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Okiyama et al.

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(54) **TONER CARTRIDGE**

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(73) Assignee: **Oki Data Corporation**, Tokyo (JP)

(*) Notice: This patent is subject to a terminal disclaimer.

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(22) Filed: **Sep. 25, 2006**

Related U.S. Patent Documents

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(51) **Int. Cl.**
G03G 15/08 (2006.01)

(52) **U.S. Cl.** **399/262**; 399/106

(58) **Field of Classification Search** 399/262, 399/110, 119, 120, 102, 103, 106, 258; 222/DIG. 1, 222/167
See application file for complete search history.

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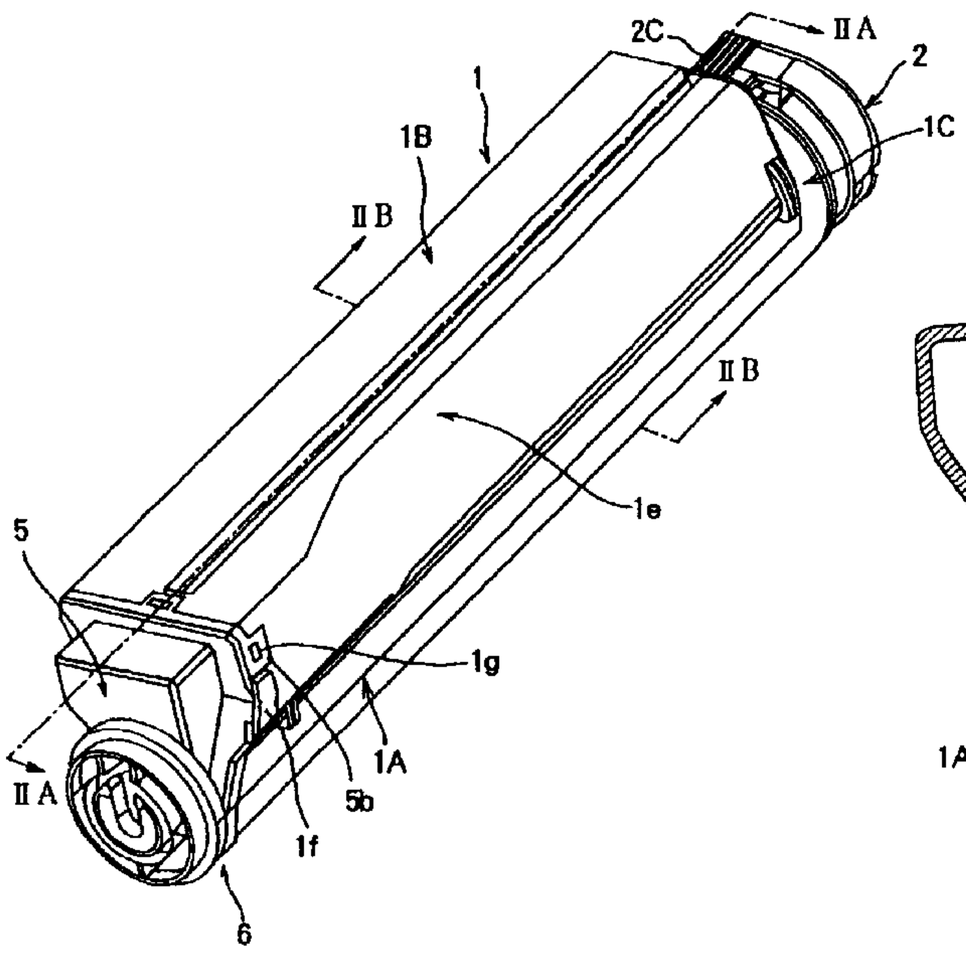
(57) **ABSTRACT**

A toner cartridge includes a housing and a shutter inserted therein. The housing has a first partially cylindrical wall and a box-like portion that communicates with the first partially cylindrical wall. The shutter has a second partially cylindrical wall inserted inside the first partially cylindrical wall such that the second partially cylindrical wall is slidable on and concentric with an inner surface of the first partially cylindrical wall. The shutter has a supporting member that engages the housing to support the shutter such that the second partially cylindrical wall is in pressure contact with the first partially cylindrical wall. The supporting member may be in the shape of an arcuate member or ring that engages a part of the box-like portion so that the shutter is rotatably supported in the housing by the part and the first partially cylindrical wall. The housing has a projection or rib that inwardly projects toward the first partially cylindrical wall. The projection abuts the arcuate member so that the shutter is rotatably supported in the housing by the arcuate member and the first partially cylindrical wall.

37 Claims, 16 Drawing Sheets



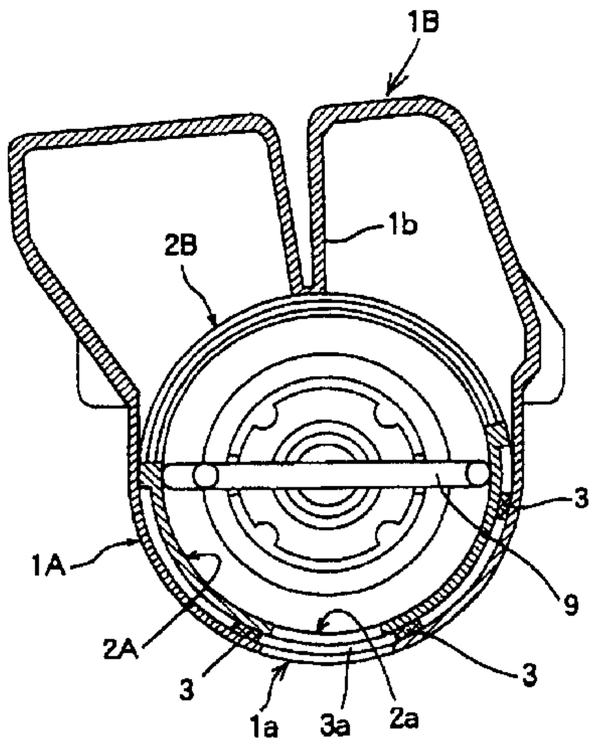


FIG.1A

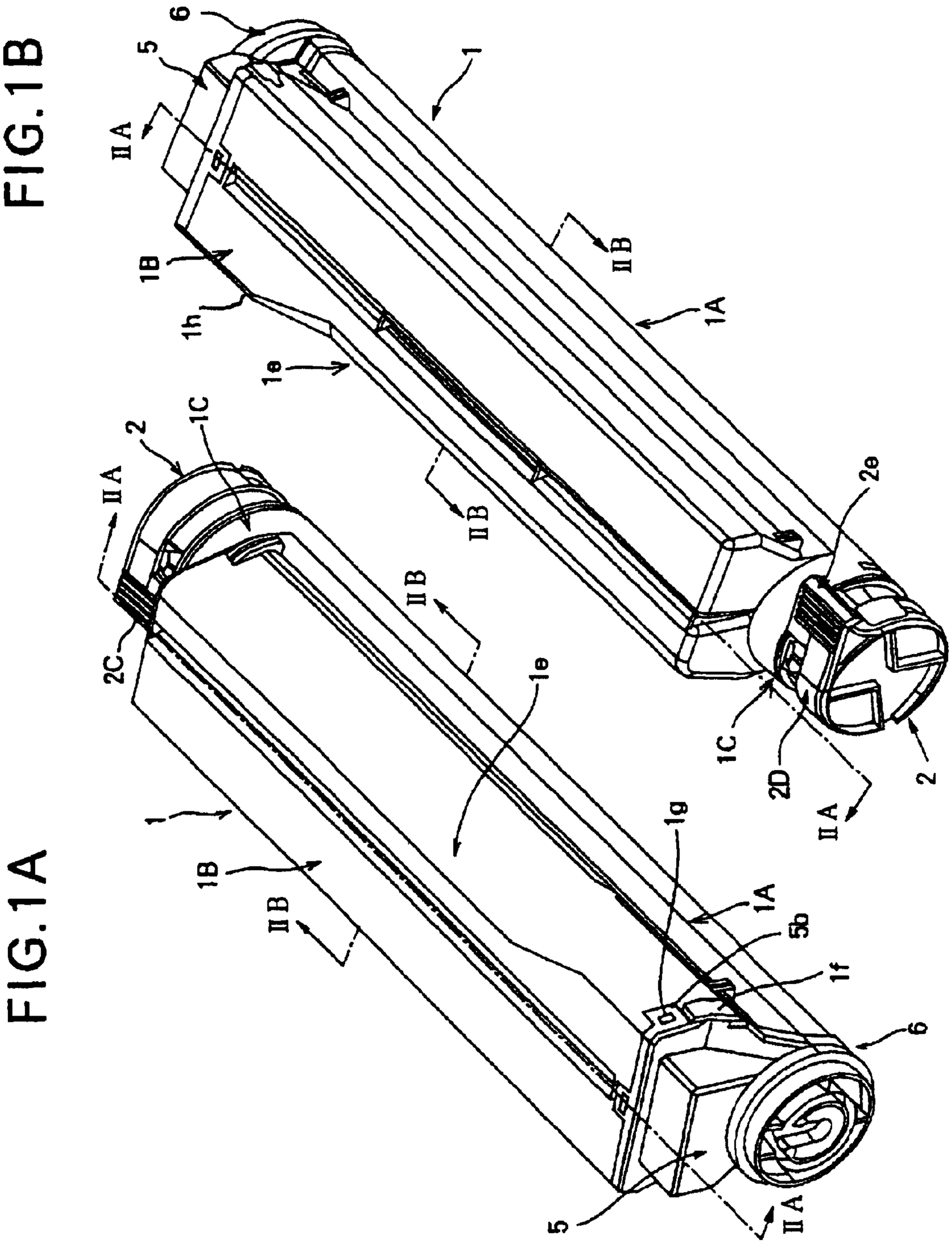


FIG.2A

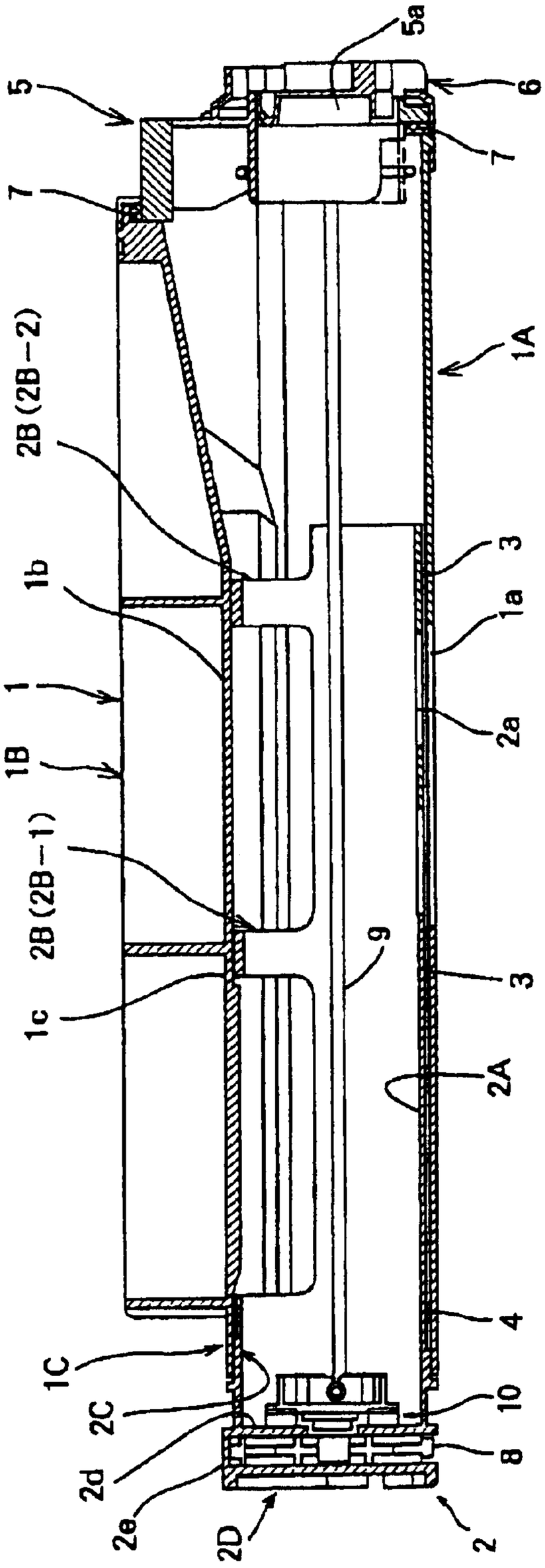

5a
5
6
7
7
9
2B (2B−2)
1b
1
1B
2B (2B−1)
1c
9
3
1A
3
1a
2a
2A
4
1C
2C
10
2d
8
2e
2D
2

