US00RE43075E

(19) **United States**

(12) **Reissued Patent**

Kroeger et al.

(10) **Patent Number: US RE43,075 E**

(45) **Date of Reissued Patent: Jan. 10, 2012**

(54) **HEADBLOCK AND FINGERBOARD SUPPORT**

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(21) Appl. No.: **12/893,734**

(22) Filed: **Sep. 29, 2010**

Related U.S. Patent Documents

Reissue of:

(64) Patent No.: **7,465,859**
Issued: **Dec. 16, 2008**
Appl. No.: **11/446,079**
Filed: **Jun. 1, 2006**

(51) **Int. Cl.**
G10D 3/00 (2006.01)
G10D 1/08 (2006.01)

(52) **U.S. Cl.** ..... **84/293**; 84/173; 84/267; 84/314 R

(58) **Field of Classification Search** 84/293
See application file for complete search history.

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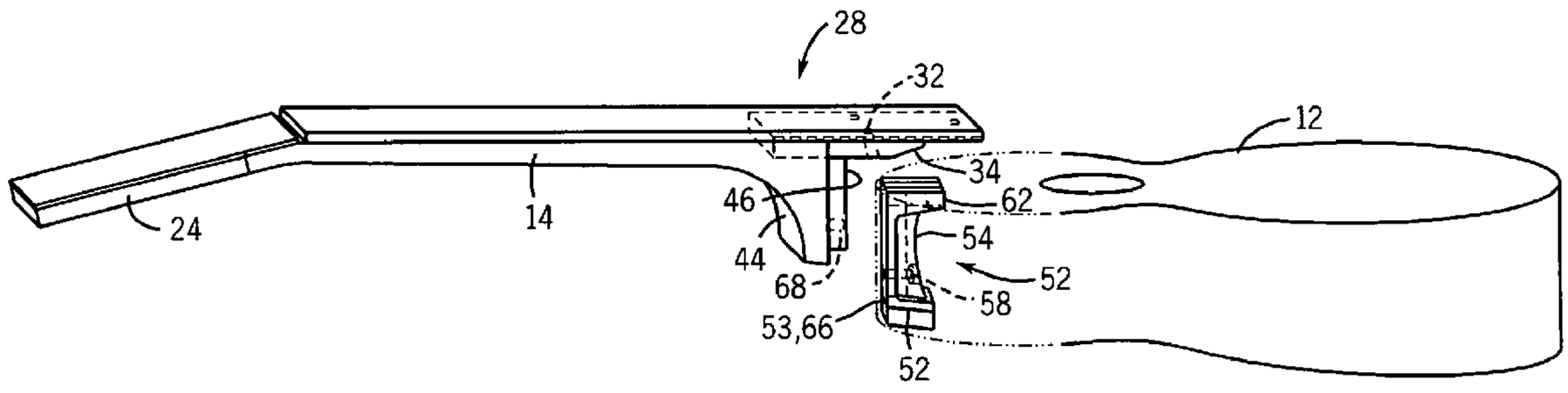
(57) **ABSTRACT**

A headblock and fingerboard support assembly for a stringed instrument includes a fingerboard support assembly for mounting to a neck and fingerboard of the stringed instrument. The fingerboard support assembly further includes a plate having an integrated rail structure. A headblock has an integrated channel for receiving the integrated rail structure. The headblock is adapted to secure to the fingerboard support assembly. A method of assembling a stringed instrument includes mounting a plate structure to a neck and fingerboard of the stringed instrument, where the plate includes an integrated rail, and mounting a headblock to an interior surface of a body of the stringed instrument, where the headblock has an integrated channel structure for receiving the integrated rail of the plate structure.

