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**Bäcklund**

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(54) **DIAPHRAGM VALVE**

(58) **Field of Classification Search** ..... 137/883;  
251/331

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See application file for complete search history.

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(21) **Appl. No.:** **11/783,878**

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(22) **PCT Filed:** **Nov. 8, 1996**

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(86) **PCT No.:** **PCT/SE96/01441**

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(2), (4) **Date:** **May 6, 1998**

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WO WO 95/00782 \* 1/1995

(87) **PCT Pub. No.:** **WO97/17558**

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**Related U.S. Patent Documents**

Reissue of:

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(57) **ABSTRACT**

A valve housing of a diaphragm valve has a first valve chamber, into which open a central channel and first and second channels. Valve seats are arranged in the housing, and a first diaphragm is adapted to seal against at least one of the first and second valve seats. A second valve chamber, into which opens a fourth channel, communicates with the central channel through an opening in the housing. A third valve seat is provided and a second diaphragm is adapted to seal the third valve seat.

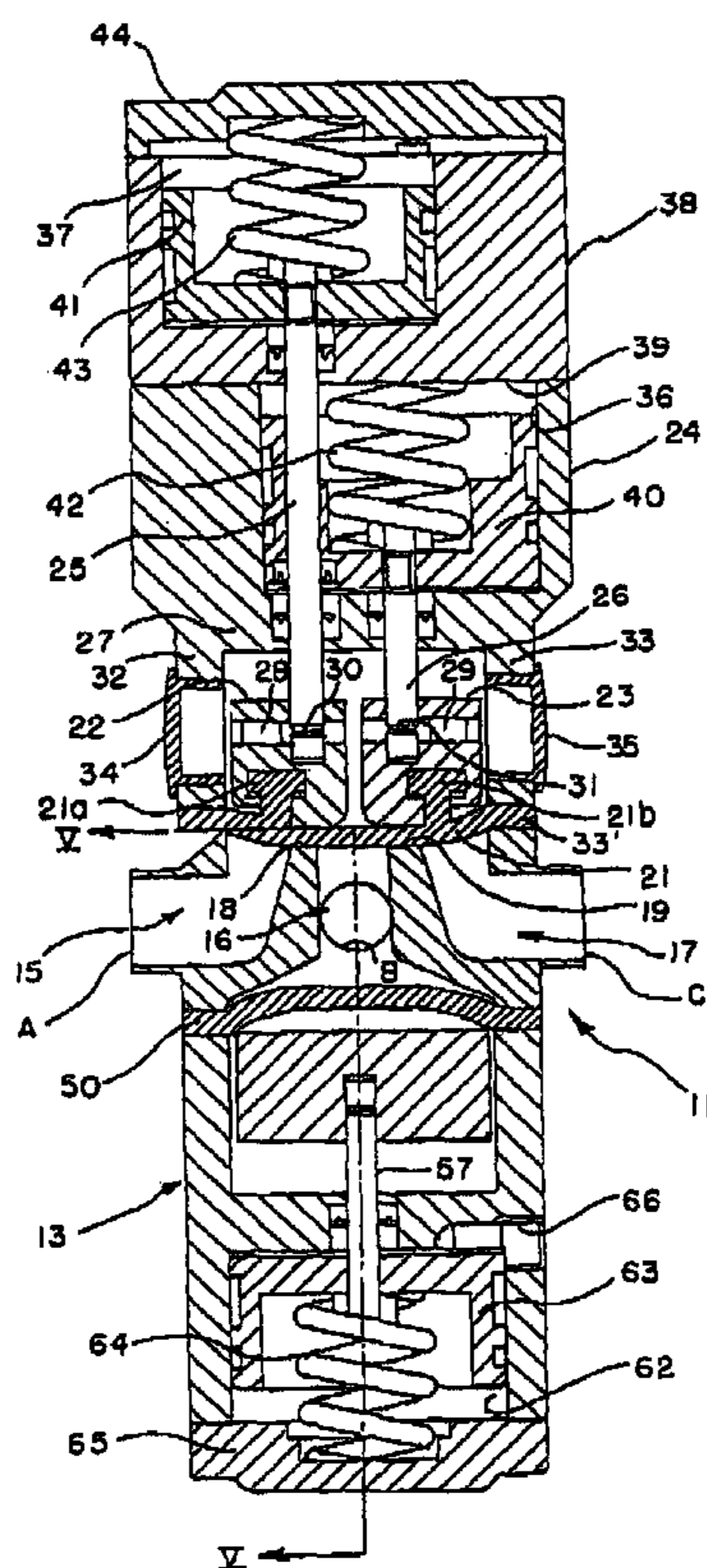
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(51) **Int. Cl.**  
**F16K 7/12** (2006.01)

