

[54] **HERBICIDAL  
4-TRIFLUOROMETHYL-4-NITRODIPHENYL ETHERS**

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[\*] Notice: The portion of the term of this patent subsequent to Dec. 23, 1992 has been disclaimed.

[21] Appl. No.: **939,292**

[22] Filed: **Sep. 1, 1978**

**Related U.S. Patent Documents**

Reissue of:

[64] Patent No.: **4,063,929**  
 Issued: **Dec. 20, 1977**  
 Appl. No.: **617,560**  
 Filed: **Sep. 29, 1975**

U.S. Applications:

[63] Continuation-in-part of Ser. No. 331,719, Feb. 12, 1973, Pat. No. 3,928,416, which is a continuation-in-part of Ser. No. 234,651, Mar. 14, 1972, Pat. No. 3,798,276.

[51] Int. Cl.<sup>3</sup> ..... **C07C 65/14; A01N 9/24**

[52] U.S. Cl. .... **71/115; 71/116; 562/435; 562/474; 562/436**

[58] Field of Search ..... **562/436, 435, 474; 260/501.15; 73/115; 71/115, 116**

[56] **References Cited**

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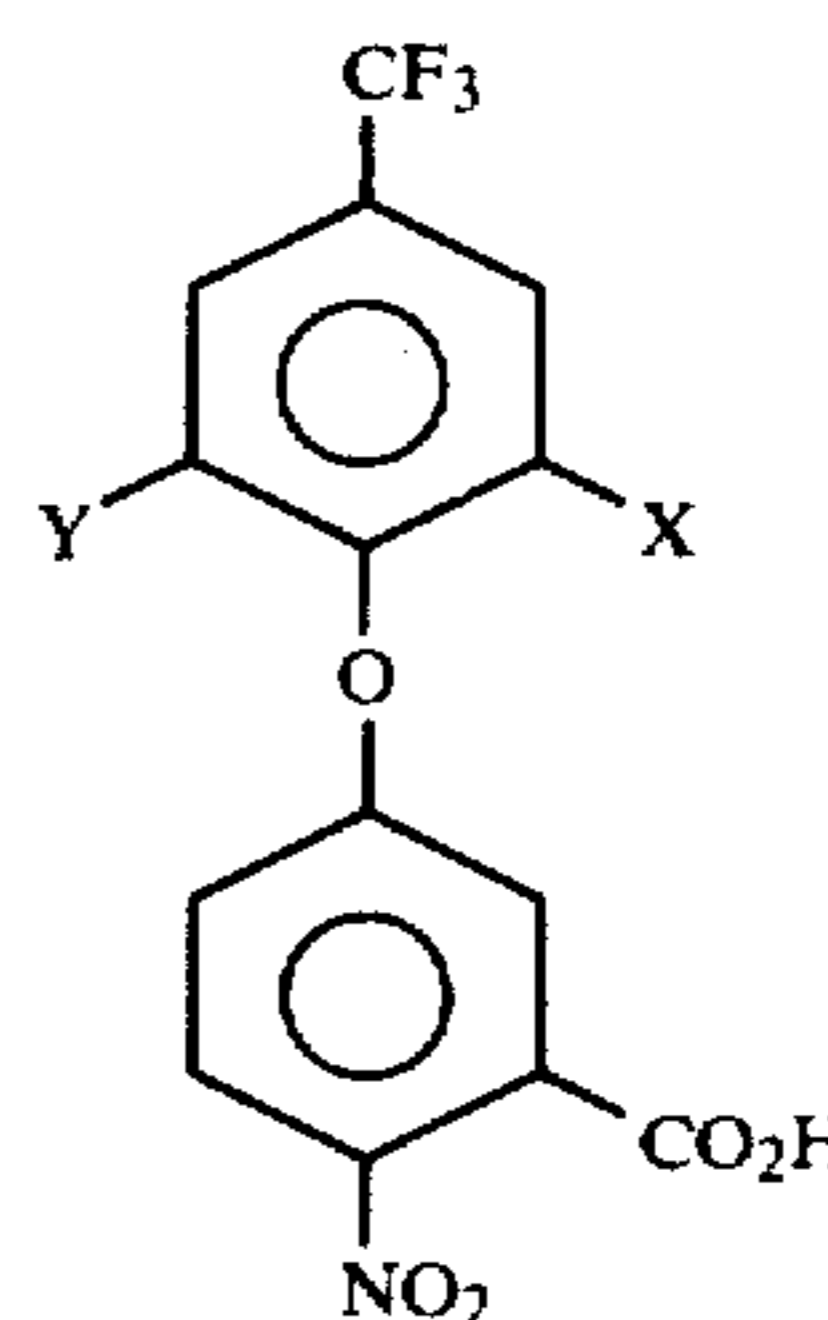
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Primary Examiner—Paul J. Killos

[57] **ABSTRACT**

Salts of compounds of the formula



wherein X is a hydrogen atom, a halogen atom, a trihalomethyl group, an alkyl group, or a cyano group, and Y is a hydrogen atom, a halogen atom, or a trihalomethyl group,

and compositions containing these salts exhibit herbicidal activity.

**7 Claims, No Drawings**

**HERBICIDAL  
4-TRIFLUOROMETHYL-4-NITRODIPHENYL  
ETHERS**

Matter enclosed in heavy brackets [ ] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue.

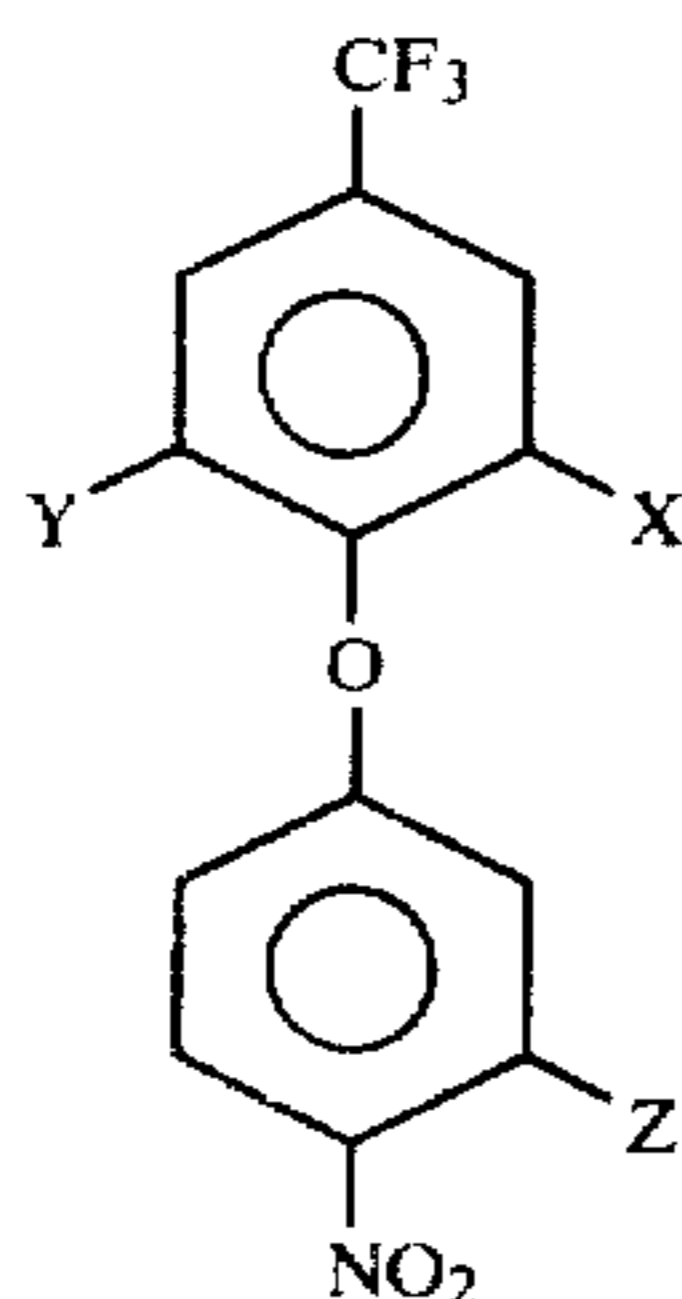
**CROSS REFERENCE TO RELATED  
APPLICATIONS**

This application is a continuation-in-part of our co-pending application Ser. No. 331,719, filed Feb. 12, 1973, now U.S. Pat. No. 3,928,416, granted Dec. 23, 1975, which is in turn a continuation-in-part of Ser. No. 234,651, filed Mar. 14, 1972, now U.S. Pat. No. 3,789,276, granted Mar. 19, 1974.

This invention relates to novel compounds which show activity as herbicides, to novel herbicidal compositions which contain these compounds, and to new methods of controlling weeds with these herbicidal compositions.

Certain diphenyl ethers have been shown to be effective weed control agents. However, the herbicidal effectiveness of a given diphenyl ether cannot be predicted from an examination of the substituent groups attached to the phenyl rings in the ether, and often quite closely related compounds will have quite different weed control abilities. Various diphenyl ethers may have overlapping or complementary areas of activity or selectivity, and can thus be useful in combination to control a variety of weeds upon application of a single composition. Furthermore, the diphenyl ethers heretofore disclosed as herbicides are not completely effective. An ideal herbicide should give selective weed control, over the full growing season, with a single administration at low rates of application. It should be able to control all common weeds by killing them as the seed, the germinating seed, the seedling, and the growing plant. At the same time, the herbicide should not be phytotoxic to the crops to which it is applied and should decompose or otherwise be dissipated so as not to poison the soil permanently. The known diphenyl ether herbicides fall short of these ideals, and it would thus be desirable to have new herbicides which show even more selective control of undesirable plants among desirable crop plants or which complement the known diphenyl ethers in activity.

In accordance with the present invention, there is provided a new class of novel diphenyl ethers having the formula



wherein

X is a hydrogen atom, a halogen atom, preferably a fluorine atom or a chlorine atom, a trihalomethyl group, preferably a trifluoromethyl group, a (C<sub>1</sub>-C<sub>4</sub>)alkyl group, preferably a methyl group, or a cyano group,

Y is a hydrogen atom, a halogen atom, preferably a fluorine atom or a chlorine atom, or a trihalomethyl group, preferably a trifluoromethyl group, and

Z is a hydroxy group, an alkoxy group, preferably having 1 to 6 carbon atoms, and most preferably 1 to 4 carbon atoms, an alkyl group, preferably having 1 to 4 carbon atoms, a halogen atom, preferably a chlorine atom or a fluorine atom, an amino group, preferably having up to 6 carbon atoms, an alkylthio group, preferably having 1 to 4 carbon atoms, a cyano group, a carboxy group, a carbalkoxy group, —CO<sub>2</sub>R, preferably having 1 to 4 carbon atoms in the alkoxy moiety, a carboxyalkyl group, —R'CO<sub>2</sub>H, preferably having up to 4 carbon atoms, a carbalkoxyalkyl group, —R'CO<sub>2</sub>R, preferably having up to 6 carbon atoms, an alkanoyloxy group, —OCOR, preferably having up to 4 carbon atoms, optionally substituted with a halogen atom, or a carbamoyloxy group, —OCONH<sub>2</sub>, —OCONHR, or —OCONR<sub>2</sub>, preferably having up to 6 carbon atoms.

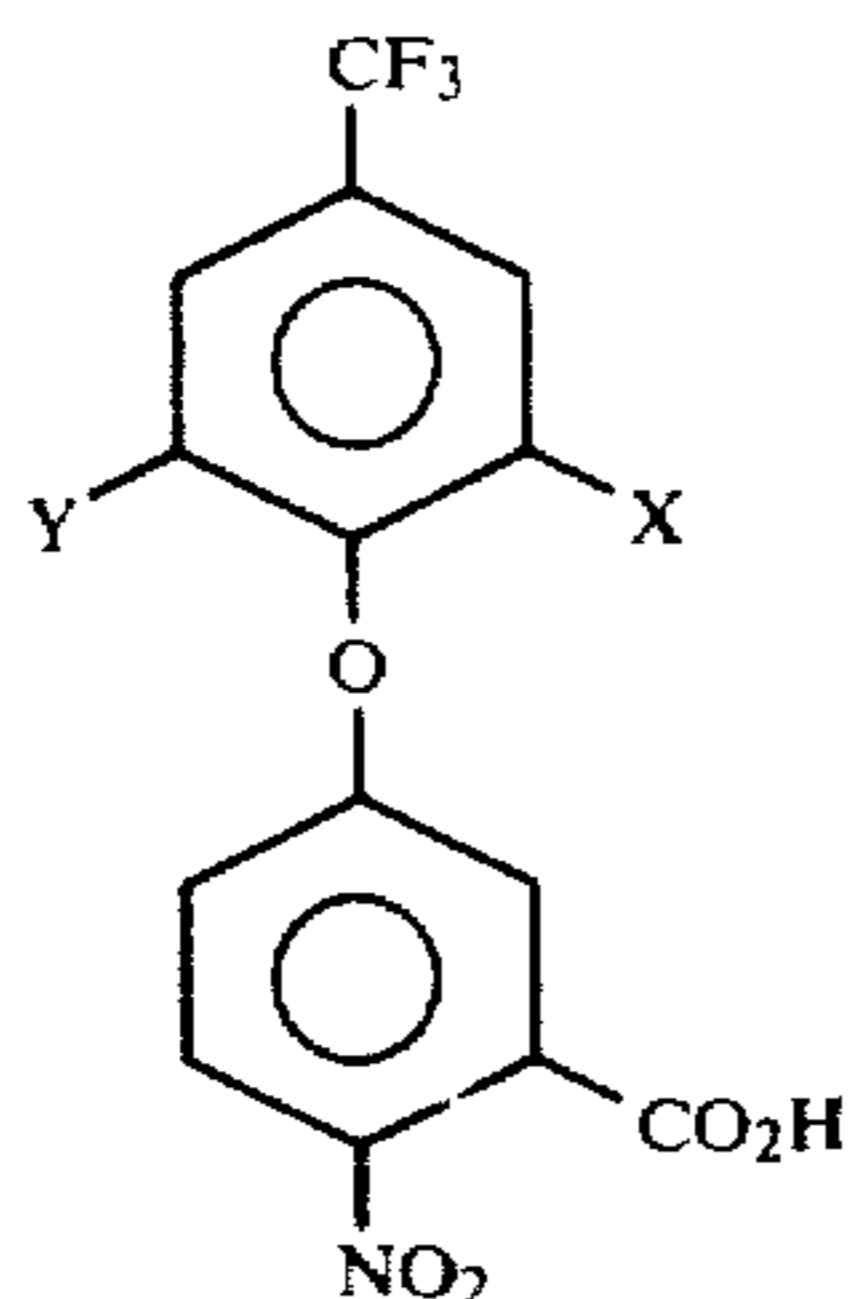
In the above definitions of the Z substituent, R represents an alkyl group, and R' represents a divalent alkylene group. The alkyl or alkylene portion of the alkyl-containing X and Z substituents can have either a straight- or branched-chain or a cyclic spatial configuration.

