

(19) United States (12) **Reissued Patent** Megens

US RE39,404 E (10) **Patent Number:** (45) **Date of Reissued Patent:** Nov. 21, 2006

- **MOVABLE LOADING BRIDGE HAVING AN** (54)INFLATABLE FLEXIBLE BODY

FOREIGN PATENT DOCUMENTS

INFLATADLE FLEAIDLE DUDT	AU	579830 * 12/1988	
(75) Inventory Johannes II Magana Tarkara (NII.)	AU	588734 * 1/1989	
(75) Inventor: Johannes H. Megens, Terborg (NL)	DE	1 207 221 12/1965	
(73) Assignee: SPX Dock Products, Inc., Sussex, WI	DE	2 354 388 5/1974	
	DE	27 21 384 11/1978	
(US)	DE	3407496 A1 9/1984	
	DE	3743551 7/1989	
(21) Appl. No.: 08/747,873	EP	0 001 316 4/1979	
(22) Filed: Nov. 13, 1996	GB	835142 5/1960	
(22) 11100. 100110, 100	GB	930163 7/1963	
Related U.S. Patent Documents	GB	2 145 041 3/1985	
Reissue of:	GB	2 206 158 12/1988	
(64) Patent No.: $5,042,103$	NL	7710543 * 9/1977	
$\begin{array}{cccc} \text{Issued:} & \textbf{1.00.1} & \textbf{3.042.103} \\ \text{Issued:} & \textbf{Aug. 27, 1991} \end{array}$	SU	161243 7/1964	
0 ,	SU	931701 5/1982	
Appl. No.: 07/487,892	SU	1362826 12/1987	
Filed: Mar. 6, 1990	WO	90/11204 10/1990	
	WO	93/13267 7/1993	

U.S. Applications:

- (63)Continuation of application No. 08/532,415, filed on Sep. 22, 1995, now abandoned.
- **Foreign Application Priority Data** (30)
 - Oct. 1, 1990
- Int. Cl. (51)E01D 1/00 (2006.01)
- (52)Field of Classification Search 14/69.5, (58)14/71.1, 71.3, 71.5, 71.7; 254/93 HP; 105/243;

OTHER PUBLICATIONS

Kelley Dyna-Load Mechanical Dockleveler Installation Instruction and Owners Manual dated May 10, 1978–2 pages.*

(Continued)

Primary Examiner—Meredith Petravick (74) Attorney, Agent, or Firm-Michael Best & Friedrich LLP

298/1 A, 22 R; 414/469 See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

1,421,901 A	*	7/1922	Brotsch, Jr.	404/27
1,868,935 A		7/1932	Breneman	
2,070,960 A		2/1937	Phillips	
2,495,092 A		1/1950	Cox et al.	
2,610,824 A		9/1952	Grier	
2,689,965 A		9/1954	Fenton	
2,804,118 A		8/1957	Bayerkohler	

(Continued)

ABSTRACT

The invention concerns a loading bridge for making a connection between a loading platform and a vehicle, wherein the height of the bridge is variable at the side of the vehicle to allow for vehicles with different heights. A gas-operated driving mechanism is disclosed of which the costs are considerably less than prior art hydraulic driving mechanisms. Further a mechanism is disclosed for automatically controlling the movements of a lid connected with the loading bridge.

3 Claims, 4 Drawing Sheets





(57)

US RE39,404 E Page 2

U.S. PATENT DOCUMENTS

2,846,703 A	* 8/1958	Adley	14/71.7
3,117,332 A	1/1964	Kelley et al.	
3,211,425 A	10/1965	Greulich et al.	
3,379,411 A	4/1968	Vanderjagt	
3,521,861 A	7/1970	Freudenthal et al.	
3,528,118 A	9/1970	Smith	
3,659,899 A	5/1972	Phillips et al.	
3,685,077 A	8/1972	Wiener et al.	
3,694,840 A	10/1972	Loblick	
3,711,157 A	1/1973	Smock	

4,630,989	A *	12/1986	Davey 14/71.7 X
4,665,579			Bennett et al.
4,688,760	A	8/1987	Garman et al.
4,722,655	A	2/1988	Bonerb
4,735,457	A	4/1988	Bonerb et al.
4,776,052		10/1988	Delgado et al 14/71.3
4,782,542	A	11/1988	Sato
4,784,567	A *	11/1988	Hageman et al 14/71.1 X
4,854,801	A	8/1989	Bonerb
4,861,215	A	8/1989	Bonerb
4,922,568	A	5/1990	Hageman
4,948,107			Orndorff, Jr.