(52) **U.S. Cl.** ..... 137/883; 251/331

**5 Claims, 4 Drawing Sheets**



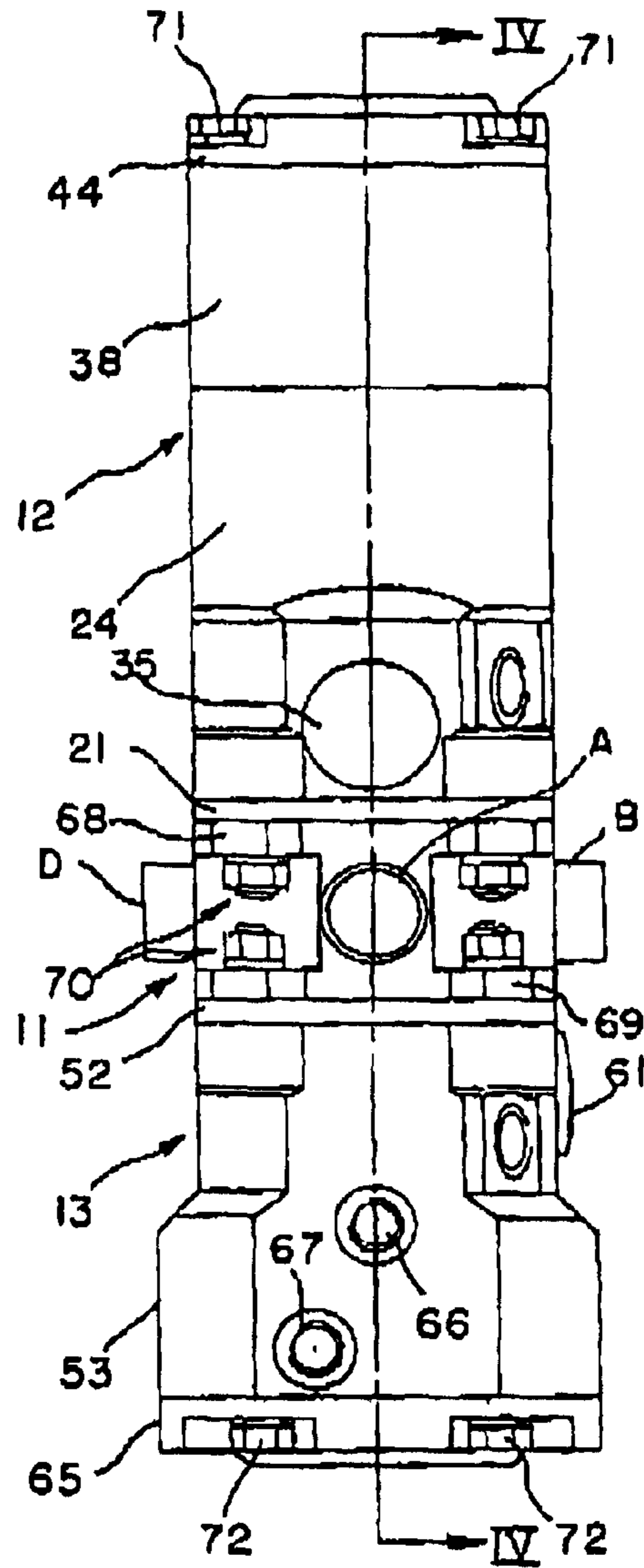
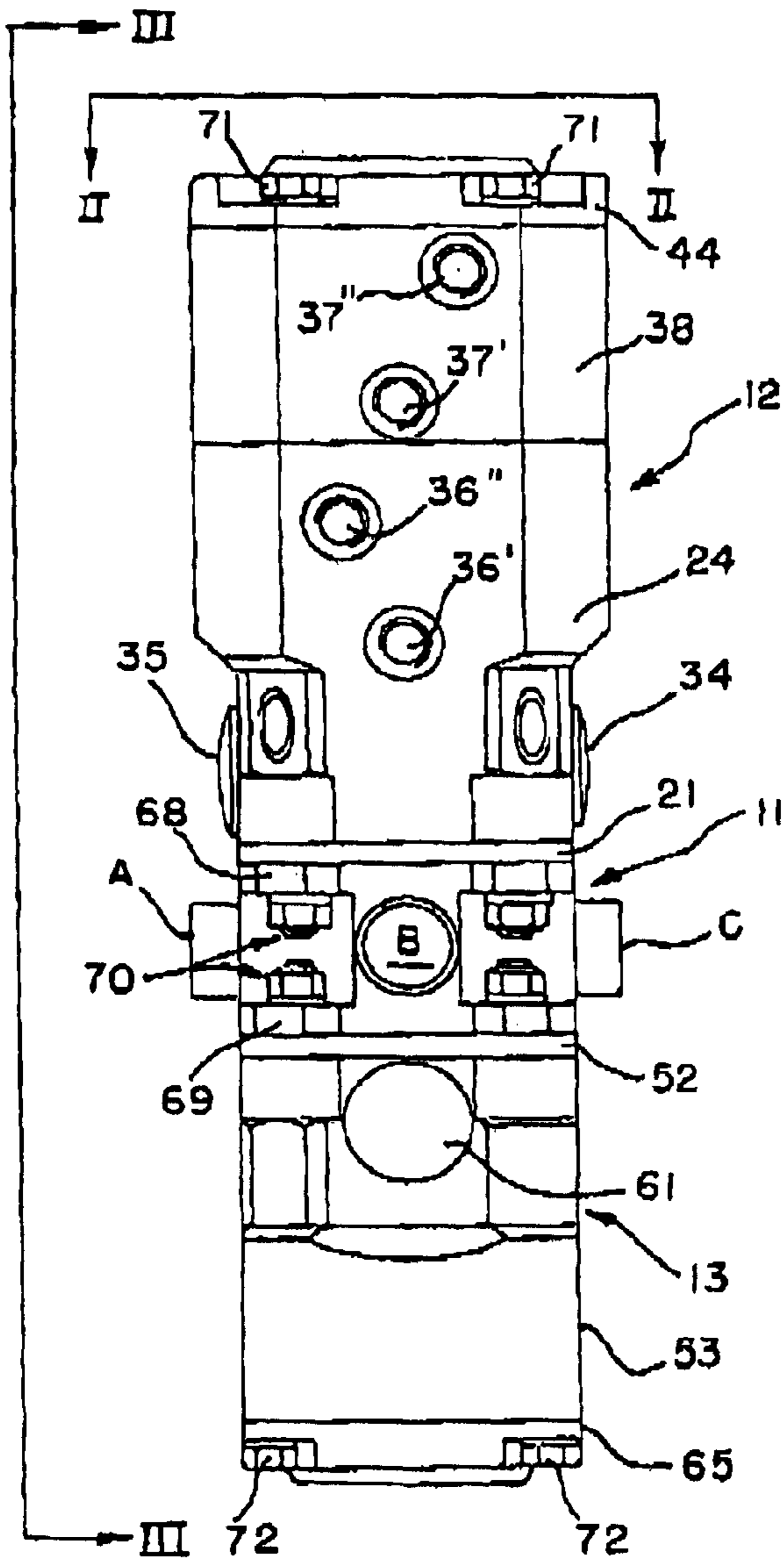


