

US00RE45555E

(19) **United States**  
(12) **Reissued Patent**  
**Yamaguchi**

(10) **Patent Number:** **US RE45,555 E**  
(45) **Date of Reissued Patent:** **Jun. 9, 2015**

(54) **POWER SUPPLY APPARATUS, AND IMAGE FORMING APPARATUS HAVING THE SAME**

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(21) Appl. No.: **13/175,149**

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(22) Filed: **Jul. 1, 2011**

**Related U.S. Patent Documents**

Reissue of:

(64) Patent No.: **7,557,488**  
Issued: **Jul. 7, 2009**  
Appl. No.: **11/677,397**  
Filed: **Feb. 21, 2007**

Office Action issued on Oct. 8, 2010, in JPA 2006-048978, a counterpart of the present application.

Office Action issued on Aug. 31, 2012, in counterpart Japanese Application No. 2010-273007.

Office Action issued on Oct. 8, 2010, in a Japanese counterpart of the present application.

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(30) **Foreign Application Priority Data**

Feb. 24, 2006 (JP) ..... 2006-048978

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(51) **Int. Cl.**  
*H01L 41/107* (2006.01)  
*H01L 41/04* (2006.01)

(57) **ABSTRACT**

(52) **U.S. Cl.**  
CPC ..... *H01L 41/044* (2013.01); *H01L 41/107* (2013.01)

A power supply apparatus with a plurality of power supply circuits each having a piezoelectric transformer and a voltage-controlled oscillator which generates a signal at an operating frequency used to drive the piezoelectric transformer in accordance with a control signal, includes a frequency-dividing circuit which divides the operating frequency generated by a voltage-controlled oscillator in at least one power supply circuit, and outputs a signal at a driving frequency to drive a piezoelectric transformer in the one power supply circuit. When at least one power supply circuit and remaining power supply circuits output voltages, the operating frequency generated by the voltage-controlled oscillator in the one power supply circuit is controlled to be higher than the operating frequency generated by the voltage-controlled oscillator in another power supply circuit.

(58) **Field of Classification Search**  
USPC ..... 310/317–319  
See application file for complete search history.

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**16 Claims, 13 Drawing Sheets**

