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[54] **PRODUCTION OF INSECTICIDAL PROTEIN OF *BACILLUS THURINGIENSIS* SUBSP. AIZAWAI BY THE EXPRESSION OF INSECTICIDAL PROTEIN GENE IN HOST CELLS**

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[73] Assignee: **Sumitomo Chemical Company, Limited**, Osaka, Japan

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[22] Filed: **Apr. 28, 1994**

Related U.S. Patent Documents

Reissue of:

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 Filed: **Jun. 18, 1991**

U.S. Applications:

[63] Continuation of Ser. No. 611,475, Nov. 9, 1990, abandoned, which is a continuation of Ser. No. 449,353, Dec. 13, 1989, abandoned, which is a continuation of Ser. No. 920,791, Oct. 20, 1986, abandoned.

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 Feb. 25, 1986 [JP] Japan 61-40925

[51] Int. Cl.⁶ **C12P 21/00**; C12N 15/00;
 C12N 15/11; C12N 15/70

[52] U.S. Cl. **435/69.1**; 435/252.3; 435/252.33;
 435/320.1; 435/288.3; 536/23.71; 935/11

[58] Field of Search 435/69.1, 71.2,
 435/91.1, 172.1, 172.3, 252.3, 252.35, 320.1;
 935/11, 29, 72, 73, 74; 536/23.71

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[57] ABSTRACT

Insecticidal protein of *B. thuringiensis* subsp. *aizawai* IPL is produced by growing a transformant microorganism harboring a recombinant expression vector carrying a gene coding for the insecticidal protein.

15 Claims, 6 Drawing Sheets

FIG. 1

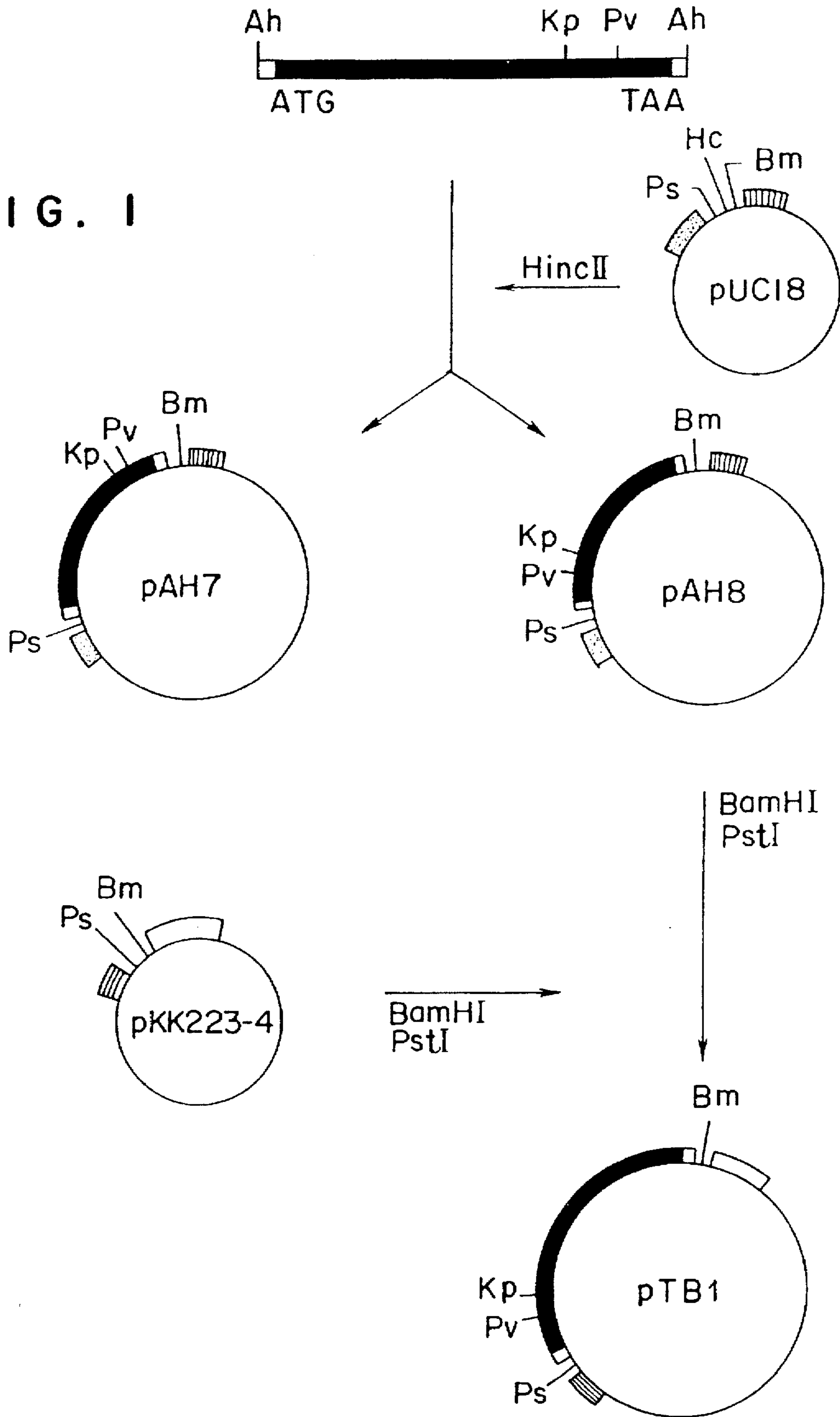


FIG. 2(1)

TGTTAACACCCCTGGGTCAAAAATTGATATTTAGTAA

AATTAGTTGCACCTTTGTGCATTTTTCATAAGATGAGTCATATGTTTTAAATTTAGTAATGAAAACAGFATTATATCATATAATGAATTTGGTATCTTAATAAAGAGATGGAGGTAACCTT
10 20 30 40 50 60 70 80 90 100 110 120
ATGGATAACCAATCCGGAACATCAATGAATGCATTCCTTTATAATTTAAGTAAACCCCTGAAGTAGAAGTATTAGGTGGAGAAAGAACTAGAAACTGGTTACACCCCAATCGATATTTCCCTTG
MetAspAsnProAsnIleAsnGluCysIleProTyrAsnCysLeuSerAsnProGluValGluValLeuGlyGlyIleGluThrGlyTyrThrProIleAspIleSerLeu
130 140 150 160 170 180 190 200 210 220 230 240
TCGCTAACGCAATTTCTTTGAGTGAATTTGTTCCCGTGTGGATTGTTAGGACTAGTTGATATAATATGGGAAATTTTGGTCCCTCTCAATGGGACGCATTTCTTTGTACAAAT
SerLeuThrGlnPheLeuLeuSerGluPheValProGlyAlaGlyPheValLeuGlyLeuValAspIleIleTrpGlyIlePheGlyProSerGlnTrpAspAlaPheLeuValGlnIle
250 260 270 280 290 300 310 320 330 340 350 360
GAACAGTTAATAACCAAGAATAGAAATTCGCTAGGAACCAAGCCATTTCTAGATTAGAAGACTAAGCAATCTTTATCAAAATTTACGCAGAATCTTTTAGAGAGTGGGAAAGCAGAT
GluGlnLeuIleAsnGlnArgIleGluGluPheAlaArgAsnGlnAlaIleSerArgLeuGluGlyLeuSerAsnLeuTyrGlnIleTyrAlaGluSerPheArgGluTrpGluAlaAsp
370 380 390 400 410 420 430 440 450 460 470 480
CCTACTAATCCAGCATTAAGAGAGAGATGCGTATTCAATTCATGACATGAACAGTCCCTTACAACCCGCTATTCCTCTTTTTCAGATTCAAAAATTAACAAGTTCCCTCTTTTATCAGTA
ProThrAsnProAlaLeuArgGluMetArgIleGlnPheAsnAspMetAsnSerAlaLeuThrAlaIleProLeuPheAlaValGlnAsnTyrGlnValProLeuLeuSerVal
490 500 510 520 530 540 550 560 570 580 590 600
TATGTTCAAGCTGCAAAATTTACATTTATCAGTTTTGAGAGATGTTTCAGTGTGGACAAAGGTGGGATTTGATGCCCGGACTATCAATAGTCGTTATAATGATTAATACTAGGCTTATT
TyrValGlnAlaAlaAsnLeuHisLeuSerValLeuArgAspValSerValPheGlyGlnArgTrpGlyPheAspAlaAlaThrIleAsnSerArgTyrAsnAspLeuThrArgLeuIle
610 620 630 640 650 660 670 680 690 700 710 720
GGCAACTATACAGATCATGCTGTACCGTGTACAATACGGGATTAGAGCGGTATGGGACCGGATTTCTAGAGATTGGATAAAGATATAATCAATTTAGAAGAGAATTAACACTAACTGTA
GlyAsnTyrThrAspHisAlaValArgTrpTyrAsnThrGlyLeuGluArgValTrpGlyProAspSerArgAspTrpIleArgTyrAsnGlnPheArgArgGluLeuThrLeuThrVal
730 740 750 760 770 780 790 800 810 820 830 840
TTAGATATCGTTTCTCTATTTCCGAACTATGATAGTAGAACGTATCCAAATTAACAAGAGAAATTTATACAACCCAGTATTAGAAAATTTTGTAGTGGTATGTTTT
LeuAspIleValSerLeuPheProAsnTyrAspSerArgThrTyrProIleArgThrValSerGlnLeuThrArgGluIleTyrThrAsnProValLeuGluAsnPheAspGlySerPhe
850 860 870 880 890 900 910 920 930 940 950 960
CGAGGCTCGGCTCAGGCATAGAAGGAGTATTAGGAGTCCACATTTGATGGATATACTTAACAGTATAACCATCTATACGGATGCTCATAGAGGAGAATATTATTGGTCAGGGCATCAA
ArgGlySerAlaGlnGlyIleGluGlySerIleArgSerProHisLeuMetAspIleLeuAsnSerIleThrIleTyrThrAspAlaHisArgGlyGluTyrTyrTrpSerGlyHisGln
970 980 990 1000 1010 1020 1030 1040 1050 1060 1070 1080
ATAATGGCTTCTCTGTAGGTTTTTCGGGCCAGAAATTCACCTTTCCGCTATATGGAACTATGGAAATGCAGCTCCACAACAACGATTTGTTGCTCAACTAGGTCAGGGCGGTATAGA
IleMetAlaSerProValGlyPheSerGlyProGluPheThrPheProLeuTyrGlyThrMetGlyAsnAlaAlaProGlnGlnArgIleValAlaGlnLeuGlyGlnGlyValTyrArg

