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(12) **United States Design Patent**
Mock et al.

(10) **Patent No.:** **US D989,556 S**
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(54) **QUAD BLADE UNIT**

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(73) Assignee: **Whirlpool Corporation**, Benton
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(**) Term: **15 Years**

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(51) **LOC (14) Cl.** **31-00**

(52) **U.S. Cl.**

USPC **D7/412; D7/378**

(58) **Field of Classification Search**

USPC D7/378, 412–413, 510, 602, 629,
D7/665–666, 669, 679, 693–694;
D15/29, 147; D23/200

CPC .. A23N 1/00; A23N 1/02; A47G 19/22; A47J
43/04; A47J 43/25; A47J 43/042; A47J
43/044; A47J 43/046; A47J 43/075; A47J
43/0722; A47J 43/0727; A47J 43/0766;
B01F 3/00; B01F 3/0807; B01F 3/0853;
B01F 7/0025; B01F 13/0059; B01F
13/0064; B02C 1/08; B02C 2/04; B02C

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(57) **CLAIM**

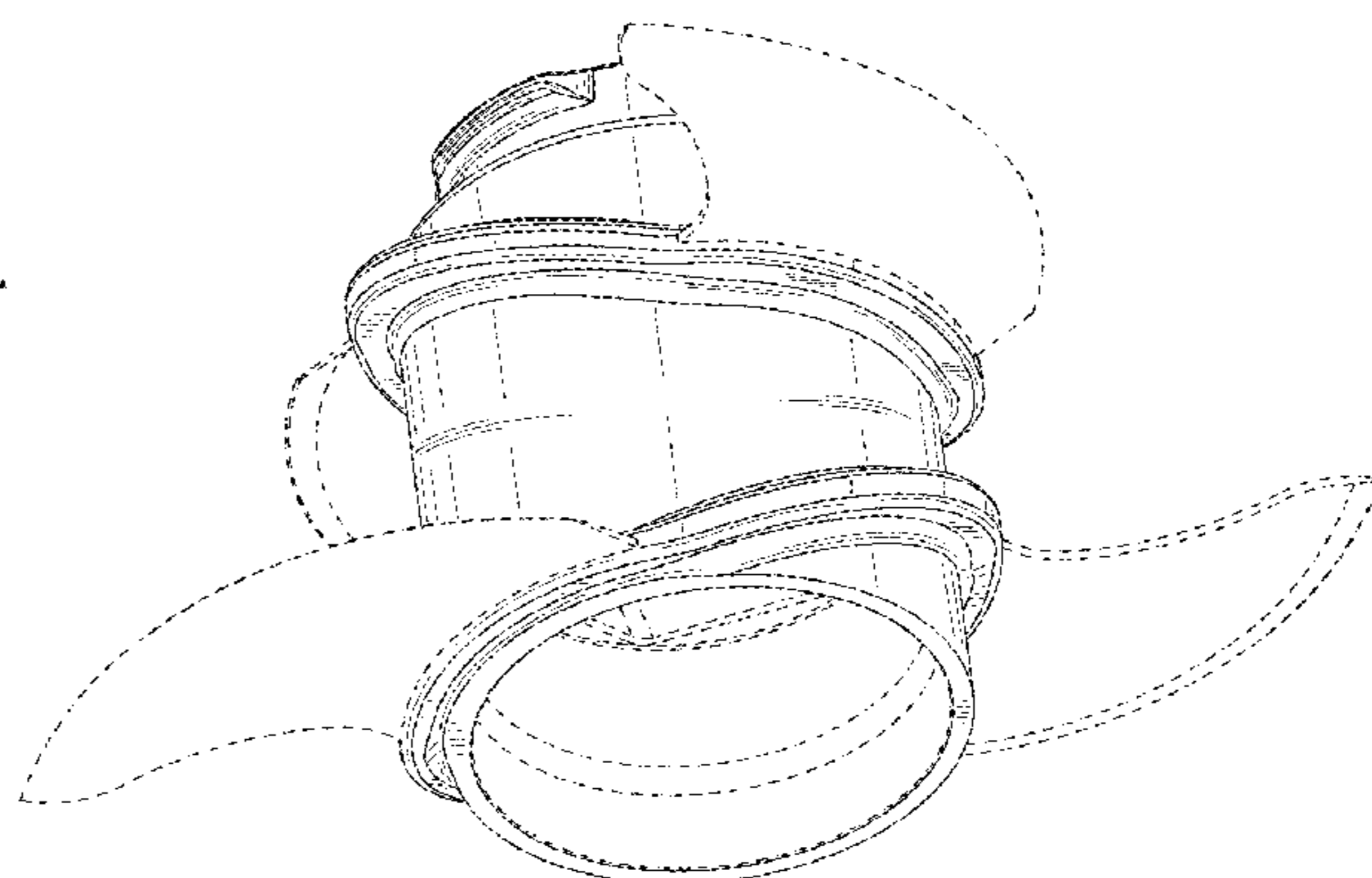
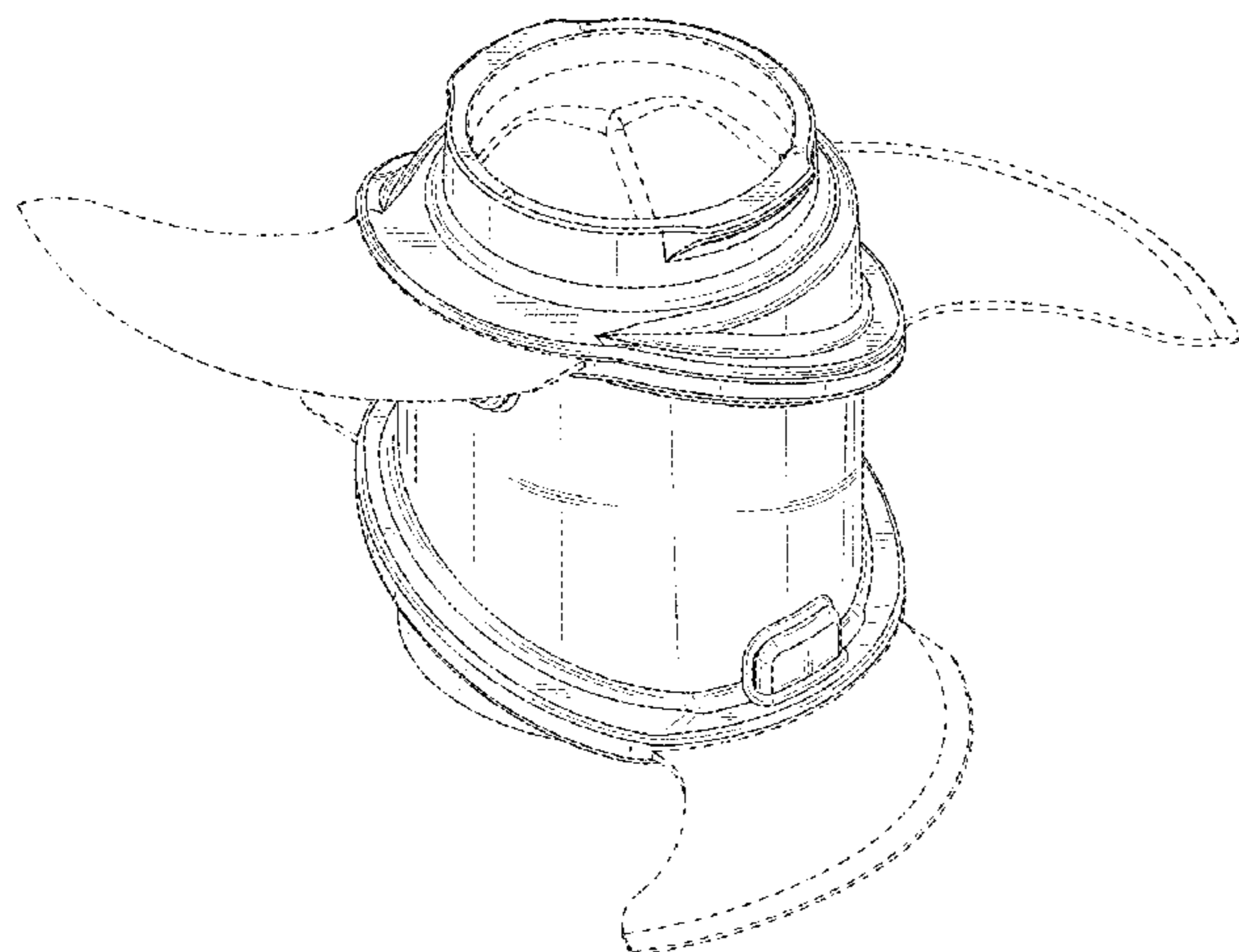
We claim the ornamental design for a quad blade unit, as shown and described.