FIG.2B

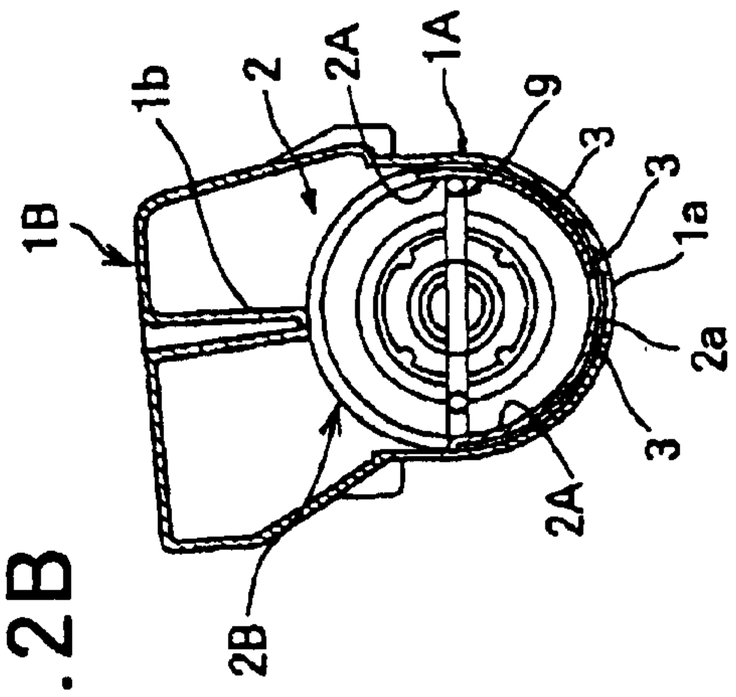

1B
1b
2
2A
1A
9
3
3
1a
2a
3
2A
2B

FIG.3

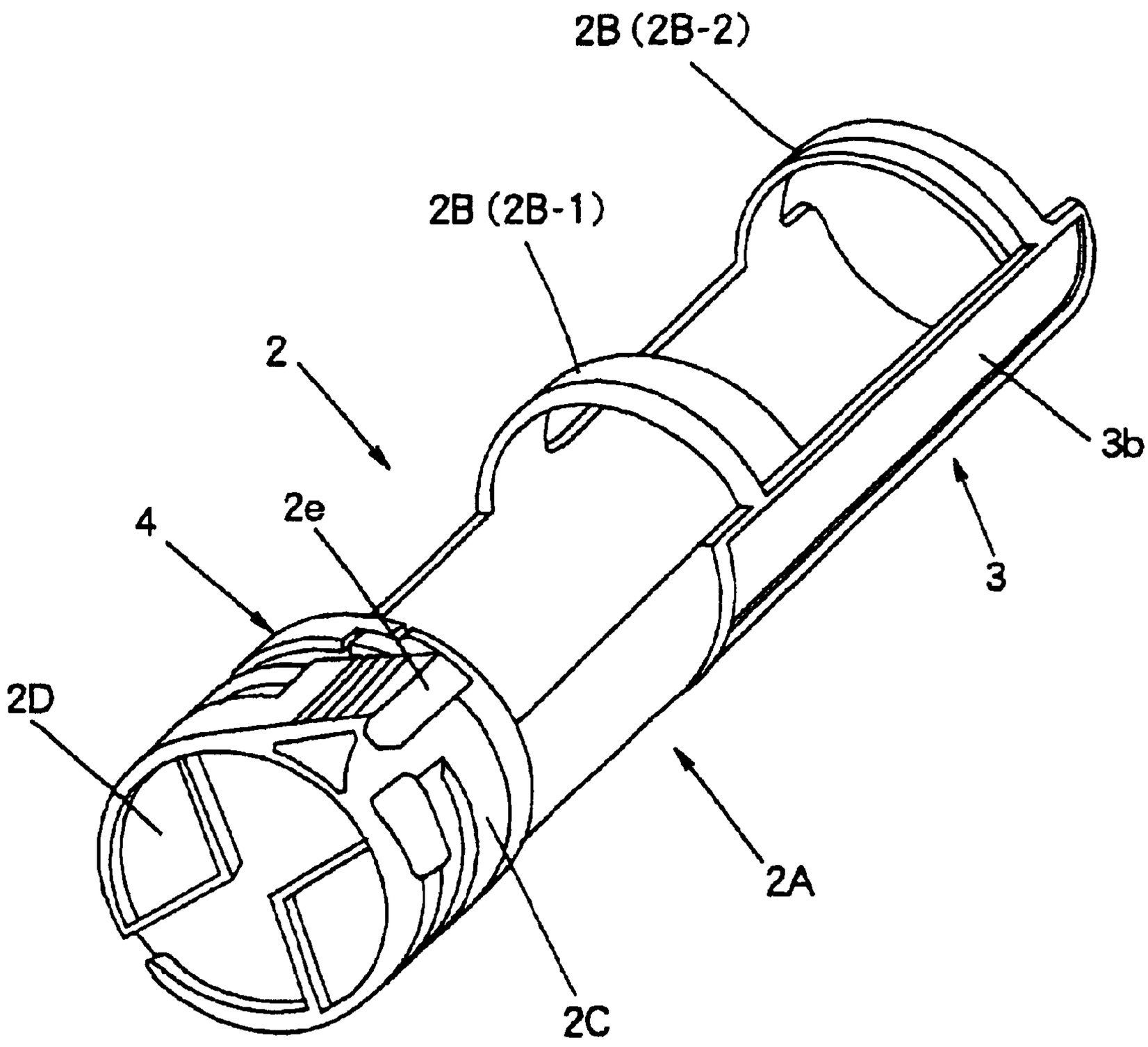


FIG.4

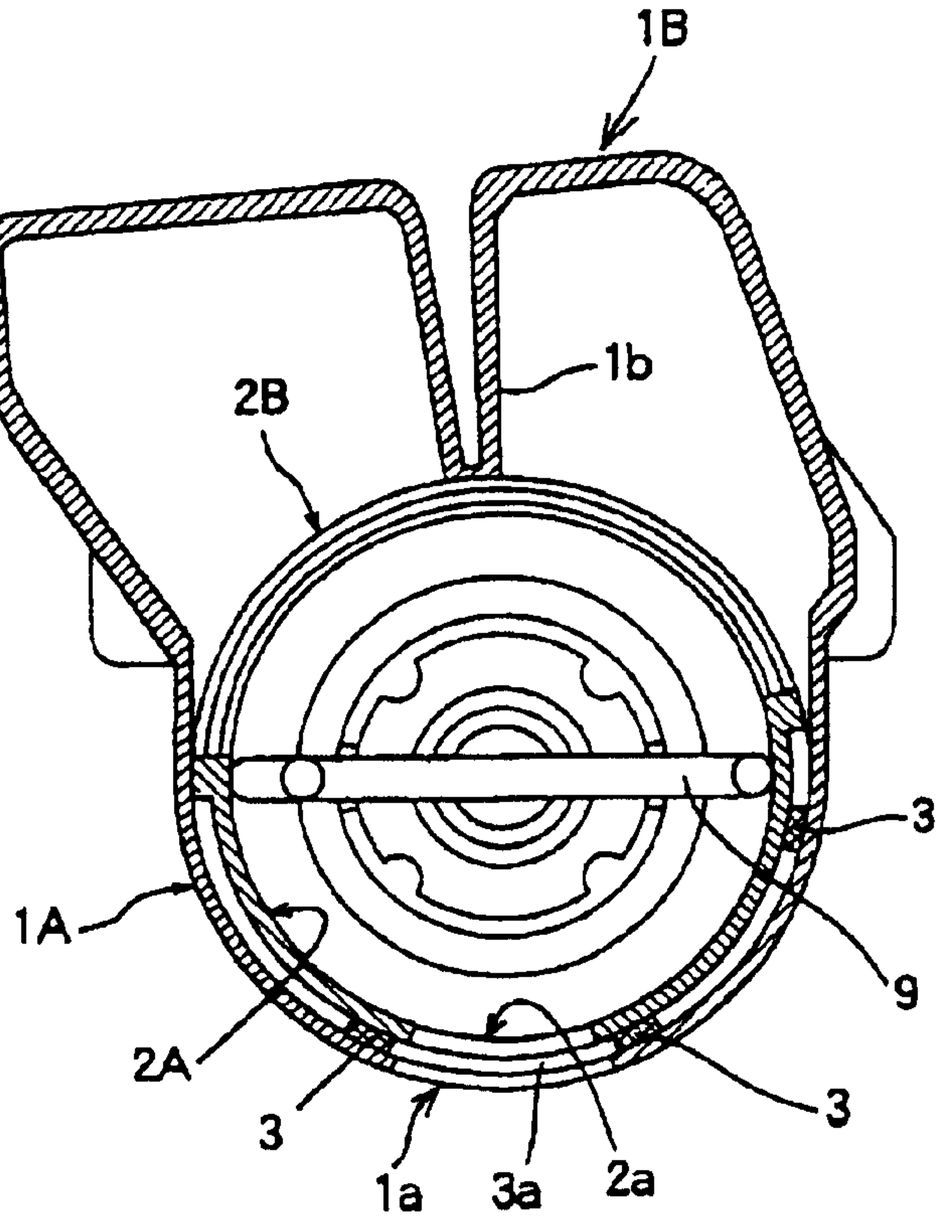


FIG.5

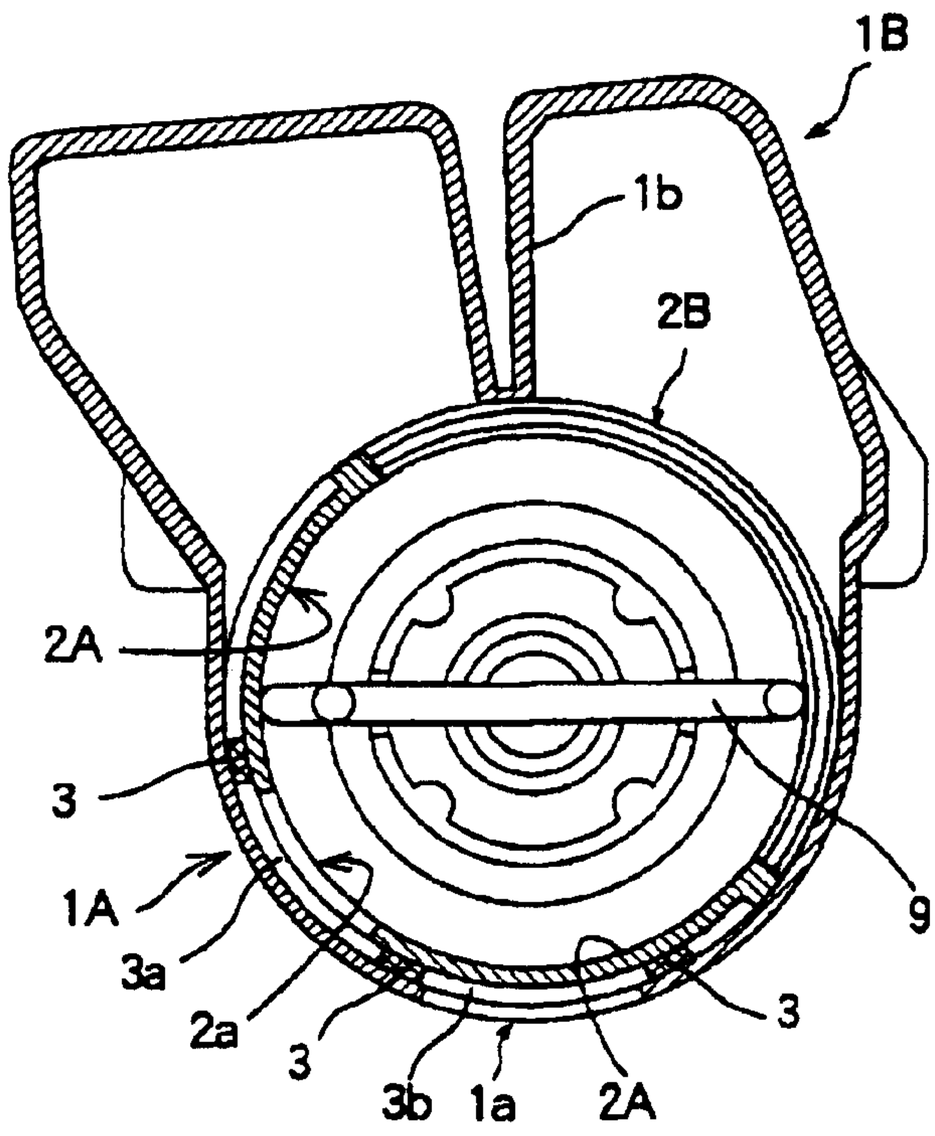


FIG.6

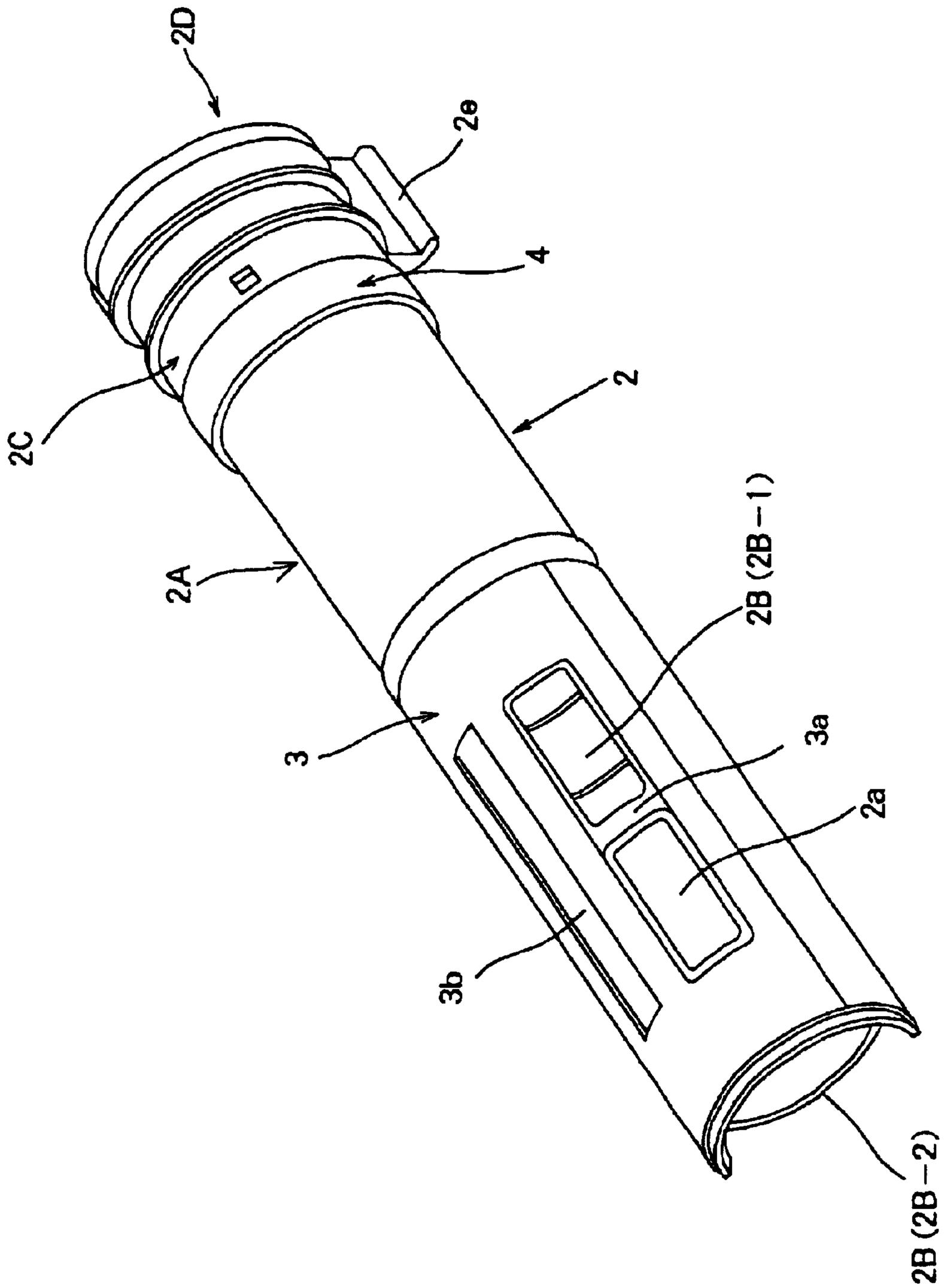


FIG.7

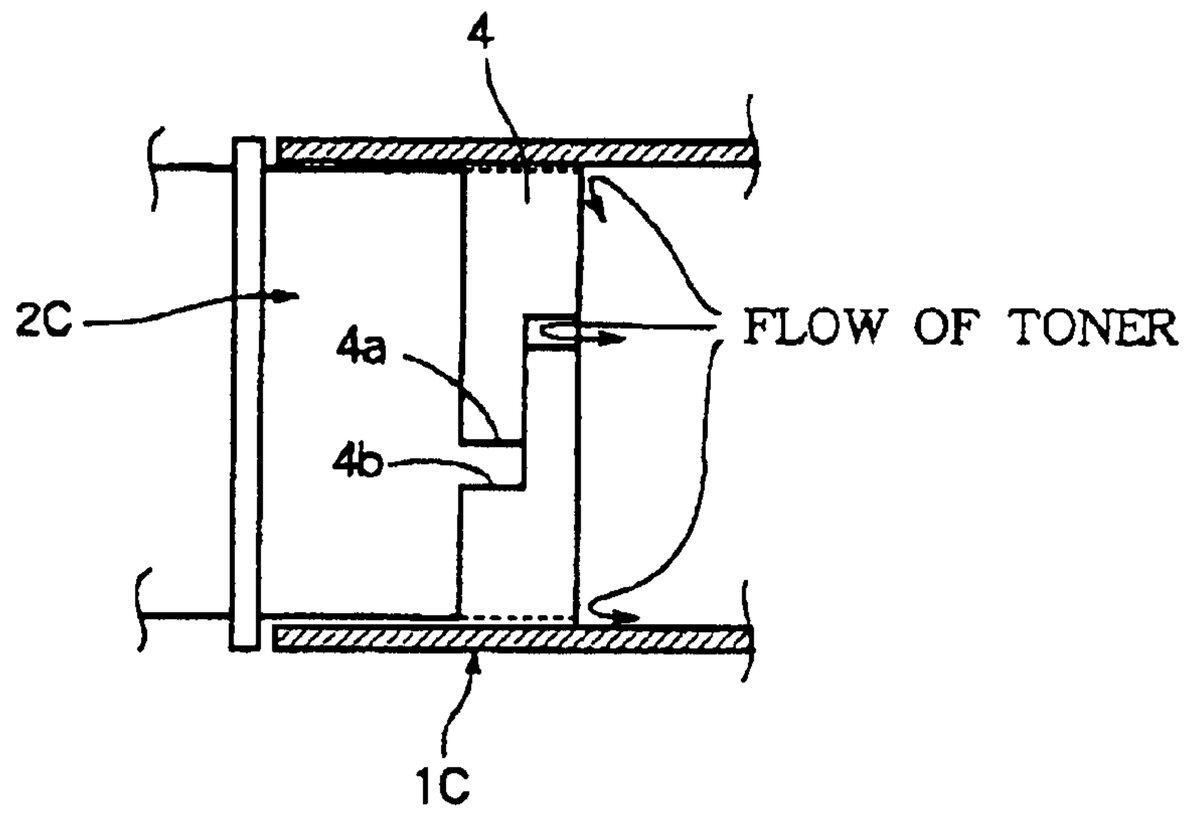


FIG.8A

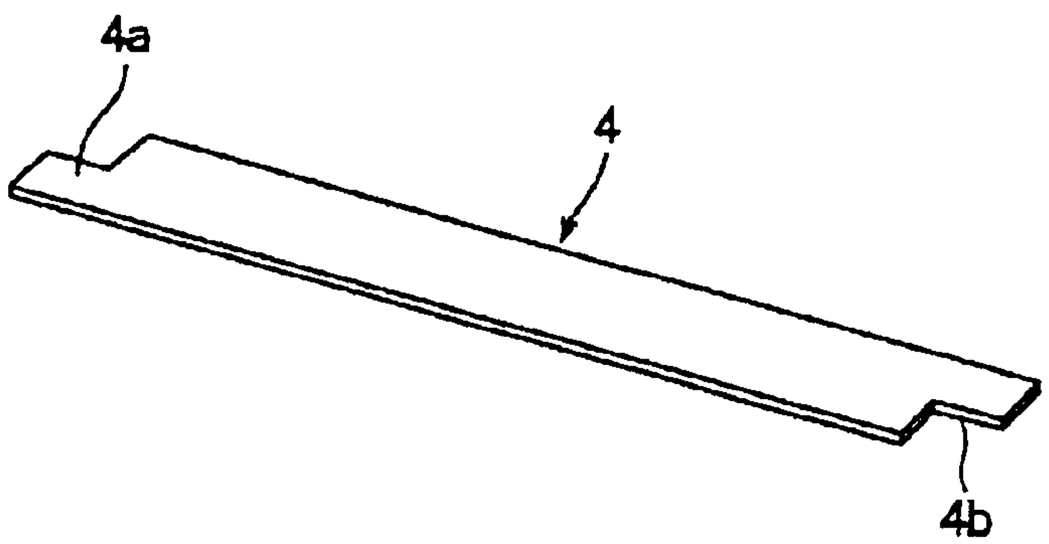


FIG.8B

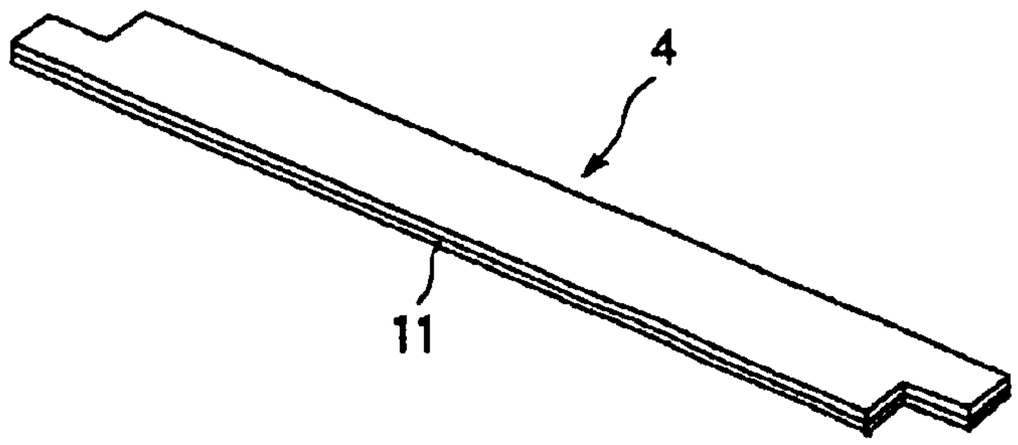


FIG.8C FIG.8D FIG.8E FIG.8F

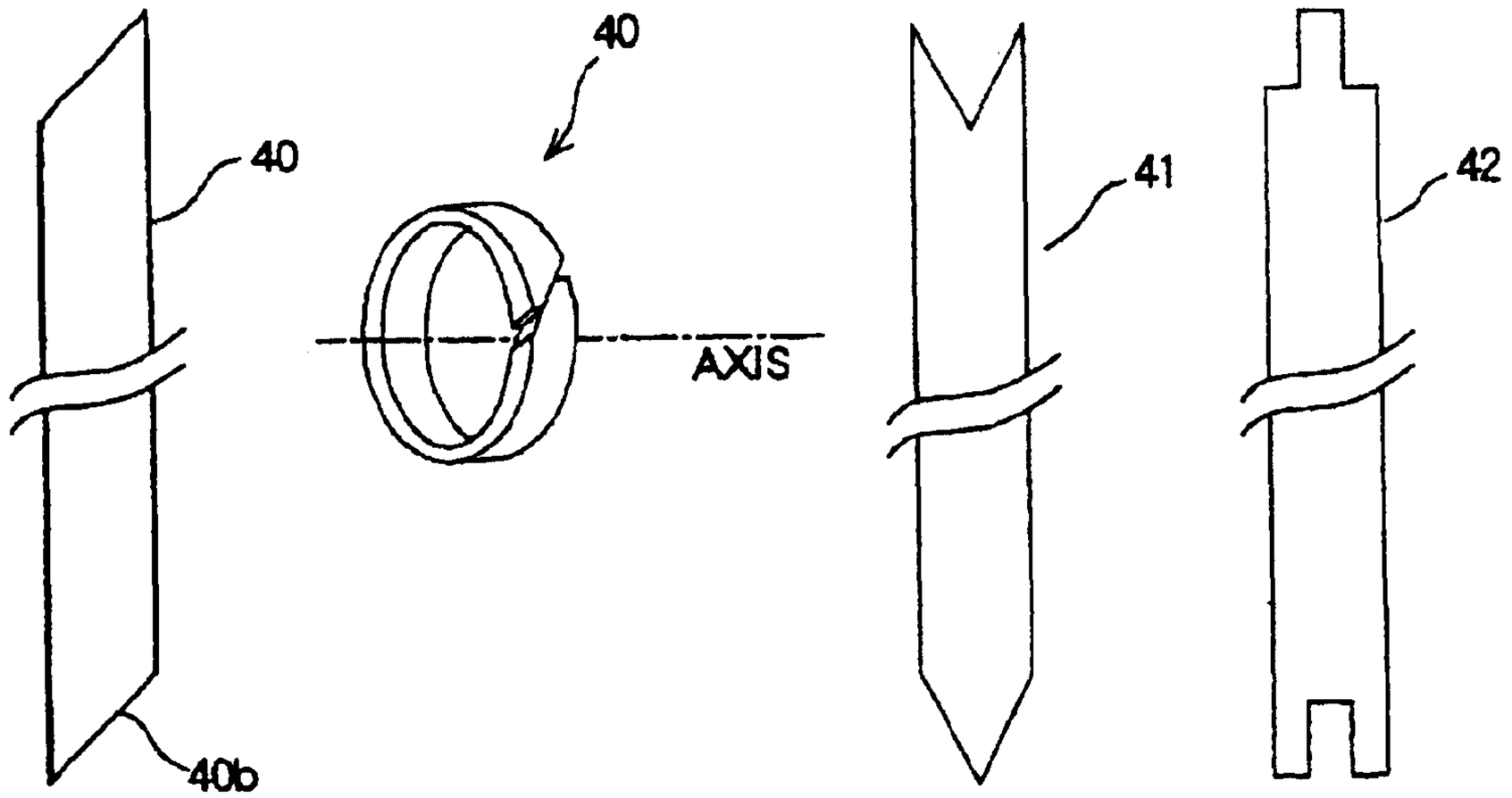


FIG.9

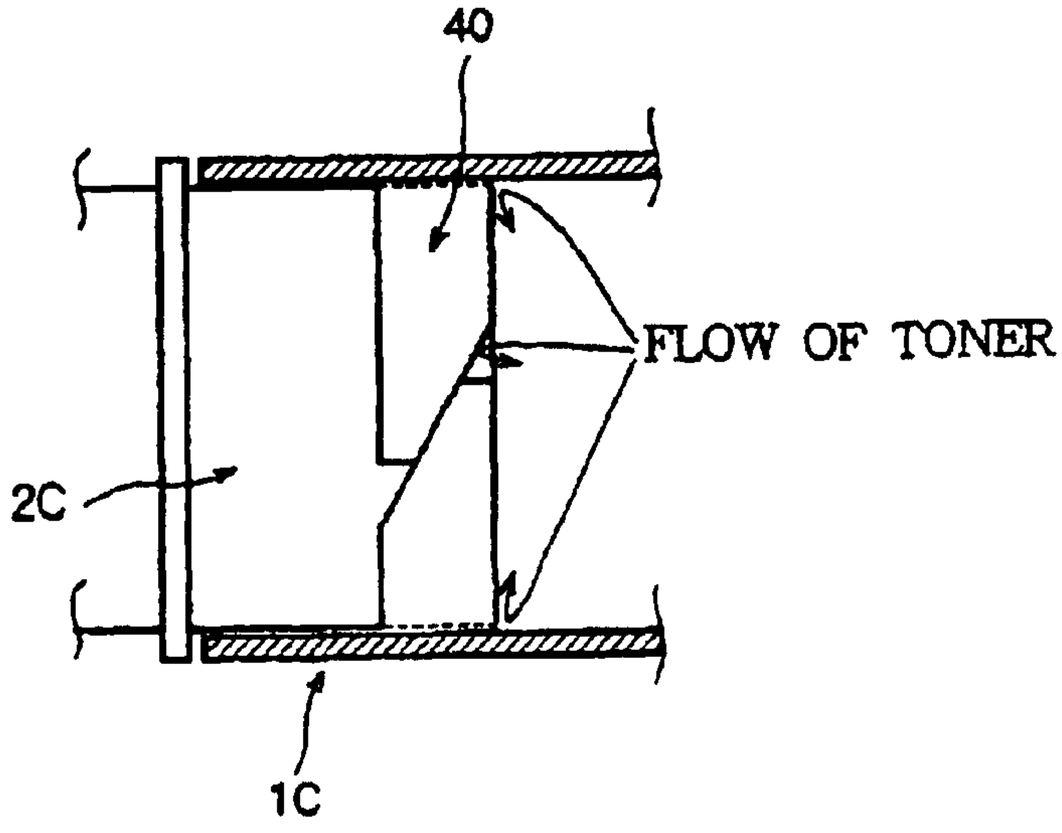


FIG.10

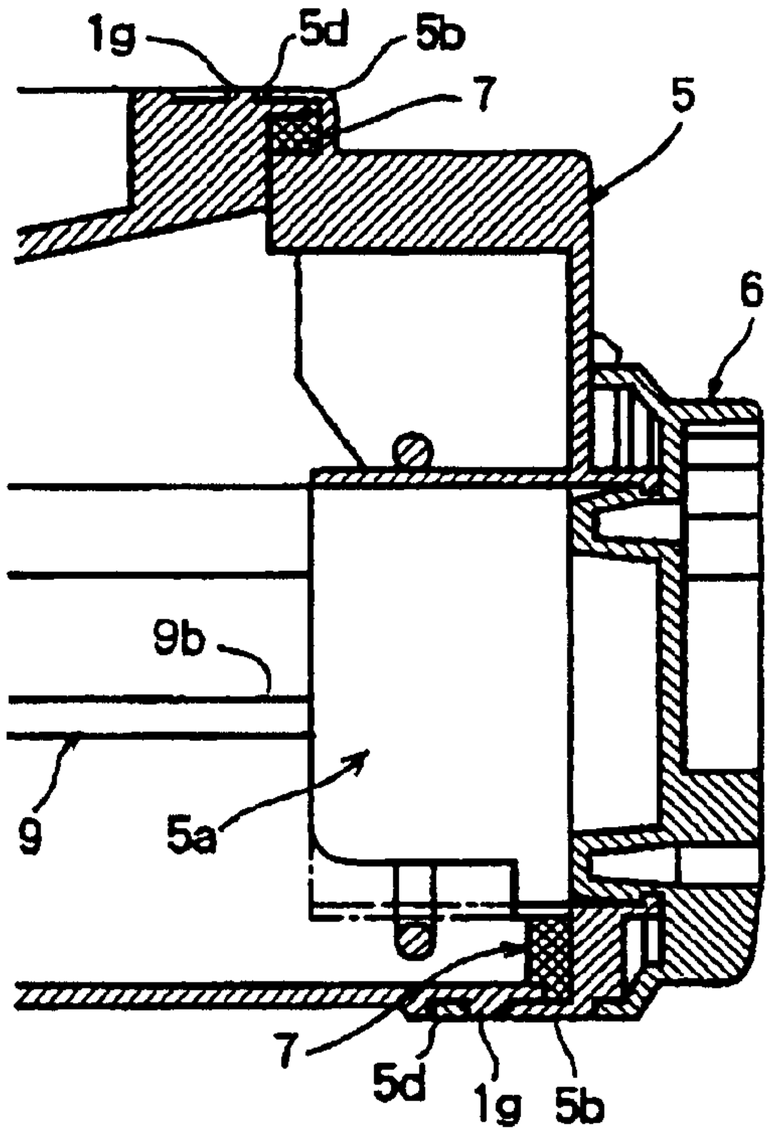


FIG.11

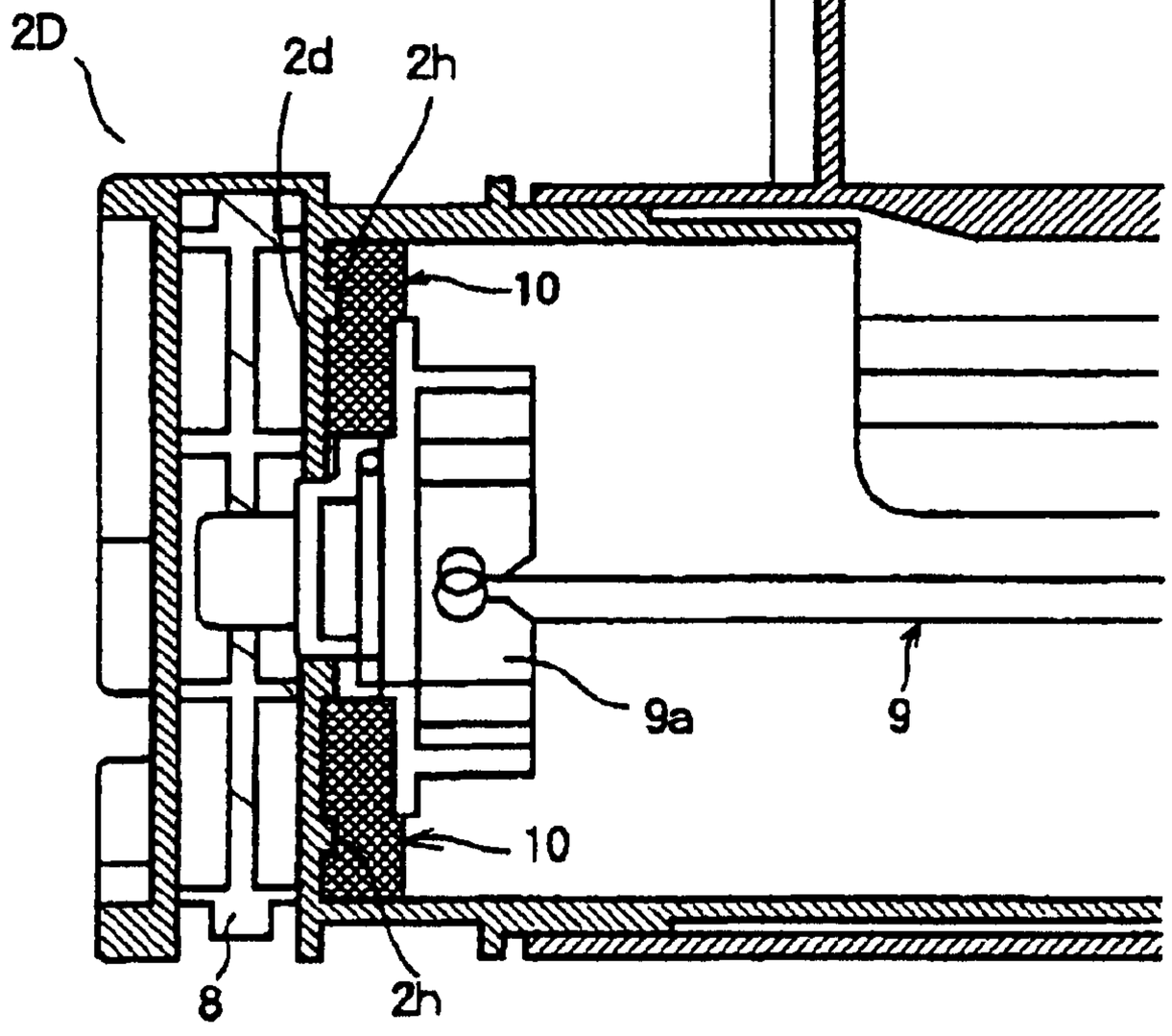


FIG.12

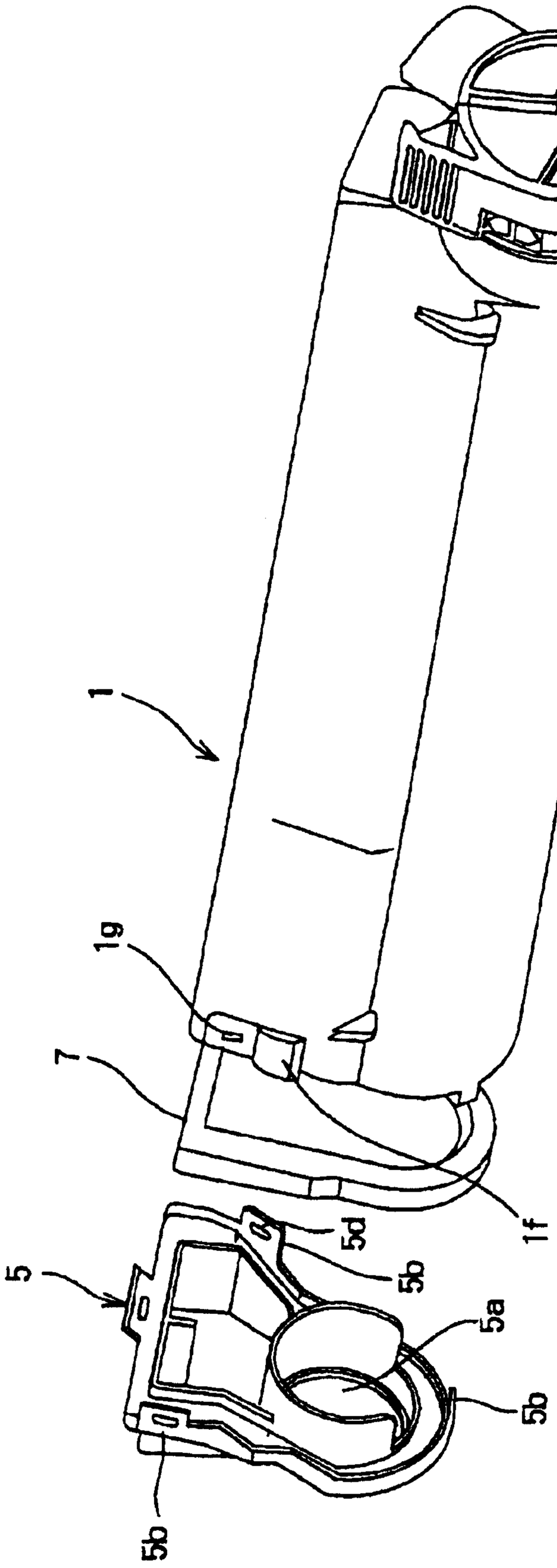


FIG. 13

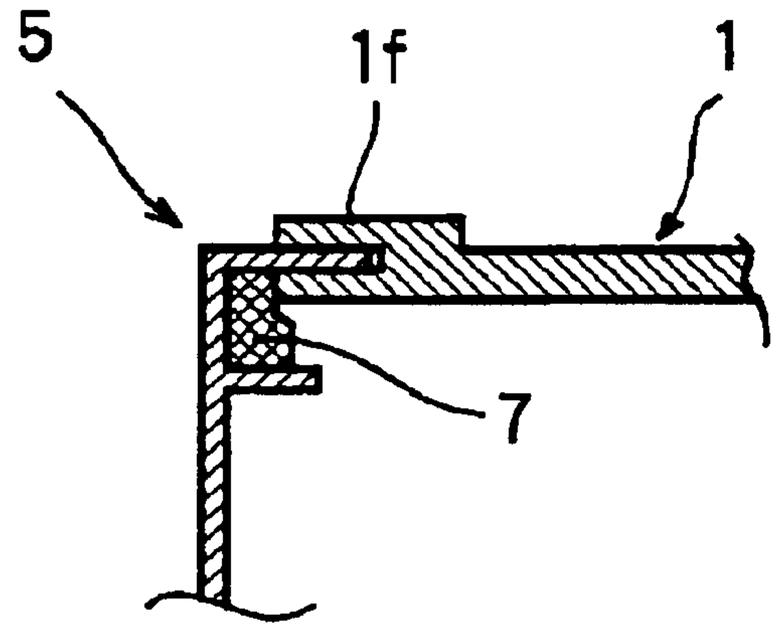


FIG. 14

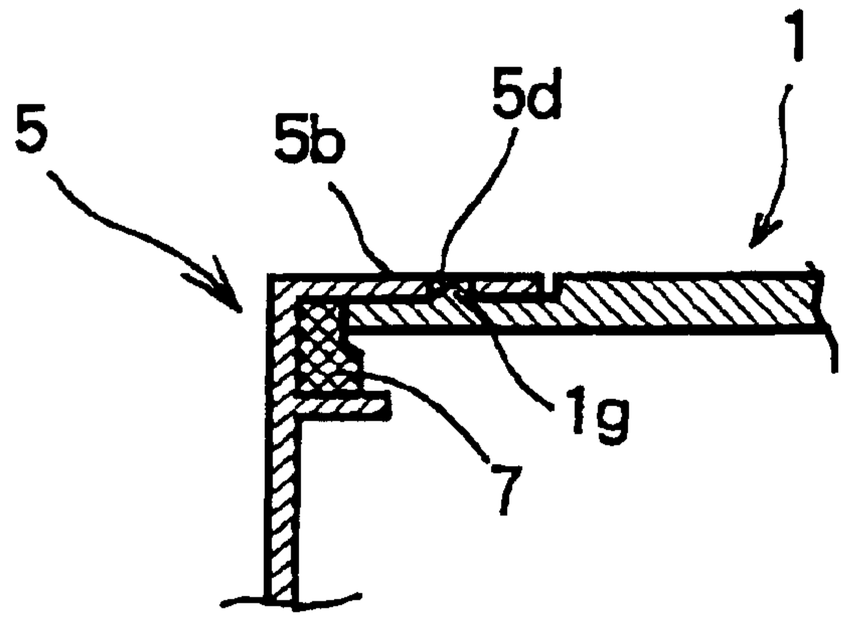


FIG.15

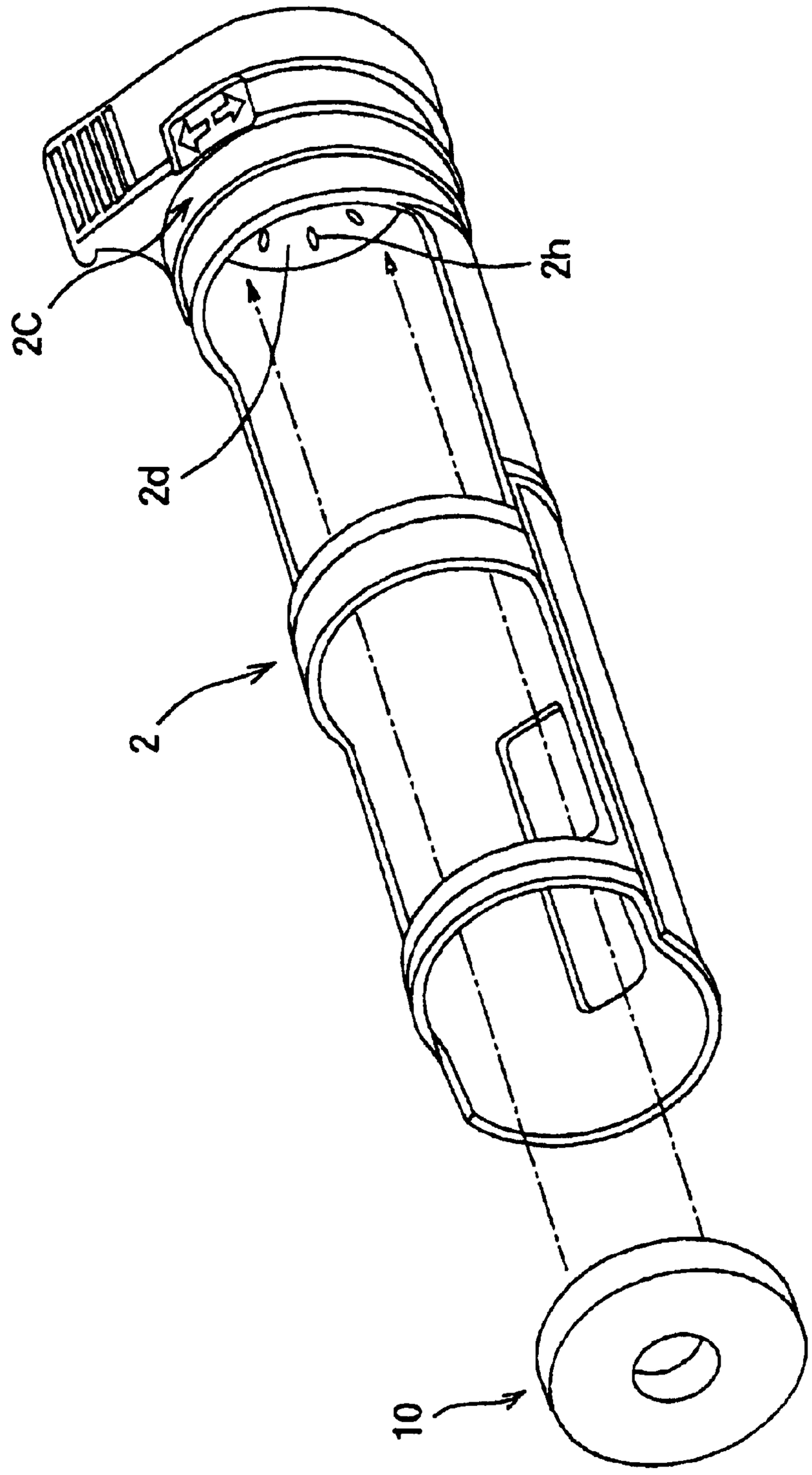


FIG. 16

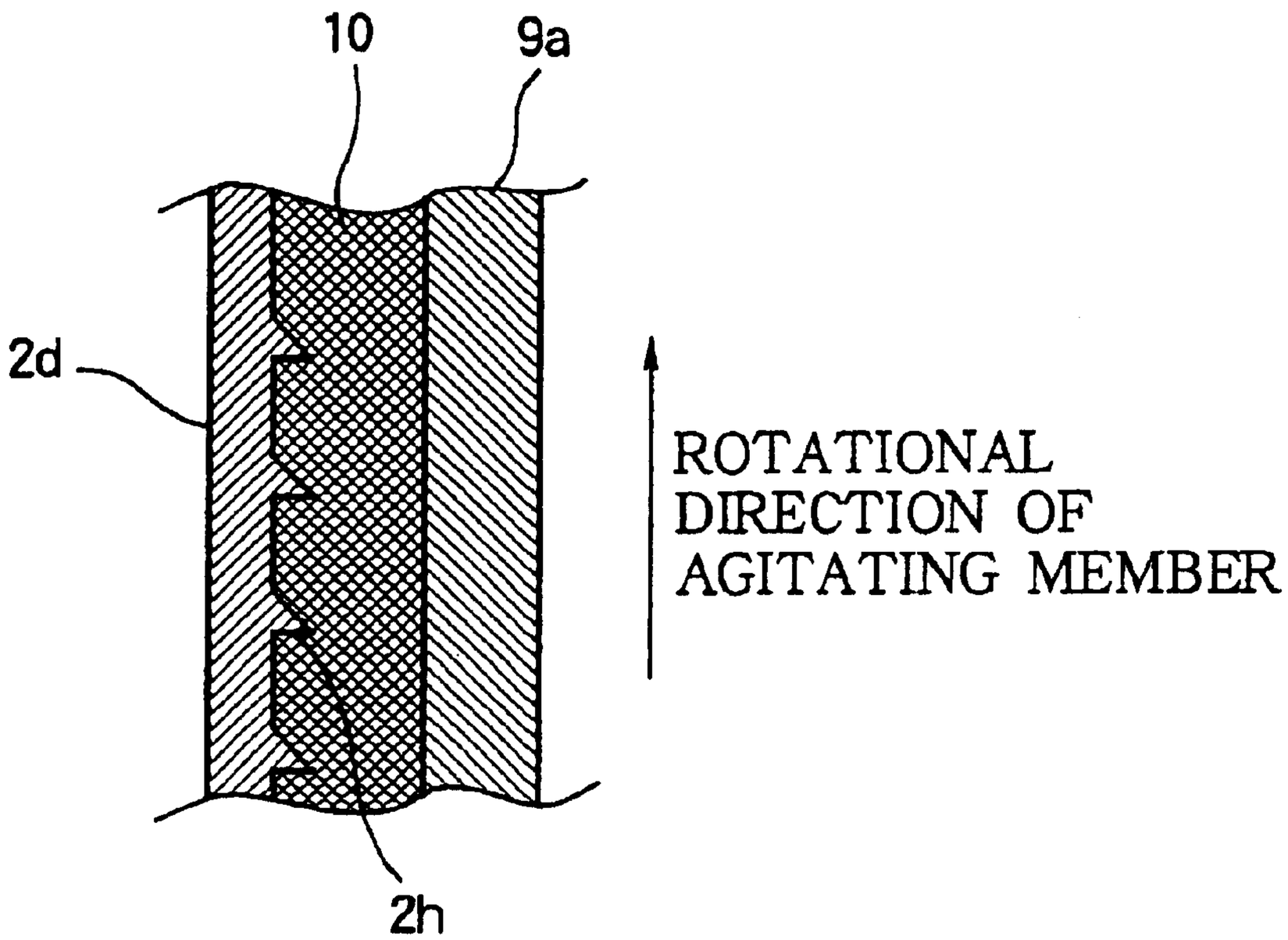


FIG. 17

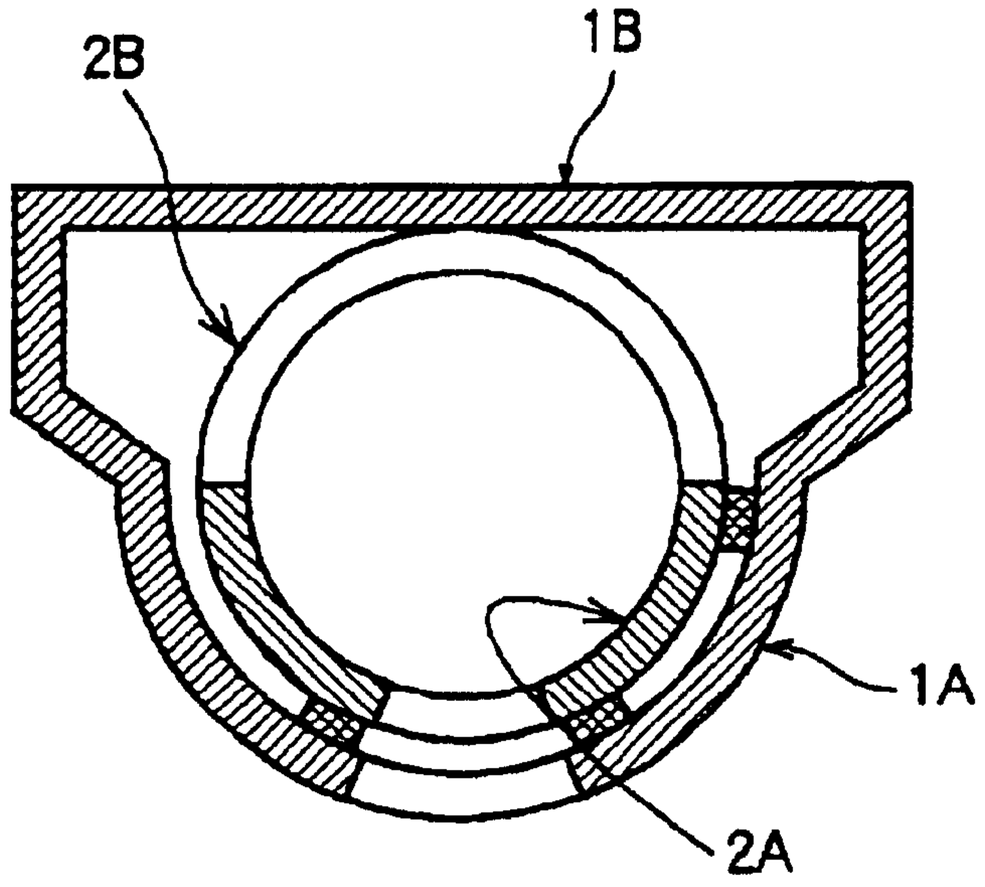


FIG. 18

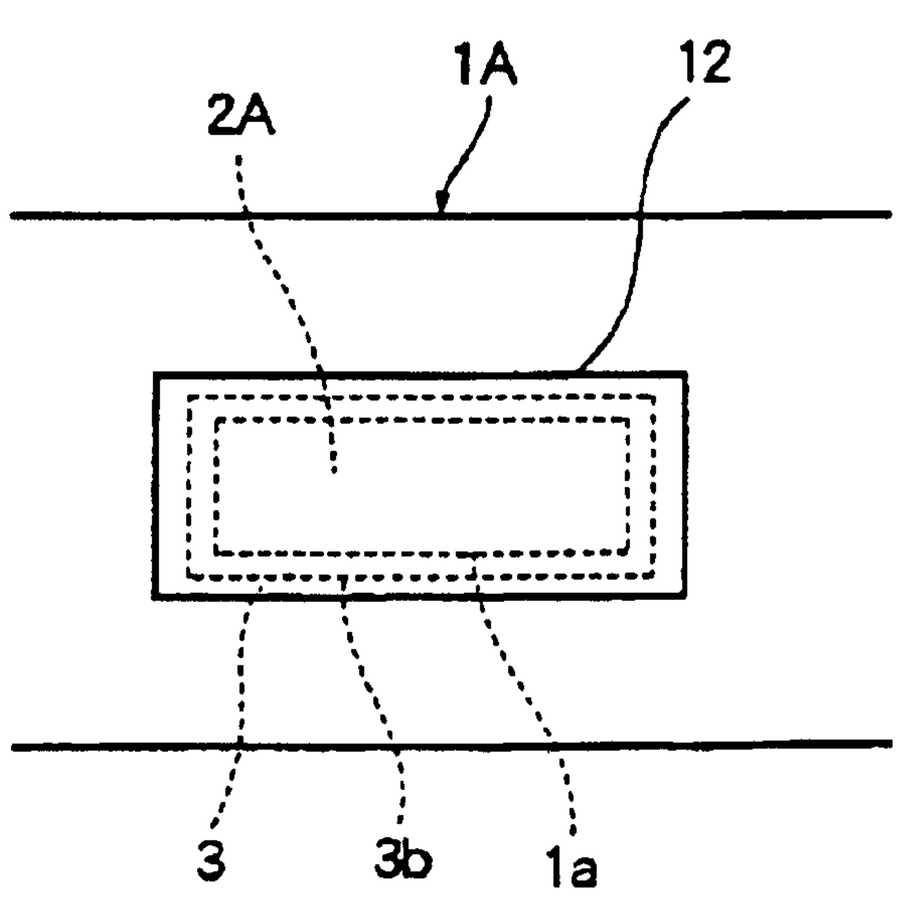


FIG.19

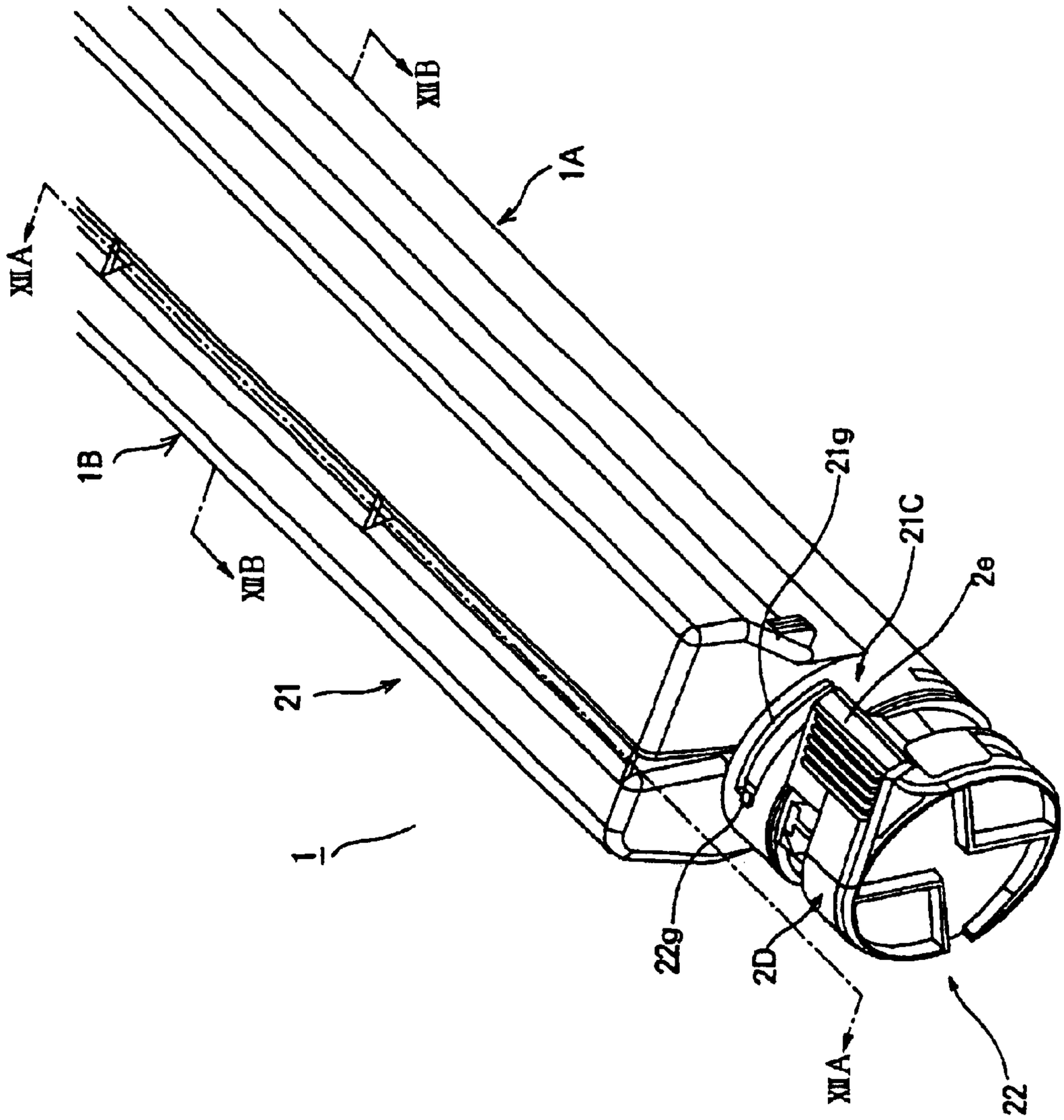


FIG.20A

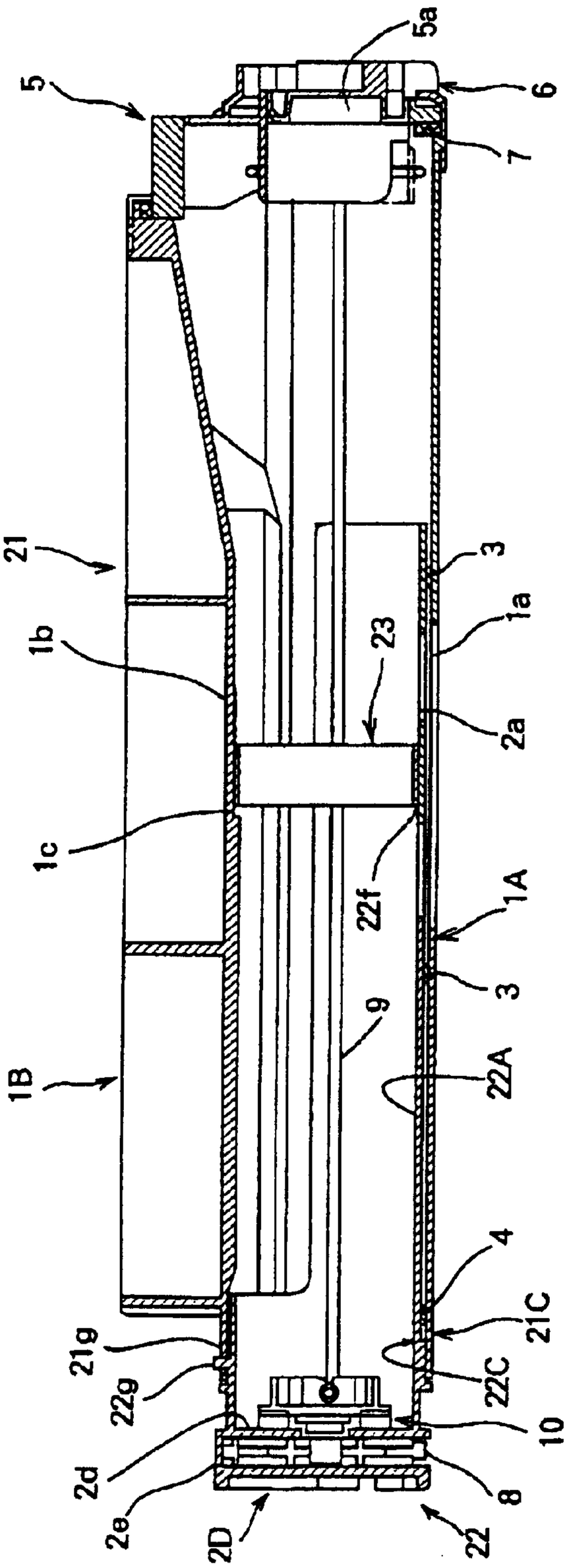


FIG.20B

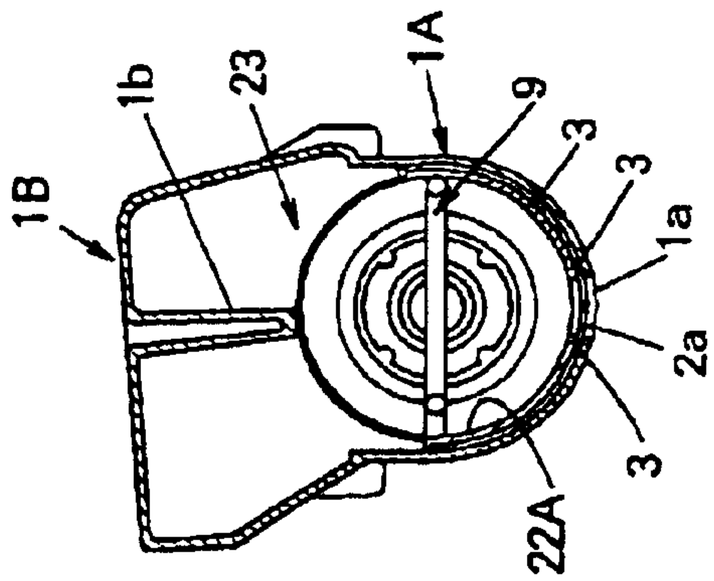


FIG.21

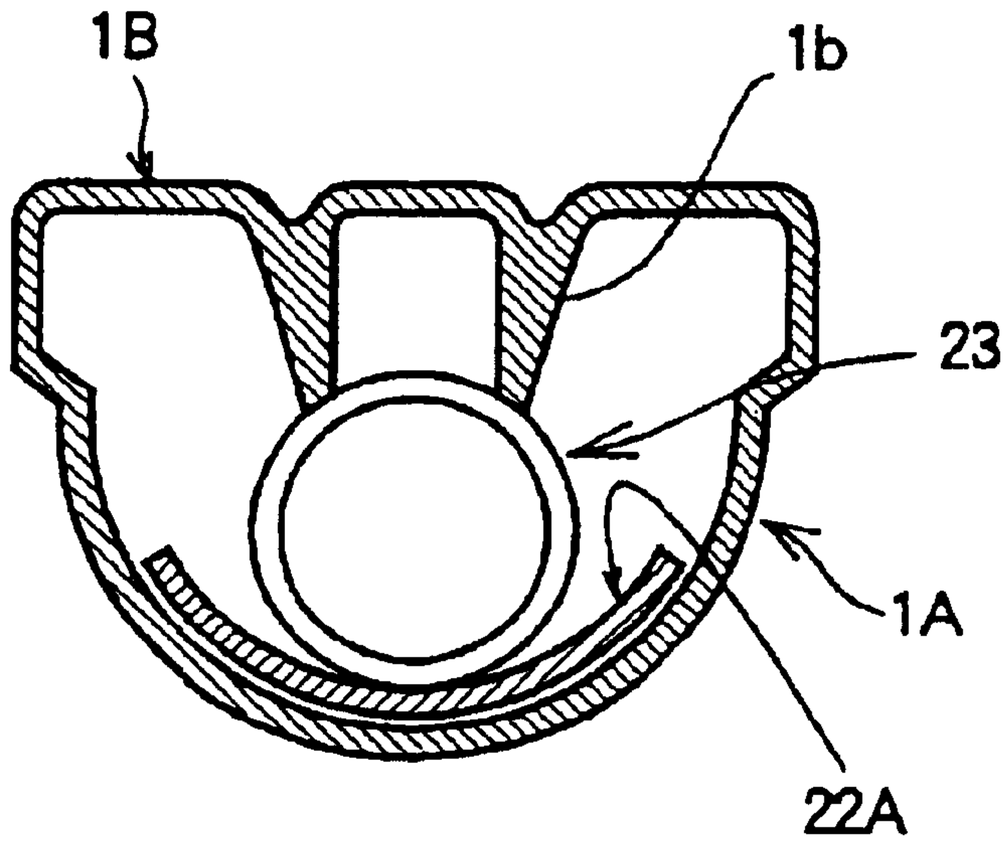
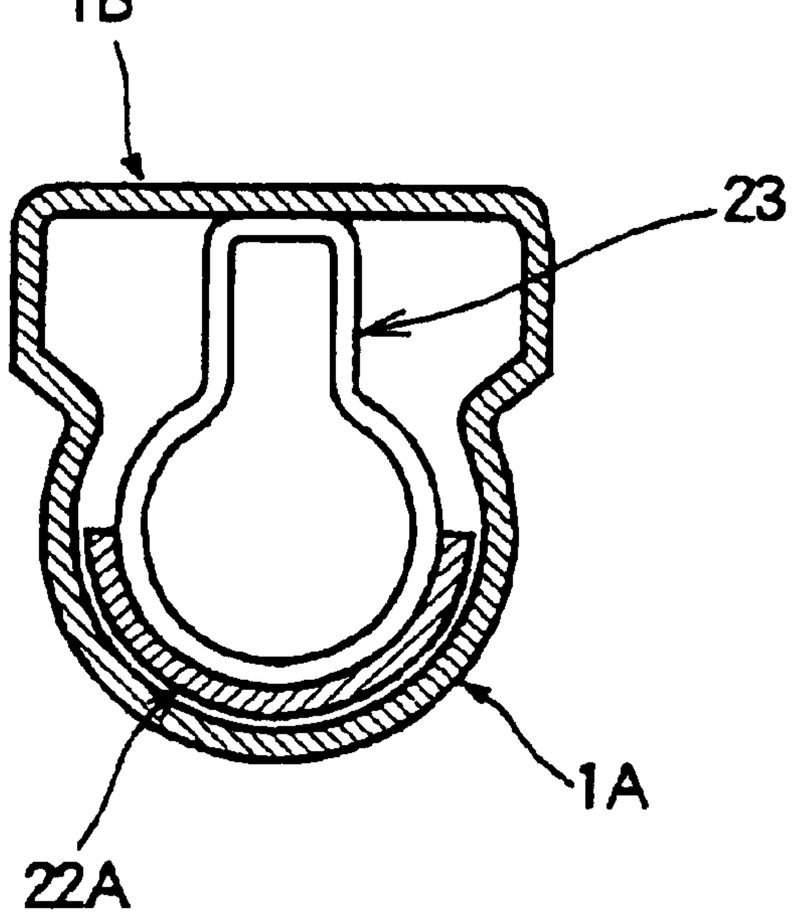


FIG.22



TONER CARTRIDGE

Matter enclosed in heavy brackets [ ] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue.

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to a toner cartridge for use in an electrophotographic image recording apparatus such as printers and copying machines.

2. Description of the Related Art

Toner cartridges can be classified into two types according to their outer shapes: a substantial cylindrical housing and an unconventionally-shaped housing, which is a combination of cylinder and other shapes.

An unconventionally-shaped toner cartridge has a sealing member that closes a toner exit formed in the housing. After the toner cartridge has been installed into the printer, the sealing member is removed so that the toner cascades into the developing unit of the printer.