FIG. 2(2)

1090 1100 1110 1120 1130 1140 1150 1160 1170 1180 1190 1200
 ACATTATCGTCCACTTTATATAGAGACCTTTTAAATATAGGATAAATAATCAACAACCTATCTGTTCTTACGGGACAGAAATTTGCTTATGGAACTCCTCAAAATTTGCCATCCGCTGTA
 ThrLeuSerSerThrLeuTyrArgArgProPheAsnIleGlyIleAsnAsnGlnGlnLeuSerValLeuAspGlyThrGluPheAlaTyrGlyThrSerSerAsnLeuProSerAlaVal

 1210 1220 1230 1240 1250 1260 1270 1280 1290 1300 1310 1320
 TACAGAAAAGCGGAAACGGTAGATTTCGCTGGATGAAATACCCACAGAAATAACAACGTCACCTAGGCAAGGATTTAGTCATCGATTAAGCCATGTTTCAATGTTTCGTTCCAGGCTTT
 TyrArgLysSerGlyThrValAspSerLeuAspSerLeuAspGluIleProProGlnAsnAsnValProProArgGlnGlyPheSerHisArgLeuSerHisValSerMetPheArgSerGlyPhe

 1330 1340 1350 1360 1370 1380 1390 1400 1410 1420 1430 1440
 AGTAA TAGTAGTAAAGTATAAAGAGCTCCTATGTTCTCTTGGATACATCGTAGTCTGAATTTAATAATAATAATTCCTTCATCACAAAATTACACAAAATACCTTTAACAATACTTACT
 SerAsnSerSerValSerIleIleArgAlaProMetPheSerTrpIleHisArgSerAlaGluPheAsnAsnIleIleProSerSerGlnIleThrGlnIleProLeuThrLysSerThr

 1450 1460 1470 1480 1490 1500 1510 1520 1530 1540 1550 1560
 AATCTTGGCTCTGGAACCTTCTGTCGTTAAAGGACCAGGATTTACAGGAGGAGATATCTTCGAAGAATTCACCTGGCCAGATTTCAACCTTAAGAGTAAATATTACTGCACCATTTATCA
 AsnLeuGlySerGlyThrSerValValLysGlyProGlyPheThrGlyAspIleLeuArgArgThrSerProGlyGlnIleSerThrLeuArgValAsnIleThrAlaProLeuSer

 1570 1580 1590 1600 1610 1620 1630 1640 1650 1660 1670 1680
 CAAAGATATCGGGTAAGAATTCGCTACGCTTCTACCACAAATTTACAATTCACATCAATTCACGGAAGACCTATTAATCAGGGGAATTTTTCAGCAACTATGAGTAGTGGGAGTAAT
 GlnArgTyrArgValArgIleArgTyrAlaSerThrThrAsnLeuGlnPheHisThrSerIleAspGlyArgProIleAsnGlnGlyAsnPheSerAlaThrMetSerSerGlySerAsn

 1690 1700 1710 1720 1730 1740 1750 1760 1770 1780 1790 1800
 TTACAGTCCGGAAGCTTTAGGACTGTAGGTTTACTACTCCGTTTAACTTTTCAAAATGGATCAAGTGATTTACGTTAAGTGCATGCTTCAATTCAGGCAATGAAGTTTATATAGAT
 LeuGlnSerGlySerPheArgThrValGlyPheThrThrProPheAsnPheSerAsnGlySerSerValPheThrLeuSerAlaHisValPheAsnSerGlyAsnGluValTyrIleAsp

 1810 1820 1830 1840 1850 1860 1870 1880 1890 1900 1910 1920
 CGAATTGAATTTGTTCCGGCAGAAGTAACCTTTGAGGCAGAAATATGATTTAGAAAGAGCACAAAAGCGGTGAATGAGCTGTTTACTTCTTCCAATCAAATCGGGTTTAAACACAGATGTG
 ArgIleGluPheValProAlaGluValThrPheGluAlaGluTyrAspLeuGluArgAlaGlnLysAlaValAsnGluLeuPheThrSerSerAsnGlnIleGlyLeuLysThrAspVal

 1930 1940 1950 1960 1970 1980 1990 2000 2010 2020 2030 2040
 ACGGATTATCATATTGATCAAGTATCCAATTTAGTTGAGTGTATCTGATGAATTTTGTCTGGATGAAAAAAGAATTTGCCGAGAAAAGTCAAACATGCGAAGCGACTTAGTGATGAG
 ThrAspTyrHisIleAspGlnValSerAsnLeuValGluCysLeuSerAspGluPheCysLeuAspGluLysLysValLysHisAlaLysArgLeuSerAspGlu

 2050 2060 2070 2080 2090 2100 2110 2120 2130 2140 2150 2160
 CGGAATTTACTTCAAGATCCAACCTTTAGAGGGATCAATAGACAACCTAGACCGTGGCTGGAGAGGAAGTACGGATATTACCATCCAAGGAGCGGATGACGTATTCAAAAGAGAATTACGTT
 ArgAsnLeuLeuGlnAspProAsnPheArgGlyIleAsnArgGlnLeuAspArgGlyTrpArgGlySerThrAspIleThrIleGlnGlyGlyAspValPheLysGluAsnTyrVal

 2170 2180 2190 2200 2210 2220 2230 2240 2250 2260 2270 2280
 ACGCTATTGGGTACCTTTGATGAGTGTATCCAACCTTATCAAAAATAAGTATGATCGAATTAAGAGCCATACCCGTTACCAATTAAGAGGGTATATCGAAGATAGTCAAGAC
 ThrLeuLeuGlyThrPheAspGluCysTyrProThrTyrLeuTyrGlnLysIleAspGluSerLysLeuLysAlaTyrThrArgTyrGlnLeuArgGlyTyrIleGluAspSerGlnAsp

FIG. 2(3)

2290 2300 2310 2320 2330 2340 2350 2360 2370 2380 2390 2400
 TTAGAAATCTATTAAATTCGCTACAATGCCAAACACGAAACAGTAAATGTGCCAGGTACGGGTTCCCTTATGGCCGCTTTCAGCCCCAAGTCCAATCGGAAAATGTGCCCATCATCCCCAT
 LeuGluIleTyrLeuIleArgTyrAsnAlaLysHisGluThrValAsnValProGlyThrGlySerLeuTrpProLeuSerAlaProSerProIleGlyLysCysAlaHisHisSerHis

 2410 2420 2430 2440 2450 2460 2470 2480 2490 2500 2510 2520
 CATTTCCTTGGACATTGATGTTGGATGTACAGACTTAAATGAGGACTTAGGTGATGATTTCAAGATTAGACCGCAAGATGGCCATGCAAGACTAGGAAATCTAGAAATTTCTC
 HisPheSerLeuAspIleAspValGlyCysThrAspLeuAsnGluAspLeuGlyValTrpValIlePheLysIleLysThrGlnAspGlyHisAlaArgLeuGlyAsnLeuGluPheLeu

 2530 2540 2550 2560 2570 2580 2590 2600 2610 2620 2630 2640
 GAAGAGAAACCATTAGTAGGAGAGAGACTAGCTCGTGTGAAAGAGCGGAGAAAATGGAGAGACAAAACGTAATAATGGAAATGGGAAAACAATAATTTGTTTATAAAGAGGCAAAAAGAA
 GluGluLysProLeuValGlyGluAlaLeuAlaArgValLysArgAlaGluLysLysTyrArgAspLysArgGluLysLeuGluTrpGluThrAsnIleValTyrLysGluAlaLysGlu

 2650 2660 2670 2680 2690 2700 2710 2720 2730 2740 2750 2760
 TCTGTAGATGCTTATTGTAAACTCTCAATATGATAGATTACAAGCGGATACCAACATCGGATGATTTCATCGCGCAGATAAACCGCTTCATAGCATTCGAGAAGCTTATTCGCCTGAG
 SerValAspAlaLeuPheValAsnSerGlnTyrAspArgLeuGlnAlaAspThrAsnIleAlaMetIleHisAlaAlaAspLysArgValHisSerIleArgGluAlaTyrLeuProGlu