DESCRIPTION

FIG. 1 is a first top perspective view of a quad blade unit of the present disclosure;
FIG. 2 is a first bottom perspective view of the quad blade unit of FIG. 1;
FIG. 3 is a second top perspective view of the quad blade unit of FIG. 1;
FIG. 4 is a second bottom perspective view of the quad blade unit of FIG. 1;
FIG. 5 is a first side elevational view of the quad blade unit of FIG. 1;
FIG. 6 is a second side elevational view of the quad blade unit of FIG. 1;
FIG. 7 is a front elevational view of the quad blade unit of FIG. 1;
FIG. 8 is a rear side elevational view of the quad blade unit of FIG. 1;
FIG. 9 is a top plan view of the quad blade unit of FIG. 1; and,
FIG. 10 is a bottom plan view of the quad blade unit of FIG. 1.

The broken lines depict portions of the article that form no part of the claimed design.

1 Claim, 10 Drawing Sheets



(58) **Field of Classification Search**

CPC 4/42; B02C 4/142; B02C 4/143; B02C
4/423; B02C 13/1835; B28C 5/10; B28C
5/12

See application file for complete search history.

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Commonly assigned co-pending U.S. Appl. No. 29/803,777, filed Aug. 16, 2021, including filing receipt, application, appendix, and drawings, 27 pages.

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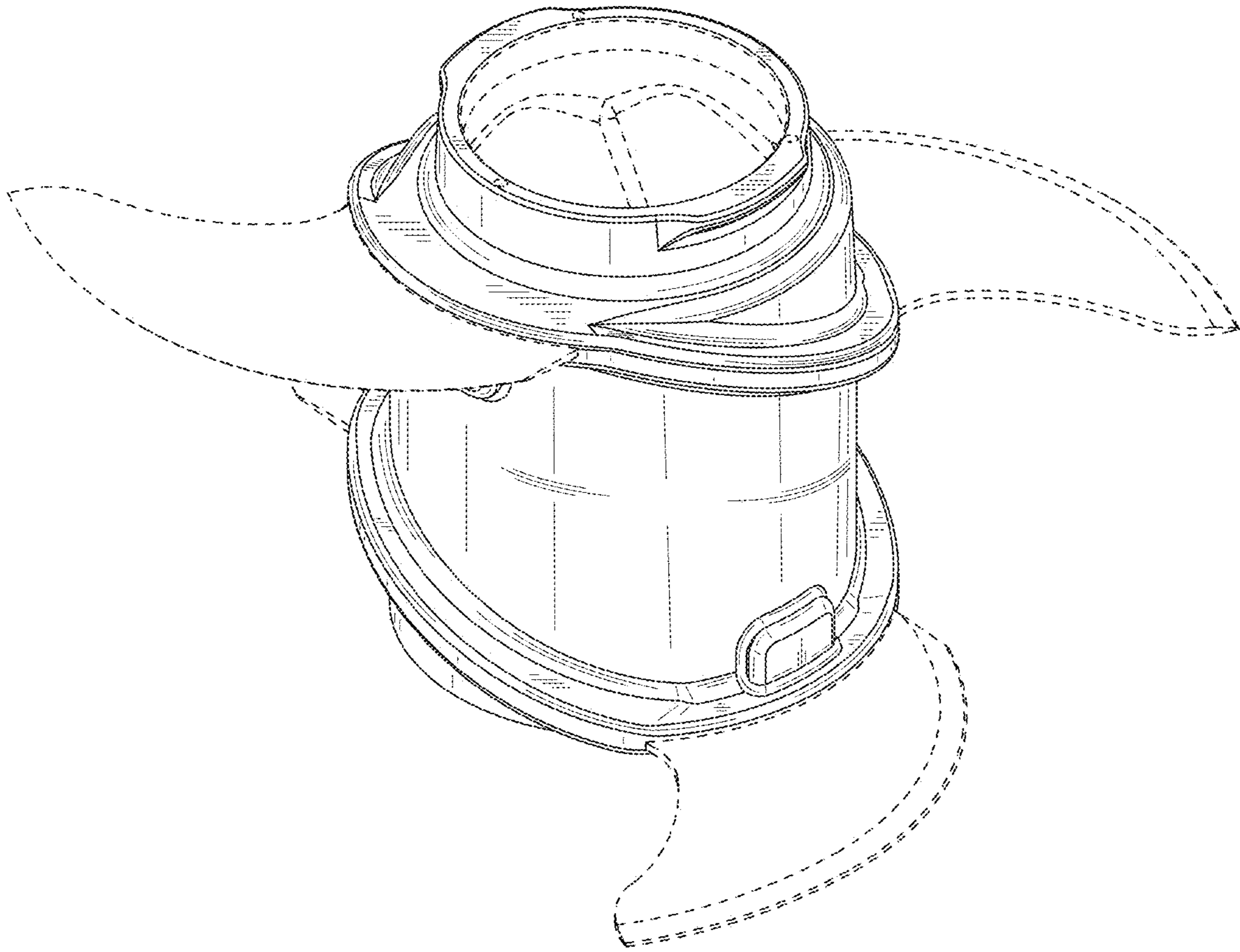


