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(54) **AXLE DRIVING APPARATUS**

(56)

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(73) Assignee: **Kanzaki Kokyukoki Mfg. Co., Ltd.** (JP)

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(*) Notice: This patent issued on a continued prosecution application filed under 37 CFR 1.53(d), and is subject to the twenty year patent term provisions of 35 U.S.C. 154(a)(2).

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(57) **ABSTRACT**

(30) **Foreign Application Priority Data**

An axle driving apparatus has in a housing a hydrostatic transmission with a variable displacement type hydraulic system having a slantingly movable swash plate. In one embodiment, the movable swash plate is manually slantingly operable. A leg member integrally extends from an inner wall of the housing, a lid for closing an opening of the housing, or a center section. The leg member has a support portion for supporting a shaft provided on an axis of rotation of the movable swash plate. Accordingly, the movable swash plate is suspended in the housing for slanting or pivoting movement.

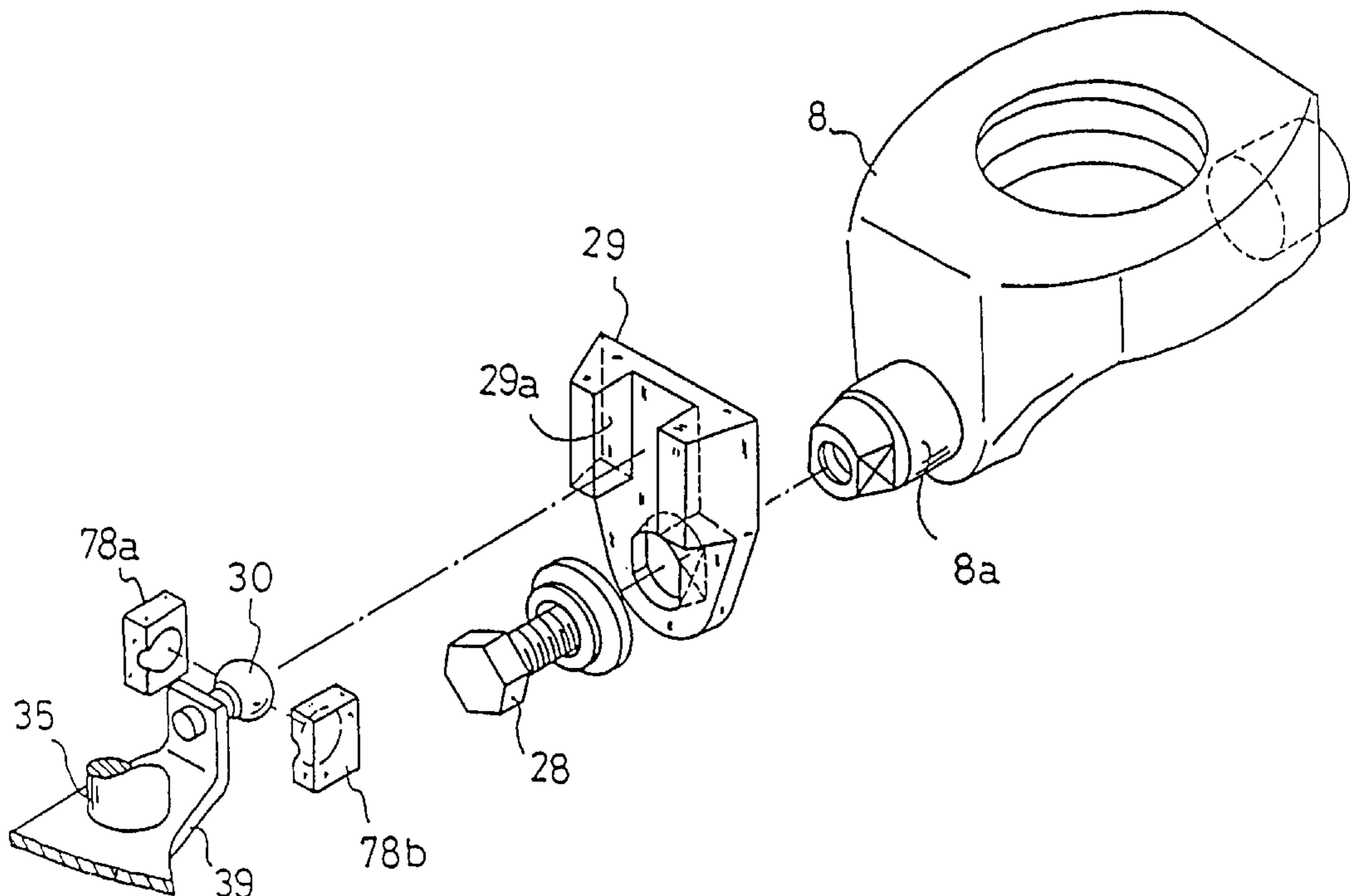
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(52) **U.S. Cl.** **60/487; 91/505; 92/12.2; 92/57; 92/72**