8 Claims, 8 Drawing Sheets



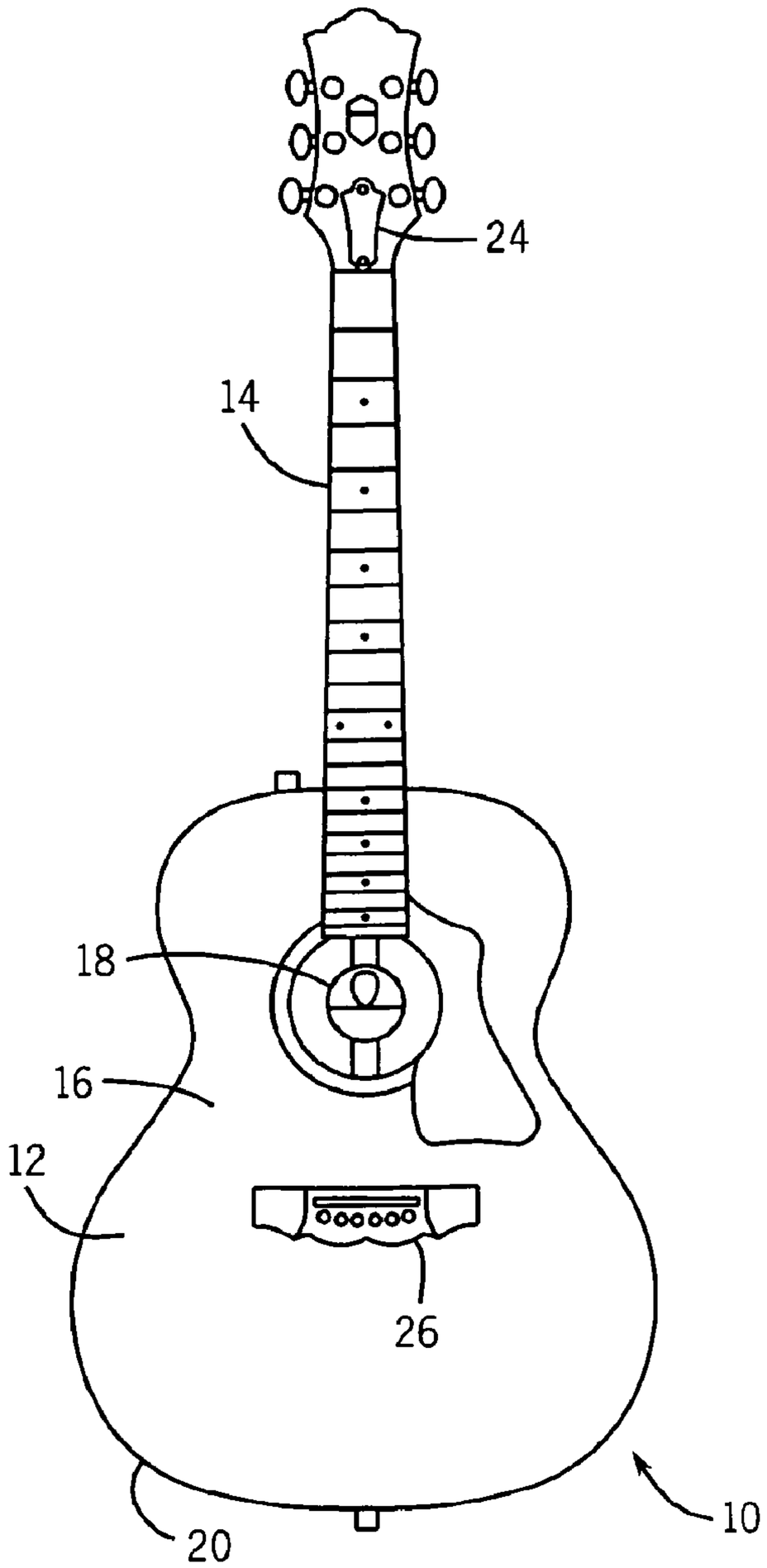


FIG. 1a

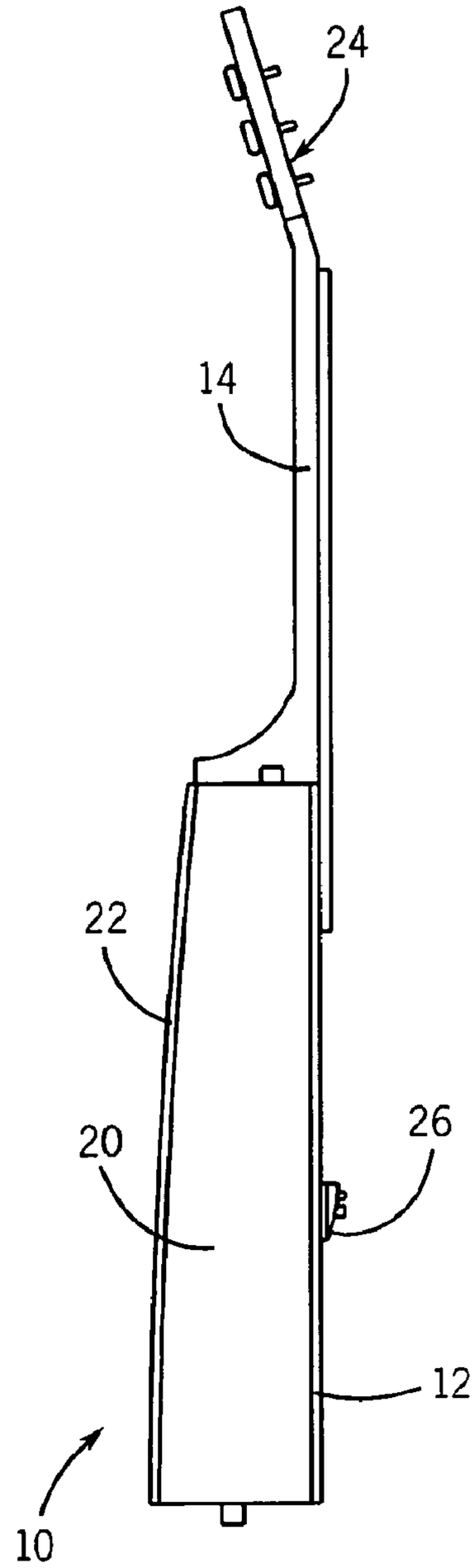


FIG. 1b

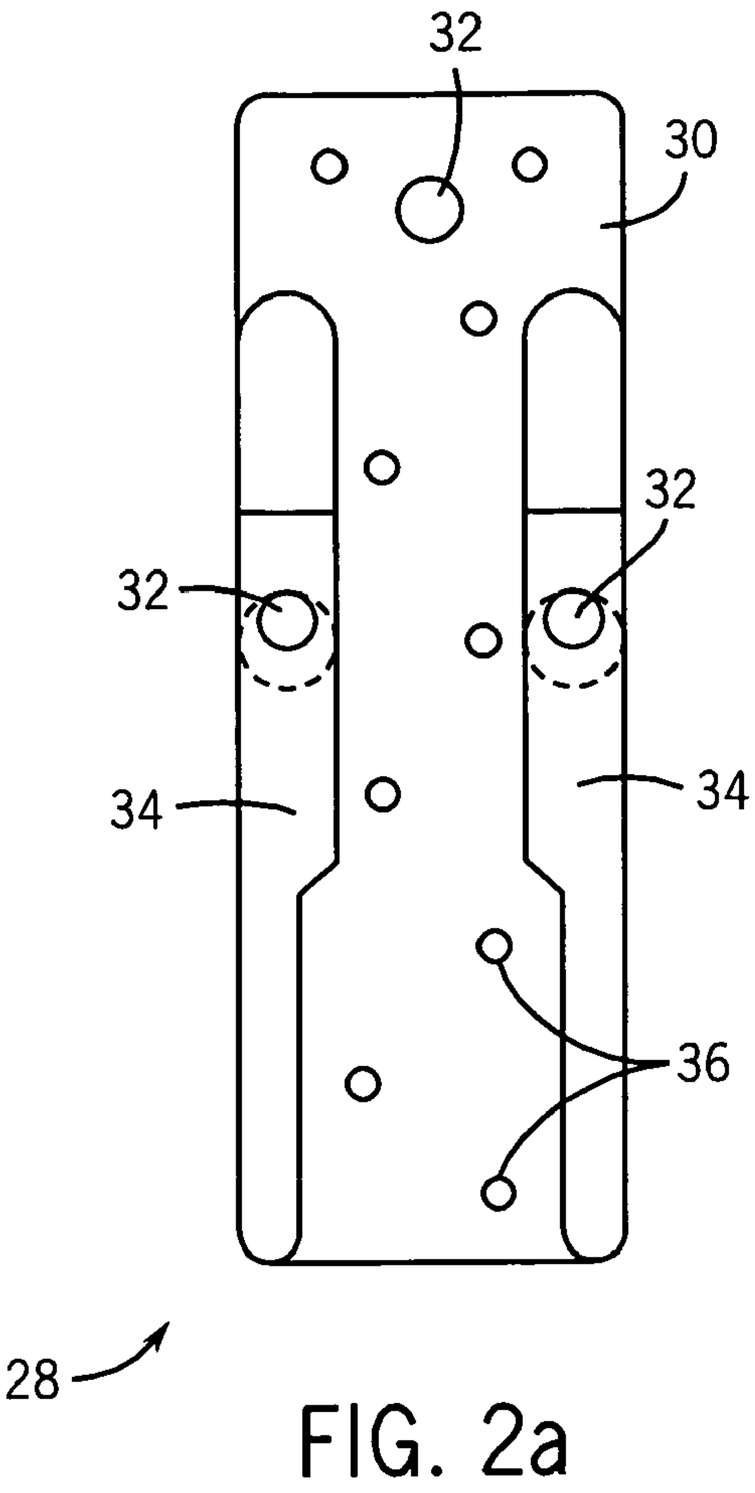


FIG. 2a

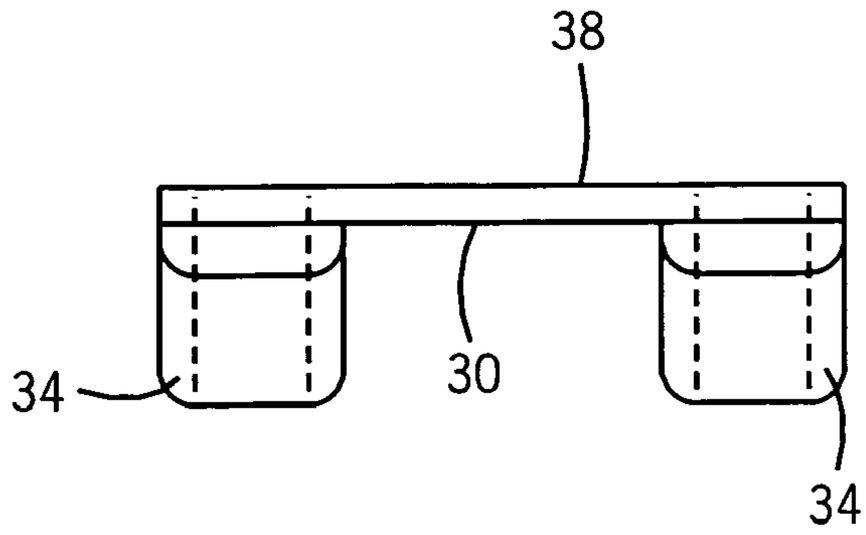