FIG. 1

FIG. 3

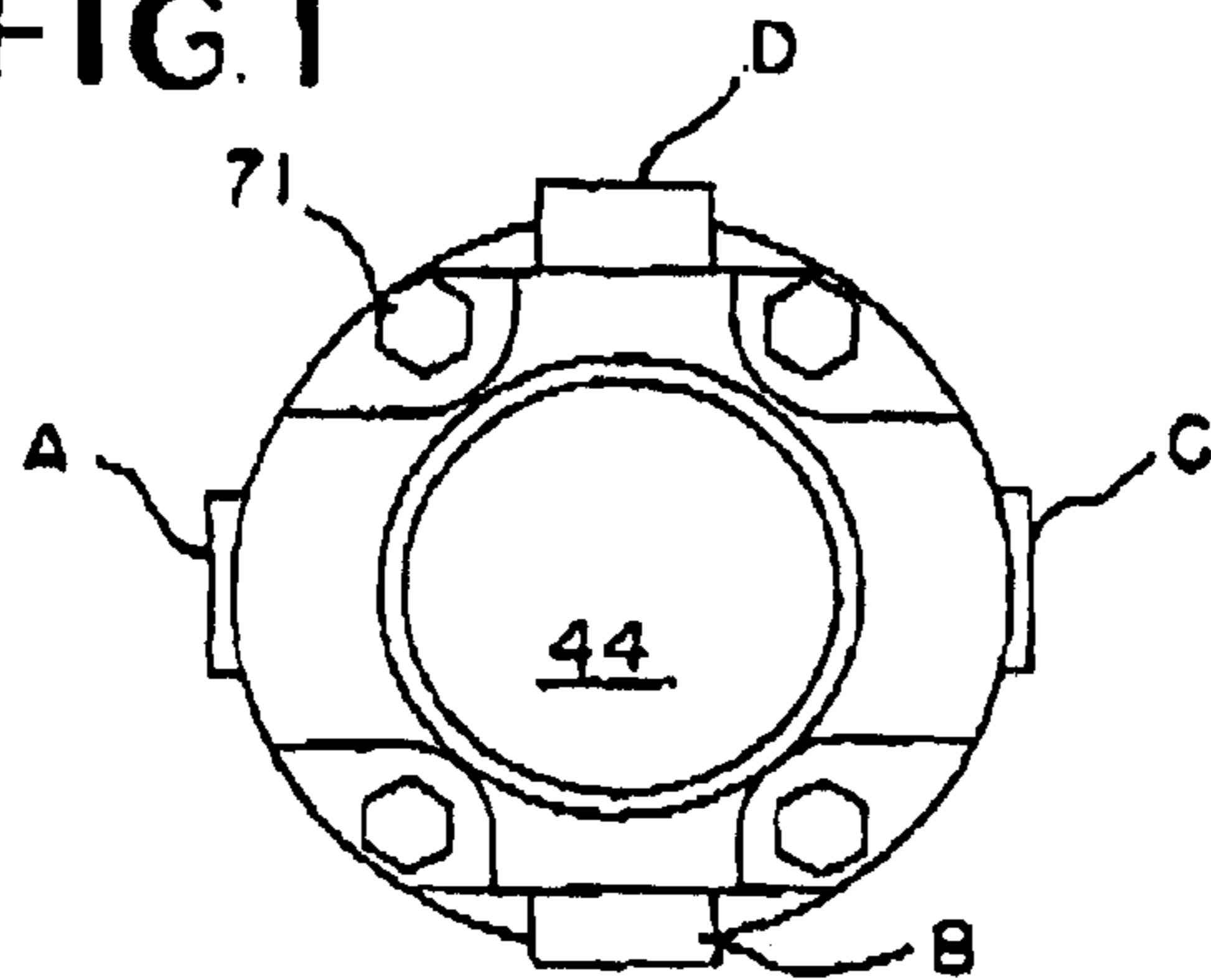


FIG. 2

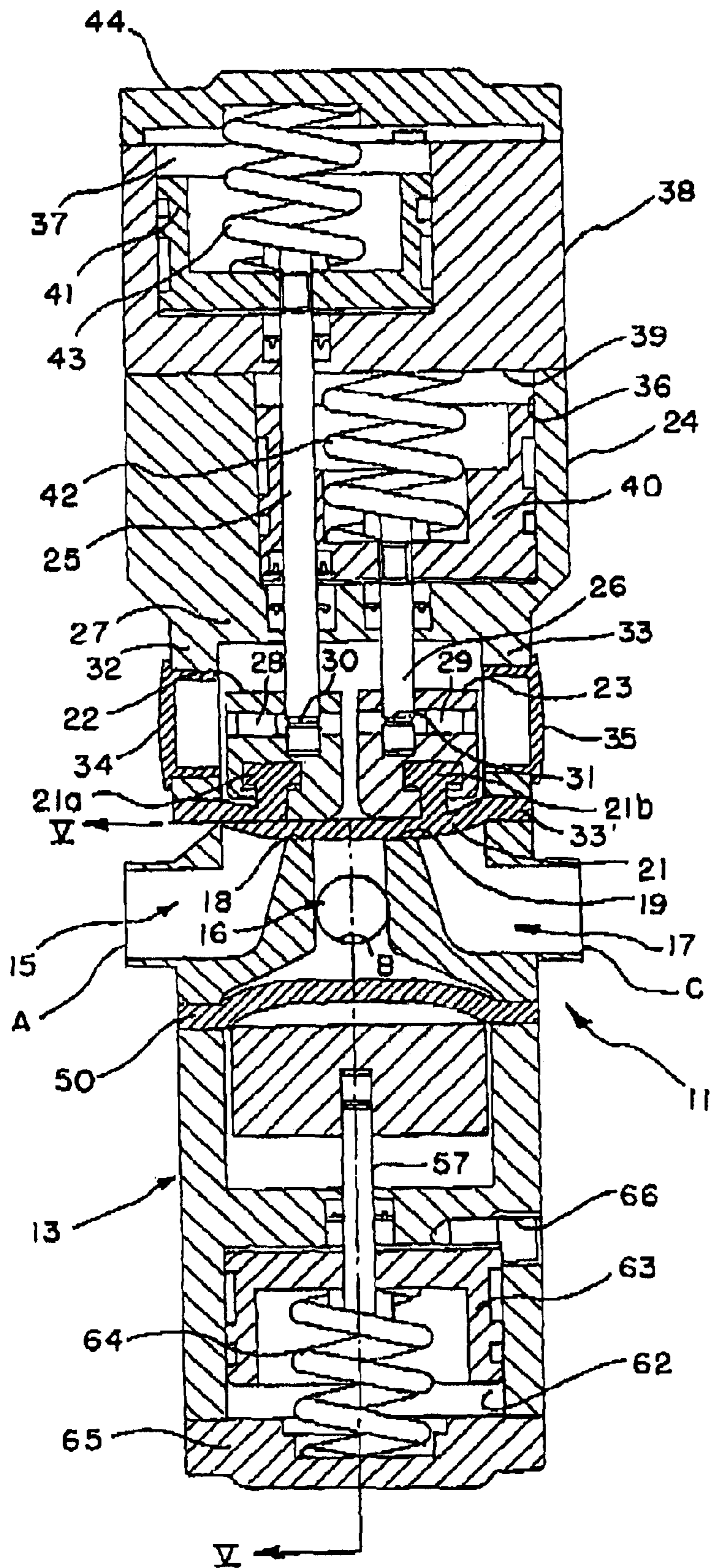


FIG. 4

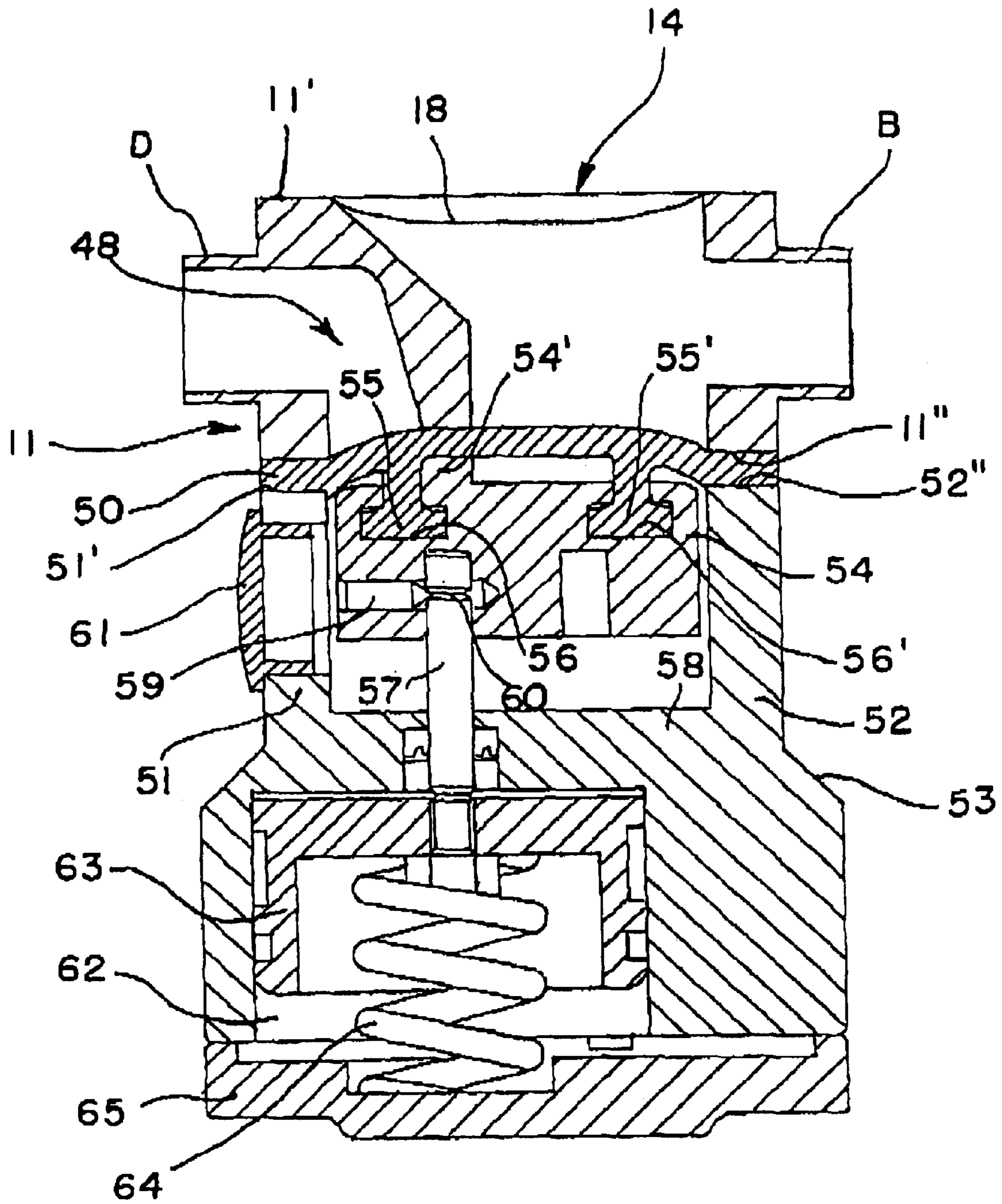


FIG. 5

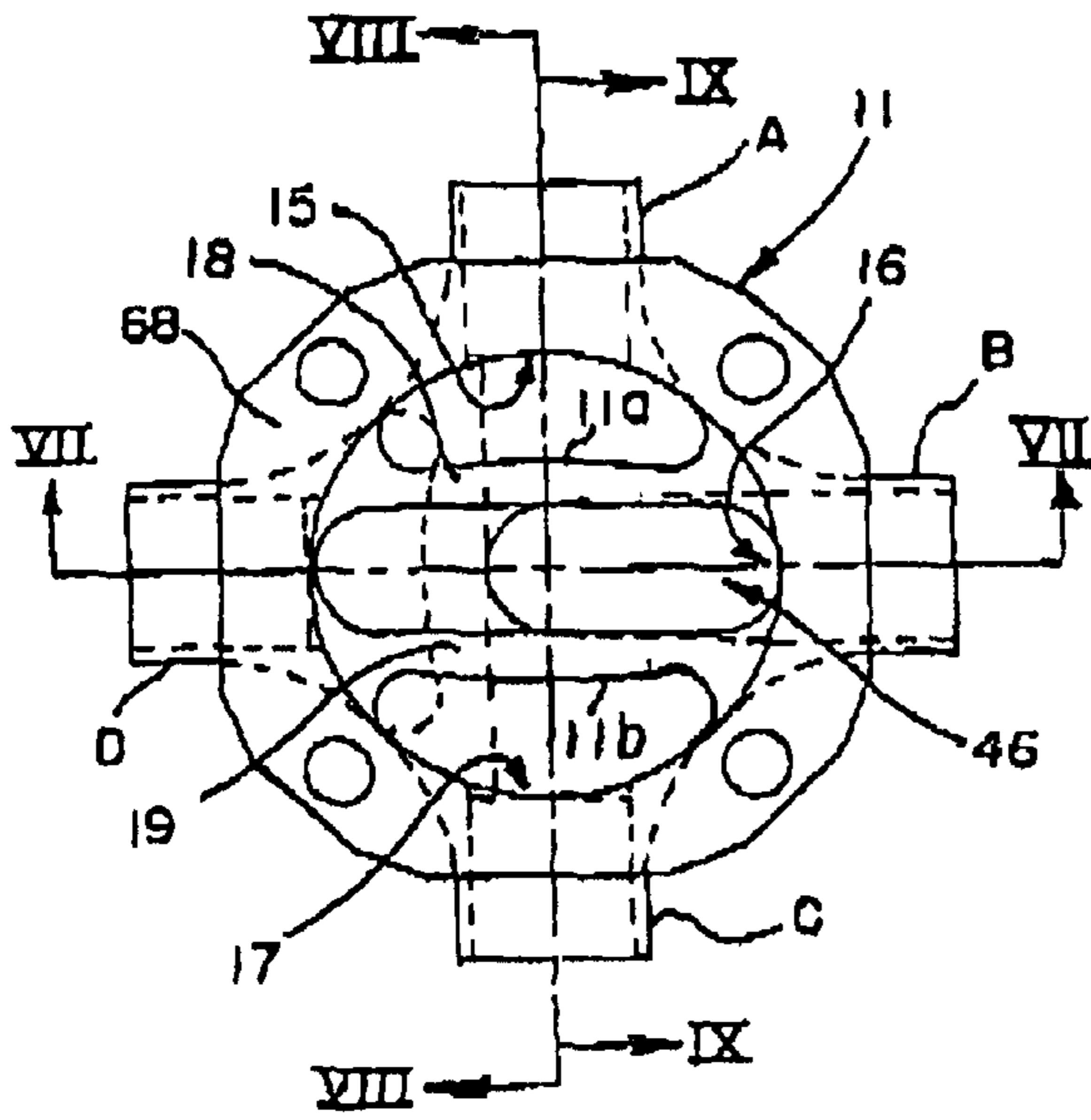


FIG. 6

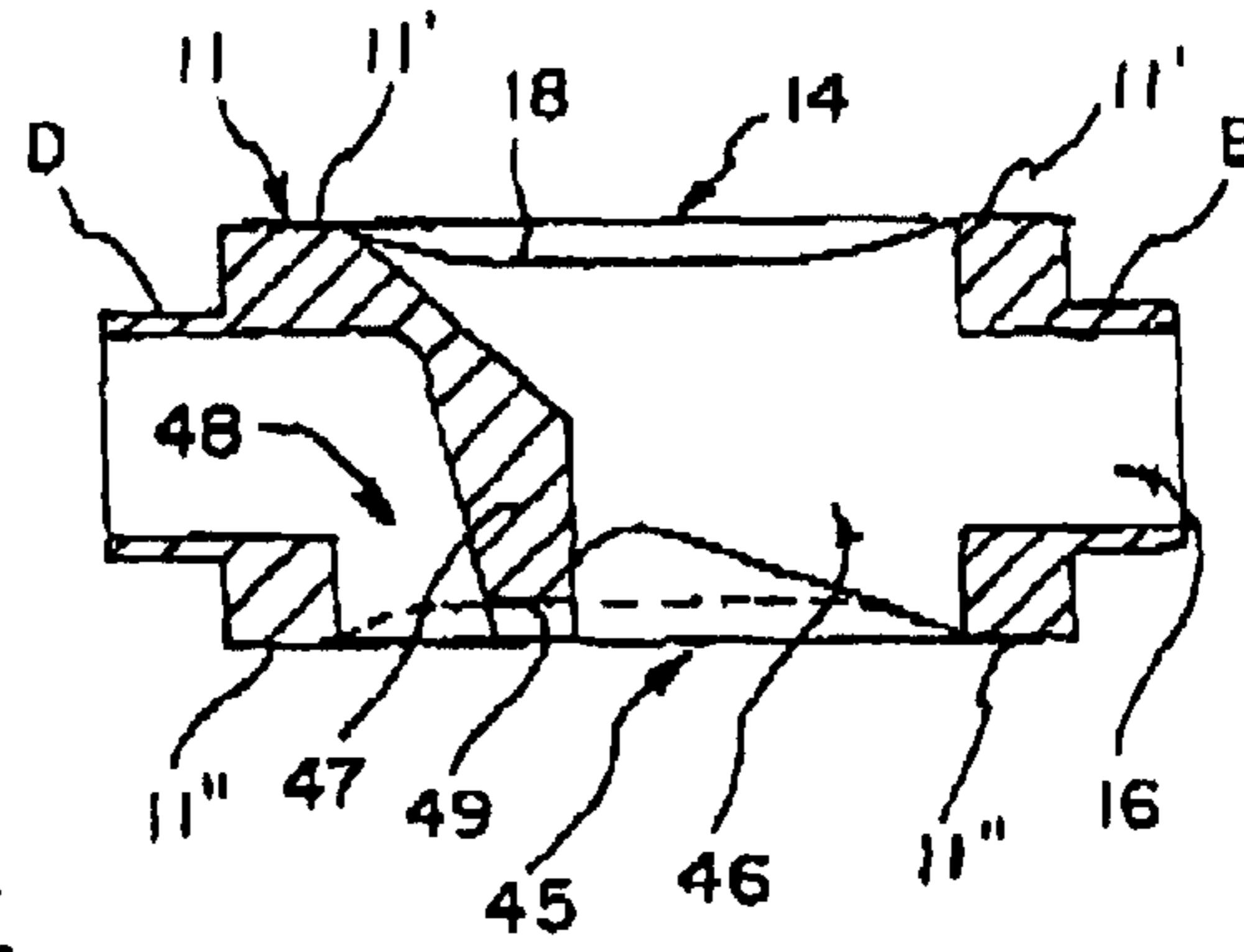