(58) **Field of Search** **60/487; 91/505; 417/269; 92/12.2, 57, 72**

36 Claims, 17 Drawing Sheets



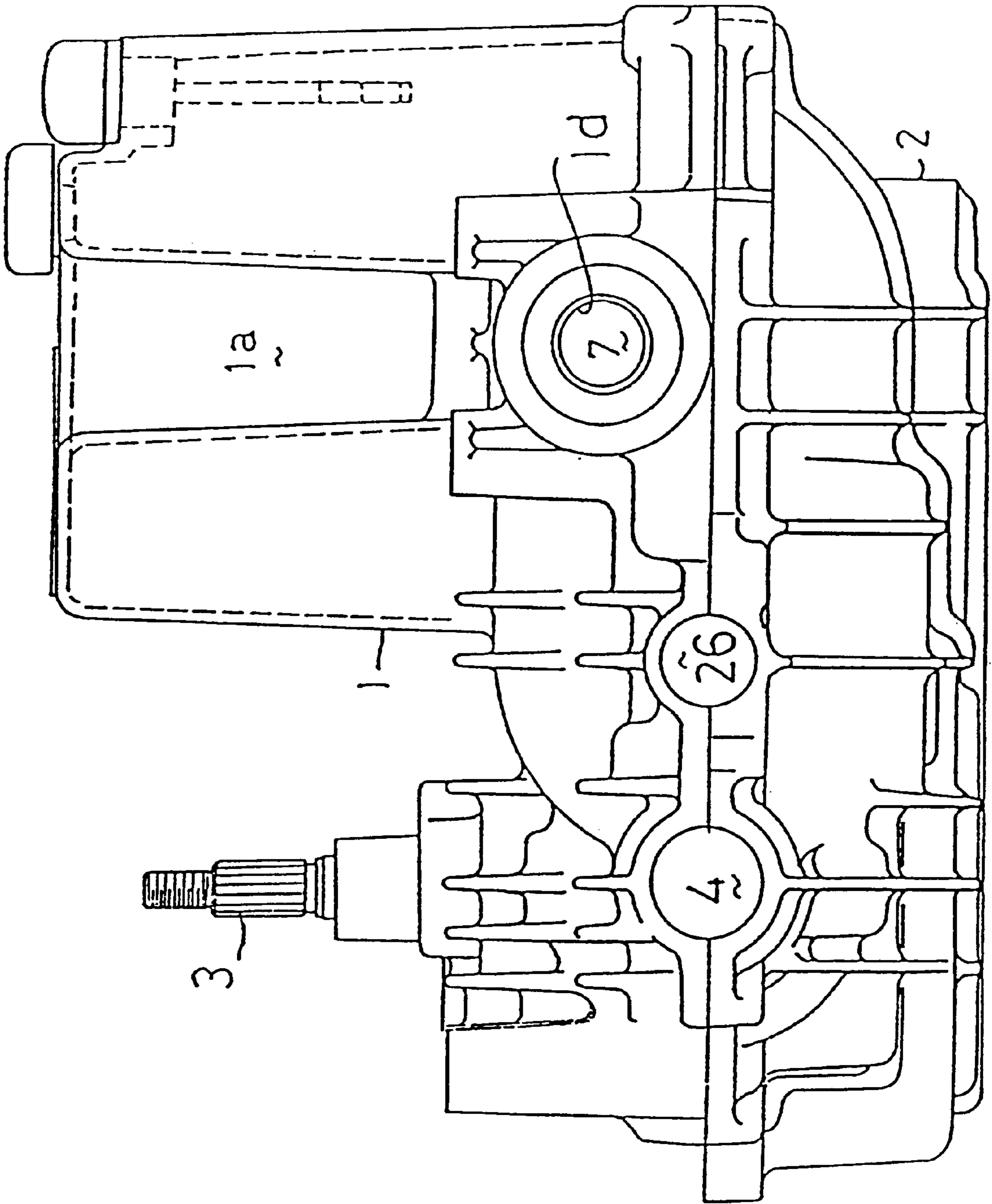


Fig. 2

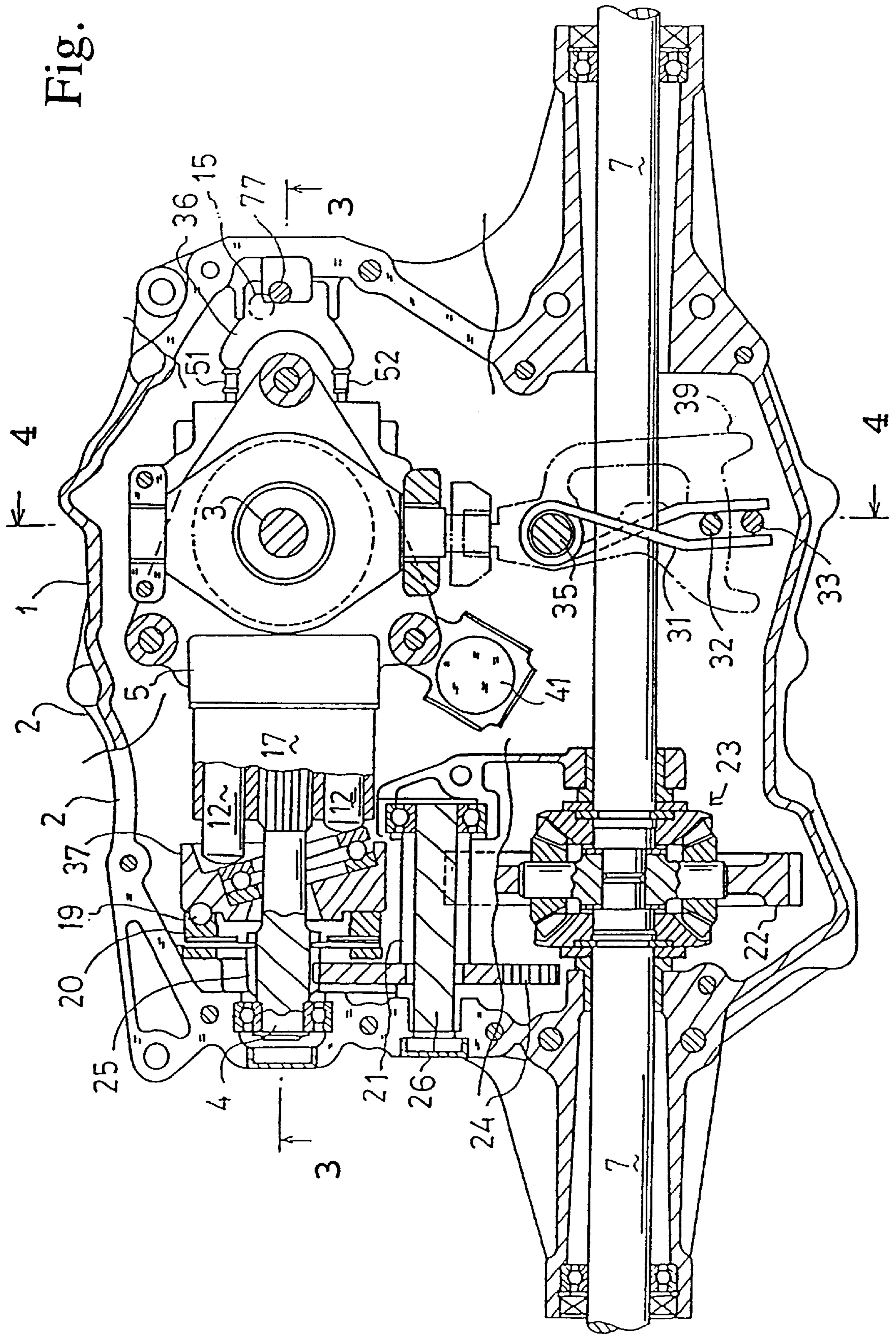


Fig. 3

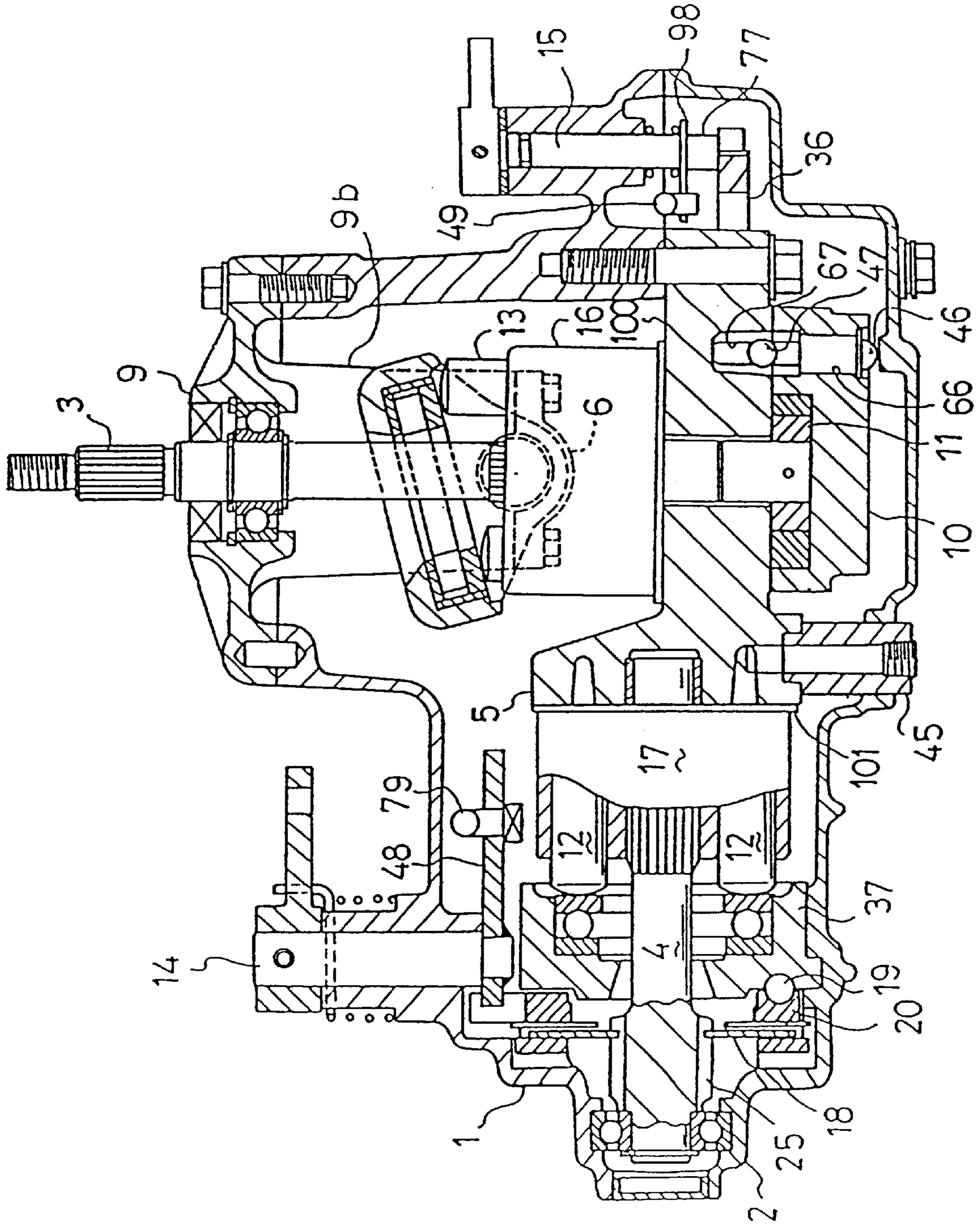


Fig. 4

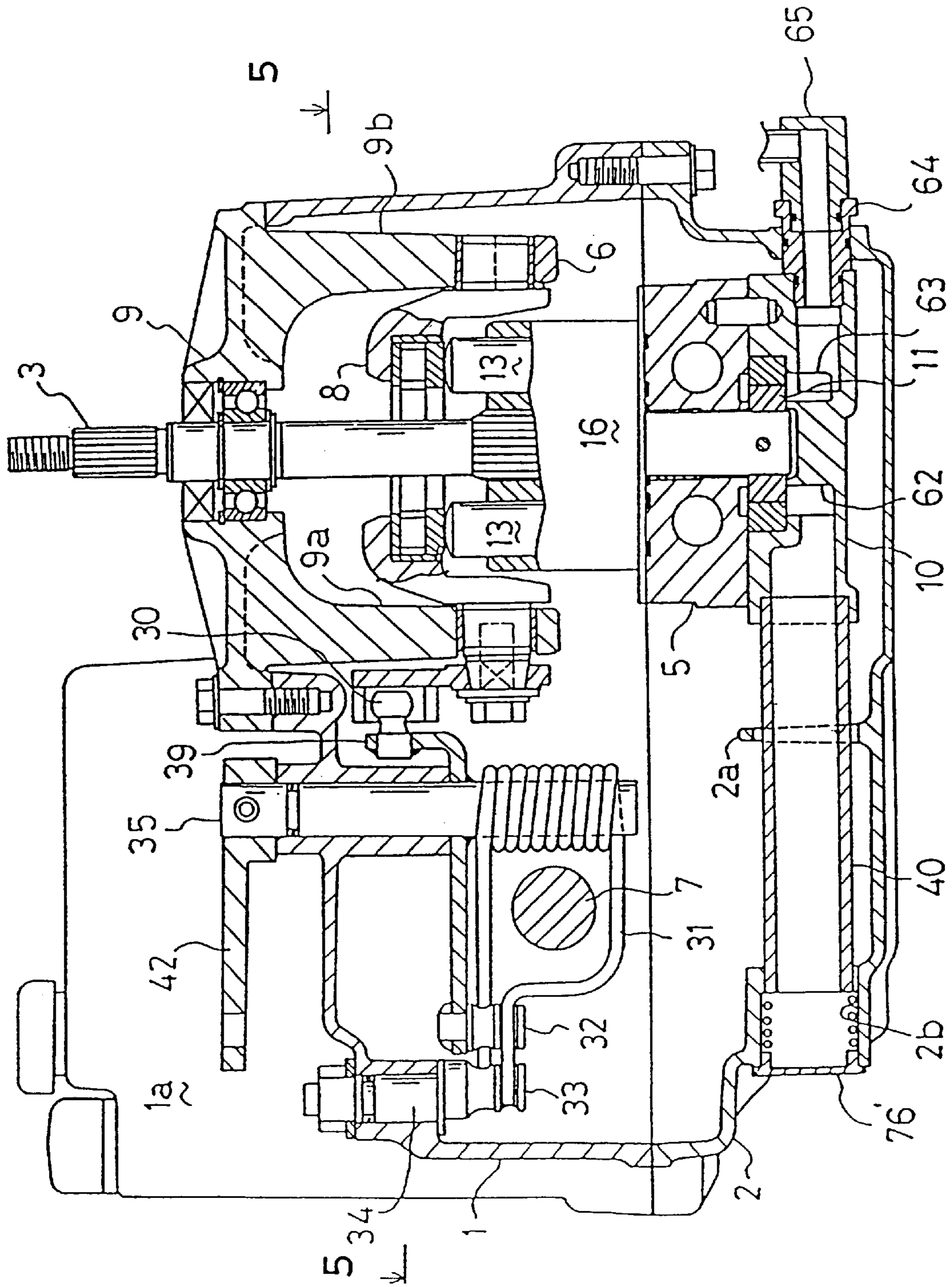
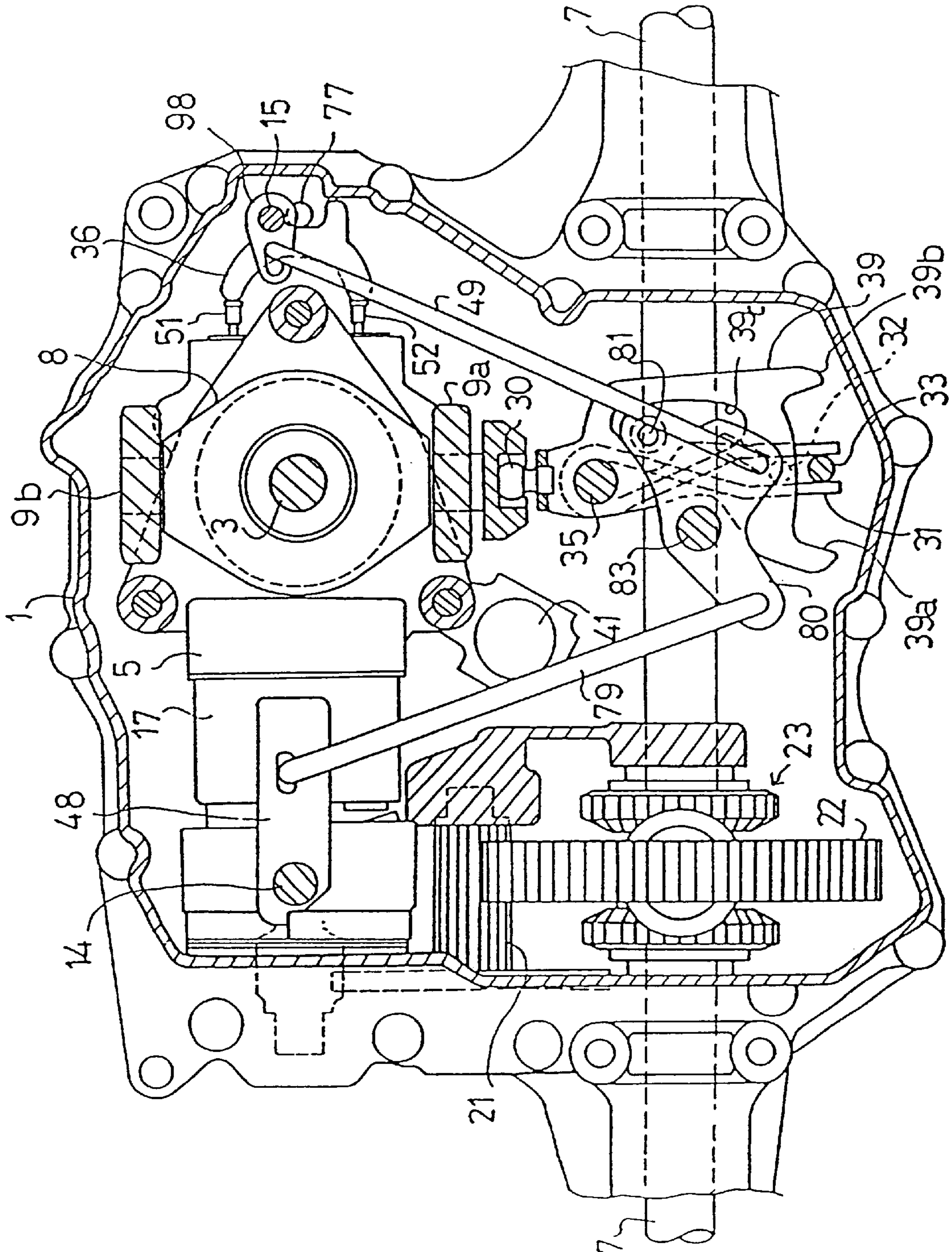