FIG. 2b

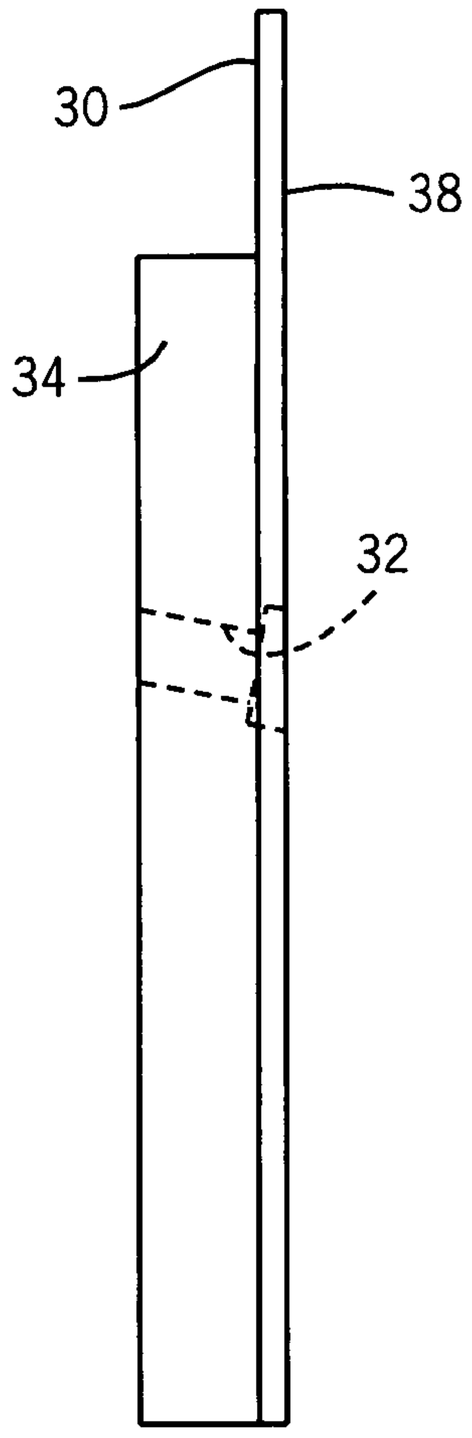


FIG. 2c

FIG. 3a

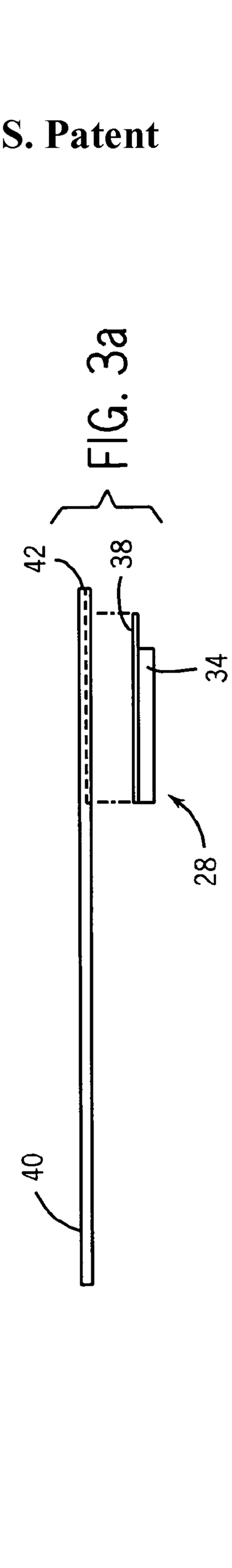


FIG. 3b

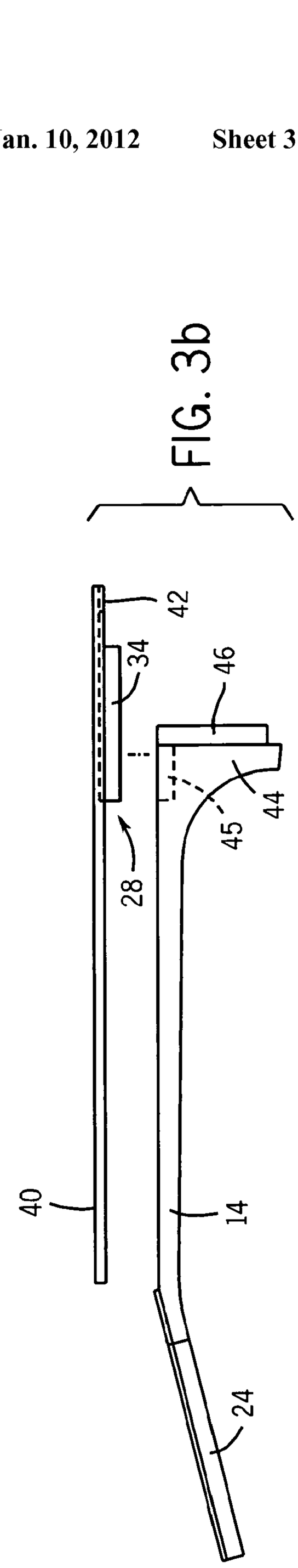
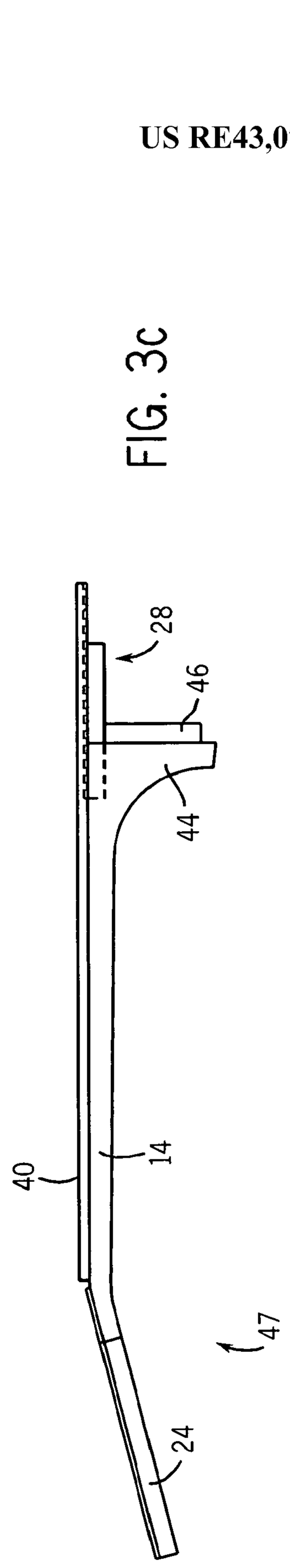


