamping force can also be positioned at an angle, for example, an angle of up to 30 degrees, relative to an orthogonal line to the mounting direction or longitudinal direction of the filter housing. For such an angular arrangement, at least one contact surface of one of the sealing stays that load the sealing element may be provided with an appropriately angled slant so that the axial

joining during the mounting process is facilitated. As a result of angled orientation a relatively small resulting stress in the axial direction may be generated that however can be compensated easily by the existing closure devices.

The contact surfaces are preferably of a flat configuration wherein however in principle also non-flat contact surfaces, for example, curved contact surfaces may be considered within the context of the invention. In case of flat contact surfaces, they may have in the area of the contact to both sealing stays a parallel orientation relative to one another.

In the mounted state, the sealing element rests against the contact surfaces of the two sealing stays, wherein, as a result of the compression, the outwardly positioned sealing surface of the sealing element, respectively, is formed as a straight surface or complementary to the respective contact surface of the sealing stay. In this way, oppositely positioned sealing surfaces on the sealing element are provided of which one sealing surface is facing the filter medium and the second sealing surface is facing away from the filter medium. The line of action of the pressure force between the sealing surfaces extends as a result of force loading through the contact surfaces at the sealing stays in the afore described way orthogonally to the mounting axis or longitudinal axis at an angle to this orthogonal line.

The sealing elements may be directly injection-molded or foamed onto the filter medium or a frame framing the filter medium and may be embodied, for example, as a PUR foam seal. The sealing element extends at least partially in radial direction past the inflow surface or outflow surface of the filter medium wherein the radially projecting part of the foam seal expediently is positioned in a receiving space that is delimited directly or indirectly by the sealing stays. In principle, it is also possible to provide a force loading of the sealing element by the sealing stays within the contour of the inflow surface or outflow surface of the filter medium.

According to an expedient embodiment, the receiving space into which the sealing element projects in the mounted position is delimited on the side that is facing the filter medium by a sealing stay and on the side facing away from the filter medium by a support stay, wherein the sealing stay and the support stay are formed monolithically together with the same housing part. The second sealing stay projects in mounted position into the receiving space and is in particular supported on the inner wall of the support stay. The support stay and/or the immediately neighboring sealing stay may have in this connection a slanted guide surface that, relative to a parallel to the mounting direction or longitudinal direction, has an angle of, for example, not more than 30 degrees, in order to facilitate axial insertion of the sealing stay against the resistance of the sealing element located within the receiving space.

According to a further expedient embodiment it is provided that the receiving space for receiving the sealing element is delimited directly by the two sealing stays. In this embodiment, principally a support stay that is monolithically formed together with the sealing stay that is immediately neighboring the filter medium is no longer needed.

Furthermore, it is also possible to have the receiving space delimited by one of the sealing stays as well as the support stay wherein the sealing stay and the support stay are embodied monolithically. The radial pressure force on the sealing element is generated by means of the second sealing stay that will come to rest against the exterior side of the support stay and will force it in radial direction outwardly against the sealing element.

According to a further expedient embodiment it is provided that the sealing element engages the sealing stay that is imme-

diately facing the filter medium. This is effected in particular by means of a flexible sealing lip that is part of the sealing element and in the mounted state is positioned across the sealing stay that is facing the filter medium. Before mounting, this sealing lip can project laterally or radially. Upon axial approach of the second housing part the projecting sealing lip is pressed into the receiving space wherein during this mounting movement the sealing lip will engage across the first sealing stay that is facing the filter medium.

In order to ensure that the sealing element in the mounted or joined state of the housing parts is subjected at least substantially to a radial pressing force and to no or only to a minimal axial pressing force, it may be expedient to provide on one housing part a stop for limiting the mounting direction which stop in the final mounted position is in contact with the other housing part. The stop delimits joining of the housing parts in axial direction so that it may be ensured that the sealing element is not loaded or only minimally loaded with a pressing force in axial direction.

In a further expedient embodiment an additional sealing member is provided between a housing part and the sealing element wherein the additional sealing member, relative to the contact surface between the sealing stay facing away from the filter medium and the sealing element, is displaced toward the clean side of the filter medium. The additional sealing member provides an additional contact location between the housing part and the sealing element wherein, as a result of positioning of the sealing member displaced toward the clean side of the filter medium, accidental soiling of the clean side during exchange of the filter insert part is safely prevented.