As used in the present specification and claims, the term "alkoxy group" is intended to include both unsubstituted alkoxy groups as well as substituted alkoxy groups which have one or more of the hydrogen atoms replaced by a substituent group. Among the substituted alkoxy groups which Z can represent are alkoxy groups of preferably up to 4 carbon atoms substituted with a halogen atom, a hydroxy group, a (C<sub>1</sub>-C<sub>4</sub>)alkoxy group, a carboxy group, a carbalkoxy group, preferably having up to 4 carbon atoms in the ester alkoxy group, a trihaloalkyl group, preferably a trifluoromethyl group, an alkenyl group, an alkynyl group, preferably an ethynyl group, an amino group, an alkyl- or dialkyl-amino group, including heterocyclic substituents such as morpholino, piperazino, piperidino, and the like, and preferably having a total of up to 4 carbon atoms, an alkylthio group, preferably having up to 4 carbon atoms, an alkylsulfonyl group, preferably having up to 4 carbon atoms, an epoxy group, an alkylcarbonyl group, including halo-substituted alkylcarbonyl, and preferably having up to 4 carbon atoms in the alkyl group, most preferably methylcarbonyl, a carbamoyl group, including alkyl- or dialkylcarbamoyl, preferably having a total of up to 4 carbon atoms in the alkyl substituents.

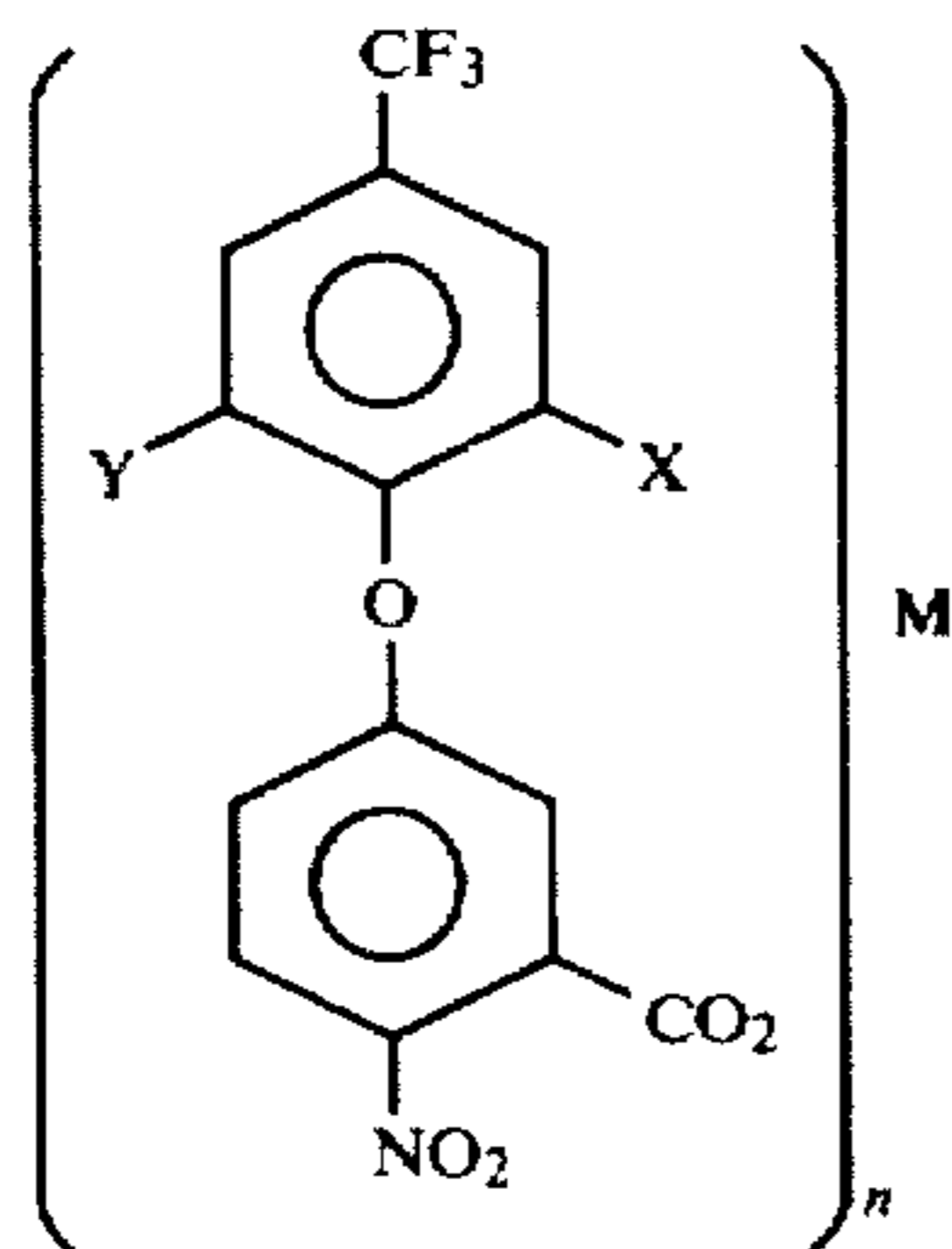
The term "amino group" as used in the present specification and claims is intended to include an unsubstituted amino group, —NH<sub>2</sub>, as well as amino groups having one or both hydrogen atoms replaced by substituent groups. Among the substituted amino groups which Z can represent are amino groups substituted with one or two alkyl groups, preferably having a total of up to 6 carbon atoms, halo-, hydroxy-, or alkoxy-substituted alkyl groups, preferably having a total of up to 6 carbon atoms, one or two alkylthio carbonyl groups, preferably having a total of up to 4 carbon atoms in the

alkyl moiety, carboxy groups, carbalkoxy groups, preferably having up to 4 carbon atoms in the alkoxy group, carbamoyl groups, including alkyl or dialkylcarbamoyl groups, preferably having up to 4 carbon atoms in the alkyl moiety, alkylcarbonyl groups, preferably having up to 4 carbon atoms, or halo-substituted alkylcarbonyl groups, preferably having up to 4 carbon atoms.

The substituted amino groups can also be heterocyclic amino groups, such as piperidino, piperazino, morpholino, pyrrolidinyl, and the like. When the Z substituent is or contains a carboxy group, either the free acid or the salt form can be used. Typical salts are the agronomically-acceptable salts of compounds of the formula



wherein X and Y are as defined above. These salts are generally metal salts or ammonium salts. Among the metal salts are those in which the metal cation is an alkali metal cation, such as sodium, potassium, lithium, or the like, an alkaline earth metal cation, such as calcium, magnesium, barium, strontium, or the like, or a heavy metal cation, such as zinc, manganese cupric, cuprous, ferric, ferrous, titanium, aluminum, or the like. The metal salt will generally have the formula



where M represents the metal cation and n is an integer equal to the valence of M. Among the ammonium salts are those in which the ammonium cation has the formula  $NR^1R^2R^3R^4$ , wherein each of  $R^1$ ,  $R^2$ ,  $R^3$ , and  $R^4$  is individually a hydrogen atom, a hydroxy group, a  $(C_1-C_4)$ alkoxy group, a  $(C_1-C_{20})$ alkyl group, a  $(C_3-C_8)$ alkenyl group, a  $(C_3-C_8)$ alkenyl group, a  $(C_2-C_8)$ hydroxyalkyl group, a  $(C_2-C_8)$ alkoxyalkyl group, a  $(C_2-C_6)$ aminoalkyl group, a  $(C_2-C_6)$ haloalkyl group, a substituted or unsubstituted phenyl group, a substituted or unsubstituted phenylalkyl group, having up to 4 carbon atoms in the alkyl moiety, or any two of  $R^1$ ,  $R^2$ ,  $R^3$ , or  $R^4$  can be taken together to form with the nitrogen atom a 5- or 6-member heterocyclic ring, optionally having up to one additional hetero oxygen, nitrogen, or

sulfur atom in the ring, and preferably saturated, such as a piperidine, morpholino, pyrrolidino, or piperazino ring, or the like, or any three of  $R^1$ ,  $R^2$ ,  $R^3$ , or  $R^4$  can be taken together to form with the nitrogen atom a 5- or 6-member aromatic heterocyclic ring, such as a piperazole or pyridine ring. When the ammonium group contains a substituted phenyl or substituted phenylalkyl group, the substituents will generally be selected from halogen atoms,  $(C_1-C_8)$ alkyl groups,  $(C_1-C_4)$ alkoxy groups, hydroxy groups, nitro groups, trifluoromethyl groups, cyano groups, amino groups,  $(C_1-C_4)$ alkylthio groups, and the like. Such substituted phenyl groups preferably have up to two such substituents. Representative ammonium cations include ammonium, dimethylammonium, 2-ethylhexylammonium, bis(2-hydroxyethyl)ammonium, tris(2-hydroxyethyl)ammonium, dicyclohexylammonium, t-octylammonium, 2-hydroxyethylammonium, morpholinium, piperidinium, 2-phenethylammonium, 2-methylbenzylammonium, n-hexylammonium, triethylammonium, trimethylammonium, tri(n-butyl)ammonium, methoxyethylammonium, diisopropylammonium, pyridinium, diallylammonium, pyrazolium, propargylammonium, dimethylhydrazinium, hydroxyammonium, methoxyammonium, dodecylammonium, octadecylammonium, 4-dichlorophenylammonium, 4-nitrobenzylammonium, benzyltrimethylammonium, 2-hydroxyethyldimethyloctadecylammonium, 2-hydroxyethyldiethyloctylammonium, decyltrimethylammonium, hexyltriethylammonium, 4-methylbenzyltrimethylammonium, and the like.

The novel diphenyl ethers of the invention are useful both as preemergence and as postemergence herbicides. Preemergence herbicides are ordinarily used to treat the soil in which the desired crop is to be planted by application either before seeding, during seeding, or, as in most applications, after seeding and before the crop emerges. Postemergence herbicides are those which are applied after the plants have emerged and during their growth period.

Among the crops on which the diphenyl ethers of the invention can be advantageously employed are, for example, cotton, soybeans, peanuts, safflower, beans, peas, carrots, corn, wheat, and other cereal crops.

Diphenyl ethers of the invention are useful for controlling weeds in rice crops. When used in transplanted rice crops, the ethers can be applied either preemergence or postemergence to the weeds—that is, they can be applied to the growth medium of the transplanted plants either before the weed plants have emerged or while they are in their early stages of growth. The ethers can be applied to the growth medium either before or after the rice has been transplanted to that medium.

The diphenyl ethers of the invention can be applied in any amount which will give the required control of weeds. A preferred rate of application of the herbicides of the invention is from about 0.1 to about 12, and most preferably about 0.25 to 4, pounds of the diphenyl ether per acre.

Under some conditions, the diphenyl ethers of the invention may be advantageously incorporated into the soil or other growth medium prior to planting a crop. This incorporation can be carried out by any convenient means, including by simple mixing with the soil, by applying the diphenyl ether to the surface of the soil and then disking or dragging into the soil to the desired

depth, or by employing a liquid carrier to accomplish the necessary penetration and impregnation.

A diphenyl ether of the invention can be applied to the growth medium or to plants to be treated either by itself or, as is generally done, as a component in a herbicidal composition or formulation which also comprises an agronomically acceptable carrier. By agronomically acceptable carrier is meant any substance which can be used to dissolve, disperse, or diffuse a herbicidal compound in the composition without impairing the effectiveness of the herbicidal compound and which by itself has no detrimental effect on the soil, equipment, crops, or agronomic environment. Mixtures of the diphenyl ethers of the invention may also be used in any of these herbicidal formulations. The herbicidal compositions of the invention can be either solid or liquid formulations or solutions. For example, the diphenyl ethers can be formulated as wettable powders, emulsifiable concentrates, dusts, granular formulations, aerosols, or flowable emulsion concentrates. In such formulations, the compounds are extended with a liquid or solid carrier and, when desired, suitable surfactants are incorporated.

It is usually desirable, particularly in postemergence applications, to include adjuvants, such as wetting agents, spreading agents, dispersing agents, stickers, adhesives, and the like, in accordance with agricultural practices. Examples of adjuvants which are commonly used in the art can be found in the John W. McCutcheon, Inc. publication "Detergents and Emulsifiers Annual".

The diphenyl ether compounds of this invention can be dissolved in any appropriate solvent. Examples of solvents which are useful in the practice of this invention include alcohols, ketones, aromatic hydrocarbons, halogenated hydrocarbons, dimethylformamide, dioxane, dimethyl sulfoxide, and the like. Mixtures of these solvents can also be used. The concentration of the solution can vary from about 2% to about 98% with a preferred range being about 25% to about 75%.

For the preparation of emulsifiable concentrates, the diphenyl ether can be dissolved in organic solvents, such as benzene, toluene, xylene, methylated naphthalene, corn oil, pine oil, o-dichlorobenzene, isophorone, cyclohexanone, methyl oleate, and the like, or in mixtures of these solvents, together with an emulsifying agent which permits dispersion in water. Suitable emulsifiers include, for example, the ethylene oxide derivatives of alkylphenols or long-chain alcohols, mercaptans, carboxylic acids, and reactive amines and partially esterified polyhydric alcohols. Solvent-soluble sulfates or sulfonates, such as the alkaline earth salts or amine salts of alkylbenzenesulfonates and the fatty alcohol sodium sulfates, having surface-active properties can be used as emulsifiers either alone or in conjunction with an ethylene oxide reaction product. Flowable emulsion concentrates are formulated similarly to the emulsifiable concentrates and include, in addition to the above components, water and a stabilizing agent such as a water-soluble cellulose derivative or a water-soluble salt of a polyacrylic acid. The concentration of the active ingredient in emulsifiable concentrates is usually about 10% to 60% and in flowable emulsion concentrates, this can be as high as about 75%.