 2770 2780 2790 2800 2810 2820 2830 2840 2850 2860 2870 2880
 CTGTCTGTGATTCGGGTCAATGCGGCTATTTTTGAAGAATTAGAAGGCGTATTTTCACTGCTCCCTATATGATGCGAGAATGTCATTAATAATGTTGATTTTAAATAATGGC
 LeuSerValIleProGlyValAsnAlaAlaIlePheGluGluLeuGluGlyArgIlePheThrAlaPheSerLeuTyrAspAlaArgAsnValIleLysAsnGlyAspPheAsnAsnGly

 2890 2900 2910 2920 2930 2940 2950 2960 2970 2980 2990 3000
 TTATCCTGTGGAACGTGAAAGGCGATGTAGATGTAGAAGAACAACAACCCGTTCCGGTCTTGTGTTCCGGAATGGGAAGCAGAAGTGTACAAAGAAGTTCGTTCTGTCTCCGGGT
 LeuSerCysTrpAsnValLysGlyHisValAspValGluGluGlnAsnAsnHisArgSerValLeuValValProGluTrpGluAlaGluValSerGlnGluValArgValCysProGly

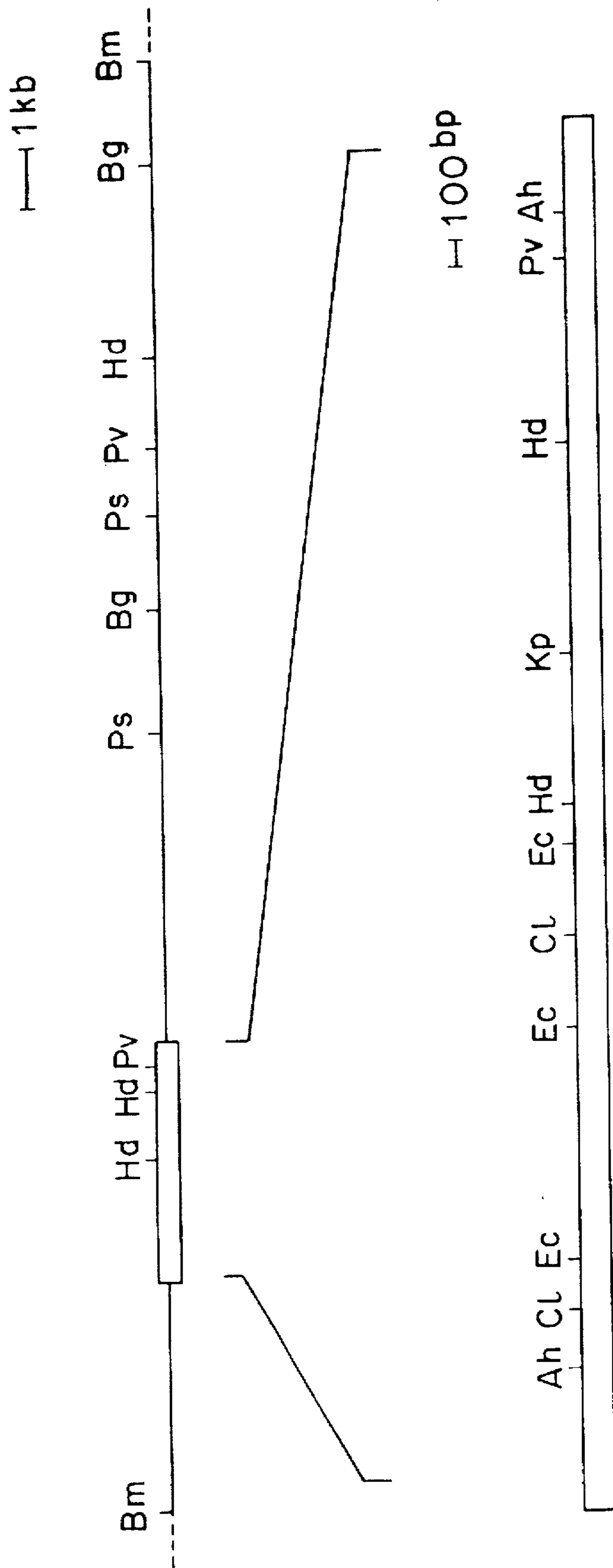
 3010 3020 3030 3040 3050 3060 3070 3080 3090 3100 3110 3120
 CGTGGCTATATCCTTCGTGCACAGCGTACAAGGAGGATATGGAGAAGGTTCGTAACCATTCATGAGATCGAGAACAATAACAGACGAACTGAAGTTTAGCAACTGTGTAGAAAGAGAA
 ArgGlyTyrIleLeuArgValThrAlaTyrLysGluGlyCysValThrIleHisGluIleGluAsnAsnThrAspGluLeuLysPheSerAsnCysValGluGluGlu

 3130 3140 3150 3160 3170 3180 3190 3200 3210 3220 3230 3240
 GTATATCCAAACAACACGGTAACGTGTAATGATTAATACTGCGACTCAAGAAGAATATGAGGGTACGTACACTTCTCGTAATCGAGGATATGACGGAGCCTATGAAAAGCAATTCCTCTGTGA
 ValTyrProAsnAsnThrValThrCysAsnAspTyrThrAlaThrGlnGluGluTyrGluGlyThrTyrThrSerArgAsnArgGlyTyrAspGlyAlaTyrGluSerAsnSerSerVal

 3250 3260 3270 3280 3290 3300 3310 3320 3330 3340 3350 3360
 CCAGCTGATTATGCATCAGCCTATGAGAAAAGCATATACAGATGGACGAAAGACAATCCTTGTGAATCTAACAGAGGATATGGGATTAACACACCCTACCAGCTGGCTATGTGACA
 ProAlaAspTyrAlaSerAlaTyrGluGluLysAlaTyrThrAspGlyArgArgAspAsnProCysGluSerAsnArgGlyTyrGlyAspTyrThrProLeuProAlaGlyTyrValThr

 3370 3380 3390 3400 3410 3420 3430 3440 3450 3460 3470 3480
 AAAGAATTAGAGTACTTCCCAGAAACCGATAAGGTATGGATTGAGATCGGAGAAACGGAAGCAATTCATCGTGGACAGCGTGGAAATTACTTCTTATGGAGGAATAATATATGCTTTAA
 LysGluLeuGluTyrPheProGluThrAspLysValTrpIleGluIleGlyGluThrGluGlyThrPheIleValAspSerValGluLeuLeuLeuMetGluGlu**

FIG. 3



Ps: PstI Ec: EcoRI Bm: BamHI
Pv: PvuII Bg: BglII Hd: HindIII
CL: ClaI Kp: KpnI Ah: Aha III

FIG. 4(1)

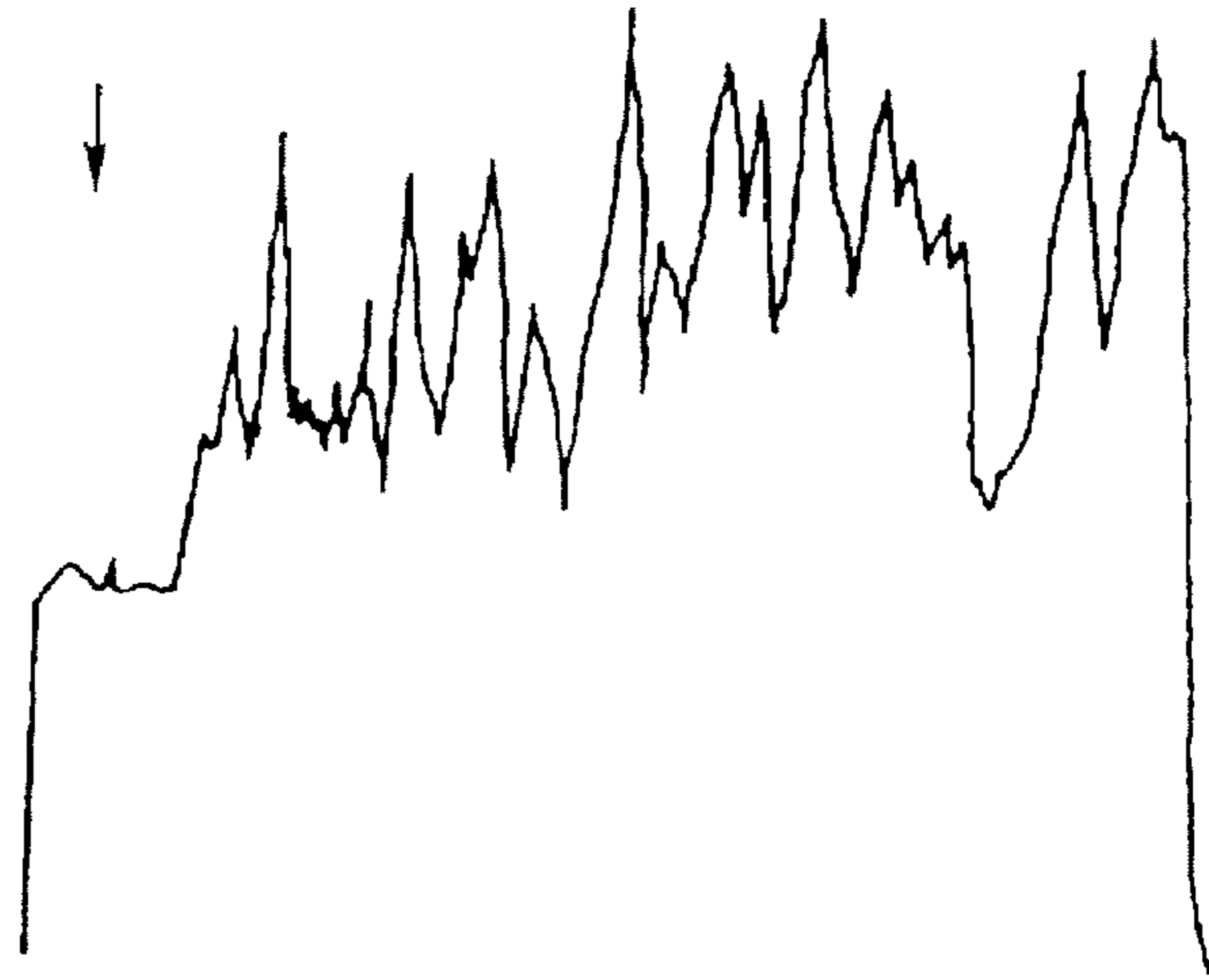


FIG. 4(2)