FIG. 1

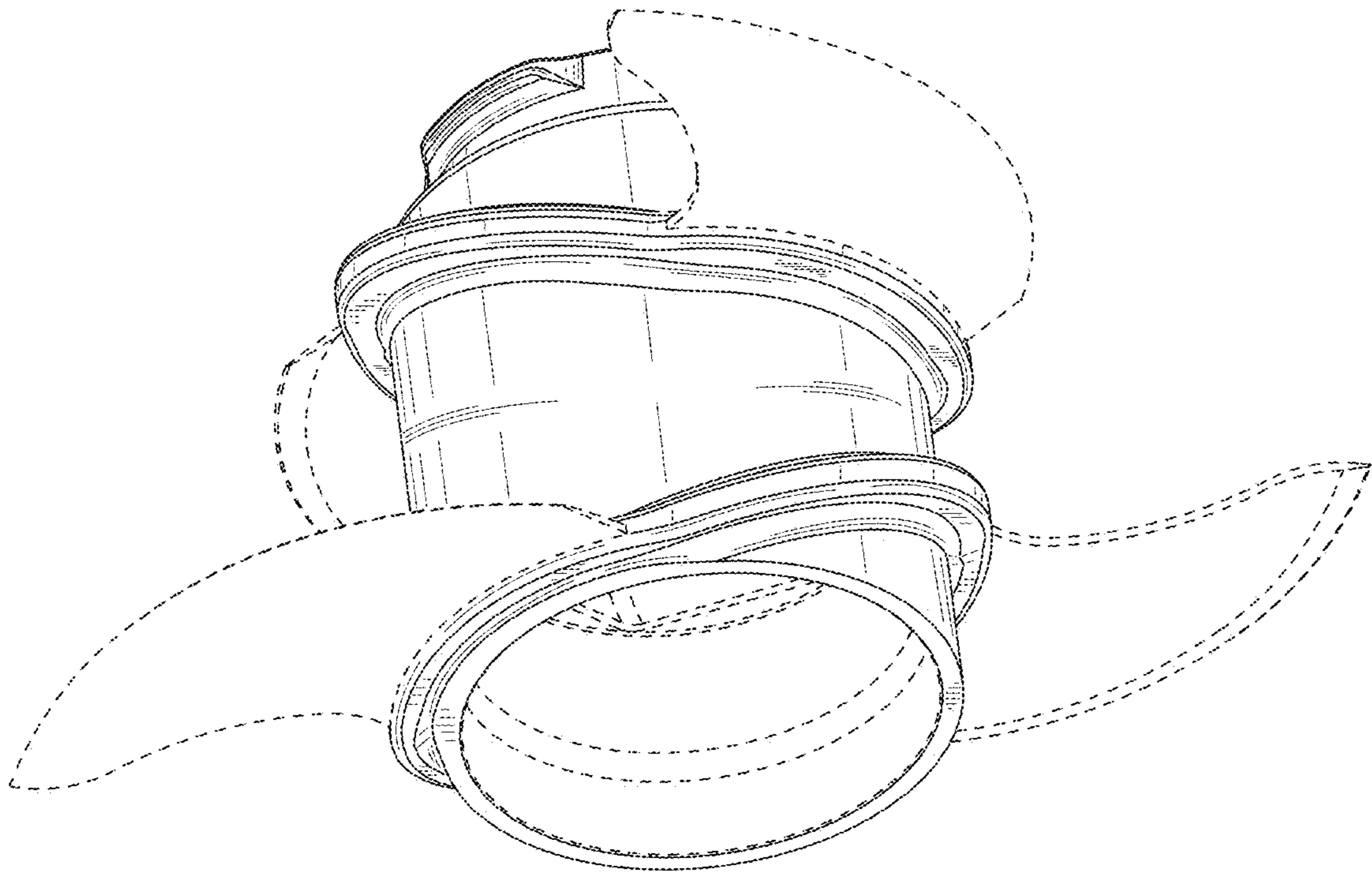