FIG. 3c



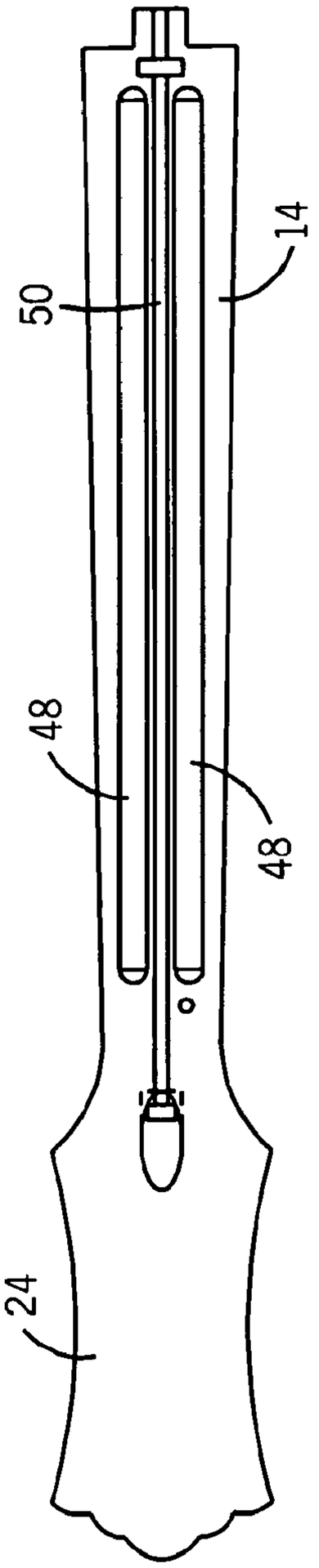


FIG. 3d

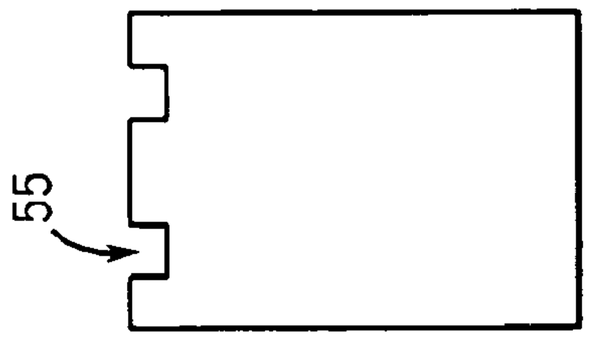


FIG. 4d

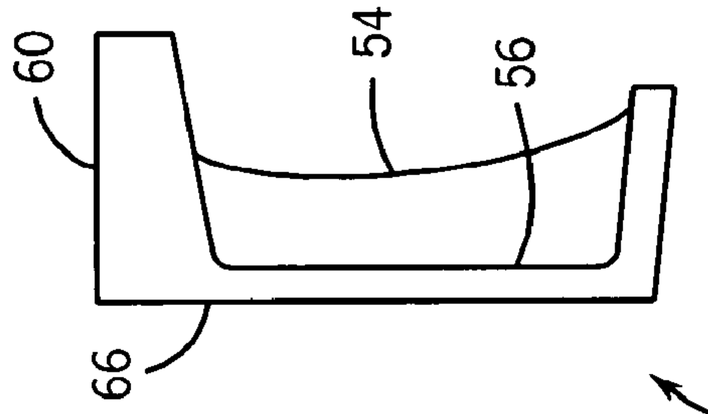


FIG. 4c

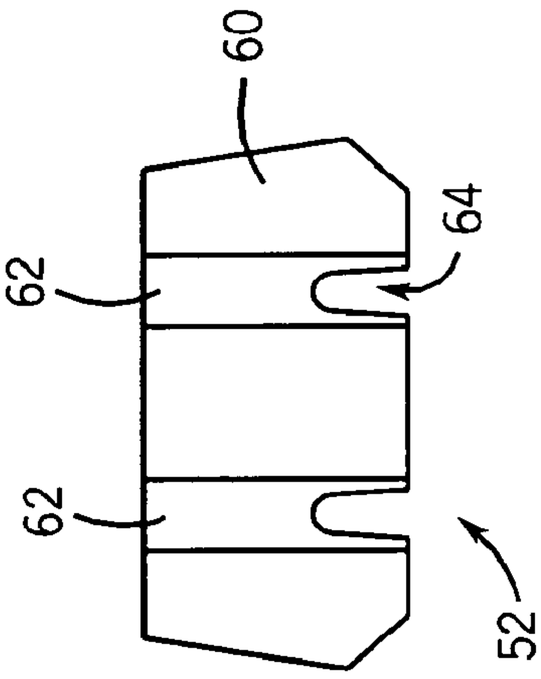


FIG. 4b

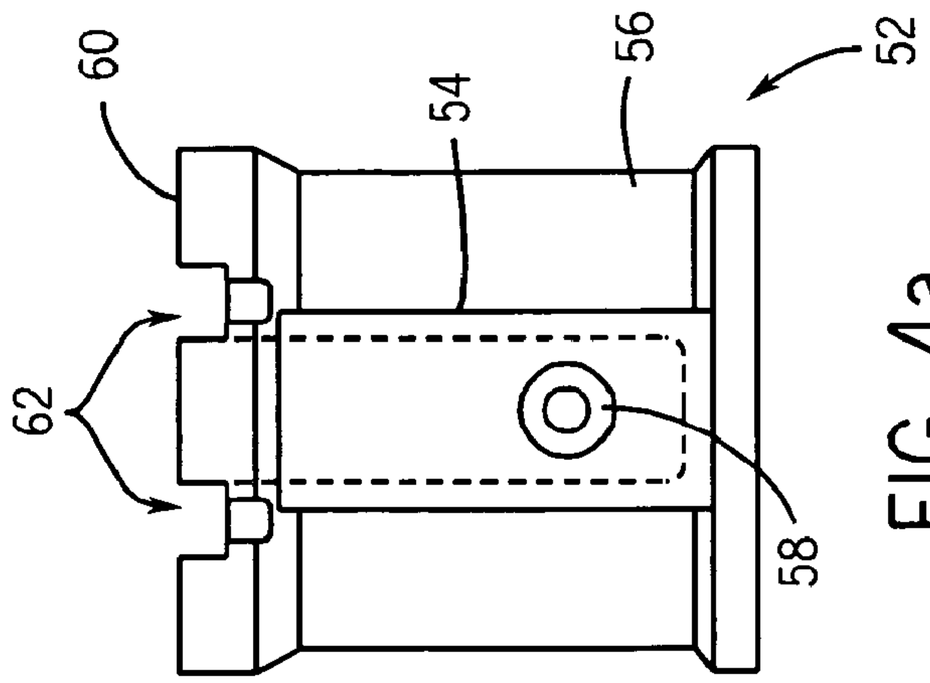


FIG. 4a

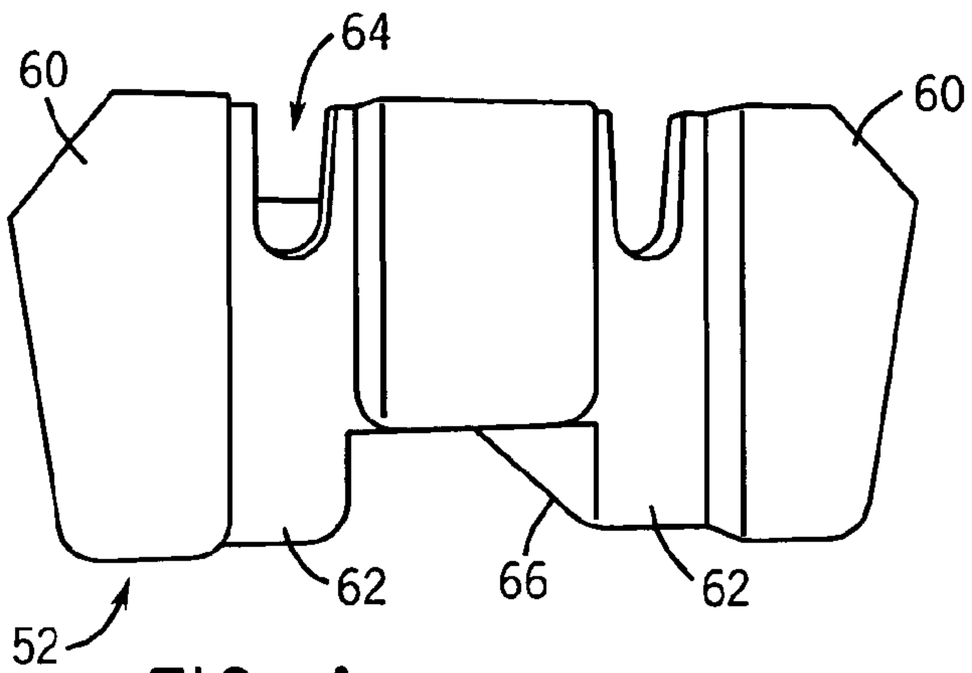