Fig. 5



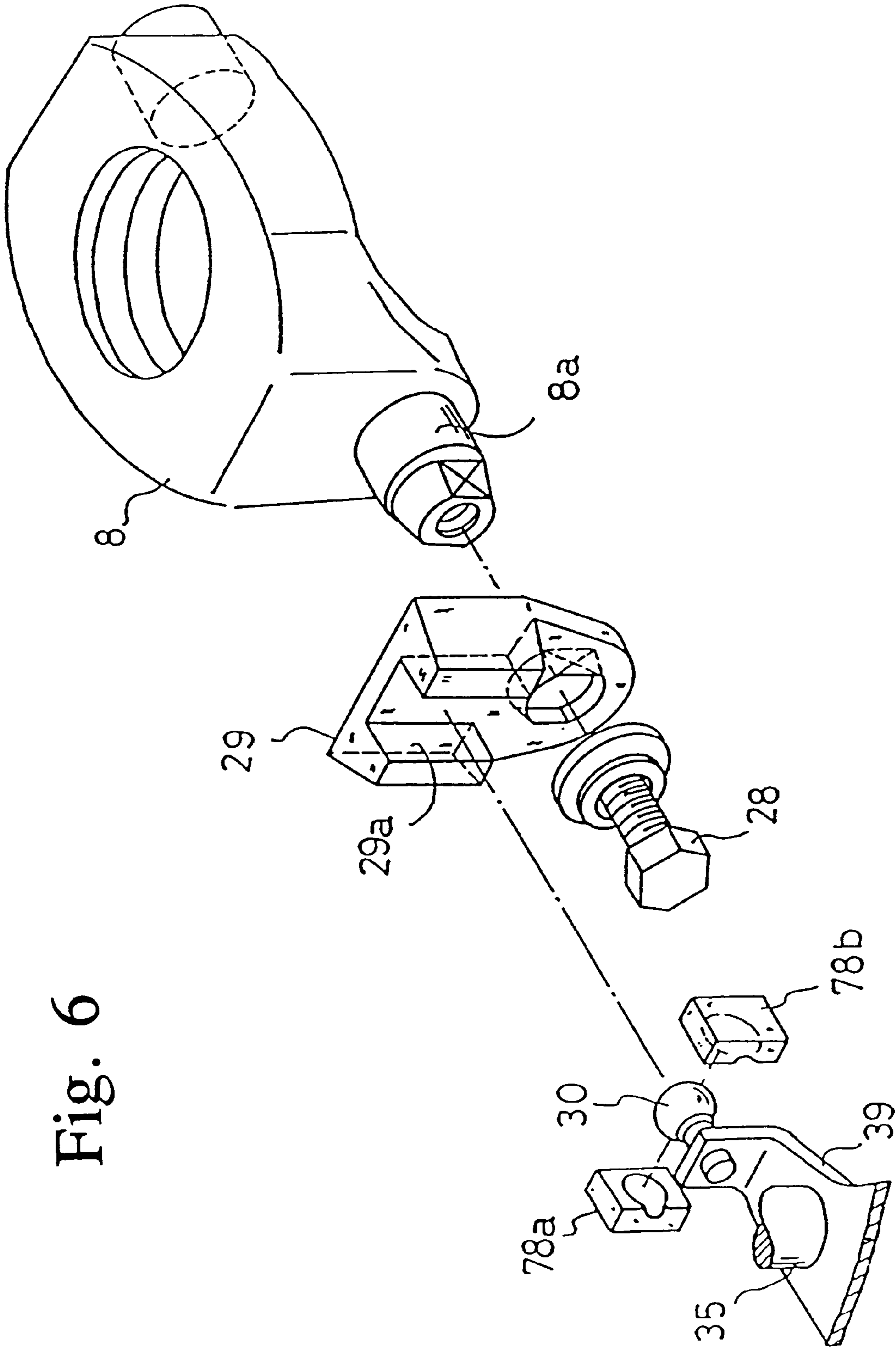


Fig. 6

Fig. 7

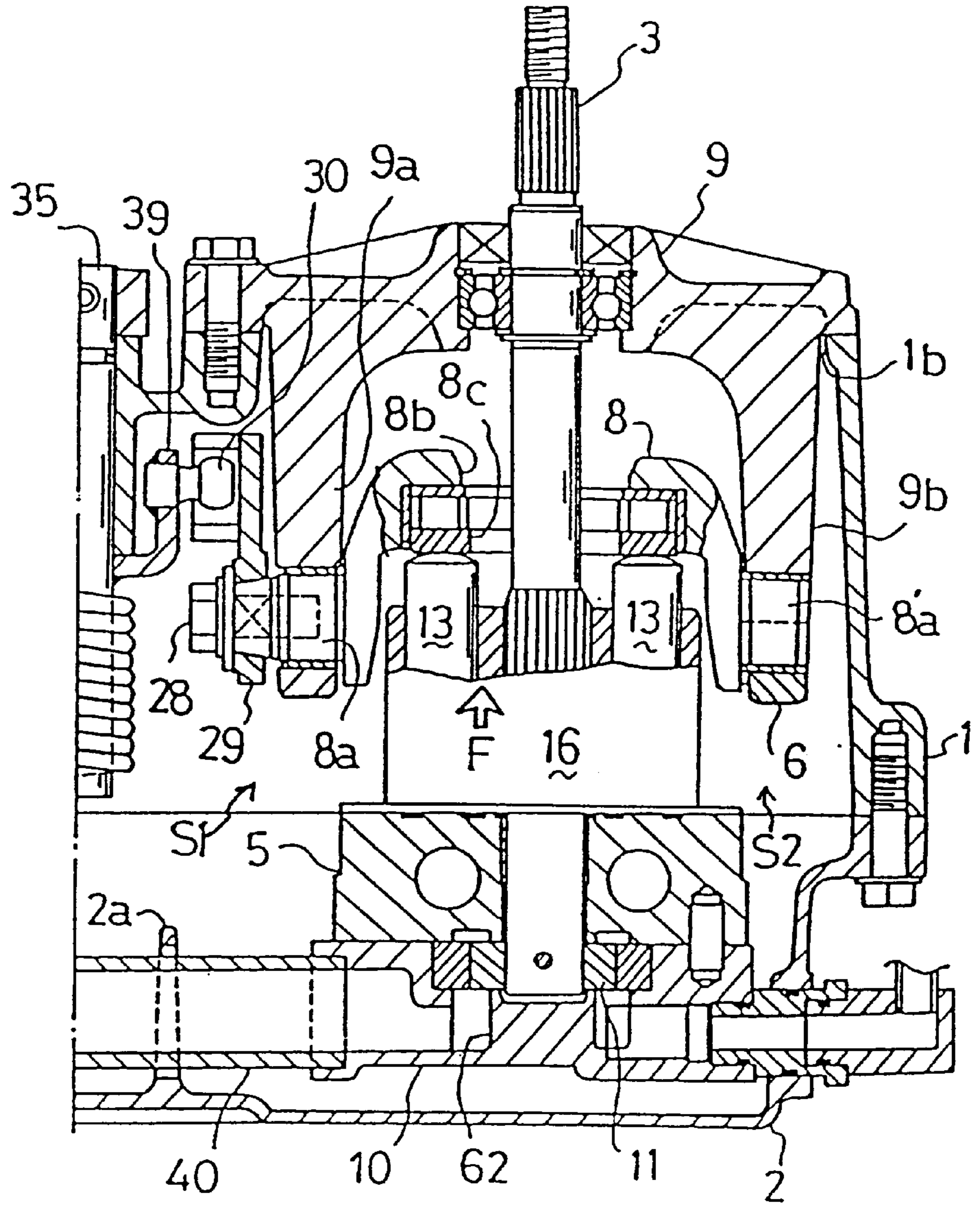


Fig. 8

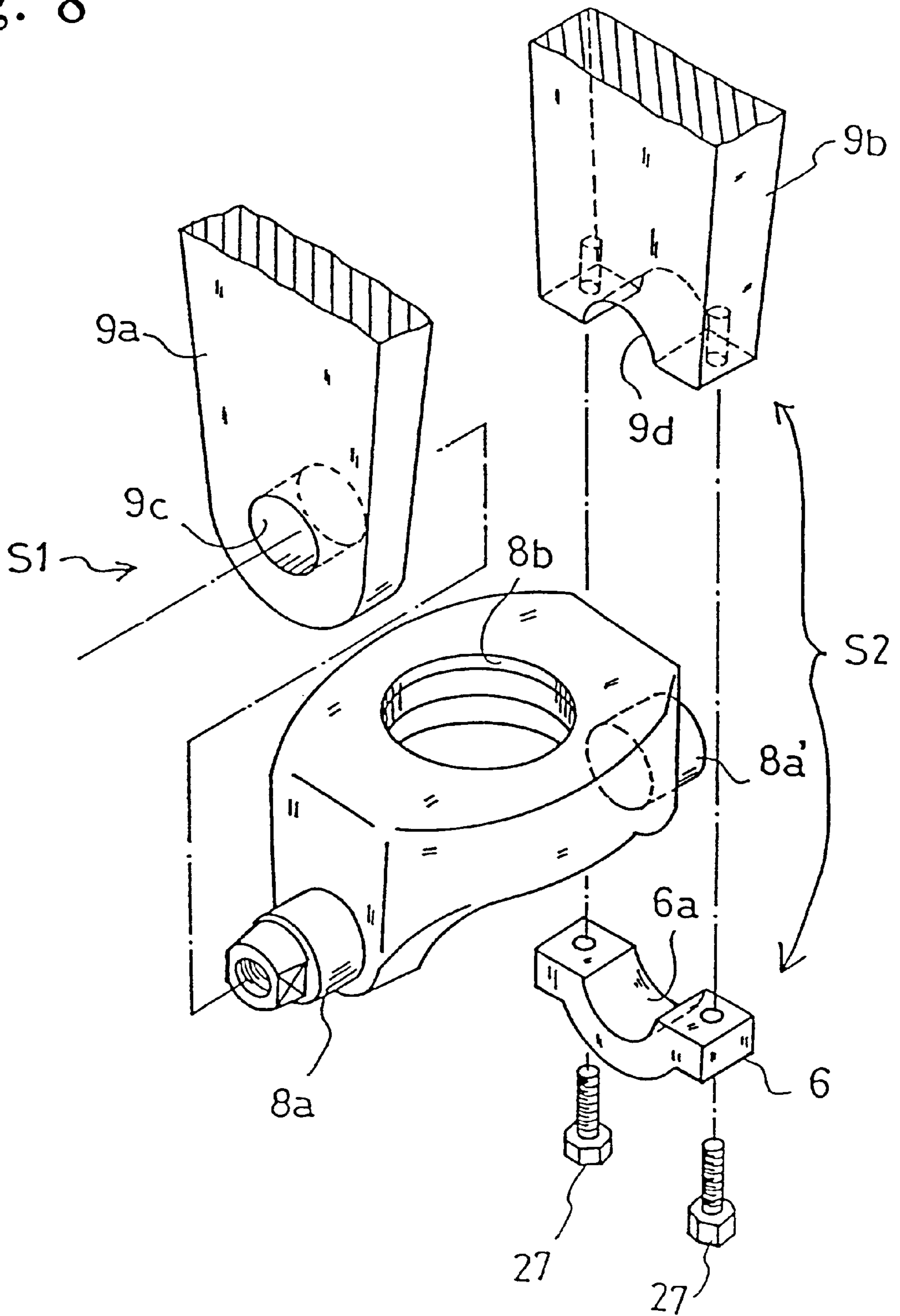


Fig. 9

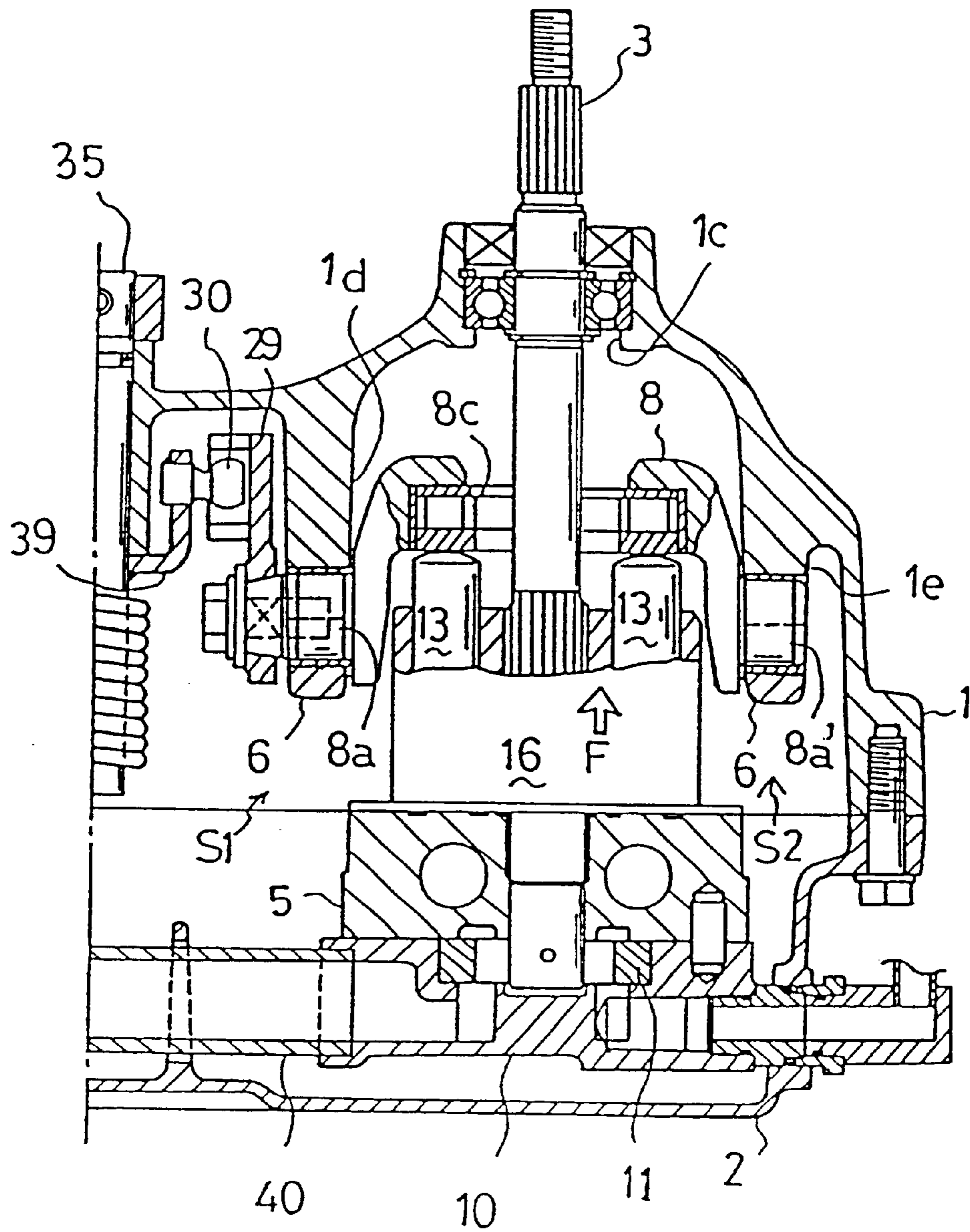


Fig. 10

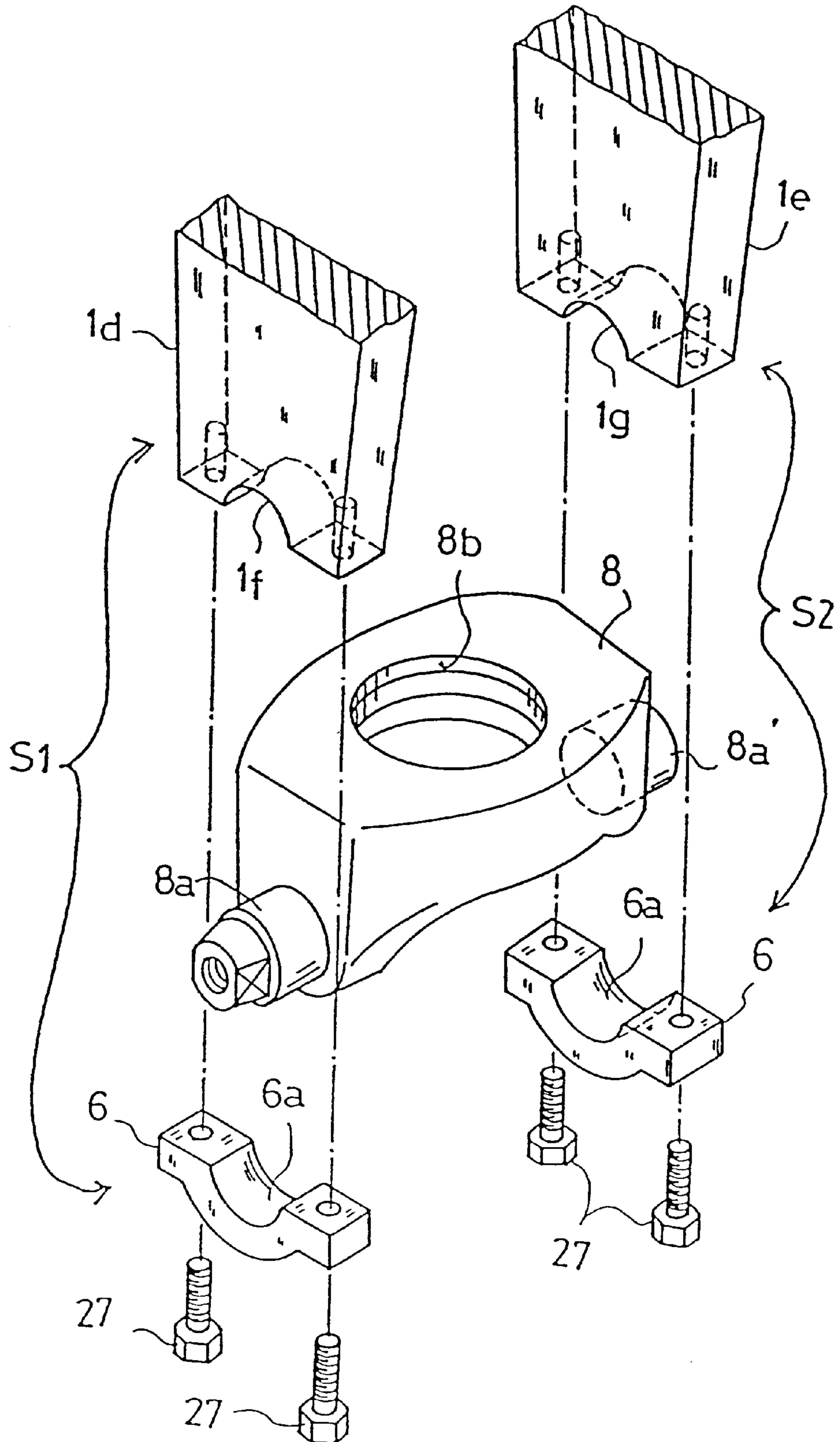


Fig. 11

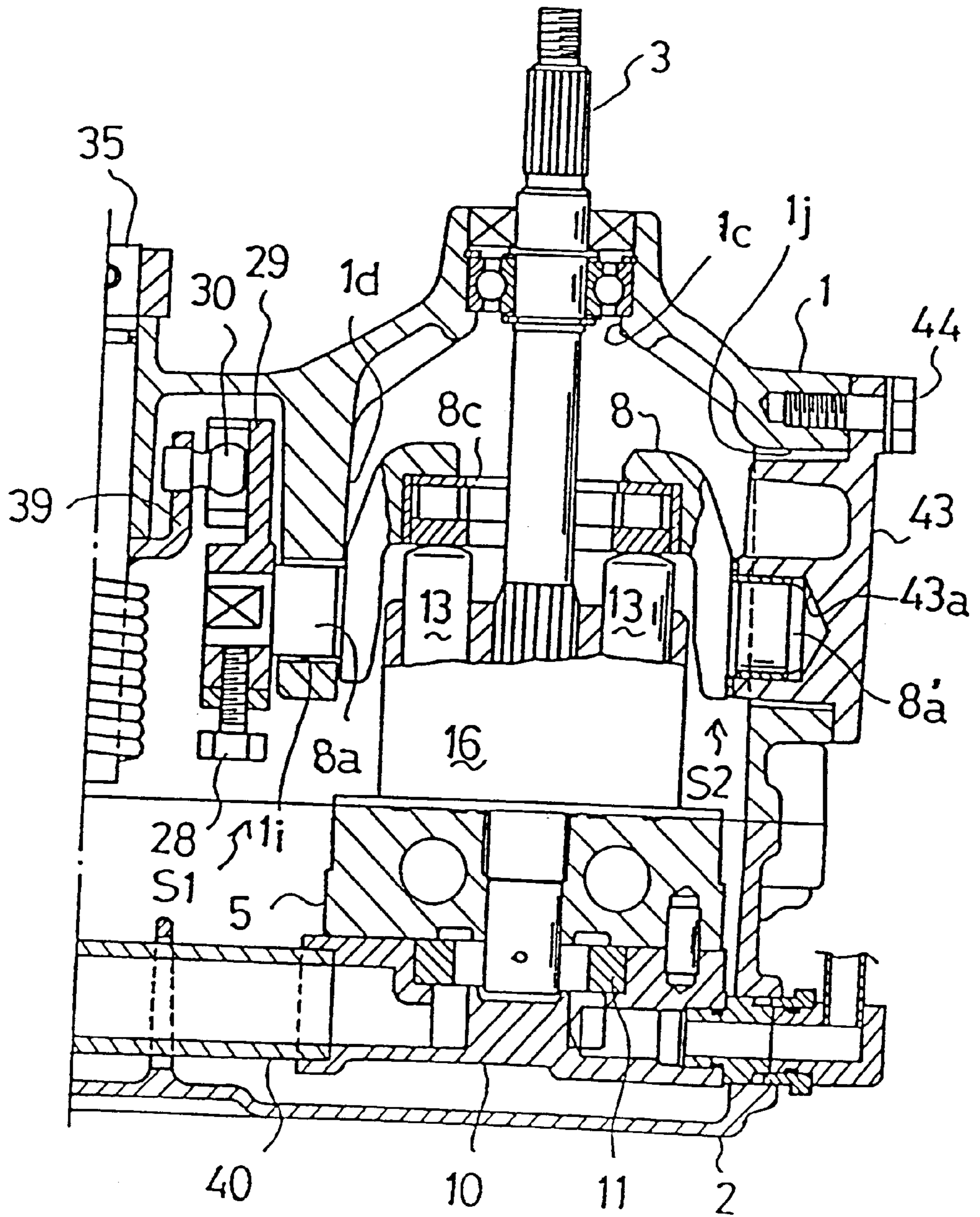


Fig. 12

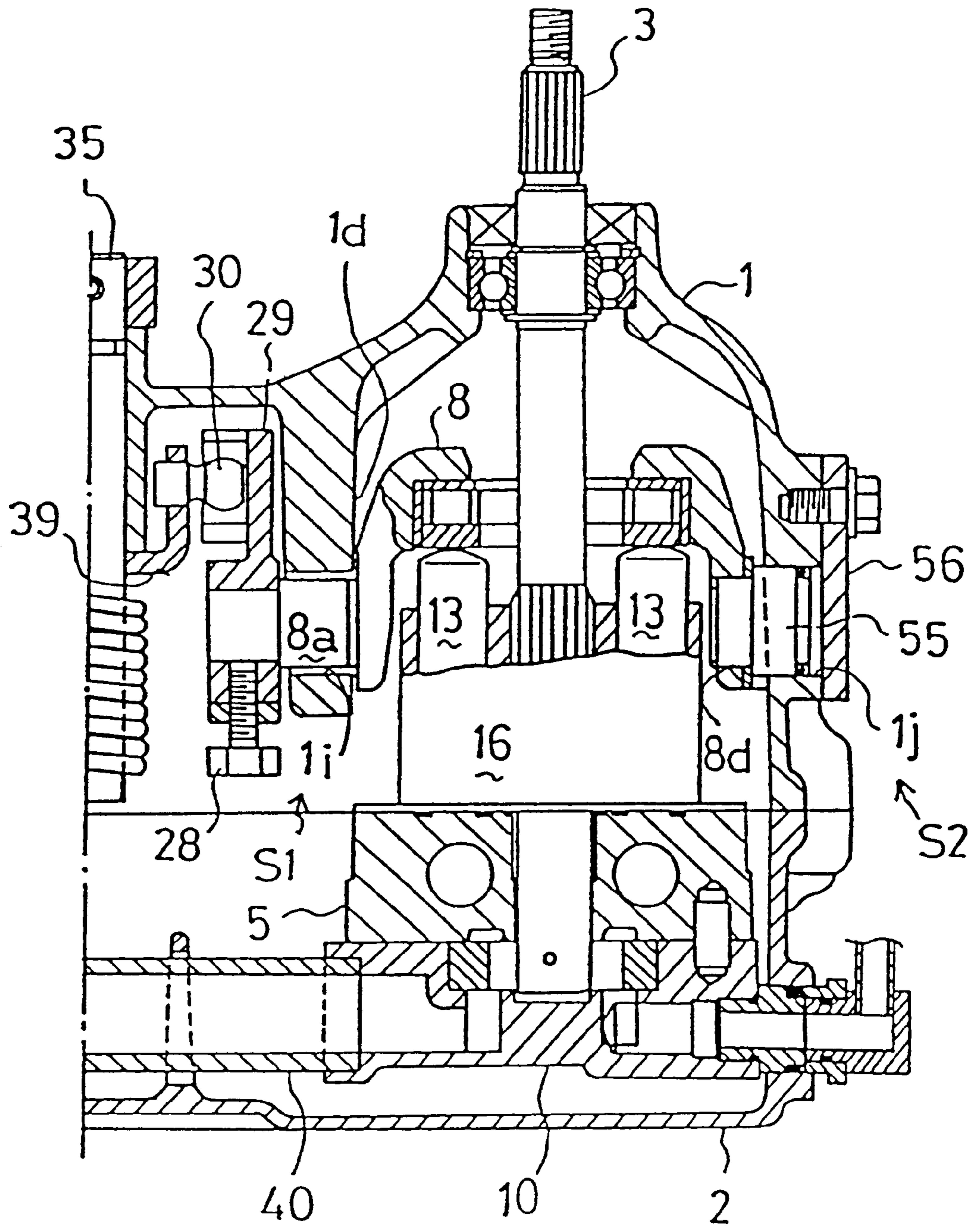


Fig. 13

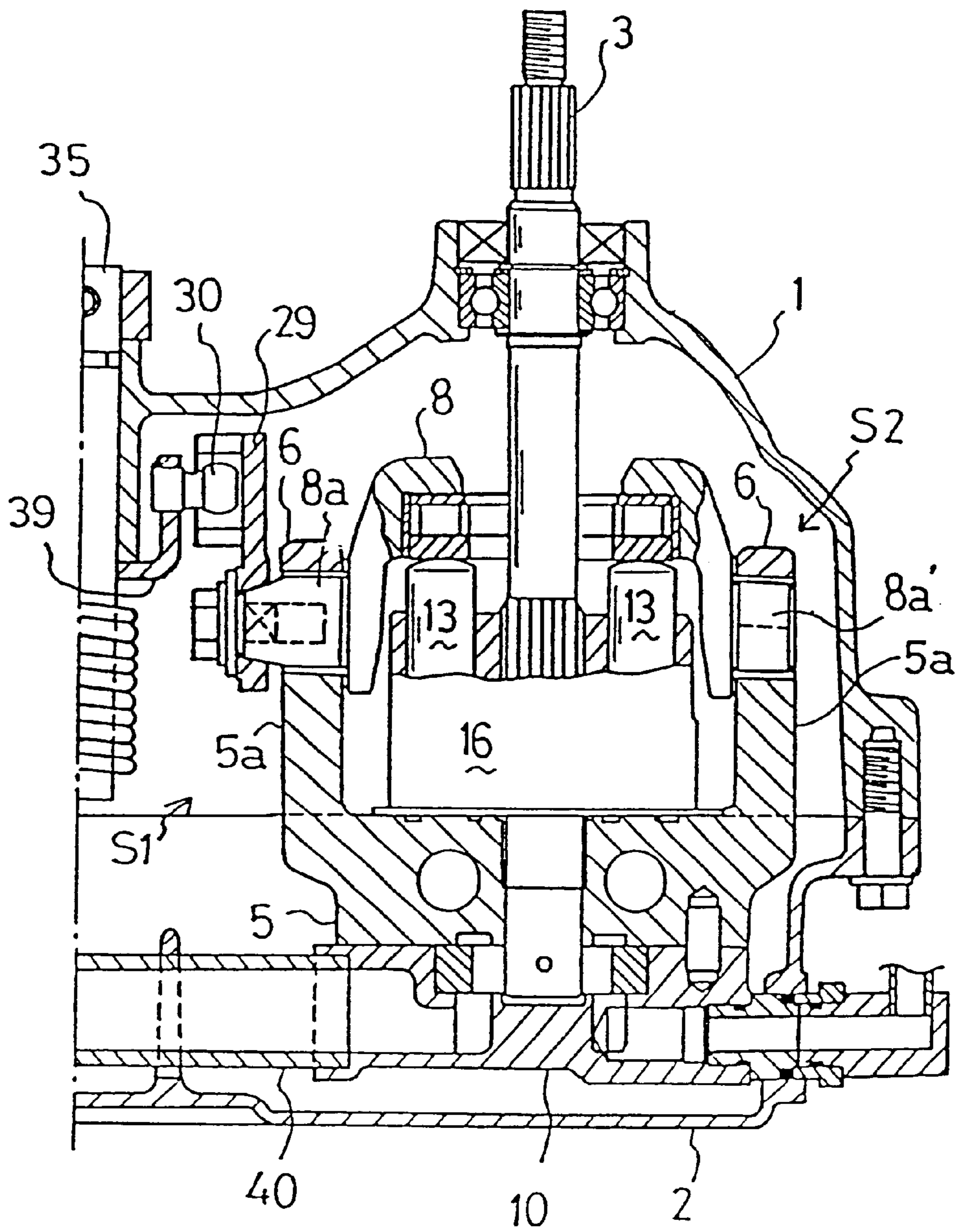


Fig. 14

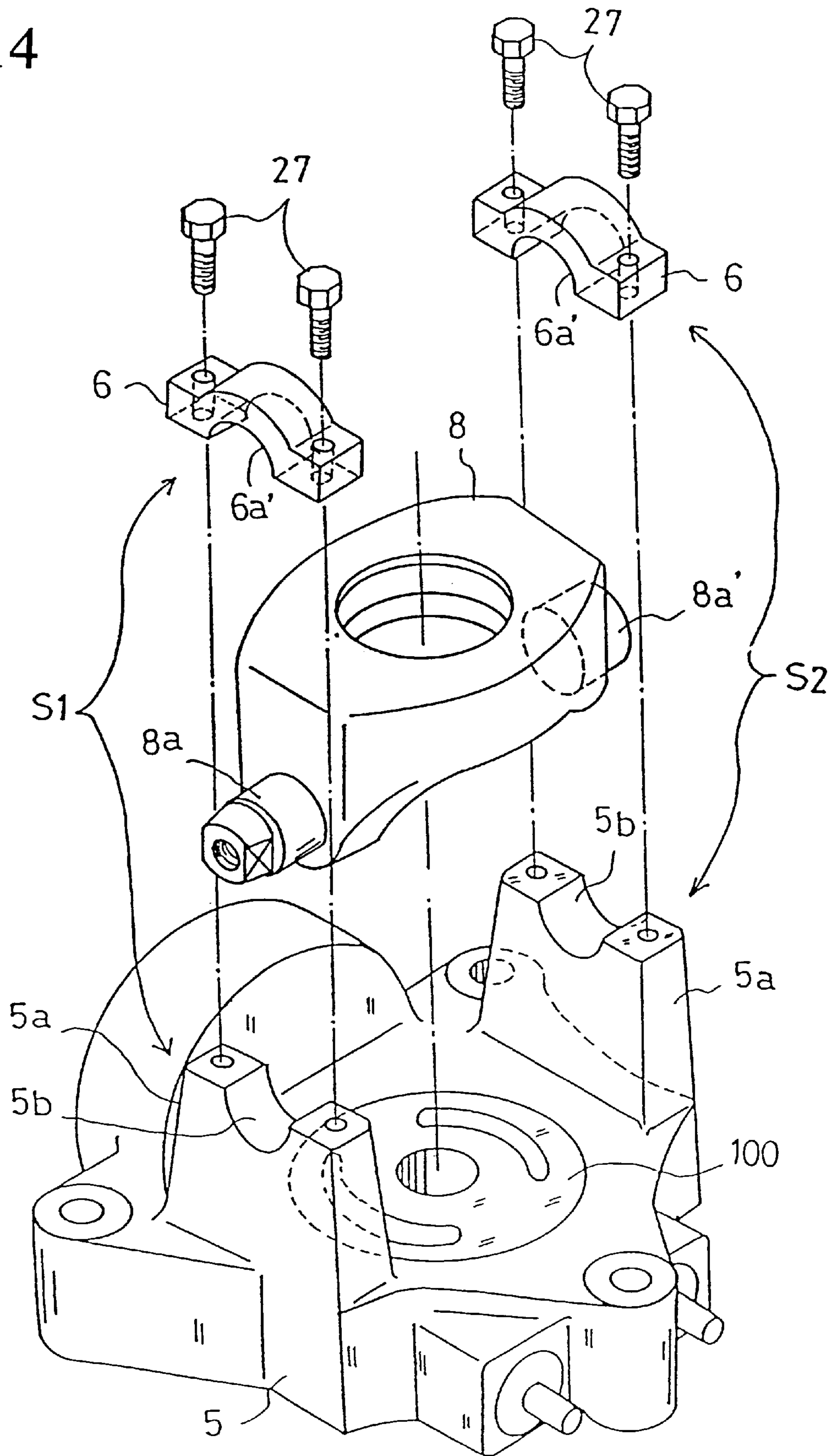


Fig. 15

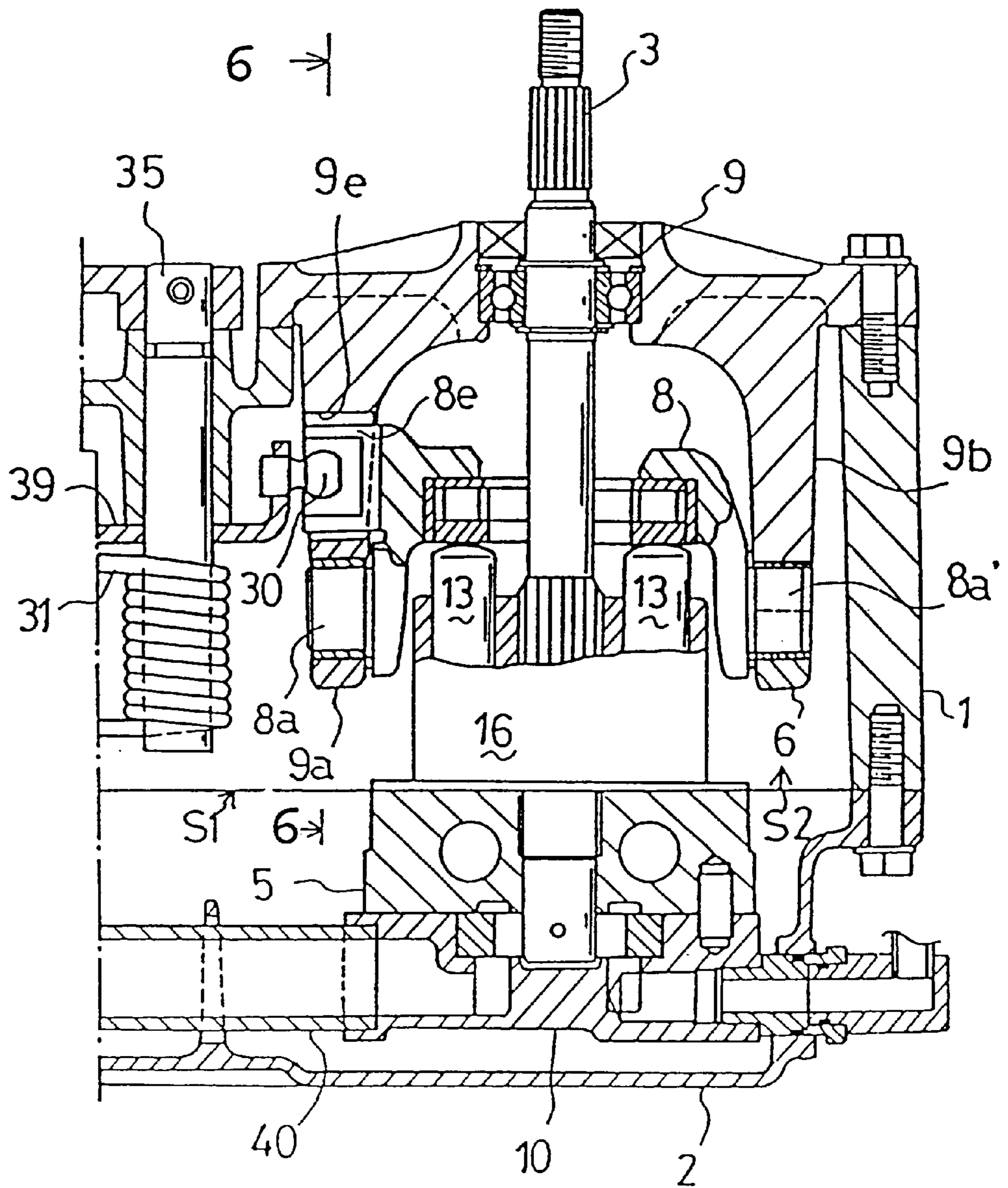


Fig. 16

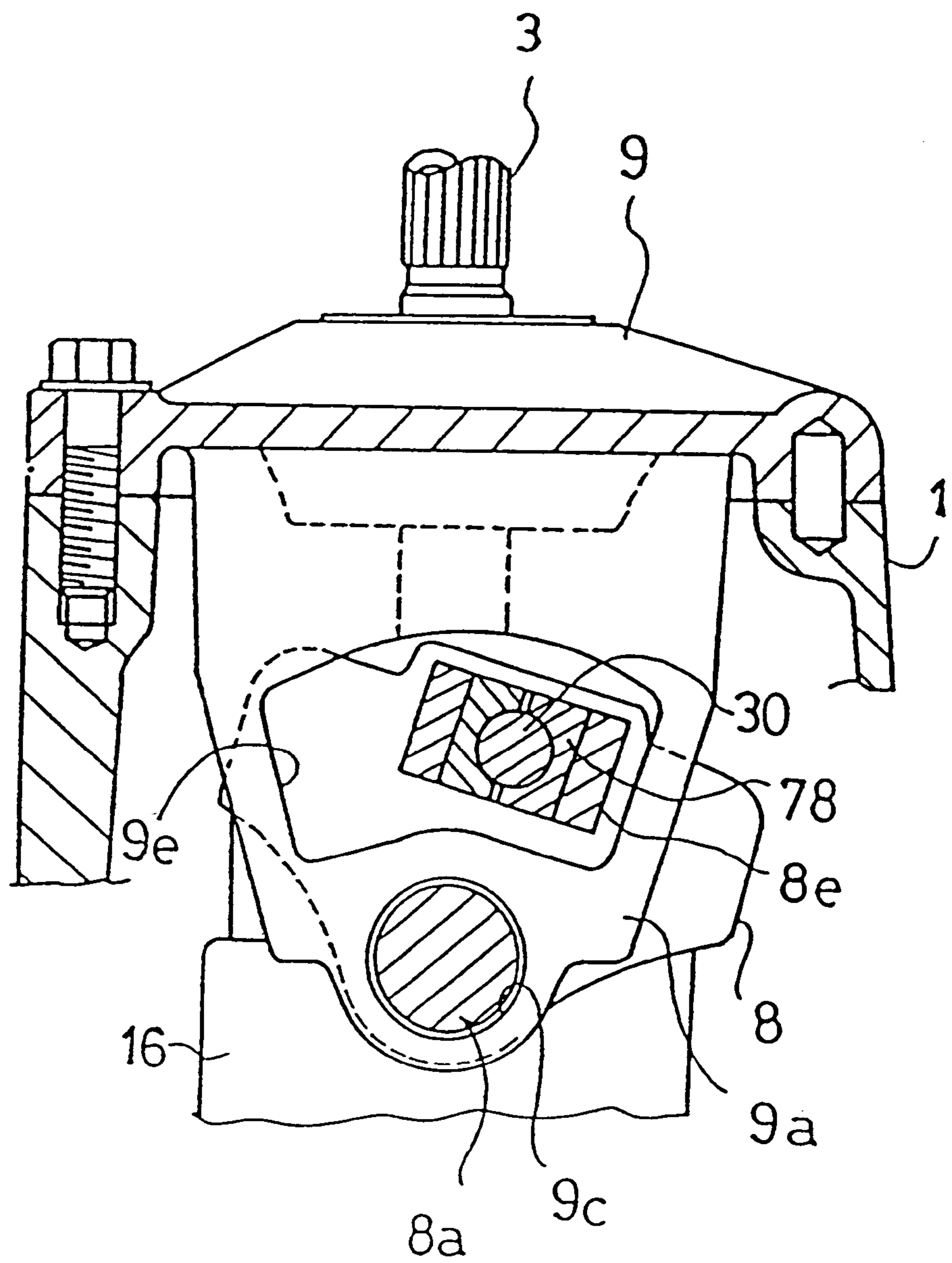
