



US00RE37716E

(19) **United States**
(12) **Reissued Patent**
Sutardja et al.

(10) **Patent Number: US RE37,716 E**
(45) **Date of Reissued Patent: May 28, 2002**

(54) **HIGH-SPEED, LOW POWER, MEDIUM RESOLUTION ANALOG-TO-DIGITAL CONVERTER AND METHOD OF STABILIZATION**

5,600,322 A * 2/1997 Garavan 341/172
5,682,163 A 10/1997 Hsu 341/156
5,784,016 A 7/1998 Nagaraj 341/120
5,825,316 A 10/1998 Kuttner 341/120

* cited by examiner

(75) Inventors: **Sehat Sutardja**, Cupertino; **Pantas Sutardja**, San Jose, both of CA (US)

Primary Examiner—Peguy Jeanpierre
Assistant Examiner—Jean Bruner Jeanglaude
(74) *Attorney, Agent, or Firm*—Eric B. Janofsky

(73) Assignee: **Marvell International, Ltd.**, Hamilton (BM)

(57) **ABSTRACT**

(21) Appl. No.: **09/760,705**
(22) Filed: **Jan. 17, 2001**

A full flash analog to digital converter operates on an input voltage with a track/hold circuit coupled to a reference input of each of multiple comparators. Particular track/hold circuits are activated in sequence through a track/hold select circuit, and a look-up table and a digital-to-analog converter are coupled to supply corrected reference voltages to each track/hold circuit. Outputs of the comparators are supplied to a decoder which produces the digital output representative of the input voltage. The converter is calibrated before it is used for conversion by sensing the input offset voltages of each of the comparators and by altering the reference voltage for each comparator to produce a calibrated reference voltage for each comparator. A digital representation of the calibrated reference voltage for each comparator is stored in a look-up table for retrieval as needed to supply to a particular track/hold circuit a corresponding calibrated analog reference voltage for a particular comparator. Digital representations in the look-up table may indicate switch settings required to provide corrected reference voltages, or may indicate the required corrected reference voltage that is supplied by digital to analog converter which converts the digital representation into an analog corrected reference voltage that is held by the track/hold circuit. In this manner, each track/hold circuit is loaded with its respective calibrated reference voltage. An input signal applied to each comparator triggers such comparators upon parity between the corrected reference voltage and input voltage, and all comparator outputs are supplied to a decoder which produces a digital representation of the input signal. Occasionally, the entries in the look-up table and each track/hold circuit may be refreshed or updated in order to compensate for drift of the calibrated reference voltage.

Related U.S. Patent Documents

Reissue of:

(64) Patent No.: **5,861,829**
Issued: **Jan. 19, 1999**
Appl. No.: **08/847,912**
Filed: **Apr. 28, 1997**

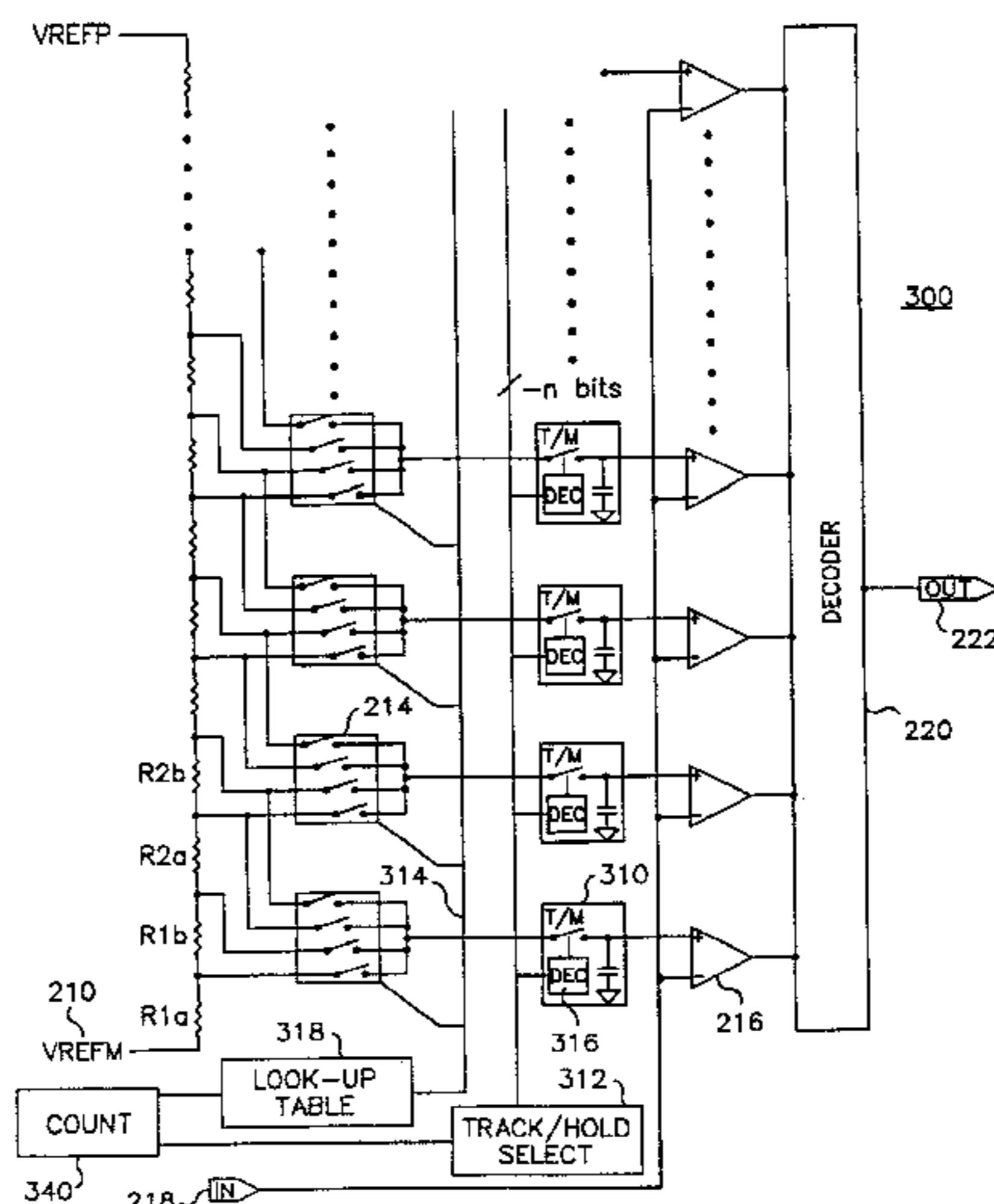
(51) **Int. Cl.**⁷ **H03M 1/10; H03M 1/12**
(52) **U.S. Cl.** **341/120; 341/155; 341/118; 341/159; 341/122**
(58) **Field of Search** **341/120, 118, 341/155, 119, 121, 154, 159, 172, 156, 122**