3,763,514 A	* 10/1973	Bishop 14/71.3
3,784,255 A	* 1/1974	Smock 298/22 R X
3,799,504 A	3/1974	Vaughen
3,822,861 A	* 7/1974	Scott 254/93 HP
3,835,497 A	* 9/1974	Smith 14/71.3
3,902,213 A	* 9/1975	Pfleger et al 14/71
3,997,932 A	12/1976	Artzberger
4,012,804 A	3/1977	Catlett
4,036,472 A	7/1977	Orndorff, Jr.
4,060,170 A	11/1977	Walters
4,081,874 A	4/1978	Artzberger
4,118,817 A	* 10/1978	Burnham 14/71.3
4,149,469 A	4/1979	Bigler
4,156,974 A	6/1979	Huang
4,238,003 A	12/1980	Hunter
4,293,969 A	* 10/1981	Frommelt 14/71.1
4,319,666 A	3/1982	Hunter
4,343,058 A	8/1982	Loblick
4,455,703 A	* 6/1984	Fromme et al 14/71.3
4,470,578 A	* 9/1984	Arvidsson et al 254/2 C
4,572,579 A	2/1986	Saito

.,	- -	0,1990	9111 4 0111, 01
4,955,923	A	9/1990	Hageman
5,022,809	A	6/1991	Hinson
5,067,774	A	11/1991	Trowland
5,090,773	A	2/1992	Guillaume
5,178,367	A	1/1993	Vaughen
5,232,202	A	8/1993	Watson
5,414,886	A	5/1995	Sust et al.

OTHER PUBLICATIONS

Kelley Dyna-Load Mechanical Dockleveler Installation Instructions and Owner's Manual dated May 10, 1978. Kelley Dyna-Load Hydraulic Dockleveler Installation Instructions dated Mar. 1, 1980. RITE-HITE, Hinged-Lip Adjustable Dock Levelers, Industry's First Mechanical Dock Leveler Bulletin No. HLB–68–2, undated.

Kelley Loading Dock Accessories 1983.

* cited by examiner

U.S. Patent Nov. 21, 2006 Sheet 1 of 4 US RE39,404 E



U.S. Patent Nov. 21, 2006 Sheet 2 of 4 US RE39,404 E



U.S. Patent US RE39,404 E Nov. 21, 2006 Sheet 3 of 4



-----. . TTATISTICS STRUCTURE S

U.S. Patent Nov. 21, 2006 Sheet 4 of 4 US RE39,404 E



US RE39,404 E

MOVABLE LOADING BRIDGE HAVING AN INFLATABLE FLEXIBLE BODY

Matter enclosed in heavy brackets [] appears in the original patent but forms no part of this reissue specifi- 5 cation; matter printed in italics indicates the additions made by reissue.

Application Ser. No. 09/598,785, filed Jun. 20, 2000, expressly abandoned, is a continuation of this reissue application which is a continuation of application Ser. No. 08/532,415, filed Sep. 22, 1995, now abandoned.

The present invention relates to a bridge for making a connection between a loading platform and a vehicle, wherein the bridge is hingedly connected to the platform, and wherein the height of the bridge at the side of the vehicle is variable. Such loading bridges are generally known. Often these loading bridges are driven for their vertical movement through a hydraulic apparatus. In such devices, a cylinder is provided between a fixed point and a point [of] on the bridge, so that the loading bridge can be moved in the 20 vertical direction and can even be locked. Also, loading bridges are known[,] which are operated by hand, and which rest at the movable side on the loading floor of the vehicle. All of these known loading bridges have a number of 25 disadvantages[;]. For example, manually operated loading bridges can only be applied until a certain weight, as otherwise they become too heavy and cannot be moved by human power. Big loading bridges, which often comprise a hydraulic 30 drive, have the disadvantage[,] that these hydraulic [apparatus] *devices* are rather costly, [so that] *thereby making* the price of such loading bridges [is] substantial. The same disadvantage [does] also [exist] exists when the loading bridge is driven by an electric motor and a rack and pinion. 35 The present invention [tries to provide] *provides* such a loading bridge, which can be provided with a driving mechanism for a relatively modest cost, despite *its* substantial dimensions.

FIG. 6: is a perspective view partially broken away of a third embodiment of the present invention; and

FIG. 7: is a cross-sectional view, partially as a side view of the embodiment depicted in FIG. 6.