This embodiment with additional sealing member can be combined with the radial pressure action of the sealing element in an advantageous way.

According to a further embodiment according to the invention a sealing stay of one housing part and a sealing stay or support stay of another housing part engage each other in the manner of a tongue-and-groove connection in a positive-locking way. The sealing stay, for example, is embodied as a U-shaped housing structure and, in the mounted state, receives the sealing stay or support stay of the other housing part. In this way, a positive lock in transverse direction or radial direction is achieved which provides also a self-centering action in this direction. This has the advantage that for the production of the housing parts greater tolerances are acceptable so that, for example, curving of a sidewall of one of the housing parts may be permissible without any limitation of proper functionality. Such curved portions result, for example, from distortion, shrinkage or the like during manufacture. By means of the positive-looking interaction according to the tongue-and-groove principle such tolerances can be compensated. By means of a wedge-shaped extension of the sealing stay that is part of the U-shaped housing structure, axial mounting can be performed in a simple way and, in this connection, in radial direction a high pressing force onto the sealing element can be generated. Basically, also a straight embodiment of the sealing stay with contact surfaces embodied parallel with the mounting direction is also possible.

A tongue-and-groove connection is already produced in that the sealing stay engages the receiving space that is delimited by the second sealing stay and the support stay. This embodiment also provides a self-centering action during mounting; in addition, the complex U-shaped housing structure on the housing part that is opposite the receiving space is not required.

According to a further embodiment according to the invention it is provided that at least one sealing stay is engaged by a snap hook that is formed monolithically with one housing

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part and is moveable into a snap connection together with the other housing part. The snap hook engages expediently both sealing stays and is thus located in radial direction on the exterior side of the filter housing. This embodiment is expediently also combined with the radial compressibility of the sealing element.

The snap connection may comprise, in addition to the snap hook that is to be moved into a snap connection with the other housing part, a second centering element or centering pin that is provided in addition to the snap hook. The centering pin effects a centering action between the housing parts in particular in circumferential direction and/or in radial direction. Moreover, by means of the pin an additional snap connection can be realized so that the safety against accidental detachment is increased.

The embodiment with the snap connection is expediently also combined with radial compressibility of the sealing element.

BRIEF DESCRIPTION OF THE DRAWINGS

Further advantages and expedient embodiments are disclosed in the further claims, the figure description and the drawings. It is shown in:

FIG. 1 a filter insert part for an air filter in a section illustration;

FIG. 2 an air filter with a housing top part and a housing bottom part and a filter insert part received in the housing;

FIG. 3 a section of the rim area of the filter element, with a sealing element that is injection-molded onto the filter medium and projects into a receiving space and is delimited radially by sealing stays on the housing parts;

FIG. 4 an embodiment variant;

FIG. 5 a detail illustration of the embodiment variant according to FIG. 4;

FIG. 6 a further embodiment with a snap connection between the housing parts;

FIG. 7 a further embodiment with a U-shaped housing structure on one housing part into which a support stay on the other housing part projects;

FIG. 8 a further embodiment in which for connection of the housing parts a support sleeve is arranged on the lower housing part and is aligned with a cutout in a stay on the upper housing part;

FIG. 9 a perspective illustration of the embodiment according to FIG. 8;

FIG. 10 a further embodiment where the sealing element has a laterally projecting sealing lip;

FIG. 11 an embodiment according to FIG. 10 in a mounted state in which the sealing lip is bent and engages a sealing stay;

FIG. 12 a section of a further embodiment with an additional sealing member between the upper housing part and the sealing element;

FIG. 13 a perspective illustration of a further embodiment with a snap connection on the housing parts;

FIG. 14 an embodiment in section with a snap connection.

In the Figures, same components are identified with the same reference numerals.

