



US00RE45491E

(19) **United States**
(12) **Reissued Patent**
Freeman

(10) **Patent Number:** **US RE45,491 E**
(45) **Date of Reissued Patent:** **Apr. 28, 2015**

(54) **SPROCKET HUB MOUNTED GUARD**
(71) Applicant: **Ernie Freeman**, Rocky River, OH (US)
(72) Inventor: **Ernie Freeman**, Rocky River, OH (US)
(21) Appl. No.: **13/889,685**
(22) Filed: **May 8, 2013**

5,676,493 A 10/1997 Brockway
5,713,644 A 2/1998 Freeman
5,733,020 A 3/1998 McCartney et al.

(Continued)

Related U.S. Patent Documents

Reissue of:

(64) Patent No.: **7,946,661**
Issued: **May 24, 2011**
Appl. No.: **12/411,430**
Filed: **Mar. 26, 2009**

(51) **Int. Cl.**
B62D 25/16 (2006.01)
B62D 55/088 (2006.01)
(52) **U.S. Cl.**
CPC **B62D 55/0882** (2013.01)
(58) **Field of Classification Search**
CPC B62D 55/088; B62D 55/0882; B62D
55/0845; B60S 1/68
USPC 305/100, 107, 109–110, 136–137, 199;
404/129; 172/508
See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

1,812,543 A 6/1931 White
2,146,882 A 2/1939 Baker et al.
2,518,481 A 8/1950 Maguire
3,843,214 A * 10/1974 Piepho 305/119
3,861,762 A 1/1975 Freedy et al.
3,912,336 A 10/1975 Ritter, Jr. et al.
3,913,985 A 10/1975 Orr et al.
4,104,930 A 8/1978 Sanders
4,239,297 A 12/1980 Livesay
4,379,565 A * 4/1983 Riddle 280/160
4,640,559 A 2/1987 Crotti

FOREIGN PATENT DOCUMENTS

JP 61-165885 U 10/1986
JP 06-051082 U 7/1994
JP 2008-201356 A 9/2008

OTHER PUBLICATIONS

“1050C Crawler Dozer Final Drive Seal Guards”, 3 page brochure, undated, published by John Deere.

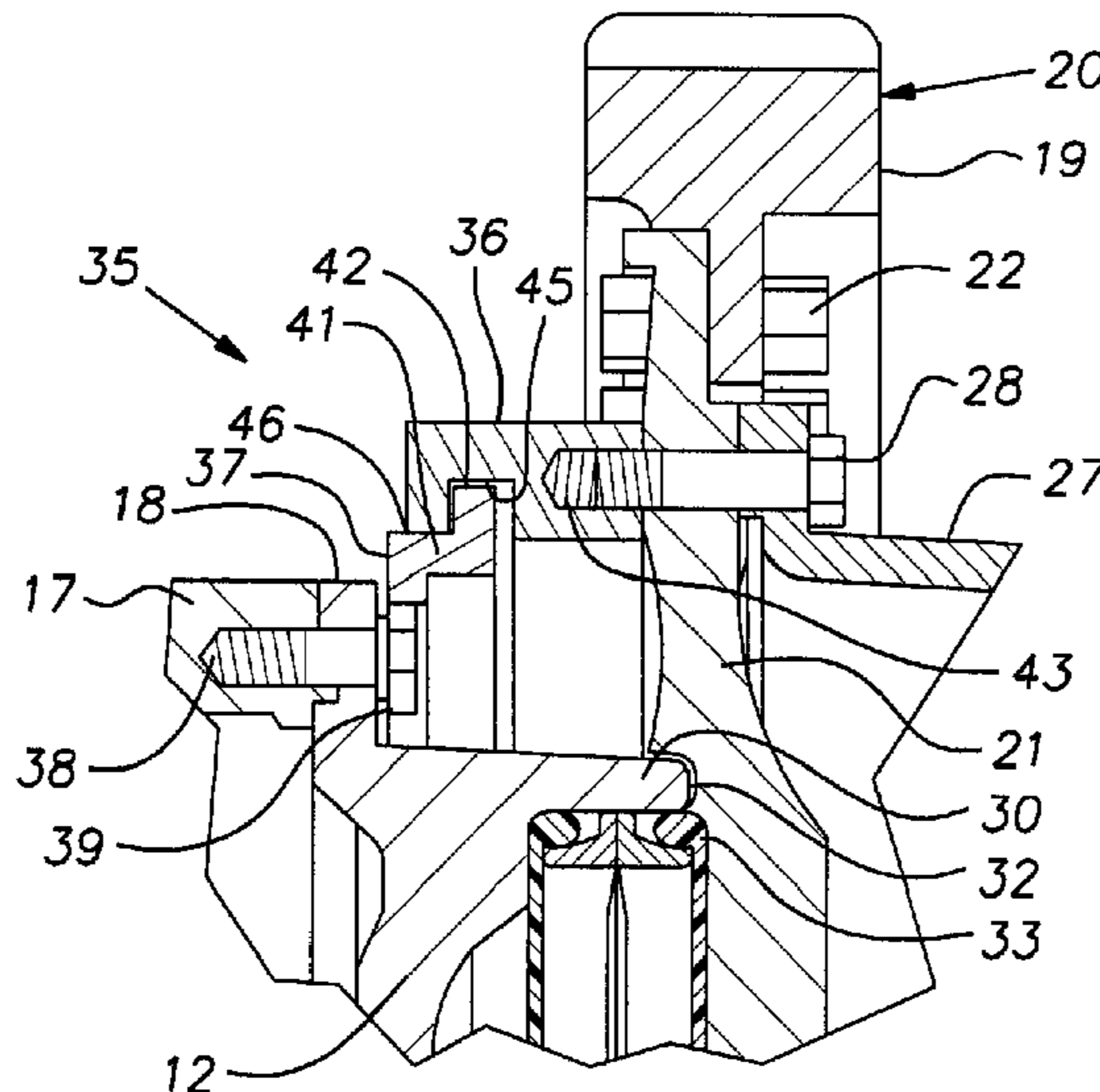
Primary Examiner — Jason Bellinger

(74) *Attorney, Agent, or Firm* — Pearne & Gordon LLP

(57) **ABSTRACT**

A guard for a crawler type land vehicles having a frame, a final drive on each side of the frame, the final drive including a spindle housing with a flange bolted to the frame and a sprocket hub rotationally supported on the spindle housing, a track sprocket on the sprocket hub, the spindle housing and hub establishing a small gap to form a mechanical shield to protect a rotational seal within the space enclosed by the spindle housing and sprocket hub, the guard being adapted to be assembled radially outward of the mechanical shield, the guard having a circular shell member for bolting to an inside face of the sprocket hub and extending axially in one piece across substantially all of the distance between the spindle flange and the sprocket hub, the guard shell having an internal circumferential groove, a circular radial flange for mounting in the space between the spindle flange and the sprocket hub, the guard shell being diametrically split whereby it can be radially assembled around the spindle flange with the radial flange closely fitting within the groove to form a stepped gap for excluding debris including strand material from a zone within the guard shell.