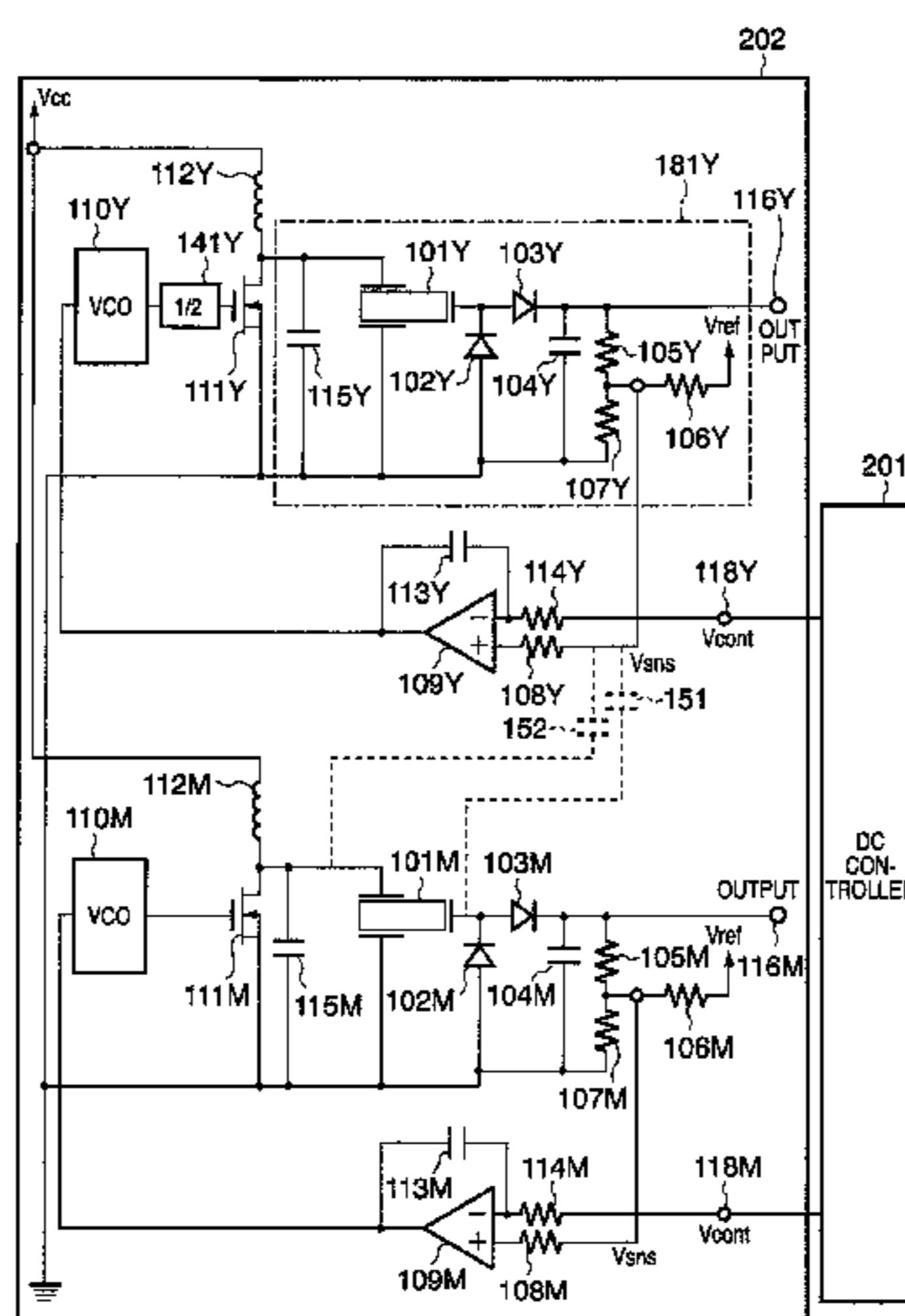


FIG. 1

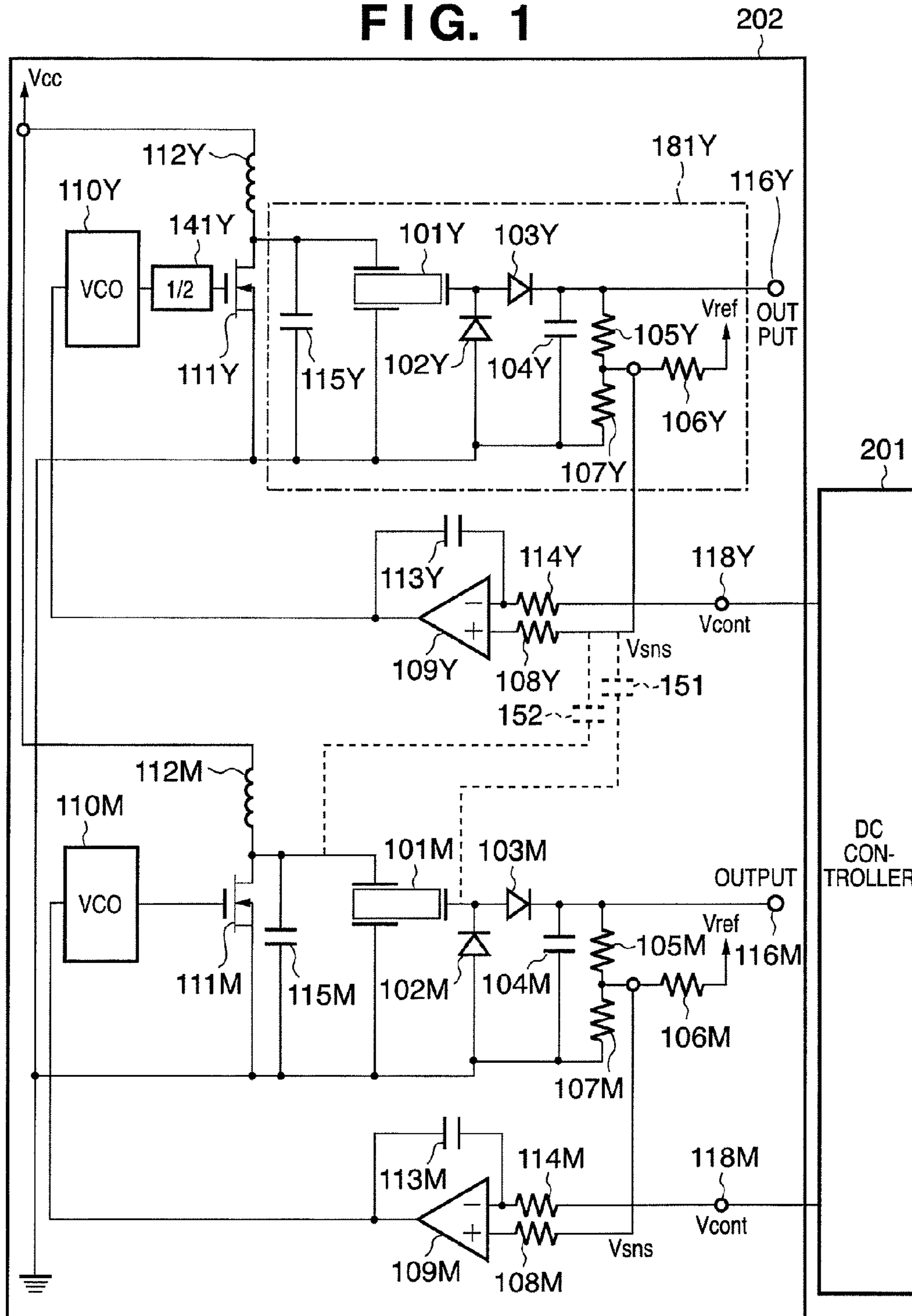


FIG. 2

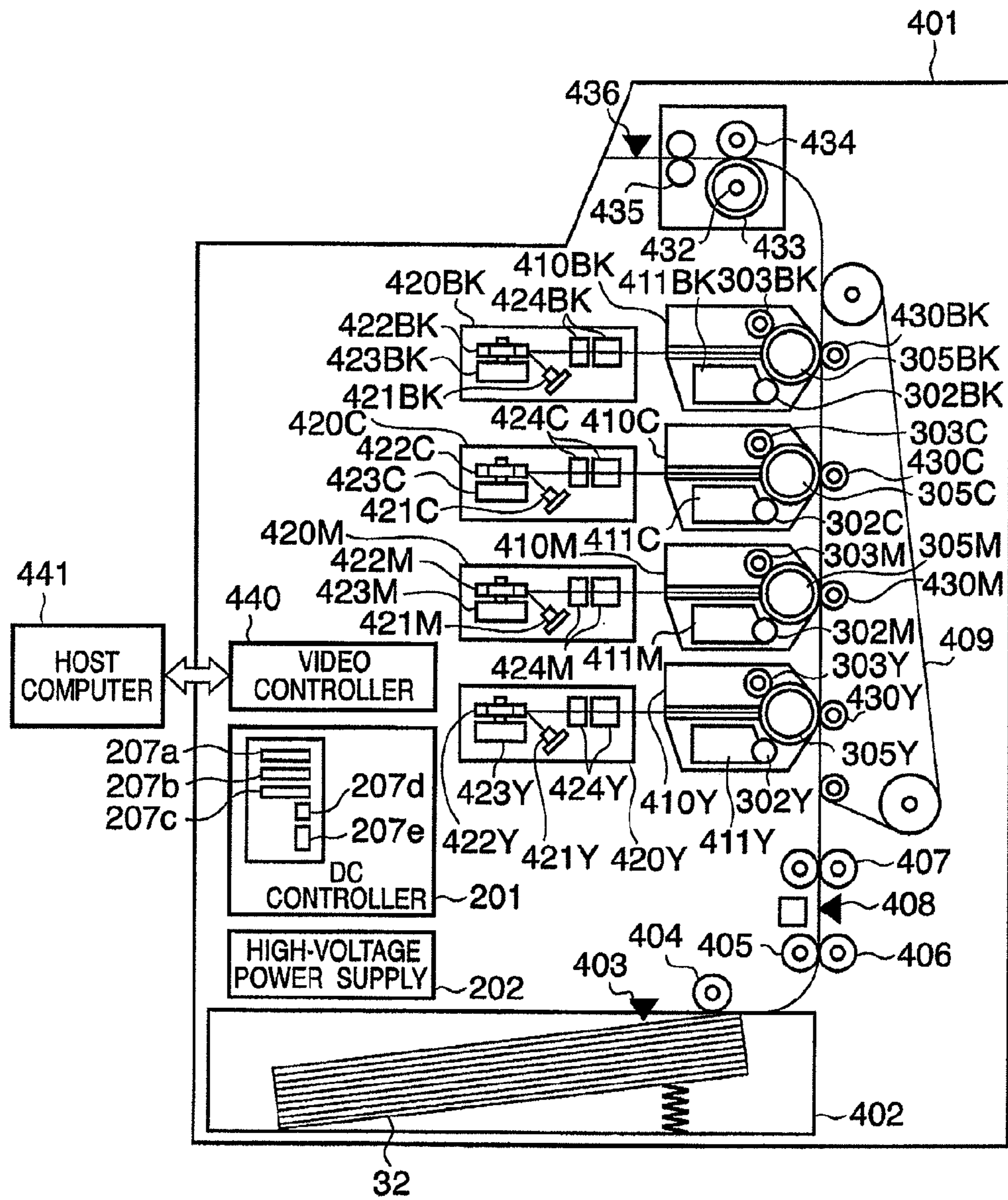
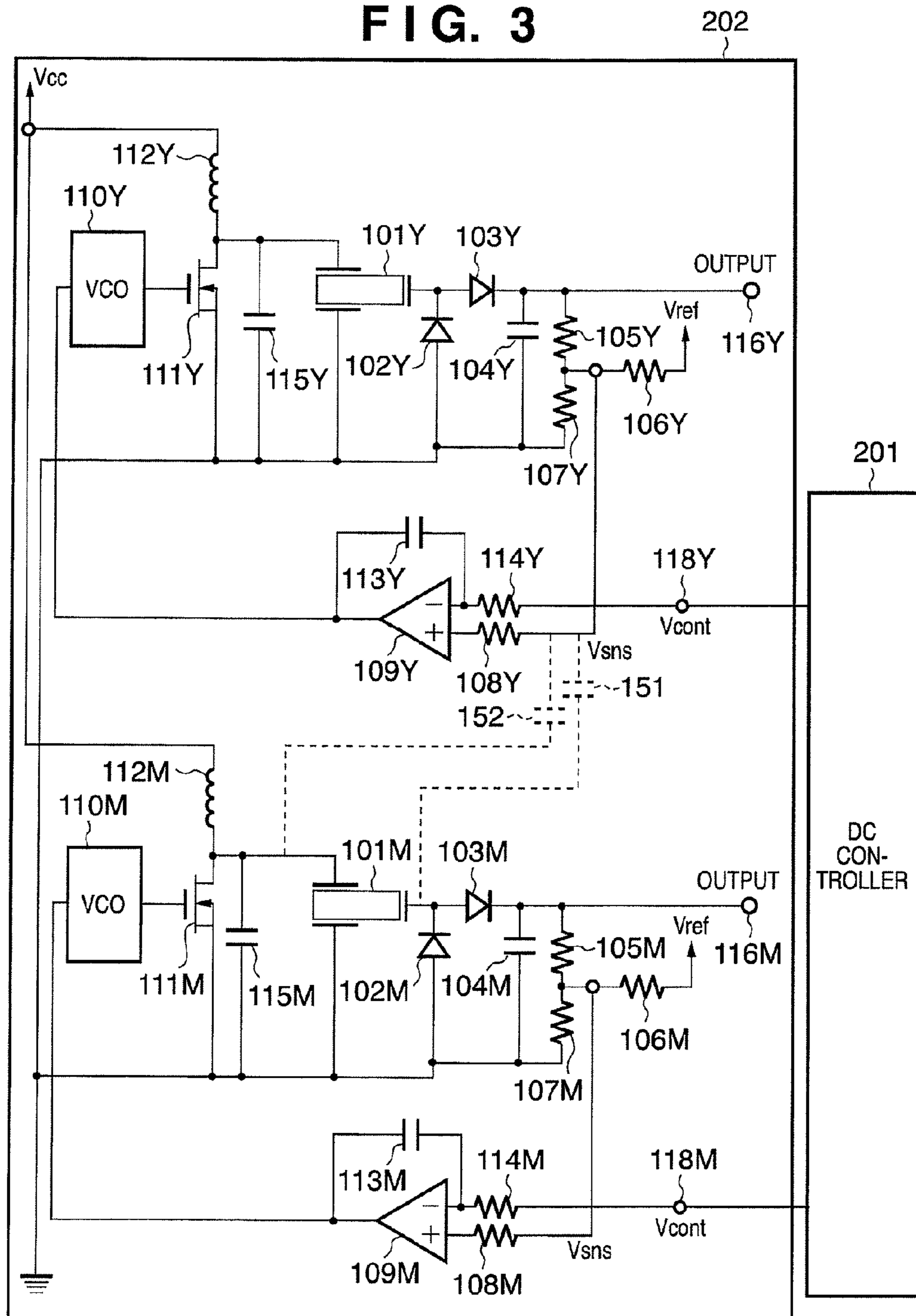
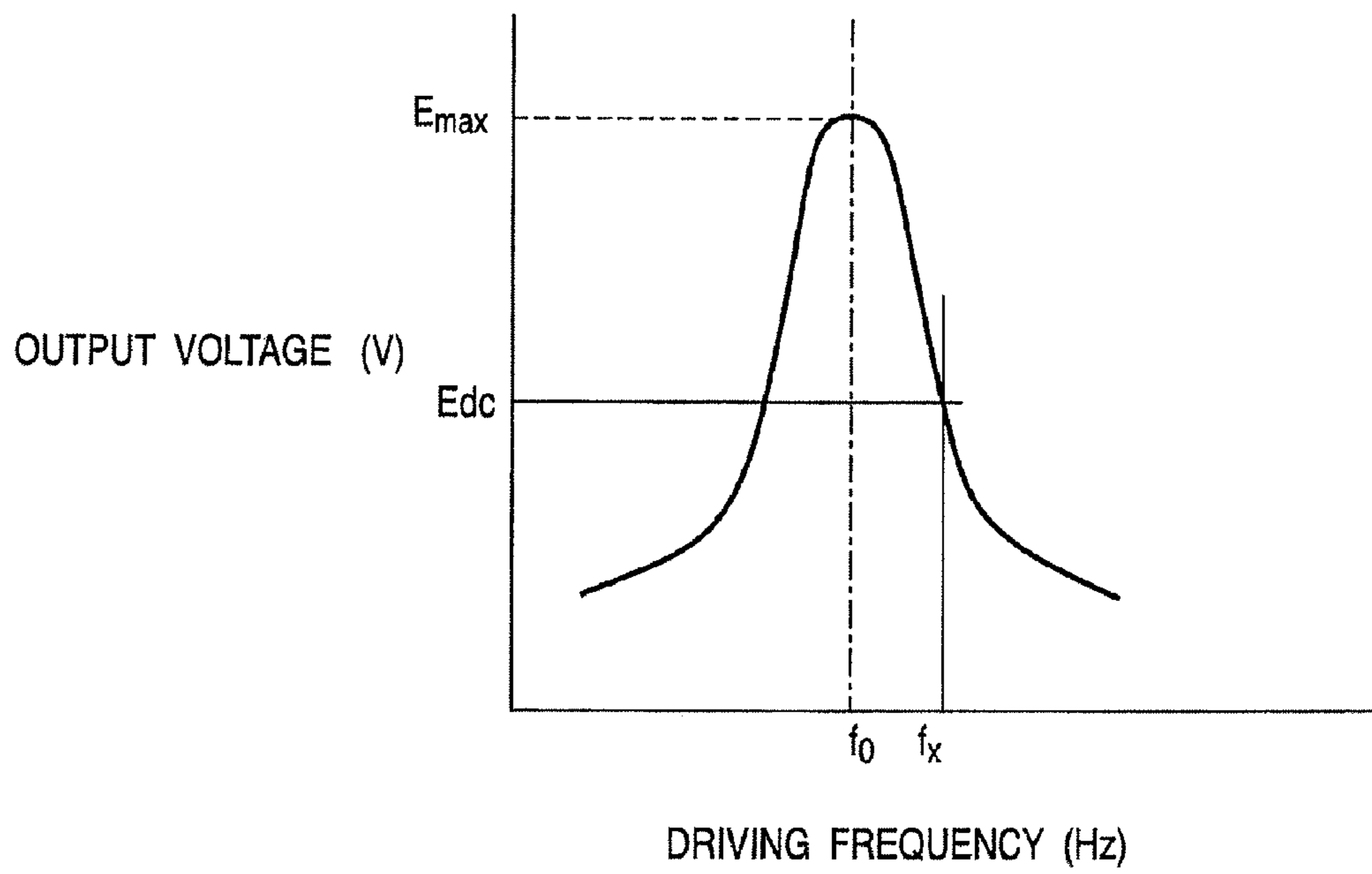