EMBODIMENT(S) OF THE INVENTION

The air filter insert part 1, illustrated in FIG. 1, is a component of an air filter in the intake manifold of an internal combustion engine of a motor vehicle and is comprised of a filter medium 2 of filter paper that is folded in a zigzag shape and is embodied in a plate shape. The folded filter medium 2

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assumes the shape of a rectangular plate and is provided with a circumferentially extending sealing element 3 that in the mounted state of the filter insert part 1 fluid-tightly separates the raw side from the clean side. The filter insert part 1 is flowed through in the direction of arrow 4 by the intake air to be filtered. The sealing element 3 that is arranged in the area of the clean side of the filter medium 2 is comprised preferably of polyurethane foam and, after folding and setting up the filter medium 2, is foamed or injection-molded thereto.

The sealing element 3 is comprised of a circumferentially extending stay 5 provided on the outer circumference on the clean side of the filter medium 2 and a sealing tongue 6 that laterally relative to the stay 5 projects downwardly and extends parallel to the flow-through direction 4. The circumferentially extending sealing tongue 6 has an inner sealing surface 7 that is facing the filter medium 2 and an outer sealing surface 8 that is facing away from the filter medium 2, wherein the sealing surfaces 7 and 8 of the sealing element 3 in the mounted state rest seal-tightly against sealing stays of the filter housing. The sealing tongue 6 receives in this connection the sealing or clamping force that is oriented orthogonally to the flow-through direction 4. The flow-through direction 4 extends parallel to the longitudinal axis of the housing.

In FIG. 2 an air filter is illustrated that is comprised of a two-part filter housing 9 and the filter insert part 1 inserted into the filter housing. The filter housing 9 has two housing parts 10 and 11 that are detachably connected to each other. The lower housing part 10 and the upper housing part 11, for example, a housing cover, are coupled with each other by a releasable connecting device that is embodied as snap connector 12. The direction in which the two housing parts 10 and 11 are mounted relative to one another extends coaxially to the flow-through direction 4 of the fluid through the filter insert part 1 or the longitudinal housing axis. For demounting the housing parts 10 and 11 they are accordingly moved away from one another along the longitudinal housing axis. The mounting direction coincides, as does the flow-through direction, with the longitudinal axis of the housing.

In FIG. 3 the filter unit is illustrated in the assembled state. The sealing tongue 6 of the sealing element 3 projects laterally, or relative to the longitudinal axis of the filter housing, radially past the filter medium 2 and is located in a receiving space 17 that has an approximately U-shaped cross-section and, on the side that is facing the filter medium 2, is delimited by a sealing stay 13 that is monolithically formed together with the lower housing part 10 as well as, on the side facing away from the filter medium 2, with a support stay 15 that is also formed monolithically together with the lower housing part 10. The support stay 15 is connected by a horizontally extending connecting section 16 with the sealing stay 13. The sealing stay 13 has an orientation that is parallel to the longitudinal axis of the housing. The side wall of the sealing stay 13 that is facing the sealing tongue 6 forms a contact surface extending parallel to the longitudinal axis of the housing. The support stay 15 is slanted relative to a longitudinal axis of the housing at an angle of 10 degrees to 20 degrees outwardly and forms a glide surface for axial insertion of a support stay 14 that is formed monolithically with the upper housing part 11 wherein the sidewall of the sealing stay 14 that is facing the sealing tongue 6 forms a contact surface. In the mounted state the sealing tongue 6 is radially clamped between the contact surfaces on the support stays 13 and 14 in the receiving space 17. The glide surface on the inner side of the support stay 15 facing the receiving space 17 can be utilized advantageously for facilitating axial insertion of the sealing stay 14 of the upper housing part 11. As a result of the angled orientation of the support stay 15 the receiving space 17 has on the upper

side that is neighboring the end face of the support stay **15** a greater extension in radial direction than in the area of the bottom that is formed by the connecting section **16**. In this way, easier insertion of the sealing stay **14** into the receiving space **17** is enabled. Upon axial insertion of the sealing stay **14** the original contour of the sealing tongue **6** that is illustrated in dashed lines is radially compressed until the contour of the sealing tongue **6** that is illustrated with solid lines is reached. The sealing force or pressing force is oriented in radial direction and is positioned thus at least approximately orthogonally to the longitudinal axis of the housing that also coincides with the mounting direction of the two housing parts **10** and **11**.

