

# (19) United States (12) Reissued Patent Stabile et al.

# (10) Patent Number: US RE41,381 E (45) Date of Reissued Patent: Jun. 22, 2010

- (54) METHOD OF CALCULATING OXYGEN REQUIRED AND SYSTEM FOR MONITORING OXYGEN SUPPLY AND/OR CALCULATING FLIGHT LEVEL AFTER EMERGENCY CABIN DECOMPRESSION
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(21) Appl. No.: 10/460,704

(22) Filed: Jun. 12, 2003

#### **Related U.S. Patent Documents** Reissue of:

(64)	Patent No.:	6,244,540
	Issued:	Jun. 12, 2001
	Appl. No.:	09/630,212
	Filed:	Aug. 1, 2000

U.S. Applications:

- (63) Continuation-in-part of application No. 09/080,187, filed on May 18, 1998, now abandoned.
- (51) Int. Cl. *B64D 13/02* (2006.01)

# ABSTRACT

(57)

A system useable in a jet aircraft having installed therein a pressurized oxygen supply which feeds oxygen into the interior of the plane when it flies at high cabin altitudes, the system indicating the changing status of the supply as oxygen is drained therefrom. The system includes a pressure transducer coupled to the supply and means associated with the transducer to determine the lapse rate at which the pressure of the supply is reduced as oxygen is drained therefrom to yield a first signal representing this pressure lapse rate, and to concurrently determine the lapse rate at which the number of liters of oxygen in the supply is reduced as oxygen is drained therefrom to yield a second signal representing the liter lapse rate. These signals are applied to a microprocessor in whose data base is entered the total oxygen inventory of the supply and the oxygen demand of the plane in which the supply is installed. When oxygen is being drained from the supply, the microprocessor calculates and reads out the prevailing supply pressure, the number of liters remaining in the supply, and the time in hours and minutes

244/118.5, 175, 194, 78, 118.1, 136; 701/99 See application file for complete search history.

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remaining before the supply is exhausted based on the current rate of oxygen consumption.

The invention provides both a method for calculating the oxygen required, as well as a real time monitoring and calculating system for emergency conditions. The invention is applicable to any pressurized gas system, such as for divers, compressed gas cooking or vehicles, therapeutic oxygen, and the like.

17 Claims, 15 Drawing Sheets



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# **U.S. Patent** Jun. 22, 2010 Sheet 1 of 15 US RE41,381 E



FIG. 1

#### **U.S. Patent** US RE41,381 E Jun. 22, 2010 Sheet 2 of 15



# CONDITION: THIS TABLE IS BASED ON THE OXYGEN SYSTEM BEING FILLED TO 1850 psi AT AN AMBIENT BOTTLE TEMPERATURE OF 70 DEGREES FAHRENHEIT NTPD (NATIONAL TEMPERATURE PRESSURE DRY)

+30	
+60	
+70	
+80	
+90	
+100	
+110	
+120	
+130	
+140	
+150	

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	Liters	used by or	e flight cr	wperson v	vith mask a	ealed.		
CABIN ALTITUDE	1	2	3	4	5	6	7	8
(FEET)	(Hr)	(HRS)	(HRS)	(HRS)	(HRS)	(HRS)	(HRS)	(HRS)
5000	247	493	740	986	1233	1480	1726	1973
6000	225	450	675	909	1125	1350	1575	1800
7000	210	420	630	840	1050	1260	1470	1680
8000	174	348	522	696	870	1044	1218	1392
9000	154	307	461	614	768	922	1075	1229
10000	132	254	396	528	660	792	<b>82</b> 4	1056

# Therapeutic Oxygen

No. PAX	1 (HR)	2 (HRS)	<b>3</b> (HRS)	4 (HRS)	<b>\$</b> (HRS)	6 (HRS)	7 (HRS)	
1	0	0	0	O	0	0	0	
2	0	0	0	0	0	0	Q	

Liters used by PAX based on 0.00 LPM.

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# *FIG.* 4

# OXYGEN INVENTORY

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WO 115 CUBIC ]	
PRESSURE (PSI)	CAPACITY (LITERS)
1850	6509
1800	6333
1750	6157
1700	5981
1650	5805
1600	5629
1550	5453
1500	5278
1450	5102
1400	4926
1350	4750
1300	4574
1250	. 4398
1200	4222
1150	4046
1100	3870
1050	3694
1000	3518
950	3342
900	3167
850	2991
800	2815
750	2639
700	2463
650	2287
600	2111
550	1935
500	1759
450	1583
400	1407
350	1231
300	1056
250	880
200	704

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1800	1377	2:36				
1700	1300	2:28				
1500	1224	2:19				
1500	1147	2:10				
1400	1071	2:01				
1300	994	1:53				
1200	918	1:44				
1100	841	1:35				
1000	765	1:27				
900	688	1:18				
800	612	1:09				
700	535	1:00				
600	459	:52				
500	382	: 43				
400	306	: 34				
300	229	:26				
200	153	: 17				
CF	<b>NEW</b>	2				

REDUCTION TO 02 INVENTORY





# **U.S. Patent** Jun. 22, 2010 Sheet 6 of 15 US RE41,381 E



1800	1377	3:32		
1700	1300	3:20		
1600	1224	3:08		
1500	1147	2:57		
1400	1071	2:45		
1300	994	2:33		
1200	918	2:21		
1100	<b>B41</b>	2:09		
1000	765	1:50		
900	688	1:46		
800	612	1:34		
700	535	1:22		
600	459	1:10		
500	382	:58		
400	306	:47		
300	229	: 35		
200	153	:23		
CF	SEW	2		