Wettable powders suitable for spraying, can be prepared by admixing the compound with a finely divided solid, such as clays, inorganic silicates and carbonates, and silicas and incorporating wetting agents, sticking

agents, and/or dispersing agents in such mixtures. The concentration of active ingredients in such formulations is usually in the range of about 20% to 98%, preferably about 40% to 75%. A dispersing agent can constitute about 0.5% to about 3% of the composition, and a wetting agent can constitute from about 0.1% to about 5% of the composition.

Dusts can be prepared by mixing the compounds of the invention with finely divided inert solids which may be organic or inorganic in nature. Materials useful for this purpose include, for example, botanical flours, silicas, silicates, carbonates and clays. One convenient method of preparing a dust is to dilute a wettable powder with a finely divided carrier. Dust concentrates containing about 20% to 80% of the active ingredient are commonly made and are subsequently diluted to about 1% to 10% use concentration.

Granular formulations can be prepared by impregnating a solid such as granular fuller's earth, vermiculite, ground corn cobs, seed hulls, including bran or other grain-hulls, or similar material. A solution of one or more of the diphenyl ethers in a volatile organic solvent can be sprayed or mixed with the granular solid and the solvent then removed by evaporation. The granular material can have any suitable size, with a preferable size range of 16 to 60 mesh. The diphenyl ether will usually comprise about 2 to 15% of the granular formulation.

The diphenyl ethers of the invention can also be mixed with fertilizers or fertilizing materials before their application. In one type of solid fertilizing composition in which the diphenyl ethers can be used, particles of a fertilizer or fertilizing ingredients, such as ammonium sulfate, ammonium nitrate, or ammonium phosphate, can be coated with one or more of the ethers. The solid diphenyl ethers and solid fertilizing material can also be admixed in mixing or blending equipment, or they can be incorporated with fertilizers in granular formulations. Any relative proportion of diphenyl ether and fertilizer can be used which is suitable for the crops and weeds to be treated. The diphenyl ether will commonly be from about 5% to about 25% of the fertilizing composition. These compositions provide fertilizing materials which promote the rapid growth of desired plants, and at the same time control the growth of undesired plants.

The diphenyl ethers of the invention can be applied as herbicidal sprays by methods commonly employed, such as conventional high-gallonage hydraulic sprays, low gallonage sprays, airblast spray, aerial sprays and dusts. For low volume applications a solution of the compound is usually used. The dilution and rate of application will usually depend upon such factors as the type of equipment employed, the method of application, the area to be treated and the type and stage of development of the weeds.

For some applications, it may be desirable to add one or more other herbicides along with diphenyl ethers of the invention. Examples of other herbicides which can be incorporated to provide additional advantages and effectiveness include:

#### CARBOXYLIC ACIDS AND DERIVATIVES

2,3,6-trichlorobenzoic acid and its salts  
 2,3,5,6-tetrachlorobenzoic acid and its salts  
 2-methoxy-3,5,6-trichlorobenzoic acid and its salts  
 2-methoxy-3,6-dichlorobenzoic acid and its salts  
 2-methyl-3,6-dichlorobenzoic acid and its salts

2,3-dichloro-6-methylbenzoic acid and its salts  
 2,4-dichlorop henoxyacetic acid and its salts and esters  
 2,4,5-trichlorophenoxyacetic acid and its salts and esters  
 2-methyl-4-chlorophenoxyacetic acid and its salts and esters  
 2-(2,4,5-trichlorophenoxy)propionic acid and its salts and esters  
 4-(2,4-dichlorophenoxy)butyric acid and its salts and esters  
 4-(2-methyl-4-chlorophenoxy)butyric acid and its salts and esters  
 2,3,6-trichlorophenylacetic acid and its salts  
 3,6-endoxohexahydrophthalic acid  
 dimethyl 2,3,5,6-tetrachloroterephthalate  
 trichloroacetic acid and its salts  
 2,2-dichloropropionic acid and its salts  
 2,3-dichloroisobutyric acid and its salts

#### CARBAMIC ACID DERIVATIVES

ethyl N,N-di(n-propyl)thiolcarbamate  
 propyl N,N-di(n-propyl)thiolcarbamate  
 ethyl N-ethyl-N-(n-butyl)thiolcarbamate  
 propyl N-ethyl-N-(n-butyl)thiolcarbamate  
 2-chloroallyl N,N-diethyldithiocarbamate  
 N-methyldithiocarbamic acid salts  
 ethyl 1-hexamethyleneiminecarbothiolate  
 isopropyl N-phenylcarbamate  
 isopropyl N-(m-chlorophenyl)carbamate  
 4-chloro-2-butynyl N-(m-chlorophenyl)carbamate  
 methyl N-(3,4-dichlorophenyl)carbamate

#### PHENOLS

dinitro-o-(sec-butyl)phenol and its salts  
 pentachlorophenol and its salts

#### SUBSTITUTED UREAS

3-(3,4-dichlorophenyl)-1,1-dimethylurea  
 3-phenyl-1,1-dimethylurea  
 3-(3,4-dichlorophenyl)-3-methoxy-1,1-dimethylurea  
 3-(4-chlorophenyl)-3-methoxy-1,1-dimethylurea  
 3-(3,4-dichlorophenyl)-1-n-butyl-1-methylurea  
 3-(3,4-dichlorophenyl)-1-methoxy-1-methylurea  
 3-(4-chlorophenyl)-1-methoxy-1-methylurea  
 3-(3,4-dichlorophenyl)-1,1,3-trimethylurea  
 3-(3,4-dichlorophenyl)-1,1-diethylurea  
 dichloral urea

#### SUBSTITUTED TRIAZINES

2-chloro-4,6-bis(ethylamino)-s-triazine  
 2-chloro-4-ethylamino-6-isopropylamino-s-triazine  
 2-chloro-4,6-bis(methoxypropylamino)-s-triazine  
 2-methoxy-4,6-bis(isopropylamino)-s-triazine  
 2-chloro-4-ethylamino-6-(3-methoxypropylamino)-s-triazine  
 2-methylmercapto-4,6-bis(isopropylamino)-s-triazine  
 2-methylmercapto-4,6-bis(ethylamino)-s-triazine  
 2-methylmercapto-4-ethylamino-6-isopropylamino-s-triazine  
 2-chloro-4,6-bis(isopropylamino)-s-triazine  
 2-methoxy-4,6-bis(ethylamino)-s-triazine  
 2-methoxy-4-ethylamino-6-isopropylamino-s-triazine  
 2-methylmercapto-4-(2-methoxyethylamino)-6-isopropylamino-s-triazine

#### DIPHENYL ETHER DERIVATIVES

2,4-dichloro-4'-nitrodiphenyl ether  
 2,4,6-trichloro-4'-nitrodiphenyl ether  
 2,4-dichloro-6-fluoro-4'-nitrodiphenyl ether

3-methyl-4'-nitrodiphenyl ether  
 3,5-dimethyl-4'-nitrodiphenyl ether  
 2,4'-dinitro-4-trifluoromethyldiphenyl ether  
 2,4-dichloro-3'-methoxy-4'-nitrodiphenyl ether

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#### ANILIDES

N-(3,4-dichlorophenyl)propionamide  
 N-(3,4-dichlorophenyl)methacrylamide  
 N-(3-chloro-4-methylphenyl)-2-methylpentanamide  
 10 N-(3,4-dichlorophenyl)trimethylacetamide  
 N-(3,4-dichlorophenyl)- $\alpha,\alpha$ -dimethylvaleramide  
 N-isopropyl-N-phenylchloroacetamide  
 N-n-butoxymethyl-N-(2,6-diethylphenyl)chloroacetamide  
 15 N-n-methoxymethyl-N-(2,6-diethylphenyl)chloroacetamide

#### URACILS

5-bromo-3-s-butyl-6-methyluracil  
 20 5-bromo-3-cyclohexyl-1,6-dimethyluracil  
 3-cyclohexyl-5,6-trimethyleneuracil  
 5-bromo-3-isopropyl-6-methyluracil  
 3-tert-butyl-5-chloro-6-methyluracil

#### NITRILES

25 2,6-dichlorobenzonitrile  
 diphenylacetoneitrile  
 3,5-dibromo-4-hydroxybenzonitrile  
 3,5-diiodo-4-hydroxybenzonitrile

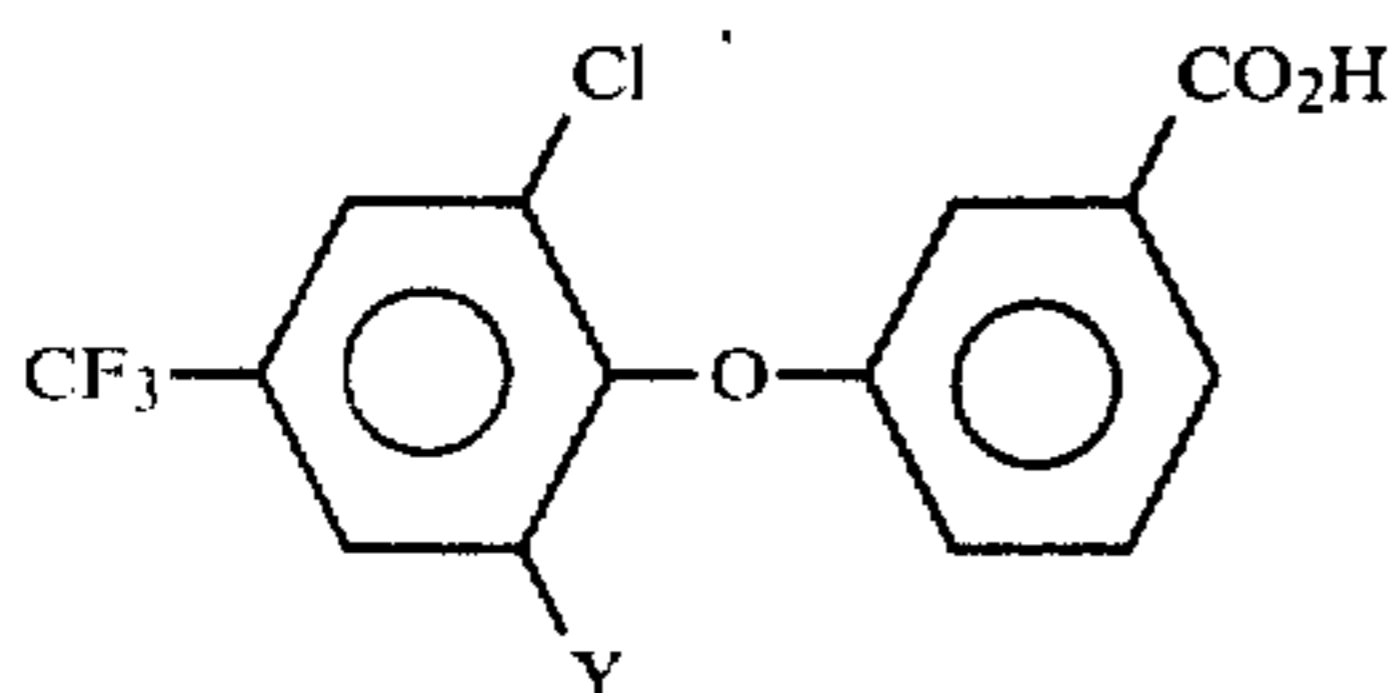
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#### OTHER ORGANIC HERBICIDES

2-chloro-N,N-diallylacetamide  
 N-(1,1-dimethyl-2-propynyl)-3,5-dichlorobenzamide  
 maleic hydrazide  
 35 3-amino-1,2,4-triazole  
 monosodium methanearsonate  
 disodium methanearsonate  
 N,N-dimethyl- $\alpha,\alpha$ -diphenylacetamide  
 N,N-di(n-propyl)-2,6-dinitro-4-trifluoromethylaniline  
 40 N,N-di(n-propyl)-2,6-dinitro-4-methylaniline  
 N,N-di(n-propyl)-2,6-dinitro-4-methylsulfonylaniline  
 O-(2,4-dichlorophenyl)-O-methyl-isopropylphosphoramidothioate  
 4-amino-3,5,6-trichloropicolinic acid  
 45 2,3-dichloro-1,4-naphthoquinone  
 di(methoxythiocarbonyl)disulfide  
 3-isopropyl-1H-2,1,3-benzothiadiazin-(4)3H-one-2,2-dioxide  
 6,7-dihydrodipyridol[1,2-a:2',1'-c]pyrazidinium salts  
 50 1,1'-dimethyl-4,4'-bipyridinium salts  
 3,4,5,6-tetrahydro-3,5-dimethyl-2-thio-2H-1,3,5-thiadiazine. When mixtures of herbicides are employed, the relative proportions which are used will depend upon the crop to be treated and the degree of selectivity in weed control which is desired.  
 55 The diphenyl ethers of the invention or their precursors can be prepared by reacting a suitably substituted phenol, or the potassium or sodium salt of the phenol, with a suitably substituted halobenzene, such as a chloro- or fluorobenzene, in the presence of an alkaline agent.  
 60 The salts of the invention can be prepared by any convenient art-recognized method, such as by reacting a metal hydroxide, a metal hydride, or an amine or ammonium salt, such as a halide, hydroxide, or alkoxide, with the free acid, or reacting a quaternary ammonium salt, such as a chloride, a bromide, nitrate, or the like with a metal salt of the invention in a suitable sol-

vent. When metal hydroxides are used as reagents, useful solvents include water, glyme, dioxane, tetrahydrofuran, methanol, ethanol, isopropanol, and the like. When metal hydrides are used as reagents, useful solvents include nonhydroxylic solvents such as dioxane, glyme tetrahydrofuran, diethyl ether, hydrocarbon, including toluene, benzene, xylene, hexane, pentane, heptane, and octane, dimethylformamide, and the like. When amines are used as reagents, useful solvents include alcohols, such as methanol or ethanol, hydrocarbons, such as benzene, toluene, xylene, hexane, and the like, tetrahydrofuran, glyme, dioxane, or water. When ammonium salts are used as reagents, useful solvents include water, alcohols, such as methanol or ethanol, glyme, tetrahydrofuran, or the like. When the ammonium salt is other than a hydroxide or alkoxide, an additional base, such as a potassium or sodium hydroxide, hydride, or alkoxide is generally used. The particular choice of solvent will depend on the relative solubilities of the starting materials and the resultant salts, and slurries rather than solutions, of certain reagents may be used to obtain the salts. Generally, equivalent amounts of the starting reagents are used and the salt-forming reaction is carried out at about 0 to about 100° C., and preferably at about room temperature.