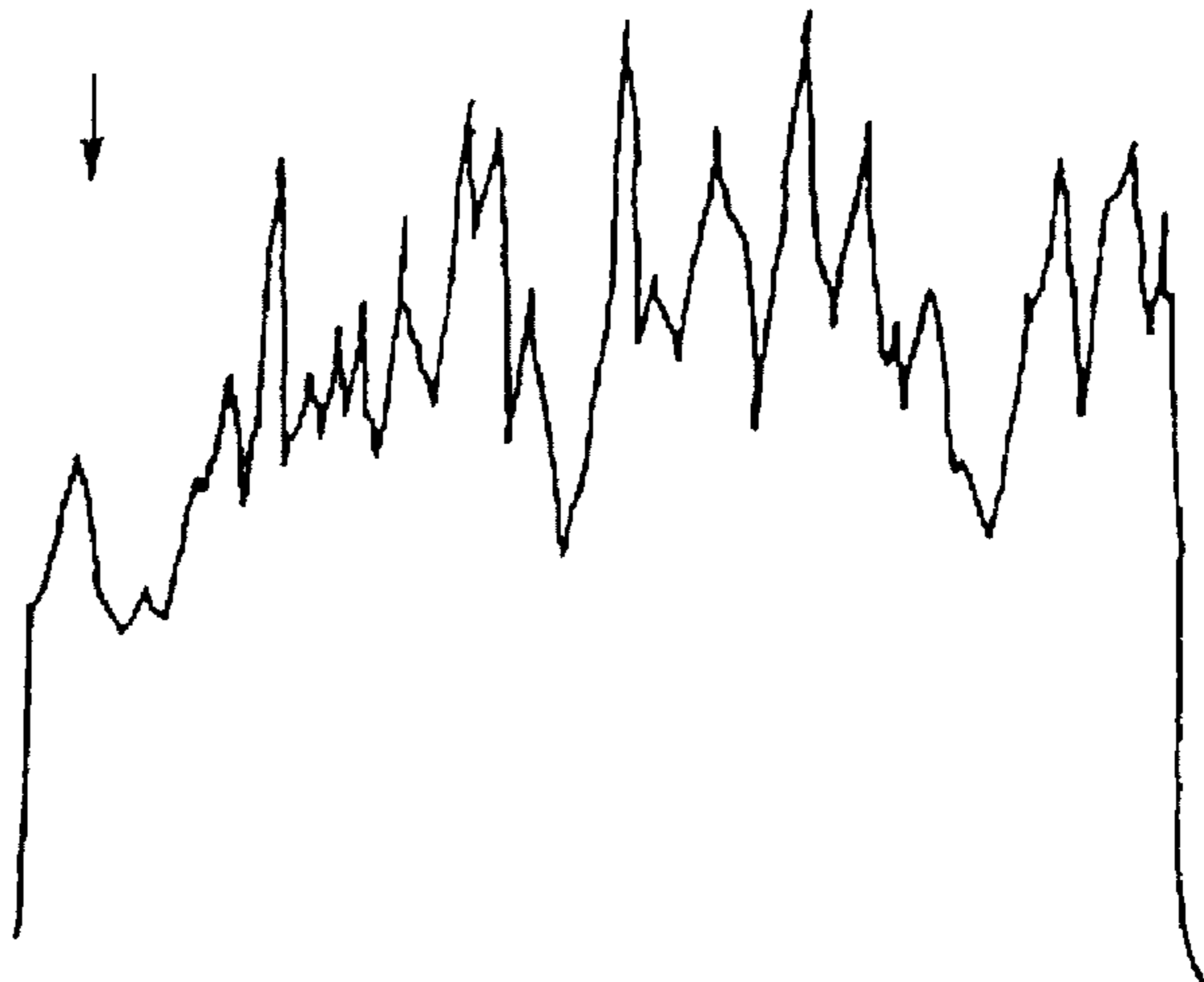
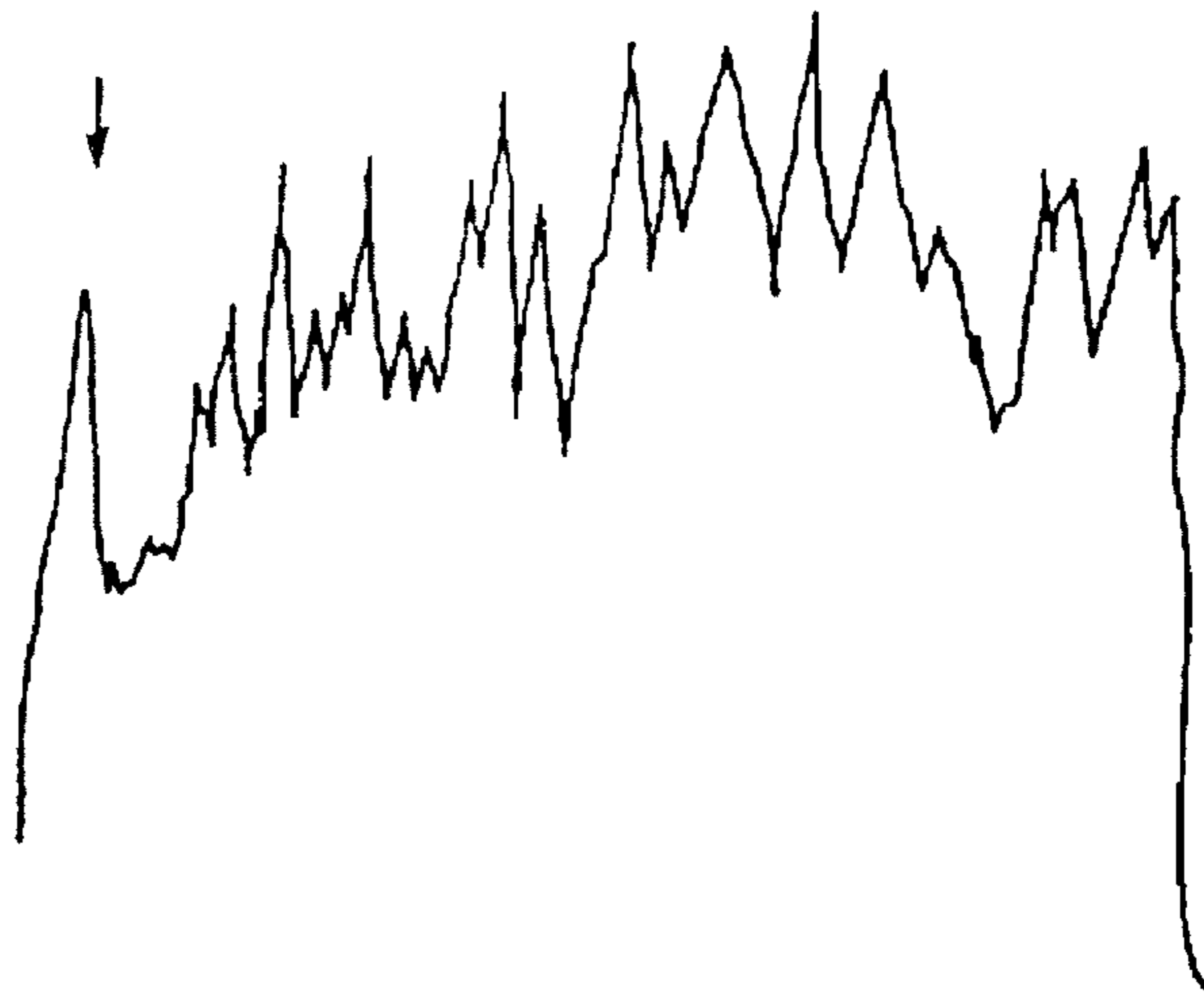


FIG. 4(3)



**PRODUCTION OF INSECTICIDAL PROTEIN
OF *BACILLUS THURINGIENSIS* SUBSP.
AIZAWAI BY THE EXPRESSION OF
INSECTICIDAL PROTEIN GENE IN HOST
CELLS**

Matter enclosed in heavy brackets [] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue.

This application is a continuation of application Ser. No. 07/611,475 filed on Nov. 9, 1990, now abandoned which is a continuation of Ser. No. 07/449,353 filed Dec. 13, 1989, now abandoned, which is a continuation of Ser. No. 06/920,791 now abandoned.