FIG. 4e

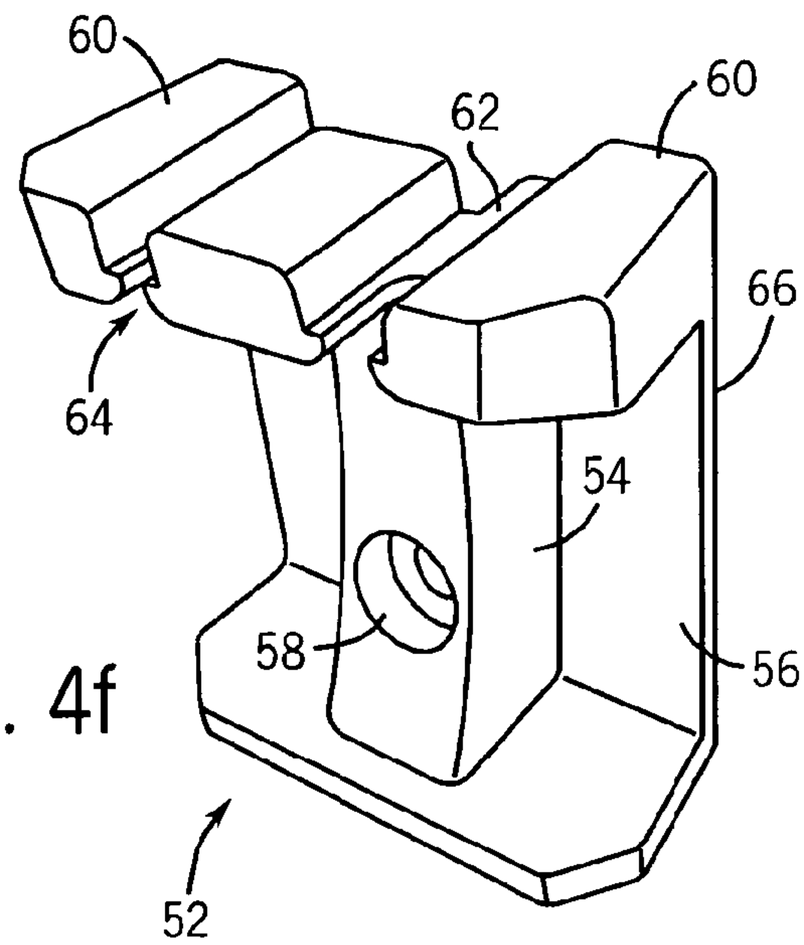


FIG. 4f

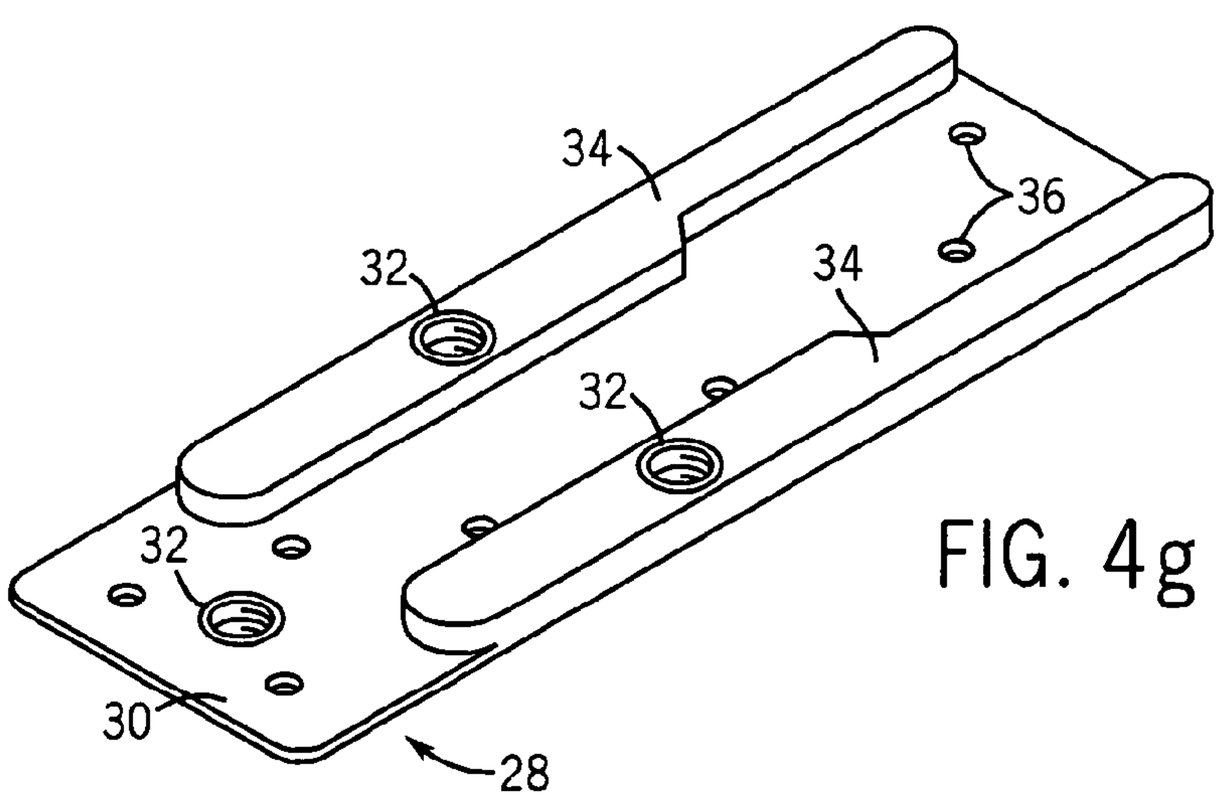


FIG. 4g

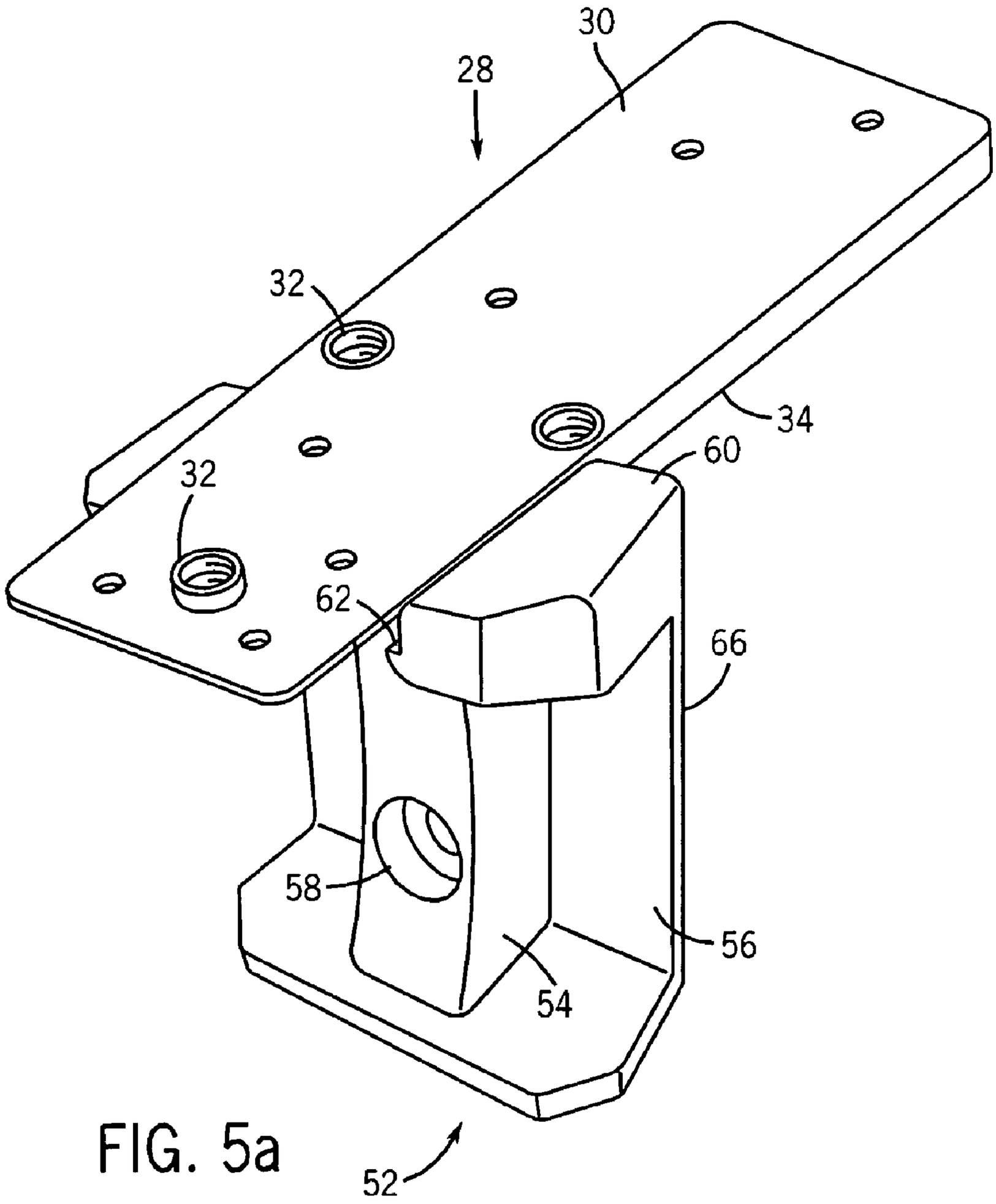
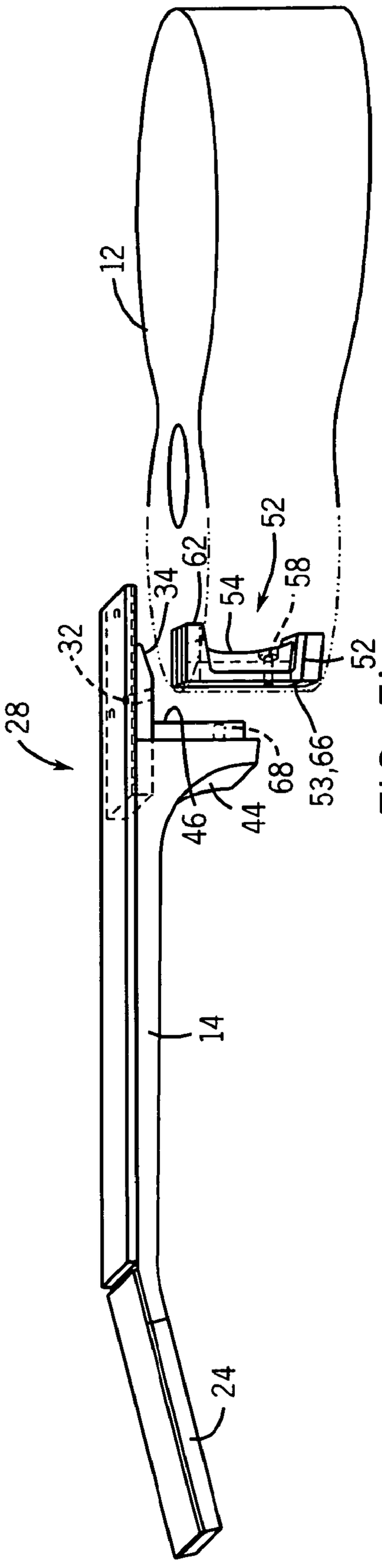


FIG. 5a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28
32
34
62
54
52
58
52
53,66
68
46
44
14
24