The acids of Formula II can be prepared by several useful preparative routes. First, the acids can be prepared by hydrolysis of the corresponding 3-cyano derivatives. Second, the acids in which X is chlorine and Y is hydrogen or chlorine can be prepared either by reacting 3-hydroxybenzoic acid with a 2-chloro or 2,6-dichloro-4-trifluoromethylchlorobenzene or fluorobenzene to form a diphenyl ether of the formula



wherein Y is hydrogen or chlorine, followed by direct nitration or by esterification with subsequent nitration

and hydrolysis. The initial reaction to form the diphenyl ether is generally carried out at a temperature of about 100° to about 180° C., in a polar aprotic organic solvent, such as dimethyl sulfoxide, dimethylformamide, sulfolane, N-methyl-2-pyrrolidone, hexamethylphosphoric triamide, or the like, using equimolar amounts of the acid and halobenzene, and using a base such as potassium or sodium hydroxide, carbonate, or the like. The nitration reaction is generally carried out at a temperature of about 0° to about 70° C. with a nitrating agent such as nitric acid/sulfuric acid, potassium nitrate/sulfuric acid, nitric acid/sulfuric acid/acetic anhydride, optionally using a cosolvent such as ethylene dichloride, methylene dichloride, chloroform, perchloroethylene, or the like. The esterification reaction can conveniently be carried out by preparing the acid chloride with thionyl chloride, phosphorus oxychloride, phosphorus pentachloride, oxalyl chloride, or the like, and subsequent reaction with an appropriate alcohol such as methanol or ethanol, or by direct Fischer esterification with an anhydrous alcohol such as methanol or ethanol and an anhydrous acid catalyst, such as hydrochloric acid, optionally with an inert cosolvent. Hydrolysis of the ester after the nitration reaction can be effected by conventional acid- or base-catalyzed hydrolysis techniques or by transesterification with formic, acetic, or other lower alkanolic acid. The preparation of the acids using 3-hydroxybenzoic acid as a starting reagent is not part of the present invention, but is the invention of Wayne O. Johnson, and is disclosed and claimed in U.S. patent application Ser. No. 617,561, now U.S. Pat. No. 4,031,131, entitled "Process for Preparing Phenoxybenzoic Acids", filed on even date herewith, and assigned to a common assignee, which is incorporated herein by reference.

The following examples will further illustrate this invention but are not intended to limit it in any way. In Table I, typical diphenyl ethers of the invention are listed, with their melting points and elemental analyses. Specific, illustrative preparations of the compounds of Examples 3, 7, 10, 19, 21, 25, 26, 37, 47, 48, 49, 51, 55, and 56 are described after Table I.

TABLE I

Diphenyl Ethers - Physical Data

Example No.	X	Y	Z	m.p. (°C.)		Analysis				
						% C	% H	% N	% Cl	% F
1	H	H	OC <sub>2</sub> H <sub>5</sub>	72-75	found	54.67	3.75	4.19		15.25
					reqs.	55.05	3.70	4.28		17.42
2	Cl	H	OCH <sub>3</sub>	95-100	found	48.78	2.89	4.01	9.65	14.91
					reqs.	48.33	2.61	4.03	10.20	16.40
3	Cl	H	OC <sub>2</sub> H <sub>5</sub>	83-84	found	49.85	3.33	3.68	9.90	15.51
					reqs.	49.80	3.07	3.87	9.80	15.75
4	Cl	H	OC <sub>3</sub> H <sub>7</sub> -i	49.5-51	found	51.02	3.58	3.52	9.62	15.58
					reqs.	51.18	3.49	3.73	9.42	15.16

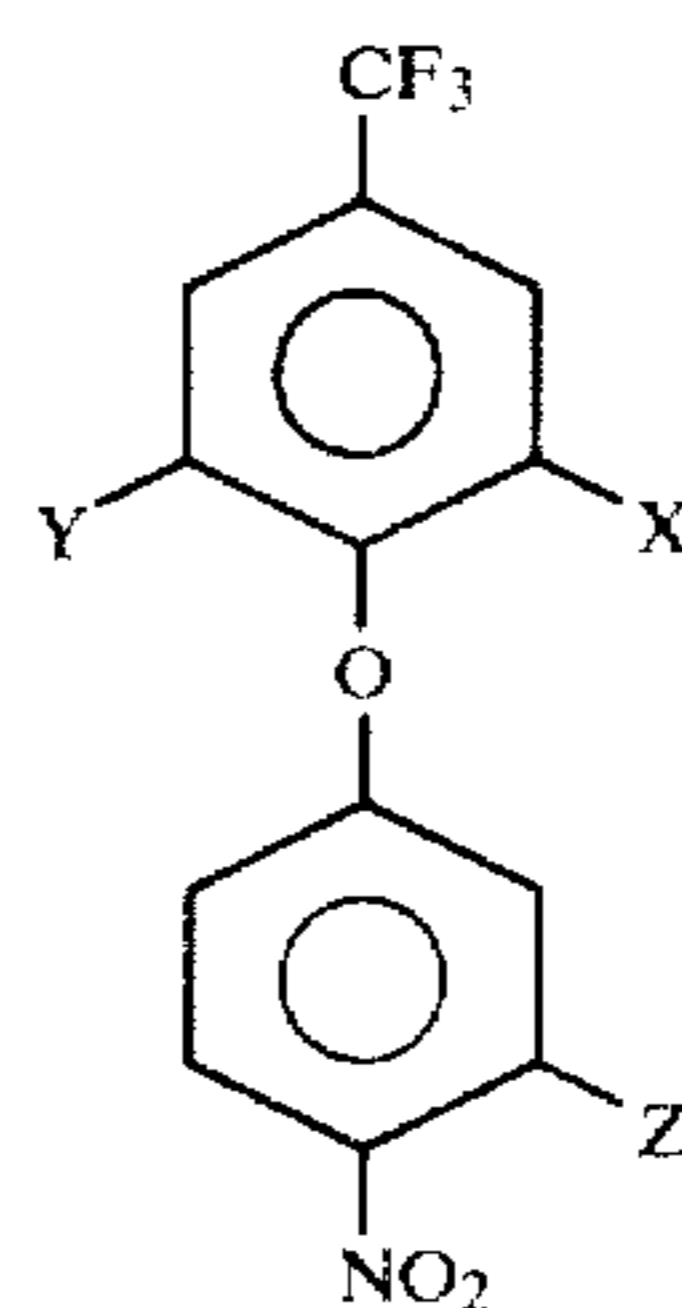
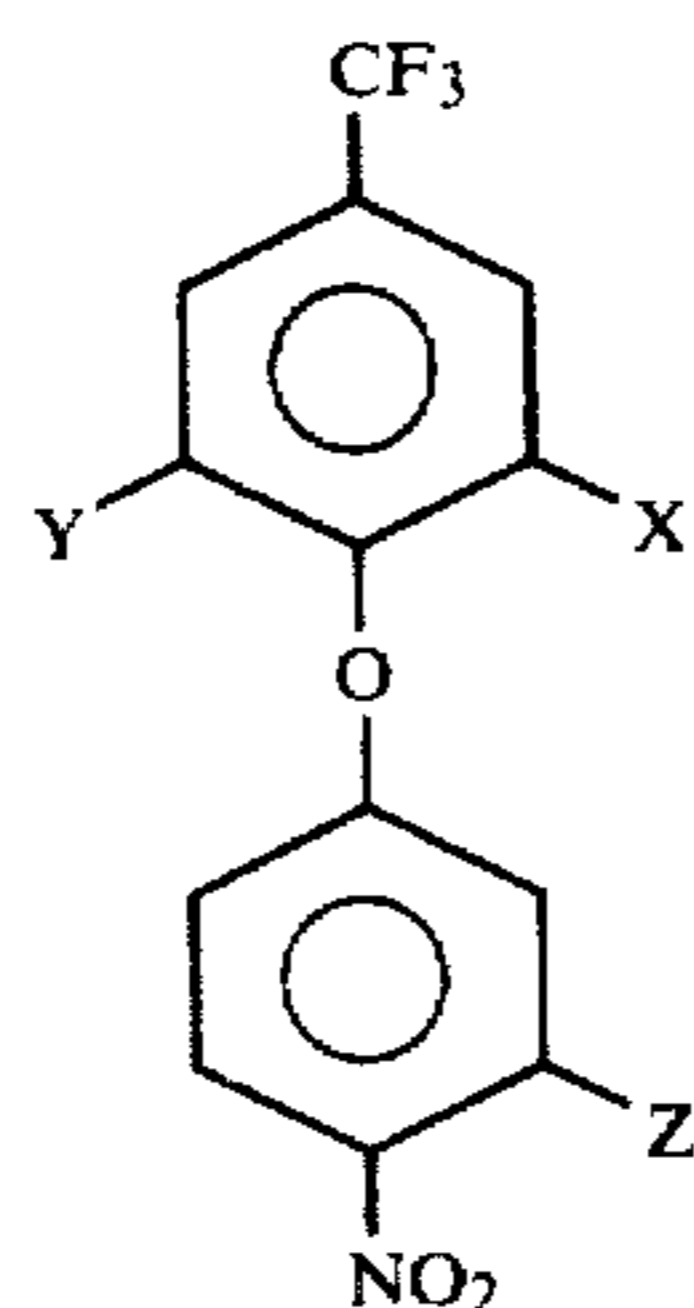