# REDUCTION TO 02 INVENTORY

CLIMB TO FL. 200



#### **U.S. Patent** US RE41,381 E Jun. 22, 2010 Sheet 7 of 15

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#### **U.S. Patent** US RE41,381 E Jun. 22, 2010 Sheet 9 of 15







# 78 • FIG

# ENGINE SINGLE

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FIG. 8

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	FEL) - F - F - F - F - F		7:00		OXYGEN SYSTEM (D/ ENERG. DESCEI	CABIN AL RESERVE FU
	MIN ALT (F		6:00	S/N 1358	:36(est.) 0XYG	6:52(est.) 2000 (CURRENT)
N PLANNING			5:00 HOURS:MINUTES	N 1625	ERS 10 35 10 31 36 3	2002 2000
DXYGEN						





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#### **U.S. Patent** US RE41,381 E Jun. 22, 2010 **Sheet 13 of 15**



			AEO	6000	
	SYSTEN (D/S)	EMERG. DESCENT	ENGINES	CABIN ALT.	RESERVE FUEL
S/N 1358	OXYGEN SYS	~		st.)	(CURRENT)
		<b>3:36(est.</b>		6:52(est.)	12000
N 1625	0	3:36		6:52	12000
	LITERS	FL 410	LITERS	H THE	ETP





# **U.S. Patent** Jun. 22, 2010 Sheet 14 of 15 US RE41,381 E



# **U.S. Patent** Jun. 22, 2010 Sheet 15 of 15 US RE41,381 E



## 1

METHOD OF CALCULATING OXYGEN REQUIRED AND SYSTEM FOR MONITORING OXYGEN SUPPLY AND/OR CALCULATING FLIGHT LEVEL AFTER EMERGENCY CABIN DECOMPRESSION

Matter enclosed in heavy brackets [] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue.

This application is a continuation in part of Ser. No. 09/080,187, filed May 18, 1998 abandoned.

#### BACKGROUND OF THE INVENTION

# 2

indicator which informs the pilot in the cockpit of the prevailing pressure of the supply; some systems also compensate for the temperature of the oxygen canister. If when the flight starts and there is 1850 psi in the canister, and some-5 time later there the reading is 1300 psi, the pilot knows there is less oxygen but does not have a clear indication of the duration of oxygen remaining. What the pressure gauge does not inform the pilot, yet is important that he know, is exactly how much time remains before the oxygen supply is insuffi-10 cient to meet the oxygen demand of the particular flight. This demand depends not only on the size of the plane and its passenger capacity, but on the actual number of passengers and crew in the flight, and on the type of oxygen masks being used. For example, those used in emergencies when a 15 cabin depressurizes (the yellow-colored drop down masks) are activated by pulling on the mask and the flow is through a fixed value; thus, the flow through the mask is a function solely of the differential between the oxygen pressure in the manifold and ambient pressure (so more flows as the altitude) increases). One the other hand, pilots' masks have demand regulators, so that often the pilots must use reverse breathing (that is, the oxygen is forced under pressure through the mask into the pilot's lungs, and he must force out his exhalation). Accordingly, a pressure gauge reading does not inform the pilot of a jet plane as to the duration of the oxygen supply. It is therefore the present practice to furnish a jet plane pilot with a printed chart or table which he can on occasion consult to determine for a given number of passengers and crew on a particular flight and for a given full supply of oxygen, how much time remains before this supply of oxygen runs out. In fact, each jet plane will have a different oxygen supply system, with different numbers or configurations of manifolds, and different types of regulator masks for pilots.

1. Field of Invention

This invention relates generally to a system associated with a gas supply which is adapted to monitor the supply and to indicate its status as gas is drained therefrom, and more particularly, to a system of this type which is installed in a jet aircraft provided with an oxygen supply that is drained only when the plane flies at high cabin altitudes, the system in a dynamic displaying the time in hours and minutes that remain before the oxygen is exhausted based on the current rate of oxygen consumption, while in a static mode the system refers to a database to predict duration based on existing conditions.

2. Status of Prior Art

In propeller-driven aircraft, the propulsion medium is ambient air that is accelerated to the rear of the plane by the action of the rotating propeller. Hence, propeller-driven planes (other than turboprops) do not function efficiently at high altitudes where the propulsion medium is relatively tin.. But a jet aircraft depends on jet propulsion created by a force developed in reaction to the ejection of a high-velocity jet of gas. In the combustion chamber of a jet propulsion engine, 35 combustion of the fuel mixture generates expanding gases which are discharged through an orifice to form the jet. Hence in a jet plane with a bypass engine, where ambient air is not the propulsion medium, the ambient air impedes the forward motion of the plane unless it is bypassed around the  $_{40}$ combustion zone (that is, the air is funnelled through the engine so that the total mass flow rate through the engine is increased, and hence more thrust is developed). When a jet plane flies at high altitudes, 35,000 ft (FL 350) for commercial jets and 41,000 ft. (FL **410**), the FAA regu-45 lations set forth that at least one pilot must have a mask on and be breathing oxygen. Further, the FAA regulations prescribe quantity of oxygen required for the passengers in the cabin and for the flight crew in the flight deck or cockpit. It is for this reason that all commercial jet aircraft are provided 50 with a pressurized oxygen supply in the form of cylinders or bottles. The magnitude of the supply depends on the size of the plane. For example a B-757 jet plane has a single 115 cubic foot oxygen bottle installed thereon which when full has a gas pressure of 1850 psi. On the other hand a B-747 plane has seven such bottles installed thereon. And on a Falcon 50 jet plane there is only one 76.6 cubic foot bottle of oxygen which when the bottle is full has a pressure of 1850 psi. Oxygen canisters (bottles) for aviation are typically cited in pounds per square inch (gauge) of pressure ("psi"), 60 at NTPD (National Temperature Pressure Dry), while oxygen flows for breathing are typically measured volumetrically, usually liters per minute. The oxygen in the canister is supplied to one or more manifolds from where it is distributed to the pilots, crew, and passengers. The present practice in a jet plane is to provide the oxygen supply installed therein with a pressure gauge coupled to an

