



US00PP34136P2

(12) **United States Plant Patent**
Legarra(10) **Patent No.:** US PP34,136 P2
(45) **Date of Patent:** Apr. 19, 2022(54) **CLEMENTINE MANDARIN TREE NAMED
'AECO1'**(50) Latin Name: *Citrus x clementina*
Varietal Denomination: AECO1(71) Applicant: **Gestion Ecosistemas Agricolas S.L.**,
Valencia (ES)(72) Inventor: **Estanislao Garavilla Legarra**, Valencia
(ES)(73) Assignee: **Gestion Ecosistemas Agricolas S.L.**(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(b) by 0 days.(21) Appl. No.: **17/307,198**(22) Filed: **May 4, 2021**(51) **Int. Cl.***A01H 5/08* (2018.01)
A01H 6/78 (2018.01)(52) **U.S. Cl.**USPC **Plt./202**(58) **Field of Classification Search**
USPC Plt./202, 201
CPC ... A01H 5/08; A01H 5/00; A01H 6/78; A01H
6/785; A01H 6/00; A01H 6/74
See application file for complete search history.(56) **References Cited****PUBLICATIONS**Boletin del Registro de Variedades Cimerciales Boletin No. 6/2019,
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(57) **ABSTRACT**A new distinctive clementine mandarin tree variety named
'AECO1' particularly characterized by abiotic stress resis-
tance, early harvest period, high productivity, a flattened
fruit shape and the bright intense orange skin color. The fruit
shows a significant holding post maturity ability on tree for
nearly 3 months (no puffing).**4 Drawing Sheets****1**Latin name of the genus and species: *Citrus x clementina*.
Variety denomination: 'AECO1'.**BACKGROUND OF THE INVENTION**

The present invention is to a new and distinct variety of mandarin clementine tree, which is named 'AECO1'. 'AECO1' is a mandarin clementine selection developed in Valencia, Spain, from an irradiated bud of the unpatented *Citrus clementina* 'Clemenules', which is a mutation of the unpatented *Citrus clementina* 'Clementina Fina' originating in Nules, Castellon, Spain.

'AECO1' originated as a single plant and was asexually reproduced by grafting budwood onto 'Troyer' (unpatented) rootstocks. 'AECO1' was selected and propagated as follows: Irradiation of budwood from 'Clemenules' trees was developed by using 40 Grays on the surface on the plant material of gamma irradiation from Cobalt-60 irradiation source. Buds from this irradiation were propagated onto rootstocks in a greenhouse located in Pego, Alicante, Spain, where the plants were grown to a size appropriate for field planting. These trees were planted in 2016 in a controlled, confidential field at a farm in Pego, Spain. Fruit on the trees was evaluated during three fruit cycles and several trees producing fruit were identified. Additional propagation of 'AECO1' were maintained in the greenhouse at the farm in Pego, Spain.

SUMMARY OF THE INVENTION

The present invention provides a novel mandarin clem-
entine variety having the characteristics described and illus-

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trated herein. The variety, 'AECO1', is a mandarin clemen-
tine selection developed at a commercial farm in Alicante,
Spain, from an irradiated bud of the unpatented mandarin
cultivar 'Clemenules'. 'AECO1' combines the early season
maturity, moderated sized flattened shape fruit, and a bright
intense reddish orange skin color. It further distinguishes
itself by being very low seeded and easy to peel, featuring
a resistance to temperature abiotic stress, and for the further
characteristics to be detailed herein.

COMPARISON TO PARENT VARIETY

Differences between 'AECO1' and the parent and similar
variety 'CLEMENULES' are summarized below, as well as
in Table 1.

1. Fruit time of maturity for consumption in 'AECO1' is earlier than 'Clemenules' and presence of navel opening is occasionally present in the former and absent in the latter.
2. Fruit main color of flesh in 'AECO1' is dark orange with a strong surface glossiness while 'Clemenules' shows a medium orange color and a weak surface glossiness.
3. 'AECO1' shows a significant high temperature resis-
tance whereas 'Clemenules' resistance is moderate and there is no puffing on tree in 'AECO1''s fruit while puffing happens in 'Clemenules' fruit on tree.
4. Presence of areola in 'AECO1' is absent while in
'Clemenules' is incomplete, displaying the former a
medium strength of segment walls when the latter
exposes a strong strength of segment walls.