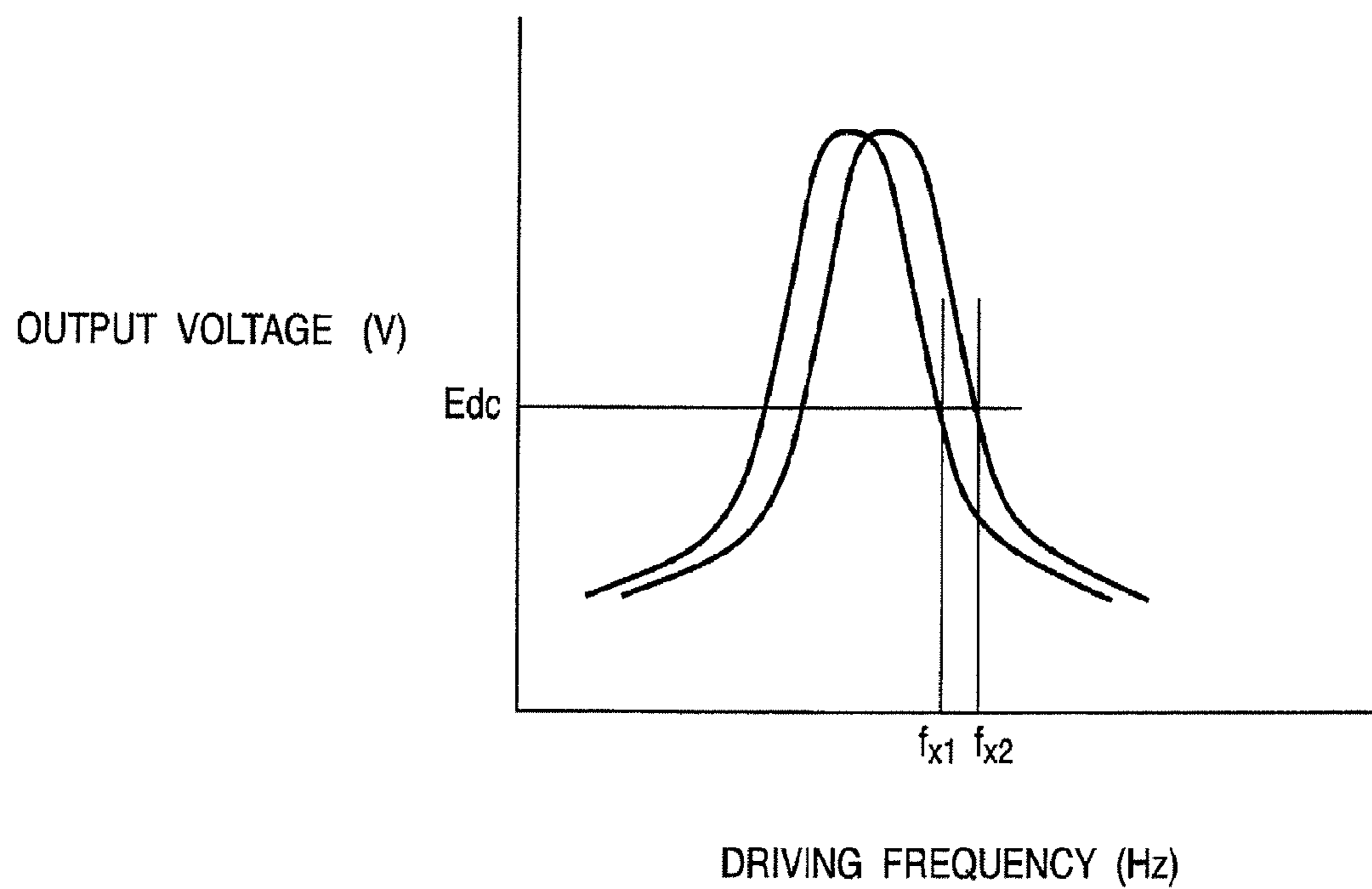
FIG. 3



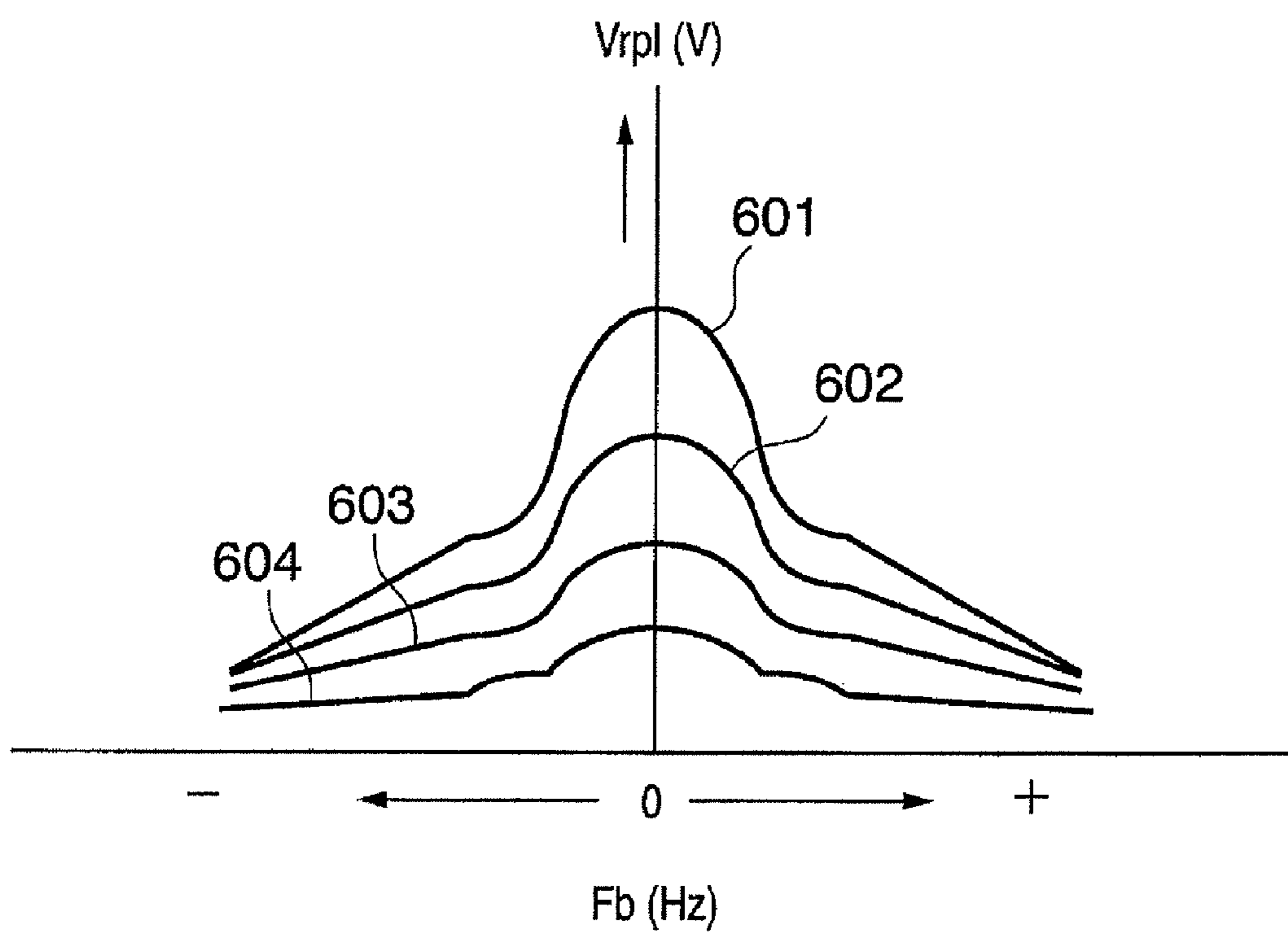
**FIG. 4**

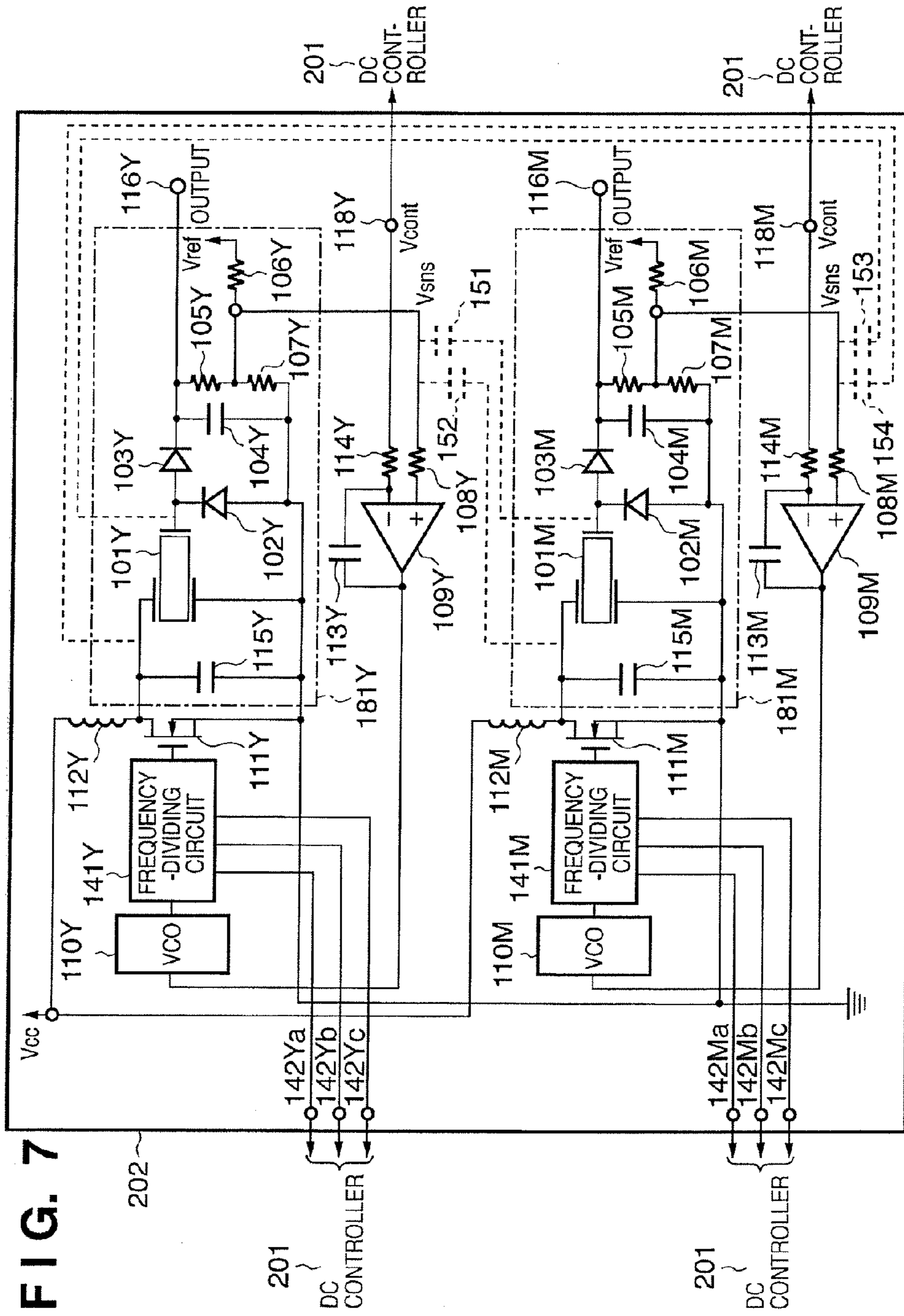


**FIG. 5**



**FIG. 6**



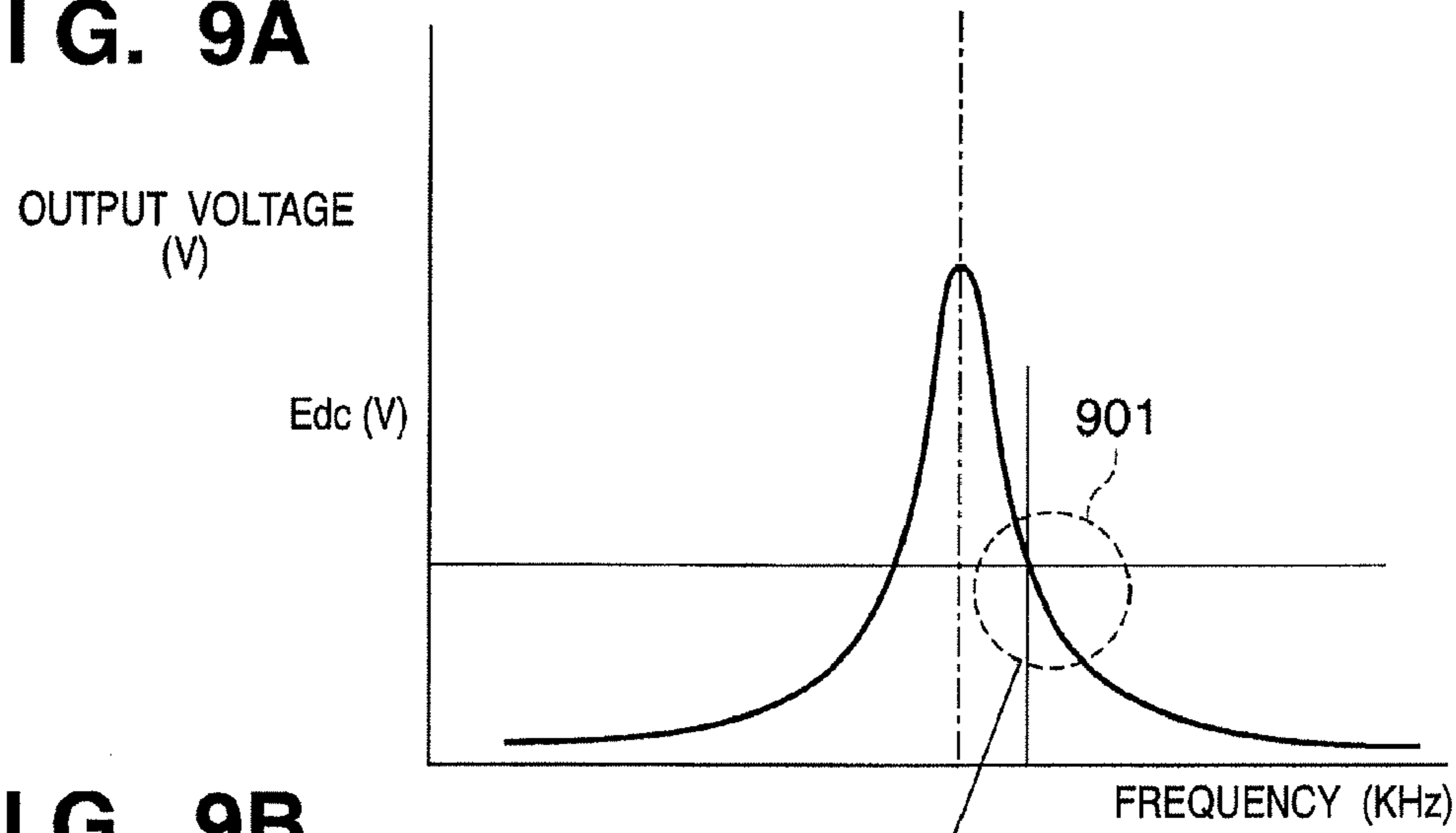




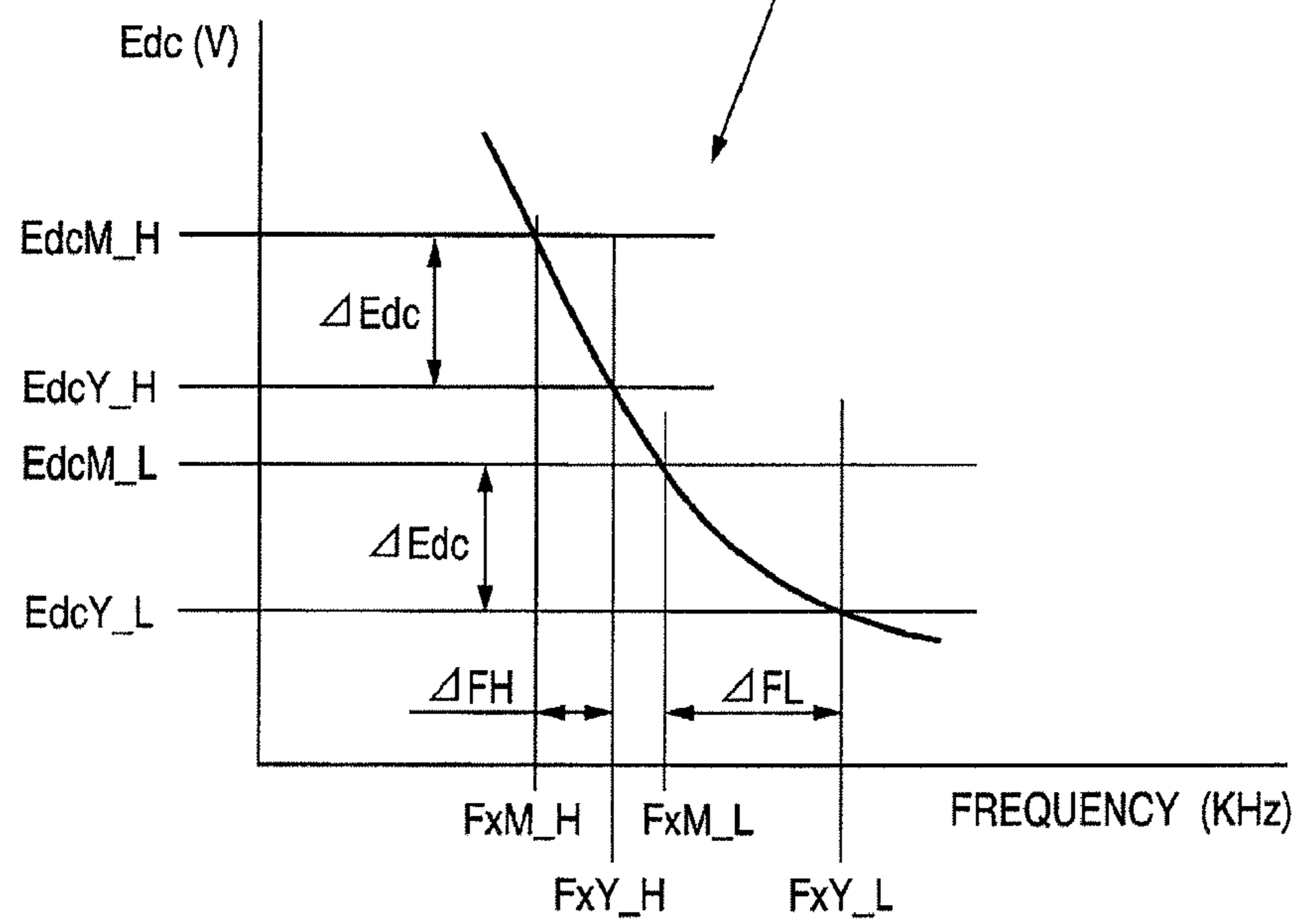
**FIG. 8**

142Ya	142Yb	142Yc	FREQUENCY DIVISION RATIO
142Ma	142Mb	142Mc	
1	1	1	Reserve
1	1	0	Reserve
1	0	1	32
1	0	0	16
0	1	1	8
0	1	0	4
0	0	1	2
0	0	0	1