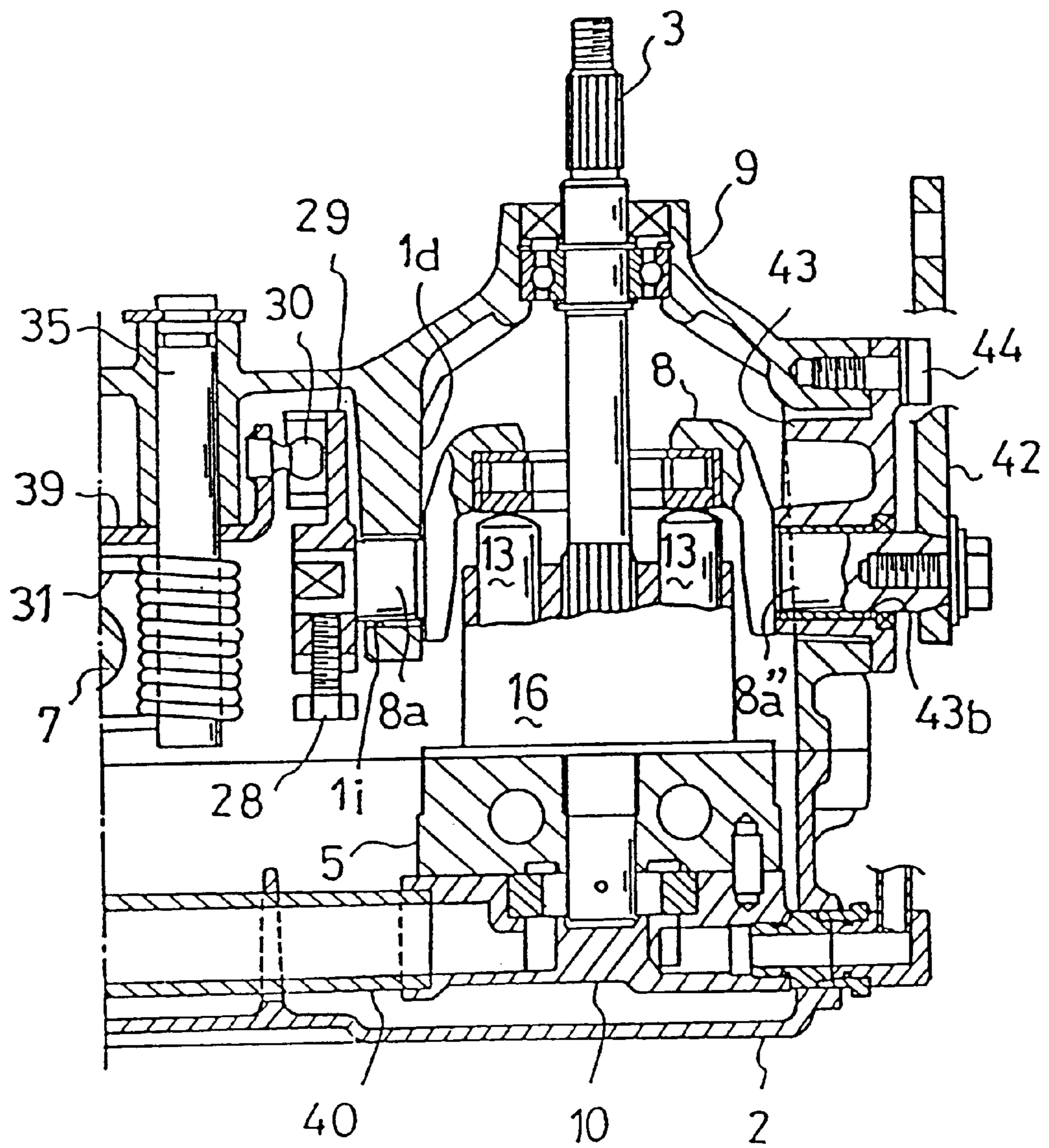


Fig. 17



AXLE DRIVING APPARATUS

Matter enclosed in heavy brackets [] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue.

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to an axle driving apparatus for driving a vehicle, and more particularly, the invention relates to a pair of displacement hydraulic systems where at least one of the systems is of a variable capacity type having a movable swash plate.

2. Description of Related Art

U.S. Pat. Nos. 4,914,907, 4,903,545, 5,156,576 and 5,201,692 disclose a type of axle driving apparatus, which houses in a common housing a hydrostatic transmission including a pair of displacement type hydraulic systems fluidly connected with each other and axles driven by the hydrostatic transmission. At least one of the displacement type hydraulic systems is of a variable displacement type having a movable swash plate in contact with heads of pistons fitted into a cylinder block. The pistons reciprocate and the movable swash plate slants with respect to the rotary axis of the cylinder block.