5. Concerning colors, the albedo in ‘AECO1’ is light whitish yellow, rind color is medium orange and adherence weak; in ‘Clemenules’, albedo is white and the rind color is pale orange with a strong rind adherence.
6. Pollen viability in ‘AECO1’ is absent with an average of less than one seed per fruit, contrasting ‘Clemenules’ high pollen viability high with an average of twenty to forty seeds per fruit.
7. ‘AECO1’ distinguishes itself by being very low seeded (<1 seed per fruit) differing from ‘Clemenules’ which will set as many as about 10 seeds in cross-pollinated situations.

TABLE 1

Comparison of ‘AECO1’ with ‘Clemenules’		
Characteristic	‘AECO1’	‘CLEMENULES’
Anther color	white	yellow
Anther: pollen viability	absent	present
Pollen viability	low (<10% germination)	High
Fruit oil glands	Present, evenly sized	Absent
General rind color	Orange	Medium pale orange
Maturity	Early October	Mid October
Fruit: color of albedo	RHS Yellow-White 158A	RHS White 155A
Fruit: rind adherence	Weak	Strong
Seeds/fruit	Average less than 1	20-40
Leaf blade: shape in cross section	Straight or weakly concave	Intermediate
Fruit: position of broadest part:	Towards distal end	At middle
Fruit: presence of areola	Absent	Incomplete
Fruit: presence of navel opening	Occasionally present	Absent
Fruit surface: glossiness (shininess)	Strong	Weak
Fruit: general main color of flesh	Dark orange	Medium orange
Fruit: strength of segment walls	Medium	Strong
Time of maturity of fruit for consumption	Early to mid-season	Mid-season
Resistant to high temperatures	High	Moderate
Puffing	Not puffing	Puffing

BRIEF DESCRIPTION OF THE PHOTOGRAPHS

The accompanying photographic illustration shows typical samples of vegetative growth of 4-year old specimens of the new variety, in color as nearly true as it is reasonably possible to make in a color illustration of this character. Plants were grown in Alicante, Spain. Colors in the photograph may differ from the color values cited in the detailed botanical description below, which accurately describes the colors of the new Clementine.

FIG. 1 illustrates flowers of ‘AECO1’.

FIG. 2 illustrates fruits of ‘AECO1’.

FIG. 3 illustrates a tree of ‘AECO1’.

FIG. 4 illustrates foliage of ‘AECO1’.

COMPARISON WITH KNOWN VARIETIES

The new variety ‘AECO1’ can be compared to the unpatented commercial variety ‘Marisol’. ‘AECO1’ differs from ‘Marisol’ in the following:

1. ‘AECO1’ has no viable pollen, ‘Marisol’ has a moderate amount of viable pollen.

2. Fruit rind color of ‘AECO1’ is darker than fruit rind color of ‘Marisol’.

The new variety ‘AECO1’ can be compared to the unpatented commercial variety ‘Arrufatina’. ‘AECO1’ differs from ‘Arrufatina’ in the following:

1. ‘AECO1’ has no viable pollen, ‘Arrufatina’ has a moderate amount of viable pollen.
2. Fruit rind color of ‘AECO1’ is much darker than fruit rind color of ‘Arrufatina’.
3. Fruit maturity of ‘AECO1’ begins approximately 2 weeks earlier than ‘Arrufatina’.

The new variety ‘AECO1’ can be compared to the commercial variety ‘Clemenpons’ (U.S. Patent Application Publication No. 2003/0135903 P1, abandoned). ‘AECO1’ differs from ‘Clemenpons’ in the following:

1. ‘AECO1’ has no viable pollen, ‘Clemenpons’ has an abundant amount of viable pollen.
2. Fruit rind color of ‘AECO1’ is darker than fruit rind color of ‘Clemenpons’.
3. Fruit maturity of ‘AECO1’ begins approximately 2 weeks earlier than ‘Clemenpons’.
4. Rind adherence is weak in the new variety; rind adherence is strong in this comparator.
5. The new variety ‘AECO1’ is not susceptible to “puffing”, as is ‘Clemenpons’. “Puffing” is defined as a condition where fruit segments become loosened from the interior skin surface and the fruit in its entirety becomes soft in feel and appearance.