21 Claims, 3 Drawing Sheets



US RE45,491 E

Page 2

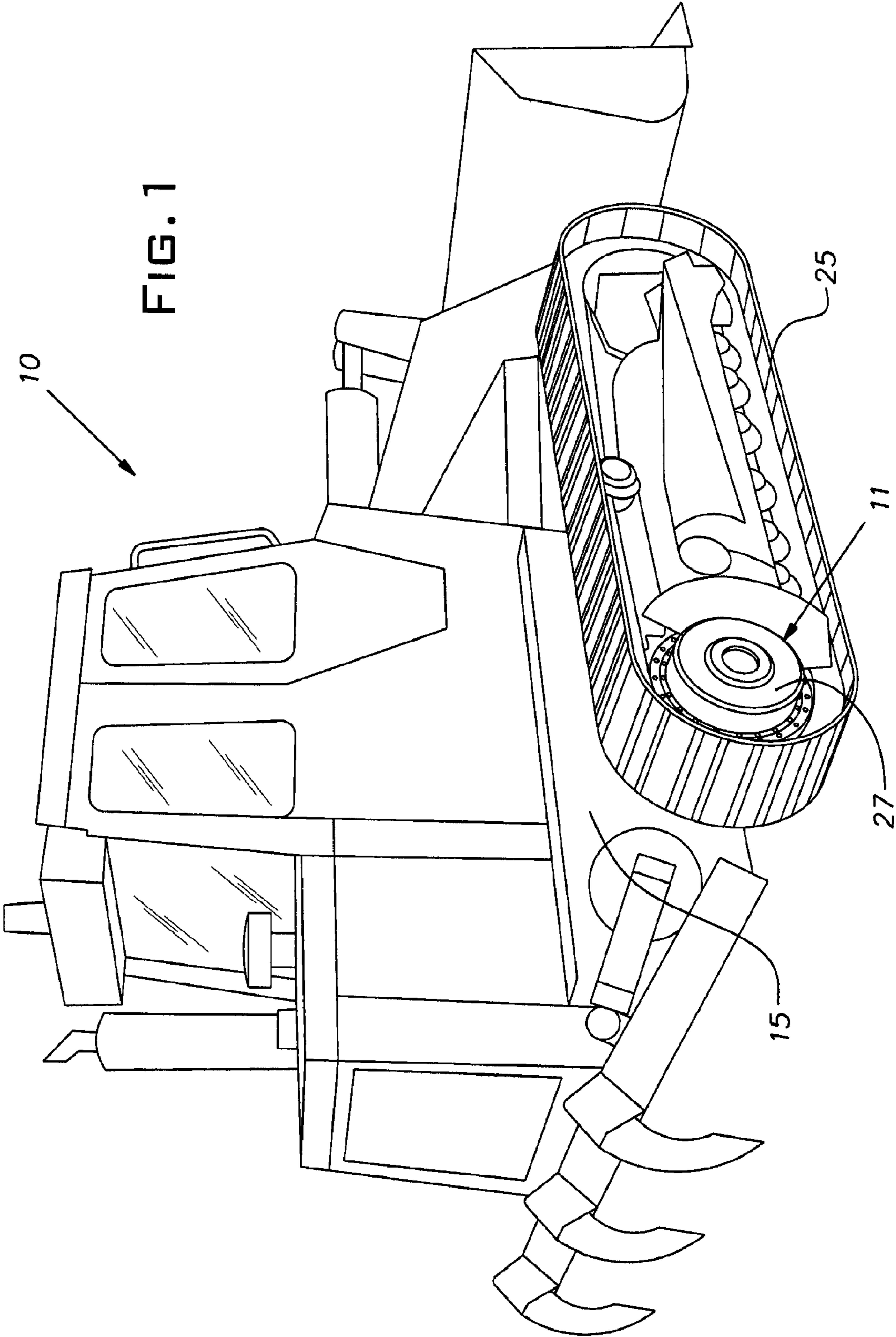
(56)

References Cited

U.S. PATENT DOCUMENTS

5,820,230	A	10/1998	Freeman	6,293,631	B1	9/2001	Freeman	
5,951,123	A	9/1999	Bomstad et al.	6,322,170	B1 *	11/2001	Knell et al.	305/107
5,967,242	A	10/1999	Caron et al.	6,371,578	B1	4/2002	Ferguson	
6,019,443	A *	2/2000	Freeman	6,880,901	B2 *	4/2005	Tamaru	305/109
6,076,843	A	6/2000	Sewell	7,556,323	B1 *	7/2009	Gachhadar et al.	305/107
6,231,136	B1	5/2001	Freeman	7,946,661	B1	5/2011	Freeman	
				7,980,639	B2	7/2011	Matthys	
				2002/0140287	A1	10/2002	Fee et al.	
				2002/0153773	A1 *	10/2002	Yoon	305/136

