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(54) **STACKABLE PALLET**

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(*) Notice: This patent is subject to a terminal disclaimer.

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(64) Patent No.: **5,983,806**
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Appl. No.: **09/143,961**
Filed: **Aug. 31, 1998**

U.S. Applications:

(63) Continuation of application No. 08/835,320, filed on Apr. 7, 1997, now Pat. No. 5,799,585.
(60) Provisional application No. 60/028,899, filed on Oct. 21, 1996.

(51) **Int. Cl.**[7] **B65D 19/38**
(52) **U.S. Cl.** **108/53.1**; 206/499; 206/503; 220/1.5; 248/346.02
(58) **Field of Search** 108/51.11, 53.1, 108/53.3, 57.28, 57.32, 57.33; 206/499, 503; 220/1.5, 756

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Primary Examiner—Janet M. Wilkens
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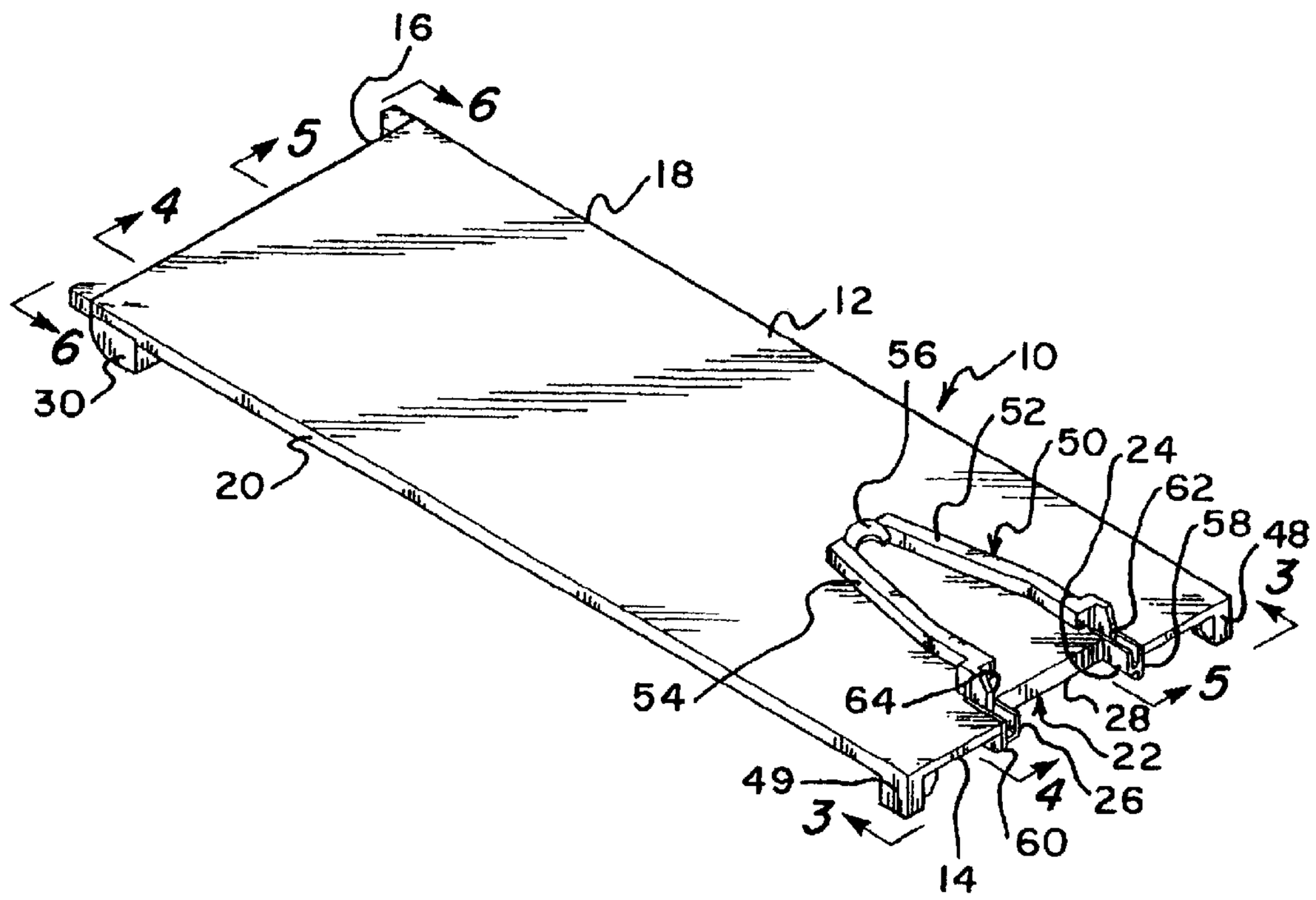
(57) **ABSTRACT**

A stackable pallet comprises a rectangular planar base member which has two opposing ends and two opposing sides. Extending into one of the ends of the base member is a recess which is defined by two side edges and a transverse edge. A pair of smooth curved members extend downwardly from the other end of the base member. A pair of spaced apart elongated beams extend downwardly from the base member between the ends of the same. A handle member is pivotally secured to the base member between the side edges of the recess. The handle member is adapted to be pivoted from an inoperative position, wherein the handle member is folded on top of the base member, to an operative position, wherein the handle member extends upwardly from the base member.