**FIG. 9A**



**FIG. 9B**



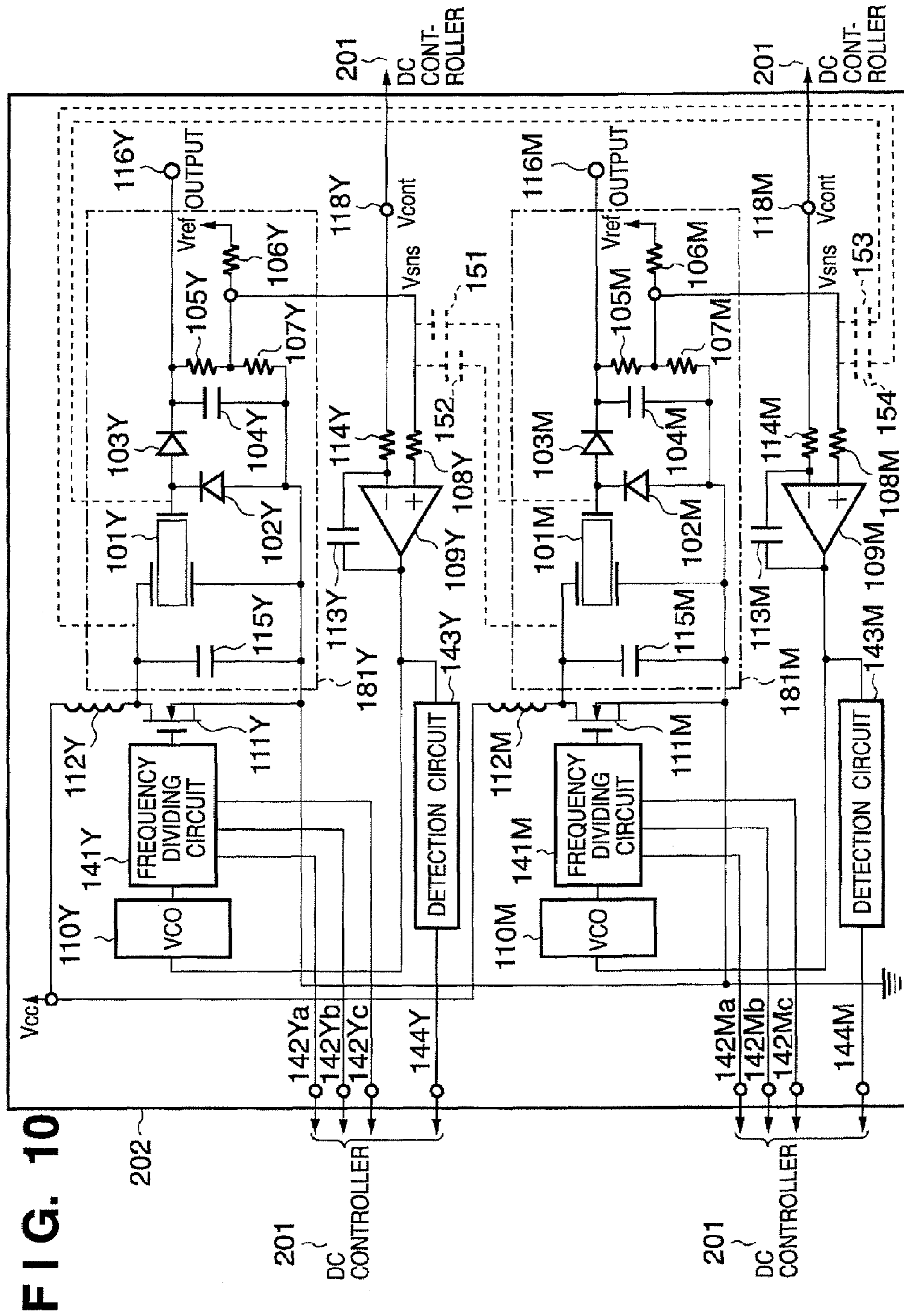
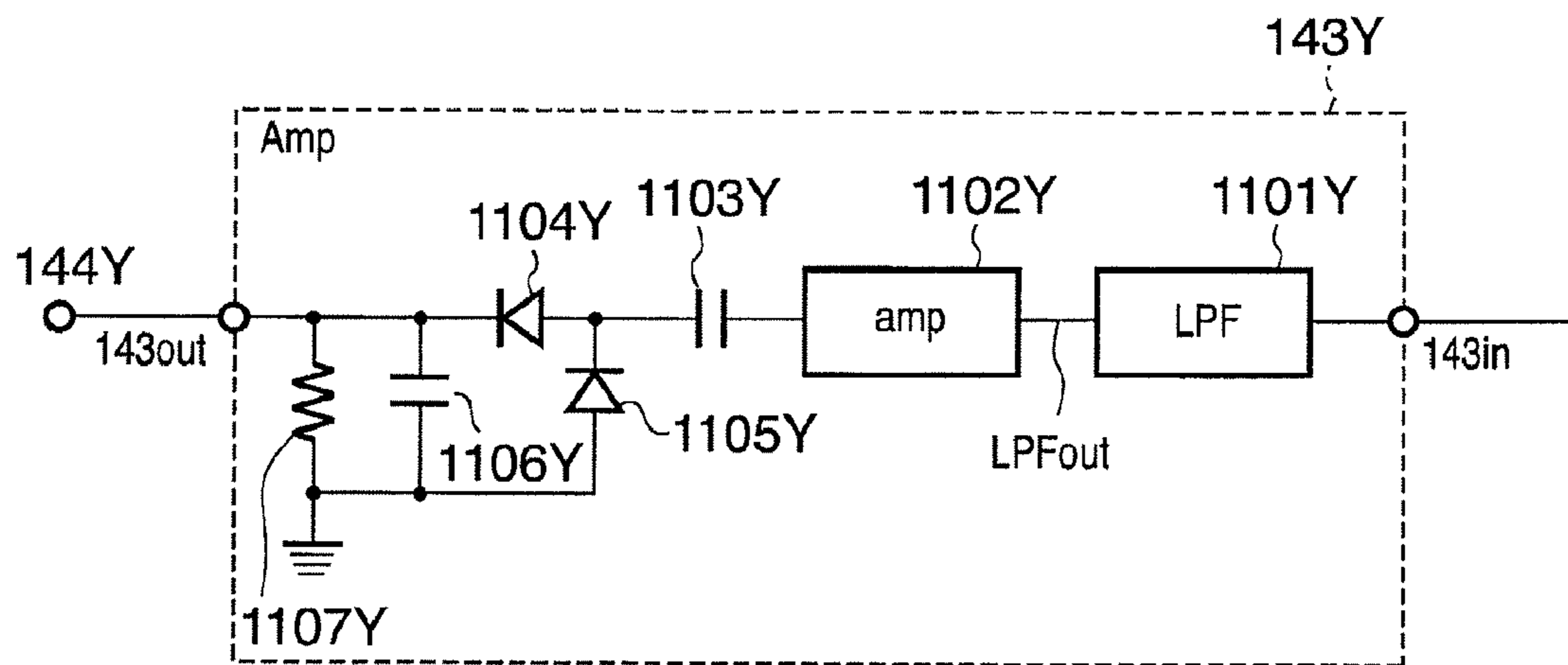
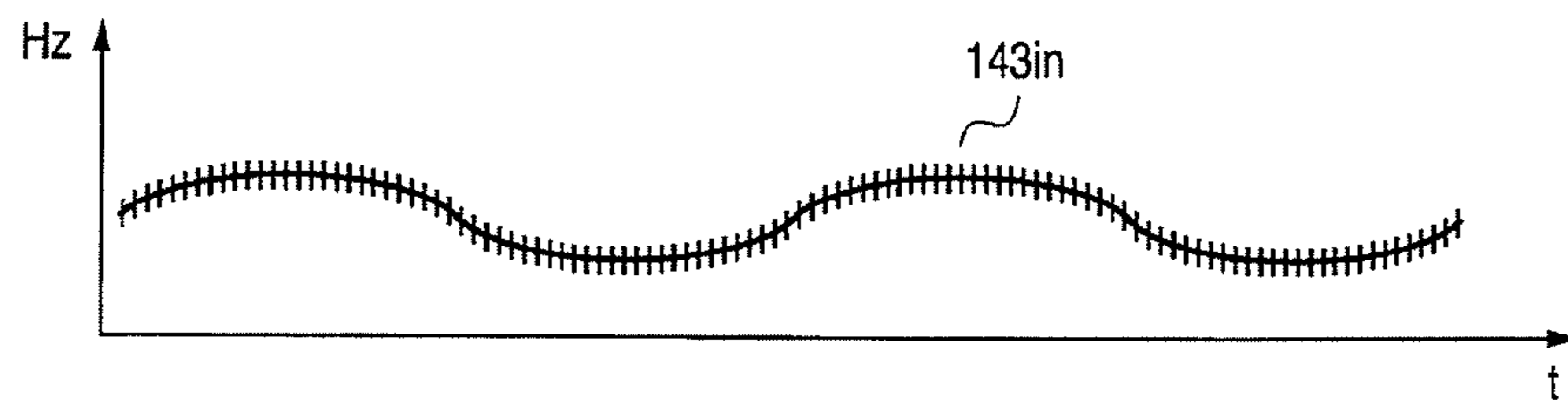


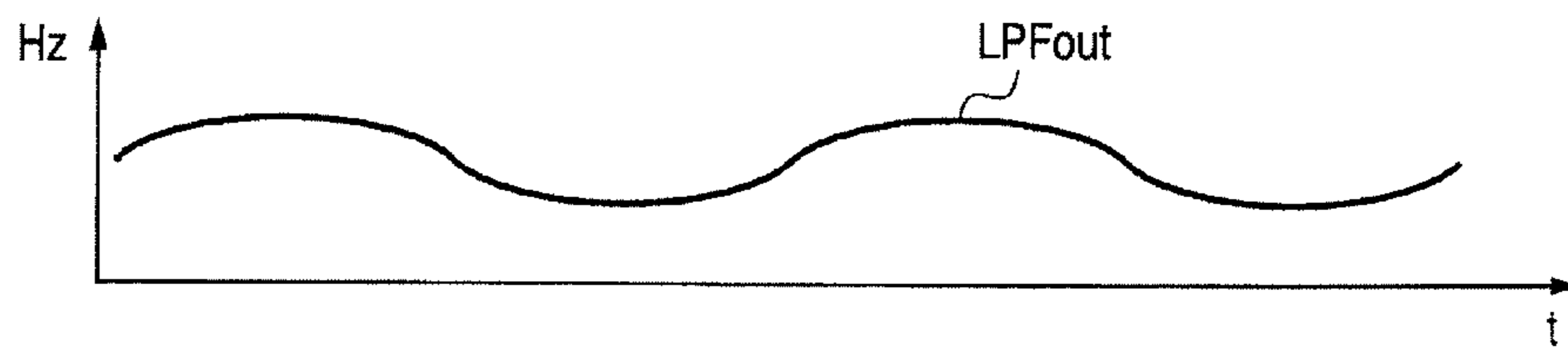
FIG. 11



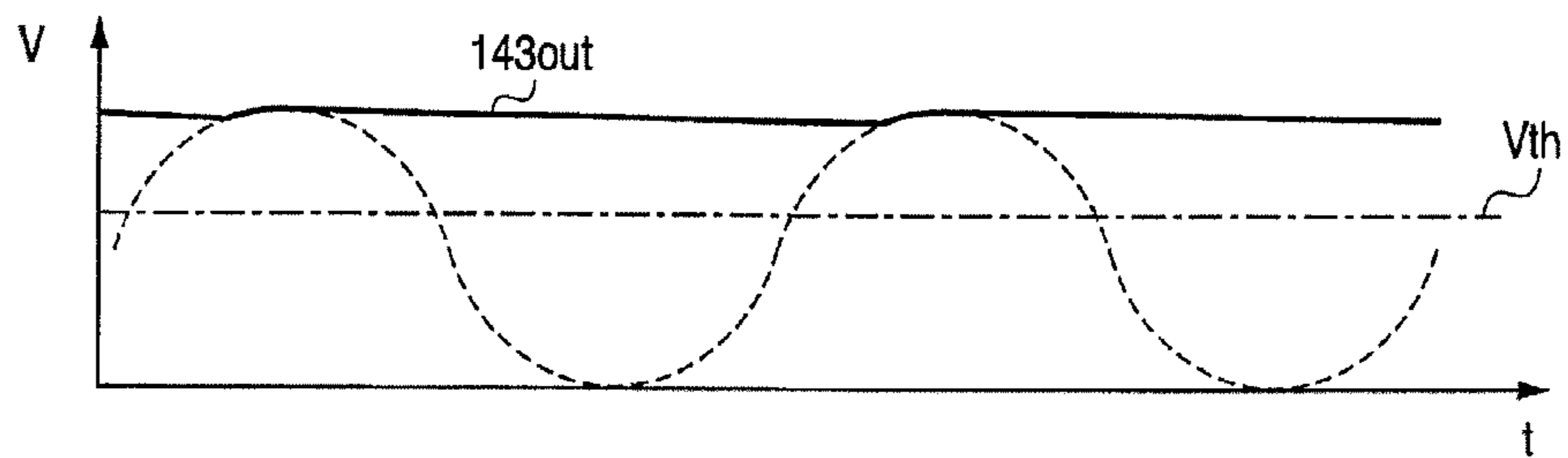
**FIG. 12A**



**FIG. 12B**



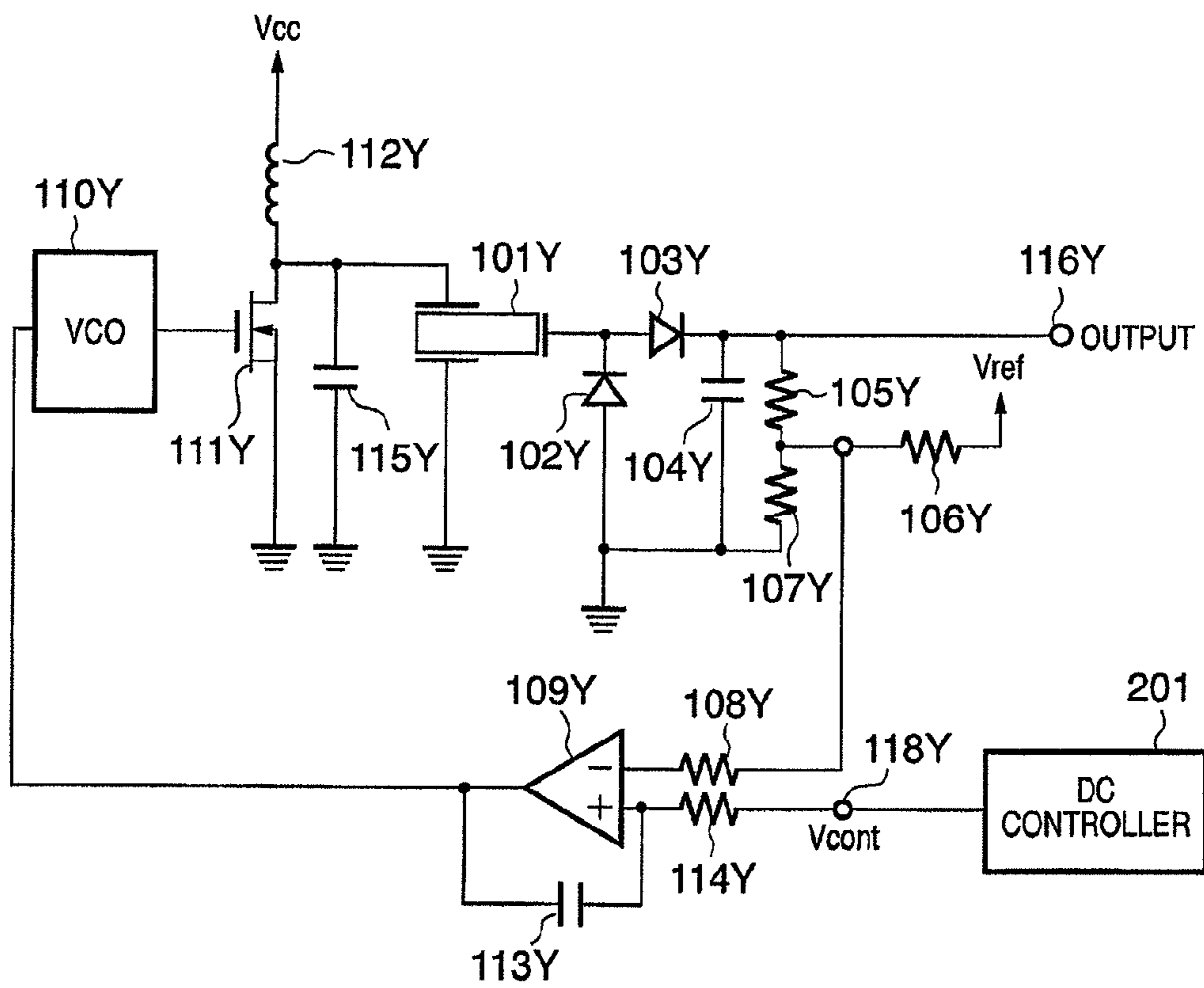
**FIG. 12C**





Prior Art

FIG. 13



**POWER SUPPLY APPARATUS, AND IMAGE FORMING APPARATUS HAVING THE SAME**

**Matter enclosed in heavy brackets [ ] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue; a claim printed with strikethrough indicates that the claim was canceled, disclaimed, or held invalid by a prior post-patent action or proceeding.**