The sealing stay **14** on the upper housing part **11** has an opposite angled orientation relative to the support stay **15** on the lower housing part **10** so that the contact surface on the inner side of the sealing stay **14** that is facing the sealing tongue **6** is approximately parallel to the contact surface on the oppositely positioned sealing stay **13** or, relative to a parallel, has only a small angular deviation of maximally 10 degrees wherein the slant is oriented opposite to the slant of the support stay **15**.

For limiting the axial insertion of the sealing stay **14** into the receiving space **17**, the sealing stay **14** has a radially projecting stop **18** that in the mounted position contacts the free end face of the support stay **15** of the lower housing part **10**. The size of stop **18** as well as of the sealing element **3** of the sealing tongue **6** and of the receiving space **17** can be selected such that the topside of the sealing element **3** in the mounted state remains without significant force loading by the upper housing part **11**. In this way, it is ensured that the sealing action is achieved by a radial compression of the sealing tongue **6** wherein the pressure force or sealing force in radial direction is received by the two sealing stays **13** and **14**.

As can be seen also in FIG. 3, the two housing parts **10** and **11** are connected with each other by a locking or snap connection in axial direction in a positive-locking way. For this purpose, a snap hook **19** is formed monolithically together with the lower housing part **10** and in the mounted position engages the radially projecting stop on the upper housing part **11** like a snap connection. For detachment of the snap connection, the snap hook **19** can be bent in radial direction outwardly to such an extent that the snap hook **19** releases the stop **18**. In radial direction or transverse direction, the snap hook **19** is located on the outer side of the filter housing wherein the snap hook **19**, viewed in axial direction of the housing, at least substantially overlaps the sealing stays **13** and **14** as well as the support stay **15**. The snap hook **19** is thus located in axial direction at the same level as the stays **13** to **15** so that the clamping force exerted by the snap connection between the housing parts **10** and **11** can develop its clamping force axially at the level of the stays. In this way, an optimal compression of the sealing tongue **6** in the receiving space **17** in radial direction is achieved.

In the embodiment according to FIGS. 4 and 5 the sealing tongue **6** of the sealing element **3** is also received in the receiving space **17** that with respect to the filter medium **2** is delimited by the sealing stay **13** of the lower housing part **10** and on the side that is facing away from the filter medium **2** by the support stay **15**. In the mounted position, the exterior side of a further sealing stay **14**, embodied monolithically together with the upper housing part **11**, is resting immediately on the inner side of the support stay **15** that is formed monolithically together with the lower housing part.

The contact surface on the sealing stay **14** that is facing the sealing tongue **6** is embodied as a non-flat surface whose contour in axial direction is alternately minimally con-

cavely and convexly formed. The basic geometry of the sealing stay **14** is a wedge shape and this facilitates axial insertion into the receiving space **17** while at the same time radial compression of the sealing tongue **6** is facilitated. The non-flat contour of the sealing stay **14** enables that the radial compression of the sealing tongue **6** in axial direction can be divided into zones of different sections. In this way, it can be controlled where the section with maximum radial pressing force is acting on the sealing tongue **6**. This is realized, for example, axially approximately at the center of the sealing tongue **6**. The contact surface on the sealing stay may have also two essentially flat surface sections that are however angled relative to one another.

In the embodiment according to FIG. 6, the sealing tongue **6** is delimited directly by the sealing stay **13** on the lower housing part and **14** on the upper housing part and is loaded by the sealing stays with a radial clamping force or pressing force. The upper or radially outwardly positioned sealing stay **14** is supported in radial direction outwardly on a further sealing element **21** that axially is arranged below the sealing tongue **6** and is supported in radial direction inwardly also by the sealing stay **13** and in radial direction outwardly by a snap hook **19**. The snap hook **19** is passed through a cutout in the upper housing part and is supported on a wall section **20** of the upper housing part. The snap hook **19** is embodied monolithically together with the lower housing part and defines the receiving space into which the further sealing element **21** is inserted and into which also the sealing tongue **6** projects that extends across the free end face of the sealing stay **13**.