(56) **References Cited**

U.S. PATENT DOCUMENTS

4,523,180 A 6/1985 Kuboki et al. 340/347
4,617,549 A * 10/1986 Reiner 341/159
4,748,440 A 5/1988 Kobayashi 340/347
4,774,498 A 9/1988 Traa 341/159
4,816,831 A * 3/1989 Mitzoguchi et al. 341/156
4,857,931 A * 8/1989 Gulczynski 341/156
4,928,102 A * 5/1990 Katzenstein 341/154
4,999,630 A * 3/1991 Masson 341/120
5,041,832 A * 8/1991 Gulczynski 341/159
5,093,664 A 3/1992 Senn et al. 341/156
5,294,926 A * 3/1994 Concoran 341/120
5,349,354 A * 9/1994 Ito et al. 341/156
5,416,485 A * 5/1995 Lee 341/172
5,500,644 A * 3/1996 Denjean et al. 341/120

40 Claims, 4 Drawing Sheets



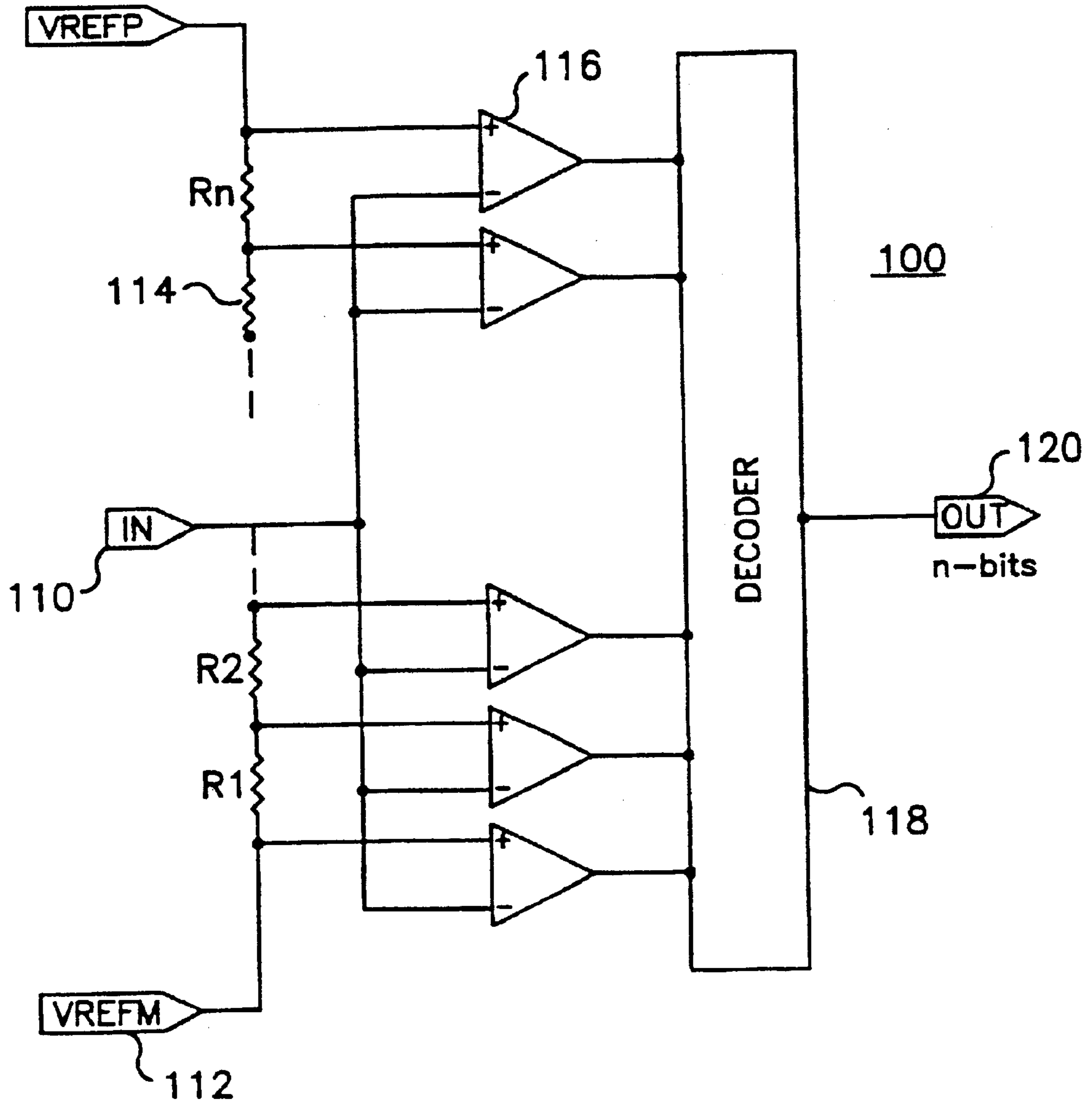


FIGURE 1

(PRIOR ART)