This type of movable swash plate is convex at a rear surface opposite to an abutting surface that abuts against the heads of the pistons. An inner surface of the housing facing the rear surface of the piston is made concave corresponding to the convex rear surface of the movable swash plate. A U-shaped thrust metal is positioned on the concave inner surface so that the rear surface of the swash plate is slantingly movable along a circular-arched guide surface of the thrust metal.

Since the movable swash plate is usually subjected to thrust from the piston, frictional resistance generated between the rear surface of the movable swash plate and the guide surface of thrust metal increases. Thus, the sliding resistance of the movable swash plate increases. Accordingly, a large force is necessary to operate the movable swash plate. Especially problematic is the case where the movable swash plate is spring biased to automatically return to a neutral position when an operation is stopped. In such case, when the sliding resistance is greater than the biasing force of the spring, the movable swash plate does not return to the neutral position. Further, the sliding resistance cannot be diminished merely by polishing the rear surface of movable swash plate, which contacts the thrust metal.

SUMMARY OF THE INVENTION

In accordance with the invention, an axle driving apparatus houses in a common housing a hydrostatic transmission and axles driven by the hydrostatic transmission. One of the pair of displacement type hydraulic systems comprising the hydrostatic transmission is of variable-capacitive type having a movable swash plate, which is operable, for example, manually operable to move the swash plate to slanted positions. A primary object of the invention is to provide legs for supporting the movable swash plate inside the housing, so that the movable swash plate is suspended in the housing. Thus, the sliding resistance is reduced when the movable swash plate is slantingly moved. Accordingly, the necessary operating force is reduced and the movable swash plate can easily return to the neutral position. Another object

of the invention is to reduce processing costs and simplify construction of the movable swash plate in the housing.

BRIEF DESCRIPTION OF THE DRAWINGS

Preferred embodiments of the invention will be described in detail with reference to the following drawings in which like reference numerals refer to like elements and wherein:

FIG. 1 is a side view of an axle driving apparatus;

FIG. 2 is an exploded plan view of an upper half of a housing of the axle driving apparatus provided with the variable displacement type hydraulic system of the invention, and a partial sectional view thereof;

FIG. 3 is a sectional view taken in the direction of the arrows 3—3 in FIG. 2;

FIG. 4 is a sectional view taken in the direction of the arrows 4—4 in FIG. 2;

FIG. 5 is a sectional view taken in the direction of the arrows 5—5 in FIG. 4;

FIG. 6 is a perspective exploded view of a movable swash plate and a swinging arm;

FIG. 7 is a sectional view of an embodiment of the invention, which supports a movable swash plate by a lid member;

FIG. 8 is a perspective exploded view of a support shown in FIG. 7;

FIG. 9 is a sectional view of an embodiment for supporting the movable swash plate at an upper half of the housing;

FIG. 10 is a perspective view of the support shown in FIG. 9;

FIG. 11 is a sectional side view of an embodiment of the invention, which supports the movable swash plate at the upper half of the housing;

FIG. 12 is a sectional side view of another embodiment of the invention, which supports the movable swash plate at the upper half of the housing;

FIG. 13 is a sectional side view of an embodiment of the invention, which supports the movable swash plate in a center section;

FIG. 14 is a perspective exploded view of a support in the embodiment shown in FIG. 13;

FIG. 15 is a sectional view of a modified embodiment, which supports the movable swash plate by a lid member;

FIG. 16 is a sectional view taken in the direction of the arrows 6—6 in FIG. 15; and

FIG. 17 is a sectional view of another modified embodiment, which is provided outside the housing with a control shaft.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

FIGS. 1, 2, 3, 4 and 5 illustrate an axle driving apparatus. A housing of the axle driving apparatus is constructed by joining first and second halves, for example, an upper half 1 of the housing and a lower half 2 of the housing at joining surfaces, for example, horizontal joining surfaces to form a joint, respectively. An oil sump is formed in the housing. Positioned in the joint of upper half 1 and lower half 2 are axles including an output shaft 4 and a counter shaft 26, and bearings for receiving the output shaft 4 and the counter shaft 26. A pair of axles 7 are rotatably supported inside upper half 1 of the housing and apart from, for example, above the joint of upper half 1 and lower half 2 of the housing. The pair of axles 7 are differently connected by a

differential gear **23** in the housing and extend outwardly from the housing.

A projection, for example, an upward projection is formed at a portion of the upper half **1** of the housing in which differential gear **23** is disposed. This portion is used as an oil tank **1a**. An input shaft **3** projects from the upper half **1** of the housing to input power from an engine (not shown) for driving a hydraulic pump of the variable displacement hydraulic system vertically and outwardly.

In a portion of the upper half **1** of the housing is mounted a center section **5** having substantially an L-shaped sectional side view. Center section **5** is positioned such that a surface, for example, an upper horizontal surface, of the center section **5** is in substantially the same plane or is parallel to a plane defined by the joint. The upper horizontal surface forms a pump setting surface **100**, which is for rotatably and slidably mounting a cylinder block **16** of a hydraulic pump. In a plurality of cylindrical bores provided at cylinder block **16** are pistons **13**, which move in a reciprocating manner through the use of, for example, springs. A movable swash plate **8**, when viewed from one side, for example, a front side, is positioned in a substantially central position. Movable swash plate **8** has openings **8b**, for example, a longitudinal opening through which input shaft **3** penetrates. Thrust bearings **8c** are held at a surface, for example, a lower surface of the movable swash plate. Thrust bearings **8c** form abutting surfaces against which pistons **13** abut respectively. From side surfaces of movable swash plate **8** project shaft portions **8a** and **8a'** along an axis of slanting movement of movable swash plate **8**. The shaft portions **8a** and **8a'** are supported by supports in accordance with the present invention and are discussed in greater detail in the following discussion. The cylinder block **16** engages input shaft **3**. The variable displacement type hydraulic pump is discussed above. Cylinder block **16** is rotated by input shaft **3**, and movable swash plate **8** is moved to slant with respect to the rotary axis of cylinder block **16**. Thus, a discharge amount and a discharge direction of oil from the hydraulic pump is changed.

A side surface, for example, a vertical side surface perpendicular to the upper horizontal surface of center section **5** forms a motor setting surface **101**. A cylinder block **17** is rotatably, slidably mounted on the vertical side surface. Pistons **12** are fitted into a plurality of cylinder bores in cylinder block **17** for reciprocating movement respectively. A head of each piston **12** abuts against a contact surface (or a thrust bearing surface) of a fixed swash plate **37**. Fixed swash plate **37** is fixedly sandwiched substantially between upper half **1** and lower half **2**. Cylinder block **17** engages with an output shaft **4** to comprise a fixing displacement type hydraulic motor. Within center section **5** is a closed circuit for connecting suction ports and discharge ports of the hydraulic pump and hydraulic motor, respectively, to circulate pressurized oil. Cylinder block **17** of the hydraulic motor receives the pressurized oil discharged from the hydraulic pump. Thus, output shaft **4** is capable of obtaining stepless output rotation to form a hydrostatic transmission.

At a surface, for example, a lower, substantially horizontal surface, of center section **5** is attached a pump casing **10**, into which a trochoid charge pump **11** is disposed. Charge pump **11** is driven by an end, for example, a lower end of input shaft **3** projecting away from, for example, in a downward direction from the lower surface of center section **5**. As shown in FIG. 4, a suction oil passage at charge pump **11** is open into the oil sump through an oil filter **40**. At the closed circuit of center section **5** are disposed a pair of check valves (not shown), which provide for connection with an

operating oil supply circuit. Accordingly, the pressurized oil discharged from a discharge oil passage **63** of charge pump **11** opens a check valve to guide the pressurized oil from the operating oil supply circuit into the closed circuit. The pressurized oil discharged from discharge oil passage **63** is channelled through an oil take-out pipe **64** and a piping joint **65** for driving a hydraulic actuator (not shown) outside the housing. Oil returning from the hydraulic actuator is returned into the housing through a piping joint (not shown) and an oil return pipe (not shown) for being guided into the operating oil supply circuit at the center section **5**. In addition, within pump casing **10** is a relief valve (not shown) for adjusting the discharge oil in charge pump **11** to a predetermined pressure. Oil filter **40** is a porous member of cylindrical shape and supported substantially, between the side wall of pump casing **10** and the inner wall of lower half **2** of the housing. When the oil filter **40** is checked, cleaned or replaced, a blind cover **76** is opened for extracting oil filter **40** from a fitting bore **2b** at lower half **2** of the housing. Also, a support base **2a** for supporting oil filter **40** projects from the inner bottom surface of the housing.

As shown in FIG. 3, an oiling pipe **45** is fitted onto the lower surface of center section **5** and projects at an end, for example, an extreme end outwardly from a surface, for example, a lower surface of lower half **2** of the housing and is closed. The oiling pipe **45** is for charging the operating oil into the closed circuit at center section **5** after building the hydraulic pump and hydraulic motor in the housing.

Within the center section **5** is a suction oil passage **66** for check valve **47**. Check valve **47** is open so that the oil taken into the housing through an oil filter **46** is taken in from an oil passage **67** in a direction toward a negative pressure side of the closed circuit in center section **5**.

As shown in FIGS. 1 and 2, opening push rods **51** and **52** enable the pair of check valves (not shown), as discussed above, to be opened from a position outside of the housing or apart from center section **5**. A C-shaped by-passing operating member **36** is disposed adjacent to the ends of opening push rods **51** and **52** for simultaneously pushing opening rods **51** and **52** to open both of the pair of check valves and open the closed circuit in the oil sump for freely rotating the hydraulic motor. A by-pass operating lever shaft **15** is rotated from the outside of the housing, so that a cam pin **77** fixed to lever shaft **15** pushes the rear of the by-pass operating member **36**. The extreme end of lever shaft **15** simultaneously presses opening push rods **51** and **52** to open the pair of check valves, thereby enabling the hydraulic motor to rotate freely.

An arm **98** is fixed to a portion, for example, a lower portion of by-passing operating lever shaft **15**. Arm **98** and an arm **48** at a side of a brake operating shaft **14**, discussed in greater detail in the following discussion, are connected with each other through a rod **49**. When the brake operating shaft **14** rotatably operates a brake actuator **20** to exert the braking action to output shaft **4**, then, only when by-pass operating member **36** is operated simultaneously to put the pair of the check valves in an open state, are the valves adapted to automatically close. An indented gear **25** is provided at output shaft **4**. Indented gear **25** engages with a larger diameter gear **24** on a counter shaft **26**. A smaller diameter gear **21** on counter shaft **26** engages with a ring gear **22** at differential gear **23**. Power generated from the hydraulic motor and input to ring gear **22** is transmitted to left and right axles **7** through differential gear **23**. In an embodiment as discussed above, one end of counter shaft **26** is journaled to a side wall of fixed swash plate **37**.

A braking device in accordance with an embodiment of the invention includes arm **48** fixed to brake operating shaft

14. Arm 48 engages with a projection provided at annular brake actuator 20. When brake actuator 20 is rotated around the axis of the output shaft 4, a cam mechanism 19 positioned substantially between fixed swash plate 37 and brake actuator 20 moves brake actuator 20 forward toward a braking friction plate 18 fixed to the output shaft 4. Braking friction plate 18 rotatable together with output shaft 4 is sandwiched substantial between brake actuator 20 and the housing, thereby exerting the braking action onto output shaft 4.

The operating device for slantingly moving movable swash plate 8 will be discussed in the following. In particular, at a wall, for example, the upper wall of the upper half of the housing, a control shaft 35 is rotatably supported in a manner of extending parallel to the input shaft 3 for slantingly operating the movable swash plate 8. A control arm 42 is fixed to one end of control shaft 35 positioned exteriorly of the housing. Control arm 42 is connected to a manually operating member, such as a pedal or a lever on a vehicle (not shown). At another end of control shaft 35 extending into the housing is fixed an L-shaped swinging arm 39. At a portion of swinging arm 39 along control shaft 35 is fixed a ball 30 forming an engaging portion as shown in FIG. 6. Ball 30 engages through a pair of joint blocks 78a and 78b with an engaging portion 29a of an arm 29 fixed to the shaft portion 8a of a movable swash plate 8. Accordingly, when control shaft 35 pivots, for example, horizontally pivots ball 30 and joint blocks 78a and 78b, movable swash plate 8 pivots such that a surface, for example, an upper surface of movable swash plate 8 pivots between lateral and slanted orientations relative to a plane, for example, a horizontal plane and relative to the axis of rotation of cylinder block 16. Arm 29 can be of any type of shape, design, or construction, however, it is preferably of a length sufficient to achieve a link ratio and slanting movement of movable swash plate 8 relative to the amount control shaft 35 pivots. For example, with the link ratio, if a long arm 29 is used, the movable smash plate 8 can be made to slant move with a smaller rotation of the control shaft 35. Arm 29 and control shaft 35 are in connection with each other, although not necessarily directly, within the housing. Thus, they are not affected by extraneous matter such as dust or rust.

A coiled torsion spring 31 is fitted onto control shaft 35 to return movable swash plate 8 to the neutral position once control shaft 35 is stationary, for example, is no longer pivoted. Torsion spring 31 has one end of the coil that extends on one side of axles 7, for example, on a side above axles 7, and extends in one direction for a portion of its length. Torsion spring 31 has another end of the coil that extends on another side of axles 7, for example, on a side below axles 7, and extends in another direction for a portion of its length different from the direction of the one end of the coil such that a portion of the ends are in a crossed position. The free ends of the coil are positioned on the sides of a fixing pin 33. Fixing pin 33 is fixed to the housing and is adjustable in a translational direction. A movable pin 32 is provided on swinging arm 39. Torsion spring 31 also serves as a guide for assembling axles in the housing, in particular, simplifying assembly of axles 7.