The embodiment according to FIG. 7 correspond substantially to that of the FIGS. 3 and 5 but with the difference that the sealing stay **14** of the upper housing part **11** is a component of U-shaped housing structure in which the sealing stay **14** forms a leg, the horizontally extending section or stop **18** the bottom, and a further housing section **22** the second leg that, in analogy to the sealing stay **14**, extends at least approximately in axial direction of the housing but optionally is positioned at a small angle relative to the axial direction. The U-shaped housing structure engages the support stay **15** on the lower housing part **10**. In this way, a self-centering action of the upper housing part **11** relative to the lower housing part **10** during mounting of the housing parts is achieved when the housing parts **10**, **11** are joined axially. The sealing stay **14** as well as the further housing section **22** are also minimally angled outwardly so that the interior of the U-shaped housing structure has the geometry of a trapezoid that opens outwardly so that the self-centering effect is enhanced and improved.

In the embodiment illustrated in FIGS. 8 and 9 the connecting device between the housing parts **10** and **11** is illustrated. The connecting device comprises on the one hand the locking connection or snap connection comprised of the snap hook **19** on one housing part that engages a wall section **20** at the other housing part in axial direction in a positive-locking way so that an axial detachment of the housing parts from one another is prevented. In the embodiment the snap hook **19** is monolithically formed together with the upper housing part **11** and the wall section **20** that delimits a cutout for passing through the snap hook is formed monolithically together with the lower housing part **10**.

The connecting device comprises moreover a screw connection or a similar force-locking or positive-locking connection comprised of a tab-shaped section or projection **18** extending in radial direction and having a cutout **23** arranged therein and a support sleeve **24** formed on the other housing part with a through recess or through bore **25**. The cutouts **23** in the section **18** and **25** in the support sleeve **24** are in aligned

position with one another in the mounted state so that a screw or a similar connecting element can be passed through the recesses **23** and **25**. The axis through the recesses **23** and **25** is parallel to the longitudinal housing axis. The projection **18** that extends radially outwardly and is monolithically formed together with the sealing stay **14** on the upper housing part **11** has, as is shown in particular in FIG. **9**, a somewhat semicircular geometry. Also, the support sleeve **24** that is formed radially outwardly of the support stay **15** on the lower housing part **10** has a corresponding semi-circular basic geometry. The connecting device with the tab-shaped projection **18** and the aligned support sleeve **24** is in immediate neighborhood to the first connecting device with the snap hook **19** and the wall section **20**.

Basically, the connection via the snap hook **19** and the wall section **20** suffices for an axial and radial joining between the housing parts **10** and **11**. The further connecting device with the tab-shaped projection **18** and the support sleeve **24** may take on an emergency or repair function in case that the snap connection is inactive, for example, by material failure in the area of the snap hook **19**.

In the embodiment according to FIGS. **8** and **9**, a radial force loading of the sealing tongue **6** of the receiving element **3** is also realized by means of the sealing stays **13** and **14**.

In the embodiment according to FIGS. **10** and **11**, the sealing element **3** is provided with a sealing tongue or lip **6** that in the unloaded state (FIG. **10**) projects laterally and is bent by axial loading of the sealing stay **14** to such an extent that the sealing lip **6** will wrap about the free end face of the first sealing stay **13** and project into the receiving space **17** (FIG. **11**).

As is shown in FIG. **11**, the second sealing stay **14** simultaneously forms a snap hook **19** that is guided through a recess in the section **16** formed monolithically together with the first sealing stay **13**. The outward part of the section **16** in radial direction is engaged positively by the snap hook **19**. Therefore, the sealing stay **14**, in addition to the radial force loading of the sealing tongue **6** of the sealing element **3**, also has the function of a snap hook.

In the embodiment according to FIGS. **10** and **11**, the radially projecting section **16** that is formed monolithically with the sealing stay **13** is required for the snap connection between the housing parts. With respect to the receiving space **17** into which in the mounted state the sealing lip **6** projects the radial connecting section **16** is not mandatory required. The receiving space **17** can basically be open axially in both directions because a radial limitation by the sealing stays **13** and **14** is sufficient in order to achieve a compression of the sealing elements.

In the embodiment according to FIG. **12**, the sealing tongue **6** of the sealing element **3** that projects into the receiving space **17** is loaded with a radial clamping and pressing force that is effective between the sealing stays **13** and **14**. The stop **18** that is formed monolithically together with the sealing stay **14** is positioned on the free end face of the support stay **15** that delimits the receiving space **17** in radial direction outwardly. The free end face of the sealing stay **14** projecting into the receiving space **17** is positioned at a spacing relative to the bottom of the receiving space so that in the intermediately positioned area dirt particles **28** may collect.