17 Claims, 3 Drawing Sheets



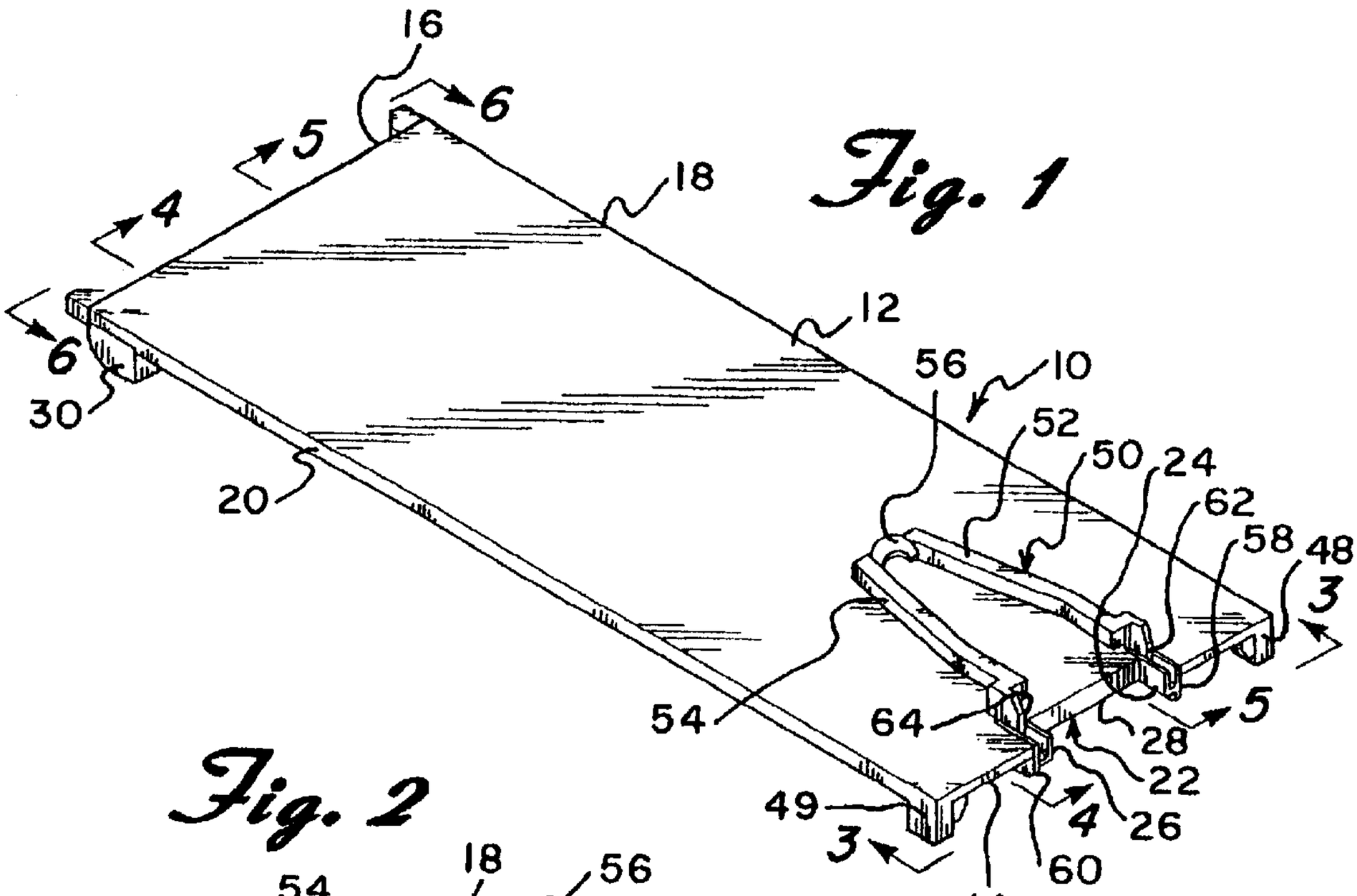


Fig. 1

Fig. 2

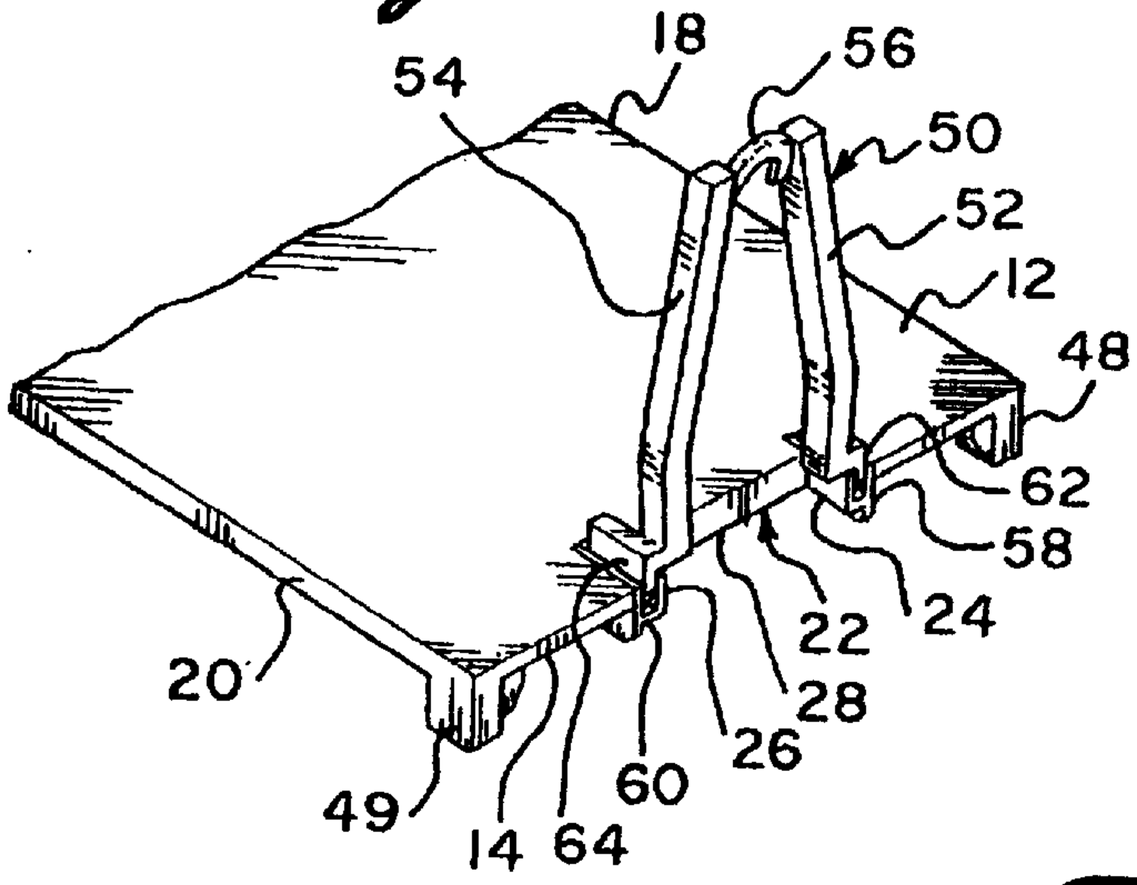
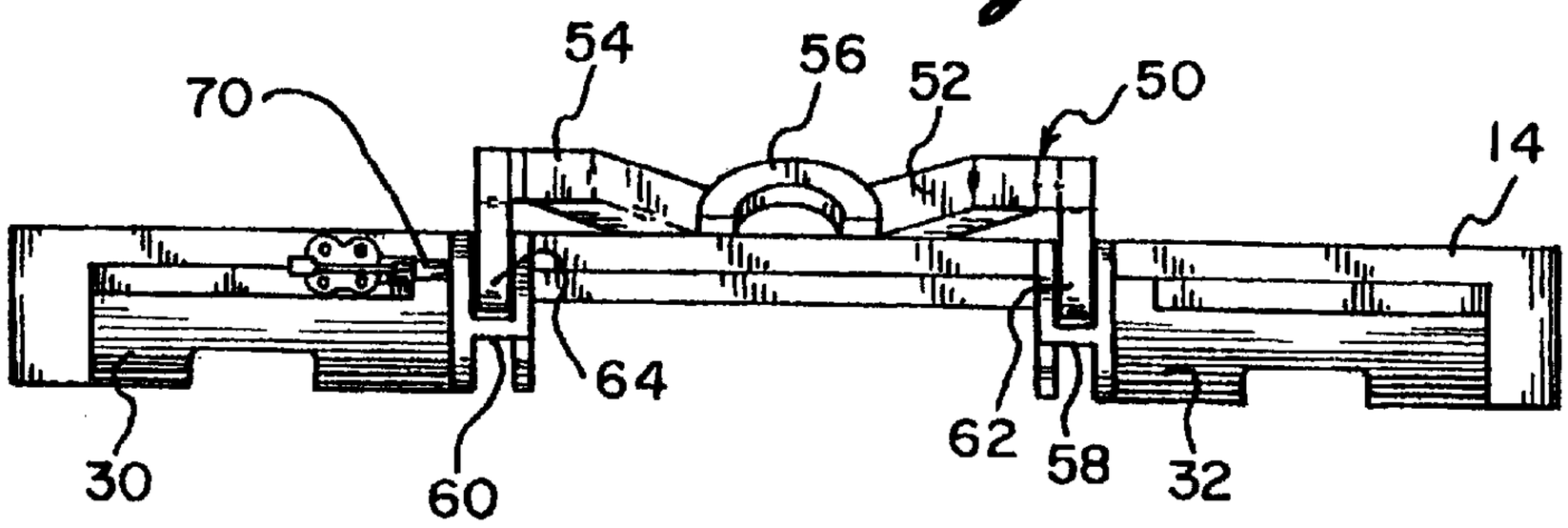