TABLE I-continued

## Diphenyl Ethers - Physical Data



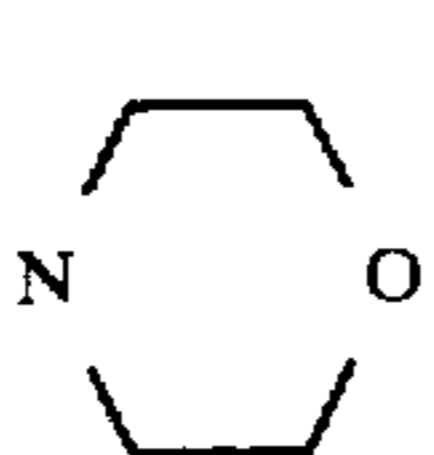
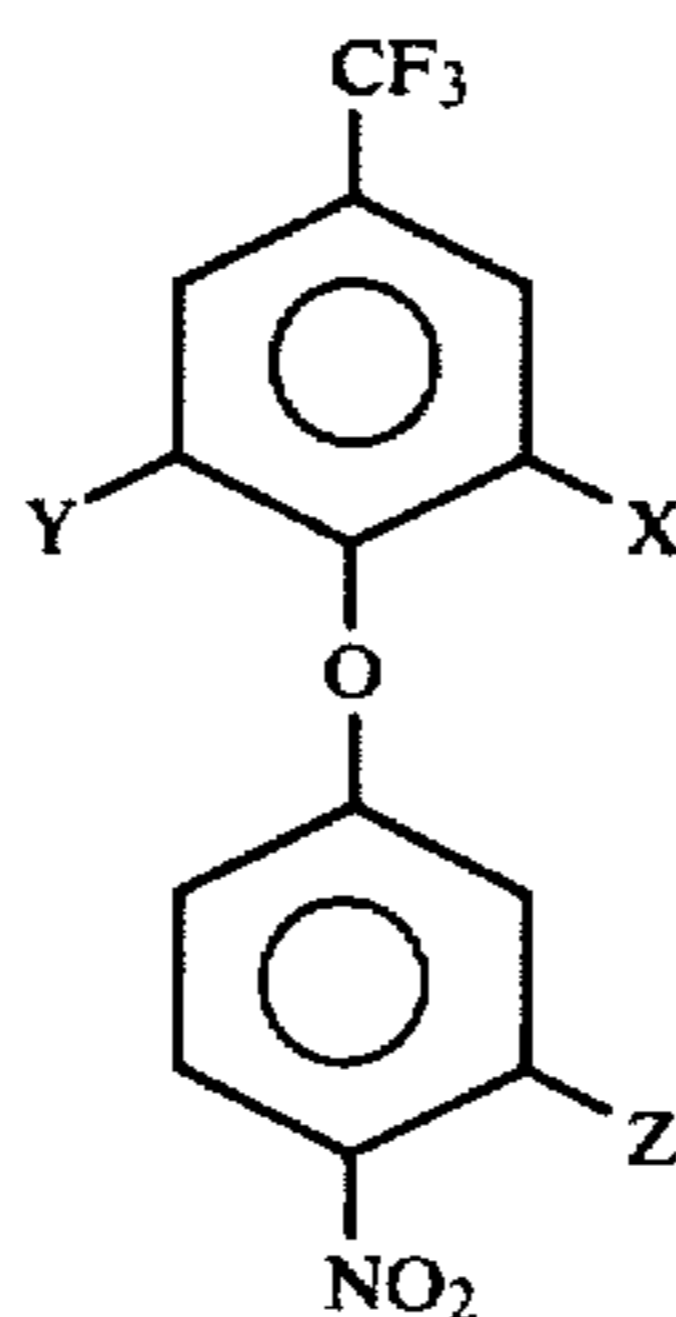
Example No.	X	Y	Z	m.p. (°C.)	Analysis					
					% C	% H	% N	% Cl	% F	
5	Cl	H	OC <sub>3</sub> H <sub>7</sub> -n	75-76	found reqs.	51.36 51.18	3.60 3.49	3.62 3.73	9.34 9.42	15.00 15.16
6	Cl	H	OC <sub>4</sub> H <sub>9</sub> -n	51-52	found reqs.	52.07 52.42	4.03 3.88	3.38 3.59	9.28 9.10	14.65 14.63
7	CN	H	OC <sub>2</sub> H <sub>5</sub>	143-145	found reqs.	54.84 52.18	3.36 3.01	8.01 7.61		15.85 15.48
8	CN	H	OC <sub>3</sub> H <sub>7</sub> -n	96.5-98	found reqs.	55.70 55.74	3.65 3.58	7.56 7.65		15.56 17.68
9	CN	H	CH <sub>3</sub>	86-88.5	found reqs.	55.95 55.90	2.80 2.81	8.62 8.72		17.68 17.69
10	Cl	H	OH	68-70	found reqs.	47.07 46.79	2.11 2.12	4.00 4.20	10.76 10.63	17.00 17.08
11	Cl	H	OCH <sub>2</sub> CF <sub>3</sub>	78-80	found reqs.	43.30 43.35	1.77 1.94	3.22 3.37	8.60 8.54	27.60 27.40
12	Cl	H	OCH <sub>2</sub> CH=CH <sub>2</sub>	76.78.5	found reqs.	51.76 5.42	2.77 2.97	3.75 3.75	9.51 9.48	15.32 15.25
13	Cl	H	OCH <sub>2</sub> C≡CH	89-93	found reqs.	51.83 51.70	2.22 2.44	3.52 3.77	9.61 9.54	15.31 15.33
14	Cl	H	OCH <sub>2</sub> CH <sub>2</sub> C≡CCH <sub>3</sub>	93-94	found reqs.	53.99 54.10	2.95 3.28	3.35 3.50	8.93 8.87	14.12 14.25
15	Cl	H	OCH <sub>2</sub> CH <sub>2</sub> OH	76-77	found reqs.	47.53 47.70	2.92 2.94	3.55 3.71	9.88 9.38	14.98 15.09
16	Cl	H	OCH <sub>2</sub> CH <sub>2</sub> OC <sub>2</sub> H <sub>5</sub>	62-64	found reqs.	50.75 50.32	3.82 3.73	3.37 3.45	8.48 8.74	14.00 14.05
17	Cl	H	OCH <sub>2</sub> CH <sub>2</sub> N(CH <sub>3</sub> ) <sub>2</sub>	oil	found reqs.	50.30 50.44	3.76 3.98	6.42 6.92	9.19 8.76	13.80 14.08
18	Cl	H	OCOCH <sub>3</sub>	85-89	found reqs.	47.82 47.90	2.50 2.42	3.65 3.73	9.58 9.44	14.79 15.20
19	Cl	H	NHC <sub>2</sub> H <sub>5</sub>	82-83	found reqs.	50.01 49.94	3.23 3.35	7.82 7.77	9.95 9.83	15.48 15.80
20	Cl	H	N(CH <sub>3</sub> ) <sub>2</sub>	82-83	found reqs.	50.27 49.97	3.46 3.35	7.95 7.77	9.62 9.83	15.50 15.80
21	Cl	H	N(C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub>	*170° C./0.01 mm	found reqs.	52.80 52.50	3.89 4.15	7.10 7.20	9.25 9.12	14.58 14.68
22	Cl	H	NHCH <sub>2</sub> CH <sub>2</sub> OH	85-87	found reqs.	46.22 47.82	3.33 3.21	7.06 7.44	8.50 9.42	15.30 15.13
23	Cl	H	OCH <sub>2</sub> CO <sub>2</sub> H	94-95	found reqs.	45.96 46.00	2.21 2.32	3.71 3.57	9.17 9.05	13.99 14.56
24	Cl	H	OCH <sub>2</sub> CO <sub>2</sub> C <sub>2</sub> H <sub>5</sub>	76-77	found reqs.	48.49 48.60	2.93 3.13	3.25 3.34	8.58 8.46	13.65 13.62
25	Cl	H	OCH(CH <sub>3</sub> )CO <sub>2</sub> H	108-109	found reqs.	47.34 47.35	2.63 2.73	3.52 3.45	8.78 8.73	13.70 14.05
26	Cl	H	OCH(CH <sub>3</sub> )CO <sub>2</sub> C <sub>2</sub> H <sub>5</sub>	71-72.5	found reqs.	49.78 49.85	3.40 3.49	3.07 3.23	8.31 8.18	12.90 13.15
27	Cl	H	NH <sub>2</sub>	85.5-89.5	found reqs.	48.6 46.93	2.87 2.42	8.01 8.42	10.37 10.66	17.09 17.14
28	Cl	H		*180-185/ 0.04 mm	found reqs.	50.61 50.70	3.39 3.50	6.80 6.96	8.95 8.80	13.71 14.15
29	Cl	H	OCH <sub>2</sub> CH <sub>2</sub> C≡CH	104-105.5	found reqs.	52.67 53.00	3.05 2.87	3.44 3.63	9.41 9.20	14.33 14.80
30	Cl	H	OCH(CH <sub>3</sub> )C≡CH	40-42	found reqs.	52.59 53.00	2.77 2.87	3.61 3.63	9.66 9.20	15.27 14.80
31	Cl	H	OCH <sub>2</sub> CH <sub>2</sub> COCH <sub>3</sub>	74-76	found reqs.	50.44 50.60	3.27 3.25	3.36 3.47	8.81 8.75	14.49 14.12
32	Cl	H	OCH(CH <sub>3</sub> )COCH <sub>3</sub>	oil	found reqs.	48.07 50.60	3.26 3.25	3.17 3.47	8.18 8.75	14.26 14.12

TABLE I-continued

## Diphenyl Ethers - Physical Data



Example No.	X	Y	Z	m.p. (°C.)		Analysis				
						% C	% H	% N	% Cl	% F
33	Cl	H	CONHCH <sub>3</sub>	85-88	found	45.57	3.21	8.02	9.48	14.76
					reqs.	46.10	2.58	7.18	9.08	14.60
34	Cl	H	NHCOC <sub>2</sub> H <sub>5</sub>	oil	found	49.50	3.14	7.01	9.12	14.71
					reqs.	49.40	3.12	7.20	9.12	14.68
35	Cl	H	NHCOCH <sub>2</sub> Cl	oil	found	44.51	1.85	6.60	17.34	14.90
					reqs.	44.03	2.22	6.85	17.33	13.93
36	Cl	H	CH <sub>3</sub>	*135° C./ 0.08 mm	found	50.91	2.81	4.31	10.63	16.95
					reqs.	50.70	2.73	4.22	10.69	17.19
37	Cl	H	Cl	*153° C./ 0.24 mm	found	44.15	1.58	4.09	18.13	18.48
					reqs.	44.34	1.72	3.98	20.14	16.19
38	Cl	H		49-53	found	47.88	2.50	3.32	10.58	14.82
					reqs.	49.30	2.84	3.60	9.11	14.63
39	Cl	H	OCH <sub>2</sub> CHOHCH <sub>2</sub> OH	59-64	found	47.49	3.32	3.35	8.88	14.73
					reqs.	49.00	3.35	3.58	9.05	14.58
40	Cl	H	OCH <sub>2</sub> CH <sub>2</sub> SCH <sub>3</sub>	42-45	found	47.09	2.95	3.34	8.80	14.05
					reqs.	47.12	3.21	3.44	8.69	13.98
41	Cl	H	N(C <sub>3</sub> H <sub>7-n</sub> ) <sub>2</sub>	oil	found	54.04	4.62	6.34	8.71	13.55
					reqs.	54.75	4.84	6.72	8.50	13.67
42	Cl	H	OCH <sub>2</sub> CH <sub>2</sub> SO <sub>2</sub> CH <sub>3</sub>	127.5-129.5	found	43.53	2.71	2.99	8.27	13.19
					reqs.	43.69	2.98	3.19	8.06	12.96
43	Cl	H	N(CH <sub>3</sub> )CH <sub>2</sub> CH <sub>2</sub> OH	oil	found	48.95	3.65	7.18	9.29	14.87
					reqs.	49.18	3.61	7.17	9.07	14.59
44	Cl	H	NHCONHCH <sub>3</sub>	204-208	found	46.52	2.56	10.76	9.40	14.47
					reqs.	46.22	2.85	10.78	9.10	14.63
45	Cl	H	NHCOSC <sub>2</sub> H <sub>5</sub>	111-112	found	45.76	2.88	6.77	8.58	13.24
					reqs.	45.66	2.88	6.66	8.42	13.55
46	Cl	H	N(COSC <sub>2</sub> H <sub>5</sub> ) <sub>2</sub>	99-100	found	45.08	3.14	5.53	7.20	11.03
					reqs.	44.84	3.17	5.50	6.97	11.20
47	Cl	H	CN	95-103	found	49.92	1.82	7.68	11.57	15.69
					reqs.	49.05	1.77	8.18	10.35	16.65
48	Cl	H	CO <sub>2</sub> H	140-150	found	46.26	1.86	3.45	11.03	14.48
					reqs.	46.50	1.95	3.87	9.82	15.78
49	Cl	H	CO <sub>2</sub> CH <sub>3</sub>	oil	found	47.77	2.64	3.48	10.49	12.93
					reqs.	47.90	2.42	3.73	9.45	15.20
50	Cl	H	OCH(CH <sub>3</sub> )CO <sub>2</sub> CH <sub>3</sub>	68-70	found	48.58	2.98	3.15	8.58	13.73
					reqs.	48.60	2.98	3.35	8.43	13.58
51	Cl	H	OCH(CH <sub>3</sub> )CONH <sub>2</sub>	108-111	found	47.61	3.21	6.70	8.98	14.37
					reqs.	47.50	2.99	6.93	8.78	14.10
52	Cl	H	OCH(CH <sub>3</sub> )CONHCH <sub>3</sub>	121-126	found	48.68	3.53	6.54	8.78	13.72
					reqs.	48.80	3.37	6.70	8.48	13.62
53	Cl	H	OCH(CH <sub>3</sub> )CON(CH <sub>3</sub> ) <sub>2</sub>	83-85	found	50.17	3.78	6.25	8.37	13.22
					reqs.	50.00	3.73	6.48	8.20	13.18
54	Cl	H	N(C <sub>2</sub> H <sub>5</sub> )CH <sub>2</sub> CH <sub>2</sub> OH		found	50.44	3.99	6.92	8.76	14.08
					reqs.	50.27	4.10	6.89	8.86	14.18
55	Cl	H	N(C <sub>2</sub> H <sub>5</sub> )CONHCH <sub>3</sub>	127.5-128.5	found	49.51	3.91	9.95	8.64	12.60
					reqs.	48.87	3.62	10.06	8.49	13.64
56	Cl	Cl	OC <sub>2</sub> H <sub>5</sub>	100.5-102	found	45.26	2.43	3.36	18.00	12.33
					reqs.	45.47	2.54	3.54	17.90	14.39

\*boiling point



## EXAMPLE 3

## Preparation of

2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethoxy-4-nitrophenyl ether

## Method A

a. 1,3-Bis(2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)benzene

A solution of potassium hydroxide (3.26 g. 0.05 mole, 85%) in water (~3 g.) is added slowly dropwise to a solution of resorcinol (2.75 g. 0.025 mole) and 3,4-dichloro- $\alpha,\alpha,\alpha$ -trifluorotoluene (10.75 g. 0.05 mole) in sulfolane (125 ml) at 150°–160° C., with stirring. When the addition is complete, the strongly colored reaction mixture is stirred at 150°–160° C. overnight, then cooled, diluted with benzene (200 ml), and washed cautiously with water (700 ml). Hexane (200 ml) is added and the mixture washed with water (600 ml), dilute sulfuric acid (600 ml), dilute sodium hydroxide solution (600 ml), and water (600 ml), dried, and the solvent removed to give 1,3-bis(2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)benzene (8.6 g. 65%) b.p. 160°–70° C./0.1 mm.

b. 1,3-Bis(2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)-4-nitrobenzene

1,3-Bis(2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)benzene (12 g. 0.0255 mole) is added to a mixture of concentrated nitric acid (12 g.) and sulfuric acid (15 g.) at 5° C. The temperature is then allowed to rise to 25°–30° C. with manual stirring and mild ice bath cooling and after 10–20 minutes, the oil solidifies. The mixture is taken up in water/benzene (400 ml)/hexane (400 ml) and the organic phase is washed with water, dried, filtered through activated silica gel (~20 g.), and the solvents removed. The residue is recrystallized from isopropanol to give 1,3-bis(2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)-4-nitrobenzene, (7.4 g. 56%) m.p. 110°–111.5° C.

c. 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethoxy-4-nitrophenyl ether

A 10% solution of potassium hydroxide in ethanol (10 ml) is added to a solution of 1,3-bis(2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)-4-nitrobenzene (2 g. 0.0039 mole) in dioxane (20 ml). After forty minutes at room temperature, the solution is heated to 45° C. for eight minutes, then cooled, diluted with benzene (50 ml) and hexane (50 ml) and washed with water (3×100 ml), dried, and the solvents removed. The residue is recrystallized from isopropanol to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethoxy-4-nitrophenylether (1.21 g. 86%) m.p. 83°–84° C.

## Method B.

a. 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-hydroxyphenyl ether

A mixture of the di-potassium salt of resorcinol (186.3 g., 1 mol), 3,4-dichloro- $\alpha,\alpha,\alpha$ -trifluorotoluene (53.7 g., 0.25 mol), and sulfolane (100 ml.) is stirred for 30 hours at 140°–160° C.