The loading platform 1 depicted in FIG. 1 comprises a pit 2, in which a loading bridge 3 has been provided. In the present case the loading platform 1 is covered [, i.e. that] by a wall 4 [has been provided, wherein] and a roll down shutter 5 which has been provided in the wall at the location of the loading bridge 3.

A vehicle to be loaded, for instance a lorry, drives with its rear side as close as possible against the loading platform 1, wherein the rear side of the lorry hits the buffer 6. Then the roll down shutter 5 is moved upwardly, and the height of 15 the loading bridge 3 is adapted to the height of the rear side of the lorry, so that [this] *the lorry* can be loaded easily. It is convenient to drive into the lorry from the loading platform with for instance fork lifts. FIG. 2 shows an exploded view of such a loading bridge according to the present invention. The loading bridge comprises a housing, which is composed of two fixed sides 7, which have been folded zigzag-wise, and also a rear wall 8. The rear wall comprises reinforcement pieces 9, which are mutually connected through bars 10. When providing such a loading bridge in a loading platform, the loading bridge is located as a whole [on the right spot] in a desired position, after which the loading platform is formed in concrete. Thus the sides 7, the rear wall 8, the reinforcement pieces 9 and the bars 10 function as a lost formwork. [Into the] *The* housing [thus obtained] *supports* a base 11 [is provided], which comprises a substantially horizontal part 12 and a part 13 extending obliquely downward to the front at an angle θ of about twenty-two degrees (See FIG. 3). Angle θ as illustrated in FIG. 5 is about fifteen degrees. Also, the bottom of the base 11 comprises a front wall 14 extending obliquely upwardly. The loading bridge per se comprises a movable plate 15, which is manufactured of steel or aluminum : and to the lower side thereof reinforcement]. *Reinforcement* ribs 16 have been welded to the lower side of the loading bridge. Further, a round rod 17 has been welded to the under side of the plate 15, which rests in an array of substantially L-shaped hooks 18 welded against the back wall 8. Finally, a filling piece 19 has been welded against the lower side of the plate 15[, which]. The filling piece 19 can be manufactured from a steel box or may be composed of rather light material, like tempex.

This aim is achieved, in that under the bridge a flexible 40 body has been provided of which the volume of the flexible *body* increases when it is filled with a gas.

As the price of such [as] *a* flexible body is modest, and the filling thereof requires only *low priced* equipment, of which the price is low], a rising mechanism for such a bridge 45 is provided, which can be manufactured [against] for a modest [costs] *cost*. Thus the cost of such a loading bridge are *is* decreased considerably. In this respect, the remark is made, that the bridge only has to be lifted in its unloaded condition[; hence]. *Hence* there is no need for substantial 50 power, so that a relatively light and simple pneumatic apparatus is satisfactory.

Subsequently, the present invention will be elucidated with the help of the accompanying drawings, wherein:

loading platform comprising a loading bridge;

FIG. 2: is a schematic exploded view of a first embodiment of a loading bridge according to the present invention; FIG. 3: is a schematic cross-sectional view of the first embodiment of a loading bridge according to the present 60 invention;

At the lower side of the plate 15, a lid 21 has been hingedly connected by means of hinges 20.

In the space between the [falling] *filling* piece 19 and the oblique part 13 of the [bottom] base 11, a flexible bag or bellows 22 has been provided, which may be manufactured from for instance polyethylene. The form of this bag is such that it fits in the space thus provided. Further, this bag comprises a connection 23, which fits into a hole 24 pro-FIG. 1: is a schematic perspective view of a closed 55 vided in the bottom. Through this connection a gas, for instance air, can be supplied[, and] which can fill the bag 22, so that the bridge 15 is [rasied] *raised* thereby. The cross-sectional view shown in FIG. 3 shows how the bag 22 is locked up in the space between the [olique] *oblique* part 13 of the bottom and the filling piece 19. The bag may be connected with the lower side of the filling piece by for instance adhesive or buttons 60. Further, it is shown how a ventilator 26 can blow up the bag 22 through a tube 25 against the spring pressure of a one-way valve 27. Further, a valve 28 with pressure dependent action has been provided in the tube, which lets a part of the air flow out when the pressure in the bag becomes too high, so that the loading

FIG. 4: is a schematic perspective view of a second embodiment of a loading bridge according to the present invention;

FIG. 5: is a cross-sectional view of an alternative 65 embodiment for the controlling mechanism of the lid of the loading bridge according to the present invention; and

US RE39,404 E

3

bridge under a changing load, for instance the driving on and off a fork lifter, does not suddenly jump upwardly. Instead of a ventilator, a compressor with a venturi can be used.