* cited by examiner



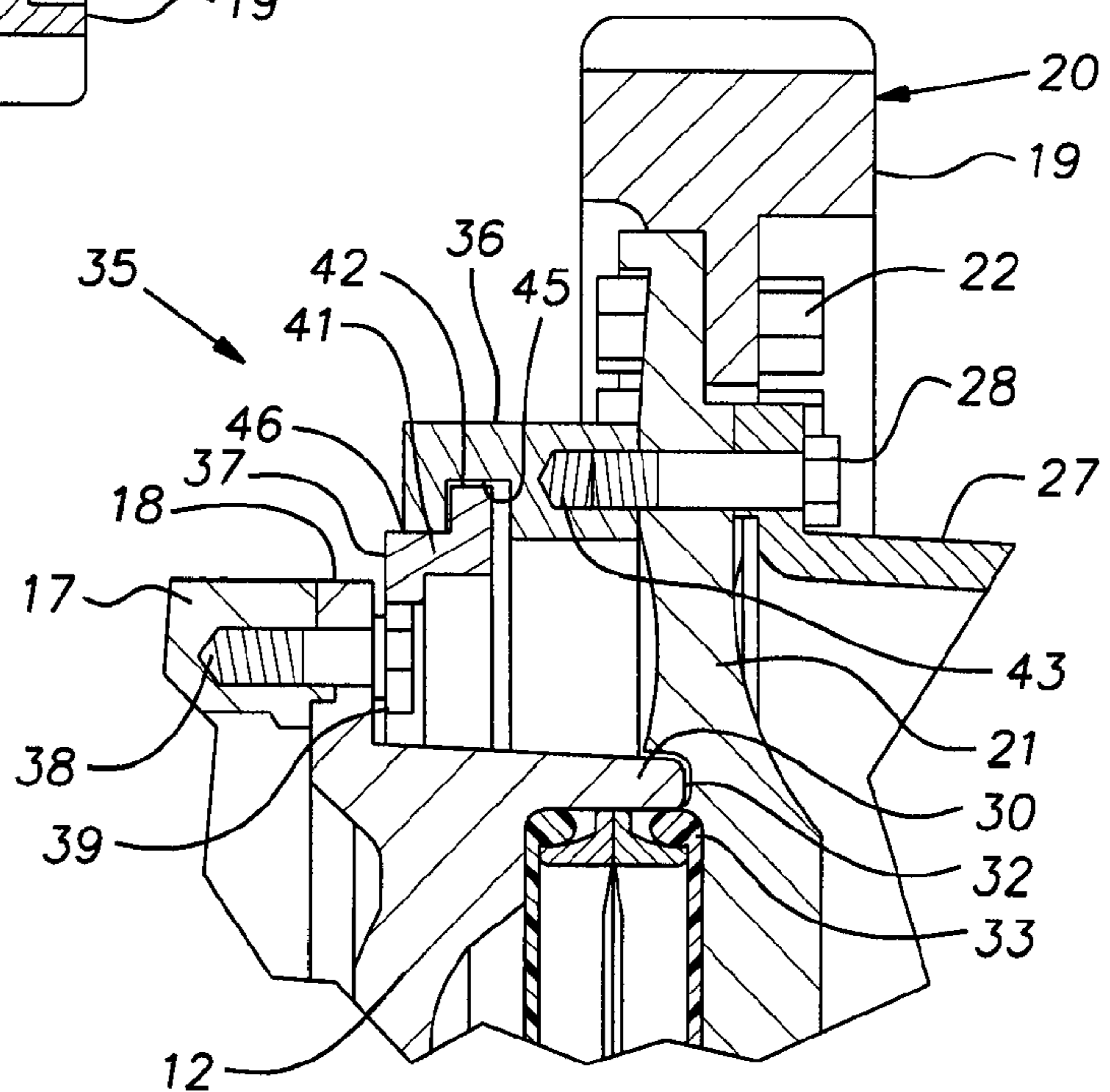
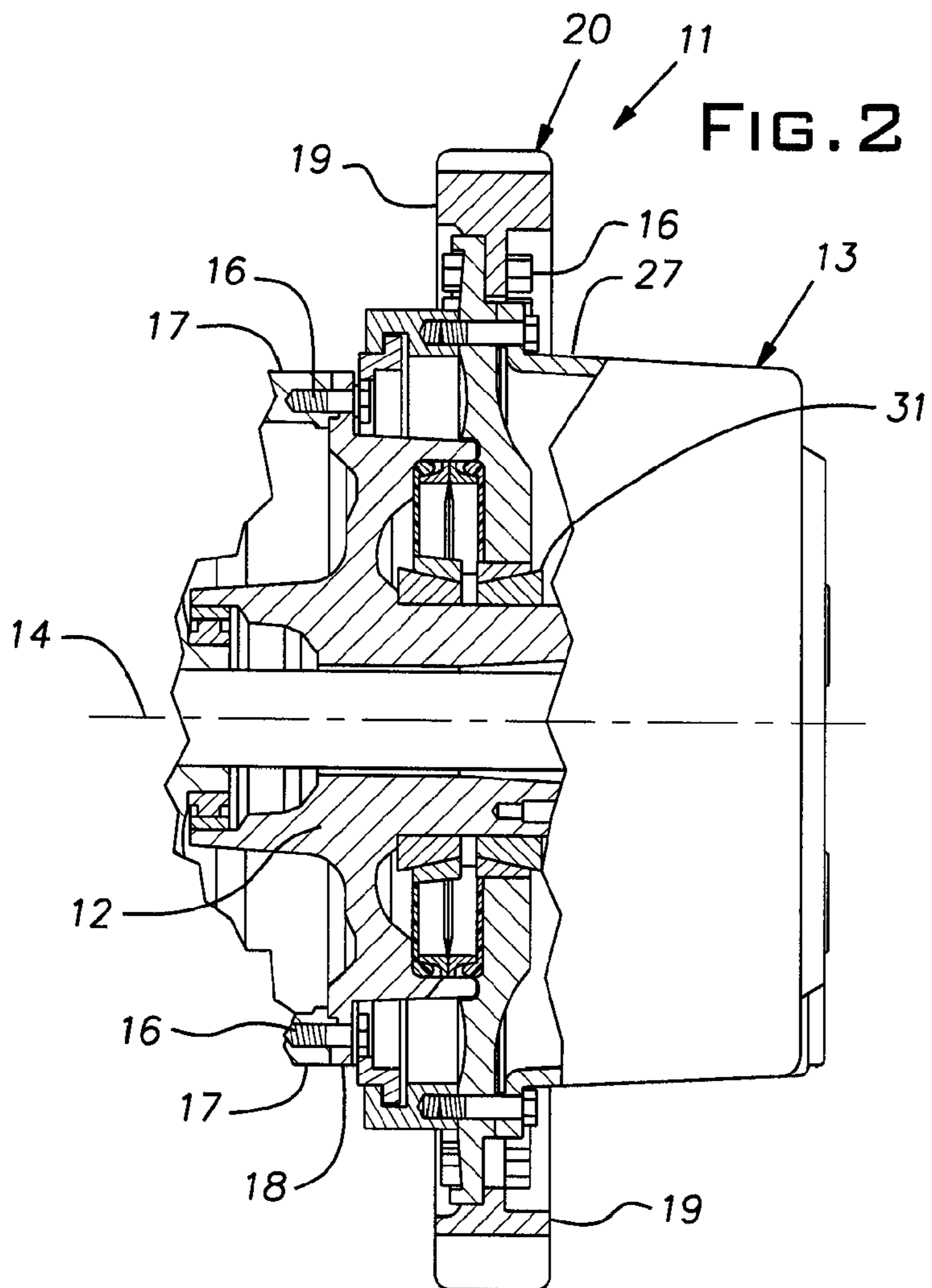