A conventional cylinder type toner cartridge includes a substantially cylindrical housing and a cylindrical or arcuate shutter rotatably inserted into the cylindrical housing in alignment with a toner exit formed in the cylindrical housing. When the shutter is rotated relative the housing, the shutter rotates between a closing position and an opening position, thereby closing or opening the toner exit. Until the toner cartridge has been installed, the shutter closes the toner exit to hold the toner in the cartridge. After the toner cartridge has been installed, the shutter is rotated to open the toner exit, thereby cascading the toner into the developing unit of the printer.

With the conventionally-shaped housing, the sealing member that closes the toner exit is removed from the toner exit. Therefore, the toner exit remains open when the empty toner cartridge is taken out of the printer. Thus, the toner may scatter through the toner exit causing soiling of the interior of the printer. Thus, only remnants of the aforementioned unconventionally-shaped housing is difficult to handle when the empty toner cartridge is taken out.

A limitation of the conventional cylindrical housing is that the outer shape of the housing cannot be selected freely. The only way of providing a large-capacity housing is to increase the diameter of the cylindrical housing. Thus, it is difficult for the cylinder type toner cartridge to overcome a problem of limited mounting space in the printer.

SUMMARY OF THE INVENTION

The present invention was made in view of the aforementioned drawbacks of the conventional toner cartridges.

An object of the invention is to provide a toner cartridge that is easy to handle when the cartridge is taken out of the printer and discarded.

Another object of the invention is to provide a toner cartridge that solves the problem of limited mounting space in the printer.

A toner cartridge comprises a housing and a shutter inserted therein. The housing has a first partially cylindrical wall and a box-like portion that communicates with the first partially cylindrical wall. The shutter has a second partially cylindrical wall inserted inside the first partially cylindrical wall such that the second partially cylindrical wall is slidable

on and concentric with an inner surface of the first partially cylindrical wall. The shutter has a supporting member that engages the housing to support the shutter such that the second partially cylindrical wall is in pressure contact with the first partially cylindrical wall.