Pilots, for each flight, are required to plan for sufficient oxygen on board for a worse case scenario. For example, for a flight from New York City to London, most of the trip is over the Atlantic ocean, and the "worst case" is a depressurization at the Equal Time Point (ETP), the point at which the Estimated Time Enroute (ETE) returning to the nearest diversion airport or continuing to the nearest diversion airport is the same. Based on actual wind and weather conditions, the plane has an effective Ground Speed Return (GSR, returning to the last diversion airport passed) and an effective Ground Speed Continue (GSC, continuing to the nearest diversion airport). ETP can be calculated as

#### $ETP=(D \times GSR)+(GSC+GSR)$

where D is the distance between the GSR diversion airport and the GSC diversion airport (typically measured in nautical miles). The ETP can usually be derived from a computerized flight plan.

Fortunately, the problem of sudden cabin depressurization, to extent of oxygen requirements, is less
problematic in a commercial airliner. Oxygen is only required, by FAA regulations, for flight levels above 10,000 ft. (FL 100). Commercial airliners typically carry sufficient fuel so that, after a catastrophic depressurization, they can make an emergency descent to 10,000 ft. and continue or
return at that level, avoiding the need for oxygen during the entire ETE to the diversion airport.
The real problem occurs with private (e.g., corporate) jets, where the luxury of uploading sufficient fuel to fly at 10,000 ft. to a diversion airport is lacking. If there is a sudden
depressurization and after emergency descent to FL 100 there is sufficient fuel to travel to a diversion airport at FL 100, the problem is averted. Otherwise, the plane must climb

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to increase the Specific Range (SR). Accordingly, the pilot(s) must calculate, based on the performance charts for the specific aircraft being flown, the minimum altitude at which the SR is sufficient to reach the diversion airport. The higher the altitude, the farther the SR; however, fuel usage 5 increases slightly as altitude increases. Most importantly, at FL greater than 100, oxygen is required for the crew and passengers. Also, wind speed varies as a function of altitude, so a higher altitude may encounter a higher head (or tail) wind speed. Accordingly, in an emergency situation there is a tradeoff among fuel available, altitude (SR), and oxygen  $10^{10}$ available. Unfortunately, determining the altitude for a sufficient SR and the oxygen available is an iterative process, and the time for these calculations is not during a catastrophic depressurization in the middle of the night over water. Additionally, after the decompression, the pilot(s) must <sup>15</sup> determine an operating window to fly to one or two preplanned diversion airports (or, perhaps, an unplanned diversion airport); while the pilot(s) regains control of the aircraft and stabilizes the situation, the jet is still continuing on its flight path, and so is using fuel, oxygen, and changing the 20 distances between it and the diversion airports, further effecting calculations of the operating window. Ruder, U.S. Pat. No. 3,922,149, is directed to eliminating tanks of stored oxygen by providing an oxygen enrichment system that uses a molecular sieve that absorbs oxygen the 25 least, and hence enriches the oxygen content of the sieve effluent stream. Bishaf, U.S. Pat. No. 3,875,801 which discloses a pressurized gas tank to supply oxygen to a scuba diver, the gas being depleted at a variable rate. In Bishaf, the amount of gas 30 remaining in the tank is displayed "in terms of the amount of time until depletion." In the Bishaf system, a transducer placed within the gas tank produces an electrical signal indicative of the instantaneous gas pressure. The signal is applied to an integrated circuit chip what develops a signal 35 proportional to, the rate of change of the instantaneous pressure. Schmitt, U.S. Pat. No. 4,485,669, is directed to a device for determining the timely delivery of compressed gas from compressed gas canisters, and especially for the ejection of 40 weapons in a submarine, to assure proper ejection velocity at all depths at which the submarine may be operating.

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Still a further object of the invention is to provide a system by which, after an emergency or catastrophic depressurization of a jet cabin, a window of operation is provided to the pilot(s) based on fuel, flight level, and oxygen stores, to reach the nearest diversion airport. In various embodiments, the pilot(s) can be provided with a readout of suitable parameters to continue the flight, and/or can be provided with a graphical display based on the foregoing parameters.

Briefly stated, these objects are attained in a system useable in a jet aircraft having installed therein a pressurized oxygen supply which feeds oxygen into the interior of the plane when it flies at high cabin altitudes, the system indicating the changing status of the supply as oxygen is drained therefrom. The system includes a pressure transducer coupled to the supply and means associated with the transducer to determine the lapse rate at which the pressure of the supply is reduced as oxygen is drained therefrom to yield a first signal representing this pressure lapse rate, and to concurrently determine the lapse rate at which the number of liters of oxygen in the supply is reduced as oxygen is drained therefrom to yield a second signal representing the liters lapse rate. These signals are applied to a microprocessor in whose data base is entered the total oxygen inventory of the supply and the oxygen demand on the plane in which the supply is installed. When oxygen is being drained from the supply, the microprocessor calculates and reads out the prevailing supply pressure, the number of liters remaining in the supply, and the time in hours and minutes remaining before the supply is exhausted based on the current rate of oxygen consumption. The amount of oxygen can be corrected for temperature. The fuel remaining and the distances to the diversion airports can be included in the calculations. The system described herein is by no means limited to this particular application, for it is applicable to any pressurized gas supply whose operator must monitor the supply and know how much time remains before the supply is depleted. Thus oxygen supplies used in hospitals and helium supplies used in dental offices can be monitored by a system in accordance with the invention, as well as oxygen-acetylene supplies used by welders, air/oxygen tanks used by divers (in which depth monitoring (analogous to SR) and depressurization time (analogous to fuel) are input to the system), and the like systems.