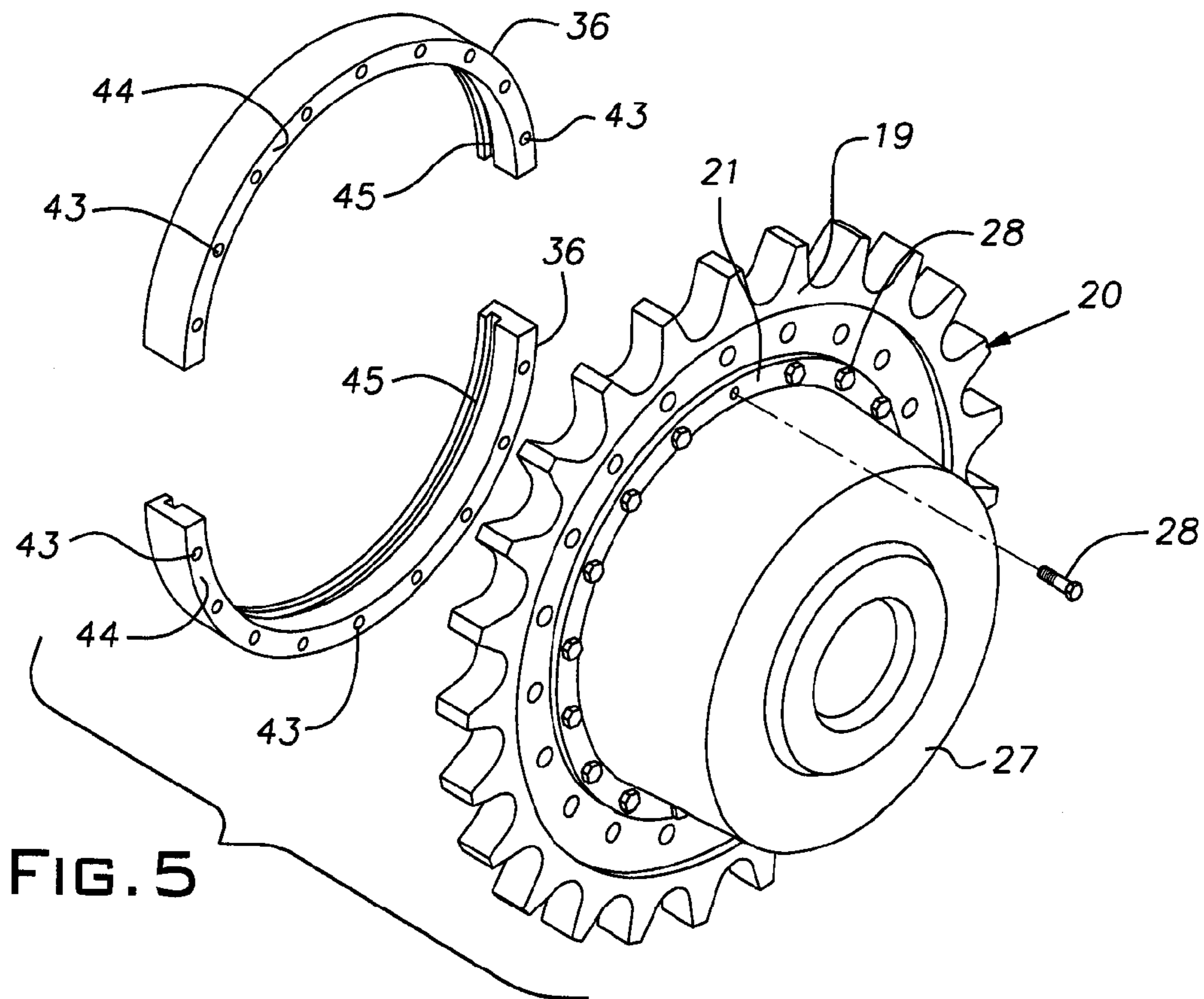
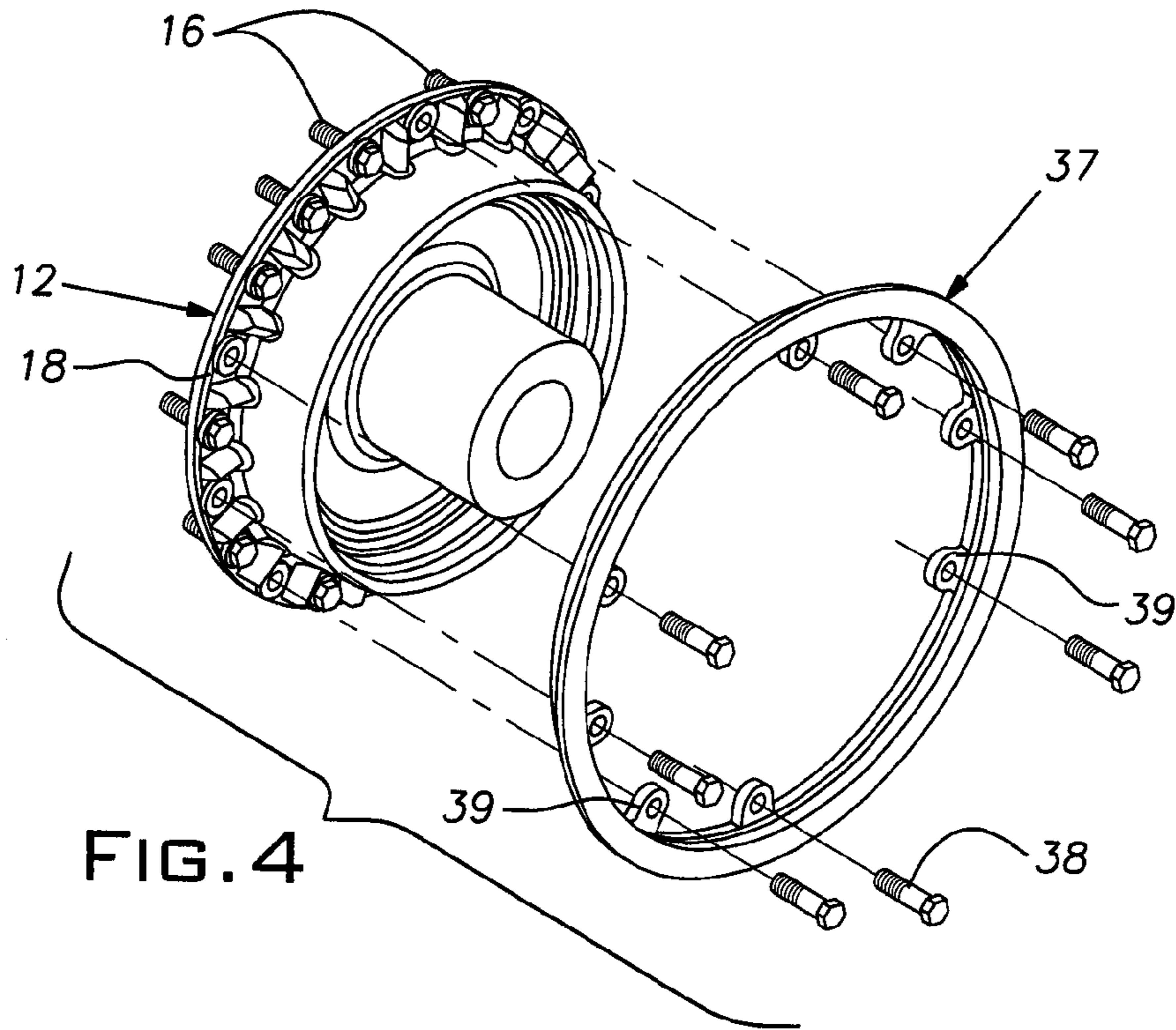