FIG. 5b

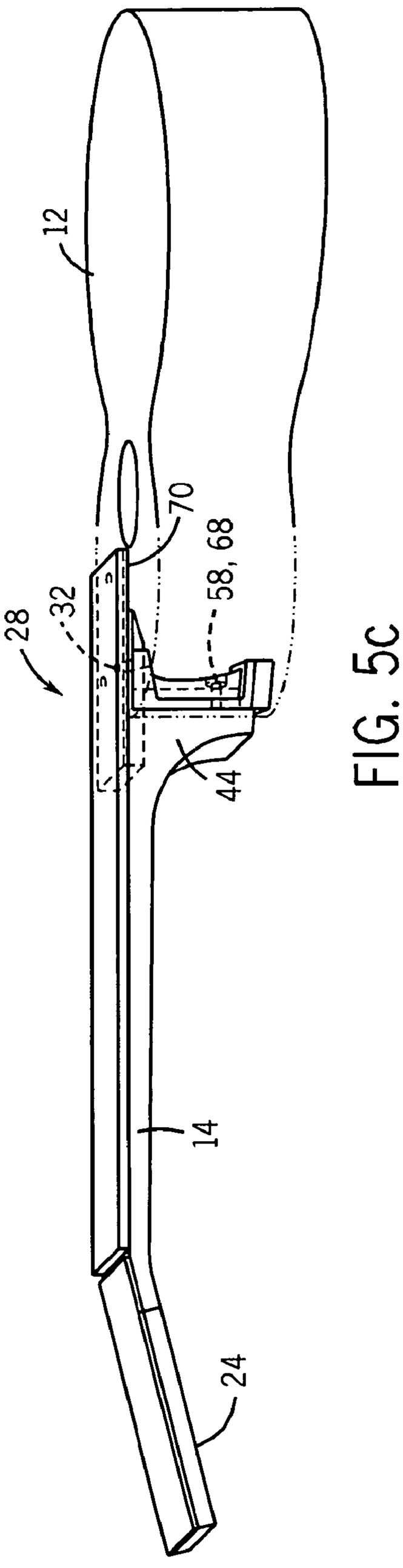
12
28
32
70
58, 68
44
14
24

FIG. 5c

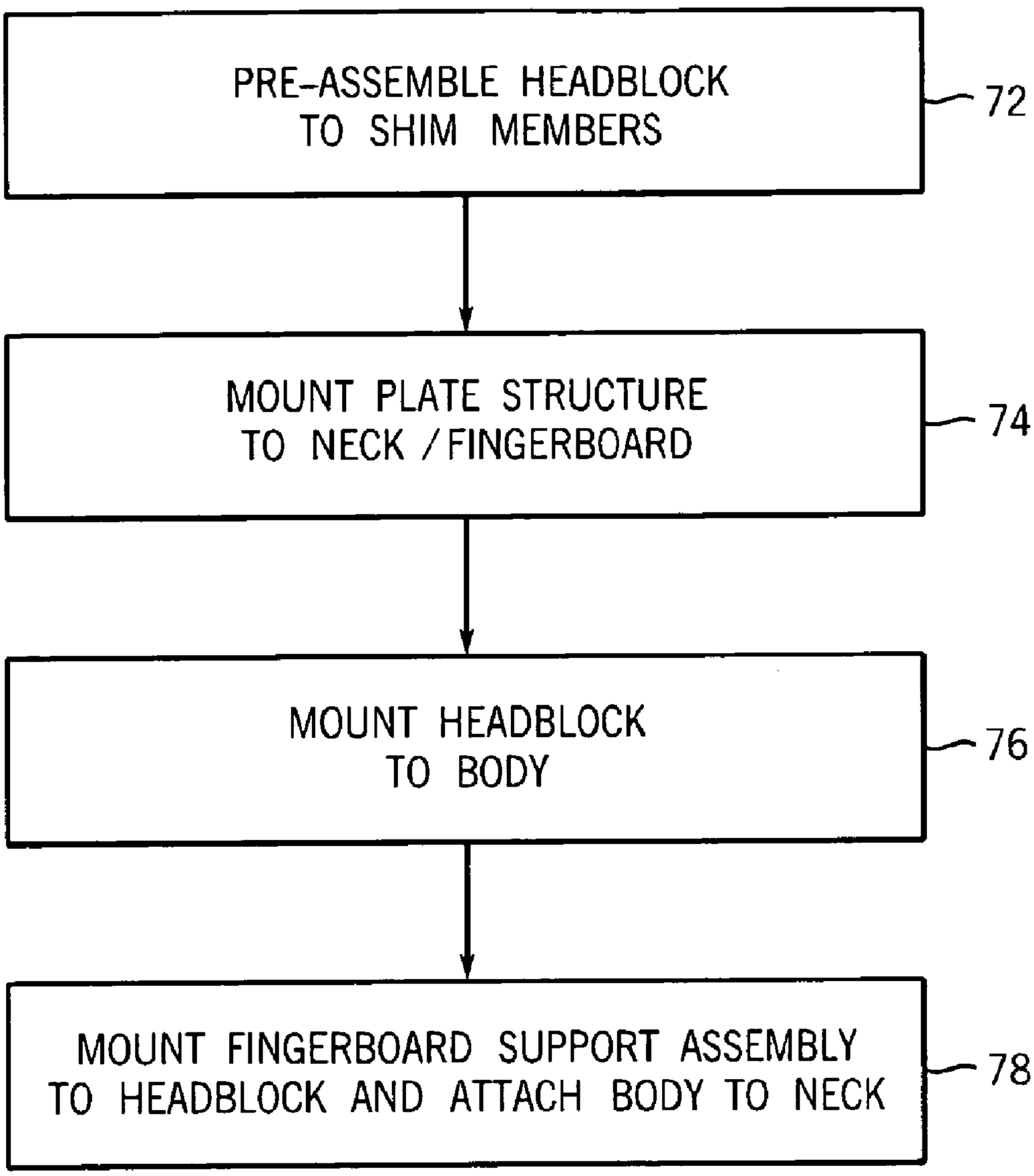
PRE-ASSEMBLE HEADBLOCK TO SHIM MEMBERS
72
MOUNT PLATE STRUCTURE TO NECK / FINGERBOARD
74
MOUNT HEADBLOCK TO BODY
76
MOUNT FINGERBOARD SUPPORT ASSEMBLY TO HEADBLOCK AND ATTACH BODY TO NECK
78

FIG. 6

HEADBLOCK AND FINGERBOARD SUPPORT

Matter enclosed in heavy brackets [ ] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue.

FIELD OF THE INVENTION

The present invention relates in general to musical instruments and, more particularly, to a headblock and fingerboard support apparatus for stringed musical instruments.

BACKGROUND OF THE INVENTION

Guitars are popular musical instruments and are used commonly by both amateur and professional musicians. The acoustic-type guitar generally has a hollow body which is connected to a neck. The hollow body includes a backboard and a soundboard. Integrated into a central area of the soundboard is a soundhole. The backboard and soundboard are connected by a shaped sidewall. The neck and body are generally connected together using a structure commonly known as a headblock. The neck terminates at a joint where the neck and headblock come together in a neck-to-body joint.

Guitars have a series of strings strung at substantial tension from a bridge on the soundboard, across the soundhole, and along the neck. Guitars originally made use of low tension strings made of gut, and later of nylon. Later, steel strings were incorporated into guitars. The use of steel strings dramatically increased the tensile forces which act on the body and neck of the guitar. The substantial increase in tension associated with the use of steel strings has also led to an increase in failure modes, particularly in places where subcomponents of the guitar come together at various joints.

Prior art designs have attempted to improve upon the strength and durability of guitars without adversely affecting playing qualities. Improvements have included bracing patterns on the underside of the soundboard, or neck-to-body joint configurations for strengthening the joint area of a guitar.

Notwithstanding the various improvements, the manufacture of guitars, particularly acoustic guitars which generally use wood materials in construction of the instrument, is subject to a great deal of variability in the completed product. The physical qualities of wood material can vary from piece to piece, and environmental factors such as humidity, also play a role on the overall physical characteristics of the various subcomponents which are integrated into a manufactured guitar.

In addition, guitars continue to suffer from a lack of strength and rigidity as well as a tendency to move or rotate at joints, particularly in the neck-to-body joint. To lessen the effects of variability, as well as promote rigidity and stability, manufacturers have traditionally relied on extremely precise tooling and/or individual skill to enable the various subcomponents of the instrument to fit closely together. However, the skill of an individual craftsman varies, as does the raw material used in the manufacturing process.

A need exists for an apparatus, method of assembly, and method of manufacture of a neck-to-body joint of a guitar which increases the physical integrity of the instrument. In addition, the apparatus, method of assembly and method of manufacture must be able to be reproduced with a high degree of consistency.

SUMMARY OF THE INVENTION

In one embodiment, the present invention is a headblock and fingerboard support assembly for a stringed instrument, comprising a fingerboard support assembly for mounting to a neck and fingerboard of the stringed instrument, the fingerboard support assembly including a plate having an integrated rail structure, and a headblock having an integrated channel for receiving the integrated rail structure, wherein the headblock is adapted to secure to the fingerboard support assembly.

In another embodiment, the present invention is a headblock and fingerboard support assembly for a stringed instrument, comprising a plate having an integrated rail, and a headblock for mounting in the body of the stringed instrument, the headblock having an integrated channel, which receives the integrated rail of the plate.

In yet another embodiment, the present invention is a method of assembling a stringed instrument, comprising mounting a plate structure to a neck and fingerboard of the stringed instrument, wherein the plate includes an integrated rail, and mounting a headblock to an interior surface of a body of the stringed instrument, wherein the headblock has an integrated channel structure for receiving the integrated rail of the plate structure.

