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Moore, Jr. et al.

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[54] **APPARATUS FOR INSTALLING AND REMOVING FLOW VALVES**

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[73] Assignees: **Sid W. Richardson Foundation; Perry R. Bass, Inc.**, both of Fort Worth, Tex.; a part interest to each

[21] Appl. No.: **687,158**

[22] Filed: **May 17, 1976**

Related U.S. Patent Documents

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[64] Patent No.: **3,827,490**
Issued: **Aug. 6, 1974**
Appl. No.: **95,408**
Filed: **Dec. 4, 1970**

U.S. Applications:

[63] Continuation-in-part of Ser. No. 725,637, May 1, 1968, abandoned, and a continuation-in-part of Ser. No. 864,260, Sept. 18, 1969, abandoned.

[51] **Int. Cl.**[2] **E21B 23/00**
[52] **U.S. Cl.** **166/117.5**
[58] **Field of Search** 166/117.5

[56] **References Cited**

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[57] **ABSTRACT**

An apparatus for installing and removing flow valves in a well tubing having a plurality of valve receiving side pockets offset from the main bore by providing an orientation sleeve for directing a guide key of a valve handling apparatus in the sleeve, and a shoulder in the sleeve for actuation of the valve handling apparatus. A valve handling apparatus including a support body supporting a longitudinally movable body which includes a guide key pivotally connected at its lower end and yieldably urged outwardly by spring means so that the guide key will readily pass downwardly through any number of orientation sleeves and can selectively install or remove a valve in or from any desired vertically positioned mandrel.