The supporting member may be an arcuate member that extends across circumferential ends of the second partially cylindrical wall and engages a part of the box-like portion so that the shutter is rotatably supported in the housing by the part and the first partially cylindrical wall.

The housing has a projection or rib that inwardly projects toward the first partially cylindrical wall. The projection abuts the arcuate member so that the shutter is rotatably supported in the housing by the arcuate member and the first partially cylindrical wall.

The projection has a stepped portion formed therein, the supporting member engages the stepped portion so that the shutter is positioned relative to the housing.

The shutter has a cylindrical portion adjacent the second partially cylindrical wall. The housing has a cylindrical portion into which the cylindrical portion of the shutter is slidably inserted. The cylindrical portion of the housing has a sealing member that wraps around the shutter's cylindrical portion to seal a gap between the two cylindrical portions.

The sealing member has longitudinal ends with shapes that fit together in a manner avoiding overlap.

When the shutter is at the toner-discharging position, the second partially cylindrical wall is aligned with the first partially cylindrical wall such that the second partially cylindrical wall is outside of a space defined by the box-like portion.

The housing extends in a longitudinal direction and has a small width portion and a large width portion adjacent to the small width portion.

The housing extends in a longitudinal direction and has a side plate that closes one of the two longitudinal ends of the housing. The side plate has a first engagement portion extending toward the housing and engages the housing, and the housing has a second engagement portion extending toward the side plate and engages the side plate.

The shutter has a toner agitating member that extends in a longitudinal direction of the shutter. A drive section is provided at one of longitudinal ends of the shutter. A sealing member provides a seal between the shutter and the drive section. The drive section drives the toner agitating member in rotation.