Erickson, U.S. Pat. No. 4,408,484, discloses a temperature compensated gauge for pressurized gas, especially for natural gas fuel for vehicles or homes.

#### SUMMARY OF THE INVENTION

In view of the foregoing one object of this invention is to provide, in association with a supply of pressurized gas, a system adapted to monitor the drain of the gas from the  $_{50}$ supply and to indicate the time which remains before the supply is depleted. More particularly, an object of this invention is to provide a system of the above type which is useable in connection with an oxygen supply installed on a jet aircraft to feed oxygen into the interior of the plane when it flies 55 at high altitudes. The system indicates the time remaining before the supply is depleted whereby the pilot has time to take the plane to a lower altitude at which there is no need for oxygen. Also an object of the invention is to provide a system of  $_{60}$ the above type in which on the flight deck of the jet plane there are displayed the prevailing pressure of oxygen in the supply, the number of liters of oxygen remaining in the supply, and the time remaining before the supply is depleted. Yet another object of the invention is to provide a comput- 65 erized system of the above type which is reliable in operation and affords correct readings.

## BRIEF DESCRIPTION OF DRAWINGS

For a better understanding of the invention as well as other objects and further features thereof, reference is made to the following detailed description to be read in conjunction with the accompanying drawings, wherein:

FIG. 1 is a block diagram of a pressure monitoring, temperature-compensated system for determining oxygen lapse rate and time remaining;

FIG. **2** is a table showing pressure correction of temperature for oxygen (gas);

FIG. 3 is a table showing oxygen consumption for a crew member (pilot) in a Challenger model CL601-3A jet at the effective cabin altitude shown, pursuant to FAA regulations and a table depicting therapeutic oxygen compensation in liters having a higher than normal flowrate;
FIG. 4 is a table showing the oxygen capacity in liters as a function of NTPD pressure of two 115 ft.<sup>3</sup> oxygen canisters;
FIGS. 5A and 5B are tables showing the duration of oxygen usable by a crew of two in a Challenger model CL601-3A jet as a function of NTPD or liters at FL 250 (5A) and FL 200 (5B);

FIGS. **6**A and **6**B are tables showing the duration of oxygen usable by a given number of passengers in a Challenger

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model CL601-3A jet as a function of NTPD or liters at FL **250** (6A) and FL **200** (6B);

FIGS. 7A and 7B are tables showing the performance curves for General Electric CF34-3A engines at FL 250 (7A) an FL **200** (**7**B);

FIG. 8 is a graphical display, such as on a computer readout, of ETPs over the Atlantic ocean at various flight levels (FLs);

FIG. 9 is a graphical display, such as on a computer  $_{10}$ readout, of ETP as a function of cardinal altitude;

FIG. 10 is a graphical display, such as on a computer readout, of the ETP in FIG. 9 plus fuel duration as a function of time and altitude;

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During an unevenful flight, the oxygen requirement will be the sum of that required above FL **410** (as shown in FIG. 3), any therapeutic oxygen required (i.e., a passenger requiring oxygen during the entire trip), and any needed for an emergency descent to FL 100 (at which level oxygen is not required; see the bottoms of FIGS. 5A/5B and 6A/6B, which include the emergency descent oxygen for the listed passengers plus a crew of two, and are discussed in more detail below). This is then the minimum amount of oxygen that should be carried onboard. For example, a flight having two pilots and an effective cabin pressure of 7000 ft. for 3 hrs, no passengers on therapeutic oxygen, and six passengers, would require about 1260 liters (FIG. 3) plus more than 1069 liters (FIG. 6A) of oxygen, so a safe estimate would be about 2330 liters of oxygen. Additionally, the pilot must plan for an emergency at the ETP. The flight plan provides (and the pilot can always determine later, prior to departure) the actual wind conditions, and typically provides the ETP (or it can be derived) and the amount of fuel remaining at the ETP. Based on the amount of fuel remaining at the ETP and the known time (via ETP) to reach a diversion airport, the pilot must determine the altitude at which the jet must fly to have an SR sufficient to reach either diversion airport at the ETP. Knowing the alti-<sub>25</sub> tude required to have a sufficient SR to reach the diversion airport, the oxygen requirement will be defined. This oxygen requirement should then be added to that determined for an unevenful flight. In reality, after an emergency descent, the jet will climb to an altitude sufficient to provide an SR effective to reach a diversion airport. The charts shown in FIGS. 5A and 5B are tables showing the duration of oxygen usable by a crew of two in Challenger model CL601-3A jet as a function of NTPD or liters at FL **250** (5A) and FL **200** (5B). FIGS. 6A and **6**B are tables showing the duration of oxygen usable by a given number of passengers in a Challenger model CL601-3A jet as a function of NTPD or liters at FL 250 (6A) and FL 200 (6B); recall this pilots' masks are regulated whereas passengers' emergency masks are unregulated, fixed valve devices. Thus, if the flight plan estimates that the ETP is 1:30 hrs. and the pilot knows that if there were an emergency at the ETP he would have to fly at FL **250** to reach a diversion airport, the additional oxygen would be the 770 liters shown in FIG. 5A (note that interpolation must be done from the flight from the tropics or the desert may typically be at 90° F. 45 time of 1:30 to determine the liters required), plus 1549 liters from FIG. 6A (again interpolating from the time of 1:30) using the column for six passengers). Thus, the total calculated oxygen is 2330 (normal operations plus emergency descent) plus 770 plus 1549, for a total of 4649 liters. Also, under 200 psi there is no useful amount of oxygen supplied, so at 70° F. an additional 350 liters of oxygen must be added. Hence, the total oxygen required, including that for "expected" emergencies is about 5000 liters. Looking at FIG. 4, this would require two 115 cu. ft. canisters at about 1421 psi.