FIG. 7

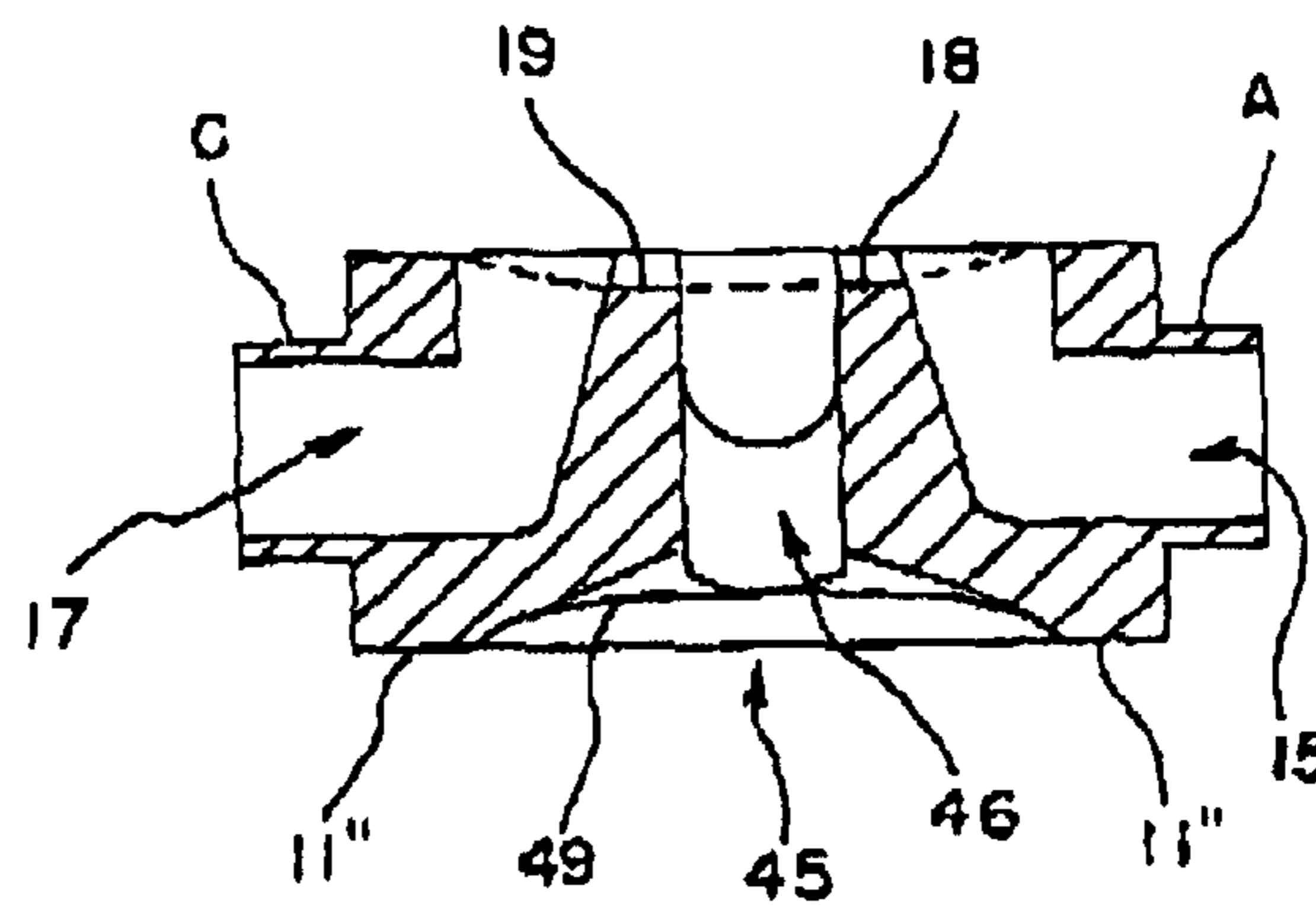


FIG. 8

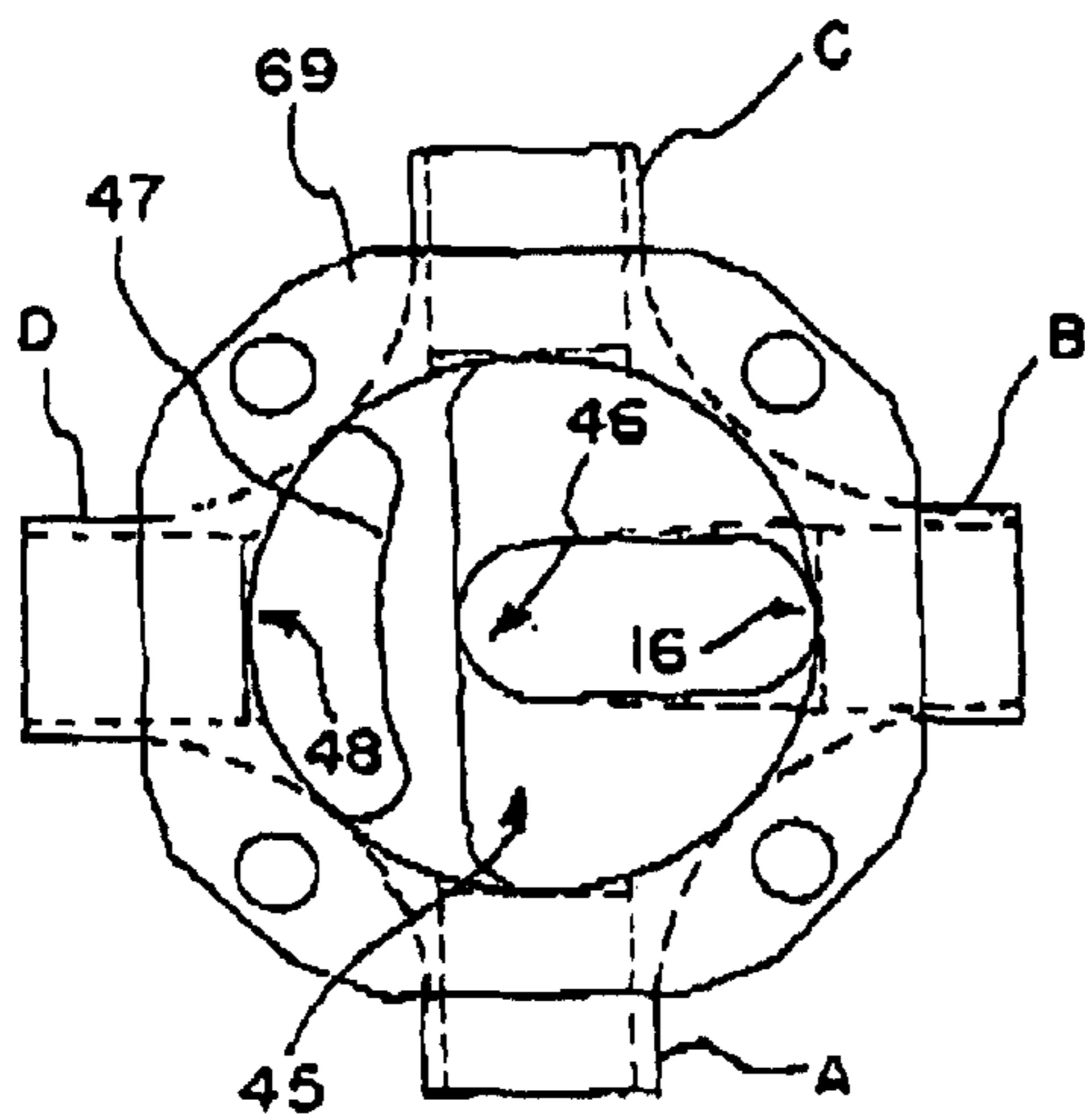


FIG. 10

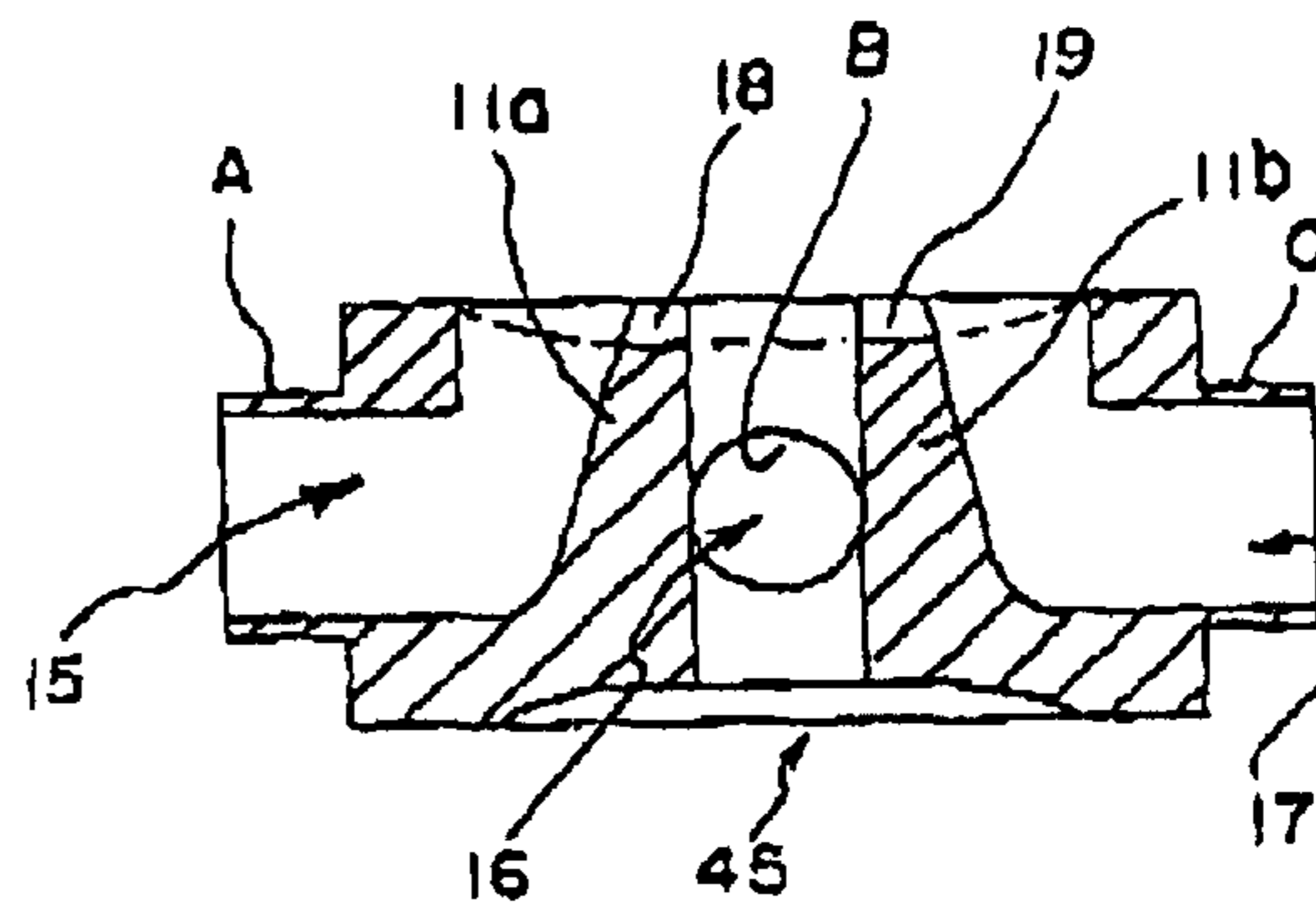


FIG. 9

## 1

## DIAPHRAGM VALVE

**Matter enclosed in heavy brackets [ ] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue.**

This application claims the benefit under 35 U.S.C. §371 of prior PCT International Application No. PCT/SE96/01441, which has an International filing date of Nov. 8, 1996, which designated the United States of America, the entire contents of which are hereby incorporated by references.

## BACKGROUND OF THE INVENTION

## 1. Field of the Invention

The present invention concerns a development of the three-way diaphragm valve described in WO 95/00782.