Moreover, an additional sealing member **26** between the sealing element **3** and a section of the housing part **11** is provided. In the embodiment, the sealing member **26** is embodied as a separate component. In principle, also a monolithic embodiment together with the sealing element **3** is conceivable. Relative to the sealing surface or contact surface between the sealing stay **14** and the sealing tongue **6** the

sealing member **26** is displaced in the direction of the clean side of the filter medium **2**. Between the sealing surface or contact surface between the sealing stay **14** and the sealing tongue **6** and the sealing member **26** located in the upper area of the sealing element **3** an additional dirt receptacle **27** is formed in which dirt particles **29** may collect. The dirt receptacle **27** provides an additional safety feature relative to accidental passage of dirt particles to the clean side of the filter device.

In the embodiment according to FIG. **13**, the sealing tongue **6** of the sealing element **3** is also subjected to a radial force that is exerted by the sealing stays **13** and **14** on the lower or upper housing part **10** or **11**. The embodiment shows moreover a modified connecting device that comprises on the one hand the snap hook **19** that is monolithically formed together with the upper housing part **11** and can be moved into a snap connection with the wall section **20** on the lower housing part **10**. On the other hand, the connecting device comprises a pin **30** that is also formed monolithically together with the upper housing part and extends in immediate neighborhood to the snap hook **19** in axial direction. The pin **30** projects into a receptacle that is delimited by the wall section **20** of the lower housing part **10**. By means of the pin **30** a positive locking action in radial direction as well as in circumferential direction is achieved while by means of the snap hook **19** a positive locking action in axial direction is achieved.

The embodiment according to FIG. **14** is also suitable for radial compression of a sealing element inserted into the receiving space **17** between sealing stays **13** and **14** on the lower or upper housing part. The snap hook **19** is monolithically formed together with the upper housing part **11** and has a receptacle into which a projection projects that is arranged radially or laterally outwardly on the horizontally extending connecting section **16** that is formed monolithically together with the lower housing part **10** wherein the connecting section **16** also forms the bottom of the receiving space **17**. A tab **31** that overlaps axially the snap hook **19** as well as the projection on the horizontal connecting section **16** is monolithically formed together with the upper housing part **11** and extends approximately parallel to the snap hook **19** and is arranged on the outer side of the housing part in the radial direction.

The invention claimed is:

1. An air filter unit for filtration of gaseous fluids, comprising:
 - a filter housing (**9**) having a longitudinal axis, said filter housing including a first housing part (**10**) including an axially extending first sealing stay (**13**), said sealing stay including a contact surface;
 - a second housing part (**11**) including
 - an axially extending second sealing stay (**14**) arranged radially outwardly of said first housing part (**10**) sealing stay (**13**), said second housing part (**11**) detachably joined to said first housing part in a mounting direction, said second sealing stay including a contact surface;
 - a filter insert part (**1**) including a raw flow face and a clean flow face, said filter insert part (**1**) inserted into said housing (**9**), said filter insert part (**1**) including
 - a filter medium (**2**); and
 - a sealing element (**3**) arranged on a radial outer circumference of said filter medium at one of said flow faces, said sealing element extending radially outwardly from said outer circumference,
- said sealing element (**3**) secured to said filter medium;

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wherein said first housing part includes

a connecting section (16) having a first end secured to an outwardly facing side of said sealing stay (13), said connecting section (16) extending radially outwardly from said sealing stay (13);

a support stay (15) secured to an opposing second end of said connecting section (16), said sealing stay (13) with said connecting section (16) and said support stay (15) forming a U-shaped receiving space (17) surrounding an outer side of said first housing part (10);

wherein said second sealing stay (14) of said second housing part (11) is [receiving] received into said U-shaped receiving space (17), such that said second sealing stay (14) is received between and radially spaced apart said support stay (15) from said sealing element (3);

wherein said first sealing stay (13) separates an interior of said first housing part (10) from said U-shaped receiving space (17);

wherein a portion of said sealing element (3) is clamped between said contact surface of sealing stays (13, 14) of said housing parts (10, 11) in said U-shaped receiving space (17);

[wherein] wherein the sealing element (3) is radially compressed by and radially compressed between the first sealing stay (13) of the first housing part (10) and the second sealing stay (14) of the second housing part (11), said contact surfaces of radially spaced first and second sealing stays (13, 14) exert a clamping force radially compressing said sealing element (3), said clamping force extending approximately orthogonally to said mounting direction of said housing parts (10, 11).