In still another embodiment, the present invention is a method of manufacturing a headblock and fingerboard support assembly for a stringed instrument, comprising providing a plate having an integrated rail, and providing a headblock for mounting in the body of the stringed instrument, the headblock having an integrated channel, which receives the integrated rail of the plate.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. **1**a illustrates a top view of a guitar;

FIG. **1**b illustrates a side view of a guitar;

FIG. **2**a illustrates a top view of a plate structure for a fingerboard support assembly;

FIG. **2**b illustrates a side view of a plate structure;

FIG. **2**c illustrates an additional side view of the plate structure;

FIG. **3**a illustrates a first step in a method of securing a plate structure to a fingerboard of a guitar;

FIG. **3**b illustrates a second step in the method of securing a plate structure and fingerboard to a neck of a guitar;

FIG. **3**c illustrates a third step in the method, showing an assembled neck having an integrated fingerboard support assembly including a plate structure;

FIG. **3**d illustrates a neck of a guitar having integrated support rods and a truss rod;

FIG. **4**a illustrates a side view of a headblock having integrated channels for receiving a plate structure;

FIG. **4**b illustrates a top view of the headblock, again showing an integrated channel structure;

FIG. **4**c illustrates an additional side view of a headblock and depicts a "C" shape;

FIG. **4**d illustrates a shim structure to assist in mounting a headblock to a body of a guitar;

FIG. **4**e illustrates a first, three-dimensional view of a headblock;

FIG. **4**f illustrates a second, three-dimensional view of a headblock;

FIG. **4**g illustrates a three-dimensional view of a plate structure;

FIG. **5**a illustrates a three-dimensional cutout view of a fingerboard support assembly mounted to a headblock;

FIG. **5**b illustrates a first step in a method of securing a neck of a guitar to a body of a guitar having an integrated fingerboard support assembly and mounted headblock;

FIG. **5**c illustrates a second step in the method, depicting an assembled guitar again having a fingerboard support assembly and headblock structures; and

FIG. **6** illustrates a method of assembling a guitar including securing a neck of the guitar to a body of a guitar having an integrated fingerboard support assembly and headblock structure.

DETAILED DESCRIPTION OF THE DRAWINGS

The present invention is described in one or more embodiments in the following description with reference to the Figures, in which like numerals represent the same or similar elements. While the invention is described in terms of the best mode for achieving the invention's objectives, it will be appreciated by those skilled in the art that it is intended to cover alternatives, modifications, and equivalents as may be included within the spirit and scope of the invention as defined by the appended claims and their equivalents as supported by the following disclosure and drawings.

FIG. **1**a depicts a top view of a guitar **10**. Guitar **10** includes a body **12** and a neck **14**, is illustrated. The body **12** has a soundboard **16** with a circular soundhole **18**. The soundboard **16** is connected to sidewall **20**, which in turn, is connected to a backboard **22**. The neck **14** has a headstock **24**. Strings (not shown) are strung from headstock **24**, along the neck **14**, across the soundhole **18**, and to a bridge **26** on the soundboard **16**.

FIG. **1**b depicts a side view of a guitar **10**. Again, guitar **10** includes a body **12** and a neck **14**. Soundboard **16** is again connected to sidewall **20** and backboard **22**.

To provide structural rigidity to guitar **10** and promote consistent joint integrity in an assembled guitar, a headblock and fingerboard support assembly can be utilized. A headblock can be mounted in an interior surface of the body of guitar **10**. A fingerboard support assembly is mounted to a neck **14** of guitar **10**. The headblock receives the fingerboard support assembly to form a neck-to-body joint. The headblock and fingerboard support assembly can be formed out of a composite material which includes fibers which are laid-up in a particular arrangement for a desired stiffness. Use of a headblock and fingerboard assembly in guitar **10** provides a uniform structure which is more easily manufactured to a consistent, high degree of precision. The neck to body joint is consistently of high quality, as a result.

Turning to FIG. **2**a, a support plate **28** for a fingerboard support assembly is depicted. Plate **28** is intended to be a highly-rigid composite component. Again, plate **28** can be composed of a carbon fiber reinforced plastic (CFRP) or similar composite material with fibers which are selected to be oriented in a particular fashion to provide for a precise degree of stiffness. In addition, the selection of the composite material can be such that the intended rigidity varies across a surface of plate **28**, so that a particular region of plate **28** is more rigid than another particular region of plate **28**. As a result, extra rigidity and support can be provided in areas of plate **28** which take advantage of the extra rigidity and support, while not sacrificing the overall tonal quality of the guitar **10**. The composite material making up plate **28** can be chopped and molded or can utilize laid-up fibers which are arranged in a particular orientation. A composite plate **28** can be manufactured using known techniques for forming composite materials.

Plate **28** includes bottom surface **30**. A series of threaded inserts **32** are disposed through bottom surface **30**. Threaded inserts **32** are configured to allow for an attachment mechanism such as a screw or a bolt, which can pass through the threaded insert to couple to another subcomponent piece of guitar **10**.

Plate **28** is shown with two integral rails **34**. Rails **34** are unitary in construction with plate **28**. Rails **34** are disposed along substantially the bottom surface **30** of plate **28**, one rail **34** disposed on opposing sides of bottom surface **30**. Rails **34** are intended to secure to an integrated channel formed in a headblock which is mounted to an interior surface of the body of guitar **10**. Rails **34** can vary in overall shape for a particular application. Rails **34**, as shown, have a tapered design to provide for ease of assembly.

Apertures **36** are disposed throughout plate **28**, forming an opening from the bottom surface of plate **28** to a top surface of plate **28**. Apertures **36** are intended to allow for adhesive material such as epoxy to penetrate the plate structure and obtain a better overall bond to the plate **28**.

FIG. **2**b shows a side view of plate **28**. Again, rails **34** are depicted disposed on opposite sides of the bottom surface **30**. A top surface **38** is intended to interface with a bottom portion of a fingerboard of the guitar **10**, as will be later described. FIG. **2**c depicts an additional side view of plate **28**. Again, surfaces **30** and **38** are shown, as well as a rail **34**. Threaded insert **32** is again shown. Threaded insert **32** is configured at an angle larger than 90 degrees from vertical. In one embodiment, insert **32** is configured at an angle of approximately 30 degrees from vertical. Use of an angled insert **32** configuration allows a fingerboard to be drawn down to a top surface of the body **12** of guitar **10** in a tight-fitting and precise manner.

Turning to FIG. **3**a, a first step in a method to secure a fingerboard support assembly to a neck **14** of guitar **10** is depicted. The fingerboard support assembly includes a plate **28** which is first secured to a fingerboard **40** as shown. Fingerboard **40** includes a recess **42** or cavity **42** which is integrated into a bottom surface of fingerboard **40**. The recess **42** receives plate **28**. Rails **34** protrude downwards from plate **28**. The depth of recess **42** is approximately the same as the depth from top surface **38** to bottom surface **30** of plate **28**. As a result, the recess receives plate **28**, making the bottom surface **30** of plate **28** approximately flush with a bottom surface of fingerboard **40**. Fingerboard **40** can be secured to plate **28** using an epoxy or similar adhesive or glue material to form a tight and strong joint.

Turning to FIG. **3**b, a next step in the method to secure the fingerboard support assembly is shown. Fingerboard support assembly is shown with an assembled fingerboard **40**, plate **28** with integral rail **34**. A neck **14** of guitar **10** with attached headstock **24** is depicted. Neck **14** also includes a heel portion **44**. Disposed at an end of the neck **14** is an additional cavity **45** along a top surface of neck **14** for receiving a portion of the rail **34** of plate **28**. The end portion of neck **14** includes a tongue structure **46**, which is a common element in many neck to body joints.

FIG. **3**c shows a next step in the method which now includes a fully assembled neck **14** assembly **47**. Again, headstock **24**, plate **28**, and fingerboard **40** are depicted as fully assembled components. Assembly **47**, using plate **28**, keeps fingerboard **40** from bending where fingerboard **40** meets guitar body **12**. The neck-to-body joint is provided additional stiffness and rigidity.

FIG. **3**d shows neck **14** in an additional embodiment. Neck **14** includes a headstock **24**. A set of two parallel recesses are disposed along the length of neck **14** as depicted. A support rod **48** is secured to each recess. Rods **48** can be composed of

graphite, metal, a composite material, or any combination thereof. In addition to rods **48**, an additional truss rod **50** is disposed in a recess located along a center axis of the neck **14** as shown. Truss rod **50** can also be composed of a variety of materials. Rod **50**, in combination with rods **48**, provide additional rigidity and support along the long axis of neck **14**, from the neck to body joint to the headstock **24**. In an additional embodiment, rods **48**, **50** can be adapted to extend through an end of neck **14** to penetrate the body **12** of guitar **10** as will be further described. Assembly **47** continues the stiffening action of the rods **48**, **50** across the neck to body joint of guitar **10**.

Turning to FIG. **4**a, a front view of a headblock **52** is depicted. Headblock **52** is intended to mount to an interior surface of the body **12** of guitar **10** at the neck to body joint location. Ridge **54** is shown which continues down a central vertical axis of headblock **52**. Ridge **54** has a corresponding cavity on an opposite side of ridge **54** for receiving the tongue **46** portion of an assembled neck **14**. Headblock **52** includes a surface **56** on each side of headblock **52**, as well as a top surface **60**. Aperture **58** allows a connecting mechanism such as a bolt or screw to penetrate aperture and secure headblock **52** to the body **12**.