Further in the drawing, it is shown how the vehicle lift 29 can be moved from a lorry 30 [until under] to the space 5 under the apparatus, so that it does not interfere the loading and unloading. To avoid wear of the bag during the movement of the loading bridge, the front wall 14 thereof is formed such, that the bag wall rolls off or on, when moving the loading bridge. The same feature has been applied with 10 the side walls [; the]. *The* wall of the bag rolls as a membrane on or off against the side wall 19. Besides [these] this, the side walls 19 serves to protect the bag[,] 22 in the highest position of the loading bridge. Further, it is shown in this figure how the lid **21**, which 15 is [connected] *connected* with the bridge 15 by means of a hinge 20, is provided [of] with a rod mechanism 31[, that provides for the fact, that the]. The lid 21 is usually in its inward position, whereas when reaching the highest position of the loading bridge the rod mechanism forces the lid 20 upwardly, so that this is in the position shown with drawn lines in the figure, after the loading bridge may descend until the position, in which this connects on the loading floor of the lorry 30, and rests on the frame of the lorry or on the loading floor thereof. The lid **21** is kept in this position by 25 a cam 32 welded thereon by a folded rod 33, which is connected with the loading bridge 15 by means of a hinge 34, and a rod 35 connected hingedly with the other side thereof, which]. *The* rod [comprises a thickening] 35 thickens 36 at its lower side. [Further this] The rod 35 extends 30 through an [apetture] aperture in the front plate 14. When reaching the upper position of the loading bridge, the thickening 36 in the rod 35 exerts a force to the folded rod 33, so that *the folded* rod 33 moves the lid 21 to its extended position. This position is maintained by the cam 32 35 when moving *the loading bridge moves* downwardly. In FIG. 4, another embodiment of the loading bridge is shown, in which another plate 15 of the loading bridge, *is* supported by a network of thin metal strips 36 have been provided, so that *forming* a honeycomb-like structure 40 develops. This results in a lighter construction of the reinforcement of the loading bridge, which may considerably reduce the costs thereof. This construction is only allowed [becuase] *because* the forces of the loading bridge are borne by the whole underside thereof, so that the 45 construction for the concentrating of the forces to one point, which was necessary when using a hydraulic drive, is superfluous. This has of course a very favorable outworking on the price. Further, this loading bridges comprises a rod system 37 and a spring 38, which also provides that during 50 the descending only of the loading bridge the lid **21** is in its extended position. Further, the bag can be made so large, that is *it* pushes directly against the lower side of the bridge and makes the filling piece superfluous. In this embodiment, a front skirt 52 and side skirts 53 [are 55] provided extending] *extend* downwardly [form] *from* the underside of the bridge. When the bag is deflated, it is folded within the front and side skirts, and the front skirt is adjacent the front wall 14. As the bag is inflated, side portions of the bag are played out off of the skirts onto the front wall and 60 the side walls of the housing. This is further elucidated with the help of FIG. 5. When moving upwardly, the compression spring 38 will urge the rod system 37 outwardly, which is avoided by the cam 39. When the bridge has reached its highest position, the chain 65 40 will [pull] *pull* the rod system 37 downwardly and outwardly, so that the lid 21 is urged to its extended position.

4

During the [following the] descending of the bridge, the rod system 37 will be received by a top 41, which urges the rod system and the spring 38 back to their original positions.

Of course, a lot of other possibilities are available for the controlling [of] the lid 21.

In the embodiment of the loading bridge depicted in [FIG.] *FIGS.* 6 and 7, the bag 22 has been replaced by a bellows 41, *such as an air spring*.

[Besides the] *The* construction of this embodiment of the loading bridge 3 is substantially equal to the embodiment depicted in [FIG.] FIGS. 1–3. The present embodiment is different, because no bag exists and therefore no housing[,] in which the bag 22 is enclosed, as there is no question anymore of a bag] is necessary. The only reason for nevertheless applying a full housing is the use thereof as lost formwork. This is of course also possible together with the application of a bellows. Instead thereof a A frame 43 is used, of which the plate 15 of the loading bridge is provided hingedly, in a way substantially as in the first embodiment. For bearing the load of the frame on the base, two brackets 44 have been provided. Further, in this embodiment, the plate 15 is reinforced by spars 42. The bellows rests with its bottom on the horizontal part of the bracket 44, whereas the top thereof is connected with a plate 45, being connected with the two middle spars 42.