BACKGROUND OF THE INVENTION

The present invention relates to the production of an insecticidal protein of *Bacillus thuringiensis* subsp. *aizawai* IPL by the DNA recombinant technology. More particularly, it relates to a gene coding for the insecticidal protein of *Bacillus thuringiensis* subsp. *aizawai* IPL, which has a potent insecticidal activity against noxious insects belonging to the order, Lepidoptera, such as larvae of diamond-back moth (*Plutella maculipennis*) and cotton cutworm (*Spodoptera litura*), and to an expression plasmid carrying the said gene and being capable of expressing the insecticidal protein in host cells. It also relates to a transformant microorganism harboring the said expression plasmid and being capable of producing the insecticidal protein, and to a process for producing the insecticidal protein comprising culturing the said transformant microorganism in a suitable medium.

It has been known that microorganisms classified as *Bacillus thuringiensis* produce 1–2 μm in length of crystals of insecticidal protein in their sporulation phase, and that the insects that have eaten the protein stop eating and die from rupture of their intestines. Microorganisms belonging to *Bacillus thuringiensis* are further classified into 29 subspecies according to the flagella antigen, the esterase pattern and the like, and each of them exhibits a distinct and particular insecticidal activity.

SUMMARY OF THE INVENTION

The present inventors have studied aiming at the utilization, as insecticidal agents, of the insecticidal protein of *Bacillus thuringiensis* subsp. *aizawai* IPL, which exhibits a potent insecticidal activity against noxious insects belonging to the order, Lepidoptera, in particular, larvae of diamond-back moth and cotton cutworm which are harmful to vegetable crops, and, as a result, have completed the present invention.

Specifically, the inventors have succeeded in cloning of a gene coding for the insecticidal protein of *Bacillus thuringiensis* subsp. *aizawai* IPL having a strong insecticidal activity against larvae of diamondback moth and cotton cutworm, and elucidated the entire DNA sequence of 3465 base pairs (bp) of the structural gene coding for the insecticidal protein, as well as the primary structure of the insecticidal protein. The inventors have also constructed expression plasmids by inserting the said gene into various expression vectors and created transformant microorganisms by transforming microorganisms with each of the said expression plasmid.

BRIEF DESCRIPTION OF THE DRAWINGS

In the accompanying drawings

FIG. 1 is a diagram of the construction of the expression plasmids pAH7, pAH8 and pTB1. Black boxes indicate the gene coding for the insecticidal protein, boxes with vertical lines lac promoter, boxes with horizontal lines ribosome RNA terminator, white boxes tac promoter and dotted boxes lacZ gene. ATG and TAA indicate the initiation codon and stop codon of the insecticidal protein gene, respectively. Ah, Kp, Pv, Bm, Hc and Ps indicate restriction enzymes Aha III, Kpn I, Pvu II, Bam HI, Hinc II and Pst I, respectively.

FIG. 2(1)–(3) shows the entire DNA sequence of the insecticidal protein gene consisting of 3465 base pairs. The upper lines indicate the DNA sequence and the lower the deduced amino acid sequence. The region from the base No. 1 through No. 3465 is the structural gene coding for the insecticidal protein.

FIG. 3 is a restriction map of the insert DNA [22.4 Kilo base(kb)] of the plasmid pAB6. The insecticidal protein gene of *B. thuringiensis* subsp. *aizawai* IPL is indicated by open boxes. A detailed restriction map of the gene is given in the lower box.

FIG. 4 shows the results of the quantitative analysis of the insecticidal protein produced by the transformant *E. coli* with a densitometer (1), (2) and (3) are the results of the measurements of the insecticidal proteins in the crude extract of transformant *E. coli* JM103/pAH7, JM103/pAH8 and JM103/pTB1, respectively. The arrows indicate the peaks of the bands of the insecticidal protein.

**DETAILED DESCRIPTION OF THE
INVENTION**

The inventors have provided a method for producing the insecticidal protein of *Bacillus thuringiensis* subsp. *aizawai* IPL in a large scale, which method is characterized by culturing such a transformant microorganism. The insecticidal protein gene of *Bacillus thuringiensis* subsp. *aizawai* IPL can be identified by the DNA sequence given in FIG. 2, or its deduced amino acid sequence given in FIG. 2.

A plasmid containing the insecticidal protein gene of the present invention can be obtained by first preparing a gene library from the plasmid DNA of *Bacillus thuringiensis* subsp. *aizawai* IPL and then screening the library with a suitable probe, for example, a synthetic oligonucleotide designed based on the DNA sequence given in FIG. 2, or the DNA sequence of an insecticidal protein gene of *Bacillus thuringiensis* HD-1 Dipel, which is known to closely relates to *Bacillus thuringiensis* subsp. *aizawai* IPL, for the isolation of the plasmid containing the insecticidal protein gene of the present invention.

In preparing the recombinant plasmid carrying the insecticidal protein gene of the present invention, it is preferable to select a clone of *B. thuringiensis* subsp. *aizawai* IPL exhibiting a strong insecticidal activity as a source of the gene.

As is well known, with respect to various amino acids, the DNA sequence coding for a particular amino acid is not limited to a single codon, but there are plural DNA sequence for one amino acid. Likewise, the DNA sequence coding for the amino acid sequence of the insecticidal protein of *B. thuringiensis* subsp. *aizawai* IPL is not limited only to the naturally occurring one but there are many possible DNA sequences coding for the insecticidal protein. It should be understood that the present invention includes not only the natural DNA sequence coding for the insecticidal protein of *B. thuringiensis* subsp. *aizawai* IPL elucidated by the present invention as given in FIG. 2, but also other DNA sequences which code for the amino acid sequences of the insecticidal

protein of *B. thuringiensis* subsp. *aizawai* IPL elucidated by the present invention.

Moreover, it is known that it is possible to artificially introduce some changes in the DNA sequence in a given gene without altering the substantial properties to be expressed by the gene or rather with an improvement of such properties. In the case of the insecticidal protein gene of the present invention, which, as mentioned above, may be of the naturally occurring sequence or artificial ones, it is possible to artificially introduce some additions, deletions or substitutions in the DNA sequence to create equivalent or improved insecticidal protein genes. It should be understood that the present invention encompasses the naturally occurring sequence, as well as such modified sequences.

The expression vector plasmids which enable microorganisms, such as *E. coli*, to produce the insecticidal protein of *B. thuringiensis* subsp. *aizawai* IPL in the cells can be constructed by inserting the gene coding for the insecticidal protein of *B. thuringiensis* subsp. *aizawai* IPL into a suitable expression vector such as PUC18 containing lac promoter (Pharmacia), pKK223-4 containing tac promoter of *E. coli*, as well as the terminator of *rrbB* ribosome RNA, pDR720 having trp promoter (Pharmacia), and an inducible expression vector pPL-Lambda (Pharmacia).

By the transformation of host cells such as *E. coli*, e.g., *E. coli* JM103 strain (Pharmacia), with each of the expression vector plasmids obtained as above, the transformant cells which produce the insecticidal protein in the cells are prepared. The thus prepared transformant cells are grown in a suitable medium under suitable conditions to produce the insecticidal protein in large scale. This process can advantageously be performed by adding an inducer, isopropylthiogalactoside in the culture medium at an early stage of the cultivation.

After the cultivation, the produced insecticidal protein can easily be recovered as condensed aggregates by, for example, ultrasonification of the cells, followed by centrifugation.

For the production of the insecticidal protein, not only the *E. coli*-vector system, but also any of other microorganism-vector systems, such as *Bacillus subtilis*, *Saccharomyces cerevisiae*, *Pseudomonas* and *Actinomyces*-vector systems may also be used taking the advantage of each of the host-vector systems.

The following examples are given to illustrate the invention more precisely. These examples are not intended to limit the present invention in any way. It is to be understood that the invention includes any modifications or improvements thereof.

Isolation of the insecticidal protein gene

Selection of *B. thuringiensis* subsp. *aizawai* IPL No. 7 having a potent insecticidal activity against insects belonging to the order, Lepidoptera, such as larvae of diamond-back moth and cotton cutworm.

Step 1

Purification of *B. thuringiensis* subsp. *aizawai* IPL

B. thuringiensis subsp. *aizawai* IPL (maintained at the U.S. Department of Agriculture Research Service) was grown on a PY plate culture medium [tryptone (Difco) 10 g/l, NaCl (Nakarai Chemical) 5 g/l, yeast extract (Difco) 5 g/l, agar (Difco) 12 g/l] to give 32 clones in pure culture. The plasmid analysis of the clones was conducted as follows: Each clone

was grown in 10 ml of a PY liquid medium (the same composition as that of the PY plate culture medium except that no agar was used) for 24 hours and the cells were harvested by centrifugation (8,000×g, 10 minutes). A plasmid DNA was isolated from the cells according to the method of Birnboim and Doly [Nucleic Acid Res. 7, 1513-1523 (1979)] and analyzed by 0.4% agarose gel electrophoresis to find that no single common plasmid pattern was observed with respect to the 32 clones, and that they are divided into at least 9 groups according to their plasmid patterns.