Fig. 3



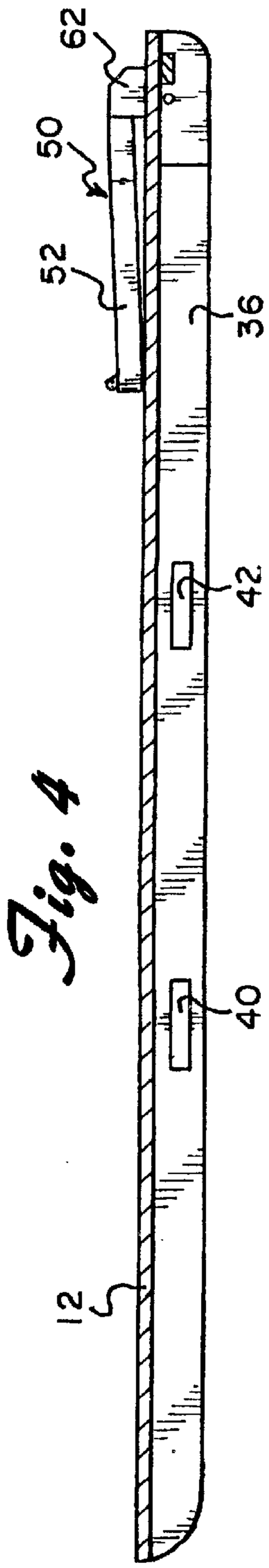


Fig. 4

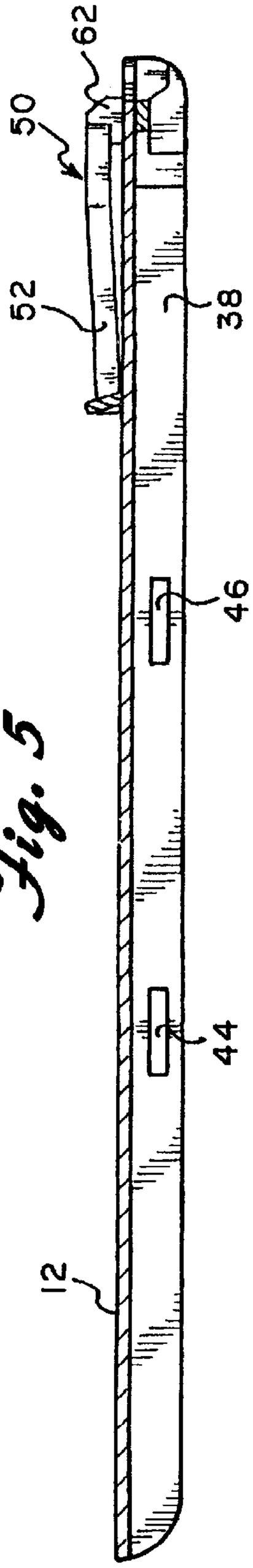


Fig. 5

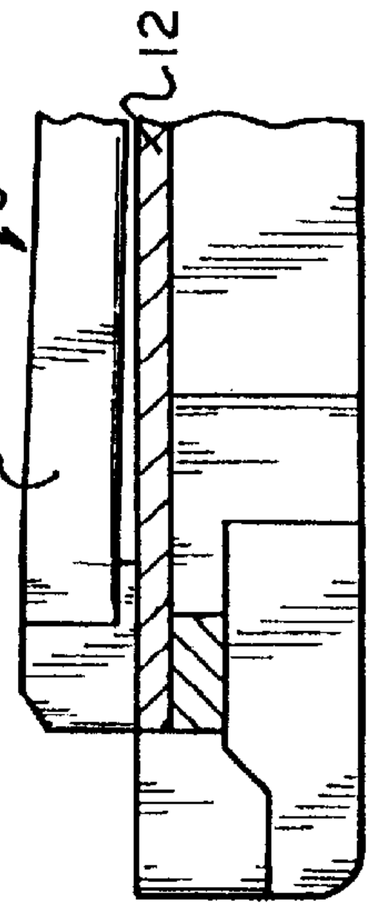


Fig. 7