18 Claims, 14 Drawing Figures

Fig. 1

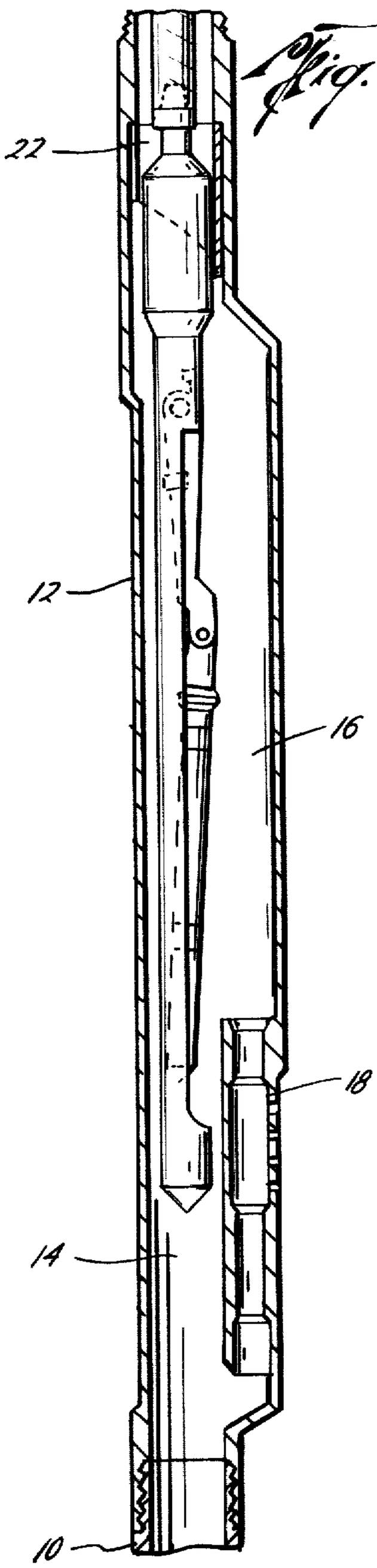

Fig. 2

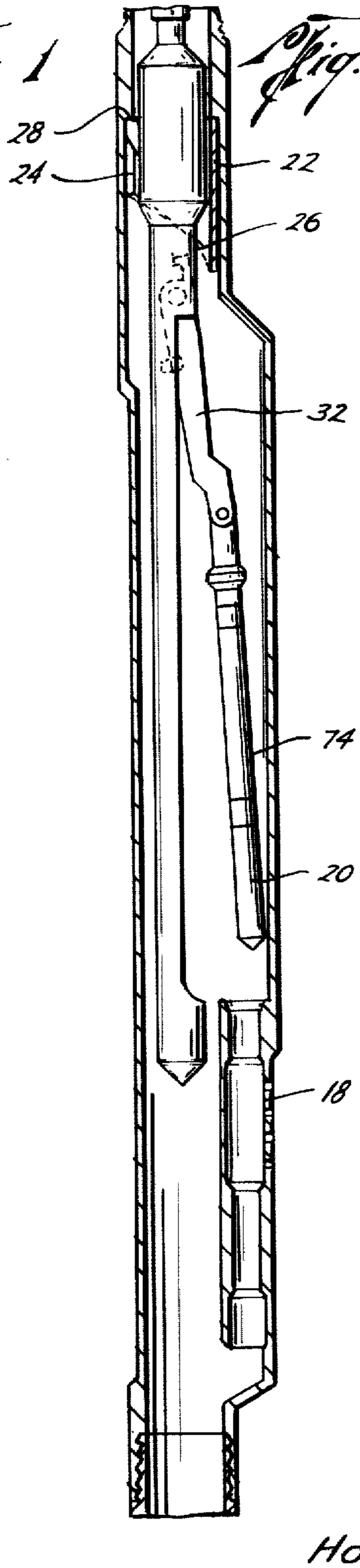

Fig. 3

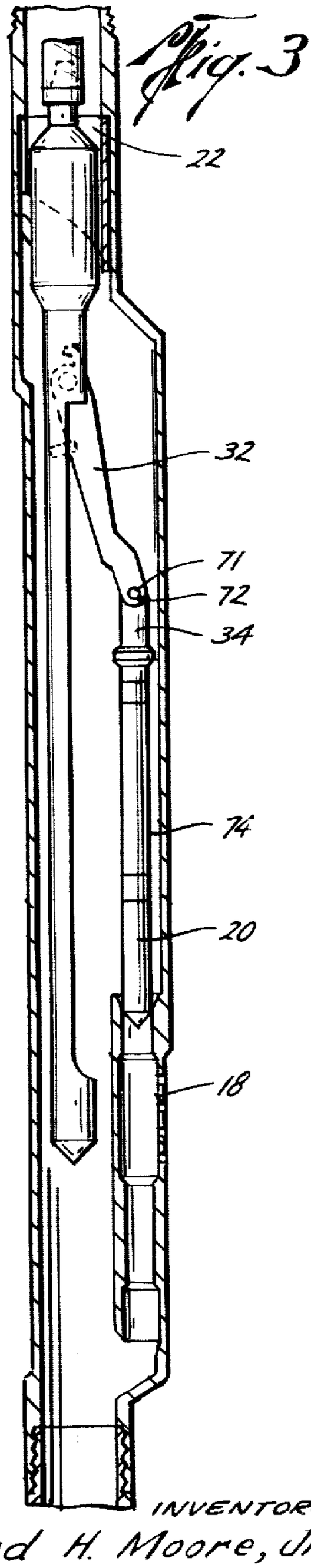

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Fig. 4A

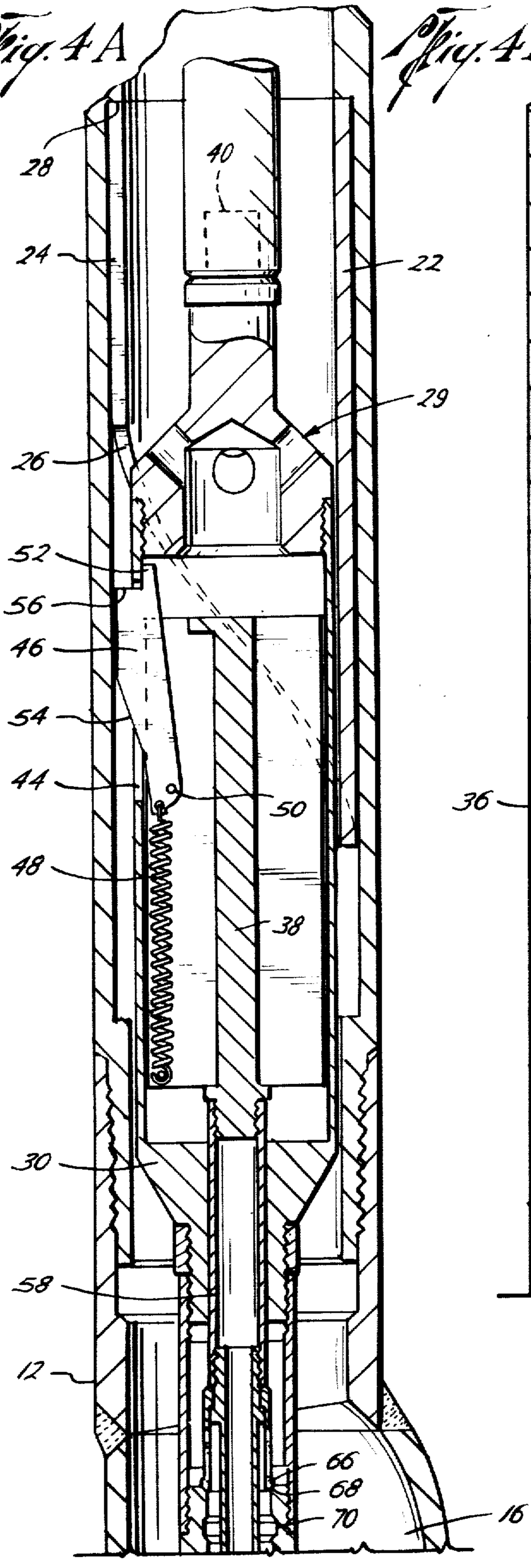

Fig. 4B

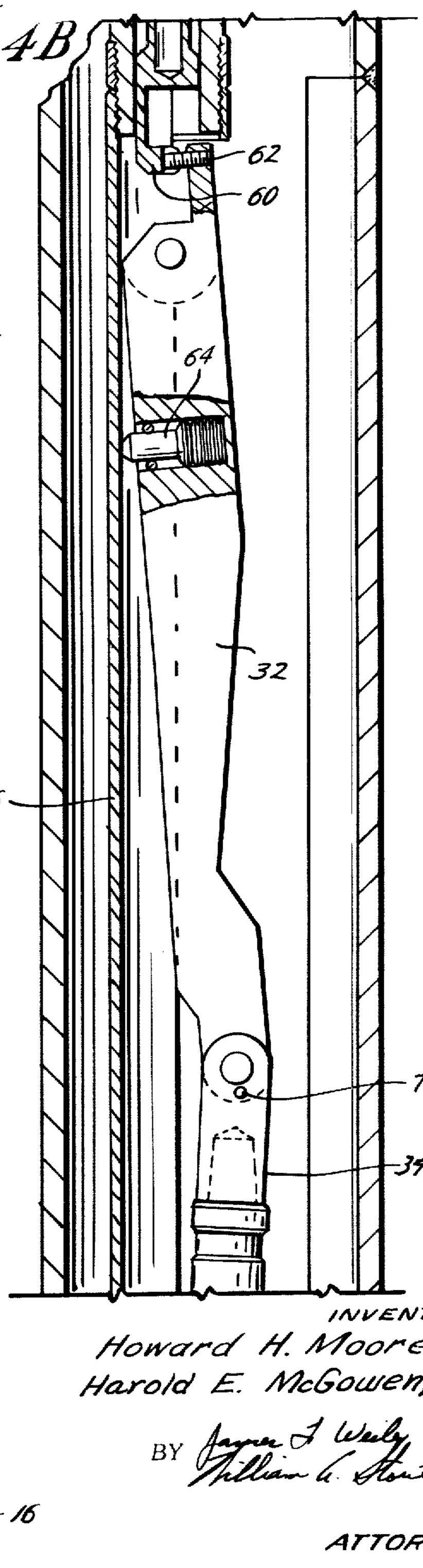

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Fig. 5A

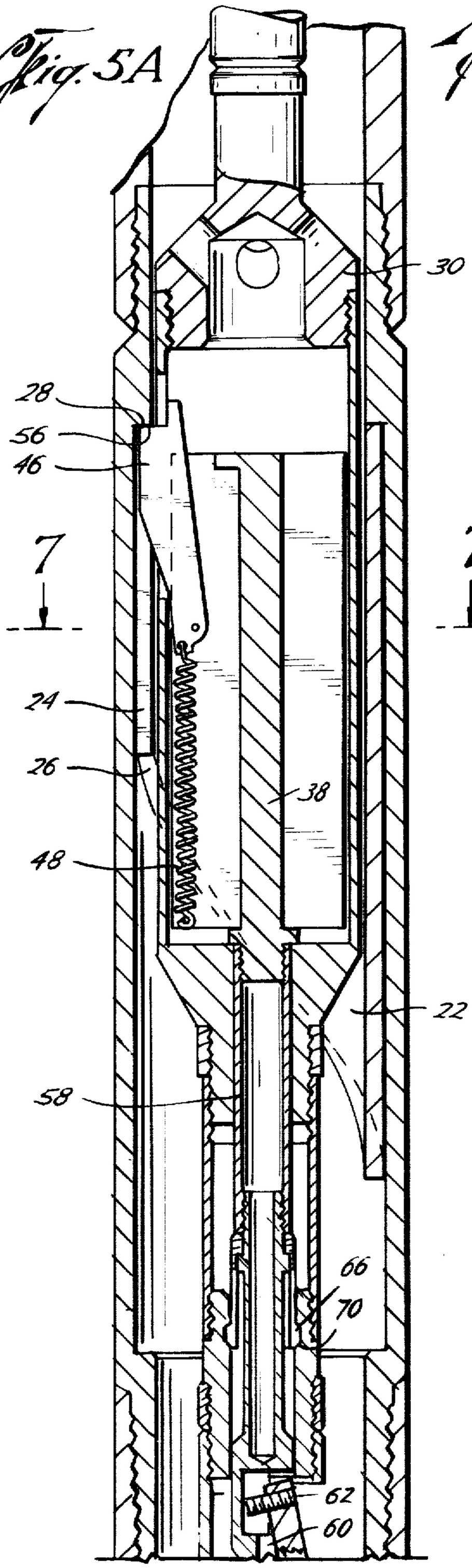