FIG. 3



SPROCKET HUB MOUNTED GUARD

Matter enclosed in heavy brackets [] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue; a claim printed with strikethrough indicates that the claim was canceled, disclaimed, or held invalid by a prior post-patent action or proceeding.

BACKGROUND OF THE INVENTION

The invention relates to improvements for land vehicles such as off-road equipment and, in particular, to guards for the final drive of track-type tractors.

PRIOR ART

Track-type tractors frequently operate in adverse conditions in land clearing and/or grading operations and the more hostile environments of landfills that accept residential and commercial refuse. Landfill sites present severe service conditions for machinery due to the mix of debris typically found on such sites. Material over which a machine runs tends to be drawn up and around rotary parts eventually leading to excessive wear through abrasion. Often times catastrophic failure occurs because of destruction of lubricant retaining seals between parts rotating relative to one another. A need, therefore, exists for a device that can protect drive areas of equipment of the type described in landfills, construction sites, and other off-road situations where the environment is adverse.

More specifically, drive sprockets for track chain, for instance, rotate relative to their support housings and normally have associated seals to protect bearings and gears within the housings that drive the sprocket hubs for rotation. The housings are subject to high wear rates through abrasion by debris entwined on the rotating parts or packed around the rotating parts. This debris eventually can wear through the walls of a housing causing catastrophic failure of bearings, gears, and related parts.

Where a seal on a final drive of a crawler is damaged prematurely by intrusion of debris, the cost to repair the same may range, by way of example, between \$4,000-6,000. Wear on a final drive housing or sprocket hub can cost as much as \$7,000-8,000 in repair and a loss of oil from a damaged seal can result in repair work for internal damage of from as much as between \$30,000 and \$50,000.

My U.S. Pat. Nos. 6,231,136 and 6,293,631 disclose guards that have proven successful in reducing premature wear and/or failure in certain large machines manufactured by Caterpillar, Inc., sometimes identified as "high-drive" models. There remains a need for a protective guard suitable for use with other types of track machine models, particularly with models where the available space between the sprocket hub and the spindle supporting it is confined and relatively narrow.

SUMMARY OF THE INVENTION

The invention provides a guard for the final drive of a track-mounted machine that improves the protection for rotational seals of these drives to greatly reduce the risk that these seals will be destroyed with a consequent loss of lubricant and potential catastrophic destruction of the associated gear train. The disclosed guard, besides protecting the lubricant retaining seals, reduces wear on the spindle and hub to thereby greatly extend their service life.

In the preferred embodiment, the guard has an outer shell replaceably mounted on the sprocket hub so that it turns in unison with the sprocket and track. Without relative movement between the sprocket and guard shell, there is essentially no abrasion developed between these components and there is a reduced risk that stranded material such as wire, rope, or cable will be wrapped around these elements.

The rotating shell of the guard cooperates with a stationary part of the guard to make a close fitting mechanical shield in the form of a low clearance gap. The gap is advantageously located remotely from a mechanical shield provided by the original equipment formed at a gap or interface between the spindle and sprocket hub. The disclosed geometry reduces the possibility that stranded material can pass from the gap of the guard into the spindle/hub gap. Still further, the gap formed by the guard is labyrinth-like in that a straight line path through the gap is avoided. This feature is accomplished by arranging the guard shell to be installed between the sprocket and hub in sections radially over the stationary member of the guard.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a somewhat schematic right side and rear perspective view of a track-mounted machine or tractor employing the invention;

FIG. 2 is a cross-sectional view of the guard of the invention taken in a vertical plane parallel to the rotational axis of the track sprocket;

FIG. 3 is an enlarged fragmentary cross-sectional view of a portion of the guard and final drive;

FIG. 4 is an exploded view of a final drive spindle housing and a non-rotating part of the guard of the invention; and

FIG. 5 is an exploded view of a final drive hub and a rotating shell part of the guard of the invention.

DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring now to the drawings and, in particular, to FIG. 1, there is shown a track-type tractor or machine 10. The illustrated tractor 10 can represent the type of crawler design manufactured by Caterpillar, Inc., and referred to, for example, as Model 963. The machine 10 is of known construction and has a prime mover, typically a diesel engine, and a drive train which includes a pair of final drives 11 represented by a spindle housing 12 and a hub assembly 13 on each side of the machine. The hub assembly 13 (sometimes simply called a hub) rotates about an axis 14. The non-rotating spindle housing 12 (sometimes simply called a spindle) is a hollow circular body that is fixed by bolts 16 on a gear case 17 which in turn is bolted to the machine frame, designated 15 (FIG. 1). The bolts 16 are generally evenly spaced in a circular pattern concentric with the axis 14 and extend through a flange 18 of the spindle 12.

The hub assembly 13 carries a sprocket 20 that is in the form of arcuate segments 19. The sprocket segments 19 are fixed to a circular peripheral flange 21 of the hub assembly 13 by a plurality of bolts 22. A carrier 27 is fixed to the flange 21 by bolts 28 received in holes distributed about its circumference. As the illustrated tractor 10, a Caterpillar, Inc. Model 963, is originally manufactured, bearings 31 supporting the hub 13 on the spindle 12 as well as a gear train within the carrier 27 are protected from the ingress of debris through a gap 32 between these elements by a seal assembly 33. The gap 32 allows for relative rotation of the hub 13 and the spindle 12

3

without mutual wear at this point. The seal assembly **33** is a “duo-cone” construction commonly used by Caterpillar, Inc. for this kind of service.

Where the tractor **10** operates in hostile environments, especially in a landfill, the undercarriage can pick up debris and pack it against the exposed surfaces. This presence of debris is especially abrasive to rotating parts such as the hub **13** and to parts adjacent the rotating parts such as the spindle **12**. Debris will rub on the rotating parts and if caked onto or entrained by the rotating or moving parts will be rubbed over the stationary parts. Moreover, strands of debris such as wire, rope, cable, and the like can be picked up by the rotating parts such as the sprocket **20** and hub **13** and be wrapped around the spindle **12**. This wrap-up of strand-like material can be the source of high friction forces leading to excessive abrasion of the surrounding surfaces, in particular the spindle **12**. Still further, it is not uncommon for wire-like material picked-up by the track, designated **25**, or the sprocket **20** to be tightly wound around the part of the spindle **12** forming the stationary side of the gap **32**. Wire or strand-like material in the area of the gap **32** can be prone to be pulled through the gap, possibly assisted by the packing of other debris. Eventually, a wire or strand can navigate through the gap **32** and reach the seal assembly **33**. In this case, the seal will be destroyed and if such destruction is not immediately detected, lubrication oil in the carrier **27** will be lost and the gear train and bearings in this area will be likewise destroyed. This destruction results in expensive repairs and machine down-time.

The invention reduces the risk of debris reaching the gap **32** by shielding the circumferential area surrounding the gap. This shield or guard assembly **35** is formed by interfitting annular guard parts in the form of a cylindrical shell **36** (FIG. **5**) and a circular ring **37** (FIG. **4**). In the illustrated case, the circular ring part **37** of the guard assembly **35** can be a continuous annulus of a single piece of steel and is installed on the spindle **12** by first disassembling the hub **13** from the spindle. The guard ring **37** is mounted on the spindle **12** with a series of circumferentially spaced bolts **38** assembled through holes in circumferentially spaced mounting tabs **39**. The guard ring **37** is proportioned to align the holes in the tabs **39** with factory holes in the spindle flange **18** used to mount the spindle **12** to the gear case **17**. More specifically, a limited number of bolts, less than the full set of bolts designed to hold the spindle **12** on the gear case **17**, are first removed to allow the tabs to be positioned against the spindle flange **18**. The bolts **38** holding the guard ring **37** on the spindle flange **18** can be somewhat longer than the original factory bolts so as to accommodate the axial thickness of the tabs **39**. As shown most clearly in FIG. **3**, the cross-section of the guard ring **37** is stepped such that it includes a short cylindrical axially extending portion **41** and an outwardly extending radial flange portion **42**.

Once the guard ring **37** is installed on the spindle **12**, the hub **26** and carrier **27** can be reinstalled on the spindle and, thereafter, the cylindrical guard shell **36**, manufactured in two semi-circular parts is installed over the guard ring **37**. This is accomplished by moving the parts of the ring **37** radially between the sprocket **20** and the plane of the spindle flange **18**. The guard shell **36** has a plurality of blind internally threaded holes **43** in a radial face **44** adapted to abut the inboard side of the hub **13** and located in line with the original hole centers in the hub that received the factory bolts that secured the carrier **27** to the hub **13**. When the sections of the guard shell **36** are properly positioned, the bolts **28** can be assembled through the respective holes in the carrier **27** and hub **13**, and tightened into the holes **43**. The guard shell **36** has an internal circumferential groove **45** that, when the guard

4

shell is properly positioned, fits over the radial flange portion **42** of the guard ring **37**. The radial wall thickness of the guard shell **36** is sufficient to provide enough stock for the threaded holes **43** to be tapped therein and to leave adequate strength for anchoring the bolts **28**.

The guard assembly **35** affords a high degree of protection for the seal assembly **33** as well as the parts of the spindle **12** surrounding the seal. With reference to FIG. **3**, the circular ring **37** is proportioned relative to the interior of the guard shell **36** to form a gap **46** that is relatively small, ideally not being much more than a running fit between opposing cylindrical surface areas of these components. Inspection of FIG. **3** shows that in order for debris to pass through the gap **46**, it must change directions at least three times in movement from the exterior of the guard **35** to the interior. This tortuous labyrinth-like path creates a high resistance to the entrance of foreign material into the interior of the guard assembly **35**. Any debris entering the gap **46** would have to change directions three times to enter the hollow space and encircled by the guard shell **36** and migrate towards the gap **32** shielding the seal assembly **33**.

It will be seen that the guard assembly **35** of the invention provides, as a first observation, a redundant mechanical shield; the gap **32** formed between the hub **13** and annular lip **30** of the spindle **12** forming one mechanical shield and the inter-fitting elements of the guard shell **36** and ring **37** providing the gap **46** forming a second mechanical shield. A second factor in the effectiveness of the guard assembly **35** is the axial offset of the gap **46** from the gap **32** associated with the seal assembly **33**. Wire, strands and like debris can be especially destructive to the seal assembly **33** where it finds its way to the area of the gap **32**. The danger of this happening is much higher where the spindle area associated with the annular lip **30** is directly exposed to the environment. Such exposure is eliminated by the guard assembly **35**. Still further, the guard assembly **35** has the feature that, because its gap **46** is axially displaced from the spindle and hub gap **32** wire, were it ever to migrate or be forced through the guard gap **46** cannot be directly wound about the spindle **12**, in the fashion of a capstan, in the area of the gap **32** since any tension in such a wire or strand would bias the wire to be wound about the spindle in a radial plane encompassing the guard shell internal groove **45**. As shown, such a plane is axially displaced from the area of the gap **32**.