The clone with which 12 plasmid DNA bands of 4.0 Md, 4.8 Md, 5.4 Md, 8.5 Md, 12 Md, 15 Md, 17 Md, 21 Md, 37 Md, 40 Md, 50 Md, and 52 Md were observed was named as *Bacillus thuringiensis* subsp. *aizawai* IPL No. 7, and deposited at the Fermentation Research Institute, 1-3, Higashi 1 chome, Yatabe-machi Tsukuba-gun Ibaraki-ken 305, Japan, on Feb. 18, 1986, under the deposition No. FERM P-8654, and also under the deposition NO. FERM BP-1150 according to the BUDAPEST TREATY ON THE INTERNATIONAL RECOGNITION OF THE DEPOSIT OF MICROORGANISMS FOR THE PURPOSES OF PATENT PROCEDURE.

Step 2

Selection of *B. thuringiensis* subsp. *aizawai* IPL No. 7 by insecticidal activity test

The clone of each of the 9 groups of purified *B. thuringiensis* subsp. *aizawai* IPL strain was grown on PY culture medium plates (15 cm in diameter) at 30° C. for 7 days. After the formation of spores and crystals of the insecticidal protein was confirmed with a phase contrast microscope, the cells were harvested and the freeze-thawing of the cells was repeated 3 times. The cells were suspended in 2 ml of distilled water and subjected to ultrasonification to give the crystals of the insecticidal protein in suspension.

A laboratory feed soaked with 1 ml of the suspension of the crystals, or its 10- or 100-fold dilution was given to a group of 10 cotton cutworm larvae (4th instar). After 3 days, the number of the dead insects was counted. The same test was conducted on larvae of diamond-back moth (3rd instar). When 1 ml of the suspension of the crystals of *B. thuringiensis* subsp. *aizawai* IPL No. 7 (2.2×10^7 spores in 1 ml) was given to 10 larvae of diamond-back moth, all the 10 insects were dead. When 10 cotton cutworms were added to a suspension of the crystals (2.6×10^8 spores in 1 ml), all the 10 were dead. Thus, the result proved that the *B. thuringiensis* subsp. *aizawai* IPL No. 7 produces a potent insecticidal activity against both the noxious insects.

Cloning of gene coding for the insecticidal protein of *B. thuringiensis* *aizawai* IPL No. 7

Step 1

Synthesis of a DNA probe

A synthetic DNA probe (5'-CACAAATCCAGCACCGGG-3') was designated in the light of the DNA sequence of the insecticidal protein gene of *Bacillus thuringiensis* subsp. *kurstaki* HD-1 Dipel [Whiteley et al., J. Biol. Chem. 260,6264-72 (1985)]. After the DNA oligomer was synthesized with a DNA synthesizer Model 380A (Applied Biosystems), 1 ml of 27% ammonium hydroxide was added to the DNA in a collecting vial and heated at 55° C. for 4 hours. The mixture was dried with a condenser. The dried DNA was dissolved in 100 µl of 0.01M triethyl-amine-acetic acid (TEAA)(pH 7.2), which was then applied to the reversed phase HPLC column C18 and eluted

with a mixed solvent of acetonitrile-0.1M TEAA (pH 7.2). The fractions of an absorption peak at 260 nm were collected and dried. After addition of 100 μ l of 80% acetic acid in acetonitrile, the mixture was allowed to stand for 15 minutes to turn to pale orange. The mixture was then dried up and combined with 100 μ l of 0.01M TEAA (pH 7.2) and 100 μ l of ethyl acetate. The ethyl acetate layer was removed off from the mixture, and 100 μ l of diethyl ether was added instead. After the same procedures were repeated twice, the mixture was again dried up. The residues were dissolved in 0.01M TEAA (pH 7.2) and applied to HPLC. The fraction of the absorption peak at 260 nm was collected and dried. The residues were again dissolved in a mixture of 10 mM Tris-HCl (pH 7.5) and 1 mM EDTA (TE) solution. The thus prepared DNA probe was then labelled with 32 P.

After 5 μ l of the DNA probe prepared as above (about 100 p mole), 15 units of *E. coli* polynucleotide kinase (Takara Shuzo), 100 micro-Ci of [γ - 32 P]ATP (Amersham Japan) and 10 μ l of 10-fold concentration of a reaction mixture [0.5 M Tris-HCl (pH 7.6), 0.1 M $MgCl_2$, and 0.1 M 2-mercaptoethanol] were combined, the mixture was made up to 100 μ l with distilled water, and allowed to react at 37 $^{\circ}$ C. for 1 hour. After the reaction mixture was admixed with a mixed solvent of chloroform and phenol (1:1), the supernatant was applied to a DE-52 column (Whatman)(0.5 ml bed size) equilibrated with TE buffer (pH 7.5). The column was washed with 3 ml of TE buffer (pH 7.5) and eluted with 0.7M NaCl-TE buffer (pH 7.5). The radioactive fractions were collected to give the 32 P labelled DNA probe.

Step 2

Preparation of the plasmid DNA library of *B. thuringiensis* subsp. *aizawai* IPL No. 7

B. thuringiensis subsp. *aizawai* IPL No. 7 was grown in 200 ml of a PY liquid medium, and the harvested cells were washed with 30 ml of G buffer [10% glycerol, 1 mM EDTA and 50 mM Tris-HCl (pH 8.0)] and suspended in 8 ml of lysozyme (5 mg/ml). The mixture was allowed to react at 30 $^{\circ}$ C. for 2 hours. After 16 ml of an alkaline solution [0.2 N NaOH and 1% sodium dodecyl sulfate (SDS)] was added thereto, the mixture was mixed gently and allowed to stand at room temperature for 10 minutes. Then, 12 ml of a neutralizing solution [3 M sodium acetate (pH 4.8)] was added to the mixture, and the mixture was allowed to stand at 4 $^{\circ}$ C. for 1.5 hours. After centrifugation (14,000 rpm, 20 minutes), 70 ml of chilled ethanol was added to the supernatant, and the mixture was kept at -20 $^{\circ}$ C. for 1 hour to precipitate DNA. The DNA was collected, dried up and suspended in 5 ml of 0.1 M sodium acetate. The suspension was treated twice with phenol equilibrated with TE buffer (pH 7.5). After the supernatant was collected, 2 volumes of chilled ethanol was added to it to precipitate DNA. The dried DNA was resuspended in 6 ml of TE buffer (pH 7.5) and the plasmid DNA was purified by CsCl equilibrium density gradient centrifugation. The plasmid DNA (5 μ g) was digested with 10 units of restriction enzyme Bam HI. The same volume of a mixed solvent of phenol and chloroform (1:1) was added to the mixture to yield a supernatant. Ethanol was added to the supernatant to precipitate DNA. The DNA was dried up and suspended in 20 μ l of TE buffer (pH 7.5).

On the other hand, 2 μ g of a pUC 8 vector plasmid (Pharmacia) was digested with 5 units of a restriction enzyme, Bam HI, and a DNA was recovered by same procedures as above, and suspended in 20 μ l of TE buffer (pH 7.5). To this suspension, 5 μ l of *E. coli* alkaline phosphatase (Takara Shuzo, 2.0 units), 50 μ l of 0.1 M

Tris-HCl buffer (pH 8.0) and 15 μ l of distilled water were added, and incubated at 60 $^{\circ}$ C. for 1 hour. The DNA was recovered by treating the reaction mixture twice with phenol-chloroform and precipitating the DNA from the isolated supernatant with ethanol, and suspended in 20 μ l of TE buffer (pH 7.5).

To a mixture of 15 μ l of the plasmid DNA Bam HI fragments and 15 μ l of the Bam HI fragments of the pUC 8 vector DNA, were added 1 μ l of T4 DNA ligase (Takara Shuzo, 0.1 unit), 7.5 μ l of 0.1 M dithiothreitol (Nakarai Chemical), 7.5 μ l of 10 mM adenosine triphosphate (Nakarai Chemical), 25 μ l of a 3-fold concentration reaction mixture [200 mM Tris-HCl (pH 7.6) and 20 mM $MgCl_2$] and 5 μ l of distilled water until the mixture had the total volume of 75 μ l. The mixture was then incubated at 14 $^{\circ}$ C. for 6 hours. The resulting ligase reaction mixture (10 μ l) was added 100 μ l of suspension of competent cells of *E. coli* DH1 (ATCC 33849), which had been prepared by the method of Scott et al., Cell Technology, 2, 616-626, (1983)]. The mixture was incubated at 0 $^{\circ}$ C. for 15 minutes and heated at 42 $^{\circ}$ C. for 40 seconds. After 0.9 ml of an L broth liquid medium [tryptone 10 g, yeast extract 5 g, NaCl 5 g, glucose (Nakarai Chemical) 1 g and distilled water equal to 1 liter] was added, the cells were incubated at 37 $^{\circ}$ C. for 1 hour and grown on an L broth plate medium (1.2% agar in the L broth liquid medium) containing a final concentration of 50 μ g/ml of ampicillin.