Benzene (500 ml) and water (200 ml) are added and the organic phase is washed with water (3×200 ml), diluted with hexane (500 ml) and washed again with water, dried, filtered through activated silica gel (15 g.), the solvents removed, and the residue distilled to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-hydroxyphenyl ether (45.1 g., 62%) b.p. 112°–124° C./0.3 mm.

b. 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-acetoxyphenyl ether

A mixture of 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-hydroxyphenylether (184 g.) and acetic anhydride (334

g.) is heated on a steam bath for 1 hour and cooled. The mixture is washed with 5% sodium carbonate solution (2×500 ml.) and distilled to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-acetoxyphenyl ether (84 g., 40%) b.p. 107°–117° C./0.09 mm.

c. 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-acetoxy-4-nitrophenyl ether

A solution of 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-acetoxyphenyl ether (249 g., 0.75 mol) in 1,2-dichloroethane (1200 ml.) is stirred 2.2 hours at 20°–30° C. with a cooled mixture of concentrated sulfuric acid (276 g.) and nitric acid, 70% (227 g.). Hexane (700 ml.) is added and the oil layer washed once with water, 3 times with dilute sodium bicarbonate, and once more with water, dried, filtered through activated silica gel (~40 g.), the solvents removed. The product is crystallized from hexane-benzene to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-acetoxy-4-nitrophenyl ether (207.5 g., 73%) m.p. 83°–89° C.

d. 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-hydroxy-4-nitrophenyl ether

A solution of 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-acetoxy-4-nitrophenyl ether (204.9 g., 0.545 mol) in methanol (2900 ml.) is stirred 1 hour at 20° C. with potassium carbonate (103 g., 0.745 mol). Ninety percent of the methanol is removed; and benzene (1 liter), 7–8% sulfuric acid solution (1600 ml.) are added and stirred 1.5 hours at 25° C. The oil layer is washed twice more with water (200 ml. each), dried, filtered through activated silica gel (40 g.), the solvents removed, and the residue crystallized in hexane to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-hydroxy-4-nitrophenyl ether (165.3 g. 90%) m.p. 68.5°–73° C.

e. 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethoxy-4-nitrophenyl ether

A solution of 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-hydroxy-4-nitrophenyl ether (60 g., 0.018 mol, 73% pure) and dimethylformamide (100 g.) is converted to the potassium phenoxide and stirred with ethyl bromide (35 g., 0.32 mol) 3 hours at 60° C. and 5 hours at 80° C. Perchloroethylene (150 g.) is added and the solution washed twice with water (~250 ml. each) at 50° C. The solvents are removed to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethoxy-4-nitrophenyl ether (56 g., 83%, 71% pure).

## EXAMPLE 7

## Preparation of

2-Cyano- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethoxy-4-nitrophenyl ether

A solution of potassium hydroxide (2.6 g., 0.04 mole) 87.3% pure and 3-ethoxy-4-nitrophenol (7.3 g., 0.04 mole) in methanol (30 ml) is stripped to dryness under reduce pressure. A residue of potassium 3-ethoxy-4-nitrophenoxide is dissolved in sulfolane (200 g.) and 4-chloro-3-cyano-benzotrifluoride (8.2 g., 0.04 mole) is added. Gas-liquid chromatography shows the reaction to be complete after stirring at 110° C. for 4½ hours and 135° C. for 2½ hours. The reaction mixture is cooled and poured into deionized water and the precipitate which forms is filtered off and air dried. Recrystallization from isopropanol yields 2-cyano- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethoxy-4-nitrophenyl ether (7.4 g. 53%) m.p. 143°–145° C.

## EXAMPLE 19

Preparation of  
2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethylamino-4-nitrophenyl ether

A solution of 1,3-bis(2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)-4-nitrobenzene (12.8 g. of 0.025 mol), and ethylamine (6.7 g. 0.15 mol) in dioxane (120 ml.) is heated in a pressure bottle 4.5 hours at 50°-55° C. and 4.3 hours at 90°-95° C. Benzene (200 ml.), hexane (70 ml.) and water (500 ml.) are added and the organic phase is washed with water (500 ml.), 10% sodium bicarbonate solution (200 ml.) and water (200 ml), dried, filtered through activated silica gel (25 g.), the solvents removed, and the residue is crystallized from hexane to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethylamino-4-nitrophenyl ether (7.9 g. 88%) m.p. 82°-83° C.

## EXAMPLE 21

Preparation of  
2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-diethylamino-4-nitrophenyl ether

A solution of 1,3-bis(2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)-4-nitrobenzene (12.8 g. 0.025 mol) in p-dioxane (130 ml.) is heated under reflux for 26 hours at 65°-95° C. with diethylamine (50 g. 0.66 mol). Benzene (~200 ml.) and water (~500 ml.) are added followed by hexane (~70 ml.) and the oil layer is separated, washed with water (500 ml), 10% sodium bicarbonate solution (200 ml), and water (200 ml.), dried, filtered through activated silica gel (~25 g.), the solvents removed. The residual oil is distilled in vacuo to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-diethylamino-4-nitrophenyl ether (8.15 g 84%) b.p. 180°-190° C./0.01 mm.

## EXAMPLE 25

Preparation of  
2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-(1-carboxyethoxy)-4-nitrophenyl ether

2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-(1-carboxyethoxy)-4-nitrophenyl ether (8.6 g. 0.02 mol), potassium hydroxide 86% (2.6 g. 0.04 mol), ethanol (8 ml.), dioxane (8 ml.), and water (100 ml.) are heated at 90°-95° C. for 30 minutes. Ether (200 ml.) and water (200 ml.) are added and the mixture acidified with dilute sulfuric acid, the water layer extracted three times with ether (200 ml. each), dried, and the ether removed to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-(1-carboxyethoxy)-4-nitrophenyl ether (6.4 g. 79%) m.p. 108°-109° C.

## EXAMPLE 26

Preparation of  
2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-(1-carboxyethoxy)-4-nitrophenyl ether

Potassium 2-nitro-5-(2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)phenoxide (7.4 g. 0.02 mol), ethyl 2-bromopropionate (3.6 g. 0.02 mol) and sulfolane (50 ml.) are heated 1.5 hours at 90°-95° C. Benzene (100 ml.) and hexane (100 ml.) are added and the solution is washed with dilute sodium carbonate solution then with water, dried, and the solvents removed. The residue is crystallized from pentane to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-(1-carboxyethoxy)-4-nitrophenyl ether (6.2 g., 71%) m.p. 71°-74° C.

## EXAMPLE 27

Preparation of  
2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-chloro-4-nitrophenyl ether

a. 3-Chloro-4-nitrofluorobenzene  
m-Chlorofluorobenzene (240 g. 1.85 moles) is added to a mixture of sulfuric acid (185 g. 1.85 moles) and nitric acid (166 g., 1.85 moles) at -5° C. in 3.5 hours, stirred 13 hours, then benzene (200 ml.) and hexane (200 ml.) are added. The extract is washed with water (1×300 ml.), are added. The extract is washed with water (1×300 ml.), sodium carbonate solution (1×300 ml.), and water (1×300 ml.), dried and the solvents removed. The residue is distilled to give 138 g. of mixed isomers. The 4-nitro isomer crystallizes and is filtered off to give 3-chloro-4-nitrofluorobenzene (51 g. 16.7%) m.p. 36°-38° C.

## EXAMPLES 47-49

Preparation of  
2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-carbomethoxy-4-nitrophenyl ether

a. 3-Cyano-4-nitrofluorobenzene  
m-Fluorobenzonitrile (96.8 g., 0.8 mole) is added in two and one-half hours to a mixture of concentrated sulfuric acid (600 ml.) and potassium nitrate (80.9 g., 0.8 mole) at 3°-6° C., then allowed to warm to 25° C. The mixture is poured over cracked ice (3000 ml.), extracted with chloroform (5×250 ml.), dried and the solvent removed. The residue is extracted with pentane and dried to give 3-cyano-4-nitrofluorobenzene (115 g., 86.5%) m.p. 102°-104° C.  
b. 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-cyano-4-nitrophenyl ether

The potassium phenoxide of 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-cresol (13.5 g 0.0688 mole) prepared in sulfolane at 5° C. is added to a solution of 3-cyano-4-nitrofluorobenzene (11.4 g., 0.0688 mole) in sulfolane at 120° C. in four hours, stirred 18 hours and cooled. Benzene (200 ml.) and hexane (100 ml) are added and the solution is water washed (5×250 ml.), dried, filtered and the solvents removed. The residue is crystallized to give 2-chloro- $\alpha,\alpha,\alpha$ -p-tolyl-3-cyano-4-nitrophenyl ether (16.3 g., 69%) m.p. 95°-103° C. 85% pure.

c. 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-carboxy-4-nitrophenyl ether

2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-cyano-4-nitrophenyl ether (11.2 g. 0.0327 mole), acetic acid (25 ml.), and hydrobromic acid (12 ml. of 47% purity) are heated at 120° C., in a pressure bottle, for two days, poured over cracked ice and extracted with benzene (2×150 ml). The benzene solution is dried, filtered, the solvent removed, and the residue crystallized from pentane to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-carboxy-4-nitrophenyl ether (7.5 g. 63.5%) m.p. 140°-150° C., 85% pure.

d. 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-carbomethoxy-4-nitrophenylether

Hydrogen chloride is bubbled thru a solution of 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-carboxy-4-nitrophenyl ether (2.3 g. 0.0064 mole) in methanol (50 ml.) for ten hours at 32° C., stirred overnite and the solvent removed to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-carbomethoxy-4-nitrophenyl ether (1.5 g. 40%)

## EXAMPLE 48

## Preparation of

2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-carboxy-4-nitrophenyl ether

## a. 3-(2-Chloro-4-trifluoromethylphenoxy)benzoic acid

To a loosely stoppered 500 ml single-necked flask is charged methanol (250 ml) and potassium hydroxide pellets (85%, 13.2 g. 0.20 mole). When the exotherm has subsided and all the potassium hydroxide is in solution, 3-hydroxybenzoic acid (13.8 g. 0.10 mole) is charged rapidly. After stirring for 10 minutes, the methanol is removed in vacuo and the white glossy solid (21.4 g.) is scraped from the flask (in a glove bag through which nitrogen is flowing) and used directly.

To a 300 ml. 3-necked flask fitted with a magnetic stirring bar, condenser, drying tube and thermometer is charged the solid from above dimethylsulfoxide (100 ml), 3,4-dichlorobenzotrifluoride (21.5 g. 0.10 mole) and anhydrous potassium carbonate (5.0 g) to assure an alkaline pH. The reaction temperature is taken rapidly to 138°-44° C. while vigorous stirring is maintained. After 4 hours a significant conversion is realized and heating is continued overnight (total 22 hrs.). The reaction mixture is then cooled to room temperature and poured into water (1000 ml) and the aqueous reaction mixture extracted with  $\text{CCl}_4$  (200 ml). The aqueous layer is then decanted and acidified to pH1 with concentrated hydrochloric acid. The white solid that precipitated is collected by filtration and vacuum dried at 60° C. overnight to give 27 g of an off-white solid 3-(2-chloro-4-trifluoromethylphenoxy)benzoic acid (85% yield), mp 124°-5° C.

b. 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-toly-3-carboxy-4-nitrophenyl ether

## Method 1

To a flask is charged concentrated sulfuric acid (40 ml) and ethylene dichloride (25 ml), which is then cooled (ice/salt bath) to 0° C. at which time 3-(2-Chloro-4-trifluoromethylphenoxy)benzoic acid (10.0 g. 0.315 mole) is added portion-wise. Then anhydrous potassium nitrate (3.18 g. 0.0315 mole) is added in increments over a  $\frac{1}{2}$  hr. period at 0° C. One-half hour after the addition is completed the reaction mixture is allowed to warm gradually to room temperature, the reaction mixture is poured into 400 g. of an ice/water mixture, the aqueous mixture is then extracted with chloroform (2 $\times$ 100 ml), the chloroform/water insoluble portion removed by filtration (0.5 g), the chloroform layer decanted and dried over anhydrous sodium sulfate and the solvent removed in vacuo to give 9.4 g of product, mp 137°-50° C., which is recrystallized from benzene/petroleum ether, mp 151.5°-57° C. Anal. Calcd. for  $\text{C}_{14}\text{H}_7\text{ClF}_3\text{NO}_5$ : C, 46.50; H, 1.95; N, 3.87; Cl, 9.80; F, 15.76, Found: C, 46.79; H, 1.91; N, 3.65; Cl, 9.46; F, 15.35.

## METHOD 2

To a 2-liter, 3-necked flask fitted with a stirrer, thermometer and addition funnel is charged methylene chloride (250 ml), 3-(2-chloro-4-trifluoromethylphenoxy)benzoic acid (158 g, 0.500 mole), acetic anhydride (152 g), and then concentrated sulfuric acid (9.8 g). With external cooling, a 70% nitric acid in water solution is added at a rate so as to maintain the reaction temperature at about 20° C. (1 hour period of addition). Then additional acetic anhydride (22.8 g.) is added to

the reaction mixture followed by slow addition of more nitric acid (6.8 g). The reaction mixture is then stirred at 20° C. for one hour, poured into two liters of an ice/water mixture and the solid precipitate collected by filtration and vacuum-dried at 60° C. overnight to give 83.4 g. of product, mp 152°-6° C.

## EXAMPLES 48A-48H

## Preparation of Salts of

2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-carboxy-4-nitrophenyl ether

The following eight examples show the preparation of representative salts of the invention.

## a. Sodium 5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoate

5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoic acid (1.7 g, 0.0047 mole) is dissolved in methanol (25 ml) and sodium hydroxide (4.7 ml of 1 N NaOH in methanol, 0.0047 mole) is added rapidly. The solvent is then removed in vacuo to give 1.9 g of product that decomposes at 217° C.

## b. Dimethylammonium 5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoate

5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoic acid (2.0 g) is dissolved in toluene and an excess of anhydrous dimethylamine is bubbled into the reaction mixture, the solvent removed in vacuo and the residue triturated with cold diethyl ether to give 1.1 g of product.

## c. 2-Ethylhexyl)ammonium 5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoate

5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoic acid (4.0 g, 0.011 mole) is dissolved in glyme (25 ml) and 2-ethylhexylamine (1.4 g, 0.011 mole) is added rapidly with stirring at room temperature. After a short time the solvent is removed in vacuo to give a semi-solid that is triturated repeatedly with petroleum ether (bp. 30°-60° C.) and the solid product (3.1 g) melts at 82°-8° C. Anal. Calcd. for  $\text{C}_{22}\text{H}_{26}\text{ClF}_3\text{N}_2\text{O}_5$ : C, 53.83; H, 5.34; N, 5.71; Cl, 7.22; F, 11.61. Found: C, 52.81; H, 5.18; N, 5.98; Cl, 6.70; F, 11.27.