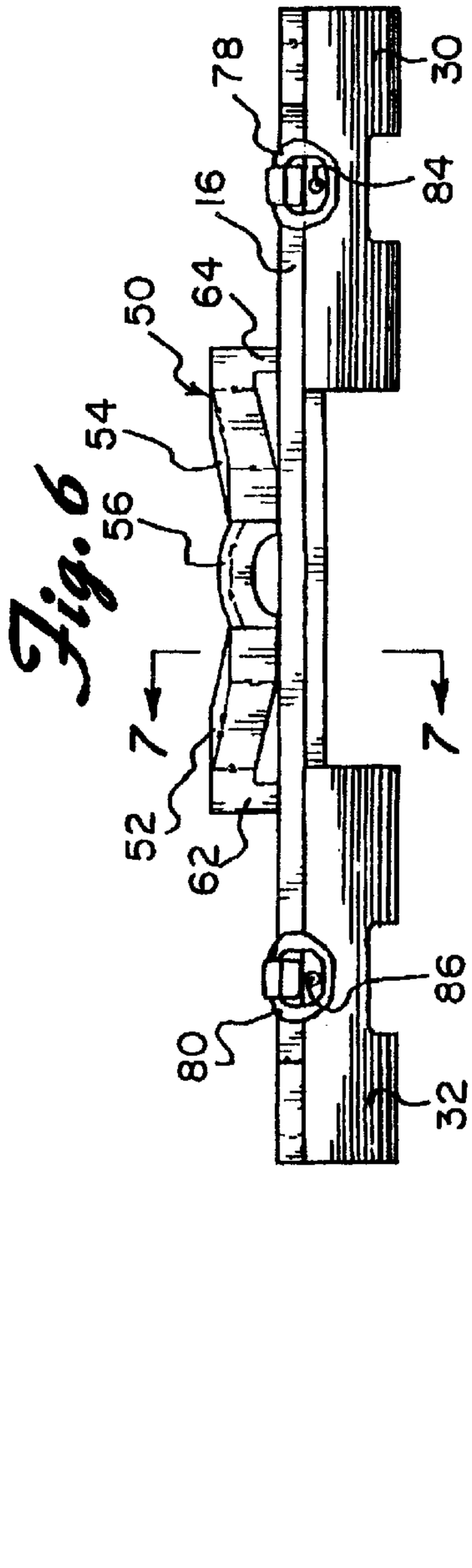


Fig. 6

Fig. 8

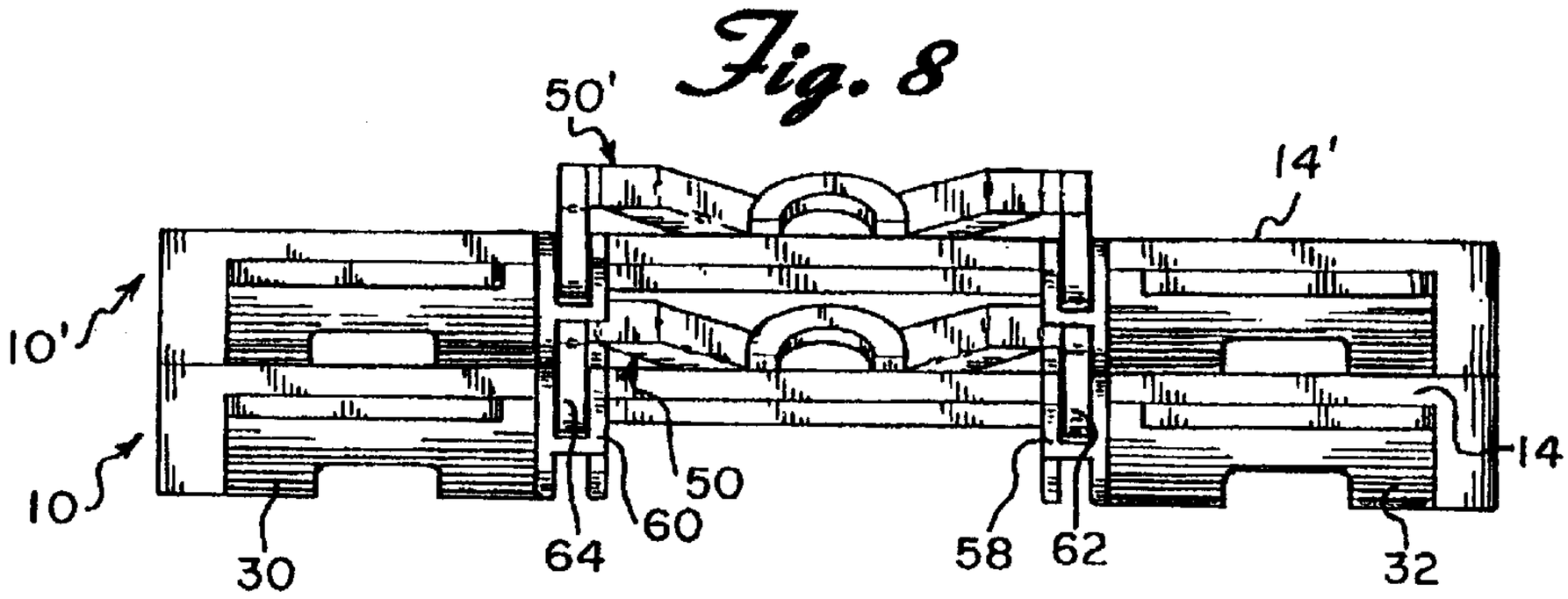


Fig. 9

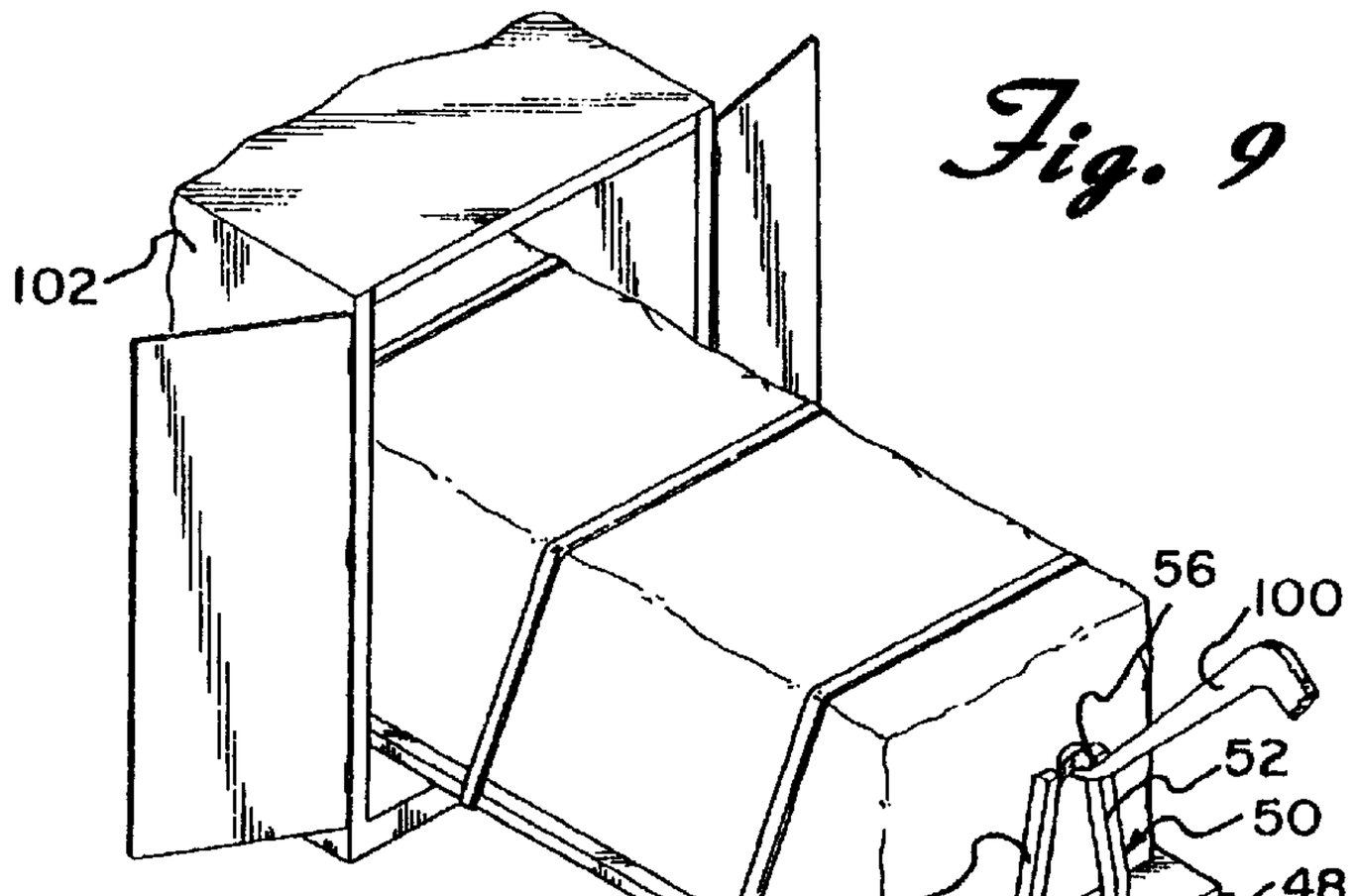