*This application is an application for reissue of U.S. Pat. No. 7,557,448, issued on Jul. 7, 2009, which is hereby incorporated by reference, as if fully set forth herein. U.S. Pat. No. 7,557,488 matured from U.S. application Ser. No. 11/677,397, filed Feb. 21, 2007.*

*Notice: More than one reissue application has been filed for the reissue of U.S. Pat. No. 7,557,488. The reissue applications are U.S. application Ser. No. 13/244,966, filed Sep. 26, 2011 and which is a reissue continuation of the present application Ser. No. 13/175,149, filed Jul. 1, 2011, both of which may reissue from U.S. Pat. No. 7,577,488.*

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to a power supply apparatus suitable for an image forming apparatus which forms an image by an electrophotographic process and, more particularly, to a power supply apparatus using a piezoelectric transformer and an image forming apparatus using the power supply apparatus.

2. Description of the Related Art

When an image forming apparatus which forms an image by an electrophotographic process adopts a direct transfer system of transferring an image by bringing a transfer member into contact with a photosensitive member, the transfer member uses a conductive rubber roller having a conductive rotating shaft. In this case, driving of the transfer member is controlled to match the process speed of the photosensitive member.

A voltage applied to the transfer member is a DC bias voltage. At this time, the polarity of the DC bias voltage is the same as that of a transfer voltage for general corona discharge. To achieve satisfactory transfer using the transfer roller, a voltage of generally 3 kV or more (the required current is several  $\mu\text{A}$ ) must be applied to the transfer roller. This high voltage necessary for the above image forming process is conventionally generated using a wire-wound electromagnetic transformer. The electromagnetic transformer is made up of a copper wire, bobbin, and core. When the electromagnetic transformer is used in application of a voltage of 3 kV or more, the leakage current must be minimized at each portion because the output current value is as small as several  $\mu\text{A}$ . For this purpose, the windings of the transformer must be molded with an insulator, and the transformer must be made large in comparison with the magnitude of the supply power. This inhibits downsizing and weight reduction of a high-voltage power supply apparatus.

In order to compensate for these drawbacks, generation of a high voltage using a flat, light-weight, high-output piezoelectric transformer is examined. By using a piezoelectric transformer formed from ceramic, the piezoelectric transformer can generate a high voltage at higher efficiency than that of the electromagnetic transformer. Since electrodes on the primary and secondary sides can be spaced apart from

each other regardless of coupling between the primary and secondary sides, no special molding is necessary for insulation. The piezoelectric transformer brings an advantage of making a high-voltage generation apparatus compact and lightweight.

For example, Japanese Patent Laid-Open No. 11-206113 discloses a high-voltage generation apparatus using a piezoelectric transformer.

A high-voltage power supply circuit using a piezoelectric transformer will be explained with reference to FIG. 13. In FIG. 13, reference numeral 101Y denotes a piezoelectric transformer (piezoelectric ceramic transformer) for a high-voltage power supply. Diodes 102Y and 103Y and a high-voltage capacitor 104Y rectify and smooth an output from the piezoelectric transformer 101Y to a positive voltage, and a transfer roller (not shown) serving as a load receives it. Resistors 105Y, 106Y, and 107Y divide the output voltage, and the inverting input terminal (negative terminal) of an operational amplifier 109Y receives it via a protection resistor 10Y. The non-inverting input terminal (positive terminal) of the operational amplifier receives, via a resistor 114Y, a high-voltage power supply control signal  $V_{\text{cont}}$  which serves as an analog signal and is input to a connection terminal 118Y from a DC controller 201. The operational amplifier 109Y, the resistor 114Y, and a capacitor 113Y construct an integrating circuit. The operational amplifier 109Y receives control signal  $V_{\text{cont}}$  smoothed by an integral time constant determined by the component constants of the resistor and capacitor. The output terminal of the operational amplifier 109Y is connected to a voltage-controlled oscillator (VCO) 110Y. A transistor 111Y whose output terminal is connected to an inductor 112Y is driven to supply power to the primary side of the piezoelectric transformer.

The high-voltage power supply unit of an electrophotographic image forming apparatus comprises a plurality of high-voltage power supply circuits using the piezoelectric transformer shown in FIG. 13. The high-voltage power supply unit corresponding to image forming units for, e.g., yellow (Y), magenta (M), cyan (C), and black (BK) outputs biases for charging, development, transfer, and the like to form images.

In the above example, pluralities of piezoelectric transformers and control circuits are arranged in the high-voltage power supply unit, and a plurality of bias voltages are output to form images. Especially, a high-voltage power supply unit mounted in a color image forming apparatus of a tandem system requires four bias output circuits for charging, development, transfer, and the like in correspondence with formation of cyan, magenta, yellow, and black images. The circuits corresponding to cyan (C), magenta (M), yellow (Y), and black (BK) colors are controlled at almost the same bias output voltage. Piezoelectric transformers mounted in the high-voltage power supply unit are driven at almost the same frequency (close frequencies) in the respective bias output circuits (C, M, Y, and BK) for charging, development, transfer, and the like.

A plurality of piezoelectric transformers are driven at close frequencies to output the same bias voltages. In this case, adjacent piezoelectric transformers interfere with each other via the power supply line or depending on electrostatic capacitive coupling or the like, which makes it difficult to improve the output precision of a high bias voltage. Alternatively, the image quality may degrade due to, e.g., generation of fluctuations of a high bias voltage by the interference frequency.

In order to prevent an image from being influenced by the precision of a high bias voltage, piezoelectric transformers



are arranged at large intervals. In order to suppress interference via the power supply line, the pattern length is increased or the capacitance of a decoupling capacitor is increased in designing the pattern of the power supply line.

However, it is difficult to analyze these measures by theoretical calculation. Many experiments are required to determine whether the above measures can solve the problem, and concrete measurements must be taken where possible. This prolongs the period of product development. Even when these measures can solve the problem, the high-voltage power supply unit can hardly achieve downsizing and a high image quality at the same time.

The present invention has been proposed to solve the conventional problems, and has as its object to provide a power supply apparatus using piezoelectric transformers which suppresses the interference between the driving frequencies of the piezoelectric transformers, implements downsizing and a high image quality, and requires no experimental measure.

It is another object of the present invention to provide an image forming apparatus having the power supply apparatus.

#### SUMMARY OF THE INVENTION

According to the present invention, the foregoing object is attained by providing a power supply apparatus with a plurality of power supply circuits each having a piezoelectric transformer and a voltage-controlled oscillator which generates a signal at an operating frequency used to drive the piezoelectric transformer in accordance with a control signal, comprising:

a frequency-dividing circuit which divides the operating frequency generated by a voltage-controlled oscillator in at least one power supply circuit, and outputs a signal at a driving frequency to drive a piezoelectric transformer in the one power supply circuit,

wherein when the at least one power supply circuit and remaining power supply circuits output voltages, the operating frequency generated by the voltage-controlled oscillator in the one power supply circuit is controlled to be higher than the driving frequency.

According to the present invention, the foregoing object is attained by providing an image forming apparatus comprising:

the above mentioned power supply apparatus; and  
an image forming unit adapted to form a toner image,

wherein the image forming unit uses a voltage supplied from the power supply apparatus.

The present invention can provide a power supply apparatus using piezoelectric transformers, which suppresses the interference between the driving frequencies of the piezoelectric transformers, implements downsizing and a high image quality, and requires no experimental measurements.

The present invention can also provide an image forming apparatus having the power supply apparatus.

Further features of the present invention will become apparent from the following description of exemplary embodiments (with reference to the attached drawings).

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a circuit diagram showing the arrangement of a transfer high-voltage power supply using a piezoelectric transformer according to the first embodiment;

FIG. 2 is a view showing the arrangement of an image forming apparatus having a high-voltage power supply apparatus using a piezoelectric transformer according to the first embodiment;

FIG. 3 is a circuit diagram for explaining the schematic mechanism of the occurrence of interference, and showing the arrangement of the transfer high-voltage power supply using the piezoelectric transformer;

FIG. 4 is a graph showing the relationship between the output voltage (V) and the driving frequency (Hz) as a characteristic of the piezoelectric transformer;

FIG. 5 is a graph showing the relationship between the driving frequencies  $fx1$  and  $fx2$  (Hz) and the output voltage (V);

FIG. 6 is a graph showing effects obtained when the transfer high-voltage power supply includes a frequency-dividing circuit according to the first embodiment;

FIG. 7 is a circuit diagram showing the arrangement of a transfer high-voltage power supply using a piezoelectric transformer according to the second embodiment;

FIG. 8 is a table for explaining the setting of a frequency division ratio in the transfer high-voltage power supply using the piezoelectric transformer according to the second embodiment;

FIG. 9A is a graph showing the relationship between a bias voltage (control output voltage  $E_{dc}$ ) and a driving frequency;

FIG. 9B is a partial enlarged view of an area 901 surrounded by a broken line in FIG. 9A;

FIG. 10 is a circuit diagram showing the arrangement of a transfer high-voltage power supply using a piezoelectric transformer according to the third embodiment;

FIG. 11 is a block diagram showing the arrangement of a detecting circuit arranged in a Y-station high-voltage circuit in the transfer high-voltage power supply using the piezoelectric transformer according to the third embodiment;

FIG. 12A is a timing chart showing a signal input to a detecting circuit;

FIG. 12B is a timing chart showing a low-pass filter output obtained by cutting off a high-frequency component;

FIG. 12C is a timing chart showing a signal output from the detecting circuit; and

FIG. 13 is a circuit diagram showing a conventional high-voltage power supply circuit using a piezoelectric transformer.

#### DESCRIPTION OF THE EMBODIMENTS

##### First Embodiment

The first embodiment of the present invention will be described below with reference to the accompanying drawings. FIG. 2 is a view showing an image forming apparatus (to be referred to as a "color laser printer" hereinafter) having a high-voltage power supply apparatus 202 using a piezoelectric transformer according to this embodiment.

A color laser printer 401 comprises a deck 402 which stores recording paper 32, and a deck paper presence/absence sensor 403 which detects the presence/absence of the recording paper 32 in the deck 402. The color laser printer 401 also comprises a pickup roller 404 which picks up the recording paper 32 from the deck 402, and a deck paper feed roller 405 which conveys the recording paper 32 picked up by the pickup roller 404. The color laser printer 401 further comprises a retarding roller 406 which is paired with the deck paper feed roller 405 and prevents multi-feed of the recording paper 32.

A registration roller pair 407 which synchronously conveys the recording paper 32, and a pre-registration sensor 408 which detects conveyance of the recording paper 32 to the registration roller pair 407 are arranged downstream of the deck paper feed roller 405. An electrostatic chuck/convey/



transfer belt (to be referred to as "ETB" hereinafter) **409** is arranged downstream of the registration roller pair **407**. Images are formed on the ETB **409** by image forming units made up of process cartridges **410Y**, **410M**, **410C**, and **410BK** and scanner units **420Y**, **420M**, **420C**, and **420BK** for four colors (Y, M, C, and BK). The formed images are sequentially superposed on each other by transfer rollers **430Y**, **430M**, **430C**, and **430BK** to form a color image. The color image is transferred and conveyed on the recording paper **32**.

A pair of a pressurizing roller **434** and a fixing roller **433** which incorporates a heater **432** in order to thermally fix a toner image transferred on the recording paper **32** are arranged on the downstream side. Further, a fixing/discharge roller pair **435** which conveys the recording paper **32** from the fixing roller, and a fixing/discharge sensor **436** which detects conveyance from the fixing unit are arranged.

Each scanner unit **420** comprises a laser unit **421**, and a polygon mirror **422**, scanner motor **423**, and image forming lens group **424** for scanning each photosensitive drum **305** with a laser beam from the laser unit **421**. A laser beam emitted by the laser unit **421** is modulated based on an image signal sent from a video controller **440**.

Each process cartridge **410** comprises the photosensitive drum **305**, a charging roller **303**, a developing roller **302**, and a toner storage vessel **411** which are necessary for a known electrophotographic process. The process cartridge **410** is detachable from the color laser printer **401**.

The video controller **440** receives image data sent from an external device **441** such as a personal computer (host computer), and bitmaps the image data into bitmap data to generate an image signal for forming an image.