Fig. 5B

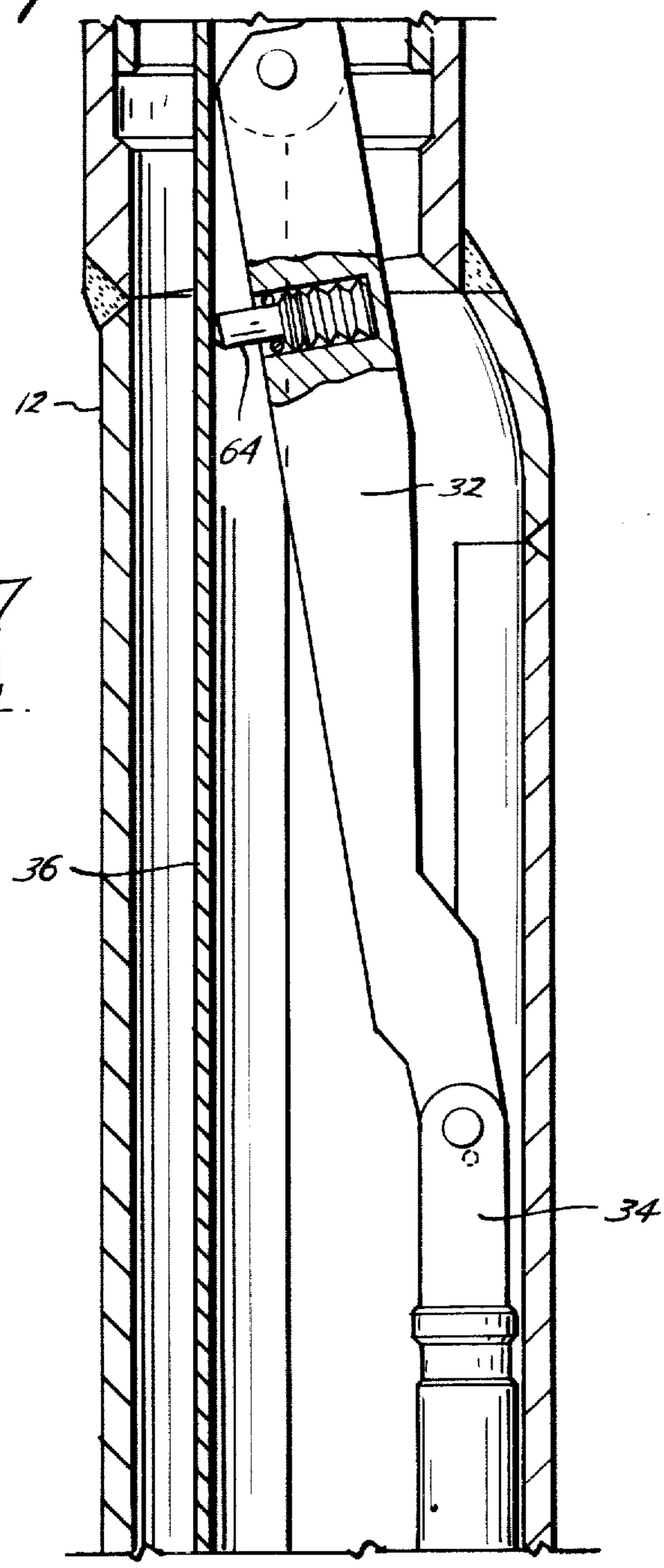

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Fig. 6

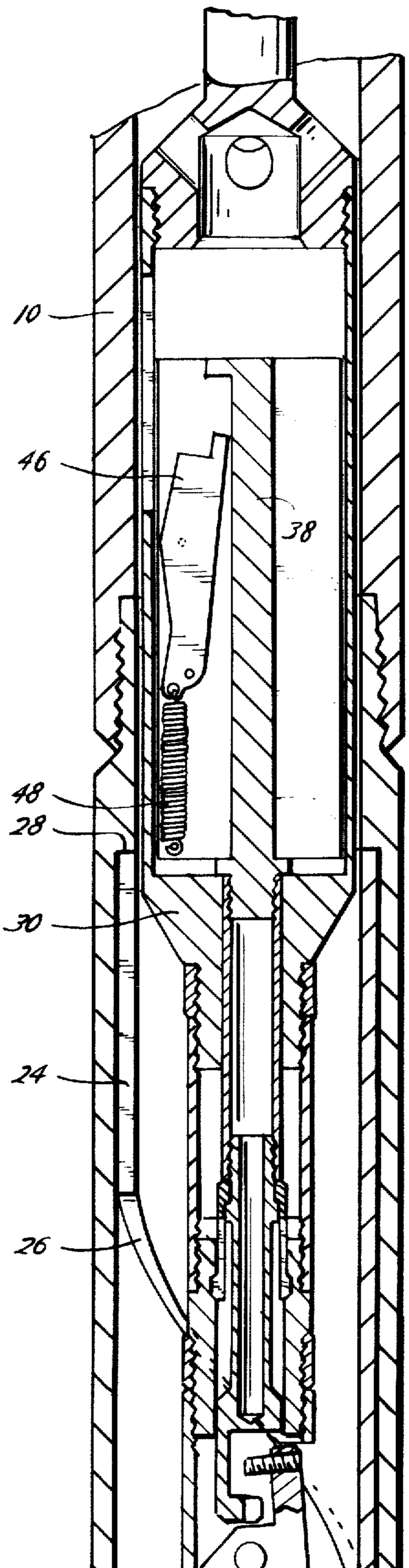

Fig. 7

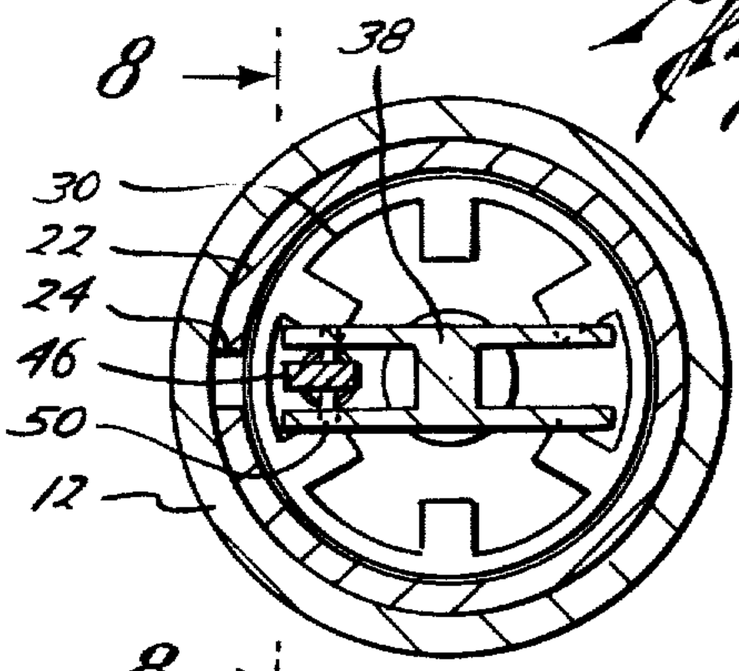

Fig. 8

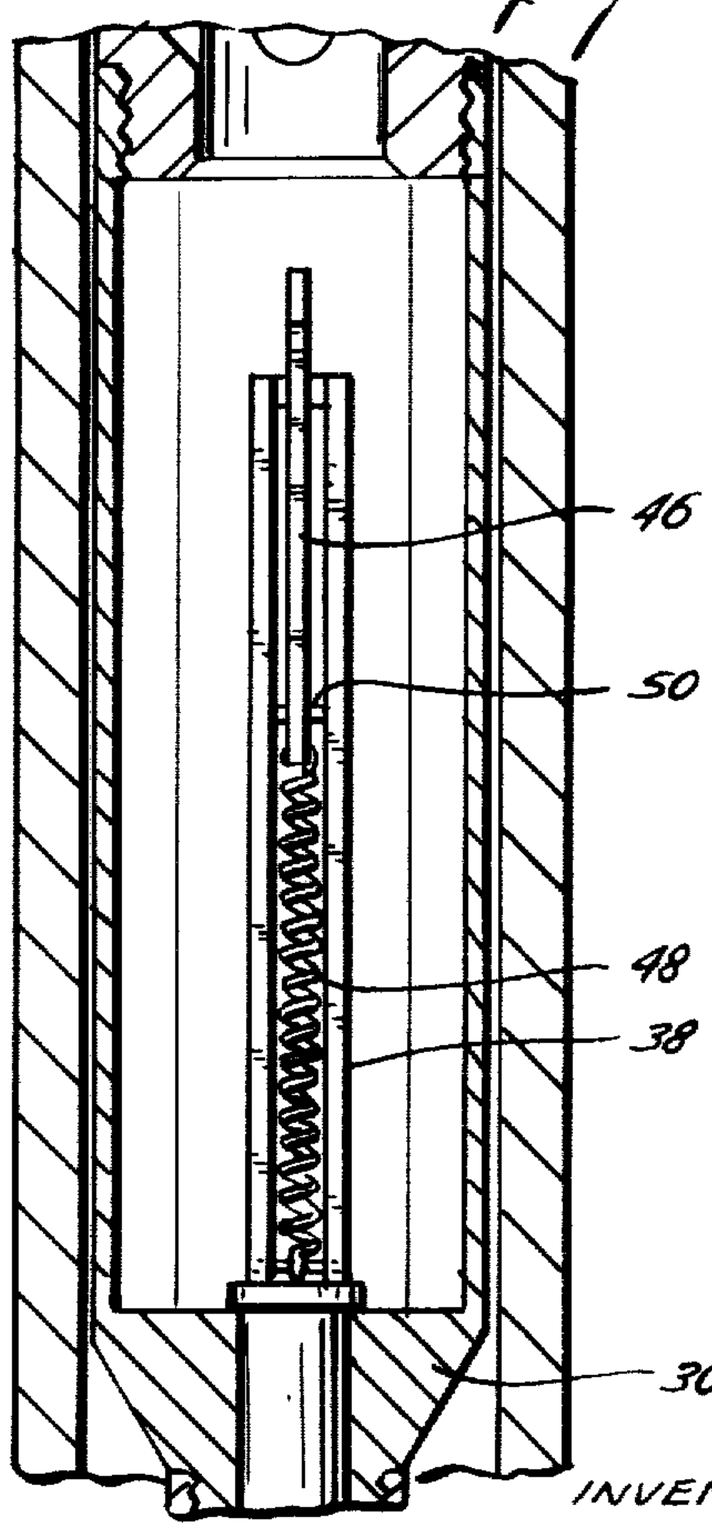

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Fig. 9

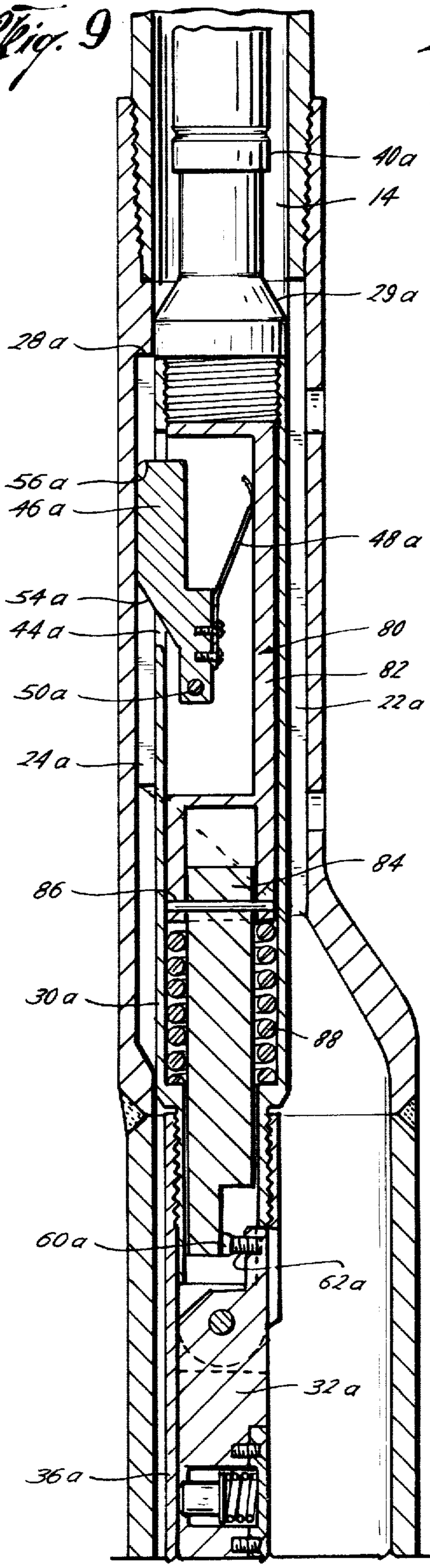

Fig. 10

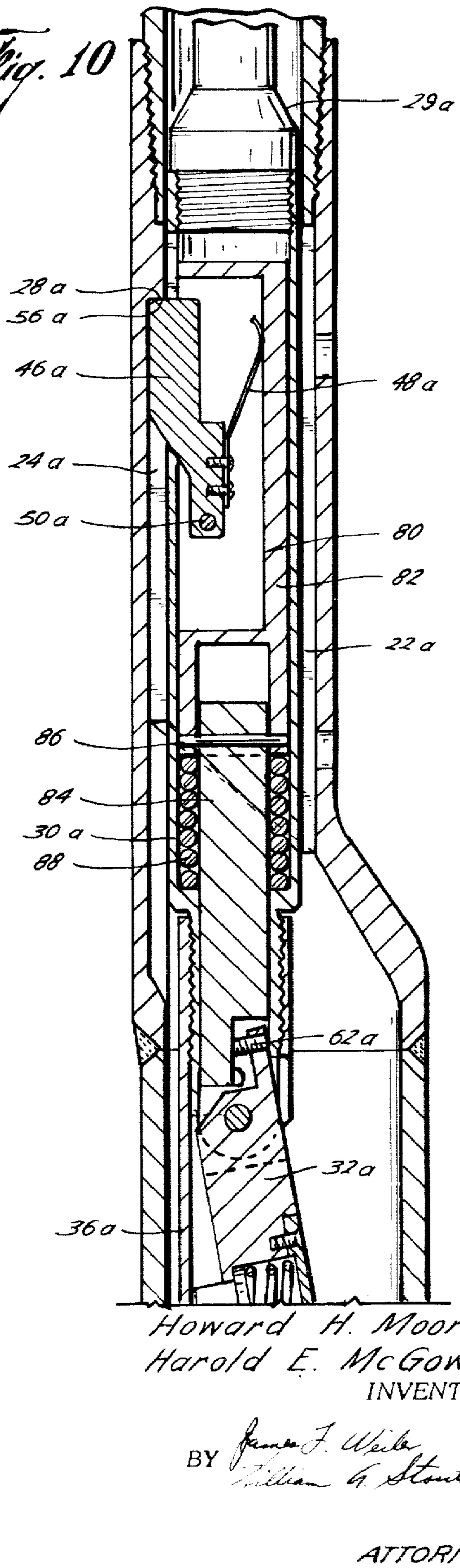