A neutral position adjusting screw 34 is for adjusting the neutral position of movable swash plate 8 outwardly. Adjusting screw 34 projects from upper half 1 of the housing. Fixing pin 33 is positioned eccentric to and at an end, for example, a lower end of neutral position adjusting screw 34. Accordingly, neutral position adjusting screw 34 is rotated in an appropriate direction to shift fixing pin 33 around neutral

position adjusting screw 34 to enable adjustment of the neutral position of swinging arm 39. When swinging arm 39 pivots in one or another direction, one end of torsion spring 31 is expanded by way of movable pin 32 to apply to swinging arm 39 a return biasing force in the neutral direction. As a result, movable swash plate 8 is subject to a return force toward the neutral position of movable swash plate 8. Also, at one end of swinging arm 39 are a pair of engaging projections 39a and 39b for restricting rotation. Accordingly, when one of projections 39a and 39b abuts against fixing pin 33 during rotation of swinging arm 39, swinging arm 39a is stopped.

Swinging arm 39 includes a cam bore 39c for returning movable swash plate 8 to the neutral position when brake operating shaft 14 rotates to brake movement of output shaft 4. A pin 81 is fitted in cam bore 39c and fixed to an arm 80 rotatably around a relay shaft 83. When output shaft 4 is braked, a rod 79 connected to brake operating shaft 14 rotates arm 80 around relay shaft 83 and pin 81 rotates along the cam bore 39c. Accordingly, pin 81 forces movement of swinging arm 39 toward the neutral position by way of cam bore 39c. In a non-braking state, pin 81 is in a wider portion of cam bore 39c, thus swinging arm 39 can freely rotate therein. In addition, a magnet 41 attracts iron powder produced in the housing.

In an embodiment of the invention shown in FIGS. 7 and 8, movable swash plate 8 is supported by a lid 9 for closing an opening 1b at upper half 1 of housing. A hydraulic pump shaft 3 is journaled to a central portion of lid 9. A pair of legs 9a and 9b extend from lid 9 toward movable swash plate 8 along, for example, in parallel with a rotary axis of cylinder block 16. Legs 9a and 9b are integral with lid 9. Legs 9a and 9b have a portion coincident with shaft portions 8a and 8a'. A first support S1 and a second support S2 for rotatably supporting shaft portions 8a and 8a' are provided at legs 9a and 9b respectively. First support S1 includes a round bore 9c for inserting shaft portion 8a. Shaft portion 8a is greater in axial length than the thickness of bore 9c. An axial end of shaft portion 8a is fixed to arm 29. A substantially semicircular surface 9d for supporting shaft portion 8a' is formed at the lower surface of leg 9b. A holder 6 is detachably mounted onto the lower surface of leg 9b by screw bolts 27. Holder 6 has a receiving surface 6a of a substantially semicircular shape for being positioned opposite to semicircular surface 9d. Second support S2 includes a combination of semicircular surface 9d and holder 6. In addition, the shape of receiving surface 6a and surface 9d are not limited to a semicircular arc, but may be any shape acceptable for cooperation with shaft portion 8a.

Shaft portions 8a and 8a' of movable swash plate 8 are supported by legs 9a and 9b. Accordingly, movable swash plate 8 is suspended in the housing for being slantingly moved by way of shaft portions 8 and 8a'. Therefore, sliding resistance or friction created when movable swash plate 8 slantingly moves, is reduced, and the force necessary to move movable swash plate 8 is reduced. Due to the reduced sliding resistance, movable swash plate 8 easily returns to the neutral position. In an embodiment where legs 9a and 9b extend internally from lid 9, legs 9a and 9b can be molded integrally with lid 9. Accordingly, the manufacturing costs are lower. Since movable swash plate 8 is supported by lid 9, this embodiment is particularly adaptable to various types of axle driving apparatuses. For example, movable swash plate 8, in accordance with the invention, can be effectively assembled into a housing. In addition, the invention is adaptable for use in a housing having a joint with surfaces defining a plane perpendicular to a longitudinal direction of

the axles as disclosed, for example, in U.S. Pat. No. 4,899, 541, thus achieving efficient assembly.

When movable swash plate **8** is assembled with lid **9**, shaft portion **8a** may be inserted into bore **9c** and shaft portion **8a'** is then disposed in semicircular surface **9d** for being held by holder **6**. In addition, it is within the scope of the invention to form first support **S1** to be the same as that of second support **S2**. In particular, at the lower surface of leg **9a**, a substantially semicircular surface is formed and a holder having a semicircular receiving surface is mounted opposite to the semicircular surface. Accordingly, the labor required for boring bore **9c** can be eliminated and lid **9** with legs **9a** and **9b** can be manufactured without mechanical processing.

Once movable swash plate **8** is supported by lid **9**, arm **29** is connected to shaft portion **8a** and fixed by a bolt **28**. Thus, assembly of movable swash plate **8** with lid **9** is facilitated.

A biasing spring housed in cylinder block **16** in combination with a hydraulic reaction creates thrust **F**, which is transferred from each piston **13** to movable swash plate **8** supported by legs **9a** and **9b**. Thrust **F** pushes, for example, upwardly pushes movable swash plate **8**. Thus, lid **9** bears the force of thrust **F** by way of shaft portions **8a** and **8a'** and legs **9a** and **9b**. More particularly, the lid bears the force of thrust **F** by way of the upper surfaces of shaft portions **8a** and **8a'** of movable swash plate **8** and shaft bore **9c** of legs **9a** and semicircular surface **9d** of leg **9b**. Hence, there is no need to increase the rigidity of first and second supports **S1** and **S2** to bear the thrust **F** because in accordance with the invention, the thrust **F** is diverted, for example, in one embodiment, to the lid **9**.

A modified embodiment of the invention where movable swash plate **8** is supported by legs **9a** and **9b** of lid **9** is shown in FIGS. **15** and **16**. In this embodiment, control shaft **35** for rotatably operating movable swash plate **8** is disposed proximate to cylinder block **16**. In particular, an arm **8e** is provided at one lateral side of movable swash plate **8** in the vicinity of, for example, above shaft portion **8a**. Arm **8e** is positioned in opening **9e** provided in leg **9a**. Opening **9e** is of a width sufficient to allow for rotation of arm **8e** when movable swash plate **8** slantingly moves. Arm **8e** engages ball **30** by way of joint blocks **78a** and **78b**. Thus, swinging arm **39** is connected with movable swash plate **8**. Hence, shaft portion **8a** does not require extra length beyond the depth of legs **9a** and **9b** to enable mounting of arm **29** to shaft portion **8a**. Thus, control shaft **35** can be disposed proximate to cylinder block **16**.

In accordance with another embodiment of the invention, shown in FIGS. **9** and **10**, a pair of legs **1d** and **1e** are integrally extended from inner surfaces of walls, for example, upper walls of the housing and on either side of a shaft bore **1c** and extend toward movable swash plate **8** along, for example, parallel to the rotary axis of cylinder block **18**. Shaft bore **1c** is for journaling input shaft **3** to upper half **1** of the housing. Legs **1d** and **1e** are formed such that extends, for example, lower ends of legs **1d** and **1e** are level with each other. Semicircular surfaces **1f** and **1g** are formed in a portion of the lower end surfaces of legs **1d** and **1e** respectively. Holders **6** are detachably mounted to the lower end surfaces of legs **1d** and **1e** by bolts **27** respectively. On a surface, for example, a upper surface of each holder **6** is a semicircular receiving surface **6a** for being positioned opposite to semicircular surface **1f** or **1g**. Accordingly, holder **6** and legs **1d** and **1e**, and more particularly, receiving surfaces **6a** and semicircular surfaces **1f** or **1g** are connected to form first and second supports **S1** and **S2** for rotatably supporting shaft portions **8a** and **8a'**.

In this embodiment, thrust **F** applied by piston **13** to shaft portions **8a** and **8a'** on movable swash plate **8** bears on the entire upper half **1** of the housing, which is of high rigidity, by way of semicircular surfaces **1f** and **1g** of legs **1d** and **1e**. Hence, when thrust **F** is increased, it is unnecessary to increase the rigidity of first and second supports **S1** and **S2** because upper half **1** is capable of bearing thrust. During assembly, the upper half **1** of the housing is turned over and shaft portions **8a** and **8a'** of movable swash plate **8** are disposed on semicircular surfaces **1f** and **1g** of legs **1d** and **1e** and holders **6** are mounted to legs **1d** and **1e**, thereby simplifying assembly. Also, when upper half **1** of the housing is molded, legs **1d** and **1e** can be simultaneously and integrally molded with upper half **1**, thereby reducing manufacturing costs.

FIG. **11** is an embodiment in accordance with the invention, in which movable swash plate **8** is supported by upper half **1**. First support **S1** for holding shaft portion **8a** includes a round bore **1i** in leg **1d**, which extends for example, downwardly extends from the inner surface of the upper wall of upper half **1** of the housing. An end of shaft portion **8a** extends beyond bore **1i** and is fixed to arm **29**. A second support **S2** is formed on lid **43** provided at an opening **1j** of a wall, for example, a side wall of upper half **1** of the housing. Opening **1j** provides access for a cutting tool to enter the housing and is capable of being closed by lid **43**. Lid **43** is fixed to the housing by a bolt **44**. A round recess **43a** concentric with bore **1i**, receives and rotatably supports shaft portion **8a'**. Thus, opening **1j** and lid **43** are provided to enable access to construct or repair first and second supports **S1** and **S2**.

In another embodiment, shown in FIG. **17**, lid **43** is formed so that a control arm **42** can be positionally adjusted from the exterior, such as, on the upper surface and the side surface of upper half **1** of the housing. In particular, a round recess **43b** in lid **43** is a through bore. Another shaft portion **8a''**, which is an alternate embodiment of shaft portion **8'**, for example, an extended version of **8'**, of movable swash plate **8** is of a sufficient length for being supported in recess **43b**. An end of shaft portion **8a''** projects beyond a periphery of the housing or lid **43** so that control arm **42** can be fixed shaft portion **8a''**. Accordingly, when control arm **42** in accordance with this embodiment is rotated for example, where the control arm **42** is on a lateral side of the housing then control arm **42** is longitudinally rotated, the movable swash plate **8** is directly slanted by the shaft portion **8a''**. Thus, shaft portion **8a** simultaneously rotates thereby rotating swinging arm **39** by way of arm **29**, ball **30**, and joint blocks **78a** and **78b**. Accordingly, torsion spring **31** exerts a return biasing force on movable swash plate **8** in a direction toward the neutral position. In accordance with an embodiment of the invention, further to shaft portions **8a** and **8a'** or **8a''** supporting movable swash plate **8**, shaft portions **8a** and **8a'** or **8a''** function also to transfer the biasing force biased toward the neutral position to movable swash plate **8**. Furthermore, shaft portion **8a''** functions to slantingly move movable swash plate **8**, for example, by control arm **42**.

In another embodiment in accordance with the invention, as shown in FIG. **12**, movable swash plate **8** is supported by upper half **1**. First support **S1**, as discussed above for FIG. **17**, is formed so that leg **1d** extends from upper half **1** of the housing and a bore **1i** receives a shaft portion **8a**. Second support **S2** is formed by a cylindrical member **55** provided at a lid **56** for closing an opening **1j** at a wall, for example, a side wall of the housing. In addition, on a surface, for example, a side surface of cylindrical movable swash plate **8** opposite to shaft portion **8a** is a cylindrical recess **8d**

coaxial with shaft portion **8a**. The extreme end of cylindrical member **55** is inserted into recess **8d** to support movable swash plate **8**. Therefore, single shaft portion **8a** and movable swash plate **8** is sufficient because opening **1j** and lid **56** are utilized to enable supports **S1** and **S2** to be simplified in construction.

In addition, in another embodiment in accordance with the invention, movable swash plate **8** can be supported by center section **5** fixed into the housing as shown in FIGS. **13** and **14**. A pair of legs **5a** integrally extend from two sides of a pump setting surface **100** on center section **5** toward movable swash plate **8** along, for example, parallel with the rotary axis of cylinder block **16**. Semicircular receiving surfaces **5b** are formed on end surfaces, for example, upper end surfaces of legs **5a** respectively. Holders **6** are detachably mounted on the upper end surfaces of legs **5a** by bolts **27**. One surface, for example, a lower surface of holders **6** have a semicircular surface **6a'** for being positioned opposite to receiving surfaces **5b** respectively. Semicircular surfaces **6a'** and receiving surfaces **5b** are combined with each other to form first and second supports **S1** and **S2** for holding shaft portions **8a** and **8a'**. Hence, when center section **5** is molded, it is possible to simultaneously and integrally mold legs **5a**. Thus, lower manufacturing costs are achieved. In addition, the entire variable displacement type hydraulic pump including movable swash plate **8** can be pre-assembled to center section **5** before being assembled in the housing.

In this embodiment, thrust **F** from pistons **13** is absorbed by center section **5** by way of holders **6**. In addition, when movable swash plate **8** is supported by center section **5**, first and second supports **S1** and **S2** on legs **5a** can be formed as shown in FIG. **8**. In particular, either one or both of holders **6** can be substituted with round bore **9c** being disposed in leg **5a**.

For slanting the movable swash plates, the above-mentioned various structures and combinations thereof may be applied.

Although the invention has been described with reference to several different embodiments, these embodiments are merely exemplary and not limiting of the invention which is defined by the appended claims.

What is claimed is:

1. An axle driving apparatus, comprising:
 - a housing having a first section;
 - an axle disposed within said housing;
 - a hydrostatic transmission disposed within said housing for driving said axle comprising a displacement hydraulic system having a movable swash plate and a cylinder block;
 - a shaft disposed on said movable swash plate, said shaft having a longitudinal axis which is along an axis of slanting movement of said movable swash plate; and
 - a leg positioned within said housing extending in a direction parallel to a rotary axis of said cylinder block, said leg member having a support for supporting said shaft on said movable swash plate, wherein said movable swash plate is supported in a suspended position within said housing.
2. An axle driving apparatus according to claim 1, further comprising:
 - a recess coaxial with said shaft provided on a second side surface of said movable swash plate;
 - an opening formed in said first section of said housing;
 - a lid for closing said opening including an inner wall comprising a portion of said inner wall of said housing; and

a cylindrical member provided on said lid having a first end rotatably supported in said recess, wherein said shaft is on a first side surface of said movable swash plate, and said support rotatably holds said shaft.