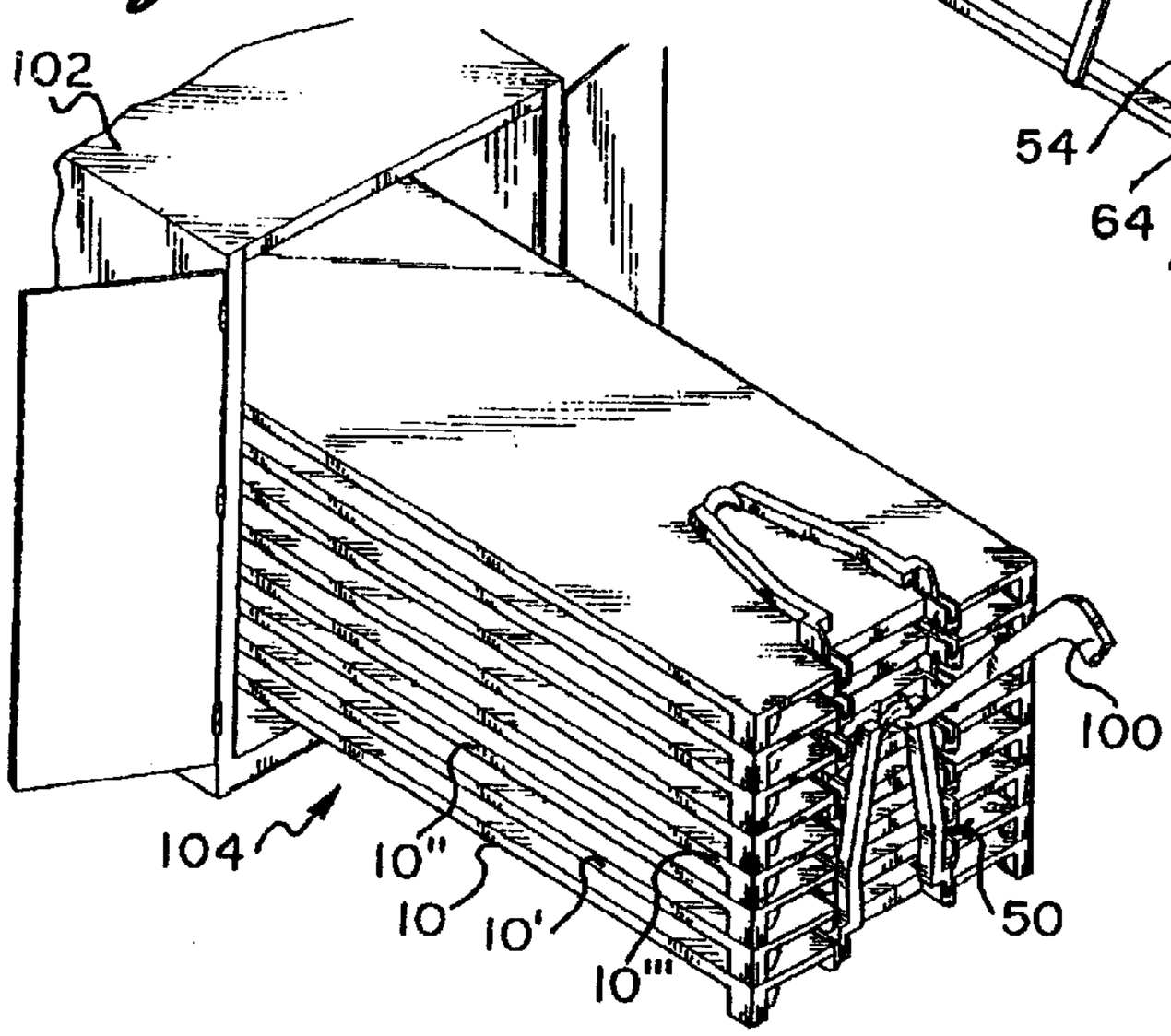


Fig. 10



STACKABLE PALLET

Matter enclosed in heavy brackets [ ] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue.