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Fig. 11

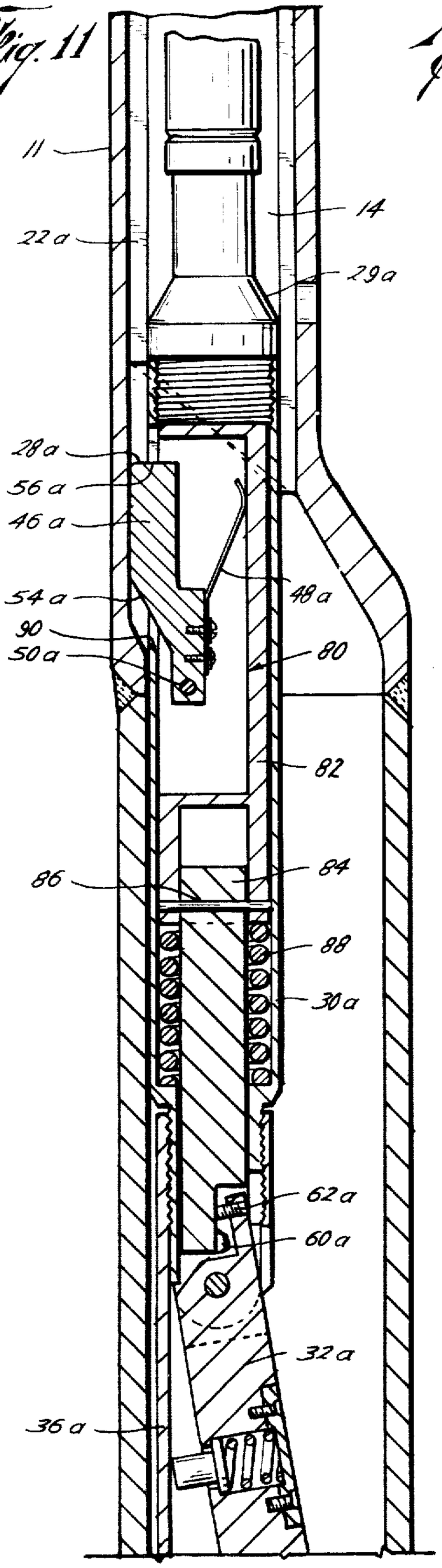
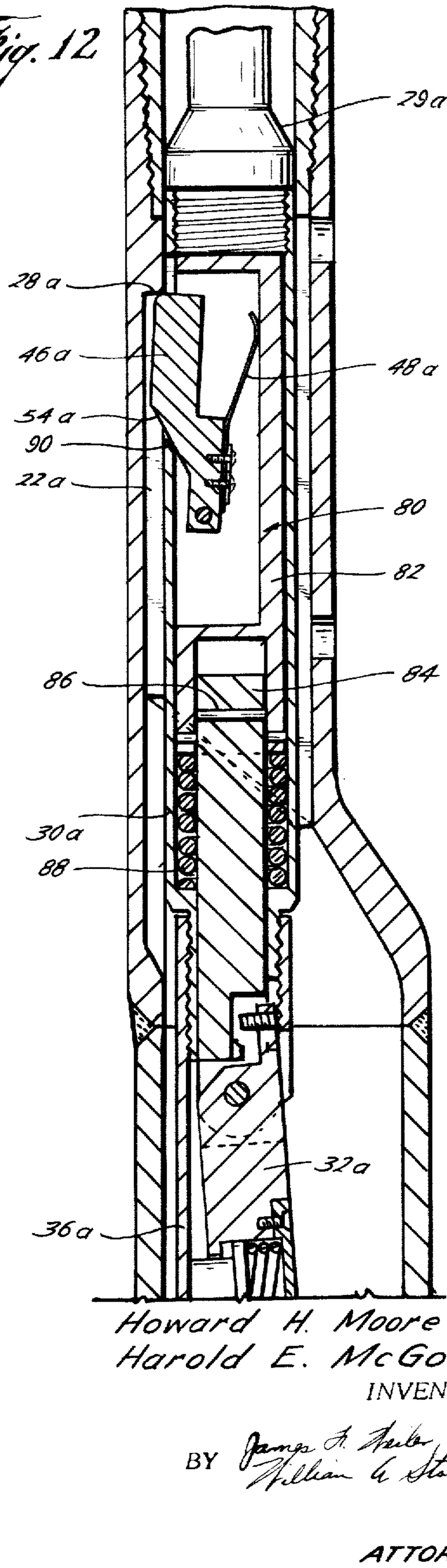


Fig. 12



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APPARATUS FOR INSTALLING AND REMOVING FLOW VALVES

Matter enclosed in heavy brackets [ ] appears in the original patent but forms no part of this reissue specification; matter printed in italics indicates the additions made by reissue.