Reference numeral **201** denotes a DC controller serving as the control unit of the laser printer. The DC controller **201** is configured by an MPU (microcomputer) **207**, various input/output control circuits (not shown), and the like. The MPU **207** has a RAM **207a**, ROM **207b**, timer **207c**, digital input/output port **207d**, and D/A port **207e**.

The high-voltage power supply unit (high-voltage power supply apparatus) **202** comprises a charging high-voltage power supply (not shown) and a development high-voltage power supply (not shown) which correspond to each process cartridge **410** (Y, M, C, or BK), and a transfer high-voltage power supply which corresponds to each transfer roller **430** and uses a piezoelectric transformer capable of outputting a high voltage.

The arrangement of the transfer high-voltage power supply using the piezoelectric transformer will be explained with reference to FIG. 1. The arrangement of the transfer high-voltage power supply (to be also simply referred to as a "transfer high-voltage power supply" hereinafter) using the piezoelectric transformer according to the first embodiment is effective for both positive- and negative-voltage output circuits. A transfer high-voltage power supply which typically requires a positive voltage will be explained.

The transfer high-voltage power supply includes four circuits in correspondence with the transfer rollers **430Y**, **430M**, **430C**, and **430BK** for yellow (Y), magenta (M), cyan (C), and black (BK). These circuits have the same circuit arrangement, and FIG. 1 illustrates two typical circuits for yellow (Y) and magenta (M) (the reference numeral representing each circuit is suffixed with Y or M for discrimination). However, the essentials of the present invention are not limited to these two circuits, and can also be applied to the arrangement of a transfer high-voltage power supply having four or more circuits.

The image forming apparatus according to this embodiment of the present invention includes a plurality of color

stations which form images of different colors. The image forming apparatus includes a plurality of high-voltage power supply circuits each having a piezoelectric transformer to output a voltage to be used by each color station (Y, M, C, or BK). In the following description, the circuits are respectively called a "Y-station high-voltage circuit", "M-station high-voltage circuit", "C-station high-voltage circuit", and "BK-station high-voltage circuit".

In FIG. 1, reference numeral **101M** denotes a piezoelectric transformer (piezoelectric ceramic transformer) for a high-voltage power supply. Diodes **102M** and **103M** and a high-voltage capacitor **104M** rectify and smooth an output from the piezoelectric transformer **101M** to a positive voltage, and an output terminal **116M** supplies it to a transfer roller (not shown) serving as a load. Resistors **105M**, **106M**, and **107M** divide the output voltage, and the non-inverting input terminal (positive terminal) of an operational amplifier **109M** receives it via a protection resistor **108M**. The inverting input terminal (negative terminal) of the operational amplifier receives, via a series resistor **114M**, a high-voltage power supply control signal  $V_{cont}$  which serves as an analog signal from the DC controller **201** and is input from a connection terminal **118M**. The operational amplifier **109M**, the resistor **114M**, and a capacitor **113M** constitute an integrating circuit.

The output terminal of the operational amplifier **109M** is connected to a voltage-controlled oscillator (VCO) **111M**. The output terminal of the voltage-controlled oscillator **110M** is connected to the gate of a field effect transistor **111M**. The drain of the field effect transistor **111M** is connected to a power supply (+24 V:  $V_{cc}$ ) via an inductor **112M**, grounded via a capacitor **115M**, and connected to one electrode of the piezoelectric transformer **101M** on the primary side. The other electrode on the primary side is grounded. The source of the field effect transistor **111M** is also grounded.

FIG. 4 is a graph showing the relationship between the output voltage (V) and the driving frequency (Hz) as a characteristic of the piezoelectric transformer. As the characteristic of the piezoelectric transformer, the output voltage generally reaches a maximum voltage  $E_{max}$  at a resonance frequency  $f_0$  as shown in FIG. 4. At a driving frequency  $f_x$ , the piezoelectric transformer outputs a specified output voltage (to be also referred to as a "control output voltage" hereinafter)  $E_{dc}$ . The distribution of the output voltage (V) forms a bell shape using, as the center, the resonance frequency (to be also referred to as a "maximum frequency" hereinafter)  $f_0$ . Changing the driving frequency can control the output voltage. For example, to increase the output voltage of the piezoelectric transformer, the driving frequency changes from a higher driving frequency to a lower one toward the resonance frequency  $f_0$ . In the following description, control is done at a frequency higher than the resonance frequency  $f_0$ . The same also applies to control at a lower frequency.

The voltage-controlled oscillator (VCO) **110M** operates to increase the output frequency when the input voltage rises, and decrease it when the input voltage drops. When the control output voltage  $E_{dc}$  of the piezoelectric transformer **101M** rises, an input voltage  $V_{sns}$  at the non-inverting input terminal (positive terminal) of the operational amplifier **109M** rises due to the resistor **105M**, and the voltage at the output terminal of the operational amplifier **109M** also rises. Since the input voltage of the voltage-controlled oscillator **110M** rises, its output frequency increases, and the driving frequency of the piezoelectric transformer **100M** also increases. Hence, the piezoelectric transformer **101M** is driven at a frequency higher than the driving frequency  $f_x$ . Since the output voltage of the piezoelectric transformer **101M** drops as the driving



frequency  $f_x$  increases, the output voltage is controlled to a lower one. That is, the arrangement in FIG. 1 forms a negative feedback control circuit.

When the control output voltage  $E_{dc}$  of the piezoelectric transformer **101M** drops, the input voltage  $V_{sns}$  of the operational amplifier **109M** also drops, as does the voltage at the output terminal of the operational amplifier **109M**. Since the input voltage of the voltage-controlled oscillator (VCO) **110M** drops, its output frequency decreases, and the driving frequency of the piezoelectric transformer **101M** also decreases. Since the output voltage of the piezoelectric transformer **101M** rises as the driving frequency  $f_x$  decreases, the output voltage is controlled to a higher one.

In this fashion, the output voltage is controlled to a constant voltage so as to be equal to a voltage determined by the voltage of the control signal  $V_{cont}$  which is input from the DC controller **201** to the inverting input terminal (negative terminal) of the operational amplifier **109M**.

In normal printing operation corresponding to the four, yellow (Y), magenta (M), cyan (C), and black (BK) colors, high-voltage circuits, i.e., piezoelectric transformers operate at almost the same timing in correspondence with the four, Y, M, C, and BK colors. In order to explain a feature of the first embodiment, the operation of two circuits for yellow (Y) and magenta (M) will be explained.

As preparation for explanation, the schematic mechanism of the occurrence of interference between two high-voltage circuits for yellow (Y) and magenta (M) will be described below with reference to FIG. 3.

The piezoelectric transformer **101Y** in the Y-station high-voltage circuit in FIG. 3 is driven at a driving frequency  $f_{x1}$  as shown in FIG. 5, and the piezoelectric transformer **101M** in the M-station high-voltage circuit is driven at a driving frequency  $f_{x2}$  as shown in FIG. 5.

A line to which resistors **105Y**, **106Y**, **107Y**, and **108Y** are connected comprises an output voltage detection line for detecting the output voltage of an operational amplifier **109Y** which controls the voltage of a piezoelectric transformer **101Y** in the Y-station high-voltage circuit.

The output voltage detection line of the operational amplifier **109Y** is arranged close to the driving signal line including **112M**, **111M**, and **115M** and the rectifier circuit connection line including **102M**, **103M**, **104M**, and the like of the piezoelectric transformer **101M** in the M-station high-voltage circuit. In this case, capacitors **151** and **152** represented by broken lines are connected between the Y- and M-station high-voltage circuits to form a circuit model.

The output voltage detection line of the operational amplifier **109Y** which controls the voltage of the piezoelectric transformer **101Y** in the Y-station high-voltage circuit generally drops a high-voltage output (about 1 KV) to a circuit voltage (about 5 V). Hence, the impedance of this connection line becomes higher than that of the other circuit, thereby increasing the influence of interference.

A voltage-controlled oscillator **110Y** in the Y-station high-voltage circuit receives, via the operational amplifier **109Y**, the control frequency component  $f_{x2}$  of the piezoelectric transformer **101M** in the M-station high-voltage circuit, in addition to the control frequency  $f_{x1}$  of the piezoelectric transformer **101Y**.

The frequency  $f_{x1}$  input to the VCO circuit **110Y** in the Y-station high-voltage circuit is influenced by the frequency  $f_{x2}$  for controlling the piezoelectric transformer **101M** in the M-station high-voltage circuit, and a ripple voltage at the interference frequency appears in the output voltage. The interference frequency represents the difference between the driving frequencies of the piezoelectric transformers. Refer-

ring to FIGS. 3 and 5, the interference frequency is given as the absolute value of the driving frequency difference corresponding to the control output voltage  $E_{dc}$ :

$$\text{interference frequency } F_b = |f_{x1} - f_{x2}| \quad (1)$$

This interference causes a change in the transfer efficiency between yellow (Y) and magenta (M). This influence may appear as a visually recognized cycle in an image in accordance with the relationship with the process speed PS (mm/S) of the image forming apparatus, and degrade the image quality.

An interference image cycle  $T_b$  (mm) which may appear in an image in accordance with the process speed PS (mm/S) and the interference frequency  $F_b$  is given by

$$T_b = \text{process speed PS} / \text{interference frequency } F_b \quad (2)$$

It is generally said that the interference image cycle  $T_b$  (mm) can be visually recognized when it becomes 0.3 mm or more. The interference image cycle causes a decrease in the quality of a printed image. For the process speed PS=100 mm/S and the interference frequency  $F_b \leq 300$  Hz, the pitch which can be visually recognized as density unevenness in the printed image becomes 0.3 mm or more.

For the frequency  $f_{x1}=163$  kHz and the frequency  $f_{x2}=163.2$  kHz, the interference frequency is given from the relationship of equation (1):

$$\begin{aligned} \text{interference frequency } F_b &= |163 - 163.2| \\ &= 200 \text{ Hz} \end{aligned} \quad (3)$$

For the interference frequency  $F_b=200$  Hz and the process speed PS=100 mm/S, the pitch of density unevenness in the printed image is given by:

$$T_b = 100 / 200 = 0.5 \text{ mm} \quad (4)$$

The circuit arrangement of the power supply apparatus according to this embodiment of the present invention will be described below with reference to FIG. 1. The power supply apparatus according to this embodiment includes a plurality of power supply circuits each having a piezoelectric transformer and a voltage-controlled oscillator (VCO) which generates a signal at an operating frequency used to drive the piezoelectric transformer in accordance with a control signal. The power supply apparatus includes a frequency-dividing circuit which divides the operating frequency generated by the voltage-controlled oscillator (VCO) in at least one power supply circuit, and outputs a signal at a driving frequency used to drive the piezoelectric transformer in one power supply circuit. When at least one power supply circuit and remaining power supply circuits output voltages, the operating frequency generated by the voltage-controlled oscillator in one power supply circuit is controlled to be higher than the driving frequency.

The circuit shown in FIG. 1 is different from the circuit used to explain an interference model in FIG. 3 in that a frequency-dividing circuit **141Y** is arranged between the voltage-controlled oscillator (VCO) **110Y** and a piezoelectric transformer driving FET **111Y** in the Y-station high-voltage circuit. For example, the frequency division ratio of the frequency-dividing circuit **141Y** is set to 2. Accordingly, the voltage-controlled oscillator (VCO) circuit **110Y** operates at an operating frequency twice the driving frequency of the piezoelectric transformer **101Y**. When the frequency division ratio of the frequency-dividing circuit **141Y** is  $K$  ( $=1, 2, 4, 8, \dots$ ), the voltage-controlled oscillator (VCO) circuit **110Y**



operates at an operating frequency  $K$  times the driving frequency of the piezoelectric transformer **101Y**.

In accordance with the relationship between the operating frequency of the voltage-controlled oscillator (VCO) and the driving frequency of the piezoelectric transformer **101Y**, the frequency division ratio can be given by

$$\text{frequency division ratio } K = \frac{\text{operating frequency of voltage-controlled oscillator}}{\text{driving frequency of piezoelectric transformer}} \quad (5)$$

Of course, the frequency division ratio shown in FIG. 1 is not limited to "2", but can be set in accordance with the circuit arrangement, the operating frequency of the voltage-controlled oscillator, and the driving frequency of the piezoelectric transformer.

In the circuit arrangement shown in FIG. 1, similar to FIG. 3, the line to which the resistors **105Y**, **106Y**, **107Y**, and **108Y** are connected comprises the output voltage detection line for detecting the output voltage of the operational amplifier **109Y** which controls the voltage of the piezoelectric transformer **101Y** in the Y-station high-voltage circuit. The output voltage detection line of the operational amplifier **109Y** is arranged close to the driving signal line including **112M**, **111M**, and **115M** and rectifier circuit connection line including **102M**, **103M**, **104M**, and the like of the piezoelectric transformer **101M** in the M-station high-voltage circuit. The capacitors **151** and **152** are connected between the Y- and M-station high-voltage circuits to form the circuit model.

The voltage-controlled oscillator **110Y** in the Y-station high-voltage circuit operates at a frequency (operating frequency) twice the driving frequency of the piezoelectric transformer **101Y**. The frequency-dividing circuit **141Y** divides the operating frequency by 2 ( $\frac{1}{2}$  times), and outputs it to the piezoelectric transformer **101Y** via the FET **111Y**. The piezoelectric transformer **101Y** is driven based on the input frequency. Diodes **102Y** and **103Y** and a high-voltage capacitor **104Y** rectify and smoothen the output from the piezoelectric transformer **101Y**, and a high-voltage circuit **181Y** outputs a high-voltage output bias via an output terminal **116Y**.

The resistors **105Y**, **106Y**, and **107Y** divide the output voltage, and output it to the non-inverting input terminal (positive terminal) of the operational amplifier **109Y** via the protection resistor **108Y**. Additionally, the capacitors **151** and **152** represented by broken lines superimpose and input a voltage component based on the driving frequency  $fx2$  of the piezoelectric transformer **101M** in the M-station high-voltage circuit.

The inverting input terminal (negative terminal) of the operational amplifier receives a high-voltage power supply control signal  $V_{cont}$  serving as an analog signal, from the DC controller **201** via a connection terminal **118Y** and series resistor **114Y**. When dividing the frequency by  $K$  (frequency division ratio  $K$  ( $=1, 2, 4, 8, \dots$ )), the DC controller **201** can output the high-voltage power supply control signal corresponding to the frequency division ratio  $K$  to the inverting input terminal (negative terminal).