CROSS REFERENCE TO RELATED APPLICATION

This application is a continuation of U.S. application Ser. No. 08/835,320, filed Apr. 7, 1997, now U.S. Pat. No. 5,799,585, which prior application claims the benefit of U.S. Provisional Patent Application Ser. No. 60/028,899, filed Oct. 21, 1996.

BACKGROUND OF THE INVENTION

The present invention is directed toward a stackable pallet and, more particularly, to such a pallet which is adapted to be inserted into an open end of a shipping container and which can be compactly stacked on top of an adjacent pallet when not in use.

In order to transport a plurality of packaged goods it is common to first place the goods on top of an article supporting platform or pallet which includes a substantially planar support surface. Such pallets are required to comply with I.S.O. Standards promulgated by the International Standards Organization. U.S. Pat. No. 4,834,000 shows an example of that kind of pallet. Once the pallet is loaded, it is pushed or pulled into a shipping container to be carried by a truck, ship, train or plane. Such pallets are typically rather large and are adapted to support loads of several tons. Accordingly, specialized loading vehicles, e.g. PLS (pallet load and unload system) trucks, are utilized to either push or pull the loaded pallet into the cargo area of the shipping vehicle or container.

Existing article supporting platforms often include a pair of opposing end walls. U.S. Pat. Nos. 4,099,640, 4,162,737, 4,355,732, 4,638,744, 4,911,318, 4,964,349, 5,275,301, 5,398,832, 5,494,182 disclose examples of such platforms. It is desirable for the end walls of the article supporting platforms to be placed in a collapsed condition after the goods are unloaded from the same so that a plurality of platforms can be stacked on top of one another. The stacking of the platforms is important for the convenient storage and transportation of the same. In order to position a platform of the type described above in the collapsed condition, the end walls are typically folded inwardly so that they rest on top of the planar support surface of the platform. Accordingly, when a similarly collapsed platform is stacked on top of an adjacent collapsed platform, the end walls of the lower platform frequently interfere with the proper alignment of the upper platform which is positioned on top of the same.

Another problem which typically arises when stacking a plurality of planar platforms on top of one another, whether or not they have end walls, is that they cannot be readily fastened to one another. This makes transportation of the stacks difficult.

Even further, a stack containing a plurality of platforms is quite heavy and is cumbersome to transport. However, the stack typically does not include means for allowing a conventional PLS truck to readily engage the stack so that it can be pushed or pulled to a desired location.

SUMMARY OF THE INVENTION

The present invention is designed to overcome the deficiencies of the prior art discussed above. It is an object of

this invention to provide a pallet which can be efficiently stacked on top of adjacent pallets when not in use.

It is a further object of the invention to provide a pallet which includes a handle member pivotally attached to one end of the pallet to facilitate transportation of the same by a conventional PLS truck.

It is yet another object of the invention to provide a pallet which complies with the I.S.O. standards set forth by the International Standards Organization.

In accordance with the illustrative embodiments, demonstrating features and advantages of the present invention, there is provided a stackable pallet which comprises a rectangular planar base member. The base member has two opposing ends and two opposing sides. Extending into one of the ends of the base member is a recess which is defined by two side edges and a transverse edge. A pair of smooth curved members extend downwardly from the opposite end of the base member. A pair of spaced apart elongated beams extend downwardly from the base member between the ends of the same. A handle member is pivotally secured to the base member between the side edges of the recess. The handle member is adapted to be pivoted from a stored position, wherein the handle member is folded on top of the base member, to an operative position, wherein the handle member extends upwardly from the base member. The handle member is so configured and dimensioned to fit between the elongated beams of the pallet positioned directly above so as not to interfere with the ability to stack a plurality of pallets on top of each other.

Other objects, features and advantages of the invention will be readily apparent from the following detailed description of a preferred embodiment thereof taken in conjunction with the drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

For the purpose of illustrating the invention, there is shown in the accompanying drawings one form which is presently preferred; it being understood that the invention is not intended to be limited to the precise arrangements and instrumentalities shown.

FIG. **1** is a perspective view of a stackable pallet constructed in accordance with the principles of the present invention;

FIG. **2** is a partial perspective view of the present invention showing the handle member in the upright position;

FIG. **3** is an end view taken along lines **3—3** of FIG. **1**;

FIG. **4** is a cross-sectional view taken along lines **4—4** of FIG. **1**;

FIG. **5** is a cross-sectional view taken along lines **5—5** of FIG. **1**;

FIG. **6** is an end view taken along lines **6—6** of FIG. **1**;

FIG. **7** is a cross-sectional view taken along lines **7—7** of FIG. **6**;

FIG. **8** is an end view showing two pallets stacked on top of one another;

FIG. **9** is a perspective view showing a loaded pallet being inserted into a shipping container, and

FIG. **10** is a perspective view of a stack of pallets being inserted into a shipping container.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring now to the drawings in detail wherein like reference numerals have been used throughout the various

figures to designate like elements, there is shown in FIG. **1** a stackable pallet constructed in accordance with the principles of the present invention and designated generally as **10**.

The stackable pallet **10** includes a rectangular planar base member **12** which, as can clearly be seen in the figures, has a width and a length. The base member has a first end **14**, a second end **16**, and two opposing sides **18** and **20**. Extending into the first end **14** of the base member **12** is a recess **22**. The recess **22** is defined by two side edges **24** and **26** and a transverse edge **28**. The base member **12** is preferably about 585 cm long, 230 cm wide, and 12.5 cm high.