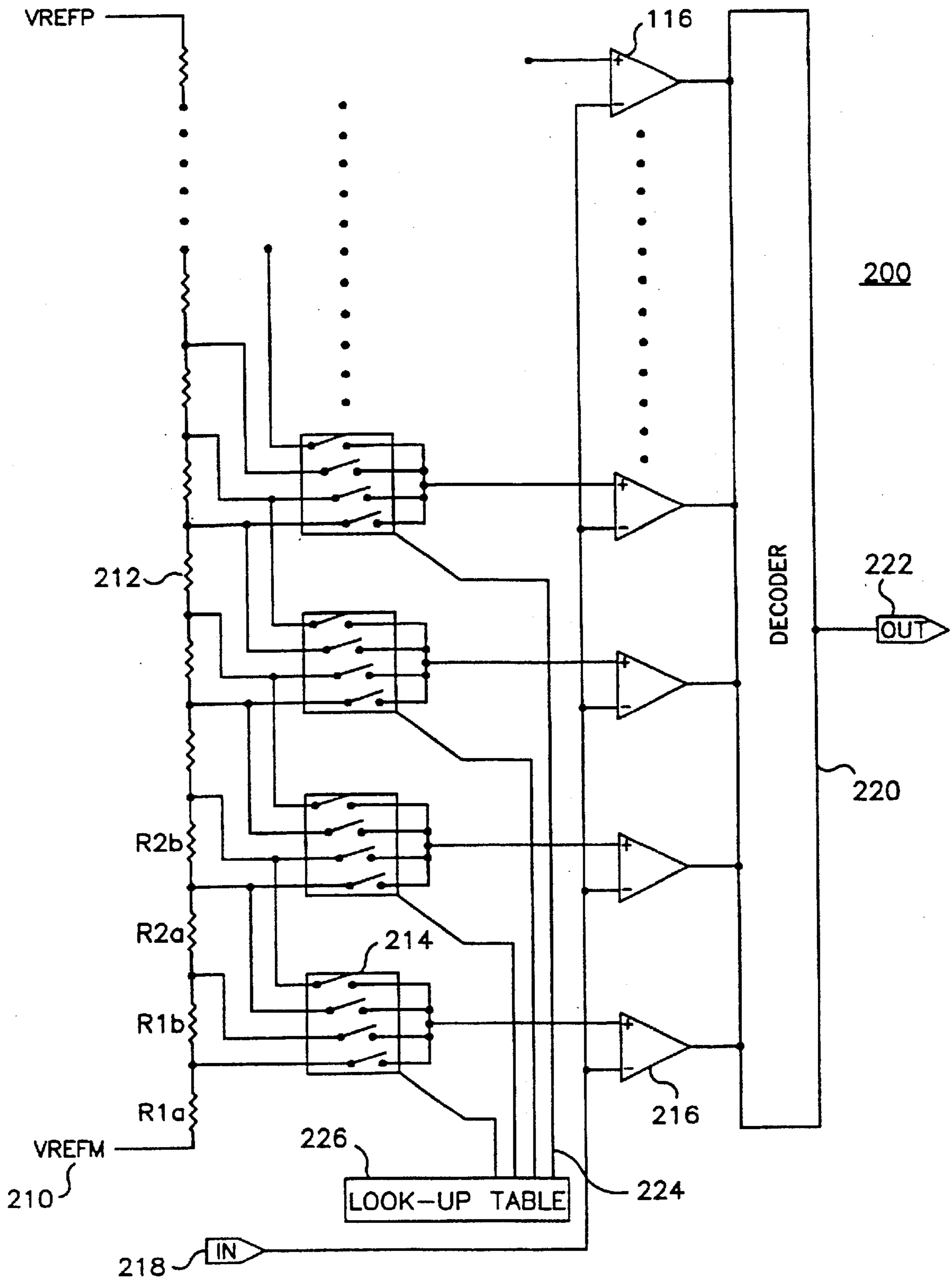


FIGURE 2

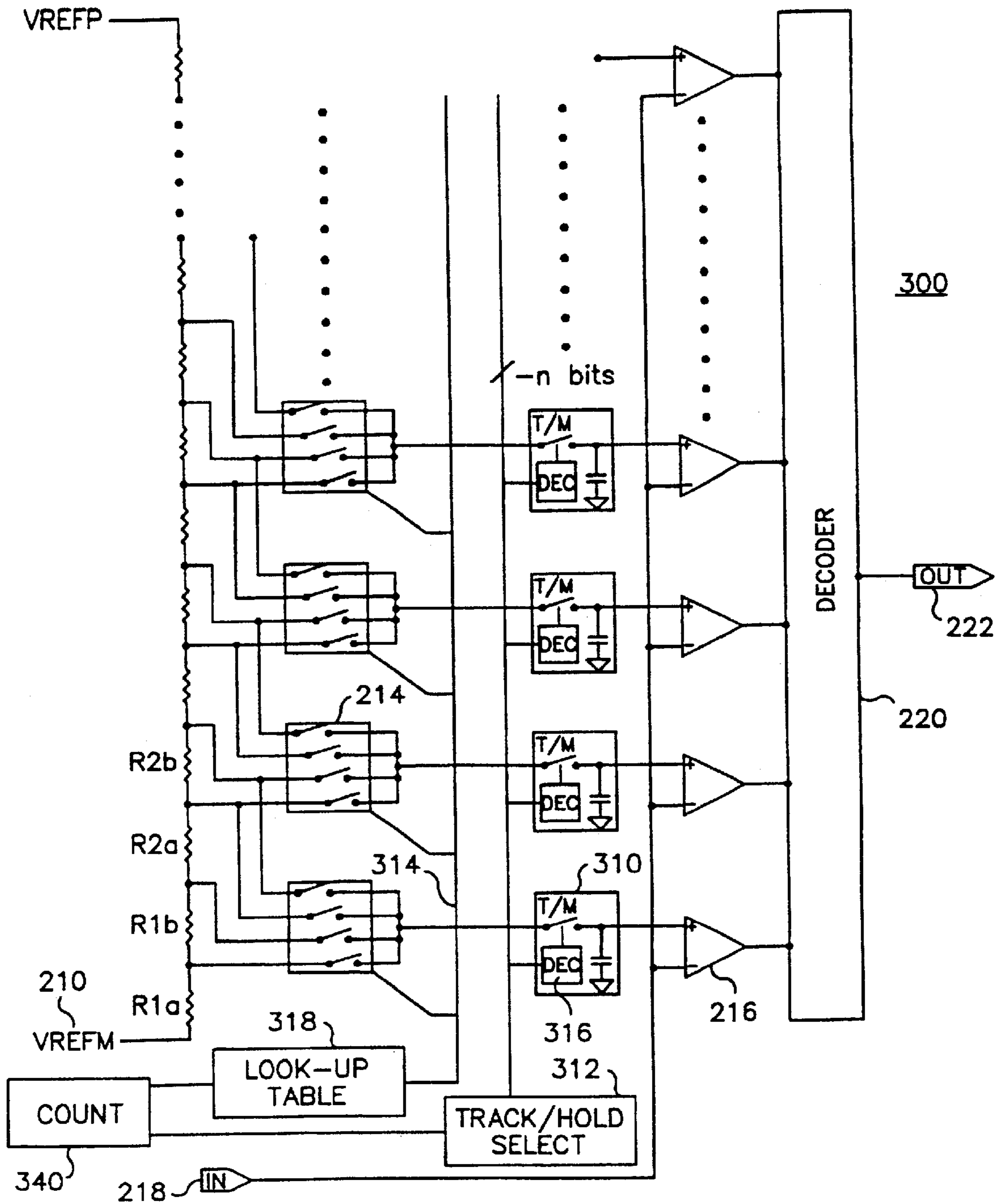


FIGURE 3

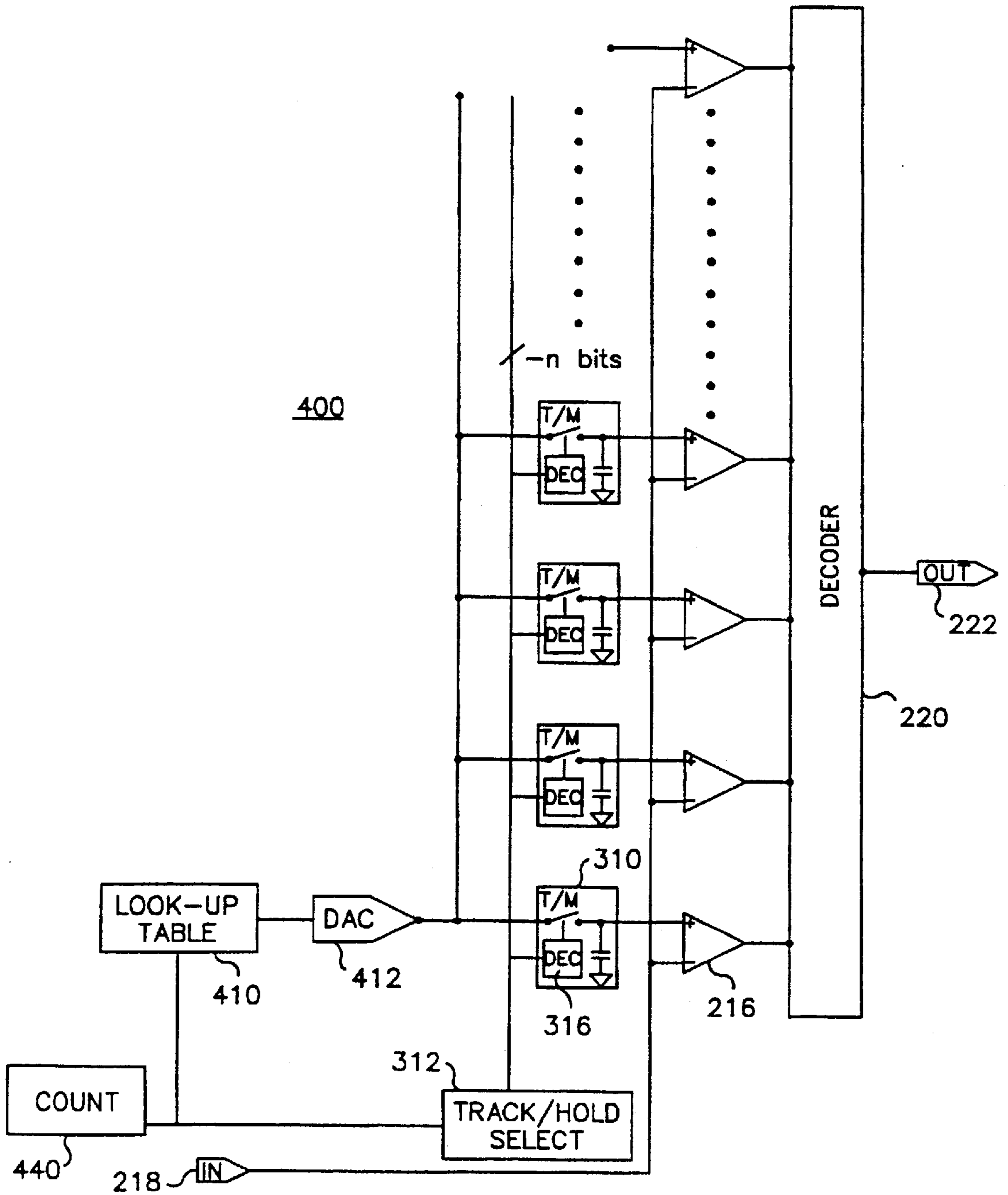


FIGURE 4

**HIGH-SPEED, LOW POWER, MEDIUM
RESOLUTION ANALOG-TO-DIGITAL
CONVERTER AND METHOD OF
STABILIZATION**

Matter enclosed in heavy brackets [] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue.

FIELD OF INVENTION

This invention pertains in general to analog-to-digital converters and in particular to analog-to-digital converters having a very high operating clock frequency, small die size, and low power consumption and methods of stabilizing the same against drift.

BACKGROUND OF THE INVENTION

Conventional high-speed analog-to-digital converters ("ADCs") commonly employ a full flash architecture in which the analog-to-digital conversion is done in parallel by using approximately 2^n voltage comparators. FIG. 1 illustrates a conventional full flash ADC **100** including an input voltage **110**, a reference voltage **112**, a number of resistors, of which resistor **114** is representative, a number of conventional comparators, of which comparator **116** is representative, and a conventional decoder **118** that produces a multi-bit digital output **120**.

As is well known in the art, input voltage **110** is applied simultaneously to each comparator **116**. In addition, fractional portions of the reference voltage **112** are applied to the comparators **116** by dividing the reference voltage **112** in equal increments (or thresholds) by the resistors **114**. The output of each comparator **116** is applied to the decoder **118** which decodes such received inputs into a multi-bit digital output **120** representative of the input voltage **110**. Although a single-ended structure is shown in FIG. 1 and throughout this discussion, in practice a fully differential structure can be used.