It is well known that when a spurious component (a component generated by interference between circuits) of the signal whose frequency has not been divided is  $-A$  (dB), the spurious component becomes  $-A-20 \cdot \log K$  (dB) after dividing the frequency of the signal by  $K$ , thereby reducing the influence of the spurious component by  $K$ .

FIG. 6 is a graph showing the effects obtained when the transfer high-voltage power supply includes the frequency-dividing circuit **141Y** according to the first embodiment. Reference numeral **601** in FIG. 24 denotes a ripple voltage  $V_{rp1}$  in the output voltage as a function of the interference fre-

quency  $F_b$  (Hz) between the frequencies  $fx1$  and  $fx2$  without performing frequency division. The ripple voltage **602** is obtained by dividing the frequency by 2, a ripple voltage **603** is obtained by dividing the frequency by 4, and a ripple voltage **604** is obtained by dividing the frequency by 8. Referring to FIG. 6, the frequency-dividing circuit **141Y** is arranged to drop the ripple voltage  $V_{rp1}$ . The higher the frequency division ratio, the flatter the peak of the ripple voltage. That is, the frequency-dividing circuit **141Y** is arranged to reduce the influence of the spurious component. The frequency-dividing circuit **141Y** whose frequency division ratio is 2 is arranged to decrease the spurious component of the output voltage of the voltage-controlled oscillator (VCO circuit) **110Y** to about  $\frac{1}{2}$ , and halve the ripple voltage value output from the output terminal **116Y**.

Although the frequency division ratio of a frequency-dividing circuit **141** is set to "2" in the circuit arrangement of the power supply apparatus according to this embodiment, the frequency division ratio can be set to 1, 2, 4, 8, ... as described above with reference to FIG. 6. Although the Y-station high-voltage circuit includes the frequency-dividing circuit **141Y** in this embodiment, the M-, C-, and BK-station high-voltage circuits may include respective frequency-dividing circuits. In this case, the frequency division ratios of the frequency-dividing circuits can be different from each other.

In the power supply apparatus according to this embodiment, even when driving the piezoelectric transformers **101Y** and **101M** in the high-voltage circuits at close frequencies, the output ripple voltage value can decrease so as to form a preferable image with a small influence from interference.

Additionally, this embodiment can provide a power supply apparatus using the piezoelectric transformers which suppress the influence of interference between the driving frequencies of the piezoelectric transformers, implement downsizing and a high image quality, and require no experimental measure.

#### Second Embodiment

In the first embodiment, the high-voltage circuit with the frequency-dividing circuit, e.g., **141Y** can effectively decrease the output ripple voltage value. In the second embodiment, an engine controller (DC controller) **201** can set the frequency division ratio of a frequency-dividing circuit.

FIG. 7 is a circuit diagram showing the arrangement of a transfer high-voltage power supply using a piezoelectric transformer according to the second embodiment. The same reference numerals as in FIG. 1 according to the first embodiment denote the same parts in FIG. 7. In addition, a high-voltage circuit **181M** outputs a high-voltage output bias via an output terminal **116M**.

The output voltage detection line of an operational amplifier **109Y** is arranged close to the driving signal line including **112M**, **111M**, and **115M** and a rectifier circuit connection line including **102M**, **103M**, **104M**, and the like of a piezoelectric transformer **101M** in an M-station high-voltage circuit. In this case, capacitors **151** and **152** represented by broken lines are connected between the Y- and M-station high-voltage circuits to form a circuit model. Similarly, the output voltage detection line of the operational amplifier **109M** is arranged close to the driving signal line including **112Y**, **111Y**, and **115Y** and a rectifier circuit connection line including **102Y**, **103Y**, **104Y**, and the like of a piezoelectric transformer **101Y** in the Y-station high-voltage circuit. Capacitors **153** and **154** represented by broken lines are connected between the M- and Y-station high-voltage circuits to form a circuit model.



A frequency-dividing circuit **141Y** connected to a voltage-controlled oscillator (VCO circuit) **110Y** in the Y-station high-voltage circuit comprises a circuit capable of setting the frequency division ratio by using an external device, such as a programmable counter. A frequency-dividing circuit **141M** connected to a voltage-controlled oscillator (VCO circuit) **110M** in the M-station high-voltage circuit also comprises a circuit capable of setting the frequency division ratio by using the external device, such as the programmable counter. The frequency-dividing circuit **141Y** includes connection terminals **142Ya**, **142Yb**, and **142Yc** each of which is connected to the output port of an MPU **207** mounted in the DC controller **201**. The frequency-dividing circuit **141M** also includes connection terminals **142Ma**, **142Mb**, and **142Mc** each of which is connected to the output port of a control element (e.g., the MPU **207**) mounted in the DC controller **201**. In this embodiment, the MPU **207** is exemplified as a main controller for setting the frequency division ratio. However, the present invention is not limited to this. For example, the same arrangement can be implemented by using an ASIC or other semiconductor device.

FIG. **8** is a table for explaining the setting of the frequency division ratio in the MPU **207** of the DC controller **201**. For example, when the frequency division ratios of the frequency-dividing circuits **141Y** and **141M** are each set to **2**, the terminals **142Yc** and **142Mc** are set ON (ON: 1), and the terminals **142Ya** and **142Ma** and terminals **142Yb** and **142Mb** are set OFF (OFF: 0) under the control of the MPU **207**. The MPU **207** of the DC controller **201** switches the ON/OFF states of each terminal, thereby setting the frequency division ratio (1, 2, 4, 8, 16, 32, . . . , or the like) of the frequency-dividing circuits **141Y** and **141M**.

The frequency division ratio is not fixed but can be selected and set from predetermined values (e.g., 1, 2, 4, 8, 16, 32, . . . , and the like), thus increasing the degree of freedom of the types and, especially, the layout of the electronic components to be used when designing the circuit board of the transfer high-voltage power supply.

For example, since the frequency division ratio of each frequency-dividing circuit is set to increase the interference frequency  $F_b$ , the interference image cycle  $T_b$  can be shortened (equation (2)). This makes it possible to prevent degradation of the quality of a printed image caused by interference of the frequency.

FIG. **9A** is a graph showing the relationship between a bias voltage (control output voltage  $E_{dc}$ ) and a driving frequency. FIG. **9B** is a partial enlarged view of an area **901** surrounded by a broken line in FIG. **9A**. As shown in FIG. **9B**, the control output voltage of the Y-station high-voltage circuit is set to  $E_{dcY\_L}$ , and the control output voltage of the M-station high-voltage circuit is set to  $E_{dcM\_L}$ . The difference between the control output voltages  $E_{dc}$  of two station high-voltage circuits is  $\Delta E_{dc}$  (see FIG. **9B**).

When the Y-station high-voltage circuit outputs the control output voltage  $E_{dcY\_L}$ , the driving frequency of the piezoelectric transformer **101Y** is  $F_{xY\_L}$ . When the M-station high-voltage circuit outputs the control output voltage  $E_{dcM\_L}$ , the driving frequency of the piezoelectric transformer **101M** is  $F_{xM\_L}$ . At this time, the difference between the driving frequencies in the Y- and M-station high-voltage circuits is  $\Delta FL$ .

When the control output voltage of the Y-station high-voltage circuit rises to  $E_{dcY\_H}$ , and the control output voltage of the M-station high-voltage circuit rises to  $E_{dcM\_H}$  by environmental variation or the like, the difference between the control output voltages is  $\Delta E_{dc}$ . At this time, the driving frequencies of the piezoelectric transformers in the respective

station high-voltage circuits are  $F_{xY\_H}$  and  $F_{xM\_H}$  as shown in FIG. **9B**. The difference between the driving frequencies is  $\Delta FH$ . When comparing the differences of the driving frequencies,  $\Delta FH < \Delta FL$ . That is, when both the control output voltages rise by environmental variation or the like, the difference  $\Delta FH$  between the driving frequencies decreases. For the difference  $\Delta FH < 300$  Hz and the process speed  $PS = 100$  mm/s, the pitch which can be visually recognized as density unevenness in a printed image becomes 0.3 mm or more (see equation (2)), and density unevenness occurs in a printed image.

In order to prevent density unevenness in the printed image when the driving frequency difference  $\Delta FH < 300$  Hz, the MPU **207** can set the frequency division ratios of the frequency-dividing circuits **141Y** and **141M** in accordance with the setting example shown in FIG. **8**. The output ripple voltage value decreases by setting the frequency division ratio (e.g., changing the frequency division ratio from 1 to 2) to form a preferable image with a small influence of interference of the driving frequency.

Assume that the driving frequency difference  $\Delta FL = 500$  Hz while the frequency division ratios of the frequency-dividing circuits in the Y- and M-station high-voltage circuits are set to "1" ( $142Ya = 142Yb = 142Yc = 0$ , and  $142Ma = 142Mb = 142Mc = 0$ ). In this case, when the driving frequency difference  $\Delta FH = 250$  Hz by environmental variation, the MPU **207** sets the frequency division ratio of the frequency-dividing circuit **141Y** in the Y-station high-voltage circuit to "2" ( $142Ya = 142Yb = 0$ , and  $142Yc = 1$ ). The output ripple voltage value can be decreased by switching the setting of the frequency division ratio from "1" to "2" (see FIG. **6**). That is, when the driving frequency difference decreases, the MPU **207** sets a higher frequency division ratio to reduce the interference energy and decrease the influence of the output ripple voltage value.

The setting of the frequency division ratio can be controlled by storing, in a table, the frequency division ratio to be set for the driving frequency difference  $\Delta E_{dc}$  to each frequency-dividing circuit in advance. When changing the setting of the frequency division ratio, the operating frequencies of the voltage-controlled oscillators (VCO circuits) **110Y** and **110M** can change depending on the setting of the frequency division ratio. In this case, the DC controller **201** can input the high-voltage power supply control signal corresponding to the frequency division ratio to the inverting input terminal (negative terminal).

In this embodiment, the frequency division ratio is not fixed but can change, thus increasing the degrees of freedom of the types and, especially, the layout of the electronic components to be used when designing the circuit board of the transfer high-voltage power supply.

Alternatively, in this embodiment, since the frequency division ratio is set depending on the layout of the electronic components and the operation state of the circuit, the output ripple voltage drops to form a preferable image with a small influence of interference.

Additionally, this embodiment can provide a power supply apparatus using piezoelectric transformers which suppress the influence of interference between the driving frequencies of the piezoelectric transformers, implement downsizing and a high image quality, and require no experimental measurements.

### Third Embodiment

In the second embodiment, the engine controller (DC controller) **201** can set the frequency division ratio of the fre-



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quency-dividing circuit. In the third embodiment, detecting circuits **143Y** and **143M** detect the magnitudes of the interference frequency components of the driving frequency of a piezoelectric transformer in one power supply circuit, and the driving frequency of a piezoelectric transformer in the other power supply circuit. In the following description, the setting of the frequency division ratio of the frequency-dividing circuit is controlled based on the detection result obtained by the detecting circuit **143Y** or **143M**.

FIG. **10** is a circuit diagram showing the arrangement of a transfer high-voltage power supply using a piezoelectric transformer according to the third embodiment. The same reference numerals as in FIG. **7** according to the second embodiment denote the same parts in FIG. **10**.

A frequency-dividing circuit **141Y** connected to a voltage-controlled oscillator (VCO circuit) **110Y** in a Y-station high-voltage circuit comprises a circuit capable of setting the frequency division ratio by using an external device, such as a programmable counter. A frequency-dividing circuit **141M** connected to a voltage-controlled oscillator (VCO circuit) **110M** in an M-station high-voltage circuit also comprises a circuit capable of setting the frequency division ratio by using the external device, such as the programmable counter.

The frequency-dividing circuit **141Y** includes connection terminals **142Ya**, **142Yb**, and **142Yc** each of which is connected to the output port of an MPU **207** mounted in a DC controller **201**. The frequency-dividing circuit **141M** also includes connection terminals **142Ma**, **142Mb**, and **142Mc** each of which is connected to the output port of a control element (e.g., the MPU **207**) mounted in the DC controller **201**.

Signals input to the voltage-controlled oscillators (VCO circuits) **110Y** and **110M** are also input to the detecting circuits **143Y** and **143M**. The signals processed by the detecting circuits **143Y** and **143M** are input to the MPU **207** of the DC controller **201** via connection terminals **144Y** and **144M** respectively.

FIG. **11** is a block diagram showing the arrangement of the detecting circuit **143** mounted in the Y-station high-voltage circuit. Assume that the M-station high-voltage circuit has the same arrangement. In the arrangement shown in FIG. **11**, a signal input to the voltage-controlled oscillator (VCO circuit) **110Y** is input to the detecting circuit **143Y** via a terminal **143in**. The detecting circuit **143Y** includes a low-pass filter (to be abbreviated as an "LPF" hereinafter) **1101Y** having a cutoff frequency of 350 Hz. An amplifier (amp) **1102Y** is arranged on the output side of the LPF **1101Y**. The amp **1102Y** amplifies a signal LPFout from which a high-frequency component has been cut off by the LPF **1101Y**, i.e., a signal having only an interference frequency component. A capacitor **1103Y** removes the DC component to rectify only the AC component into a DC component by using the rectification circuit made up of **1104Y** to **1107Y**. The DC signal is output via a terminal **143out**, and then input to the MPU **207**.

Assume that the frequency division ratios of the frequency-dividing circuits **141Y** and **141M** are set to **1**, the driving frequency  $fx_1$  of the piezoelectric transformer **110Y** in the Y-station high-voltage circuit is 163 KHz, and the driving frequency  $fx_2$  of the piezoelectric transformer **101M** in the M-station high-voltage circuit is 163.25 KHz. In this case, a signal having a 250-Hz difference frequency (interference frequency) between the driving frequencies  $fx_1$  and  $fx_2$  is input as the input signal to the detecting circuit **143Y**. The LPF **1101Y** cuts off the high-frequency component of 350 Hz or more from the input signal **143in** (FIG. **12A**) to obtain LPFout (FIG. **12B**), and the DC signal **143out** shown in FIG. **12C** is input to the MPU **207**.