## 2. Description of the Background Art

That diaphragm valve is intended for controlling a flow of gaseous or liquid fluid and includes a valve housing having a valve chamber. Into the valve chamber opens a central channel and on each side thereof a first side channel and a second side channel, respectively. Valve seat means is arranged in the housing and an elastic diaphragm is adapted to be brought into and away from sealing contact with at least one of the valve seat means by means of control means for actuating the diaphragm. At least one portion of each valve seat means is common to the central channel and one of the side channels. Two control means are arranged to press the diaphragm against one such portion each, thereby to shut passage of fluid between the central channel and the respective side channel. The two control means also raise one portion each of the diaphragm off the respective portion of the valve seat means thereby to open passage of flow between the control channel and the respective side channel.

## SUMMARY OF THE INVENTION

This prior art diaphragm valve has proven to operate extremely well. There is, however, a desire to convert it to a four-way valve, i.e., a valve for mixing three flows, or, to direct one flow to one or more of three different outlets. In achieving this, the new diaphragm valve shall comply with the same extensive sanitary requirements as the prior one, it shall be simply and reliably operable and have relatively few movable parts.

Further scope of applicability of the present invention will become apparent from the detailed description given hereinafter. However, it should be understood that the detailed description and specific examples, while indicating preferred embodiments of the invention, are given by way of illustration only, since various changes and modifications within the spirit and scope of the invention will become apparent to those skilled in the art from this detailed description.

## BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will become more fully understood from the detailed description given hereinbelow and the accompanying drawings which are given by way of illustration only, and thus are not limitative of the present invention, and wherein:

FIG. 1 is a first side-view of a valve according to the present invention;

FIG. 2 is a top view in the direction II—II indicated in FIG. 1;

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FIG. 3 is a second side-view of the valve according to FIG. 1 seen in the direction III—III indicated in FIG. 1;

FIG. 4 is a vertical central section taken along line IV—IV in FIG. 3, but at a larger scale;

FIG. 5 is a section through the valve housing and the lower operating unit taken along line V—V in FIG. 4,

FIG. 6 is a top view of the valve housing;

FIG. 7 is a section taken along line VII—VII in FIG. 6;

FIG. 8 is a section taken along line VIII—VIII in FIG. 6;

FIG. 9 is a section taken along line IX—IX in FIG. 6; and

FIG. 10 is a bottom view of the valve housing.

## BRIEF DESCRIPTION OF THE PREFERRED EMBODIMENTS

The four-way diaphragm valve according to the present invention includes three main parts: a valve housing **11**, an upper operating unit **12** and a lower operating unit **13**.

As initially stated, the valve according to the present invention constitutes a development of the three-way diaphragm valve described in WO 95/00782. That valve includes a valve housing and an operating unit capable of controlling movements of a diaphragm so as to bring the diaphragm into and away from sealing contact with valve seats provided in an upper surface of the valve housing around mouths of three channels provided in the valve housing and having each an outer port. The prior art valve corresponds in all essential to the upper part of the valve according to the present invention, i.e., the upper operating unit **12** and an upper portion of the valve housing **11** and will now be described more in detail.

The valve housing **11** has an upwardly turned, substantially circular valve chamber **14** (FIGS. 6–9), in which open a first side channel **15**, a central channel **16** and a second side channel **17**, having each an outer fluid connection or port A, B and C, respectively. The channels **15** and **17** are substantially symmetrically arranged with respect to the central channel **16**. The mouths of the channels **15** and **16**, and **16** and **17**, respectively, are separated by valve housing walls **11a** and **11b**, respectively, that are symmetrically located with respect to the central channel **16**. Portions of the surface of the valve housing around the mouths of the channels form valve seats **18** and **19**, respectively (FIGS. 6, 8, 9).

A resilient diaphragm **21** (FIG. 4) is arranged on the valve housing **11** and is adapted to be brought into and away from sealing contact with at least one of the valve seats.

In order to control the movements of the diaphragm **21**, the valve is provided with the upper operating unit **12**, in turn comprising control means acting on the diaphragm and drive means for selectively moving the control means.

The control means includes two pressure and lifting blocks **22** and **23**, which are guided for upward and downward movement within the lower portion of a housing **24** forming a part of the upper operating unit. The blocks are adapted to press one portion each of the diaphragm **21** against the valve housing and its respective seatings and to lift corresponding portions off the valve housing. For the latter purpose, the diaphragm **21** is provided with two separated yokes **21a**, **21b**, having substantially T-shaped cross-sections and being located symmetrically about a vertical plane of symmetry including the center line of the diaphragm and the axis of the central channel **16**. In a respective lower surface the blocks **22** and **23** have inverted T-shaped recesses accommodating a respective one of the yokes **21a**, **21b**. In the blocks are attached the lower ends of pull and push rods **25** and **26**, respectively, that are sealingly guided in a wall **27** of the housing **24**.

The rods **25** and **26** are coupled to the blocks **22**, **23** by means of threaded conical pins **28**, **29**, that are screwed into threaded holes in the blocks and have their tips engaging notches **30**, **31** in the rods. Mounting of the pins takes place through openings in side walls **32**, **33** of the housing **24** closed by covers **34**, **35**.

The drive means for selectively moving the blocks **22**, **23** includes a first cylinder **36** formed in the housing **24** and a second cylinder **37** formed in a housing **38** placed on top of the housing **24** and closing with its bottom wall **39** the cylinder **36**.

Pistons **40** and **41** are guided in the cylinders **36** and **37** and are fixedly connected to the upper ends of the rods **25** and **26**, respectively.

As more closely explained and described in WO 95/00782, the rod **25** sealingly extends through the cylinder **36** and its associated piston **40**.

A respective spring **42**, **43** is placed between the piston **40** and the bottom wall **39** of the housing **38** as well as between the piston **41** and a cover **44** closing the cylinder **37** so as to urge the respective piston and its associated rod **25**, **26** and block **22**, **23** in a downward direction.

The diaphragm **21** is sealingly clamped between an outer rim **11'** of the valve housing **11** and corresponding bottom rims **32'**, **33'** of the walls **32**, **33**. As is shown in the sectional view of FIG. 4, the blocks **22**, **23** press a respective portion of the diaphragm **21** sealingly against the seats **18**, **19**. Selective introduction of a pressurized fluid (generally air) through an inlet **36'**, **37'** (FIG. 1) into a respective cylinder **36**, **37** under the associated piston **40**, **41** will cause either or both blocks to raise, thereby lifting a respective portion of the diaphragm off the seats **18**, **19** against the action of the springs. Raising of block **22** only will cause fluid communication between channels **15** and **16** (ports A and B), raising of block **23** only will cause fluid communication between channels **16** and **17** (channels B and C), and raising of both blocks **22** and **23** will cause fluid communication between all three channels **15**, **16** and **17** (ports A, B and C). Air on the upper side of the pistons is relieved through openings **36"**, **37"**, respectively (FIG. 1).

As far as the valve has been now described it corresponds in all essential to a valve according to the second embodiment of the three-way valve described in WO 95/00782. In such a valve, the central channel **16** is the channel through which a medium is introduced into the valve to be selectively distributed to either or both of the side channels **15**, **17**, or, oppositely, the central channel **16** is the channel that selectively can receive a medium from either or both of the channels **15**, **16**.