ADCs for operation at high frequencies, however, require a large amount of integrated circuit area and have high power consumption, and all such requirements increase as the number of bit of resolution of the ADC increases. For example, a 6-bit full flash ADC requires about $2^6=64$ voltage comparators. In a CMOS implementation of a full flash ADC, these comparators are normally implemented using conventional auto-zero voltage comparators. An auto-zero voltage comparator, however, requires a two-phase clock for auto-zeroing in the first phase, and for actual signal comparison in the second phase. Unfortunately, such two-phase design limits the maximum achievable operating frequency to a factor of two lower than otherwise possible, other factors being equal, if non-auto zero voltage comparators are employed.

Non-auto zero voltage comparators, such as those used in full flash ADCs implemented in Bipolar or BiCMOS integrated circuit processes, are generally not practical for implementation in standard CMOS processes because device mismatches (e.g., input offset voltage) of CMOS voltage comparators tend to be much higher than for Bipolar equivalents. CMOS voltage comparators with low input offset voltage can usually only be obtained using complex circuitry that requires large integrated circuit area with associated higher power consumption, and generally lower conversion speed.

Therefore, it is desirable to provide a high resolution ADC that has small die size and low power consumption, and that avoids the effects of operational mismatches.

SUMMARY OF THE INVENTION

Accordingly, the full flash ADC of the present invention includes a plurality of comparators and a referencing scheme that effectively cancels out the input offset voltages of the comparators. The input offset voltage of each of the plurality of comparators is obtained by performing a self calibration process on the ADC during, for example, power up. Then, the input offset voltage for each of the comparators is stored in a look-up table. When the ADC is used, the look-up table provides offset correction to the normal reference voltages for each comparator.