It should be evident that this disclosure is by way of example and that various changes may be made by adding, modifying or eliminating details without departing from the fair scope of the teaching contained in this disclosure. The invention is therefore not limited to particular details of this disclosure except to the extent that the following claims are necessarily so limited.

What is claimed is:

1. A guard for a crawler type land vehicles having a frame, a final drive on each side of the frame, the final drive including a spindle housing with a flange bolted to the frame and a sprocket hub rotationally supported on the spindle housing, a track sprocket on the sprocket hub, the spindle housing and hub establishing a small gap to form a mechanical shield to protect a rotational seal within the space enclosed by the spindle housing and sprocket hub, the guard being adapted to be assembled radially outward of the mechanical shield, the guard having a circular shell member for bolting to an inside face of the sprocket hub and extending axially in one piece across substantially all of the distance between the spindle flange and the sprocket hub, the guard shell having an internal circumferential groove, a circular radial flange for mounting on the spindle flange in the space between the spindle flange

5

and the sprocket hub, the guard shell being diametrically split whereby it can be radially assembled around the spindle flange with the radial flange closely fitting within the groove to form a stepped gap for excluding debris including strand material from a zone within the guard shell.

2. A guard as set forth in claim 1, wherein the shell member can be bolted to the sprocket hub with bolts serving to mount a carrier on an outboard side of the sprocket hub.

3. A guard as set forth in claim 2, wherein said shell member is provided with internally threaded receiving holes for

4. A guard as set forth in claim 3, wherein the shell member has a wall thickness greater than the bolt diameter and said wall provides said receiving holes.

5. A guard as defined in claim 1, wherein said groove is generally U-shaped in cross-section whereby said radial flange is surrounded by said guard shell for sealing in two opposed radial directions.

6. A guard for crawler type land vehicles having a frame, a final drive on each side of the frame, the final drive including a spindle housing with a flange bolted to the frame and a sprocket hub rotationally supported on the spindle housing, a track sprocket on the sprocket hub, the spindle housing and sprocket hub establishing a small gap to form a mechanical shield to protect a rotational seal within the space enclosed by the spindle housing and sprocket hub, the guard being adapted to be assembled radially outward of the mechanical shield, the guard having a circular shell for bolting on an inner side of the sprocket hub with bolts in a circle shared by bolts mounting a carrier on an outer side of the sprocket hub and extending axially in one piece between the spindle flange and the sprocket hub, the guard shell having an internal circumferential groove, the guard having a circular radial flange on the spindle housing in the space between the spindle flange and the sprocket hub, the guard shell adjacent an end distal from the sprocket hub being smaller in diameter than a diameter of the circular radial flange and being diametrically split whereby it can be radially assembled around the circular radial flange with the circular radial flange closely fitting within the groove to form a stepped gap for excluding debris including strand material from a zone within the circular guard shell.

7. A guard as set forth in claim 6, wherein the guard shell can be bolted to the sprocket hub with bolts serving to mount the carrier on the outer side of the sprocket hub.

8. A guard for crawler type land vehicles having a frame, a final drive on each side of the frame, the final drive including a spindle housing with a flange bolted to the frame and a sprocket hub rotationally supported on the spindle housing, a track sprocket on the sprocket hub, the spindle housing and sprocket hub establishing a small gap to form a mechanical shield to protect a rotational seal within the space enclosed by the spindle housing and sprocket hub, the guard being adapted to be assembled radially outward of the mechanical shield, the guard having a circular shell member for bolting on an inner side of the sprocket hub and extending axially in one piece between the spindle flange and the sprocket hub, whereby said circular shell member of said guard rotates with said sprocket hub and is exposed to the external debris environment, said circular shell member of the guard having an inwardly facing rotating first stepped gap forming structure, an outwardly facing second stepped gap forming structure fixed on said spindle housing and free of any radial interference with said first stepped gap forming structure so said first stepped gap forming structure can be moved freely in a radially outward direction with respect to said second stepped gap forming structure, a portion of said circular shell mem-

6

ber on a side of said second stepped gap forming structure distal from said sprocket hub being smaller in diameter than a maximum diameter of said second stepped gap forming structure, said first and second stepped gap forming structures co-acting to create an annular stepped gap for excluding debris as said circular shell member rotates around said spindle housing, said annular debris excluding gap being exposed to the external debris environment and being displaced from said small gap, said guard circular shell member being diametrically split into two semi-circular sections whereby the circular shell member can be radially disassembled from around said second stepped gap structure without disturbing said second stepped gap forming structure.

9. A guard as defined in claim 8, wherein said annular debris excluding stepped gap is displaced radially from said small gap.

10. A guard as defined in claim 9, wherein said rotating first stepped gap forming structure is a groove on said circular shell member which is annular when said shell is assembled over said second stepped gap forming structure and said second stepped gap forming structure includes a radially outwardly extending circular flange fixed on said spindle housing, which circular flange extends into said annular groove when said shell is assembled over said second stepped gap forming structure.

11. A guard as defined in claim 10, wherein said groove is U-shaped to form two generally parallel, radially extending portions of said debris excluding gap when said circular shell member is assembled over said second stepped gap forming structure.

12. A guard as defined in claim 9, wherein said groove is U-shaped to form two generally parallel, radially extending portions of said debris excluding gap when said circular shell member is assembled over said second stepped gap forming structure.

13. A guard as defined in claim 8, wherein said groove is U-shaped to form two generally parallel, radially extending portions of said debris excluding gap when said circular shell member is assembled over said second stepped gap forming structure.