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a continuation-in-part of an earlier filed copending application entitled "Apparatus for Installing and Removing Flow Valves," Ser. No. 725,637, filed May 1, 1968, now abandoned, and is a continuation-in-part of copending application Ser. No. 864,260, filed Sept. 18, 1969, now abandoned.

BACKGROUND OF THE INVENTION

The present invention relates to an apparatus for installing and/or removing flow valves and the like in a selected mandrel in a well tubing having a plurality of tubing mandrels vertically spaced therein and including means for orientating the valve handling apparatus with the valve seat in the offset pocket of the mandrel.

Generally, it is old as shown in U.S. Pat. No. 3,353,608 to provide a valve handling apparatus which is adapted to install or remove a flow valve in a well tubing having a plurality of vertically positioned tubing mandrels. A tubing mandrel includes a main bore therethrough in line with the bore of the well tubing and a side pocket offset from the main bore having a valve seat therein. In addition, it is old, as shown by U.S. Pat. Nos. 2,942,671, 2,988,146; and 2,948,341 to provide an orientation sleeve in the main bore for angularly positioning the valve handling apparatus relative to the side pocket for directing the valve handling apparatus into the offset pocket. The present invention is directed to improvements in apparatus for installing and removing flow valves which are oriented for directing the valve handling support into the side pocket of the mandrel and in which the installing or removing operation may be selectively provided in any of the desired vertically spaced mandrels in which all the vertically aligned tubing mandrels are alike in structure thereby providing a simplification in manufacture, in stocking of the equipment, and a simplification in operation.

SUMMARY

The present invention is directed to a well installation by providing improvements in an apparatus for installing and removing flow valves in a well tubing which has a plurality of vertically spaced tubing mandrels by providing improved means for selectively actuating a valve handling apparatus in any one of the vertically positioned mandrels while orientating and aligning the valve handling apparatus with respect to the offset pocket of the mandrel.

It is an object of the present invention to provide a plurality of tubing mandrels each having an orientation sleeve mounted in the main bore of the tubing mandrel having a longitudinally directed slot angularly spaced from the axis of the offset pocket a predetermined amount for coacting with a guide key of a valve handling apparatus having a guide surface positioned below the slot and directed upwardly and inwardly towards

the bottom of the slot for guiding the key into the slot and an actuation shoulder positioned extending across the slot for preventing upward movement of the key through the slot and for actuating the valve handling apparatus.

A still further object of the present invention is the provision of a valve handling apparatus for coacting with an orientation sleeve by providing a support body adapted to be moved through the tubing and mandrels by any conventional means such as by hydraulic pump or by a wire line, a longitudinally movable body carried by the support body and having a longitudinal guide key having an upwardly directed shoulder and a downwardly facing taper and pivotally and releasably carried at its lower end and yieldably urged outwardly from the movable body whereby the guide key will readily pass downwardly through any number of orientation sleeves to the desired mandrel but upward movement will engage the first slot and shoulder encountered for orientating and actuating the valve handling apparatus.

Still a further object is the provision of an improved well handling apparatus in which spring means are provided for yieldably urging the guide key outwardly for engagement in the slot of the desired orientation sleeve and a recess is provided in the movable body for receiving the guide key when the shear pin supporting the key is broken upon upward release of the apparatus after installing or removing the desired flow valve.

Yet a further object of the present invention is the provision of a well valve handling apparatus for use in placing a valve or removing a valve from a desired side pocket in a tubing mandrel having a support body, a shifting tool pivotally supported from the support body and adapted to support a valve, a movable body carried by the support body having a guide key pivotally secured to the movable body at the lower end of the key by a shear pin, which key is adapted to coact with an orientation slot in the tubing mandrel, spring means yieldably urging the guide key outwardly for engagement into the orientation slot but allowing the key to downwardly bypass sleeves above the desired location, releasing means on the movable body initially holding the shifting tool aligned in the main bore but releasable on upward movement of the support body relative to the movable body when the guide key is contacting a shoulder in the orientation sleeve of the mandrel, and shifting means connected to the shifting tool for moving the tool into the side pocket when the releasing means is actuated.

Another further object of the present invention is the provision of a modified well handling apparatus for use in installing or removing valves from a selected mandrel in which the apparatus can be moved upwardly as well as downwardly through a plurality of mandrels each having an orientation sleeve. The modified apparatus includes a movable body carried by and longitudinally movable relative to the support body with a guide key pivotally connected to the movable body and having spring means urging the key outwardly to allow the key to downwardly bypass orientation sleeves above the desired location. A key retracting shoulder on the support body is provided for retracting the key so that the apparatus can be moved upwardly to be selectively actuated and orientated in any desired uphole mandrel and a spring is provided between the movable body and the support body for resetting the key by yieldably urging the key out of contact with the retracting shoulder.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is an elevational view, partly in cross section, illustrating the present invention as it is being lowered in a well tubing adjacent a valve seat in an offset pocket of a tubing mandrel for installing a flow valve,

FIG. 2 is a side elevational view similar to FIG. 1 showing the shifting tool oriented relative to the valve seat in the side pocket and released from the support for insertion into the valve seat,

FIG. 3 is a view similar to FIG. 2 showing the valve being inserted into the valve seat,

FIG. 4A is an enlarged elevational view, in cross section showing the top portion of a tubing mandrel and one form of a valve handling apparatus of the present invention in position in a mandrel prior to orientation,

FIG. 4B is a continuation of FIG. 4A,

FIG. 5A is an enlarged cross-sectional view of the top portion of the valve handling apparatus of FIGS. 4A and 4B aligned in the orientation sleeve of the tubing mandrel, and actuated to move the shifting tool and valve handling support into position over the valve seat,

FIG. 5B is a continuation of FIG. 5A,

FIG. 6 is an enlarged elevational view, in cross section of the top portion of the tubing mandrel and valve handling apparatus of FIGS. 4A and 4B after the guide key has been sheared and the apparatus is being withdrawn from the well tubing,

FIG. 7 is a cross-sectional view taken along the line 7—7 of FIG. 5A,

FIG. 8 is a cross-sectional view taken along the line 8—8 of FIG. 7,

FIG. 9 is a fragmentary elevational view, in cross section, of another embodiment of the present invention having a modified actuating and releasing mechanism to the valve handling apparatus, shown in running position,

FIG. 10 is a view similar to FIG. 9 showing the modified apparatus in position releasing the shifting tool,

FIG. 11 is a view similar to FIG. 9 showing the modified tool in coming out position to begin releasing the shear pin, and

FIG. 12 is a view similar to FIG. 9 showing the modified tool in position retracting the guide key so as to bypass the orientation sleeve.

DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring now to the drawings, and particularly to FIG. 1, a well tubing **10** is shown having connected therein vertically spaced mandrels **12**, here shown only as one for convenience. Each tubing mandrel **12** includes a main *or open* bore **14** therethrough generally having the same size and aligned with the bore of the well tubing **10**, and further includes a side *or valve* pocket **16** whose axis is offset from the main bore **14** and includes a valve seat **18** for receiving a flow control valve **20** therein. Generally, a plurality of mandrels **12** are connected in the tubing **10** one above the other, each of which is adapted to receive a flow control valve. A shifting tool is generally employed and is lowered generally on a wire line to install or remove a flow valve **20** in or from the seat **18**.

The present invention is directed to a well installation whereby an apparatus is provided for selectively installing or removing a valve in or from the desired vertically positioned mandrel **12**, and orientating the shifting tool **16** relative to the side pocket **16** for aligning a valve handling support with the valve seat **18**.