In one embodiment of the present invention, the offset look-up table controls a digital-to-analog converter ("DAC"). In addition, a track/hold ("T/H"), circuit, also known as a sample/hold circuit, is connected to a reference input of each comparator. The T/H circuit receives its input from the DAC and holds received voltages for application to its associated comparator as a first or reference input. Each comparator receives the analog input voltage as its second input and the outputs of the comparators are supplied a conventional decoder.

The look up table, in combination with a T/H controller and the DAC, operates each T/H circuit to provide a voltage equivalent to the reference voltage corrected by the input offset voltage of the associated comparator. After the correct reference voltages are loaded into the T/H circuits, the analog input signal is applied to all of the comparators. Each comparator produces an output signal indicating whether the magnitude of the input signal is, for example, greater than the magnitude of the corrected reference voltage. The decoder receives such comparator outputs and decodes the outputs into a representative multi-bit digital output signal.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a block diagram of a conventional full flash ADC;

FIG. 2 is a block diagram of a full flash ADC having four choices of reference voltage per comparator;

FIG. 3 is a block diagram of a full flash ADC having a reference track/hold circuit for each comparator; and

FIG. 4 is a block diagram of a calibrated full flash ADC having a reference track/hold circuit for each comparator and a digital to analog converter connected to supply correct reference voltages to each track/hold circuit.