The shutter has a cylindrical portion adjacent the second partially cylindrical wall, and a wall that closes the cylindrical portion and is located between the drive section and the cylindrical portion. The wall has at least one projection that engages the sealing member to prevent from rotating when the drive section drives the toner agitating member in rotation.

Further scope of applicability of the present invention will become apparent from the detailed description given hereinafter. However, it should be understood that the detailed description and specific examples, while indicating preferred embodiments of the invention, are given by way of illustration only, since various changes and modifications within the spirit and scope of the invention will become apparent to those skilled in the art from this detailed description.

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will become fully understood from the detailed description given hereinbelow and the accompa-

nying drawings which are given by way of illustration only, and thus are not limiting the present invention, and wherein:

FIGS. **1**A and **1**B are perspective views of a toner cartridge according to a first embodiment, illustrating the toner cartridge as seen in opposite directions;

FIG. **2**A is a longitudinal cross-sectional view of the toner cartridge taken along line IIA—IIA of FIG. **1**;

FIG. **2**B is a cross-sectional view of the toner cartridge taken along lines IIB—IIB;

FIG. **3** is a perspective view illustrating a shutter;

FIG. **4** illustrates the shutter at a toner-discharging position;

FIG. **5** illustrates the shutter at a toner-non discharging position;

FIG. **6** is a perspective view, illustrating the shutter;

FIG. **7** is a fragmentary partial cross-sectional view illustrating a resilient sealing member; before it is bonded to the shutter;

FIGS. **8**A–**8**B illustrate the resilient sealing member before it is bonded to the shutter;

FIGS. **8**C–**8**F illustrate variations of the resilient sealing member;

FIGS. **9**–**11** are fragmentary cross-sectional views of the toner cartridge;

FIG. **12** is an exploded perspective view of the housing and a side plate, illustrating the mounting construction of the side plate;

FIGS. **13** and **14** are fragmentary cross-sectional views, illustrating the mounting construction of the housing and side plate;