Step 3

Isolation of a clone carrying the insecticidal protein gene by colony hybridization

The colonies spread on a plate were replicated on 2 nitrocellulose filters, which were then placed on a plate culture medium containing ampicillin (50 μ g/ml) and chloramphenicol (600 μ g/ml) and incubated overnight. Each of the filter was treated with 2.5 ml/filter of 0.5 N NaOH for 5 minutes and air-dried. The same volume of 1 M Tris-HCl (pH 7.5) was added to the filter and allowed to stand for 5 minutes. After being air-dried, the filter was treated with 2.5 ml of 1 M Tris-HCl (pH 7.5) 1.5 M NaCl for 5 minutes, air-dried and treated at 80 $^{\circ}$ C. for 3 hours under vacuum. After addition of 10 ml/4 filters of 0.1% SDS-4 \times SSC [SSC: 0.15 M NaCl - 0.015 M sodium citrate (pH 7.5)], the filters were treated at 60 $^{\circ}$ C. for 15 minutes. The colonies on the filters were wiped off and the filters were immersed in 6 ml of prehybridization solution [4 \times SSC, 10 \times Denhart, 100 μ g/ml salmon testis single stranded DNA (Sigma); wherein 10 \times Denhart is a solution containing 0.2% ficoll, 0.2% polyvinylpyrrolidone and 0.2% BSA) and treated at 60 $^{\circ}$ C. for 3 hours. The 32 P labeled synthetic DNA probe prepared in Step 1 was added to the prehybridization solution, and the filters were placed in the mixture and incubated at 56 $^{\circ}$ C. overnight. After hybridization, the filters were washed with 4 \times SSC \times 0.1% SDS solution at 56 $^{\circ}$ C. for 15 minutes for 4 times and dried. The filters were placed on X-ray films to conduct radioautography. The positive colonies were collected from the master plate and the colony hybridization of the colonies was performed in the same manner as above to isolate a positive clone which was named as *E. coli* DH1/pAB6.

Analysis of the insecticidal protein gene of *B. thuringiensis* subsp. *aizawai* IPL No. 7

The plasmid pAB6 was isolated from the thus isolated positive clone *E. coli* DH1/pAB6 according to the method of Birnboim and Doly. The restriction map (FIG. 3, upper part) of the insert DNA (22.4 kb) was prepared by digesting the

plasmid pAB6 with various restriction enzymes including Bam HI, Hind III, Pst I, Bgl II, Pvu II, Eco RI, Aha III, Kpn I and Cla I, and analyzed by 0.7% agarose gel electrophoresis. By using the synthetic DNA probe prepared as above. Southern hybridization [J. Mol. Biol., 98 503-517 (1975)] was carried out to identify the region coding for the insecticidal protein gene in the insert DNA, and the detailed restriction map of the region was prepared (FIG. 3 lower part).

After DNA fragments obtained by digesting the DNA were sub-cloned in vector pUC8, the plasmid DNAs containing these DNA fragments were isolated by the method of Birnboim and Doly. Each of the isolated DNAs was suspended in 18 μ l of TE buffer (pH 7.5) and 2 μ l of 2 N NaOH was added to the suspension, which was then allowed to stand at room temperature for 5 minutes. Following the addition of 8 μ l of 7.5 M ammonium acetate, 100 μ l to chilled ethanol was added to the mixture to precipitate DNA. The DNA was recovered by centrifugation (12,000 rpm, 5 minutes), dried and dissolved in distilled water in a concentration of 0.5 pmole/5 ml. After 1.5 μ l of 10-fold concentration of Klenow-buffer (Takara Shuzo), 1 μ l of primer DNA (P-L Biochemicals) and 4.5 μ l of distilled water was added to 5 μ l of the plasmid DNA (5 pmole) prepared as above, to make the total volume 12 μ l, the mixture was heated at 60° C. for 15 minutes and allowed to stand at room temperature for 20 minutes. The reaction mixture was mixed with 2 μ l of [α -³²P] ATP (400 Ci/mole, Amersham Japan) and 1 μ l of Klenow fragment enzyme (Takara Shuzo, 2 units).

The mixture (3.2 μ l) was added to 4 kinds of dNTP+ddNTP mixture (Takara Shuzo, 2 μ l each) and allowed to stand at 42° C. for 20 minutes. After 1 μ l of a Chase solution (Takara Shuzo) was added to each of the resulting mixtures, the mixtures were allowed to stand at 42° C. for 20 minutes. After addition of 6 μ l of 95% formamide staining solution (0.1% bromophenol and 0.1% xylene cyanol), the mixtures (2 μ l) were applied to 6% acrylamide-urea gel, which was prepared by a conventional method, and electrophoresis at 1700 V for 6 hours. The gel was dried and placed on X-ray films. After the films were processed, the DNA sequences were determined.

The DNA sequence of the insecticidal protein gene of *B. thuringiensis* subsp. *aizawai* IPL No. 7 is given in FIG. 2. As shown in FIG. 2, the gene has 3465 bp of coding region starting from ATG and ending at the stop codon TAA and encodes 1155 amino acids.

1. Construction of expression plasmids pAH8 and pAH7 for expression of the insecticidal gene of *B. thuringiensis* subsp. *aizawai* IPL No. 7 in *E. coli* cells

Step 1

Preparation of DNA Aha III fragment

Approximately 10 μ g of the recombinant plasmid pAB6 carrying the insecticidal protein gene was allowed to react with ca. 30 units of restriction enzyme Aha III at 37° C. for 1 hour in 30 μ l of Aha III reaction solution [10 mM Tris-HCl (pH 7.5), 60 mM NaCl, 7 mM MgCl₂, 10 mM EDTA and 1 mM dithiothreitol]. The reaction mixture was subjected to gel electrophoresis on 0.8% low melting point agarose gel (Bethesda Research Laboratory) containing 0.1 μ g/ml of ethidium bromide. The portion of the gel containing 3.5 kb of the DNA Aha III fragment was isolated under ultraviolet rays, placed in a test tube and heated at 65° C. for 5 minutes. TE buffer [10 mM Tris-HCl (pH 8.0), 0.5 mM EDTA] (2 times the volume of the used gel) was added into the tube

and the mixture was extracted with phenol saturated with TE buffer. After centrifugation at 10,000 rpm for 5 minutes, the upper layer was combined with 1/40 volume of 4 M NaCl and 2 volumes of ethanol, and allowed to stand at -80° C. for 10 minutes to precipitate DNA. The DNA was collected by centrifugation at 10,000 rpm for 10 minutes and suspended in 10 μ l of distilled water.

Step 2

Preparation of a vector

Expression vector pUC 18 (Pharmacia) 1 μ g was digested with 1 unit of a restriction enzyme, Hinc II (Takara Shuzo) at 37° C. for 1 hour in 20 μ l of Hinc II reaction solution [10 mM Tris-HCl (pH 7.4), 100 mM NaCl, 7 mM MgCl₂ and 10 mM dithiothreitol]. The same volume of a mixed solvent of phenol-chloroform (1:1) was added to the reaction mixture. After being stirred, the mixture was centrifuged at 10,000 rpm for 5 minutes to yield a supernatant, to which 2 volumes of chilled ethanol was added. The mixture was then kept at -80° C. for 15 minutes and centrifuged at 10,000 rpm for 10 minutes. The precipitated DNA was collected and suspended in 10 μ l of distilled water.

Step 3

Construction of expression plasmids pAH7 and pAH8

The DNA Aha III fragment obtained in step 1 and the expression vector pUC 18 prepared in Step 2, 1 μ g each, were mixed and reacted with 7.2 units of T4 DNA ligase (Takara Shuzo) at 16° C. for 2 hours in 45 μ l of a ligase reaction solution [66 mM Tris-HCl (pH 7.6), 6.6 MgCl₂, 10 mM dithiothreitol and 1.0 mM ATP]. With this reaction mixture, *E. coli* JM103 (Pharmacia) was transformed in accordance with the method of Cohen et al. [Proc. Natl. Acad. Sci. USA., 69, 2110-2114 (1972)]. The ampicillin resistant colonies were cultured and the plasmid DNA was isolated according to the method of Birnboim et al.

Approximately 1 μ g of the plasmid DNA was digested with 3 units of restriction enzyme, Hind III, at 37° C. for 1 hour in a Hind III reaction solution [10 mM Tris-HCl (pH 7.5), 60 mM NaCl, 10 mM MgCl₂, 1 mM 2-mercaptoethanol and 100 μ g/ml bovine serum albumin] and analyzed on agarose gel electrophoresis. The expression plasmid in which the insecticidal protein gene is ligated in the same direction as the lac promoter of the vector was named as pAH8. The expression plasmid in which the gene is ligated in the opposite direction was named as pAH7 (See FIG. 1).

2. Construction of expression plasmid pTB1 for use in expression of the insecticidal protein gene of *B. thuringiensis* subsp. *aizawai* No. 7 in *E. coli* cells

Step 1

Preparation of Pst I - Bam HI fragment containing the insecticidal protein gene

Approximately 5 μ g of the expression plasmid pAH8 containing the insecticidal protein gene was digested with about 20 units of a restriction enzyme, Pst I, and about 20 units of restriction enzyme, Bam HI, at 37° C. for 1 hour in 50 μ l of a Pst I reaction solution [10 mM Tris-HCl (pH 7.5), 50 mM NaCl, 10 mM MgCl₂, 1 mM 2-mercaptoethanol and 100 μ g/ml bovine serum albumin]. The reaction mixture was mixed with 30 μ l of phenol saturated with TE buffer for phenol extraction. The mixture was centrifuged at 10,000 rpm for 5 minutes and the upper layer was collected. After addition of 1/40 volume of 4 M NaCl and 2 volumes of ethanol, the layer was allowed to stand at -80° C. for 10

minutes and then centrifugated at 10,000 rpm for 10 minutes to recover DNA. The recovered DNA was dried and suspended in 20 μ l of distilled water.