## d. Tris-(2-hydroxyethyl)ammonium 5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoate

5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoic acid (3.0 g, 0.0083 mole) is dissolved in glyme (20 ml) and a solution of triethanolamine (1.35 g, 0.0091 mole) in glyme (5 ml) is added rapidly while stirring at room temperature. After stirring for a few hours the solvent is removed in vacuo, the product is triturated repeatedly with petroleum ether (bp 30°-60° C.) and dried to a weight of 2.5 g. Anal. Calcd. for  $\text{C}_{20}\text{H}_{22}\text{ClF}_3\text{N}_2\text{O}_8$ : C, 47.02; H, 4.34; Cl, 6.39; N, 5.48; F, 11.15. Found: C, 47.08; H, 4.78; Cl, 6.48; N, 5.21; F, 10.16.

## e. Dicyclohexylammonium 5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoate

5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoic acid (3.0 g, 0.0083 mole) is dissolved in glyme (20 ml) and dicyclohexylamine (1.64 g, 0.0091 mole) is added at room temperature while stirring. The solvent is removed in vacuo, the residue triturated with petroleum ether (bp 30°-60° C.) and dried to give 2.7 g of product, mp 197°-9° C. Anal. Calcd. for  $\text{C}_{26}\text{H}_{30}\text{ClF}_3\text{N}_2\text{O}_5$ : C, 57.51; H, 5.56; N, 5.15; Cl, 6.53; F, 10.49. Found C, 57.25; H, 5.71; N, 5.55, Cl, 6.40; F, 10.24.

f. *t*-Octylammonium 5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoate

5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoic acid (3.0 g, 0.0083 mole) is dissolved in glyme (20 ml) and *n*-octylamine (1.17 g, 0.0091 mole) is added rapidly while stirring. The solvent is removed in vacuo and the residue triturated with petroleum ether (bp 30°–60° C.) and dried to give 2.8 g of product, mp 140°–57° C. Anal. Calcd. for C<sub>22</sub>H<sub>24</sub>ClF<sub>3</sub>N<sub>2</sub>O<sub>5</sub>: C, 53.82; H, 5.33; N, 5.70; Cl, 7.22; F, 11.61. Found: C, 53.50; H, 5.37; N, 6.06; Cl, 6.87; F, 11.10.

g. 2-Hydroxyethylammonium 5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoate

A 20% aqueous solution of the salt is prepared by pulvering 5-(2-chloro-4-trifluoromethylphenoxy)-2-nitrobenzoic acid (22.2 g, 90% pure) and slurring it in water (62.8 g). To this is added ethanolamine (4.0 g, 10% purity) until a resultant pH of 8.0 is obtained. The slurry is then diluted further with water (11 g) to give the desired aqueous concentration.

Similarly prepared (using the proper amine or metal hydroxide) are aqueous solutions of the following salts of 5-(2-chloro-4-trifluoromethylphenoxy)-2-nitrobenzoic acid:

Bis-(2-hydroxyethyl)ammonium salt  
Tris-(2-hydroxyethyl)ammonium salt  
Sodium salt  
Potassium salt

h. Benzyltrimethylammonium 5-(2-Chloro-4-trifluoromethylphenoxy)-2-nitrobenzoate

A 20% aqueous methanolic solution of the salt is prepared by slurring 5-(2-chloro-4-trifluoromethylphenoxy)-2-nitrobenzoic acid (22.2 g, 90% pure) in water (50 g) and adding a 40% solution of benzyltrimethylammonium methoxide (27 g) in methanol to pH 8. Additional water (0.8 g) is then added to give the desired concentration.

#### EXAMPLE 51

Preparation of 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-(1-carbamoylethoxy)-4-nitrophenyl ether

a. 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-(1-chloroformylethoxy)-4-nitrophenyl ether

2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-(1-carboxyethoxy)-4-nitrophenyl ether (34.8 g, 0.086 mol), thionyl chloride (20.4 g, 0.172 mol), and benzene (150 ml) are stirred 5 hours at 90° C. and sixteen hours at 25° C. The benzene is removed to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-(1-chloroformylethoxy)-4-nitrophenyl ether (33.4 g, 92%).

b.

2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-(1-carbamoylethoxy)-4-nitrophenyl ether

A solution of 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-(1-chloroformylethoxy)-4-nitrophenyl ether (4.2 g, 0.01 mol) in ether (50 ml.) is added to an ether solution (200 ml.) saturated with gaseous ammonia at zero temperatures. After 30 minutes, water (100 ml.) is added and the ether layer separated. The aqueous phase is extracted with ether (3×200 ml.) and the combine extracts dried, filtered through activated silica gel (20 g.), and the solvent removed to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-

tolyl-3-(1-carbamoylethoxy)-4-nitrophenyl ether (2.4 g, 60%) m.p. 108°–111° C.

#### EXAMPLE 55

Preparation of 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-(3-methyl-1-ethylureido)-4-nitrophenyl ether

a. 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-(*N*-ethylchloroformamido)-4-nitrophenyl ether

A mixture of 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-ethylamino-4-nitrophenyl ether (3.6 g, 0.01 mol), phosgene (18.9 g, 0.19 mol), 2,6-lutidine (2.2 g, 0.02 mol), and benzene (~130 ml.) are heated in a pressure bottle 64 hours at 90°–95° C. The mixture is cooled, filtered and the solvent removed to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-(*N*-ethylchloroformamido)-4-nitrophenyl ether.

b. 2-Chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-(3-methyl-1-ethylureido)-4-nitrophenyl ether

A solution of 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-(*N*-ethylchloroformamido)-4-nitrophenyl ether (4.4 g., 0.01 mol), methylamine (3.3 g, 0.11 mol) and benzene (~60 ml.) is allowed to stand twenty-five minutes at 0° C., filtered, and the solvent removed. Benzene (~100 ml.) and hexane (50 ml.) are added and the solution is washed with water (100 ml.) and aqueous 10% sodium carbonate solution (2×100 ml.), dried, and the product absorbed on activated silica gel (~25 g.). The product is eluted with a mixture of benzene (400 ml.) and methanol (40 ml) the solvents removed and the product recrystallized to give 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-(3-methyl-1-ethylureido)-4-nitrophenyl ether (2.6 g, 62%) m.p. 127.5°–128.5° C.

#### EXAMPLE 56

Preparation of 2,6-Dichloro- $\alpha,\alpha,\alpha$ -trifluoro-*p*-tolyl-3-ethoxy-4-nitrophenyl ether

a. 3,4-Dichloro-5-nitro- $\alpha,\alpha,\alpha$ -trifluorotoluene

3,4-Dichloro- $\alpha,\alpha,\alpha$ -trifluorotoluene (862 g, 4.0 mols) is added to a stirred mixture of concentrated sulfuric acid (4400 g.) and nitric acid (3400 g.) at 35° C. The mixture is stirred 70 minutes at 95° C. and allowed to separate. The oil layer is washed once with water and twice with 5% sodium carbonate solution, dried, and fractionally distilled to give 3,4-dichloro-5-nitro- $\alpha,\alpha,\alpha$ -trifluorotoluene (188 g, 18%) b.p. 115°–118° C./15 mm, 88% pure.

b. 5-Amino-3,4-dichloro- $\alpha,\alpha,\alpha$ -trifluorotoluene

500 ml. of an ethanolic solution containing 3,4-dichloro-5-nitro- $\alpha,\alpha,\alpha$ -trifluorotoluene (188 g, 0.72 mol), and platinum oxide (Adam's catalyst) (0.2 g.) is reduced at room temperature in a low pressure hydrogenation apparatus to give 5-Amino-3,4-dichloro- $\alpha,\alpha,\alpha$ -trifluorotoluene (129.9 g, 78%) b.p. 65°–70° C./1–2 mm.

c. 3,4,5-Trichloro- $\alpha,\alpha,\alpha$ -trifluorotoluene

A solution of sodium nitrite (39 g.) in water (85 ml.) is added over 1 hour to a solution of 5-amino-3,4-dichloro- $\alpha,\alpha,\alpha$ -trifluorotoluene (117.5 g., 0.51 mol) in 1700 ml. concentrated hydrochloric acid at –6° C. and the solution stirred for 1 hour then filtered. The filtrate is added to a solution of cuprous chloride (76.5 g.) in concentrated hydrochloric acid (500 ml.) over 5 minutes at 0° to 8° C. and gradually heated to 80° C. over 80 minutes. The reaction mixture is cooled to 35° C. and extracted with hexane (2×300 ml.). The extract is

washed with water, 2% sodium hydroxide solution, dried and distilled to give 3,4,5-trichloro- $\alpha,\alpha,\alpha$ -trifluorotoluene (70 g., 55%) b.p. 82°–86° C./10 mm, 95% pure.

d. 1,3-Bis(2,6-dichloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)benzene

A mixture of 3,4,5-trichloro- $\alpha,\alpha,\alpha$ -trifluorotoluene (10 g. 0.04 mol), and the dipotassium salt of 1,3-dihydroxybenzene (4 g. 0.021 mol) in 150 ml. sulfolane is stirred and heated 70 minutes at ~120° C. The cooled reaction mixture is diluted with benzene (350 ml.) and washed once with water (1 L). Hexane (200 ml.) is added, and the solution washed with water (3 × 500 ml.) dried, filtered through activated silica gel (~25 g.), and the solvents removed. The residual oil is crystallized from a mixture of pentane and benzene to give 1,3-bis(2,6-dichloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)benzene (5.3 g. 49%) m.p. 121°–122° C.

e. 1,3-Bis(2,6-dichloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)-4-nitrobenzene

A cooled mixture of concentrated sulfuric acid (6.5 ml.) and nitric acid (4.4 ml.) is added with stirring to an ice cold solution of 1,3-bis(2,6-dichloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)benzene (11.1 g. 0.021 mol) in 1,2-dichloroethane (30 ml.). After thirty minutes at room temperature, the phases are allowed to separate and the organic phase washed twice with water. Benzene (200 ml.) is added and the solution washed twice with dilute sodium carbonate solution, dried, filtered through activated silica gel (~25 g.), and the solvents removed. The residual crystals are triturated with pentane, filtered, and dried to obtain 1,3-bis(2,6-dichloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)-4-nitrobenzene (9.9 g., 82%) m.p. 137.5°–140.5° C., 90% pure.

f. 2,6-Dichloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethoxy-4-nitrophenyl ether

A solution of potassium hydroxide, 86% (1.9 g., 0.029 mol) in ethanol (20 ml.) is added to a solution of 1,3-bis(2,6-dichloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)-4-nitrobenzene (8.0 g., 0.014 mol) in p-dioxane (70 ml.) and warmed 1 hour at 50° C. The solution is cooled and benzene (~250 ml.) is added and crystals of potassium 2-nitro-5-(2,6-dichloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyloxy)phenoxide (2.9 g. 52%) are collected. Treatment with acid yields the free phenol, 2,6-dichloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-hydroxy-4-nitrophenyl ether (2.0 g. 40%) m.p. 84.5°–86.5° C. This phenol (1.7 g. 0.0046 mol) is reconverted to the potassium salt, dissolved in dimethylformamide (20 ml.) and treated with ethyl iodide (1.2 g. 0.0077 mol) 2.5 hours at 50°–70° C. The reaction mixture is diluted with benzene (~100 ml.) and hexane (~50 ml.), washed with water (3 × 100 ml.), dried, filtered through activated silica gel (~15 g.), and the solvents removed to give 2,6-dichloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethoxy-4-nitrophenyl ether (0.8 g. 44%) m.p. 100.5°–102° C.

From the filtrate of the 2.9 g. of phenoxide there is recovered ethyl 2,6-dichloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl ether (3.0 g. 82%) b.p. 78° C./5 mm, and an additional amount of the product 2,6-dichloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethoxy-4-nitrophenyl ether (0.35 g. 6%) m.p. 88°–93° C.

#### EXAMPLES 57 to 72

Following the procedures of Examples 1 to 56, other diphenyl ethers of Formula I are prepared. Among the compounds which are prepared by these procedures are:

$\alpha,\alpha,\alpha,\alpha',\alpha',\alpha'$ -hexafluoro-2,4-xylyl-3-ethoxy-4-nitrophenyl ether  
 $\alpha^4,\alpha^4,\alpha^4$ -trifluoro-2,4-xylyl-3-n-propoxy-4-nitrophenyl ether,  
 2-chloro-6, $\alpha,\alpha,\alpha$ -tetrafluoro-p-tolyl-3-ethyl-4-nitrophenyl ether,  
 2-iodo- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-methoxy-4-nitrophenyl ether,  
 2-chloro-6-cyano- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-methylthio-4-nitrophenyl ether,  
 2-bromo- $\alpha,\alpha,\alpha^4,\alpha^4$ -trifluoro-4,6-xylyl-3-ethoxy-4-nitrophenyl ether,  
 2-chloro- $\alpha,\alpha,\alpha,\alpha',\alpha',\alpha'$ -hexafluoro-4,6-xylyl-3-methoxy-4-nitrophenyl ether,  
 2-bromo- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethoxy-4-nitrophenyl ether,  
 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-n-butyl-4-nitrophenyl ether,  
 2-chloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-bromo-4-nitrophenyl ether,  
 2-cyano- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-acetoxy-4-nitrophenyl ether,  
 2-bromo- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-diethylamino-4-nitrophenyl ether,  
 2,6-dichloro- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-ethylamino-4-nitrophenyl ether,  
 2-cyano- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-(1-carbomethoxyethoxy)-4-nitrophenol ether,  
 2-cyano- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-carbomethoxy-4-nitrophenyl ether, and  
 2-bromo- $\alpha,\alpha,\alpha$ -trifluoro-p-tolyl-3-carboxy-4-nitrophenyl ether. These diphenyl ethers have herbicidal properties.