FIG. **15** is an exploded perspective view of the resilient sealing member and the shutter;

FIG. **16** is a cross-sectional view, showing the resilient sealing member and the wall;

FIG. **17** is a cross-sectional view, showing the resilient sealing member and the wall;

FIG. **18** is a fragmentary side view of the semi-cylindrical portion, showing the toner exit and resilient sealing member;

FIG. **19** is a fragmentary perspective view of the toner cartridge;

FIGS. **20**A and **20**B are cross-sectional views of the toner cartridge when the toner is discharged, FIG. **20**A being a cross-sectional view taken along lines XIIA—XIIA of FIG. **19** and FIG. **20**B being a cross-sectional view taken along lines XIIB—XIIB of FIG. **19**; and

FIGS. **21** and **22** illustrate different shapes of a ring member and a box-like portion.

DETAILED DESCRIPTION OF THE INVENTION

The present invention will be described in detail by way of example.

First Embodiment

{Overall construction}

FIGS. **1**A and **1**B are perspective views of a toner cartridge according to a first embodiment. FIGS. **1**A and **1**B illustrate the toner cartridge as seen in opposite directions.

Referring to FIGS. **1**A and **1**B, the toner cartridge extends generally in a longitudinal direction, and includes a housing **1** and a shutter **2** rotatably inserted into the housing **1**. The housing **1** is a hollow housing that includes a longitudinally extending substantially semi-cylindrical (or partially cylindrical) portion **1**A, a longitudinally extending box-like (or rectangular prism) portion **1**B that communicates with

the semi-cylindrical portion **1**A, and a cylindrical portion **1**C. The housing **1** has an opening at each longitudinal end. The toner cartridge has a side plate **5** assembled thereto at one of the openings at the longitudinal ends, and a drive force transmitting mechanism **8** (FIG. **2**A) assembled at the other of the openings at longitudinal ends. A cap **6** fitted to a toner filling opening **5**a in the side plate **5**. The box-like portion **1**B has a wide portion **1**h (or large width portion) adjacent to the side plate **5** and a narrow portion (or small width portion) **1**e adjacent to a knob **2**D.