Slider pads in the form of smooth curved segments **30** and **32** extend downwardly from the bottom of the base member **12** adjacent the second end **16** thereof (FIG. **6**). Each slider pad is positioned adjacent a different one of the sides **18** and **20** of the base member **12**. The curved segments or slider pads facilitate the sliding of the pallet when the first end **14** of the base member **12** is raised by a conventional PLS truck and transported across a surface such as the floor of a shipping container as more fully described below. Although the use of slider pads is preferred in connection with the present invention, it should be readily apparent more conventional roller means could also be utilized in place of the slider pads. The purpose of the slider pads or roller means is to reduce the friction between the second end **16** of the pallet **10** and the container floor or other support surface as the pallet is being moved by the PLS truck.

A pair of elongated steel beams or grinders **36** and **38** extend downwardly from the bottom of the base member between the first and second ends thereof (FIGS. **4** and **5**). The elongated beams are spaced equally on either side of a longitudinal centerline of the base member and are preferably located about 900 mm from one another. As shown in FIGS. **4** and **5**, the elongated beams **36** and **38** extend throughout a substantial length of the base member **12**. The base member **12** is supported on the elongated beams **36** and **38**. The end of each of the beams located adjacent the second end **16** of the base member **12** is preferably curved so that when the first end **14** is lifted by a PLS truck and the weight of the pallet is placed on the curved segments **30** and **32**, the beams do not contact the ground and interfere with the transportation of the pallet.

In the preferred embodiment, each of the elongated beams has two openings **40**, **42** and **44**, **46**, respectively, therein. Opening **40** in beam **36** is preferably aligned with opening **44** of beam **38** and opening **42** is preferably aligned with opening **46**. Such alignment of the openings allows the pallet to be readily lifted by a fork lift truck. Specifically, each tine of the fork lift truck is passed through the aligned openings so that the truck can lift the pallet.

In the preferred embodiment, two feet **48** and **49** are provided, each of which extends downwardly from a different one of the sides **18** and **20** of the base member **12** adjacent the first end **14** thereof (FIG **1**). The curved segments **30**, **32**, the feet **48**, **49** and the elongated beams **36**, **38** extend downwardly from the base member an equivalent distance in order to sufficiently support the base member **12** on a support surface.

A handle member **50** is secured adjacent the first end **14** of the base member **12** as more fully described below. The handle member **50** includes a pair of converging arms **52** and **54**. The converging ends of the arms are joined by a curved connecting segment **56**.

Secured to the base member **12** adjacent each of the side edges **24** and **26** of the recess **22** are bracket supports **58** and **60**. A pair of L-shaped brackets **62** and **64** are provided, each of which is pivotally secured in a corresponding one of the bracket supports by means of a pivot pin (not shown). Each of the free ends of the handle member **50** is secured to a corresponding one of the L-shaped bracket members. The L-shaped brackets **62** and **64** allow the handle member **50** to be moved from an inoperative folded position, wherein said handle member **50** is folded on top of the base member **12** (FIG. **1**), to an operative upright position, wherein the handle member **50** extends upwardly from the base member **12** (FIG. **2**). It should be noted that the distance the elongated beams extend downwardly from the bottom of the base member is greater than the thickness of the handle member in order to allow the pallets to be compactly stacked on top of one another as more fully described below.

If desired, locking means may be provided for releasably locking the handle member **50** in the upright position. The locking means may be in the form of a sliding bolt **70** or the like which cooperates with an opening in the bracket **64**.

Two spaced apart eyelets **78** and **80** are pivotally secured to the second end **16** of the base member **12**. The eyelets are adapted to move from an upright configuration, wherein they extend upwardly from the base member, to a folded configuration, wherein they extend downwardly from the base member (FIG. **6**). A pin **84** extends outwardly from the curved support member **30** and a pin **86** extends outwardly from the curved support member **32**. When eyelet **78** is placed in the folded configuration, pin **84** projects through the same. Similarly, when eyelet **80** is placed in the folded configuration pin **86** projects through the same.

Two additional eyelets are secured adjacent the first end **14** of the base member **12**. The eyelets allow the pallet to be lifted by a crane or other lifting device. Specifically, one end of a plurality of lines can be secured to each of the eyelets. The other end of each of the lines can be secured to the lifting device in order to allow the pallet **10** to be lifted and readily transported.

In order to facilitate an understanding of the principles associated with the foregoing device, its operation will now be briefly described. In use, the handle member **50** of the pallet **10** is placed in its upright position (FIG. **2**). Articles are then loaded onto the top of the pallet. The articles are preferably covered and strapped to the pallet. Thereafter, the curved connecting segment **56** is grasped by a gripping member **100** which is attached to a conventional PLS truck of the type known in the art (FIG. **9**). The first end **14** of the pallet **10** is lifted by the PLS truck so that the weight of the pallet **10** is placed on the curved segments **30** and **32**. The PLS truck pulls the pallet **10** onto the support surface of the truck in the known manner and is backed so as to be positioned at the open end of a shipping container such as shown at **102** in FIG. **9**. Thereafter, the PLS truck lowers the pallet until the smooth curved segments **30** and **32** rest on the floor of the shipping container. As the pallet is moved into the container, the curved segments **30** and **32** slide across the floor of the same until the pallet is properly positioned in the container. Obviously, the pallet is removed from the shipping container by reversing the above procedure.

Typically, a large number of pallets are utilized to transport goods into and out of shipping containers. When the pallets are not in use, it is desirable to stack them on top of one another so that they do not take up needed floor space. The pallets are preferably stacked in the following manner. The handle member **50'** of one of the pallets **10'** is placed in its inoperative or folded position. The tines of a fork lift are then inserted into the two fork lift openings in either of the

elongated beams of the pallet **10'**. The fork lift then raises the pallet and places the same on top of a different pallet **10** (FIG. **8**). The handle of the lower pallet fits in between the elongated beams which extend downwardly from the upper pellet as shown in FIG. **8**. The elongated beams of the upper pallet **10'** rest on the upper surface of the lower pallet **10**.

The adjacent pallets **10** and **10'** are locked together as follows. The eyelets **78** and **80** on the second end **16** of one of the pallets **10** are placed in the upright configuration so that each of the pins which extend from the curved segments of the pallet **10'** extend through a corresponding one of the eyelets **78** and **80** on the lower pallet **10**. The first ends **14** and **14'** of adjacent pallets may also be secured together by means of sliding bolts or the like. This procedure may be repeated until a stack **104** containing a desirable number of pallets is obtained (FIG. **10**).