As depicted, two channels **62** are disposed along the top surface **60** of headblock **52**. Channels **62** are intended to receive the integrated rail **34** portion of plate **28**. FIG. **4**b better illustrates channels **62**. Again, as shown, channels **62** are disposed along the entire top surface **60** of headblock **52**. Cutouts **64** are intended to capture screws used to assemble the neck **14** and body **12** of guitar **10**.

FIG. **4**c shows a side view of headblock **52**. Here, the side view allows the "C" shape of surface **54** to be illustrated. Surface **54** tapers from the ends to a central portion of headblock **52**, as depicted, to provide vertical support along the surface **54**. Again, side surface **56** is shown, as well as top surface **60**. A back surface **66** is substantially flat to allow headblock **52** to secure to the interior neck-to-body joint region of body **12**.

Again, headblock **52** can be composed of a molded or formed composite material. Here, as in plate **28**, the composite material can be selected to provide a specified amount of support and rigidity, and can be adapted to vary across any surface(s) of the headblock **52** for a particular application. Headblock **52** functions to receive the neck **14** and hold the neck **14** firmly in a desired location and position, at the desired angle and orientation relative to the body **12** of guitar **10**.

Neck **14**, including plate **28**, can be intended to not be permanently secured to headblock **52** and, thereby, body **12**. Instead, the headblock **52** and fingerboard support assembly **49** can be fastened with screws or bolts to securely mount the assembly **49** to headblock **52**, but also to allow the completed guitar to be disassembled if needed or desired. The flexibility of disassembly adds unique functionality to the instrument and flexibility in the manufacturing and assembly process.

FIG. **4**d illustrates a shim structure **53** which is intended to interface the headblock **52** with the interior surface of body **12**. In the illustration shown, shim **53** interfaces the back surface **66** of headblock **52** with the corresponding interior vertical surface of body **12**. However, each surface of headblock **52**, such as top surface **60** and side surfaces **56** can be provided with corresponding shim structures **53** to interface the surfaces with corresponding interior surfaces of body **12**. The shim structures **53** correspond to the respective surface of the headblock **52**. Shim **53** is intended to be a thin piece of material, generally composed of wood but able to be composed of other materials. As shown, shim **53** is shaped in the outline of headblock **52**, including two integrated channels **55** to reflect the outline of headblock **52**.

The use of shim **53** allows the same headblock **52** to be used in a variety of guitar manufacturing scenarios. A single headblock **52** can be used to join together the neck **14** and body **12** of guitars **10** having differing interior surface features. As a result, the manufacturing process is made more efficient, yet each headblock **52** fits snugly and appropriately in a particular setting. Because shim **53** is composed of wood, shim **53** is easily sanded to a particular shape. Sanding a composite headblock **52** would present a host of additional problems into the manufacturing process, which the introduction of shim **53** eliminates.

FIG. **4**e depicts a first, three-dimensional, top-view of headblock **52**. Again, top surface **60** is seen, as is channels **62** and cutouts **64**. Back surface **66**, which interfaces with shim **53**, is again shown. FIG. **4**f depicts a second, three-dimensional, side-view of headblock **52**. Ridge **54** is again shown, as is side surface **56**, aperture **58**, top surface **60**, channels **62**, cutouts **64**, and back surface **66**. FIG. **4**g depicts a three-dimensional, bottom view of plate **28**. Plate **28** includes bottom surface **30** as depicted. Rails **34** are integrated into plate **28** at bottom surface **30**. Inserts **32** are seen, as well as apertures **36** as previously described to assist in assembly.

Turning to FIG. **5**a, a three-dimensional cutout view of a body **12** of a guitar **10** having headblock **52** with secured plate **28**. Plate **28** includes bottom surface **30** with threaded inserts **32** to mount plate **28** to a fingerboard as previously described. Rail **34** is shown received by channel **62** in headblock **52**. Headblock **52** includes ridge **54**, side surface **45**, aperture **58**, top surface **62**, and back surface **66**.

FIG. **5**b depicts an example first step of an assembly process of securing a neck **14** to a body **12** of guitar **10** is depicted. A completed neck assembly **47** includes neck **14**, headstock **24**, fingerboard support including plate **28**, angled threaded insert **32**, integral rail **34**, heel **44**, and threaded insert **68**. A completed body **12** assembly includes headblock **52** with accompanying ribbed "C" surface **54**, aperture **58**, top surface **60**, and back and substantially flat surface **66** which is mounted to shim **53**, located between surface **66** and the interior surface of body **12**.

FIG. **5**c illustrates a next step in the assembly process, showing a fully assembled neck to body joint. Here, attachment mechanisms such as screws are used to secure the neck assembly to body **12** using an angled configuration through threaded insert **32**. A screw is penetrated through aperture **58** and tightened into threaded insert **68** to draw the headblock **52** laterally against the heel portion of neck **14**. Tongue **46** penetrates an opening in body **12** to be received into a cavity created by the back surface of ridge **54** of headblock **52**. Finally, an attachment mechanism such as a screw or bolt is used to securely affix the neck assembly through the body **12** in a vertical manner at location **70**, corresponding to a threaded insert **32** in plate **28**.

FIG. **6** illustrates a flow chart of a method of assembly of a guitar. As a first step, the headblock is preassembled by affixing the headblock to the various shim members using an epoxy or other strong glue or similar bonding material (step **72**). A plate structure is mounted to the neck and fingerboard of a guitar (step **74**). Next, a headblock is removably mounted to an interior surface of the body of the guitar, in close proximity to the neck-to-body joint area (step **76**). Finally, the fingerboard support assembly, which includes the plate structure, is secured to the headblock using the angled screw configuration and additional attachment mechanisms, which have been previously described (step **78**).

The concept of using a fingerboard support assembly including plate **28** in conjunction with a unique headblock **52** provides a novel and extremely rigid method of keeping the neck **14** and neck-to-body joint area of the body **12** in a precise and desirable alignment. The precise and desirable alignment is partly achieved by the selection of a choice of composite materials to form plate **28** and headblock **52** for a particular application. In addition, the specific engineering properties of the plate **28** structure, coupled with the properties of headblock **52**, make contributions. Finally, the overall geometry of the subcomponents also plays a part.

The rigid structure of plate **28** and headblock **52** helps to eliminate changes in neck **14** angle and string action caused by environmental and climactic changes. In addition, the rigid nature of the structure helps to reduce energy loss from the string into the neck-to-body region of the guitar **12**, which enhances the overall sustain of the guitar **12**.

The composite headblock **52** can be made in a single size, as was previously described. With the use of shims **53**, a single headblock can serve in a variety of guitar **10** applications. Headblock **52** has several surfaces which can interface with shim structures **53** to mate with the interior top, sides, and back of the body **12** of guitar **10**. Again, using a variety of shims **53** simplifies manufacturing and reduces inventory. Again, a single-sized headblock can be used for multiple shapes and styles of instruments. The preassembly of the headblock to the shim members allows the overall assembly of guitar **10** to be processed with a water-based glue in an orderly sequence, instead of employing several types of glues in the same process, since the composite materials employed in plate **28** and headblock **52** cannot be bonded with water-based glues.

Overall, guitar **10** is more easily manufactured using the fingerboard support assembly and headblock structures previously described. In addition, the instrument is consistently of better quality.

While one or more embodiments of the present invention have been illustrated in detail, the skilled artisan will appreciate that modifications and adaptations to those embodiments may be made without departing from the scope of the present invention as set forth in the following claims.

What is claimed is:

1. A stringed musical instrument, comprising:

an acoustic body;

a neck having a tongue formed normal to a long axis of the neck and two channels formed in a surface parallel to the long axis of the neck;

a fingerboard mechanically coupled to the neck;

a plate having two integrated rails disposed on opposite sides of a first surface of the plate and extending above the first surface of the plate, the plate being flat across a second surface opposite the first surface of the plate, the plate being a carbon fiber reinforced plastic having a rigidity that varies across the plate, wherein first ends of the rails are disposed in the channels of the neck and the second surface of the plate is secured in a recessed cavity of the fingerboard; and

a headblock mechanically coupled to the acoustic body, the headblock having a groove for receiving the tongue of the neck and two channels for receiving second ends of the rails to provide rigidity between the acoustic body and neck.

2. The stringed musical instrument of claim **1**, further including a rod disposed in a groove formed in a surface along the long axis of the neck.

3. The stringed musical instrument of claim **2**, wherein the rod is made of graphite, metal, or composite material.

4. The guitar of claim **1**, wherein the headblock is made of composite material.

5. The guitar of claim **4**, wherein the composite material of the headblock varies in rigidity.

6. The stringed musical instrument of claim **1**, further including a shim disposed between the headblock and acoustic body.

7. The stringed musical instrument of claim **1**, wherein the plate is secured to the recessed cavity of the fingerboard with adhesive.

8. The stringed musical instrument of claim **1**, further including an aperture formed through the plate for securing the plate to the acoustic body.

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