Thus referring to FIGS. **1–4** a guide *or orientation* sleeve **22** is provided positioned aligned with the main bore **14** and preferably positioned above the side pocket **16** *preferably in an annular recess in the wall of the open bore 14. The sleeve 22 is positioned or mounted in the recess with its internal surface parallel to and the same diameter as the internal surface of the open bore 14. Thus, the internal surfaces of the open bore 14 and sleeve 22 are coextensive at the upper end of the sleeve.* The guide sleeve includes a longitudinal guide slot **24**, a guide surface **26** positioned below the slot **24** and directed inwardly and upwardly towards the bottom of the slot **24** for guiding a key upwardly and into the slot **24**, and an actuating shoulder **28** positioned at the top of and entirely blocking the slot for preventing upward movement of the said key through the slot for actuating a valve handling apparatus all of which will be more fully described hereinafter. The slot **24** is angularly spaced from the axis of the offset pocket **16** a predetermined amount for rotating and orientating a valve handling apparatus **29** relative to the side pocket for installing or removing a valve therefrom.

The valve handling apparatus **29** generally includes a support body generally indicated by the numeral **30**, a shifting tool **32** which is pivotally supported from the support body **30**, a valve handling support **34** which is pivotally carried by the shifting tool **32**, and an elongate guide case **36**, and a longitudinally movable body **38** carried by the support body **30**.

The support body **30** includes any suitable means for moving the apparatus **29** through the tubing **10** and mandrels **12** such as a hydraulic pump or as shown, for example only, a connection **40** for attachment to a wire line. A guide key **46** is pivotally connected to the movable support body **38** at its lower end by shear pin **50**. The support body **30** also may include an outer case **42** enclosing the movable body **38** and having an opening **44** through which the guide key **46** is yieldably urged outwardly by a spring **48**. A retaining shoulder **52** may be provided on the key **46** to engage the inside of the case **42** if desired to prevent the key **46** from being extended outwardly too great a distance and becoming damaged as it passes through various size areas. However, it will be noted that while the guide key **46** is yieldably urged outwardly at all times that it will, because of the downwardly facing tapering face **54**, will readily pass downwardly over protruding shoulders inside the main bore **14** including any number of orientation sleeves **22**. It is also noted that the width of the key **46** is such as to fit in the slot **24** of the orientation sleeve **22**. The key **46** also includes an upwardly directed actuating shoulder **56** which when the key **46** is below the guide surface **26** will contact the downwardly directed guide surface thereby rotating the valve handling apparatus **29** and rotatably align the apparatus **29** in the well bore as the guide key **46** moves along the guide surface **26** and into the longitudinal guide slot **24**. Further upward movement of the valve handling apparatus **29** will bring the shoulder **56** of the guide key **46** into engagement with the actuating shoulder **28** thereby stopping further upward movement of the movable body **38**.

A rod **58** is connected to the movable body **38** and is longitudinally slidable therewith relative to the support body **30**. Suitable engaging means such as a shoulder **60** is connected to the lower end of the rod **58** for engaging

a portion of the shifting tool **32** such as pin **62** to keep the tool **32** initially aligned within the guide case **36** and thus aligned with the main bore **14** and the tubing **10** as the apparatus is initially moved down the well bore (FIGS. **4A** and **4B**). However, as best seen in FIGS. **5A** and **5B**, when the desired mandrel is reached in which it is desired to install or remove a valve **20** and the guide key **46** is moved upwardly into the selected guide slot **24** and against the actuating shoulder **28** preventing further upward movement of movable body **38**, further upward movement of the support body **30** will disengage the engaging means **60** as the pin **62** moves upwardly past the shoulder **60** allowing the spring loaded plunger **64** which acts against the inside of the guide case **36** to shift the shifting tool **32** and the valve handling support **34** over into the side pocket and because the guide key **24** is oriented in the guide slot **24** and the valve handling support **34** will be aligned over the valve seat **18**.

Releasable means for initially preventing longitudinal movement between the support body **30** and the movable body **38** are provided such as a collet **66** on the rod **58** which normally engages a shoulder **68** (FIG. **4A**) on the support body **30** to initially position the support body **30** and the movable body **38** relative to each other and to keep the engaging shoulder **60** in engagement with the pin **62**. However, as best seen in FIG. **5A** when the support body **30** is moved upwardly relative to the movable body **38** to release the shifting tool **32**, the collet **66** moves past the shoulder **68** and into a groove **70** to releasably secure the movable body **38** to the support body **30**.

For installing a flow control valve **20**, a suitable running adapter **74** such as the type JC–3 sold by Camco, Incorporated of Houston, Texas, and as more fully described in U.S. Pat. No. 3,353,608 may be used. With the release of the shifting tool **32** and its movement outwardly and above the valve seat **18** and valve handling apparatus **29** may be lowered to cause the lower end of the valve **20** to move into the valve seat **18**. The pivoted connection **71** between the shifting tool **32** and the valve handling support **34** allows the valve **20** to become vertically aligned with the valve seat **18** and further downward movement or jarring of the apparatus **29** shears the pin **72** (FIG. **3**) and allows the valve handling support **34** and adapter **74** to become aligned with the valve seat **18** and further downward movement seats the valve **20** in the valve seat **18**.

After the valve **20** is seated in the valve seat **18** and conventionally disconnected from adapter **74**, the apparatus **29** may be withdrawn from the tubing by moving the apparatus **29** upwardly and jarring the guide key **46** against the shoulder **28** to shear the pin **50** thereby allowing the apparatus to be withdrawn through the tubing **10**. As best seen in FIG. **6**, upon shearing of the pin **50** the spring **48** will retract the key **46** into the outer case **42** so that the key **46** will not contact any further orientating sleeves **22** or other shoulders in the tubing bore.

Of course, the valve handling apparatus **29** of the present invention may also be used to remove a valve **20** from a valve seat in a selected mandrel by utilizing a pulling adapter of any conventional type, such as the type JDC of Camco, Incorporated of Houston as shown in U.S. Pat. No. 3,353,608, in a place of the running adapter **74** and in which event the orientation sleeve **22** would coact with the guide key **46** to suitably orient

and guide the pulling adapter over the valve **20** to be removed from the well seat **18**.

In operation, the valve handling apparatus **29** of FIGS. **1–8** in use in installing a valve **20** in a preselected valve **18** is assembled as best seen in FIGS. **1**, **4A** and **4B** with the collet **66** on the movable body **38** positioned against the shoulder **68** on the support body **30** thereby holding the engaging shoulder **60** against the pin **62** keeping the shifting tool **32**, the valve handling support **34** and the valve **20** positioned against the guide case **36** and thus aligned in the bore of the well tubing **10** and the main bore **14** of the various vertically spaced mandrels **12**. With the present invention the various tubing mandrels **12** which are vertically positioned in the tubing **10** may all be identical with the longitudinal guide slots **24** all being angularly spaced the same amount from the axis of the side pocket **16** thereby allowing all of the mandrels **12** to be similarly manufactured, requiring only a minimum of stocking requirements at the place of use as compared to those devices in which the orientation slots are different in each vertically spaced mandrel, and thereby reducing errors in operation because of the simplicity of operation. Thus, the operator may lower the valve handling apparatus **29** downwardly in the tubing **10** to the desired mandrel **12**. If the desired mandrel is below other mandrels the guide key **46** will move through the upper orientation sleeves **22** and mandrels since the key **46** is only actuated by an upper movement relative to an orientation sleeve **22** and downward movement therethrough merely allows the upper end of key **46** to be pushed inwardly into the casing **42** of the support body **30**. Therefore, the valve handling apparatus **29** is lowered in the well tubing **10** to a position below the orientation sleeve **22** in the mandrel **12** in which it is desired to install or remove a valve **20** (FIGS. **4A** and **4B**). On reaching the desired location the apparatus **29** is then raised whereby the guide key **46** which is yieldably urged outwardly by the spring **48** engages the guide surface **29** and further upward movement causes the key **46** to rotate and be guided into the guide slot **24** thereby orientating the apparatus **29** with respect to the side pocket **16**. Further upward movement will cause the shoulder **56** on the guide key **46** to contact the engaging shoulder **28** above the slot **24** of the orientation sleeve **22** which is then an indication to the operator of the vertical position of the apparatus **29**. Further upward movement of the support body **30** relative to the movable body **38** moves the collet **66** past shoulder **68** and into groove **70** and allowing the pin **62** to move upwardly and off of the now stationary engaging shoulder **60** which in turn allows the spring loaded plunger **64** to shift the shifting tool **32** and the valve handling support **34** over into the side pocket above the valve seat **18** (FIGS. **2**, **5**- and **5B**). Downward movement of the apparatus **29** causes the lower end of the valve **20** to **5A** into the valve seat and further downward movement shears the shear pin **72** allowing the valve **20** and the valve handling support **34** to become aligned in the valve seat **18** and further downward movement or jarring of the apparatus **29** seats the valve **20** securely in the valve seat **18** and disconnects the running adapter **74** from the valve **20**. Of course, as previously mentioned the apparatus will by similar operation, using a pulling adapter in place of the running adapter **74**, may remove a valve **20** from the valve seat **18**. The apparatus **29** may then be removed from the tubing by upward movement wherein the guide key **46** again engages the slot **24** and the shoulder **28** and by