FIG. **2**A is a longitudinal cross-sectional view of the toner cartridge taken along line IIA—IIA of FIGS. **1**A–**1**B.

FIG. **2**B is a cross-sectional view of the toner cartridge taken along lines IIB—IIB of FIGS. **1**A–**1**B.

As shown in FIG. **2**A, a toner-agitating member **9** extends in the shutter **2** in a longitudinal direction of the toner cartridge. The drive force transmitting mechanism **8** drives the toner-agitating member **9** in rotation.

The shutter **2** and housing **1** are molded from, for example, a plastic material. Resilient sealing members **3**, **4**, **7**, and **10** provide a seal between the housing **1** and the shutter **2**, thereby preventing the toner in the toner cartridge from leaking.

Referring to FIGS. **2**A and **2**B, the semi-cylindrical portion **1**A has a toner exit **1**a through which the toner in the toner cartridge is discharged into a developing unit of the printer. The box-like portion **1**B has a rib that extends into the toner cartridge toward the semi-cylindrical portion **1**A. The box-like portion **1**B also extends along the longitudinal direction of the box-like portion **1**B.

The rib **1**b has a stepped portion **1**c at a tip thereof between the longitudinal ends of the housing. The shutter **2** is inserted into the housing **1** from one of the longitudinal ends, and the side plate **5** is mounted to the other of the longitudinal ends. The cap **6** is attached to the side plate **5** to close the toner filling opening **5**a. The housing **1** has projections **1**g and grooves **1**f near the side plate **5** (only one projection and one groove **1**f are shown in FIGS. **1**A and **1**B). The grooves **1**f (FIG. **12**) are formed therein into which the side plate **5** fits.

Thus, the toner cartridge according to the first embodiment is a toner cartridge having an unconventionally-shaped housing, which is a combination of the longitudinally extending semi-cylindrical portion **1**A and the longitudinally extending rectangular box-like portion **1**B.

The box-like portion can have an outer shape configured to a space in the printer into which the toner cartridge is installed. The unconventionally-shaped housing provides a greater degree of freedom in designing a high capacity toner cartridge.

{Construction of Shutter}

FIGS. **3**–**6** are perspective views illustrating the shutter **2**.

Referring to FIG. **3**, the shutter **2** is of a one-piece construction that includes a semi-cylindrical (or partially cylindrical) portion **2**A and a knob **2**D. There is provided a short cylindrical portion **2**C between the knob **2**D and the semi-cylindrical portion **2**A. The end of the knob **2**D is closed by a wall **2**d. Two arcuate reinforcements **2**B-**1** and **2**B-**2** connect circumferential ends of the semi-cylindrical portion **2**A, the arcuate reinforcement and the semi-cylindrical portion **2**A forming a complete cylinder or ring. The knob **2**D has a lever **2**e projecting tangentially therefrom. The semi-cylindrical portion **2**A is formed with a toner exit **2**a therein.

FIG. **4** illustrates the shutter **2** at a toner-discharging position.

FIG. **5** illustrates the shutter **2** at a toner non-discharging position.

The shutter **2** is rotatable relative to the semi-cylindrical portion **1**A of the housing **1** and movable between the toner-discharging portion and the toner non-discharging position. When the shutter **2** is at the toner-discharging position, the toner exits **1**a and **2**a are in alignment with each other, so that the toner in the toner cartridge is discharged into the developing unit of the printer. When the shutter **2** is at the toner-non discharging position, the toner exits **1**a and **2**a are not in alignment with each other. Thus, the toner in the toner cartridge remains sealed. The toner exit **2**a is slightly smaller than the toner exit **1**a.

When the shutter **2** is at the toner-discharging position, the semi-cylindrical portion **2**A entirely opposes the semi-cylindrical portion **1**A and does not project into a space defined by the rectangular box-like portion **1**B. Thus, the semi-cylindrical portion **2**A will not interfere with the toner cascading from the box-like portion **1**B. When the shutter **2** is at the toner non-discharging position, a part of the semi-cylindrical portion **2**A does not oppose the semi-cylindrical portion **1**A but extends into the rectangular box-like space **1**B as shown in FIG. **5**.

The short cylinders or rings, which are defined by the semi-cylindrical portion **2**A and the reinforcements **2**B-**1** and **2**B-**2**, are rotatably supported by the rib **1**b and the semi-cylindrical portion **1**A.

The stepped portion **1**c formed in the rib **1**b engages the reinforcements **2**B-**1**, thereby restricting the movement of the shutter **2** in the longitudinal direction thereof.

When the user attaches the toner cartridge into the printer or detaches the toner cartridge from the printer, the user's finger can access the narrow portion **1**e so that the user can firmly hold the toner cartridge.

FIG. **6** is a perspective view, illustrating the shutter **2**.

FIG. **7** is a fragmentary partial cross-sectional view illustrating the resilient sealing member **4**.

Referring to FIG. **6**, a resilient sealing member **4** is bonded to the outer surface of the cylindrical portion **2**C of the shutter **2** using an adhesive or a double-sided tape.

Referring to FIG. **7**, the resilient sealing member **4** wraps all around the outer surface of the cylindrical portion **2**C in such a way that longitudinal ends of the sealing member **4** do not overlap each other. The sealing member **4** has longitudinal ends with shapes that fit together in a manner avoiding overlap.

FIGS. **8**A–**8**B illustrate the resilient sealing member **4** before it is bonded to the shutter **2**.

As shown in FIG. **8**A, the longitudinal ends of the sealing member **4** have cutouts **4**a and **4**b, so that the longitudinal ends are complimentary to each other and overlap in a circumferential direction. The resilient sealing member **4** seals the gap between the outer circumferential surface of the semi-cylindrical portion **2**A of the shutter **2** and the inner circumferential surface of the semi-cylindrical portion **1**A of the housing **1**, thereby preventing toner leakage through the gap between the cylindrical portion **2**C and the cylindrical portion **1**C.

The resilient sealing member **4** is bonded on the outer circumferential surface of the semi-cylindrical portion **2**A of the shutter **2**.

FIGS. **8**C–**8**F illustrative variations **40**–**42** of the resilient sealing member **4**.

The resilient sealing member **4** may be of other shapes such as shown in FIGS. **8**C, **8**E, and **8**F. It is to be noted that all variations **40**–**42** of the resilient member **4** have longitudinal ends that fit together in a manner avoiding overlap. It is also to be noted that all variations of the resilient member **4** have longitudinal ends whose sides are at angles with an "axis" passing through the center of a "ring" of the resilient sealing member **4**. In other words, the sides are at angles with the longitudinal axis of the cylindrical portion **2**C of the shutter **2**.

FIG. **9** is a partial cross-sectional view of the resilient sealing member **4** as shown in FIG. **8**C.

As shown in FIG. **6**, the resilient sealing member **3** is formed with an opening **3**a and an opening **3**b therein. When the shutter **2** is at the toner-discharging position (FIG. **4**), the opening **3**a is in alignment with the toner exit **2**a. When the shutter **2** is at the toner non-discharging position (FIG. **5**), the semi-cylindrical portion **2**A is exposed through the opening **3**b. It is to be noted that, as shown in FIGS. **4** and **5**, when the shutter **2** is either at the toner non-discharging position and the toner-discharging position, the resilient sealing member **3** is mounted to the semi-cylindrical portion **2**A at such a location that the resilient sealing member **3** does not enter a space defined by the box-like portion **1**B.

{Construction of Housing}

FIGS. **10**–**11** are fragmentary cross-sectional views of the toner cartridge.

FIG. **12** is an exploded perspective view of the housing **1** and the side plate **5**, illustrating the mounting construction of the side plate.

FIGS. **13** and **14** are fragmentary cross-sectional views, illustrating the mounting construction of the housing **1** and side plate **5**.

FIG. **13** is a cross-sectional view including the groove **1**f of the housing **1** and FIG. **14** is a cross-sectional view of a projection **1**g.

Referring to FIGS. **10** and **12**, the side plate **5** is assembled to the housing **1** on the longitudinal end thereof remote from the cylindrical portion **1**C. The side plate **5** has the toner filling opening **5**a through which toner is filled into the toner cartridge, and four engagements **5**b that extend toward the housing **1** and has holes **5**d formed therein. After the toner has been filled in the toner cartridge, the cap **6** is fitted to the holes **5**a, thereby sealingly closing the toner cartridge. Sandwiched between the side plate **5** and the housing **1** is the resilient sealing member **7**.

Referring to FIGS. **13**–**14**, the engagement **5**b engages the outer peripheral surface of the housing **1** while the hole **5**d receives the projection **1**g formed on the outer periphery of the housing **1**. The groove **1**f of the housing **1** engages the outer periphery of the side plate **5**. The resilient sealing member **7** is in the shape of a loop and is sandwiched between the side plate **5** and the housing **1** to seal the gap therebetween. The resilient sealing member **7** prevents the movement of the side plate **5** and the housing **1** relative to each other and effectively seals the gap between the side plate **5** and housing **1**.

Referring to FIGS. **10** and **11**, the knob **2**D has a hollow space therein in which the drive force transmitting mechanism **8** is assembled in such a way that it is rotatable relative to the knob **2**D. Inside the shutter **2**, the toner-agitating member **9** is provided. The toner-agitating member **9** has one end **9**b that is rotatably supported by the side plate **5** and the other end **9**a that extends through the opening formed in the wall **2**d and is coupled to be drive force transmitting mechanism **8**.

FIG. **15** is a exploded perspective view of the resilient sealing member **10** and the shutter **12**.

FIG. **16** is a cross-sectional view, showing the resilient seal member **10** and the wall **2**d.

As shown in FIGS. **15** and **16**, the sealing member **10** is, in the shape of a ring, and is sandwiched between the wall **2**d and the end portion **9**a (FIG. **11**) of the toner-agitating mem-

ber **9**. There are provided a plurality of projections **2**h that are aligned angularly and dig into the resilient sealing member **10**. Thus, when the toner-agitating member **9** is rotated, the projection **2**h firmly holds the resilient sealing member **10** so that the resilient sealing member **10** does not rotate together with the toner-agitating member **9**.

{Assembly steps of toner cartridge}

The manufacturing steps of the toner cartridge according to the first embodiment will now be described.

The resilient sealing member **4** is made of a material such as sponge. Once it is stretched, it may remain substantially stretched. Thus, it is difficult to properly bond the resilient sealing member **4** to the outer peripheral surface of the cylindrical portion **2**C of the shutter **2**.

For this reason, prior to the bonding of the resilient sealing member **4**, a non-stretchable member **11** is attached to the resilient sealing member **4** using, for example, a double-sided tape. The non-stretchable member **11** is made of a material such as PRT (polyethylene terephthalate) and of the same size as the resilient sealing member **4**.

Then, the resilient sealing member **4** is bonded to the cylinder **2**C with the non-stretchable member **11** directly facing the cylinder **2**C of the shutter **2**. Alternatively, the non-stretchable member **11** is first bonded to the resilient sealing member **4**. Then, the resilient sealing member **4** is bonded to the cylindrical portion **2**C with the non-stretchable member **11** not facing the cylindrical portion **2**C. Then, the non-stretchable member **11** is peeled off the resilient sealing member **4**. For this purpose, the non-stretchable member **11** should be such that can easily be peeled off the resilient sealing member **4** once the resilient sealing member **4** has been bonded to the shutter **2**.

The non-stretchable member **11** prevents the sealing member **4** from being inadvertently stretched, thereby facilitating the assembly of the resilient sealing member **4** with a predetermined dimensional accuracy.

Before being mounted on the cylindrical portion **2**A, the resilient sealing member **3** is a flat member. The resilient sealing member **3** is formed with openings **3**a and **3**b (FIGS. **3**–**6**) therein.

Just like the resilient sealing member **4**, a non-stretchable member is bonded to the resilient sealing member **3** and the resilient sealing member **3** is then bonded to the semi-cylindrical portion **2**A. With the aid of the non-stretchable member, the resilient sealing member **3** can be bonded to the semi-cylindrical portion **2**A with a predetermined dimensional accuracy.

Then, as shown in FIG. **15**, the resilient sealing member **10** is then inserted into the cylindrical portion **2**C until the resilient sealing member **10** abuts the inner wall **2**d of the cylindrical portion **2**C. Then, the drive force transmitting mechanism **8** is assembled into the space in the knob **2**D. Then, the toner-agitating member **9** is coupled to the drive force transmitting mechanism **8** with the resilient sealing member **10** sandwiched between the wall **2**d and the end **9**a of the toner-agitating member **9**. The projections **2**h on the wall **2**d firmly hold the resilient sealing member **10**, thereby preventing the resilient sealing member **10** from being inadvertently rotated.

After the resilient sealing members **3**, **4**, **7**, and **10**, toner-agitating member **9**, and drive force transmitting mechanism **8** have been assembled to the shutter **2**, the shutter **2** is inserted into the semi-cylindrical portion **1**A of the housing **1**.

The semi-cylindrical portion **2**A is inserted into the housing **1** through the cylindrical portion **1**C, so that the cylindrical portion **2**C fits into the cylindrical portion **1**C and then further inserted until the reinforcement **2**B engages the stepped portion **1**c formed in the rib **1**b.

The reinforcement **2**B abuts the tip of the rib **1**b so that the shutter **2** is supported in the housing **1** by the rib and the semi-cylindrical portion **1**A. Therefore, the toner exit **1**a of the housing **1** is effectively sealed by the resilient sealing member **3** when the shutter **2** is at the toner non-discharging position.

A short cylinder or ring defined by the reinforcement **2**B and semi-cylindrical portion **2**A, is rotatably supported by the inner surface of the semi-cylindrical portion **1**A and the rib **1**b of the housing **1**.

FIG. **18** is a fragmentary side view of the semi-cylindrical portion **1**A, showing the toner exit **1**a and resilient sealing member **3**.

Then, the driver **2**e is operated to rotate the shutter **2** to the toner non-discharging position where the opening **3**b of the resilient sealing member **3** is aligned with the toner exit **1**a. Then, as shown in FIG. **18**, a sealing tape **12** is bonded to the outer surface of the semi-cylindrical portion **1**A of the housing, thereby serving to lock the toner exit **1**a.

The sealing tape **12** also sticks to the exposed outer surface of the semi-cylindrical portion **2**A, thereby further ensuring that the shutter **2** is at the toner non-discharging position.

The side plate **5** is assembled to the housing **1** with the resilient sealing member **7** between the side plate **5** and the housing **1**. Then, the toner is introduced into the toner cartridge through the toner filling opening **5**a. Then, the cap **6** is attached to the toner filling opening **5**a to seal the toner in the toner cartridge. This completes the assembly of the toner cartridge according to the first embodiment.

{The procedure for attaching the toner cartridge into the printer and the operation for supplying toner into the developing unit of the printer}

The developing unit includes a toner cartridge accommodating section, a toner reservoir, and a drive source for driving the toner-agitating member **9**. The toner cartridge accommodating section is formed with a toner supplying opening through which the toner is supplied from the toner cartridge into the toner reservoir.