FIG. 11 is graphical display, such as on a computer 15 readout, of the display shown in FIG. 10 with the addition of oxygen duration as a function of time and altitude, and including an operating window with a suggested altitude for conservation of fuel and oxygen resources; and

FIG. 12 is a graphical display, such as on a computer <sup>20</sup> readout, of a display analogus to that shown in FIG. 11 where there is insufficient oxygen to fly above FL 100 and sufficient fuel to fly at FL **100** to a diversion airport.

### DESCRIPTION OF SPECIFIC EMBODIMENTS OF THE INVENTION

#### Manual System

Before addressing the present invention, it is useful to understand how a pilot should determine, the total amount of  $^{30}$ oxygen that should be carried on board, including planning for an emergency/catastrophic cabin decompression, to have a suitable operating window (fuel, SR, and oxygen) to safely divert to an alternate airport. The following procedure is not necessarily done, and does form in integral part of this invention because typically the pilot only estimates the amount of oxygen that should be required for the flight, and then not always assuming a worst case emergency scenario. Prior to departing, the pilot must first calculate the amount  $_{40}$ of oxygen that would normally be required for the flight. FIG. 2 depicts a pressure-temperature conversion chart based on an oxygen system filled to 1850 psi at  $21^{\circ}$  C. (70° F.), which is the normal assumed temperature, although a on average and one near the artic circle may be more likely at  $40^{\circ}$  on average. As noted above, FAR (federal aviation regulations) require that a commercial flight above 410 FL have a pilot breathing oxygen at all times. At flight levels above FL 100, 50 each plane is designed to have an effective cabin altitude somewhere between FL 50 and FL 100 regardless of the altitude. FIG. 3 is a table showing the oxygen comsumption in liters per hour for a crew member (pilot) in a Challenger model CL601-3A jet at a given effective cabin altitude. Also 55 shown in FIG. 3 is a therapeutic oxygen table, and this particular aircraft does not have a therapeutic oxygen outlet (which is a connection taken typically taken from the manifold for the passenger emergency oxygen and supplied on a demand basis at a rate typically greater than for the passen- $_{60}$ ger emergency oxygen). Typically, the effective cabin altitude is about 5000 to 8500 feet, and more typically at 7000 to 8000 feet; the pilot will (should) know the manufacturer's specification for that particular plane.

After a real emergency while in flight, the crew would have to manually redo the calculations based on an ETP where the emergency actually occurred. If there is a sole pilot, this can present significant problems, having to both control the jet and make iterative calculations. For example, FIGS. 7A and 7B are tables showing the performance curves for General Electric CF34-3A engines at FL 250 (7A) and FL 200 (7B). In particular, on the grid, the distance (SR) in nautical miles is given; on the left abscissa is the fuel required (in pounds) and on the right abscissa is the ETE in hours. On the graph are four lines, the engine performance based on different wind conditions; from the left a 100 knot

FIG. 4 is a table showing the oxygen capacity in liters as a 65 function of NTPD pressure of two 115 ft.<sup>3</sup> oxygen canisters, which should be corrected by the temperature in FIG. 2.

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headwind, a 50 knot head wind, zero wind, and a 50 knot tail wind. Assume an emergency/catastrophic decompression of the cabin occurs. Based on FIGS. 7A and 7B (and, in reality, additional charts for different FLs above FL 100) the pilot must determine the proper FL to safely reach a diversion 5 airport. Assume, for example, the shortest distance to the diversion airport is 500 nm (nautical miles) and there is a 50 knot headwind. The pilot could fly at FL 250, in which case the ETE is about 2:07 and the fuel requirement is about 3500 lbs. The pilot must then refer to the chart in FIG. 5A, which 10 indicates that the crew requires about 1122 liters of oxygen (interpolating) and if there are four passengers on board they will require an additional 1453 liters (interpolating using the chart on FIG. 6A), so a total of 2575 liters of oxygen are required for this flight level. If there is insufficient oxygen 15 available, the pilot must pick a different FL and redo the calculation. Assume the pilot then tries FL 200, in which case is the ETE would be about 2:20 hours and the fuel requirement would be about 3900 lbs. The pilot must then turn to FIG. 5B, which shows that this flight time requires 20 about 912 liters of oxygen for the pilots, and with the same four passengers on board they will require an additional 1369 liters (interpolating using the chart on FIG. 6A), so a total of 2281 liters of oxygen are required for this flight level. Note that at the lower FL the oxygen requirement is 25 less but the fuel requirement is greater. The pilot must do a balancing act using an iterative technique, and all while still flying in a certain direction (which depletes the fuel and oxygen resources).