DETAILED DESCRIPTION OF THE INVENTION

Evaluation of ‘AECO1’ began on the original tree at the farm in Alicante, Spain 2016. Tree size, growth and fruit production characteristics and fruit quality characteristics have been compared to ‘Clemenules’ from the same location. ‘AECO1’ trees have also been evaluated for three years at the same location.

The tree size and growth characteristics of ‘AECO1’ have been consistent with ‘Clemenules’ throughout the whole evaluation. The tree height reached an average of 2 meters high with a 2.5 meter dense crown diameter, displaying a moderately vigorous aspect. An upright trunk with a circumference of 35 cm and a smooth surface texture, covered by a brown bark (RHS N199A). Thorniness is absent. Tree growth habit is upright with production commencing in the second year after planting. Alternate bearing does not appear to be a problem of any significance while evidencing resistance to abiotic stress.

The branching arrangement is alternate with an amount from 2 to 7 lateral branches at an angle from main trunk of 115° C. to 140° C. Foliage displays a straight or weakly concave shape with an acute apex, and a medium mature leaf blade length of 8.5 cm and 3.5 cm width, showing an upper green leaf color (RHS 137A) and a green under leaf color (RHS 143A). A short petiole length of 0.8 millimeters, a width of 0.4 mm in a green color (RHS 143A) and smooth texture.

Fruit size is similar to ‘Clemenules’, approximately 58 mm diameter, 38 mm in height, averaging approximately 80 grams per fruit. Fruit is flattened in shape with a bright intense reddish orange rind color (RHS 28A) and a smooth rind texture, with an occasional navel presence and a hollow axis structure. Rind adherence and separation is weak,

thickness is approximately 3 mm and the albedo is light whitish yellow (RHS 158A) with a 2 mm loose thickness.

Fruit flesh (pulp) color is dark orange (RHS 25A) and finely textured. There is an absence of fruit neck and style, showing oil glands with roughly all more or less the same size. Fruit weight averages 80 g and the inflorescence is absent. (See Summarized fruit characteristics in Table 3).

Fruit number of seeds (controlled manual self-pollination) is absent or very few, the number of seeds/fruit (cross-pollinated conditions) is of <1 on average. The seeds are "mono-embryonic" (there is absence of polyembryony). Regarding color palette of seeds: the external coat is yellowish white RHS 157A, the cotyledon yellowish green (RHS 145C), the inner coat color is a medium brown (RHS N199C), weight averages 2 grams per seed, with a length of 1.5 cm and a width of 0.7 cm and a core diameter of 0.5 cm. 'AECO1' distinguishes itself by being very low seeded (<1 seed per fruit) in all situations of cross-pollination.

Flowering habit is once per year, showing a complete flower structure and a size of 1.2 cm approx. Petal and anther colors are white (RHS 155B White) presenting an absence in pollen viability. Peduncles are strong and ribbed, with a length of 0.5 cm and diameter of 0.4 cm, at an approximate 40° to the lateral branch angle. Peduncle color is Green (RHS 140D) and calyx shapes displays a slightly rounded shape.

Fruit is juicy, with a rich sweet flavor when mature. The fruit is relatively easy to peel with 136% soluble solids (at maturity) a high percentage of juice (55%) and a medium acidity at maturity. Fruit quality after storage is excellent, approximately 30 days at 5° C.

In Pego, Alicante 'AECO1', fruit matures from October until late December. 'AECO1' holds its fruit quality characteristics in tree 75 days past maturity. The temperature ranges at the Pego Farm oscillates from 40° C. to 0° C. during the day and from 25° C. to 0° C. at nighttime. The tree of the new variety 'AECO1' evidenced a major resistance to extreme temperature of over 40° being also more efficient under average normal temperature.

The general soil condition at the farm in Pego is clay loamy. The trees of the new variety 'AECO1' displayed a resistance to abiotic stress beyond 'Clemenules' trees, evidencing a major resistance in the same soil conditions.

All major color code designations are made with reference to The Royal Horticultural Society Color Chart designations. The chart used in the identification of colors is The R.H.S. Colour Chart of The ROYAL HORTICULTURAL SOCIETY, 2015 edition, except where general colors of ordinary significance are used. Color values were taken under daylight conditions in full sunlight.