2. The air filter unit according to claim 1, wherein said contact surfaces on the sealing stays (13, 14) that load said sealing element (3) are positioned at an angle of maximally 30 degrees relative to each other.

3. The air filter unit according to claim 1, wherein said contact surfaces on said sealing stays (13, 14) are at least approximately parallel to each other.

4. The air filter unit according to claim 1, wherein said second sealing stay (14) projects into said receiving space (17) and rests immediately on said sealing element (3) when said housing parts (10, 11) are in a detachably mounted state.

5. The air filter unit according to claim 4, wherein said second sealing stay (14) is positioned parallel to said support stay (15), and

wherein said support stay (15) forms a glide surface for said second sealing stay (14) during mounting.

6. The air filter unit according to claim 1, wherein said first sealing stay (13) facing said filter medium (2) and said support stay (15) are formed monolithically with each other.

7. The air filter unit according to claim 1, wherein said receiving space (17) receiving said sealing element (3) is immediately delimited by said first and second sealing stays (13, 14).

8. The air filter unit according to claim 1, wherein said sealing element (3) engages said first sealing stay (13) facing said filter medium (2).

9. The air filter unit according to claim 8, wherein said sealing element (3) has a bendable sealing lip that in the mounted state is wrapped about said first sealing stay (13) facing said filter medium.

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10. The air filter unit according to claim 1, further comprising:

an additional sealing member (26) arranged between one of said housing parts (10, 11) and said sealing element (3),

wherein said additional sealing member (26), relative to said contact surface between the second sealing stay (14) facing away from the filter medium (2) and said sealing element (3), is displaced toward a clean side of said filter medium (2).

11. The air filter unit according to claim 1, wherein said second sealing stay (14) on said second housing part (11) and a sealing stay or support stay (15) on said first housing part (10) positive-lockingly engage each other in the manner of a tongue-and-groove connection.

12. The air filter unit according to claim 1, wherein at least one of said sealing stays (13, 14) is overlapped by a snap hook (19) that is formed monolithically together with one of said housing parts (10, 11) and is movable into a snap connection with said other housing part (10, 11).

13. A filter insert part suitable for use in an air filtration unit of claim 1, the filter insert part comprising:

a filter medium (2) folded in a zigzag shape and embodied in a plate shape, the filter medium having

a raw flow face through which a gaseous fluid to be filtered enters the filter medium, said raw flow face arranged at a first axial side of said filter medium;

a clean flow face through which a filtered gaseous fluid leave the filter medium, the clean flow face arranged at an opposing second axial side of said filter medium;

at least one lateral side of said filter medium, said at least one lateral side extending between said raw flow face and said clean flow face;

a sealing element (3) comprising:

a circumferentially extending stay (5) arranged on and secured onto a radial outer circumference of said filter medium at a first one of said flow faces, said sealing element circumscribing and circumferentially closing around said first flow face on said radial outer circumference, said stay including

a first leg arranged on and extending radially inwardly on said first flow face;

a second leg arranged on said at least one lateral side of said filter medium;

a sealing tongue (6) formed with said circumferentially extending stay (5) and projecting away from said stay in an axial direction towards an opposing second one of said flow faces, the sealing tongue including an axially extending inner sealing surface on a side of said sealing tongue facing said filter medium; an outer sealing surface on an opposing side of said sealing tongue, said outer sealing surface facing away from said filter medium;

wherein said inner and said outer sealing surfaces are configured and adapted for engaging a housing and be compressed radially by the housing during installation for forming radially acting seals at said inner and said outer sealing surfaces with the housing;

wherein the second leg and the sealing tongue (6) are spaced apart forming opposing sidewalls of a receiving groove in the sealing element, the sealing groove adapted to receive a sealing stay (13) of the filter housing;

wherein said sealing tongue (6) extends axially beyond said second leg.