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psi, equals 2850 liters. The oxygen supply on the plane is in an environment whose temperature varies; hence an increase in temperature produces an increase in the internal supply pressure. In order therefore to provide temperature correction, the temperature of supply 10 is sensed by a probe 14 which in practice may be a thermocouple whose output voltage rises and falls with variations of temperature. The output of probe 10 is applied both to a temperature compensator 15 coupled to the output of pressure transducer 12 and to a temperature compensator 16 coupled to the output of pressure-to-liters module 13. Hence yielded by compensator 15 is a temperature-corrected pressure signal  $S_1$ , while yielded by compensator 16 is a temperature- corrected liters signal  $S_2$ . For a known quantity of oxygen in the supply, the time remaining until the supply is depleted (hereinafter referred to as "oxygen duration") is computed by dividing the initial quantity of oxygen expressed in liters by its rate of depletion in a unit of time consumption rate in (liters per minute). This computation affords a direct reading of time remaining before the oxygen supply is exhausted. Signal  $S_1$  from temperature compensator 15 is applied to a pressure lapse rate module 17. Module 17 periodically samples pressure signal to yield a pressure lapse-rate signal  $L_1$ . By lapse rate is meant the rate, per unit of time, (one minute) at which the pressure of oxygen in the supply decreases as oxygen is drained from the supply. Obviously the rate of drain is greatest when a given plane is filled to its capacity by passengers. Signal  $S_2$  from temperature compensator 16 is applied to a lapse rate module 18 which determines the rate, per unit  $_{30}$  time, at which liters of oxygen in the supply are being drained therefrom. Module 18 periodically samples this rate to yield a liters lapse rate signal  $L_2$ . The pressure lapse rate signal  $L_1$  and the concurrently produced liters lapse rate signal  $L_2$  are applied to the input of a microprocessor 19 in which the signals are digitalized and then processed to provide the following readouts which are displayed in the cockpit or flight deck 20 of the plane so that they can be seen by the pilot and the flight crew. Readout P presents the existing pressure of oxygen as oxygen is drained from supply 10 when the plane is flying at high cabin altitudes. Thus when the supply is full, it typically will have a pressure of 1850 psi, and in the course of the flight, it will drop progressively until the oxygen supply is depleted and meter P reads zero psi. Readout L indicates the number of liters of oxygen remaining in the supply. If therefore when the supply is fill, it has 2168 liters of oxygen, readout L will so indicate, and as the oxygen is being drained, readout L will decrease until the oxygen is exhausted and no liters remain in the supply. In reality, usefull oxygen supply ends when the pressure decreases below 200 psi. The indications to the pilot of P and/or L can be biased to provide a more accurate reading (e.g., rather than the pilot, during an emergency, having to subtract 200 psi from a pressure reading to determine the useful oxygen available).

### Preferred Automated System

A system in accordance with the invention, when associated with a pressurized gas supply having a predetermined initial gas pressure defining a predetermined initial number of liters of gas, preferably corrected for temperature as gas is 35 being drained from the supply acts determines the estimated time existing for use of the gas. The system updates the data, preferably in real time, to provide an indication to the pilot(s) of the oxygen remaining. A more preferred system determines a suitable operating window for flying after 40 emergency decompression of the jet cabin. In FIG. 1 there is shown a basic system in accordance with the invention adapted to monitor the drain of oxygen in a pressurizes supply 10 installed on a jet plane. Oxygen drawn from this supply is fed to the interior **11** of the plane only 45 when it flies at high altitudes, at which it becomes necessary to supply oxygen to the pilot of the plane. Interior 11 therefore represents the cabin (and flight deck) of the jet plane. By way of example, we shall assume that the jet plane is a Falcon 50 having installed therein a single oxygen cylinder 50 having a 76.6 cubic feet capacity. This cylinder, when full, at take-off, contains 2168 liters of oxygen under a pressure of 1850 psi. A typical cylinder-mounted pressure regulator value for draining gas from the cylinder has an integral shutoff value as well as an unused port on its high pressure side. 55 Mounted on this port is a pressure transducer 12 which translates the gas pressure to a voltage V1 whose magnitude is proportional thereto. A suitable pressure transducer for this purpose is the model PX 176 Series 0-3000 psi transducer produced by Omega Engineering Inc. which has an analog 60 output in the 1 to 6 volt DC range. Coupled to transducer 12 is an integrated-circuit pressure-to-liters module 13 that converts the voltage yielded by the transducer that depends on the pressure of the supply a voltage V~ proportional to the number of liters of oxygen in the supply. The relationship 65 between oxygen pressure and liters of oxygen is based on the formula that 100 cubic feet of oxygen, at a pressure of 1850

But as noted previously, the prevailing pressure of the supply and the number of liters of oxygen therein do not indicate "oxygen duration," the time remaining before the oxygen is depleted, for this depends on the rate per unit time at which the oxygen is being drained, which rate is a function of the number of passengers and crew being supplied with oxygen. Hence the number of passengers and crew must be factored into the computation to produce the third readout D which is the Oxygen Duration (which can likewise be compensated for the 200 psi minimum). Microprocessor **19** is provided with a keyboard **21** by which is entered into the data base of the computer the iden-

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tification of the plane, the number of liters of oxygen in the supply when full, and the internal pressure of the supply initially.