upward jarring action will shear the shear pin **50** allowing the spring **48** to retract the guide key **46** into the interior of the case **42** (FIG. **6**) whereby the apparatus **29** may be removed from the tubing past any additional mandrels thereabove.

Of course, various modifications may be made to the valve handling apparatus and a modified embodiment is shown in FIGS. **9** through **12** which operates in an identical orientation sleeve shown in FIGS. **1–8** and which is the same as the valve handling apparatus shown in FIGS. **1–8** with the exception of the actuating and release mechanism, but which allows the valve handling apparatus to be selectively set either while it is moving downhole or to be selectively actuated and oriented and while it is moving uphole in which the parts corresponding to FIGS. **1–8** are similarly numbered with a suffix "a".

The valve handling apparatus **29a** generally includes a support body generally indicated by the numeral **30a**, a shifting tool **32a** which is pivotally supported from the support body **30a** and a valve handling support (not shown) which is pivotally carried by the shifting tool **32**, as in the embodiment of FIGS. **1–8**, and an elongate guide case **36a**, and a longitudinally movable body generally indicated by the numeral **80** and carried by the support body **30a** and generally includes a first part **82** and a second part **84** which are initially secured together by a shear pin **86**.

The support body **30a** is adapted to be moved through the tubing **10** and mandrels **12** by any suitable means such as a wire line connection **40a**. A guide key **46a** is pivotally connected to the movable support body **80** at its lower end by an emergency shear pin **50a** which will be more fully discussed hereinafter. Support body **30a** also includes an opening **44a** through which the guide key **46** is yieldably urged outwardly by a spring **48a**. Thus, the guide key **46a** is yieldably urged outwardly at all times but because of the downwardly facing tapering face **54a** and will readily pass downwardly over protruding shoulders inside the main bore and any number of orienting sleeves **22a**. The key **46a** also includes an upwardly directed actuating shoulder **56a** which when the key **46a** is below the guide surface **26a** will contact the surface thereby rotating and aligning the valve handling apparatus **29a** in the well bore as the guide key **46a** moves along the guide surface **26a** and into the longitudinal guide slot **24a** and into engagement with the actuating shoulder **28a** thereby stopping further upward movement of the movable body **80**.

Suitable engaging means such as a shoulder **60a** is connected to the lower end of the second part **84** of the movable body **80** for engaging a portion of the shifting tool such as **62a** to keep the tool **32a** initially aligned within the guide case **36a** and thus aligned with the main bore **14** in the tubing **10** as the apparatus is initially moved down the well bore. However, when the apparatus **29a** is moved into the desired mandrel in which it is desired to install or remove a valve, and as best seen in FIG. **10**, the guide key **46a** is moved upwardly into the selected guide slot **24a** and the guide key shoulder **56a** engages the actuating shoulder **28a** preventing further upward movement of the movable body **80** but allowing further upward movement of the support body **30a** which will disengage the engaging means or shoulder **60a** as the pin **62a** moves upwardly past the shoulder **60a** allowing the shifting tool **32a** to be actuated identical to the embodiment of FIGS. **1–8**. After release of tool **32a**, a valve may be installed or removed as previously disclosed.

Once a valve has been installed or removed, or even in the event that the apparatus **29a** has been run past the desired mandrel and into a lower mandrel, the apparatus **29a** may be retracted upwardly either out of the tubing or moved upwardly to an uphole mandrel, in which the work is desired to be performed. That is, as best seen in FIG. **11**, as the key **46a** is raised in a mandrel, the shoulder **56a** will engage shoulder **28a** in the sleeve **22a**, and the tool **29a** will be jarred upwardly shearing shear pin **86**. It is to be noted that shear pin **86** has a lower shear point than the emergency shear pin **50a**.

With the shear pin **86** sheared, and as best seen in FIG. **12**, the support body **30a** may be moved upwardly relative to the movable body **80** against the action of a resetting spring **88**. It is also to be noted that the support body **30a** has a retracting shoulder **90** which will engage the tapered surface **54a** on the key **46a** on upward movement of the support body **30a** relative to the first port **82a** of the movable body **80** thereby retracting the key **46a** into the interior of the case **42a** whereby the apparatus **29a** may be moved uphole to the next adjacent mandrel thereabove. Because of the action of the resetting spring **88** acting against part **82** of the movable body **80**, and the action of spring **48a**, the guide key **46a** is normally urged outwardly to act in the next adjacent above orienting sleeve so that the apparatus **29a** may be actuated in moving uphole if desired. That is, the key **46a** will engage each uphole orientation sleeve **22a** and rotate and orient the apparatus **29a**. However, if it is desired merely to retract the apparatus **29a** out of the hole, additional upward movement of the support body **39a** relative to the movable body part **82** will again overcome the action of the resetting spring **88** to allow the retracting shoulder **90** to again retract the orienting key **46a** into the case **42a** and allow continued upward movement out of the hole of the apparatus **29a**. If for any reason the key **46a** cannot be retracted by the retracting shoulder **90**, the apparatus **29a** may be further jarred upwardly to shear the emergency shear pin **50a** to allow the key **46a** to be retracted into the interior of the case **42a** as in the case of the embodiment shown in FIGS. **1–8**, and the apparatus **29a** may be removed. Thus, the embodiments of the valve handling apparatus **29a** shown in FIGS. **9–12** may be selectively actuated either when moving downwardly or upwardly in a well bore to install or remove a valve from a valve seat in a selected mandrel.

The present invention, therefore, is well adapted to carry out the objects and attain the ends and advantages mentioned as well as others inherent therein. While a presently preferred embodiment of the invention is given for the purpose of disclosure, numerous changes in the details of construction and arrangement of parts may be made which will readily suggest themselves to those skilled in the art and which are encompassed within the spirit of the invention and the scope of the appended claims.

What is claimed is:

1. A well installation comprising,

a well tubing having a plurality of tubing mandrels each having a main bore therethrough and a valve receiving side pocket offset from the main bore and including an orientation sleeve mounted in the main bore comprising,

each said orientation sleeve including a longitudinally directed slot angularly spaced from the axis of said offset pocket a predetermined amount, said slots being angularly spaced the same amount from said pockets,

a guide surface positioned below each said slot and directed upwardly and inwardly towards the bottom of said slot,

a shoulder positioned at the top of and blocking each slot, and a valve handling apparatus comprising,

a support body adapted to be moved through the tubing and mandrels,

a movable body carried by longitudinally movable relative to the support body,

a longitudinal guide key having an upwardly directed shoulder and an inwardly directed taper facing downwardly, pivotally carried at its lower end by the movable body for outward movement from the movable body and sized for engagement in said slot whereby said guide key will readily pass downwardly through any number of sleeves to the desired sleeve, but on upward movement will engage the first slot and shoulder encountered,

a shifting tool pivotally supported from the support body and adapted to support a valve handling support,

releasing means on said movable body initially holding the shifting tool aligned in the main bore, and

shifting means connected to the shifting tool for shifting the shifting tool into the side pocket when the releasing means is actuated.

2. The apparatus of claim 1 including

means normally preventing longitudinal movement between the support body and the movable body.

3. The apparatus of claim 1 wherein the key is pivotally supported by a shear pin.

4. The apparatus of claim 3 including,

said movable body including a recess into which the guide key is received when the shear pin is broken.