14. The filter insert part according to claim 13, wherein said sealing tongue (6) is a flexible and deformed by opposing radially acting forces, radially deforming and compressing said sealing tongue (6), said deformation generating radially outwardly acting forces within said sealing tongue (6) operable for forming two oppositely acting radial seals with the housing at said outer sealing surface and said inner sealing surface. 5

15. The filter insert part according to claim 13, wherein said circumferentially extending stay (5) forms a base of said receiving groove connecting said opposing side-walls of said receiving groove; 10

wherein said base is configured and adapted for sealably engaging against a sealing stay of the housing when the filter insert is installed. 15

16. The filter insert part according to claim 13, wherein said sealing element with said sealing tongue and said first and second legs are formed as a unitary one piece component; 20

wherein said sealing element is injection molded immediately onto the filter medium.

17. The filter insert part according to claim 13, wherein said filter medium comprises filter paper.

18. The filter insert part according to claim 13, wherein said sealing element is embodied as a PUR foam seal, said PUR foam seal directly injection molded onto said filter medium or foamed onto the filter medium. 25

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UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : RE46,102 E
APPLICATION NO. : 14/289340
DATED : August 16, 2016
INVENTOR(S) : Thomas Jessberger et al.

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

On the Title Page

Under abstract "18 Claims, 6 Drawing Sheets" should read --12 Claims, 6 Drawing Sheets--.

In the Claims

Claims 13-18 shown in Column 12, Line 21 – Column 13, Line 22, should be deleted.

Signed and Sealed this
Seventh Day of November, 2017



Joseph Matal

*Performing the Functions and Duties of the
Under Secretary of Commerce for Intellectual Property and
Director of the United States Patent and Trademark Office*

UNITED STATES PATENT AND TRADEMARK OFFICE
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Page 1 of 1

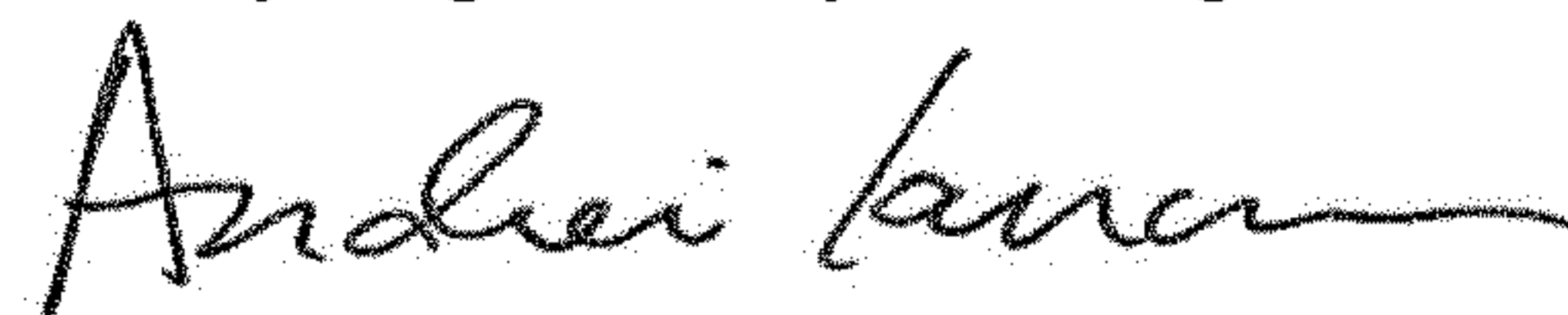
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In the Specification

Please insert Line 11 (approx.) of Column 1 as follows:

--Notice: More than one reissue application has been filed for the reissue of patent 8,409,312. The reissue applications are U.S. application Nos. 15/056,248, filed on 2/29/2016, which is a divisional reissue application of a reissue application No. 14/289,340 (the present application), filed on 5/28/2014, now U.S. Patent No. RE46,102 E, which is a reissue of Patent No. 8,409,312.--

Signed and Sealed this
Twenty-eighth Day of August, 2018



Andrei Iancu
Director of the United States Patent and Trademark Office