To make it possible for the same system to provide readings of oxygen duration, prevailing pressure and remaining 5 liters readings for a broad spectrum of different commercial jet planes, the computer may be provided with software 22 in the form of a CD-ROM, ROM, EPROM, EEPROM, hard disk or the like, in which is digitally stored a plurality of charts, the data on each chart being appropriate to a respec-10tive jet plane and being entered into the data base. From software 22 the system will derive information for producing a static display. For example, if passenger seats are added or removed, or if the pilots' masked are changed to one having different flow characteristics, the ROM-type memory can be 15 changed, or the information can be modified from the keyboard using a removable medium (e.g., the CD-ROM) with the correct data. Preferably, data stored on a rotatable median (e.g., CD-ROM, hard drive) is loaded into working memory (RAM) for normal operation to avoid problems<sup>20</sup> with the storage device effecting calculations. When no oxygen is being consumed, it is then desirable that the system present a static display based on a predetermined projection or forecast which takes into account the number of passengers and crew on board the plane, and an estimated oxygen consumption rate for the particular system. Thus when no oxygen is being consumed, the display is in its "static" mode, while when oxygen is being actually drained from the supply, the system is then in a "dynamic" mode. Alternatively, the system may only have a dynamic  $^{30}$ mode; for example, indicating oxygen usage when neither the crew nor passengers is using oxygen, as an indication of a leak (e.g, in the manifold, or a faulty regulator for the canister).

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the high level (FL **410**) ETP of 1:52. FIG. **10** superimposes on FIG. **9** the fuel variable, ascending to the right. The amount of fuel must be to the right of the ETP line to complete the journey; a fuel level to the left of the ETP line does not provide sufficient flight time to safely reach a diversion airport. Also shown, preferably, is an indication of the minimum altitude at which the jet can fly because a lower flight level consumes more fuel; this point is the intersection of the ETP and the Fuel lines on the chart.

FIG. 11 superimposes on FIG. 10 the oxygen available, such as by use of the system shown in FIG. 1; FIG. 11 is the preferred type of graphical representation displayed in the cockpit. The pilot should also input to the system at the time of departure the number of pilots, the number of passengers, and the number (if any) of passengers on therapeutic oxygen. As shown at the bottom of FIGS. 8–12, there is a crew of three with one on regulated oxygen, and their supply is 2639 liters at 1500 psi; the regulation is on demand rather than supply ("OXYGEN SYSTEM (D/S)" in the figure). There are 12 passengers including one on therapeutic oxygen, and their supply is 5278 liters at 1500 psi. Also shown at the bottom is the fuel at the ETP, the desired reserve fuel (3000 lbs.), the aircraft weight, and the type of engine(s). Assuming there were a sudden decompression of the cabin, the chart shows that the jet must fly at a flight level above the intersection of the ETP and Fuel lines to have sufficient fuel (FL 132, preferably indicated as shown in the figure), it must fly at a flight level below the intersection of the O<sub>2</sub> and ETP lines (otherwise the oxygen will run out before the time (ETP) required to reach the diversion airport; here FL 188, preferably as shown in the figure), and it must have an ETE to the left of the intersection of the O<sub>2</sub> and Fuel lines (otherwise there will be insufficient fuel; here about 2:50, which can also be shown on the display if desired). Note that a flight time can be longer than the ETP; the ETP is the minimum time needed to reach a diversion airport. Thus, as shown in FIG. 11, under these emergency conditions the pilot must maintain the aircraft between FL 188 and FL 132 to have sufficient fuel and sufficient oxygen to reach the diversion airport. The pilot could vary this scenario by changing the desired amount of reserve fuel. In the most 40 preferred embodiments, an optimum altitude, the intersection of the Fuel and  $O_2$  lines lines, is displayed (here FL) **166**); from this flight level, the pilot can still climb (such as to avoid bad weather) or descend. Preferably the display of each of the ETP, Fuel, and O<sub>2</sub> lines on the display is in a different color, and most preferably the operating window is shown in a different color from the background. FIG. 12 is the same as FIG. 11 but calculated for a different engine type. Note that there is insufficient oxygen for a flight level above FL 100. However, there is sufficient fuel to maintain the diversion destination at FL 100, a level where oxygen is not required. As seen, the present invention greatly simplifies the pilots' decisions in an emergency situation and eliminates the time-consuming, error-prone, iterative and interpolative calculations pilots would normally have to perform to safely alter their flight plan. Because a person can become unconscious immediately upon sudden depressurization (the "expected" five to eight seconds of aware activity may not be sufficient and is not a safety margin due to the individualspecific reaction upon such an event), the present system can be integrated with an autopilot: a pressure sensor, such as activates passengers' emergency oxygen, can determine when sudden depressurization has occurred and the plan can descend automatically to a desired flight level within the 65 operating window (because descent to FL **100** and ascent to a desired flight level can waste fuel, which may be a limiting resource).

It must be borne in mind that the system is not limited to use when oxygen is being drained from the supply at high cabin altitudes, for it is applicable to whenover oxygen is being consumed. For any particular flight it is important that the supply of oxygen for that flight not run out. A more preferable system uses the aforementioned microprocessor and includes additional inputs and provides a graphical readout to the pilot(s). FIGS. 8–12 were each generated using an EXCEL brand spreadsheet program (Microsoft, Inc., Redmond, Wash.), although the program- 45 ming can be otherwise (e.g., a database program, or hardwired, or in ROM) as would be readily apparent As mentioned earlier, a pilot should calculate the oxygen requirements based on the ETP, a worst case scenario. For a flight from New York to London, the nearest diversion airports are Shannon, call letters EINN (in Ireland) and Gander, call letters CYQX (in Newfoundland, Canada). FIG. 8 depicts the ETPs for various FLs between the two airports; the distance, 1715 nautical miles, is shown in the uppermost right portion. The reader should note that the ETP varies at  $_{55}$ different flight levels, as do the ground speeds (GSR, GSC), distances, and times to return, due to different wind speeds at different altitudes and different engine performance characteristics due to those wind speeds and altitudes. Prior to departing on such a flight, the pilot should enter  $_{60}$ into the system the characteristics required for the two diversion airports at ETP; preferably, the system database will maintain a list of airports and, together with existing instrumentation, calculate the proper course for diversion flight.