3. An axle driving apparatus comprising:
 - a housing;
 - an opening disposed in said housing;
 - a lid for closing said opening in said housing;
 - an axle disposed within said housing;
 - a hydrostatic transmission disposed within said housing for driving said axle, said hydrostatic transmission comprising a displacement hydraulic system having a movable swash plate and a cylinder block;
 - a shaft projecting from said movable swash plate positioned on an axis of slanting movement of said movable swash plate; and
 - a leg disposed on said lid, positioned within said housing and extending in a direction parallel to a rotary axis of said cylinder block, said leg having a support for supporting said shaft of said movable swash plate, wherein said movable swash plate is supported by said leg in a suspended position within said housing.
4. An axle driving apparatus according to claim 3, wherein
 - said shaft comprises a pair of shafts formed on opposing side surfaces of said movable swash plate, and
 - said leg comprises a pair of legs disposed on said lid, said legs having supports for rotatably supporting said shaft of said movable swash plate.
5. An axle driving apparatus according to claim 4, further comprising:
 - a holder detachably mounted to an end of said one leg, wherein said pair of shafts are non-rotatable and are integral with said movable swash plate, and
 - wherein said legs are integral with said lid, and at least one of said supports on one of said legs comprises a portion of said one leg.
6. An axle driving apparatus according to claim 3, wherein said hydrostatic transmission further comprises:
 - another displacement hydraulic system in fluid communication with said displacement hydraulic system.
7. An axle driving apparatus, comprising:
 - a housing having a first section joined to a second section along a joint;
 - an axle disposed within said housing;
 - a hydrostatic transmission disposed within said housing for driving said axle including a displacement hydraulic system having a movable swash plate, a cylinder block and a rotary axis substantially perpendicular to said joint;
 - a shaft projecting from said movable swash plate positioned on an axis of slanting movement of said movable swash plate; and
 - a leg disposed on an inner wall of said first housing section, said leg positioned within said housing and extending in a direction parallel to a rotary axis of said cylinder block, said leg having a support for supporting said shaft on said movable swash plate, wherein said movable swash plate is supported by said leg in a suspended position within said housing.
8. An axle driving apparatus according to claim 7, wherein:
 - said shaft comprises a pair of shafts disposed on opposing side surfaces of said movable swash plate, and

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said leg comprises a pair of legs each having a support for supporting said shaft.

9. An axle driving apparatus according to claim 7, further comprising:

a holder detachably mounted to an end of said leg,
wherein said shaft is non-rotatable and is integral with said movable swash plate, wherein said leg is integral with said inner wall of said first section, and wherein said support comprises a portion of said leg.

10. An axle driving apparatus according to claim 7, further comprising:

an opening formed in said first section of said housing;
a lid for closing said opening, wherein said shaft comprises a pair of shafts formed on opposing side surfaces of said movable swash plate; and
another support for one of said shafts disposed on an inner wall of said lid, wherein said another support comprises a portion of said inner wall of said housing.

11. An axle driving apparatus, comprising:

a housing;
an axle disposed within said housing;
a hydrostatic transmission disposed within said housing for driving said axle comprising a displacement hydraulic system having a movable swash plate and cylinder block;
a center section separably fixed in said housing, wherein said cylinder block is rotatably and slidably mounted on said center section;
a pair of shafts projecting from said movable swash plate being positioned on an axis of slanting movement of said movable swash plate; and
a leg disposed on said center section, positioned within said housing and extending in a direction parallel to a rotary axis of said cylinder block, said leg having a support for supporting said shafts on said movable swash plate, wherein said movable swash plate is supported in a suspended position within said housing.

12. An axle driving apparatus according to claim 11, wherein

said pair of shafts are disposed on opposing side surfaces of said movable swash plate,
said leg comprises a pair of legs on said center section disposed in a location corresponding to said shafts, and
said support of said leg rotatably holds said shafts.

13. An axle driving apparatus according to claim 11, wherein

said shafts are non-rotatable and are integral with said movable swash plate,
said leg is integral with said center section, and
said support comprises an end portion of said leg and a holder is detachably mounted to said end portion.

14. An axle driving apparatus, comprising:

a housing;
axles disposed within said housing;
a hydrostatic transmission disposed within said housing for driving said axles comprising a displacement hydraulic system having a movable swash plate and a cylinder block,
a shaft integral with said movable swash plate being positioned on an axis of slanting movement of said movable swash plate,
an arm fixed to an end of said shaft portion, and
a control shaft rotatably disposed in said housing extending in a direction parallel to said rotary axis of said

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cylinder blocks, said control shaft having an engaging portion engaging said arm for controlling slanting movement of said movable swash plate; and

a leg member positioned in said housing extending in a direction parallel to a rotary axis of said cylinder block, said leg member having a support for supporting said shaft on said movable swash plate, wherein said movable swash plate is supported in an suspended position in said housing.

15. An axle driving apparatus according to claim 14, wherein said hydrostatic transmission further comprises:

another displacement hydraulic system in fluid communication with said displacement hydraulic system.

16. An axle driving apparatus comprising:

a housing;
axles disposed within said housing;
a hydrostatic transmission disposed within said housing for driving said axles comprising at least one displacement hydraulic system having a movable swash plate and a cylinder block,
a shaft integral with said movable swash plate being positioned on an axis of slanting movement of said movable swash plate,
an arm positioned above said shaft portion on said movable swash plate;
a leg member positioned in said housing extending in a direction parallel to a rotary axis of said cylinder block, said leg member having a support for supporting said shaft on said movable swash plate, wherein said movable swash plate is supported in an suspended position in said housing, said leg member having an opening said arm of said movable swash plate being disposed in said opening; and
a control shaft rotatably disposed in said housing extending in a direction parallel to said rotary axis of said cylinder blocks, said control shaft having an engaging portion engaging said arm for controlling slanting movement of said movable swash plate.

17. An axle driving apparatus according to claim 16, wherein said hydrostatic transmission further comprises:

another displacement hydraulic system in fluid communication with said displacement hydraulic system.

18. An axle driving apparatus, comprising:

a housing;
axles disposed within said housing;
a hydrostatic transmission disposed within said housing for driving said axles comprising a displacement hydraulic system having a movable swash plate and a cylinder block,
a shaft integral with said movable swash plate being positioned on an axis of slanting movement of said movable swash plate, and
an arm fixed to an end of the shaft portion;
a swinging arm connected to said arm for pivoting around an axis parallel to said rotary axis;
a spring in relation with said swinging arm for biasing said movable swash plate to a neutral position;
a control shaft rotatably disposed in said housing extending in a direction parallel to said rotary axis of said cylinder block, said control shaft having an engaging portion engaging said arm for controlling slanting movement of said movable swash plate; and
a leg member positioned in said housing extending in a direction parallel to a rotary axis of said cylinder block,

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said leg member having a support portion for supporting said shaft on said movable swash plate, wherein said movable swash plate is supported in an suspended position in said housing.

19. An axle driving apparatus according to claim 18, 5 wherein said hydrostatic transmission further comprises:

another displacement hydraulic system in fluid communication with said displacement hydraulic system.

20. An axle driving apparatus according to claim 18, 10 wherein

said shaft comprises a pair of shafts disposed on opposing side surfaces of said movable swash plate,

said arm fixed to said end of said shaft is a first end of a first shaft of said pair of shafts,

a second shaft of said pair of shafts comprises a second 15 end extending outwardly from said housing, and

a control arm is connected to said second end of said second shaft portion for being rotated.

21. An axle driving apparatus according to claim 20, 20 wherein said hydrostatic transmission further comprises:

another displacement hydraulic system in fluid communication with said displacement hydraulic system.

22. An axle driving apparatus, comprising:

a housing having a first housing part and a second 25 housing part separably connected with each other;

an opening through an outside wall of said first housing part;

a lid for closing said opening;

a projection, disposed opposite to said lid, wherein said 30 projection is integrally formed of said first housing part;

an axle disposed within said housing;

a hydrostatic transmission disposed within said housing 35 for driving said axle, said hydrostatic transmission comprising a displacement hydraulic system having a movable swash plate and a cylinder block;

a center section separably fixed in said housing; and

a pair of shaft projecting from both side surfaces of said 40 movable swash plate positioned on an axis of slanting movement of said movable swash plate, wherein said movable swash plate is disposed between said projection and said lid so that said projection extends parallel to a rotary axis of said cylinder block, one of said pair 45 of shafts being rotatably supported by said projection, and the other of said pair of shafts being rotatably supported by said lid.

23. An axle driving apparatus according to claim 22, 50 wherein a portion of said shaft which is rotatably supported by said lid extends outwardly through said lid.

24. An axle driving apparatus according to claim 23, further comprising:

a control arm fixedly attached to said outwardly extending 55 portion of said shaft from said lid.

25. An axle driving apparatus, comprising:

a housing consisting of a first housing part and a second 60 housing part separably connected with each other;

a projection integrally formed of said first housing part so as to divide an interior of said first housing part;

an axle disposed within said housing;

a hydrostatic transmission disposed within said housing 65 for driving said axle, said hydrostatic transmission comprising a displacement hydraulic system having a movable swash plate and a cylinder block;

a center section separably fixed to in said housing; and

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a pair of shafts projecting from both side surfaces of said movable swash plate positioned on an axis of slanting movement of said movable swash plate, wherein said movable swash plate is disposed adjacently to said projection so that said projection extends parallel to a rotary axis of said cylinder block, one of said pair of shafts being rotatably supported by said projection.

26. An axle driving apparatus according to claim 25, 10 wherein said hydrostatic transmission further comprises:

an input shaft of said hydrostatic transmission disposed substantially vertically, wherein said pair of shafts project substantially perpendicularly to a rotational axis of said input shaft.

27. An axle driving apparatus according to claim 25, 15 wherein an outside wall of said housing, disposed opposite to said projection with respect to said movable swash plate, has a hole formed therein for supporting the other of said pair of shafts.

28. An axle driving apparatus according to claim 25, 20 further comprising:

an opening through an outside wall of said housing, wherein said opening is disposed opposite to said movable swash plate; and

a lid for closing said opening, wherein said lid has a hole formed therethrough for supporting the other of said pair of shafts.

29. An axle driving apparatus, comprising:

a housing consisting of a first housing part and a second 30 housing part separably connected with each other;

an opening through an outside wall of said first housing part;

a lid for closing said opening;

a projection, disposed opposite to said lid, said projection 35 integrally formed of said first housing part so as to divide an interior of said first housing part, said projection extending toward the end of said first housing part in connection with said second housing part, an axle disposed within said housing;

a hydrostatic transmission disposed within said housing 40 for driving said axle, said hydrostatic transmission comprising a displacement hydraulic system having a movable swash plate and a cylinder block;

a center section separably fixed in said housing; and

a pair of shafts projecting from both side surfaces of said 45 movable swash plate on an axis of slanting movement of said movable swash plate, wherein said movable swash plate is disposed between said projection and said lid so that said projection extends parallel to a rotary axis of said cylinder block, one of said pair of shafts being rotatably supported by said projection, and the other of said pair of shafts being rotatably supported by said lid.

30. An axle driving apparatus according to claim 29, 50 wherein a portion of said shaft rotatably supported by said lid extends outwardly through said lid.

31. An axle driving apparatus according to claim 29, further comprising:

a control arm fixedly attached to said outwardly extending 55 portion of said shaft from said lid.

32. An axle driving apparatus, comprising:

a housing having an opening;

a lid for closing said opening;

an axle disposed within said housing;

a hydrostatic transmission disposed within said housing 65 for driving said axle, said hydrostatic transmission

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comprising a displacement hydraulic system having a
movable swash plate and a cylinder block;
a center section separably fixed in said housing;
a pair of shafts projecting from both side surfaces of said
movable swash plate positioned on an axis of slanting
movement of said movable swash plate, wherein one of
said pair of shafts is rotatably supported by said
housing and the other of said pair of shafts is rotatably
supported by said lid so as to be extended outwardly;
and
a control arm provided on the outwardly extending por-
tion of said shaft.
33. An axle driving apparatus, comprising:
a housing;
an axle disposed within said housing;
a hydrostatic transmission disposed within said housing
for driving said axle, said hydrostatic transmission
comprising a displacement hydraulic system having a
movable swash plate and a cylinder block of a hydro-
lic pump, wherein said hydraulic pump has a pump
shaft;
a center section separably fixed in said housing;
a pair of shafts projecting from both side surfaces of said
movable swash plate positioned on an axis of slanting
movement of said movable swash plate by a control
arm interconnected to one of said shafts, wherein said
pair of shafts is disposed substantially perpendicular to
the pump shaft; and
a spring interconnected to said movable swash plate,
wherein said spring biases said swash plate toward a
neutral position.
34. An axle driving apparatus, comprising:
a housing;
an axle disposed within said housing;
a hydrostatic transmission disposed within said housing
for driving said axle, said hydrostatic transmission
comprising a displacement hydraulic system having a
movable swash plate and a cylinder block;

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a center section separably fixed in said housing; and
a pair of shafts projecting from both side surfaces of said
movable swash plate positioned on an axis of slanting
movement of said movable swash plate, wherein each
of said pair of shafts is rotatably supported by said
housing.
35. An axle driving apparatus, comprising:
a housing;
an axle disposed within said housing;
a hydrostatic transmission disposed within said housing
for driving said axle, said hydrostatic transmission
comprising a displacement hydraulic system having a
movable swash plate, a center section separably fixed
in said housing, and a cylinder block disposed on the
center section; and
a pair of shafts projecting from both side surfaces of said
movable swash plate positioned on an axis of slanting
movement of said movable swash plate, wherein each
of said pair of shafts is rotatably supported by said
housing.
36. An axle driving apparatus, comprising:
a housing;
an axle disposed within said housing;
a hydrostatic transmission disposed within said housing
for driving said axle, said hydrostatic transmission
comprising a displacement hydraulic system having a
movable swash plate and a cylinder block;
a center section separably fixed in said housing; and
a pair of shafts projecting from both side surfaces of said
movable swash plate positioned on an axis of slanting
movement of said movable swash plate, wherein said
housing is dividable into two housing parts along the
longitudinal direction of said pair of shafts, so that
each of said two housing parts support said pair of
shafts, respectively.

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