According to the present invention, the prior art valve has been completed with a fourth port D that may be selectively put into communication with the port B.

This has been accomplished by forming a second valve chamber **45** in the lower surface of the valve housing **11**. This valve chamber, in the embodiment shown also substantially circular, communicates through an opening **46** in the valve body with the channel **16**. The port D communicates through a channel **48** with the valve chamber **45**. The channel **48** is substantially aligned with the central channel **16**, i.e., it is also a central channel in relation to the side channels **15** and **17**. A valve housing wall **47** divides the valve chamber in two parts, one communicating with the channel **48** and one with the opening **46**. A surface of the valve housing wall forms a valve seat **49**, substantially corresponding to one of the valve seats **18**, **19**. The valve seat **49** extends in a direction substantially perpendicular to the direction of the valve

seats **18**, **19** and, for a reason that will be explained hereinbelow, preferably excentrically over the valve chamber **45**. This excentricity preferably corresponds to the excentricity of any one of the valve seats **18**, **19**.

A second diaphragm **50** is clamped between a lower rim **11"** of the valve housing **11** and corresponding top rims **51'**, **52"** of side walls **51**, **52** of a housing **53** forming a part of the lower operating unit **13**. Like the upper operating unit **12**, the lower operating unit comprises control means acting on the second diaphragm **50** and drive means for moving the control means.

This control means includes a pressure and lifting block **54** guided for upward and downward movement within the walls **51**, **52** of the housing **53**. This block is adapted to press, with a nose portion **54'**, a portion of the diaphragm **50** against the valve seat **49** (see FIG. 7) and to lift that portion off the valve seat. For the latter purpose, the diaphragm **50** is provided with a yoke **55** having substantially T-shaped cross-section and being excentrically located in correspondence to the excentric location of the valve seat **49**.

In an upper surface the block **54** has an inverted T-shaped recess **56** for receiving the yoke **55**. In the block **54** is attached the upper end of a pull and push rod **57**, that is sealingly guided in a wall **58** of the housing **53**.

The rod **57** is coupled to the block **54** by means of a threaded conical pin **59**, that is screwed into a threaded hole in the block and has its tip engaging a notch **60** in the rod. Mounting of the pin takes place through an opening in a side wall of the housing **53** closed by a cover **61**.

The drive means for moving the block **54** includes a cylinder **62** formed in the housing **53**. A piston **63** is guided in the cylinder **62** and is fixedly connected to the lower end of the rod **57**. A spring **64** is placed between the piston **63** and a cover **65** closing the cylinder **62** so as to urge the piston and its associated rod **57** and block **54** in an upward direction.

Introduction of a pressurized fluid (generally air) through an inlet **66** (FIGS. 3 and 4) into the cylinder **62** will cause the piston **63** to move downwards against the force of the spring **64**, thereby lowering the portion of the diaphragm **50** sealing against the valve seat **49** from that seat and allowing flow from the channel **48** (port D) through the opening **46** to the channel **16** (port B) or vice versa. Consequently, port B may be connected to either of ports A, C and D, simultaneously to ports A+C, A+D, or C+D, or, simultaneously to ports A+C+D. Air on the lower side of the piston **63** is relieved through an opening **67** (FIG. 3).

In order to provide a uniform lowering of the diaphragm **50**, it may be provided with a second yoke **55'** engaged in a second recess **56'** in the block **54**, as shown in FIG. 5. This diaphragm having two yokes is preferably identical to the diaphragm **21**, and this is the reason why it is preferred to have the valve seat **49** excentrically located in the valve chamber **45**.

It is further preferred to make the blocks **22**, **23** and **54** from one and the same blank in the shaped of a cylindrical bar. The bar is cut and every cut piece is shaped to either one block **54** or two blocks **22** and **23**.

It is obvious to the person skilled in the art that the springs **42**, **43**, **64** may be replaced by other means forcing the pistons in a direction pressing the diaphragms against the respective valve seats. Particularly when it comes to larger valves, such means advantageously comprise utilization of pressurized air.

From FIGS. 1 and 2 as well as FIGS. 6 and 10 it appears that the valve housing **11** has upper and lower flanges **68**, **69**,

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respectively. These flanges are used to clamp the upper and lower operating unit, respectively, to the valve housing 11 by means of bolts and nuts 70.

In FIGS. 1, 2 and 3 are also shown bolt heads 71, 72 for securing the covers 44, 65 to the housings 38 and 53, respectively.

The invention being thus described, it will be obvious that the same may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the invention, and all such modifications as would be obvious to one skilled in the art were intended to be included within the scope of the following claims.

I claim:

1. A four-way diaphragm valve for controlling flow of a gas or liquid comprising:

a valve housing having a first substantially circular valve chamber and a second substantially circular valve chamber;

first, second, and third channels opening into said first substantially circular valve chamber, said second and third channels being separated from said first channel by a respective one of a first and a second substantially parallel valve seat means extending across said first substantially circular valve chamber, each valve seat means providing a substantially linear valve seat for a first elastic diaphragm, said first elastic diaphragm being adapted to be moved into and out of sealing engagement with one of said first and second valve seat means;

first and second individually operable control means, each operable control means being adapted to press a respective linear portion of said first elastic diaphragm against a respective valve seat means to thereby shut passage of fluid between said first channel and at least one of said second and third channels, each operable control means being adapted to positively raise a respective portion of said first elastic diaphragm off of a respective one of said first and second valve seat means to open fluid flow between said first channel and at least one of said second and third channels;

a fourth channel opening into said second substantially circular valve chamber, said fourth channel communi-

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cating with said first channel through an opening in said valve housing, said fourth channel being separated from said first channel by a third valve seat means extending across said second substantially circular valve chamber, said third valve seat means providing a valve seat for a second elastic diaphragm, said second elastic diaphragm being adapted to be moved into and out of sealing engagement with said third valve seat means; and

third control means being adapted to press a respective linear portion of said second elastic diaphragm against said third valve seat means, thereby to shut passage of fluid between said first channel and said fourth channel, said third control means being adapted to positively raise a respective portion of said second elastic diaphragm off of said third valve seat means to open fluid flow between said first channel and said fourth channel.

2. The four-way diaphragm valve of claim 1, wherein said first valve chamber is disposed on one side of said valve housing and said second valve chamber is disposed on an opposite side of said valve housing.

3. The four-way diaphragm valve of claim 1, wherein said fourth channel is substantially aligned with said first channel.

4. The four-way diaphragm valve of claims 1, 2, or 3, wherein said third valve seat means extends substantially perpendicularly to a common direction of said first and second valve seat means.

5. The four-way diaphragm valve of claims 1 or 2, wherein said third valve seat means is disposed eccentrically within said valve, said first and second valve seat means are symmetrically arranged with respect to a vertical plane of symmetry through said valve, the vertical plane including said first channel, said first and second control means are symmetrically arranged about a central portion of said first elastic diaphragm in order to be operatively linked with said first elastic diaphragm over a respective one of said first and second valve seat means, said third control means is adapted to be operatively linked with said second elastic diaphragm over said third valve seat means.

\* \* \* \* \*