14. A guard for crawler type land vehicles having a frame, a final drive on each side of the frame, the final drive including a spindle housing with a flange bolted to the frame and a sprocket hub rotationally supported on the spindle housing, a track sprocket on the sprocket hub, the spindle housing and sprocket hub establishing a small gap to form a mechanical shield to protect a rotational seal within the space enclosed by the spindle housing and sprocket hub, the guard being adapted to be assembled radially outward of the mechanical shield, the guard having a circular shell member for bolting to the sprocket hub with bolts in a circle shared by bolts mounting a carrier on an outer side of the sprocket hub and extending axially in one piece between the spindle flange and the sprocket hub, the guard shell member having an internal circumferential groove, the guard having a circular radial flange fixed on the spindle housing in the space between the spindle flange and the sprocket hub, the guard shell adjacent an end distal from the sprocket hub being smaller in diameter than a diameter of the circular radial flange and being diametrically split whereby it can be radially assembled around the circular radial flange with the circular radial flange closely fitting within the groove to form a stepped gap for excluding debris including strand material from a zone within the guard shell member.

15. A guard for crawler type land vehicles having a frame, a final drive on each side of the frame, the final drive including a spindle housing bolted to the frame and a sprocket hub

with an outer periphery rotationally supported on the spindle housing, a track sprocket on the sprocket hub, the spindle housing and sprocket hub establishing a small gap to form a mechanical shield to protect a rotational seal within the space enclosed by the spindle housing and sprocket hub, the guard being adapted to be assembled radially outward of the mechanical shield, the guard having a circular shell member for bolting to the sprocket hub and extending axially in one piece between the frame and the sprocket hub, the guard shell member having a main outer annular surface radially closer to said outer periphery of the sprocket hub than to the seal, the guard shell member having a wall element adjacent an end distal from the sprocket hub extending radially inward to an inner diameter thereof, a circular radially outwardly extending ring element in the guard shell member fixed on the spindle housing, the radially outwardly extending ring element having an outer diameter larger than the inner diameter of the radially inwardly extending wall element, the guard shell member being diametrically split whereby it can be assembled between the spindle housing and sprocket hub while the sprocket hub remains assembled with the spindle housing and without disturbing said ring element, the wall element and ring element forming a stepped gap to mutually exclude debris including strand material by avoiding a straight axial line path from outside the guard to an interior of the guard shell member.

16. A guard as defined in claim 15, wherein said stepped gap is generally U-shaped.

17. A guard for crawler type land vehicles having a frame, a final drive on each side of the frame, the final drive including a spindle housing bolted to the frame and a sprocket hub rotationally supported on the spindle housing, a track sprocket on the sprocket hub, the spindle housing and sprocket hub establishing a small gap to form a mechanical shield to protect a rotational seal within the space enclosed by the spindle housing and sprocket hub, the guard being adapted to be assembled radially outward of the mechanical shield, the guard having a circular shell member for bolting to the sprocket hub and extending axially in one piece between the frame and the sprocket hub, the guard shell member having a wall element extending radially inward to an inner diameter thereof, a circular radially outwardly extending ring element in the shell member fixed on the spindle housing axially between the guard shell member wall element and the sprocket hub, the radially outwardly extending ring element having an outer diameter larger than the inner diameter of the radially inwardly extending wall element, the guard shell member being diametrically split whereby it can be assembled between the frame and sprocket hub while the sprocket hub remains assembled with the spindle housing, the wall element and ring element forming a stepped gap to mutually exclude debris including strand material by avoiding a straight axial line path from outside the guard to an interior of the guard shell member, the stepped gap being remote from the sprocket hub and axially fully offset from the small gap.

18. A guard as defined in claim 17, wherein said stepped gap is generally U-shaped.

19. A guard as defined in claim 17, wherein said offset of said stepped gap from said small gap is in the axial direction of said spindle.

20. In combination, a crawler type land vehicle having a frame, a final drive on each side of the frame, the final drive including a spindle housing bolted to the frame, a sprocket hub rotationally supported on the spindle housing, and a

carrier on an outboard side of the sprocket hub, a track sprocket on the sprocket hub, the spindle housing and sprocket hub establishing a small gap to form a mechanical shield to protect a rotational seal within the space enclosed by the spindle housing and sprocket hub, a guard assembled radially outward of the mechanical shield, the guard having a circular shell member on an inner side of the sprocket hub and extending axially between the frame and the sprocket hub, whereby said circular shell member rotates with said sprocket hub and is exposed to the external debris environment, said circular shell member having an inwardly facing rotating first stepped gap forming structure, an outwardly facing second stepped gap forming structure fixed on said spindle housing, said first and second stepped gap forming structures contacting to create an annular stepped gap for excluding debris as said circular shell member rotates around said spindle housing, said debris excluding gap being exposed to the external debris environment and being displaced from said small gap, said circular shell member being diametrically split into two semi-circular sections whereby the circular shell member can be radially disassembled from around said outwardly facing second stepped gap structure without disturbing said second stepped gap forming structure, the circular shell member, sprocket hub and carrier having alignable holes in a circular pattern, one of the circular shell member, sprocket hub, and carrier being internally threaded at a respective alignable hole set common among the circular shell member, sprocket hub and carrier and two of the circular shell member, sprocket hub and carrier being free of internal threads at their respective holes of the hole set, the circular shell member and carrier being retained on said sprocket hub by threaded bolts assembled in said alignable holes.

21. In combination, a crawler type land vehicle having a frame, a final drive on each side of the frame, the final drive including a spindle housing bolted to the frame, a sprocket hub rotationally supported on the spindle housing, and a carrier on an outboard side of the sprocket hub, a track sprocket on the sprocket hub, the spindle housing and sprocket hub establishing a small gap to form a mechanical shield to protect a rotational seal within the space enclosed by the spindle housing and sprocket hub, a guard assembled radially outward of the mechanical shield, the guard having a circular shell member on an inner side of the sprocket hub and extending axially between the frame and the sprocket hub, whereby said circular shell member rotates with said sprocket hub and is exposed to the external debris environment, said circular shell member having an inwardly facing rotating first stepped gap forming structure, an outwardly facing second stepped gap forming structure fixed on said spindle housing, said first and second stepped gap forming structures contacting to create an annular stepped gap for excluding debris as said circular shell member rotates around said spindle housing, said debris excluding gap being exposed to the external debris environment and being displaced from said small gap, said circular shell member being diametrically split into two semi-circular sections whereby the circular shell member can be radially disassembled from around said outwardly facing second stepped gap structure without disturbing said second stepped gap forming structure, the circular shell member being retained on the inner side of the sprocket hub with threaded bolts in receiving holes in the sprocket hub adjacent an outer circumference of the carrier.