The Royal Horticultural Society (R.H.S.) color numbering system is used herein for the color description of the rind, seed bark, leaf, flower, flesh color and other interest of the 'AECO1' tree.

DETAILED BOTANICAL DESCRIPTION

Botanical classification: *Citrus clementina* 'AECO1'.

TABLE 2

Tree, leaf, and seed characteristics 'AECO1' for 4-year-old tree.	
Tree height	2 m
Crown Density:	Dense
Crown diameter	2.50 m

TABLE 2-continued

Tree, leaf, and seed characteristics 'AECO1' for 4-year-old tree.	
5	Crown shape
	Globular
	Quantity of Lateral Branches
	2 to 7
	Branching Angle of Lateral Branches from Main Trunk:
	115° to 140°
	Arrangement:
	Alternate
	Trunk circumference
	35 cm
	Trunk surface texture
	Smooth
10	Rootstock-scion compatibility
	No incompatibility known
	Tree vigor
	Moderately vigorous
	Bark color
	RHS N199A Grey-Brown
	Leaf arrangement
	Asymmetric
	Leaf aspect
	Straight or weakly concave
	Leaf Margin
	Entire, or irregular, shallow, infrequent crenations
15	Leaf shape
	Narrow ovate
	Leaf blade length
	8.5 cm medium
	Leaf blade width
	3.5 cm medium
	Leaf apex
	Acute
	Mature Leaf upper color
	RHS 137A Green
	Mature Leaf under color
20	Petiole length
	0.8 mm
	Petiole width
	0.4 mm
	Petiole color
	RHS 143A Green
	Petiole Texture:
	Smooth
	Petiole Wings
	Absent
	Thorniness
25	Inflorescence type
	Single occurring flowers.
	Flowering habit
	Flowering occurs between February 20 until May 5 in Pego, Alicante.
	Flower size
30	Flower fragrance:
	Moderate
	Calyx size:
	57 mm
	Calyx shape:
	Slightly rounded
	Calyx color:
	RHS 149C Yellow-Green
	Calyx texture:
	Slightly rough
	Flower structure
	Complete
	Petal color
	RHS 155B White
	Petal Quantity:
	4
	Petal arrangement:
	Symmetrical, not overlapping
	Length:
	0.92 cm
	Width:
	0.45 cm
	Stamen length:
	57 mm
	Anther color
	RHS 155B White
	Pollen viability
40	Non-viable
	Pistil length:
	57 mm

TABLE 3

Fruit characteristics of 'AECO1' Averages	
50	Fruit shape
	Flattened sphere
	Fruit diameter
	58 mm
	Fruit height
	38 mm
	Fruit weight
	80 gr
	Fruit: shape of distal end
	Flattened
	Fruit neck
	Absent
	Style
	Non-persistent.
	Rind texture
	Smooth
	Oil glands
	Present, consistently sized
	Fruit: color of flesh
	RHS 25A Orange
	Fruit: main color of skin
	RHS 28A Orange.
	Fruit areola
	Not present
	Rind thickness
	3 mm, medium
	Albedo thickness
	2 mm, loose
	Albedo color
	RHS 158A Yellow-White
	Albedo quantity adhering to flesh
	Absent or very small
	Albedo strands
	Very small
	Rind adherence
	Weak
	Rind separation
	Weak
	Flesh (pulp) texture
	Medium
60	Number of segments
	11-13

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TABLE 3-continued

Fruit characteristics of 'AECO1'	
Averages	
Rudimentary segments	Absent, or very rare
Fruit juice vesicle size	Medium
Axis: structure	Hollow
Navel presence	Occasionally present
Fruit: number of seeds (controlled manual self-pollination)	Absent or few
Quantity of seeds/fruit(cross-pollinated conditions)	<1 on average
Seed: polyembryony	Absent (Mono embryonic)
Seed external coat	RHS 157A Green-White
Seed cotyledon color	RHS 145C Yellow-Green
Seed inner coat color	RHS N199C Grey-Brown
Seed weight	2 grams
Seed length	1.5 cm
Seed width	0.7 cm
Seed core diameter	0.5 cm
Juice %	High. 55%