It should be noted that the diphenyl ethers of the invention can also be named correctly using different systems of nomenclature. For example, the diphenyl ether of Example 3 can also be named as 2-cyano-4-trifluoromethyl-3'-ethoxy-4'-nitrodiphenyl ether. However, within the specification and claims of this invention the system of nomenclature exemplified in Examples 1–56 has been followed.

The following examples show the herbicidal properties of the diphenyl ethers of the invention.

#### EXAMPLE 73

This example shows the herbicidal activity of diphenyl ethers of the invention towards a number of common weeds. Using the procedure described below, diphenyl ethers were evaluated for control of the following weeds:

At 10 pounds per acre:

Monocots  
 barnyardgrass (*Echinochloa crusgalli*)  
 crabgrass (*Digitaria* spp.)  
 nutsedge (*Cyperus esculentus*)  
 wild oats (*Avena fatua*)

Dicots  
 bindweed (*Convolvulus arvensis*)  
 curly dock (*Rumex crispus*)  
 velvetleaf (*Abutilon theophrasti*)  
 wild mustard (*Brassica habar*)

At 2 and 4 pounds per acre:

Monocots  
 barnyardgrass (*Echinochloa crusgalli*)  
 \*\*Bermudagrass (*Cynodon dactylon*)  
 crabgrass (*Digitaria* spp.)  
 \*downy brome (*Bromus tectorum*)  
 foxtail (*Setaria faberii*)

Johnsongrass (*Sorghum halepense*)  
 nutsedge (*Cyperus esculentus*)  
 quackgrass (*Agropyron repens*)  
 \*ryegrass (*Lolium perenne*)  
 \*wild oats (*Avena fatua*)  
 \*yellow millet (*Panicum miliaceum*)  
 Dicots  
 bindweed (*Convolvulus arvensis*)  
 cocklebur (*Xanthium pensylvanicum*)  
 \*\*coffeeweed (*Sesbania macrocarpa*)  
 \*curly dock (*Rumex crispus*)  
 \*lambquarters (*Chenopodium album*)  
 morningglory (*Ipomoea purpurea*)  
 \*pigweed (*Amaranthus retroflexus*)  
 \*\*ragweed (*Ambrosia artemisiifolia*)  
 \*smartweed (*Polygonum pensylvanicum*)  
 \*\*tomato (*Lycopersicon esculentum*)  
 velvet leaf (*Abutilon theophrasti*)  
 \*wild carrot (*Daucus carota*)  
 \*wild mustard (*Brassica haber*)

\*Examples 1 to 9 only  
 \*\*Examples 10 to 56 only

The following test procedure is employed. Seeds of selected crops and weeds are planted in soil in flats. For preemergence tests, the flats are treated with the test compound immediately after the planting. For post-emergence tests, the seeds are allowed to germinate, and after two weeks the flats are treated with the test compound. The compound to be evaluated is dissolved in acetone, diluted with water, and sprayed over the flats using a carrier volume equivalent to 50 gallons per acre at the rate of application (pounds per acre, lb/A.) specified in the tables. About two weeks after the application of the test compound, the state of growth of the plants is observed and the phytotoxic effect of the compound is evaluated. Table II gives the average percent control achieved by the test compounds in terms of the percent of the plants which are killed by the compounds.

TABLE II

Compound of		HERBICIDAL ACTIVITY (% control)					
Example No.	lb./A.	Preemergence			Postemergence		
		10	4	2	10	4	2
1	M*	42	76		82	57	
	D*	35	45		100	58	
2	M	97	97		100	99	
	D	100	80		100	100	
3	M	99	89	**84	100	99	+96
	D	100	99	**66	100	100	+97
4	M		98			80	
	D		100			100	
5	M	97	84		100	99	
	D	100	78		100	100	
6	M	65	77		97	91	
	D	70	55		100	94	
7	M	61	65	65	100	75	82
	D	60	57	54	100	77	80
8	M	81	61	52	85	48	35
	D	82	57	46	100	80	66
9	M	99	90	81	100	97	82
	D	92	66	67	100	81	75
10	M		70	66		67	17
	D		100	70		98	85
11	M		81	88		82	100
	D		98	99		99	100
12	M		86	72		77	99
	D		96	93		100	100
13	M		76	78		77	100
	D		90	72		98	100
14	M		64	30		61	91
	D		78	22		94	100
15	M		99	68		79	76

TABLE II-continued

Compound of		HERBICIDAL ACTIVITY (% control)					
Example No.	lb./A.	Preemergence			Postemergence		
		10	4	2	10	4	2
5	D		100	90		99	94
	M		86	67		77	82
	D		94	75		96	94
16	M		51	20		45	39
17	D		84	31		89	98
18	M		67	99		28	28
	D		100	100		86	98
19	M		91	77		84	94
	D		96	91		98	97
20	M		88	80		78	80
21	D		99	93		88	97
22	M		91	79		74	90
	D		99	90		96	94
23	M		72	63		60	70
	D		98	77		99	100
24	M		90	55		82	71
	D		64	87		100	100
25	M		91	62		86	84
	D		68	97		99	100
26	M		87	40		97	88
	D		88	93		100	100
27	M		98	75		99	93
	D		100	99		100	100
28	M		76	74		82	99
	D		98	90		100	100
29	M		74	79		73	73
	D		95	79		99	100
30	M		74	66		79	97
	D		73	84		100	100
31	M		81	78		75	91
	D		99	94		100	100
32	M		74	68		61	68
	D		99	69		100	100
33	M		86	81		86	100
	D		100	81		100	100
34	M		53	79		32	65
	D		99	74		98	100
35	M		35	83		32	47
	D		52	85		89	90
36	M		40	60		45	63
	D		40	72		98	80
37	M		93	100		87	94
	D		100	100		100	98
38	M		99	100		92	100
	D		100	100		100	100
39	M		47	62		43	51
	D		86	68		98	58
40	M		65	77		64	61
	D		99	80		98	100
41	M		86	88		64	81
	D		92	98		100	100
42	M		60	84		71	56
	D		96	62		95	94
43	M		62	83		38	63
	D		80	60		98	88
44	M		0	99		2	61
	D		48	100		47	80
45	M		66	0		60	7
	D		96	17		98	10
46	M		13	68		17	53
	D		58	77		88	78
47	M		0	34		0	0
	D		20	87		30	4
48	M		61	80		11	24
	D		40	80		72	84
49	M		99	100		75	84
	D		97	100		100	97
50	M		92	100		86	77
	D		95	100		100	100
51	M		90	98		97	100
	D		83	100		100	100
52	M		79	96		75	86
	D		100	100		100	98
53	M		79	98		87	93
	D		67	75		100	100
54	M		98	98		79	81
	D		83	100		100	100

TABLE II-continued  
HERBICIDAL ACTIVITY  
(% control)

Compound of Example No.	lb./A.	Preemergence			Postemergence	
		10	4	2	10	4
54	M		83	98	79	71
	D		75	98	100	100
55	M		91		69	31
	D		73		95	96
56	M		91	100	99	100
	D		83	100	100	99

\*M = Monocots; D = Dicots  
\*\*½ lb./A.  
+ ¼ lb./A.

EXAMPLE 74

This example shows the selective herbicidal activity of diphenyl ethers of the invention in a number of agronomic crops. Following the general test procedure of Example 73, diphenyl ethers are evaluated for significant tolerance (as shown by 50% or less kill of the test crop at levels of application which give more than 50% kill of many or all of the weeds of Example 73) towards some or all of the following common agronomic crops (not all compounds tested against all crops): alfalfa, snapbeans, corn, cotton, cucumbers, peanuts, rape, rice, safflower, soybeans, tomatoes, and wheat.

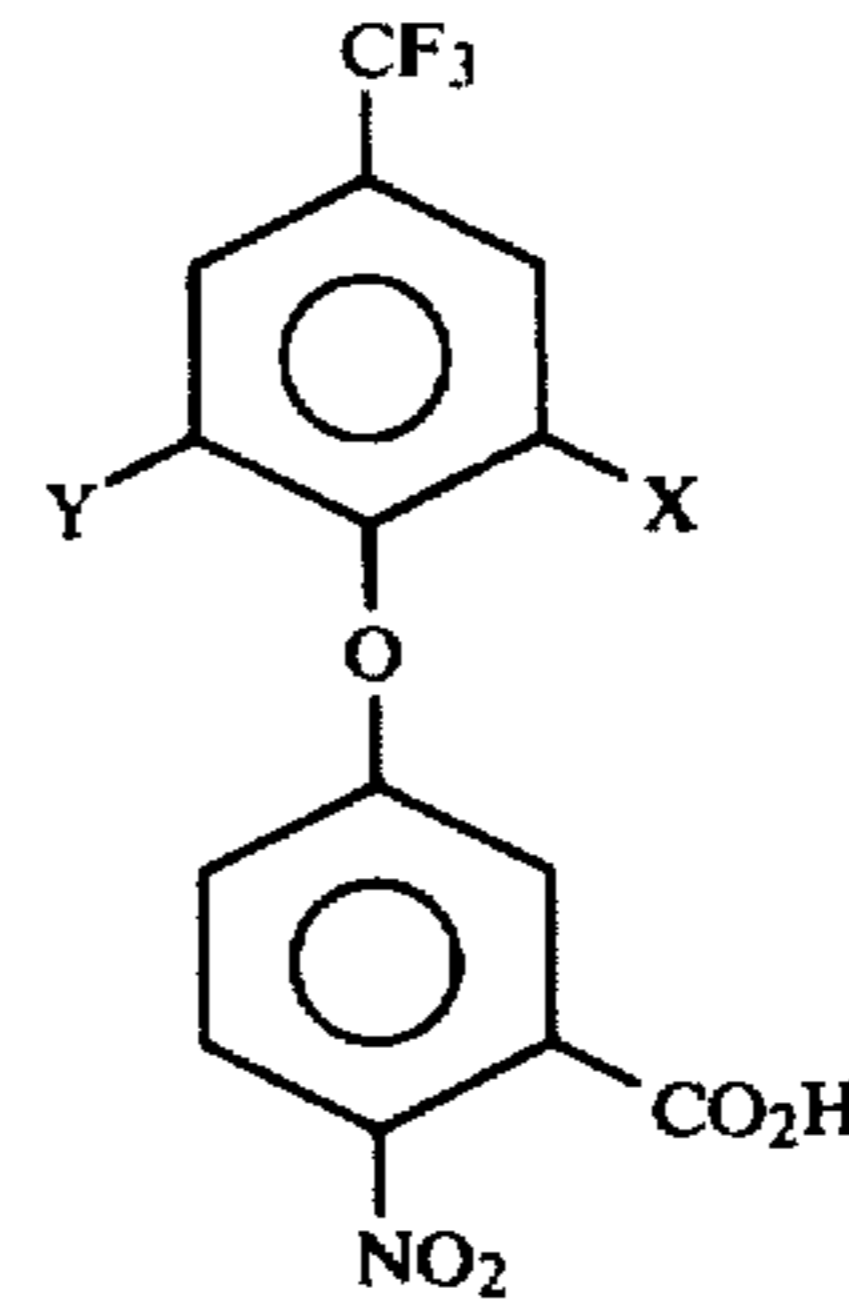
Tolerance to snapbeans in preemergence applications is shown by the compounds of Examples 4 and 26. Tolerance to corn in preemergence applications is shown by the compounds of Examples 4, 11, 19, 21, 34, 40, 52, and 54 and in postemergence applications by the compounds of Examples 4, 18, 19, 21, 26, 34, 36, 40, 49, 52, 53, 54, and 56. Tolerance to cotton in preemergence applications is shown by the compounds of Examples 3, 4, and 30 and in postemergence or layby applications by the compound of Example 3. Tolerance to peanuts in preemergence applications is shown by the compounds of Examples 3, 19, 21, 30, 34, 36, 40, 48, 49, 50, 52, 53, and 56 and in postemergence applications by the compounds of Examples 4, 18, 34, 36, 37, 40, 48, 53, and 54. Tolerance to rice in preemergence applications is shown by the compounds of Examples 4, 19, 21, 30, 34, 40, 52, and 54 and in postemergence applications or in applications on transplanted rice by the compounds of Examples 3, 11, 18, 20, 30, 34, 40, 48, 53, and 54. Tolerance to safflower in preemergence applications is shown by the compound of Example 3. Tolerance to soybeans in preemergence applications is shown by the compounds of Examples 3, 4, 11, 18, 19, 21, 26, 30, 34,

40, 48, 49, 50, 52, 53, and 54, and salts of Examples 48(a) to (h), and in postemergence or layby applications by the compounds of Examples 3 and 34. Tolerance to wheat in preemergence applications is shown by the compounds of Examples 4, 18, 19, 26, 34, 40, 50, 54, and 56 and in postemergence applications by the compounds of Examples 4, 18, 21, 30, 34, 36, 48, and 54.

It is to be understood that changes and variations may be made without departing from the spirit and scope of the invention as defined by the appended claims.

We claim:

1. An agronomically-acceptable salt of a compound of the formula



wherein

- X is a halogen atom, and
  - Y is a hydrogen atom [or a halogen atom].
2. A herbicidal composition comprising a salt according to claim 1 and an agronomically acceptable carrier.
  3. A composition according to claim 2 which also comprises a surfactant.
  4. A method of controlling weeds which comprises applying to the surface of the growth medium prior to the emergence of the weeds from the growth medium a salt according to claim 1 in an amount sufficient to control the growth of the weeds.
  5. The method of claim 4 wherein the salt is applied at a rate of about 0.1 to about 12 pounds per acre.
  6. A method of controlling weeds which comprises applying to weed seedlings a salt according to claim 1 in an amount sufficient to control the growth of the seedlings.
  7. The method of claim 6 wherein the salt is applied at a rate of about 0.1 to about 12 pounds per acre.

\* \* \* \* \*

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UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : RE. 31,455

DATED : December 6, 1983

INVENTOR(S) : HORST O. BAYER and COLIN SWITTHENBANK

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

On the Title Page:

Change name of inventors from Horst O. Bayer, Colin Swithenbank and Roy Y. Yih to Horst O. Bayer and Colin Swithenbank.

**Signed and Sealed this  
Third Day of November, 1987**

*Attest:*

*Attesting Officer*

DONALD J. QUIGG

*Commissioner of Patents and Trademarks*