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The MPU **207** compares the voltage value of the DC signal **143out** with a threshold voltage  $V_{th}$  as a reference for changing the setting of the frequency division ratio. If the voltage value of the DC signal **143out** is larger than the threshold voltage  $V_{th}$ , the MPU **207** determines that visible density unevenness occurs in a printed image, and changes the setting of the frequency division ratio.

For example, when both of the frequency division ratios of the frequency-dividing circuits in the Y- and M-station high-voltage circuits are set to **1**, the MPU **207** sets the frequency division ratio of the frequency-dividing circuit **141Y** in the Y-station high-voltage circuit to "2" ( $142Ya=142Yb=0$ , and  $142Yc=1$ ). As described in the first embodiment, the frequency division ratio can be set by switching the ON/OFF states of the signal applied to each terminal **142Ya**, **142Yb**, or **142Yc**. The output ripple voltage value can be decreased by changing the setting of the frequency division ratio from "1" to "2" (see FIG. **6**). That is, when the voltage value obtained by the detecting circuit **143Y** is larger than the threshold voltage  $V_{th}$ , the MPU **207** sets a higher frequency division ratio to reduce the interference energy and decrease the influence of the output ripple voltage value.

In the above description, the setting of the frequency division ratio changes in the Y-station high-voltage circuit. When the DC signal voltage value obtained by the detecting circuit **143M** is larger than the threshold voltage  $V_{th}$  in the M-station high-voltage circuit, the MPU **207** sets a higher frequency division ratio to reduce the interference energy and decrease the influence of the output ripple voltage value.

When changing the setting of the frequency division ratio, the operating frequencies of the voltage-controlled oscillators (VCO circuits) **110Y** and **110M** can change depending on the setting of the frequency division ratio. In this case, the DC controller **201** can input a high-voltage power supply control signal to the inverting input terminal (negative terminal) in correspondence with the frequency division ratio. The combination of the high-voltage circuit (station) which detects the magnitude of the interference frequency component by using the detecting circuits **143Y** and **143M** and the high-voltage circuit (station) which sets the frequency division ratio can be selected under the control of the DC controller. For example, based on the detection results of the magnitudes of the interference frequency components in both the Y- and M-station high-voltage circuits, the settings of the frequency division ratios of one or both of the high-voltage circuits can change.

For the process speed  $PS=100$  mm/S and the interference frequency  $F_b \leq 300$  Hz, the pitch which can be visually recognized as density unevenness in the printed image becomes 0.3 mm or more. Accordingly, the cutoff frequency of the LPF **1101Y** is set to 350 Hz in this embodiment. However, for example, the cutoff frequency can also change in accordance with the process speed  $PS$  of the image forming apparatus. The DC controller **201** can also control the cutoff frequency.

In the first to third embodiments, the image forming apparatus has been described by exemplifying the transfer high-voltage power supply used in a color image forming apparatus of a tandem system. However, the image forming apparatus to be applied to the present invention is not limited to the color image forming apparatus, but may be a monochrome image forming apparatus which forms a monochrome image. Any circuit arrangement shown in FIG. **1**, **7**, or **10** may be applied to the high-voltage power supply apparatus **202** included in the image forming apparatus to reduce the output ripple voltage value and form a preferable image with a small influence of interference.

Note that the circuit arrangement of the transfer high-voltage power supply described in the first to third embodi-



ments may include discrete components or a semiconductor IC. For example, in the circuit arrangement of the transfer high-voltage power supply described in the first to third embodiments, the voltage-controlled oscillator (VCO) and frequency-dividing circuit can include discrete components. 5 In the power supply apparatus in these embodiments, the voltage-controlled oscillator (VCO) and frequency-dividing circuit can also include integrated semiconductor IC devices.

In these embodiments, the setting of the frequency division ratio is not fixed but can change, thus increasing the degree of freedom of the types and, especially, the layout of electronic components to be used when designing the circuit board of the transfer high-voltage power supply. 10

In these embodiments, since the frequency division ratio is set depending on the layout of the electronic components and the operation state of the circuit, the output ripple voltage drops to form a preferable image with a small influence of interference. 15

While the present invention has been described with reference to exemplary embodiments, it is to be understood that the invention is not limited to the disclosed exemplary embodiments. The scope of the following claims is to be accorded the broadest interpretation so as to encompass all such modifications and equivalent structures and functions. 20

This application claims the benefit of Japanese Patent Application No. 2006-048978, filed Feb. 24, 2006, which is hereby incorporated by reference herein in its entirety. 25

What is claimed is:

**[1.** A power supply apparatus with a plurality of voltage output circuits each having a piezoelectric transformer and an oscillator which generates a signal for driving the piezoelectric transformer and for controlling an output voltage of the piezoelectric transformer, comprising: 30

a frequency-dividing circuit which divides a frequency of the signal generated by the oscillator in at least one of the plurality of voltage output circuits, and outputs a driving frequency signal for driving the piezoelectric transformer in said at least one voltage output circuit, wherein the frequency of the signal generated by the oscillator in said at least one voltage output circuit is larger than a frequency of the signal generated by the oscillator in another of the plurality of voltage output circuits.] 35 40

**[2.** The apparatus according to claim 1, wherein the frequency-dividing circuit divides the frequency of the signal in accordance with a frequency division ratio which can be arbitrarily set in accordance with a signal from an external device.] 45

**[3.** The apparatus according to claim 1, further comprising a detecting circuit which detects a magnitude of an interference frequency, 50

wherein the frequency-dividing circuit divides the frequency of the signal in accordance with a frequency division ratio which is controlled based on the interference frequency.]

**[4.** The apparatus according to claim 1, wherein the oscillator and the frequency-dividing circuit include discrete components.] 55

**[5.** The apparatus according to claim 1, wherein the oscillator and the frequency-dividing circuit include integrated semiconductor IC devices.] 60

**[6.** An image forming apparatus comprising:

an image forming unit adapted to form a image; and a power supply unit adapted to output voltages to said image forming unit,

wherein said power supply unit comprises a plurality of voltage output circuits each having a piezoelectric transformer and an oscillator which generates a signal for 65

driving the piezoelectric transformer and for controlling an output voltage of the piezoelectric transformer, wherein at least one of the plurality of voltage output circuits has a frequency-dividing circuit which divides the frequency of the signal generated by the oscillator in said at least one voltage output circuit, and wherein the frequency of the signal generated by the oscillator in said at least one voltage output circuit is larger than a frequency of the signal generated by the oscillator in another of the plurality of voltage output circuits.]

**[7.** The image forming apparatus according to claim 6, wherein said image forming unit includes a plurality of image forming stations, and

wherein said plurality of voltage output circuits output voltages to each of said plurality of image forming stations.] 15

**[8.** The image forming apparatus according to claim 7, wherein each of said plurality of image forming stations is a circuit for forming a different color image.] 20

*9. A power supply comprising:*

*a first and a second voltage output part which each include a piezoelectric transformer, a driving part adapted to drive the piezoelectric transformer, and an oscillation part adapted to output a frequency signal for driving the driving part, wherein*

*the first voltage output part outputs a voltage to a first process part which performs a process operation for forming an image, and the second voltage output part outputs a voltage to a second process part which differs from the first process part and performs a process operation for forming the image,*

*wherein the first process part is one of a first charging part adapted to execute a charging operation for charging a first photosensitive member, a first developing part adapted to execute a developing operation for developing a latent image formed on the first photosensitive member, and a first transferring part adapted to execute a transferring operation for transferring an image formed on the first photosensitive member,*

*the second process part is one of a second charging part adapted to execute a charging operation for charging a second photosensitive member, a second developing part adapted to execute a developing operation for developing a latent image formed on the second photosensitive member, and a second transferring part adapted to execute a transferring operation for transferring an image formed on the second photosensitive member,*

*each of the oscillation part of the first voltage output part and the oscillation part of the second voltage output part outputs the frequency signal having a frequency higher than each driving frequency of the driving part of the first voltage output part and the driving part of the second voltage output part,*

*the first voltage output part includes a first frequency-dividing part adapted to divide the frequency signal output from the oscillation part of the first voltage output part,*

*the second voltage output part includes a second frequency-dividing part adapted to divide the frequency signal output from the oscillation part of the second voltage output part,*

*the driving part of the first voltage output part drives the piezoelectric transformer in accordance with a driving signal output from the first frequency-dividing part, and*



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*the driving part of the second voltage output part drives the piezoelectric transformer in accordance with a driving signal output from the second frequency-dividing part.*

10. *The power supply according to claim 9, wherein each of the first and the second voltage output parts includes a feedback part which detects a voltage output from the piezoelectric transformer and controls a frequency of the frequency signal output from the oscillation part in accordance with the detected voltage.*

11. *The power supply according to claim 10, wherein the feedback part detects the voltage output from the piezoelectric transformer as a lower detected voltage and feeds back the lower detected voltage to the oscillation part.*

12. *The power supply according to claim 11, wherein the feedback part feeds back, to the oscillation part, a comparison result between the lower detected voltage and a setting signal used for controlling the voltage output from the piezoelectric transformer so as to become a constant voltage.*

13. *The power supply according to claim 9, wherein a frequency of the frequency signal is equal to or more than twice the driving frequency.*

14. *An integrated circuit controls a power supply which comprises a first and a second voltage output part each including a piezoelectric transformer and a driving part adapted to drive the piezoelectric transformer, wherein the first voltage output part outputs a voltage to a first process part which performs a process operation for forming an image, and the second voltage output part outputs a voltage to a second process part which differs from the first process part and performs a process operation for forming the image, and wherein the first process part is one of a first charging part adapted to execute a charging operation for charging a first photosensitive member, a first developing part adapted to execute a developing operation for developing a latent image formed on the first photosensitive member, and a first transferring part adapted to execute a transferring operation for transferring an image formed on the first photosensitive member, the second process part is one of a second charging part adapted to execute a charging operation for charging a second photosensitive member, a second developing part adapted to execute a developing operation for developing a latent image formed on the second photosensitive member, and a second transferring part adapted to execute a transferring operation for transferring an image formed on the second photosensitive member, said integrated circuit further comprising:*

*a first oscillation part adapted to output a frequency signal to the driving part of the first voltage output part;*

*a second oscillation part adapted to output a frequency signal to the driving part of the second voltage output part;*

*wherein each of the oscillation part of the first voltage output part and the oscillation part of the second voltage output part outputs the frequency signal having a frequency higher than each driving frequency of the driving part of the first voltage output part and the driving part of the second voltage output part,*

*a first frequency-dividing part adapted to divide the frequency signal output from the first oscillation part; and a second frequency-dividing part adapted to divide the frequency signal output from the second oscillation part.*

15. *The integrated circuit according to claim 14, wherein each of the first and the second voltage output parts includes a feedback part which detects a voltage output from the piezoelectric transformer and controls a frequency of the frequency signal output from the oscillation part in accordance with the detected voltage.*

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16. *The integrated circuit according to claim 15, wherein the feedback part detects the voltage output from the piezoelectric transformer as a lower detected voltage and feeds back the lower detected voltage to the oscillation part.*

17. *The integrated circuit according to claim 15, wherein the feedback part feeds back, to the oscillation part, a comparison result between the lower detected voltage and a setting signal used for controlling the voltage output from the piezoelectric transformer so as to become a constant voltage.*

18. *The integrated circuit according to claim 14, wherein a frequency of the frequency signal is equal to or more than twice the driving frequency.*

19. *An image forming apparatus comprising:*

*a first process part configured to perform a process operation for forming an image;*

*a second process part configured to perform a process operation for forming the image, the second process part being different from the first process part;*

*wherein the first process part is one of a first charging part adapted to execute a charging operation for charging a first photosensitive member, a first developing part adapted to execute a developing operation for developing a latent image formed on the first photosensitive member, and a first transferring part adapted to execute a transferring operation for transferring an image formed on the first photosensitive member, the second process part is one of a second charging part adapted to execute a charging operation for charging a second photosensitive member, a second developing part adapted to execute a developing operation for developing a latent image formed on the second photosensitive member, and a second transferring part adapted to execute a transferring operation for transferring an image formed on the second photosensitive member, and a power supply configured to include a first voltage output part for outputting a voltage to the first process part, and a second voltage output part for outputting a voltage to the second process part,*

*wherein the first and the second voltage output part each include a piezoelectric transformer, a driving part adapted to drive the piezoelectric transformer, and an oscillation part adapted to output a frequency signal for driving the driving part,*

*wherein each of the oscillation part of the first voltage output part and the oscillation part of the second voltage output part outputs the frequency signal having a frequency higher than each driving frequency of the driving part of the first voltage output part and the driving part of the second voltage output part,*

*wherein the first voltage output part includes a first frequency-dividing part adapted to divide the frequency signal output from the oscillation part of the first voltage output part, and*

*the second voltage output part includes a second frequency-dividing part adapted to divide the frequency signal output from the oscillation part of the second voltage output part, and*

*wherein the driving part of the first voltage output part drives the piezoelectric transformer in accordance with a driving signal output from the first frequency-dividing part, and*

*the driving part of the second voltage output part drives the piezoelectric transformer in accordance with a driving signal output from the second frequency-dividing part.*

20. *The image forming apparatus according to claim 19, wherein each of the first and the second voltage output parts includes a feedback part which detects a voltage output from*



*the piezoelectric transformer and controls a frequency of the frequency signal output from the oscillation part in accordance with the detected voltage.*

21. *The image forming apparatus according to claim 20, wherein the feedback part detects the voltage output from the piezoelectric transformer as a lower detected voltage and feeds back the detected voltage to the oscillation part.* 5

22. *The image forming apparatus according to claim 20, wherein the feedback part feeds back, to the oscillation part, a comparison result between the detected voltage and a setting signal used for controlling the voltage output from the piezoelectric transformer so as to become a constant voltage.* 10

23. *The image forming apparatus according to claim 19, wherein each of the first process part and the second process part is a part adapted to form a different color image.* 15

24. *The image forming apparatus according to claim 19, wherein a frequency of the frequency signal is equal to or more than twice the driving frequency.*

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