Further the side wall of *the* loading bridge is composed of plates **19**, which avoid**[**,**]** that part of the body **[**become**]** *that becomes* squeezed between the frame and the bridge.

[Besides the] *The* construction of the [bellow] *bellows* is depicted in FIG. 7. The bellows 41 comprises a bottom plate 46, which is connected on the horizontal part 44 through an intermediate piece 47. The bellows per se, which is composed of a flexible bag 48, for instance made of rubber or of plastic, is connected with the base plate 46 and a top plate 49. To avoid extension of the bag 48 in the horizontal direction, two rings 50 [ve] *have* been provided. Through a pipe 51[,] extending through the intermediate piece 47 and the base plate 46, a gas, for instance air, can be supplied to make the volume of the bag 48 increase. In view of the supply of air or a gas [referred is], *refer* to the embodiment described with the help of FIG. 3. [Besides several] *Several* features of the different embodiments can be mutually combined.

I claim:

[1. Loading bridge for making a connection between a loading platform and vehicle, comprising:

- a substantially planar member pivotally connected to the loading platform and capable of bearing a load, wherein a rear edge portion of said substantially planar member is hinged along a surface of the loading platform, and wherein a front edge is movable in a direction perpendicular to said surface of the loading platform; and
- pivot means for pivoting said substantially planar member, said pivot means comprising an inflatable flexible body.

[2. A loading bridge as claimed in claim 1, wherein said pivot means further comprises means for filling said inflat-able flexible body with air.]

[3. A loading bridge as claimed in claim 1, wherein said flexible body is a bag made of polyethylene which covers a substantial portion of a bottom surface of the substantially planar member.]

[4. A loading bridge as claimed in claim 1, wherein said flexible body is a bag made of PVC which covers a substantial portion of a bottom surface of the substantially planar member.]

US RE39,404 E

5

[5. A loading bridge as claimed in claim 1, further comprising a front skirt extending downwardly from a front portion of a bottom surface of the substantially planar member; and

- first and second side skirts extending downwardly from ⁵ opposite side portions of the bottom surface of the substantially planar member;
- wherein when said flexible body is in a deflated condition said flexible body is stored between said front skirt and said first and second side skirts in a folded fashion, and ¹⁰ wherein as said flexible body is inflated side portions of said flexible body are played out from the skirts onto a housing of the loading platform.]

6

[11. A loading bridge as claimed in claim 9, further comprising control means for controlling movement of said lid, wherein said lid is controlled to an upward position during upward movement of the substantially planar member.]

12. Loading bridge for making a connection between a loading platform and vehicle, comprising:

a substantially planar member pivotally connected to the loading platform and capable of bearing a load, wherein a rear edge portion of said substantially planar member is hinged along a surface of the loading platform, and wherein a front edge is movable in a direction substantially perpendicular to said surface of

[6. A loading bridge as claimed in claim **1**, wherein said flexible body is a bellows having a rigid bottom and rigid ¹⁵ top, and wherein said rigid top is connected to a bottom surface of the substantially planar member.]

[7. A loading bridge as claimed in claim 6, wherein said bellows is a air spring.]

[8. A loading bridge as claimed in claim 1, wherein the ²⁰ loading platform has a recess and a housing formed in a bottom portion of said recess, wherein said substantially planar member is disposed within said recess, and wherein said flexible body is disposed within said housing.]

[9. A loading bridge as claimed in claim **1**, further ²⁵ comprising a lid hingedly connected to the front edge of said substantially planar member.]

[10. A loading bridge as claimed in claim 9, wherein when said loading bridge is in a loaded condition said substantially planar member is supported on the vehicle by said lid.]

the loading platform;

a base positioned under said planar member;

pivot means for pivoting said substantially planar member, said pivot means comprising an inflatable flexible body; and

means for inflating said inflatable flexible body, said means for inflating including a ventilator positioned under said base.

13. A loading bridge as claimed in claim 12, wherein said base includes a hole for allowing communication between said inflatable flexible body and said ventilator.

14. A loading bridge as claimed in claim 12, wherein said inflatable flexible body includes an opening in a bottom portion for allowing communication with said ventilator.

* * * * *