5. A well installation comprising,

a well tubing having a plurality of tubing mandrels each having a main bore therethrough and a valve receiving pocket offset from the main bore and including an orientation sleeve mounted in the main bore for coacting with a valve handling apparatus having a guide key,

each said sleeve including a longitudinally directed orientation slot angularly spaced from the axis of the offset pocket a predetermined amount, said slots of each sleeve being angularly spaced the same amount from the axis of said pockets,

a guide surface positioned below each said slot and directed upwardly and inwardly towards the bottom of said slot for receiving said guide key in said slot and orientating the valve handling apparatus, and

a shoulder positioned at the top of and entirely blocking the slot for preventing upward movement of said key through the slot for actuating the valve handling apparatus.

6. The combination of claim 5 of a well valve handling apparatus adapted for use in placing a valve in or removing a valve from desired pockets comprising,

a support body adapted to be moved in the well tubing and mandrels,

a shifting tool pivotally supported from the support body and adapted to support a valve handling support,

a movable body carried by the support body, a longitudinal guide key pivotally secured to the movable body at the lower end of the key by shear pin, said key sized to become engaged in said orientation slot,

spring means yieldably urging said guide key outwardly for engagement in the slot of the desired sleeve but allowing said key to bypass sleeves above the desired location,

releasing means on said movable body initially holding the shifting tool aligned in the main bore but releasable on upward movement of the support body relative to the movable body when the key is contacting said shoulder, and

shifting means connected to the shifting tool for shifting the shifting tool into the side pocket when the releasing means is released.

7. A well valve handling apparatus adapted for use in placing a valve in or removing a valve from a well tubing having a plurality of tubing mandrels each having a main bore therethrough and a valve receiving pocket offset from the main bore and including an orientation sleeve mounted in the main bore having a longitudinal orientation slot and a shoulder at the top of said slot, comprising,

a support body adapted to be moved in the tubing,

a movable body carried by and longitudinally slidable movable relative to the support body,

a guide key pivotally connected by a shear pin adjacent its lower end to the movable body,

spring means yieldably urging said guide outwardly for engagement in the longitudinal orientation slot of the desired mandrel but allowing said guide to downwardly bypass sleeves above the desired location,

a shifting tool pivotally supported from the support body and adapted to support a valve support apparatus,

releasing means on said movable body initially holding the shifting tool aligned in the main bore but releasable on movement of the movable body relative to the support body, and

shifting means connected to the shifting tool for shifting the shifting tool into the side pocket when the releasing means is released.

8. A well valve handling apparatus adapted for use in placing a valve in or removing a valve from a well tubing having a plurality of tubing mandrels each having a main bore therethrough and a valve receiving pocket offset from the main bore and including an orientation sleeve mounted in the main bore having a longitudinal slot and a shoulder at the top of said slot, comprising,

a support body adapted to be moved in the well tubing,

a movable body carried by and longitudinally movable relative to the support body,

a guide key pivotally connected to the movable body having an upwardly directed shoulder and an inwardly directed taper facing downwardly,

spring means yieldably urging said guide outwardly for engagement in the longitudinal orientation slot of the desired mandrel but allowing said guide to downwardly bypass sleeves above the desired location,

a key retracting shoulder on the support body for retracting the key when the support is moved toward the movable body,

spring means between said support body and said movable body yieldably urging said movable body away from the support body and thereby urging the key out of contact with the retracting shoulder,

a shifting tool pivotally supported from the support body and adapted to support a valve support apparatus,

releasing means on said movable body initially holding the shifting tool aligned in the main bore but releasable on movement of the movable body relative to the support body, and

shifting means connected to the shifting tool for shifting the shifting tool into the side pocket when the releasing means is released.

9. The apparatus of claim **8** including

means normally preventing longitudinal movement between the support body and the movable body.

10. The apparatus of claim **8** wherein the movable body includes,

first and second parts connected together with a shear pin adapted to be sheared when the valve handling apparatus is raised past a shoulder in a sleeve.

11. The apparatus of claim **8** wherein the key is pivotally supported adjacent its lower end by a shear pin.

12. The apparatus of claim **11** including,

said movable body including a recess into which the guide key is received when the shear pin is broken.

13. A well installation comprising,

a well tubing having a plurality of tubing mandrels each having a main bore therethrough and a valve receiving pocket offset from the main bore and including an orientation sleeve mounted in the main bore for coacting with a valve handling apparatus having a guide key comprising,

each such sleeve including a longitudinally directed orientation slot angularly spaced from the axis of the offset pocket a predetermined amount, said slots of each sleeve being angularly spaced the same amount from the axis of said pocket,

a guide surface positioned below such slot and directed upwardly and inwardly towards the bottom of the slot for receiving said guide key in said slot and orientating the valve handling apparatus, and

a shoulder positioned at the top of and entirely blocking each slot for preventing upward movement of said key through the slot for actuating the valve handling apparatus, and a valve handling apparatus comprising,

a support body adapted to be moved in the well tubing,

a movable body carried by and longitudinally movable relative to the support body,

a guide key pivotally connected to the movable body having an upwardly directed shoulder and an inwardly directed taper facing downwardly,

spring means yieldably urging said guide outwardly for engagement in the longitudinal orientation slot of the desired mandrel but allowing said guide to move downwardly to bypass sleeves above the desired location,

a key retracting shoulder on the support body for retracting the key when the support body is moved towards the movable body,

spring means between said support body and said movable body yieldably urging said movable body from the support body and thereby urging the key out of contact with the retracting shoulder,

a shifting tool pivotally supported from the support body and adapted to support a valve support apparatus,

releasing means on the movable body and initially holding the shifting tool aligned in the main bore but releasable on movement of the movable body relative to the support body, and

shifting means connected to the shifting tool for shifting the shifting tool into the side pocket when the releasing means is released.

14. The apparatus of claim **13** wherein the movable body includes,

first and second parts connected together with a shear pin adapted to be sheared when the valve handling apparatus is raised past a shoulder and a sleeve.

15. A tubing mandrel for use in a well tubing comprising,

a mandrel body having connecting means at each end for connection in a well tubing and having an open bore for alignment with the well tubing,

a valve pocket positioned in the body offset from the open bore,

a guide sleeve positioned in the open bore adjacent the pocket, said sleeve mounted in said open bore with the upper end of said guide sleeve recessed in the wall of the open bore whereby interfering contact between the upper end of the sleeve and objects moving downward through the open bore is prevented; said sleeve including a longitudinally directed orientation slot in said sleeve and angularly spaced from the axis of the pocket a predetermined amount,

a guide surface positioned below such slot and directed upwardly toward the bottom of the slot for orientating a valve handling apparatus relative to the pocket, and

a downwardly directed actuating shoulder in the body above the pocket for actuating a valve handling apparatus.

16. A tubing mandrel for use in a well tubing comprising,

a mandrel body having connecting means at each end for connection in a well tubing and having an open bore for alignment with the well tubing, a recess formed in the wall of the open bore;

a valve pocket positioned in the body offset from the open bore,

a guide sleeve mounted in the recess in the wall of the open bore adjacent the pocket with the internal surface of the sleeve coextensive with the internal surface of the open bore, said sleeve including a longitudinally directed orientation slot in said sleeve and angularly spaced from the axis of the pocket a predetermined amount,

a guide surface positioned below such slot and directed upwardly toward the bottom of the slot for orientating a valve handling apparatus relative to the pocket, and

a downwardly directed actuating shoulder in the body above the pocket for actuating a valve handling apparatus.

17. The mandrel of claim 16 wherein said sleeve is positioned with its internal surface coextensive with the internal surface of said open bore adjacent the upper end of said sleeve.

18. A tubing mandrel for use in a well tubing comprising,

a mandrel body having connecting means at each end for connection in a well tubing and having an open bore for alignment with the well tubing,

a valve pocket positioned in the body offset from the open bore,

a guide sleeve positioned in the open bore adjacent the pocket, said sleeve mounted in said open bore with the internal surface of the sleeve being parallel to and having a diameter at least as large as the internal surface of said open bore; said sleeve including a longitudinally directed orientation slot in said sleeve and angularly spaced from the axis of the pocket a predetermined amount,

a guide surface positioned below such slot and directed upwardly toward the bottom of the slot for orientating a valve handling apparatus relative to the pocket, and

a downwardly directed actuating shoulder in the body above the pocket for actuating a valve handling apparatus.

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