If it is desired to transport a stack of pallets (for example to return them to the shipper) the handle member **50** of the lowermost or ultimate pallet **10** in the stack **104** is preferably locked in the upright position as shown in FIG. **10**. The handle member **50** extends upwardly through recesses **22** in the penultimate pallet **10"**, the antepenultimate pallet **10'"**, etc. Maintaining the handle member **50** in its upright position provides means for the gripping member **100** of the PLS truck to grasp the handle member of the pallet **10** and push or pull the entire stack to a desired location.

The present invention may be embodied in other specific forms without departing from the spirit or essential attributes thereof and accordingly reference should be made to the appended claims rather than to the foregoing specification as indicating the scope of the invention.

What is claimed is:

1. A stackable pallet comprising:

a rectangular planar base member having a width and a length and including a first end, a second end, and two opposing sides;

a pair of spaced apart elongated beams extending downwardly from said base member, each of said beams extending throughout a substantial length of said base member, said base member being supported on said elongated beams, and

a handle member pivotally secured to said base member adjacent said first end, said handle member being adapted to be pivoted from an inoperative position, wherein said handle member is folded on top of said base member, to an operative position, wherein said handle member extends upwardly from said base member, said handle member having a width which is less than the distance between said beams whereby when said handle member is in its inoperative position it can fit between the beams of a similarly constructed pallet stacked thereon.

2. The stackable pallet of claim **1** further wherein said base member has a recess extending into said first end of said base member, said recess being defined by two side edges and a transverse edge and wherein said handle member is pivotally secured to said side edges.

3. The stackable pallet of claim **2** wherein said handle member includes a pair of converging arms, each of said converging arms being pivotally secured to said base member adjacent a different one of said side edges of said recess, said pair of arms being joined by a connecting segment.

4. The stackable pallet of claim **1** wherein each of said beams includes at least two spaced apart openings therein.

5. The stackable pallet of claim **1** wherein said handle member has a predetermined thickness and wherein said

elongated beams extend downwardly from said base member a distance which is at least as great as the thickness of said handle member.

6. The stackable pallet of claim **5** further including a pair of feet, each of said feet extending downwardly from a different one of said sides of said base member adjacent said first end thereof, said feet extending downwardly from said base member a distance equivalent to said distance said beams extend downwardly from the same.

7. The stackable pallet of claim **1** further including locking means for releasably locking said handle member in said operative position.

8. A stackable pallet comprising:

a rectangular planar base member having a width and a length and including a first end, a second end, and two opposing sides, said base member further having a recess extending into said first end of said base member, said recess being defined by two side edges and a transverse edge;

a pair of spaced apart elongated beams extending downwardly from said base member, each of said beams extending throughout a substantial length of said base member, said base member being supported on said elongated beams, and

a handle member pivotally secured to said base member adjacent said side edges of said recess, said handle member being adapted to be pivoted from an inoperative position, wherein said handle member is folded on top of said base member, to an operative position, wherein said handle member extends upwardly from said base member, said handle member having a width which is less than the distance between said beams whereby, when said handle member is in its inoperative position, it can fit between the beams of a similarly constructed pallet stacked thereon.

9. The stackable pallet of claim **8** wherein said handle member includes a pair of converging arms, each of said converging arms being pivotally secured to said base member adjacent a different one of said side edges on said recess, said pair of arms being joined by a connecting segment.

10. The stackable pallet of claim **8** wherein each of said beams includes at least two spaced apart openings therein.

11. The stackable pallet of claim **8** wherein said handle member has a predetermined thickness and wherein said elongated beams extend downwardly from said base member a distance which is at least as great as the thickness of said handle member.

12. The stackable pallet of claim **11** further including a pair of feet, each of said feet extending downwardly from a different one of said sides of said base member adjacent said first end thereof, said feet extending downwardly from said base member a distance equivalent to said distance said beams extend downwardly from the same.

13. The stackable pallet of claim **8** further including locking means for releasably locking said handle member in said operative position.

14. A stackable pallet system comprising:

a plurality of pallets, each of said pallets including:

a rectangular planar base member having a width and a length and including a first end, a second end, and two opposing sides, said base member further having a recess extending into said first end of said base member, said recess being defined by two side edges and a transverse edge;

a pair of spaced apart elongated beams extending downwardly from said base member, each of said beams extending throughout a substantial length of

said base member, said base member being supported on said elongated beams, and

a handle member pivotally secured to said base member adjacent said side edges of said recess, said handle member being adapted to be pivoted from an inoperative position, wherein said handle member is folded on top of said base member, to an operative position, wherein said handle member extends upwardly from said base member;

said plurality of pallets being adapted to be positioned on top of one another to form a stack having a lowermost ultimate pallet, a penultimate pallet, and an antepenultimate pallet, said handle members of said penultimate and antepenultimate pallets being positioned in said inoperative position, said elongated beams of said antepenultimate pallet contacting said base member of said penultimate pallet and said handle member of said penultimate pallet being positioned between said elongated beams of said antepenultimate pallet, said handle member of said ultimate pallet being placed in said operative position and extending upwardly within the recesses in said penultimate and antepenultimate pallets.

15. The stackable pallet system of claim **14** further including means for connecting each of said pallets to an adjacent pallet in said stack.

16. A stackable pallet system comprising:

a plurality of pallets, each of said pallets including:

a substantially rectangular planar base member having a width and a length and including a first end, a second end, and two opposing sides;

a pair of spaced apart elongated beams extending downwardly from said base member, each of said beams extending throughout a substantial length of said base member, said base member being supported on said elongated beams, and

a handle member pivotally secured to said base member adjacent said first end, said handle member being adapted to be pivoted from an inoperative position, wherein said handle member is folded on top of said base member, to an operative position, wherein said handle member extends upwardly from said base member;

said plurality of pallets being adapted to be positioned on top of one another to form a stack having a lowermost ultimate pallet, a penultimate pallet, and an antepenultimate pallet, said handle members of said penultimate and antepenultimate pallets being positioned in said inoperative position, said elongated beams of said antepenultimate pallet contacting said base member of said penultimate pallet and said handle member of said penultimate pallet being positioned between said elongated beams of said antipenultimate pallet, said handle member of said ultimate pallet being placed in said operative position and extending upwardly.

17. The stackable pallet system of claim 16 further including means for connecting each of said pallets to an adjacent pallet in said stack.

* * * * *