Step 2

Construction of a vector

Approximately 5 μ g of expression vector pKK223-3 (Pharmacia) was digested with 0.1 unit of a restriction enzyme, Bam HI (Takara Shuzo) at 37° C. for 15 minutes in a Bam HI reaction solution [10 mM TrisHCl (pH 8.0), 7 mM MgCl₂, 100 mM NaCl, 2 mM 2-mercaptoethanol and 0.01% bovine serum albumin]. The reaction mixture was supplied to 0.8% low melting point agarose gel containing 0.1 μ g/ml of ethidium bromide. The portion of the gel wherein the vector DNA (4.6 kb) resulting from the cleavage at one of the two Bam HI sites of the vector pKK 223-3 was possibly contained was isolated under ultraviolet rays, placed in a test tube and heated at 65° C. for 5 minutes to melt the gel. The DNA was recovered from the gel by phenol extraction and ethanol precipitation, and suspended in 20 μ l of distilled water.

To this DNA suspension, a final concentration of 3 mM of 4 kinds of deoxynucleotides and 5 units of E. coli DNA polymerase 1 large fragment were added, and the mixture was reacted at 25° C. for 2 hours in 60 μ l of a Hind III reaction solution [10 mM Tris-HCl (pH 7.5), 60 mM NaCl, 10 mM MgCl₂, 1 mM 2-mercaptoethanol and 100 μ g/ml bovine serum albumin]. DNA was recovered by phenol extraction and ethanol precipitation, and suspended in 20 μ l of distilled water. Approximately 1 μ g of the DNA obtained as above was allowed to react with 3 units of T4 DNA ligase at 16° C. for 2 hours in 45 μ l of a ligase reaction solution [66 mM Tris-HCl (pH 7.6), 6.6 mM MgCl₂, 10 mM dithiothreitol and 1.0 mM ATP]. With the reaction mixture, E. coli JM103 cells were transformed in accordance with the method of Cohen et al. The colonies resistant to ampicillin were grown and the plasmid DNA was isolated from the transformants according to the method of Birnboim et al. Approximately 1 μ g of the plasmid DNA was digested with 3 units of restriction enzyme Bam HI at 37° C. for 1 hour in a Bam HI reaction solution and the reaction mixture was subjected to the agarose gel electrophoresis analysis. By analysis of the plasmid DNA, the plasmid wherein the Bam HI site in the multicloning sites of the pKK223-3 plasmid was retained, but the other Bam HI site was vanished, was selected and named as pKK223-4.

Approximately 5 μ g of the pKK223-4 DNA was digested with 10 units of restriction enzyme Pst I and 10 units of restriction enzyme Bam HI at 37° C. for 1 hour in 50 μ l of a Pst I reaction solution [10 mM Tris-HCl (pH 7.5), 50 mM NaCl, 10 mM MgCl₂, 1 mM 2-mercaptoethanol and 100 μ g/ml of bovine serum albumin]. DNA was recovered by phenol extraction and ethanol precipitation, and suspended in 20 μ l of distilled water.

Step 3

Construction of expression plasmid pTB1

The Pst I - Bam HI DNA fragment obtained in Step 1 and the vector pKK223-4 obtained in Step 2, 1 μ g each, were combined and the mixture was allowed to react with 7.2 units of T4 DNA ligase (Takara Shuzo) at 16° C. for 2 hours in 45 μ l of a ligase reaction solution [66 mM Tris-HCl (pH 7.6), 6.6 mM MgCl₂, 10 mM dithiothreitol and 10 mM ATP]. With the reaction mixture, E. coli JM103 was transformed according to the method of Cohen et al.

The colonies resistant to ampicillin were grown and the plasmid DNA was isolate. Approximately 1 μ g of the

plasmid DNA was digested with 3 units of a restriction enzyme, Bam HI, at 37° C. for 1 hour in 30 μ l of a Bam HI reaction solution and the reaction mixture was subjected to agarose gel electrophoresis analysis. The plasmid wherein the insecticidal protein gene was inserted downstream of the tac promoter of the expression vector was selected and named as expression plasmid pTB1 (See FIG. 1).

3. Production of the insecticidal protein in E. coli

In accordance with the method of Cohen et al., E. coli JM103 cells were transformed with each of the expression plasmids pAH7, pAH8 and pTB1.

The analysis of the insecticidal protein of B. thuringiensis subsp. aizawai IPL produced by the resulting transformant E. coli JM103/pAH7, JM103/pAH8 and JM103/pTB1 was carried out as follows:

Each of the transformation was grown overnight in an L broth liquid medium [tryptone (Difco) 10 g, NaCl 5 g, yeast extract (Difco) 5 g and distilled water equal to 1 liter]. The resulting culture medium, 0.1 ml, was inoculated to 10 ml of an L broth liquid medium and cultured at 37° C. When the OD 660 nm was reached to 0.1, a final concentration of 2 mM of isopropylthiogalactoside was added to the medium. After being cultivated at 37° C. for 20 hours, 0.3 ml of the culture medium was centrifugated (3,000 rpm, 15 minutes) to harvest the cells. The cells were suspended in 50 μ l of a sample buffer [62.5 mM Tris-HCl (pH 8.0), 2% (w/w) sodium dodecyl sulfate, 5% (v/v) 2-mercaptoethanol, 10% (w/v) glycerol and 0.01% bromophenol blue]. After being heated at 100° C. for 5 minutes, the suspension was applied to SDS-polyacrylamide gel electrophoresis according to the method of Laemmli [Nature 227, 680-685 (1970)]. The gel was stained with coomassie brilliant blue, destained, dried and fixed on a filter paper. A band of the insecticidal protein of molecular weight of 125 K daltons, which was allowed to cross-react with anti-insecticidal protein antibody (IgG), was observed with the gels of the transformant E. coli JM103 cells containing the expression plasmids.

The measurement of the protein bands on the gels with a densitometer indicated that E. coli JM103/pAH7, JM103/pAH8 and JM103/pTB1 produced the insecticidal protein in amounts of 1%, 8% and 35% of the total protein, respectively (See FIG. 4). Thus, it was confirmed that these transformants of E. coli effectively produced the insecticidal protein of B. thuringiensis aizawai IPL.

4. Isolation of the insecticidal protein produced in the transformant E. coli cells

The transformants E. coli cells were grown overnight in an L broth liquid medium, and 0.1 ml of the culture medium was inoculated to 10 ml of an L broth medium. The culture was incubated at 37° C. until the OD 660 nm value reached to 0.1, when a final concentration of 2 mM of isopropylthiogalactoside was added to the medium. After being further cultivated, 5 ml of the culture medium was centrifugated at 3,000 rpm for 15 minutes to harvest the cells. The cells were frozen at -80° C. and thawed at room temperature. This freeze-thawed procedure was repeated 3 times. The cells were suspended in 2 ml of TE buffer [10 mM Tris-HCl (pH 7.5) and 1 mM EDTA] and ultrasonicated for 30 seconds for 3 times.

The resulting crude extract was centrifugated at 7,000 rpm for 10 minutes to yield precipitates. The precipitates were resuspended in the sample buffer for electrophoresis and analyzed on SDS-PAGE to find that about 80% of the total protein of the precipitates was the insecticidal protein. Thus it was confirmed that the insecticidal protein can effectively be isolated by the procedures described above. It was also

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confirmed that these procedures can be applied to a large volume culturing.

We claim:

1. A plasmid carrying a DNA sequence coding for the insecticidal protein of *Bacillus thuringiensis* subsp. *aizawai* IPL given in FIG. 2. 5

2. A plasmid according to claim 1, which is named as pAB6.

3. A recombinant expression vector carrying a DNA sequence coding for the insecticidal protein of *Bacillus thuringiensis* subsp. *aizawai* IPL given in FIG. 2, and being capable of producing said insecticidal protein in host cells. 10

4. A recombinant expression vector according to claim 3, wherein the DNA sequence is as given in FIG. 2.

5. A recombinant vector according to claim 3, which is selected from the group consisting of pAH8, pAH7 and pTB1. 15

6. A microorganism carrying a recombinant plasmid containing a DNA sequence coding for the insecticidal protein of *Bacillus thuringiensis* subsp. *aizawai* IPL given in FIG. 2. 20

7. A microorganism according to claim 6, which belongs to *E. coli*.

8. A microorganism according to claim 6, wherein the recombinant plasmid is pAB6, pAH8, pAH7 or pTB1.

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9. A process for producing the insecticidal protein of *Bacillus thuringiensis* subsp. *aizawai* IPL which comprises:

culturing a microorganism carrying a recombinant expression vector harboring a gene coding for the protein described in FIG. 2 in a suitable medium; and

collecting the produced protein.

10. A plasmid which is pTB1.

11. A microorganism carrying a recombinant plasmid, wherein said microorganism belongs to *E. coli*, and wherein said recombinant plasmid is pTB1.

12. A microorganism which is *E. coli* JM103/pTB1.

13. A DNA encoding for the insecticidal protein of FIG. 2.

14. The DNA of claim 13 comprising a DNA sequence wherein said DNA sequence is that of FIG. 2.

15. A DNA sequence as given in FIG. 2, coding for the insecticidal protein of *Bacillus thuringiensis* sub-species *aizawai* IPL having the amino acid sequence given in FIG. 2.

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