DETAILED DESCRIPTION OF THE
PREFERRED EMBODIMENTS

FIG. 2 is a block diagram of a calibrated analog-to-digital converter ("ADC") **200** having four choices of reference voltage per comparator derived from a reference voltage input **210**. A number of resistors, of which resistor **212** is exemplary, are coupled in series to the reference voltage **210**. A number of switching circuits, of which switching circuit **214** is exemplary, are coupled to junctions of resistors **212** to apply selected ones of four different voltages to a reference input of each comparator **216**. The output of each switching circuit **214** is coupled to an associated comparator, of which comparator **216** is exemplary. In addition, each comparator **216** receives an input voltage appearing on input **218**. A conventional decoder **220** receives the outputs of the comparators **216** and produces a digital output **222** representation of the voltage appearing on input **218**.

The embodiment of a full flash ADC **200** illustrated in FIG. 2 includes an array of comparator **216** arranged to receive associated reference voltages selected via the

switching circuits **214**. The resistors **212** divide the reference voltage into a plurality of thresholds with incremental variations available about each threshold. Each switching circuit **214** has four switches to couple a different voltage threshold (that is selectable via commands sent over a switching network circuit **224**) to the associated comparator reference input. Accordingly, each switch **214** can provide one of four different reference voltages to a reference input of its respective comparator **216**.

The offset voltage for each comparator **216** is obtained by a self-calibration process performed before the ADC **200** begins operating. For example, upon initial factory test or upon each power up of the circuit, a zero input voltage at input **218** should yield a zero digital output indication at the output **222** of decoder **220**. Specifically, each comparator **216** is activated in sequence with a known input voltage on one input and with selectable increments around a desired threshold reference value available to apply to the other input of each comparator in succession. Of course, other comparators **216** than the one being calibrated can be disabled to avoid adverse effects on decoder **220**. Any deviation between known inputs applied to a comparator that produces an output therefrom may be compensated by alternative settings of switching circuits **214** to provide an offset correcting reference voltage to the comparator. In this way, each comparator **216** provides an output to the decoder **220** for a known input voltage when compared with its corrected reference input voltage during normal operation. The settings of the switching circuits **214** that are required to so calibrate each comparator against its individual offset errors may be stored in look-up table **226** for recall during normal operation on unknown voltages applied to input **218**. Digital values describing the settings of switching circuits **214** to provide the proper offset voltages for the comparators **216** are stored in entries of a look-up table **226** which may be a segment of random access memory ("RAM") or other storage device. During normal operation of the ADC **200**, the look-up table **226** provides the digital values needed to select a reference voltage that compensates for the inherent offset voltage of each comparator **216**. The selected reference voltage for each comparator **216** will be somewhat different from the ideal reference voltage at each threshold level per comparator **216**. Of course, the greater the comparator **216** input offset voltage, the greater the difference between the ideal reference voltage and the corrected reference voltage as determined by the settings of the switching circuits **214**.

In the ADC **200** of FIG. 2, each of the switching circuits **214** must be connected to the look-up table **226**. Thus, the number of signal lines needed to control the switching circuits **224** is generally impractical for an ADC **200** with more than 4 or 5 bits of accuracy. For example, a 6-bit ADC with eight choices of reference voltages for each comparator would require approximately $2^6 \times 8 = 512$ control lines as an impractical number of control lines with which to operate.

The number of control lines are reduced in the embodiment of an ADC illustrated in FIG. 3. In this embodiment, the full flash ADC **300** includes a reference track/hold circuit **310** for each comparator. FIG. 3 shows many of the components shown in FIG. 2, including reference voltage **210**, the resistors **212** in a divider circuit, the switching circuits **214**, the comparators **216**, voltage input **218**, and decoder **220** with digital output **222**. In addition, FIG. 3 illustrates a track/hold, or sample/hold, circuit, of which circuit **310** is exemplary, connected between each reference switching circuit **214** and its respective comparator **216**. Each track/hold circuit **310** includes a conventional decoder **316** con-

trolled by a conventional track/hold selection circuit **312**. A particular track/hold circuit **310** can be selected and activated by a digital signal from the track/hold selection circuit **312**. In addition, the switching circuits **214** are controlled from look up table **318** in a similar manner as previously described.

Before use, the ADC **300** is calibrated in the same manner as previously described with reference to FIG. 2. Again, digital values describing the input offset voltages of the comparators **216** are stored in entries of a look-up table **318** that thus stores digital values which determine the switch settings in switching circuits **214** required to select a reference voltage that compensates for the input offset voltage of the corresponding comparator **216**. Then, a counter **340** connected to control access to entries in the look-up table **318** and to control the track/hold selection **312** thus causes the corresponding track/hold circuit **310** to load the corrected reference voltages for all comparators **216** in succession. In this manner, the look-up table **318** sequentially loads a corrected reference voltage into each track/hold circuit **310** that compensates for the input offset voltage of the corresponding comparator **216**.

The ADC **300** illustrated in FIG. 3 allows the comparator reference voltage **210** to be isolated from the switching network **214**. Accordingly, the control lines for the reference switching circuit **314** can be shared. Thus, the number of control lines **314** needed for the switching circuits **214** is significantly reduced from the number of control lines requested by the embodiment of ADC **200** illustrated in FIG. 2.

Referring now to the block diagram of FIG. 4, there is shown a calibrated full flash ADC **400** according to another embodiment of the present invention. This embodiment similarly includes comparators **216**, the voltage input **218**, the decoder **220** which produces the digital output **222**, the track/hold circuits **310** including the track/hold decoders **316**, and the track/hold select circuit **312**, all operable in similar manner as previously described. In addition, FIG. 4 shows a look-up table **410** and a digital to analog converter (DAC) **412** arranged to supply the output of the DAC **412** in turn to each of the track/hold circuits **310** under control of the counter **440**.