FIG. 9 depicts the ETP at different flight levels; note that the ETP decreases as flight level increases. Also shown in

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For new aircraft, the present system is preferably built in with a non-volatile memory having the pre-programmed therein the characteristics of the engine and the oxygen system. For existing aircraft the present system can be integrated with a CD-ROM reader to input information for that 5 particular aircraft. All systems can include the capability to read removable media to facilitate inputting changes to the engines and/or oxygen system.

In another preferred embodiment, the performance charts (e.g., FIGS. 7A/B) are also displayed. On the left hand por- 10 tion of each figure is a table labelled "Specific Range vs. Wind Component" and is based on the International B.O.W. (basic operating weight). Of course, a jet may have additional supplies (ranging from a collapsible tow bar for smaller airports not accustomed to receiving jets, to deicing fluid for winter travel) to emergency equipment (life rafts, flares, water, food) to additional normal rations (food, liquor). This additional equipment must be added to the B.O.W. to arrive at the weight (in pounds) shown in the table. The table shows that at a given weight, the TAS (true 20 air speed) and fuel flow expected for a given weight; the decimal value is the distance (in nautical miles) that would be expected per pound of fuel for a given wind speed (head/ tail wind or no wind); multiplied by the amount of fuel, this value provides the SR of the jet. Thus, in one instance, the 25 chart and the graph can be displayed (simultaneously or alternately) to the pilot, and the pilot can check that data with the actual TAS and fuel flow to evaluate the existing characteristics of the jet. Also, preferably the chart listings for a given wind speed are provided in the same color as the lines 30 on the graph for the same wind speed. The foregoing description is meant to be illustrative and not limiting. Various changes, modifications, and additions may become apparent to the skilled artisan upon a perusal of this specification, and such are meant to be within the scope 35and spirit of the invention as defined by the claims. What is claimed is:

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members, the number of crew members on regulated oxygen, the number of passengers, and the number of passengers on therapeutic oxygen.

3. The system of claim 1, wherein the processor calculates and the screen displays the minimum safe flight level.
4. The system of claim 1, wherein the processor calculates and the screen displays the maximum safe flight level.

5. The system of claim 1, wherein the processor calculates and the screen displays an optimum safe flight level.

6. The system of claim 3, further comprising means for inputting the calculated value to an automatic pilot.

7. The system of claim 4, further comprising means for inputting the calculated value to an automatic pilot.

**8**. The system of claim **5**, further comprising means for inputting the calculated value to an automatic pilot.

**9**. A jet aircraft having the system of claim **1**.

**10**. The system of claim **1**, further comprising means for inputting to said computer processor an amount of reserve fuel.

11. A method for determining a safe flight level in an aircraft having a pressurized oxygen supply, comprising: providing a computer processor with display and interface;

transducing the pressure in the pressurized oxygen supply and providing a signal to the computer indicative of the pressure;

providing as input to the computer at least one of (a) a transduced signal indicative of the amount of fuel in the aircraft and (b) a manually input value indicative of the amount of fuel in the aircraft and optionally a reserve fuel quantity;

storing as data aircraft engine performance data and equal time point (ETP) data between two predetermined diversion airports;

transducing the altitude of the aircraft and providing a signal to the computer indicative of the altitude;
calculating in said computer processor (i) fuel usage versus time as a function of the engine performance data, (ii) oxygen usage versus time as a function of altitude, and (iii) ETP versus time as a function of altitude; and displaying on said computer display (i), (ii), [and/or] and (iii), optionally [superimposed], and superimposing at least two of (i), (ii), and (iii) when said at least two are graphically displayed.

1. A system for determining a safe flight level in an aircraft having a pressurized oxygen supply, comprising:

a pressure transducing system sending a data signal <sup>40</sup> indicative of the pressure in the oxygen supply;

means for providing a data signal indicative of the amount of fuel in the aircraft;

[compute] *computer* data storage [for] maintaining aircraft engine performance data and equal time point <sup>4</sup> (ETP) data between two predetermined diversion airports;

a computer processor receiving said pressure and fuel data and calculating (i) fuel usage versus time as a function of the engine performance data, (ii) oxygen usage versus time as a function of altitude, and (iii) ETP versus time as a function of altitude; and

a screen for graphically displaying at least one of (i), (ii), and (iii) [superimposed], and optionally superimposing 55 at least two of (i), (ii), and (iii) when said at least two are graphically displayed.
2. The system of claim 1, further comprising means for inputting to said computer data storage the number of crew

12. The method of claim 11, wherein the fuel level input is a transduced signal.

**13**. The method of claim **11**, comprising displaying (i), (ii), and (iii) superimposed.

**14**. The method of claim **13**, comprising displaying only the operating window, if any, formed by (i), (ii), and (iii).

**15**. The method of claim **11**, further comprising storing passenger and crew regulator oxygen data.

**16**. The method of claim **11**, wherein (i), (ii), and (iii) are all displayed in different colors.

17. The method of claim 16, the operating window is displayed in a different color.

\* \* \* \* \*