TABLE 3-continued

Fruit characteristics of 'AECO1'	
Averages	
5	Soluble solids (at maturity)
	Acid (at maturity)
	Season of maturity
10	Productivity
	Fruit holding ability on tree past maturity
	Shipping quality
	Fruit quality after storage
15	Market use

What is claimed is:

1. A new and distinct cultivar of *Citrus* tree named 'AECO1' as herein illustrated and described.

* * * * *



FIG. 1



FIG. 2



FIG. 3

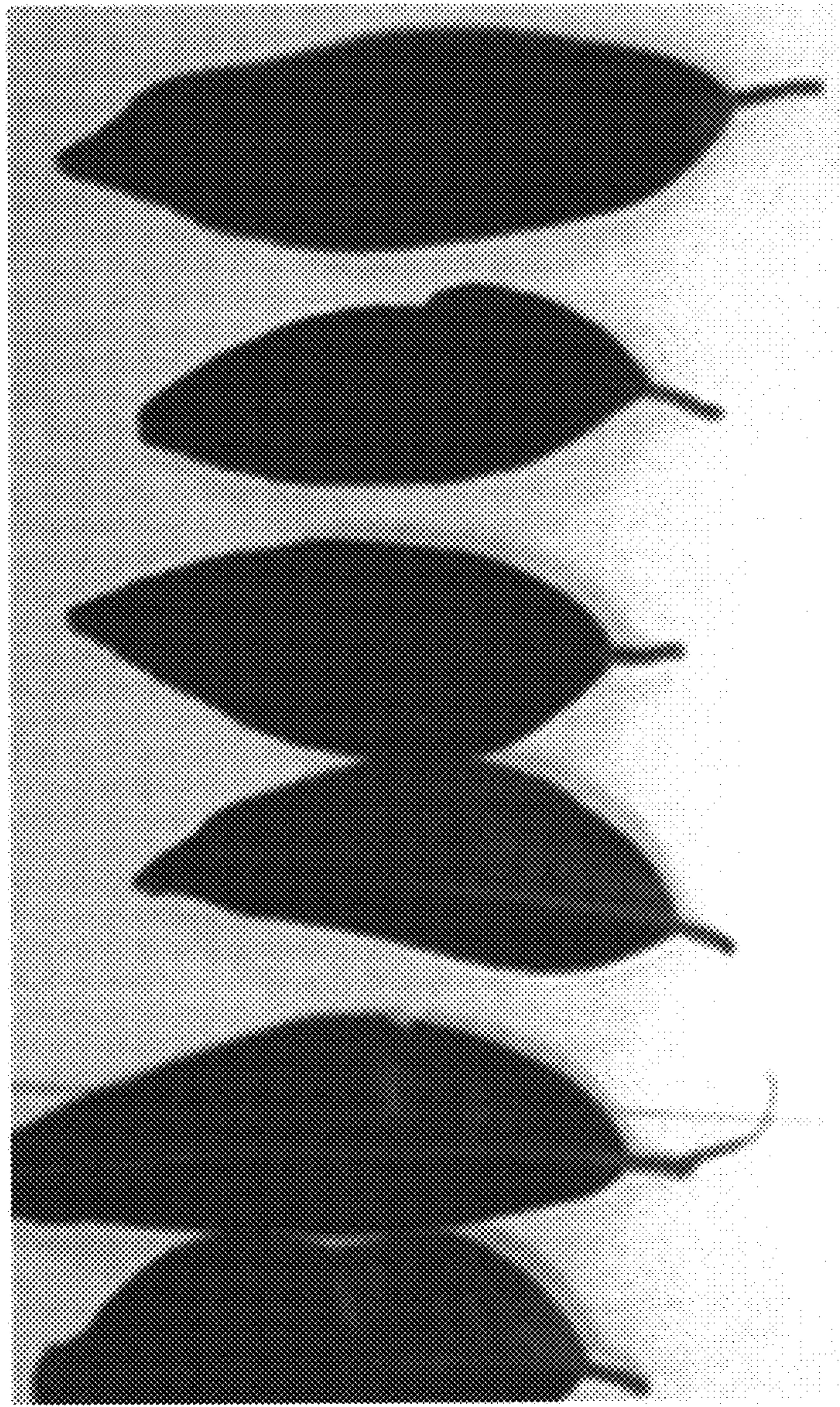


FIG. 4