The ADC **400** is initially calibrated prior to normal operation on input signals appearing on input **218**. Specifically, the ideal or target reference voltage is supplied to a comparator for comparison with a known input voltage, and the reference voltage may be altered up or down from the target value in order to compensate for any offset required to activate or trigger the comparator **216** to supply an output to the decoder **220**. Such compensating value of reference voltage for each comparator is stored as a representative digital value in the look-up table **410** for subsequent retrieval and conversion in the DAC **412** to the corresponding compensating reference voltage required by each comparator **216** during normal operation. Operation in this manner provides wider range of values of analog corrected reference voltages for the plural number of comparators required.

The calibrated reference voltages for each comparator **216** thus produced are stored digitally as entries in the look-up table **410**. In operation, entries in the look-up table **410** are supplied sequentially under control of counter **440** as digital values to the DAC **412** which supplies the corresponding analog value of corrected reference voltage to the track/hold circuits **310** which load the respective corrected reference voltage into each track/hold circuit **310** that is activated by

the track/hold selection circuit **312** under control of counter **440**. Only one DAC **412** is needed as only one track/hold circuit **310** is activated at any given time. Of course, multiple DACs can be used if more than one track/hold circuits **310** is to be activated at a time. Due to leakage, the voltages at the outputs of the track/hold circuits **310** may drift over time. Accordingly, the track/hold circuits **310** and the entries in the look-up table **410,412** may be re-calibrated, for example, in a manner as previous described when necessary to update or refresh the calibrated reference voltages at the outputs of the track/hold circuits **310**.

What is claimed is:

1. An analog to digital converter for converting an analog input signal to a representative digital output, the analog to digital converter comprising:

- a memory holding a plurality of digital values, representing reference voltages;
- a digital to analog converter connected to receive selected ones of the plurality of digital values from the memory for producing therefrom corresponding reference voltages;
- a plurality of selectable track/hold circuits receiving and holding the reference voltages produced by the digital to analog converter for selecting particular track/hold circuits to receive particular reference voltages;
- a plurality of comparators, each comparator coupled to a track/hold circuit and having an output and having a first input coupled to receive the reference voltage held by its corresponding track/hold circuit, and a second input coupled to receive the analog input signal; and
- a decoder receiving the outputs from the plurality of comparators for producing the digital output representative of the analog input signal.

2. The converter of claim **1**, wherein the memory holds the plurality of digital values in a look-up table.

3. The converter of claim **1**, wherein each comparator produces a signal indicating whether the magnitude of the analog input signal is greater than the reference voltage.

4. The converter of claim **1**, wherein each reference voltage comprises:

- a first voltage component representing an input offset voltage of a comparator; and
- a second voltage component representing a voltage threshold of the comparator.

5. The converter of claim **4**, wherein the voltage threshold is determined by a number of bits in the representative digital output.

6. The converter of claim **1**, wherein the decoder produces the digital output as a multi-bit digital output.

7. An analog to digital converter for converting an analog input voltage into a representative digital output, the converter comprising:

- circuitry providing a plurality of reference voltages;
- a plurality of track/hold circuits selectively receiving a particular one of the plurality of reference voltages and producing the received reference voltage on an output;
- a plurality of comparators, each comparator associated with a track/hold circuit and receiving the output of its associated track/hold circuit as a first input and the analog input voltage as a second input and producing a signal indicating whether a magnitude of the second input is greater than a magnitude of the first input on an output; and
- a decoder receiving the output of each comparator and producing the representative digital output.

8. The converter of claim **7**, wherein the circuitry providing a plurality of reference voltages comprises:

- a memory producing digital representations of the plurality of reference voltages; and
- a digital to analog converter electronically coupled to the memory producing analog reference voltages represented by the produced digital representations and selectively coupled to the plurality of track/hold circuits.

9. The converter of claim **8**, wherein the memory holds the digital representations of the plurality of reference voltages in a look-up table.

10. The converter of claim **7**, wherein the circuitry providing a plurality of reference voltages comprises:

- a plurality of resistors serially coupled to a reference source for defining a plurality of reference voltages between the resistors.

11. The converter of claim **10**, wherein each of the plurality of track/hold circuits is selectively coupled to different reference voltages.

12. The converter of claim **11**, further comprising:

- a plurality of switches, each switch disposed to selectively couple particular reference voltages to the track/hold circuit.

13. A method of converting an analog input signal into a representative digital output signal using a plurality of comparators having first and second inputs, the method comprising the steps of:

- calibrating the plurality of comparators to produce calibration reference voltages, each calibration reference voltage associated with a particular comparator;
- applying each of the calibration reference voltages to the first input of the comparator with which the calibration reference voltage is associated;
- applying the analog input signal to the second inputs of each of the plurality of comparators during application of the calibration reference voltages; and
- decoding outputs of the particular ones of the plurality of comparators to produce the representative digital output signal.

14. The method of claim **13**, wherein applying each of the calibration reference voltages comprises the steps of:

- selecting a track/hold circuit associated with a particular comparator;
- retrieving from storage the calibration reference voltage associated with the particular comparator; and
- applying the retrieved calibrated reference voltage to the selected track/hold circuit.

15. The method of claim **14**, wherein a digital representation of the calibration reference voltage is stored, and the retrieving step further comprises the step of:

- converting the stored digital representation of the calibration reference voltage into an analog calibration reference voltage.