The user peels off the sealing tape **12** and installs the toner cartridge to the toner cartridge accommodating section, where the toner exit **1**a of the housing **1** opposes the toner supplying opening and the drive force transmitting mechanism **8** of the toner cartridge is coupled to the drive source.

As the shutter **2** is rotated, the surface of the resilient sealing member **3** slides on the inner surface of the semi-cylindrical portion **1**A of the housing **1**. If the toner is deposited on the surface of the resilient sealing member **3**, a large load is exerted on the shutter **2** when the shutter **2** is rotated. When the shutter **2** rotates, it does not rotate beyond the semi-cylindrical portion **1**A of the housing **1** (FIG. **2**B) . Thus, the area of the resilient sealing member **3** in contact with the semi-cylindrical portion **1**A does not contact toner, being free from large rotational loads, which would otherwise be exerted on the resilient member **3** if the toner is deposited on the area.

When the shutter **2** is at the toner-discharging position, the semi-cylindrical portion **2**A of the shutter **2** is not beyond the semi-cylindrical portion **1**A. This allows the toner in the box-like portion **1**B to be smoothly cascaded into the semi-cylindrical portion **2**A.

The toner-agitating member **9** is driven in rotation by the drive source and the drive force transmitting mechanism **8**, thereby agitating the toner in the toner cartridge so that the toner is efficiently supplied to the toner reservoir in the printer.

When the toner cartridge becomes empty of toner, the printer indicates a message to the user. The user then operates the lever **2**e of the toner cartridge in the opposite direction to the direction in which the lever **2**e was operated when the fresh, unused toner was introduced into the developing unit. The lever **2**e is operated until the shutter **2** reaches the toner non-discharging position. Thus, the user removes the toner cartridge from the printer.

Instead of providing the rib **1**b, the box-like portion **1**B can have a flat wall as shown in FIG. **17** so that the shutter **2** is supported between the flat wall and the semi-cylindrical portion **1**A.

Second Embodiment

Just as in the first embodiment, the housing **1** is a hollow body that includes a semi-cylindrical portion **1**A, box-like portion **1**B, and a cylindrical portion **21**C adjacent to the semi-cylindrical portion **1**A.

The toner cartridge according to the second embodiment is also in odd-shape type toner cartridge with a box-like portion that can be configured to a space available in the printer.

FIGS. **19** and **20**A–**20**B illustrate a toner cartridge according to a second embodiment.

FIG. **19** is a fragmentary perspective view of the toner cartridge.

FIGS. **20**A and **20**B are cross-sectional view of the toner cartridge when the toner is discharged, FIG. **20**A being a cross-sectional view taken along lines XIIA—XIIA of FIG. **19** and

FIG. **20**B being a cross-sectional view taken along lines XIIA—XIIA of FIG. **19**.

Like elements have been given like reference numerals throughout FIGS. **19** and **20**A–**20**B.

Referring to FIG. **19**, unlike the first embodiment, a ring **23** is used in place of an arcuate reinforcement **2**B. The ring **23** allows the shutter **22** to be rotatably supported in the housing **21**.

As the shutter **22** is rotated relative to the housing **21**, the projection **22**g slides along the slit **21**g between the toner discharging position and the toner non-discharging position. The opposing longitudinal ends of the slit **21**g correspond to the toner discharging position and the toner-discharging position, respectively. The slit **21**g prevents the shutter **22** from moving in a longitudinal direction of the shutter **22**.

Referring to FIGS. **19** and **20**A–**20**B, the toner cartridge according to the.second embodiment includes a housing **21**, a shutter **22** inserted into the housing **21**, resilient sealing members **3**, **4**, **7**, and **10**, a side plate **5**, a cap **6**, a drive force transmitting mechanism **8**, an toner-agitating member **9**, and a ring member **23**. Although only one ring member is provided, a larger number of the ring members **23** can be used.

Referring to FIGS. **20**A-**20**B, the shutter **22** includes a semi-cylindrical portion **22**A, a knob **2**D, and a cylindrical portion **22**C between the semi-cylindrical portion **22**A and the knob **22**D.

The semi-cylindrical portion **22**A is formed with a fitting groove **22**f in an inner circumferential surface thereof into which the ring member **23** is fittingly received. The cylindrical portion **22**C of the shutter **22** is formed with a projection **22**g, which projects into a slit **21**g formed in the cylindrical portion **21**C of the housing **21**.

The ring member **23** engages the stepped portion **1**c in the rib **1**b of the housing **21** and fits into the groove **22**f formed in the inner surface of the semi-cylindrical portion **22**A. Thus, the ring member **23** enables the shutter **22** to be rotatably supported by the rib and the semi-cylindrical portion **22**A.

It is to be noted that the ring member **23** is not secured to the semi-cylindrical portion **22**A of the shutter **22**, but is rotatable independently of the semi-cylindrical portion **22**A. This structure alleviates rotational load of the shutter **22**, thus reducing the chance of the shutter of flexing or twisting.

The ring member **23** is not secured to the semi-cylindrical portion **22**A of the shutter. Thus, the ring member **23** is rotatable independent from the semi-cylindrical portion **22**A, thereby alleviating deflection and torsion of the shutter **22**.

The outer diameter of the ring member **23** is substantially the same as the inner diameter of the semi-cylindrical portion **22**A. However, they may be of different diameters.

FIGS. **21** and **22** illustrate the different shapes of the ring member **23** and the box-like portion **1**B.

For example, as shown in FIG. **21** the semi-cylindrical portion may have a large diameter than the ring member **23**. Moreover, as shown in FIG. **22** the toner cartridge may be a combination of a semi-cylindrical portion and a box-like portion having a substantially rectangular cross section with no rib formed. In this case, the ring member **23** may have a rectangular portion that abuts the inner wall of the box-like portion **1**B.

The invention being thus described, it will be obvious that the same may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the invention, and all such modifications as would be obvious to one skilled in the art intended to be included within the scope of the following claims.

What is claimed is:

1. A toner cartridge comprising:

a housing having a first partially cylindrical wall and a non-cylindrical portion that communicates with a partially cylindrical space defined by the first partially cylindrical wall;

a shutter within the partially cylindrical space, the shutter having a second partially cylindrical wall, slidably engaging an inner surface of the first partially cylindrical wall, and

a supporting member that urges said shutter against the inner surface of the first partially cylindrical wall.

2. The toner cartridge according to claim **1**, wherein said supporting member is an arcuate member that extends across circumferential ends of the second partially cylindrical wall and engages a part of said non-cylindrical portion so that said shutter is rotatably supported in said housing by the part and the first partially cylindrical wall.

3. The toner cartridge according to claim **2**, wherein said housing has a projection that inwardly projects toward the first partially cylindrical wall;

wherein the projection abuts the arcuate member so that said shutter is rotatably supported in said housing by the arcuate member and the first partially cylindrical wall.

4. The toner cartridge according to claim **3**, wherein the projection has a stepped portion formed therein, said supporting member engages the stepped portion so that said shutter is positioned relative to said housing.

5. The toner cartridge according to claim **1**, wherein said supporting member is at least one ring member that engages the second partially cylindrical wall and a part of said housing so that said shutter is rotatably supported in said housing by the housing part and the first partially cylindrical wall.

6. The toner cartridge according to claim **5**, wherein said housing has a projection that inwardly projects toward the first partially cylindrical wall;

wherein the projection abuts the ring member so that said shutter is rotatably supported in said housing by the ring member and the first partially cylindrical wall.

7. The toner cartridge according to claim 6, wherein the projection has a stepped portion formed therein, and wherein said supporting member engages the stepped portion so that said shutter is positioned relative to said housing.

8. The toner cartridge according to claim 1, wherein said shutter has a toner exit formed in the second partially cylindrical wall and a sealing member that is provided on an outer surface of the second partially cylindrical wall to surround the toner exit,

wherein said housing has a first engagement portion and said shutter has a second engagement portion that engages the first engagement portion, the first engagement portion defining an extent of rotation of said second partially cylindrical wall relative to said first partially cylindrical wall.

9. The toner cartridge according to claim 1, wherein said housing has a toner exit formed therein,

wherein said shutter is movable between a toner discharging position and a toner non-discharging position, further comprising a sealing member provided on a location of an outer surface of said shutter such that the sealing member surround the toner exit when said shutter is at the toner non-discharging position.

10. The toner cartridge according to claim 9, wherein when said shutter is at the toner-discharging position, the second partially cylindrical wall is aligned with the first partially cylindrical wall such that the second partially cylindrical wall is outside of a space defined by said non-cylindrical portion.

11. The toner cartridge according to claim 10, wherein the sealing member is provided such that the sealing member is outside of the space defined by said non-cylindrical portion when said shutter is at the toner-discharging position and when said shutter is at the toner non-discharging discharging position.

12. The toner cartridge according to claim 1, wherein said shutter has a first cylindrical portion adjacent the second partially cylindrical wall, said housing has a second cylindrical portion into which the first cylindrical portion is slidably inserted,

wherein the second cylindrical portion has a sealing member that wraps around the first cylindrical portion to seal a gap between the first cylindrical portion and second the cylindrical portion.

13. The toner cartridge according to claim 12, wherein the sealing member has longitudinal ends with shapes that fit together in a manner avoiding overlap.

14. The toner cartridge according to claim 1, wherein said housing extends in a longitudinal direction and has a small width portion and a large width portion adjacent to the small width portion.

15. The toner cartridge according to claim 1, wherein said housing extends in a longitudinal direction and has a side plate that closes one of longitudinal ends of said housing,

wherein the side plate has a first engagement portion extending toward said housing and engages said housing, and said housing has a second engagement portion extending toward and engaging the side plate.

16. The toner cartridge according to claim 15, further comprising a sealing member sandwiched between said housing and the side plate.

17. The toner cartridge according to claim 15, wherein a first one of the first engagement portion and the second engagement portion is formed such that a second one of the first engagement portion and the second engagement portion is sandwiched by the first one of the first engagement portion and the second engagement portion.

18. The toner cartridge according to claim 1, further comprising a toner agitating member that extends in a longitudinal direction of said shutter, a drive section at one of two longitudinal ends of said shutter, and a sealing member that provides a seal between said shutter and the drive section,

wherein the drive section drives the toner agitating member in rotation.

19. The toner cartridge according to claim 18, wherein said shutter has a cylindrical portion adjacent the second partially cylindrical wall, and a closing wall that closes the cylindrical portion and is located between the drive section and the cylindrical portion,

wherein the closing wall has at least one projection that engages the sealing member to prevent the sealing member from rotating when the drive section drives the toner agitating member in rotation.

20. The toner cartridge according to claim 1, wherein said shutter has a cylindrical portion adjacent the second partially cylindrical wall, the cylindrical portion having an operating member exposed on an outside of said housing so that the operating member can be operated externally.

21. A toner cartridge comprising:

a housing having a first portion defined by a first arcuate wall and a second portion defined by a non-arcuate wall; **[**and**]**

a shutter provided in said housing and having a second arcuate wall that is slidable along an inner surface of the first arcuate wall*; and*

a supporting member that urges said shutter against the inner surface of the first arcuate wall.

22. **[**The**]** *A* toner cartridge**[**according to claim **21]**, **[**wherein**]** *comprising*:

a housing having a first portion defined by a first arcuate wall and a second portion defined by a non-arcuate wall; and

a shutter provided in said housing and having a second arcuate wall that is slidable along an inner surface of the first wall, said shutter further **[**comprises**]** *including* a first cylindrical portion **[**and**]** *that includes the second arcuate wall;*

wherein said housing comprises a part that supports the first cylindrical portion such that the first cylindrical portion is rotatable about an axis relative to said housing and the second arcuate wall is slidable in an arcuate path on the first arcuate wall.

23. The toner cartridge according to claim 22, wherein said shutter longitudinally extends in a direction parallel to the axis, the first cylindrical portion is formed at at least one longitudinal end of said shutter;

wherein said housing longitudinally extends in a direction parallel to the axis, and the part that supports the first cylindrical portion is at a longitudinal end of said housing.

24. The toner cartridge according to claim 23, wherein the first cylindrical portion comprises an operating member exposed on said housing so that when the operating member is operated, the operating member causes said shutter to rotate about the axis.

25. The toner cartridge according to claim 24, wherein said housing has a second cylindrical portion into which the first cylindrical portion is slidably inserted,

wherein the first cylindrical portion has a sealing member that wraps around the first cylindrical portion to seal a gap between the first cylindrical portion and the second cylindrical portion.

26. The toner cartridge according to claim **25**, wherein the sealing member has longitudinal ends with shapes that fit together in a manner avoiding overlap.

27. The toner cartridge according to claim **22**, wherein said shutter longitudinally extends in a direction parallel to the axis and has a toner-discharging opening formed therein,

wherein the first cylindrical portion is formed near the toner-discharging opening and supported such that the first cylindrical portion is slidable on the first arcuate wall.

28. The toner cartridge according to claim **27**, wherein the part is a projection that inwardly projects toward the first arcuate wall;

wherein the projection and the first arcuate wall engage the first cylindrical portion to hold the first cylindrical portion therebetween such that the first cylindrical portion is rotatable.

29. The toner cartridge according to claim **27**, wherein said housing has a toner exit formed therein,

wherein said shutter is movable between a toner discharging position and a toner non-discharging position, further comprising:

a sealing member provided on a location of an outer surface of said shutter such that the sealing member surround the toner exit when said shutter is at the toner non-discharging position.

30. The **[**tone**]** *toner* cartridge according to claim **22**, wherein said shutter has a toner exit formed in the second arcuate wall, further comprising a sealing member that is provided on an outer surface of the second arcuate wall to surround the toner exit,

wherein said housing has a first engagement portion and said shutter has a second engagement portion that engages the first engagement portion, the first engagement portion defining an extent of rotation of said second arcuate wall relative to the first arcuate wall.

31. The toner cartridge according to claim 21, wherein said supporting member attached to said shutter and engages a part that is attached to the second portion of the housing.

32. The toner cartridge according to claim 31, wherein said supporting member is an arcuate member extending from the second arcuate wall of the shutter and forms a cylindrical portion together with said second arcuate wall, and the part that is attached to the second portion of the housing projects from said non-arcuate wall.

33. The toner cartridge according to claim 32, wherein said arcuate member slides on the part that is attached to the second portion of the housing when the shutter slidably moves along the inner surface of the first arcuate wall.

34. The toner cartridge according to claim 21, wherein said housing has a toner exit, and wherein said shutter is movable between a toner discharging position in which toner is discharged through said toner exit, and a toner non-discharging position.

35. The toner cartridge according to claim 34, wherein said shutter has a sealing member on an outer surface of said shutter, sealing a gap between the first arcuate wall and the second arcuate wall.

36. The toner cartridge according to claim 21, further comprising a sealing member sealing a gap between the first outer wall and the second arcuate wall.

37. The toner cartridge according to claim 36, wherein the sealing member is on an outer surface of said shutter.

* * * * *