16. The method of claim **14**, wherein the calibration reference voltages is stored in a look-up table.

17. The method of claim **14**, further comprising the step of:

- refreshing the selected track/hold circuit with the retrieved calibration reference voltage in order to compensate for drift.

18. The method of claim **13**, wherein the calibrating step comprises the steps of:

- measuring an input offset voltage of each of the plurality of comparators to produce a plurality of input offset voltages;

dividing a reference voltage into a plurality of threshold voltages; and

combining selected ones of the plurality of threshold voltages with selected ones of the plurality of input offset voltages to produce calibration reference voltages.

19. An analog to digital converter for converting an analog input signal to a representative digital output, the analog to digital converter comprising:

a memory to store a plurality of digital values, representing reference voltages;

structure providing a plurality of reference voltages;

a plurality of selectors, wherein each of said plurality of selectors is responsive to a respective one of the plurality of digital values to select a corresponding one of the plurality of reference voltages; and

a plurality of comparators, each of said plurality of comparators being responsive to a respective one of said plurality of selectors and being in communication with the analog input signal.

20. The converter of claim 19, further comprising a decoder responsive to said plurality of comparators.

21. The converter of claim 20, wherein an output of said decoder comprises a multi-bit digital output.

22. The converter of claim 19, further comprising a resistor arrangement to generate the plurality of reference voltage.

23. The converter of claim 19, wherein said memory comprises a look-up table.

24. The converter of claim 19, further comprising a plurality of sample and hold circuits arranged between respective ones of said plurality of selectors and said plurality of comparators.

25. An analog to digital converter for converting an analog input signal to a representative digital output, the analog to digital converter comprising:

memory means for storing a plurality of digital values, representing reference voltages;

a plurality of reference voltage means for providing respective reference voltages;

a plurality of selecting means wherein each of said plurality of selecting means is responsive to a respective one of the plurality of digital values for selecting a corresponding one of the plurality of reference voltages; and

a plurality of comparator means, each of said plurality of comparator means being responsive to a respective one of said plurality of selecting means and being in communication with the analog input signal.

26. The converter of claim 25, further comprising decoder means for decoding outputs of said plurality of comparator means.

27. The converter of claim 26, wherein an output of said decoder means comprises a multi-bit digital output.

28. The converter of claim 25, further comprising a resistor means for generating the plurality of reference voltages.

29. The converter of claim 25, wherein said memory means comprises a look-up table.

30. The converter of claim 25, further comprising a plurality of sample and hold means arranged between respective ones of said plurality of selectors and said plurality of comparators for storing a corresponding one of the reference voltages.

31. A method for converting an analog input signal to a representative digital output, comprising the steps of:

(a) storing a plurality of digital values, representing reference voltages;

(b) providing a plurality of reference voltages;

(c) selecting corresponding ones of the plurality of reference voltages in accordance with the digital values stored in step (a); and

(d) comparing the corresponding ones of the plurality of reference voltages selected in step (c) with the input signal.

32. The converter of claim 31, further comprising the step of:

(e) decoding the results of step (d).

33. The converter of claim 32, wherein an output of step (e) comprises a multi-bit digital output.

34. The converter of claim 32, further comprising the step of:

(f) storing the corresponding ones of the plurality of reference voltages selected in step (c), and

wherein step (d) compares the results of step (f) with the input signal.

35. An analog to digital converter for converting an analog input signal to a representative digital output, the analog to digital converter comprising:

structure providing a plurality of capacitances to store a plurality of reference voltages;

a plurality of comparators, each of said plurality of comparators being responsive to a respective one of said plurality of capacitances and being in communication with the analog input signal;

a decoder responsive to said plurality of comparators; and

a recalibration circuit to refresh each of said plurality of capacitances to minimize drift.

36. An analog to digital converter for converting an analog input signal to a representative digital output, the analog to digital converter comprising:

structure providing a plurality of capacitances to store a plurality of reference voltages;

a plurality of comparators, each of said plurality of comparators being responsive to a respective one of said plurality of capacitances and being in communication with the analog input signal;

a decoder responsive to said plurality of comparators; and

a recalibration circuit to refresh each of said plurality of capacitances to minimize leakage thereof.

37. An analog to digital converter for converting an analog input signal to a representative digital output, the analog to digital converter comprising:

a plurality of capacitance means for storing a plurality of reference voltages;

a plurality of comparator means, each of said plurality of comparator means for comparing a respective one of said plurality of capacitance means to the analog input signal;

decoder means for decoding outputs of said plurality of comparator means; and

recalibration means for refreshing each of said plurality of capacitance means to minimize drift.

38. An analog to digital converter for converting an analog input signal to a representative digital output, the analog to digital converter comprising:

a plurality of capacitance means for storing a plurality of reference voltages;

9

a plurality of comparator means, each of said plurality of comparator means for comparing a respective one of said plurality of capacitance means to the analog input signal;

decoder means for decoding outputs of said plurality of comparator means; and

recalibration means for refreshing each of said plurality of capacitance means to minimize leakage thereof.

39. A method for converting an analog input signal to a representative digital output, the analog to digital converter comprising:

(a) storing a plurality of reference voltages in respective capacitnaces;

(b) comparing a respective capacitance to the analog input signal;

10

(c) decoding the results of step (b); and

(d) recalibrating each of said plurality of capacitances to minimize drift.

40. A method for converting an analog input signal to a representative digital output, the analog to digital converter comprising:

(a) storing a plurality of reference voltages in respective capacitances;

(b) comparing a respective capacitance to the analog input signal;

(c) decoding the results of step (b); and

(d) recalibrating each of said plurality of capacitances to minimize leakage thereof.

* * * * *