FIG. 2

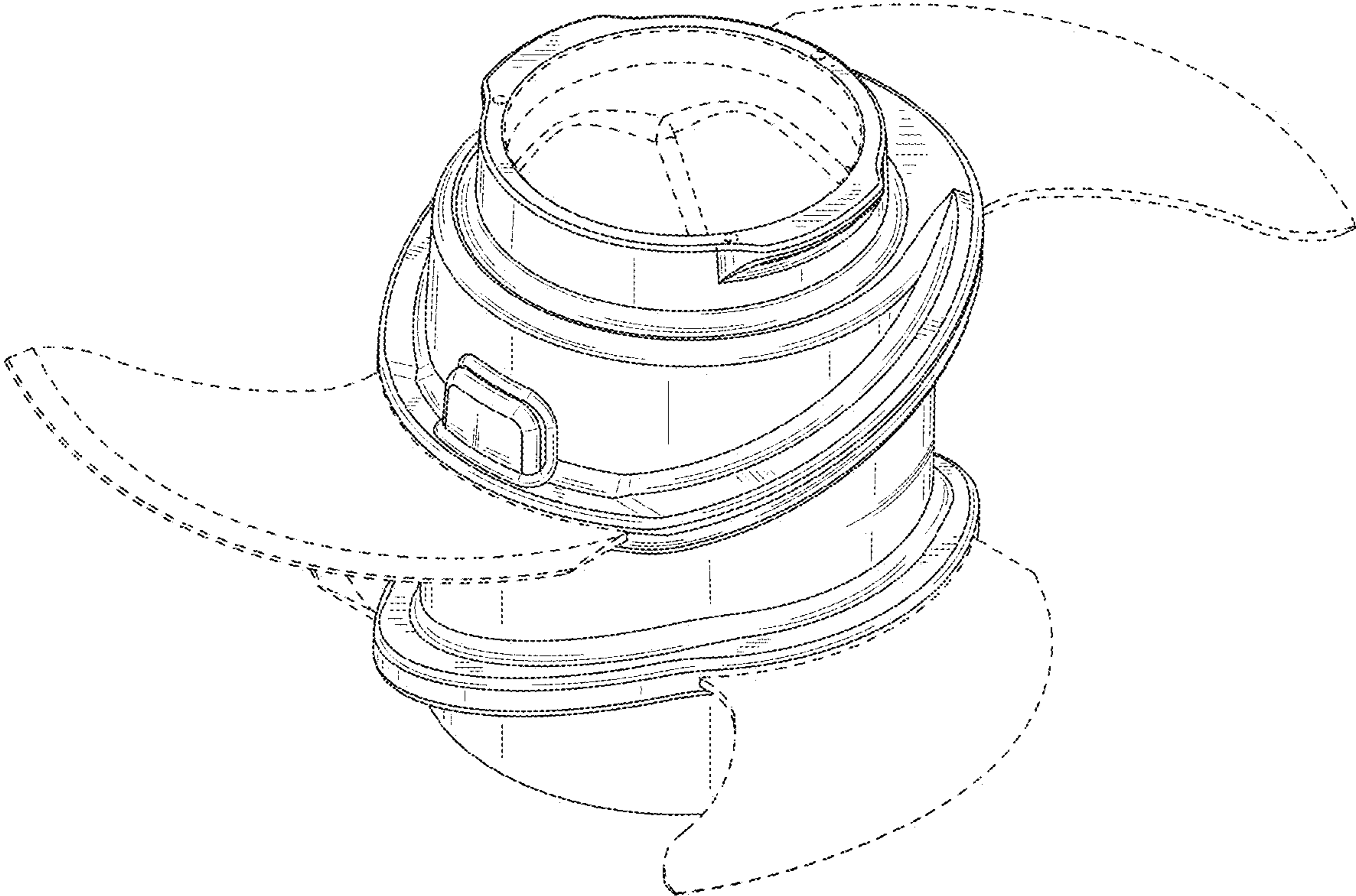


FIG. 3

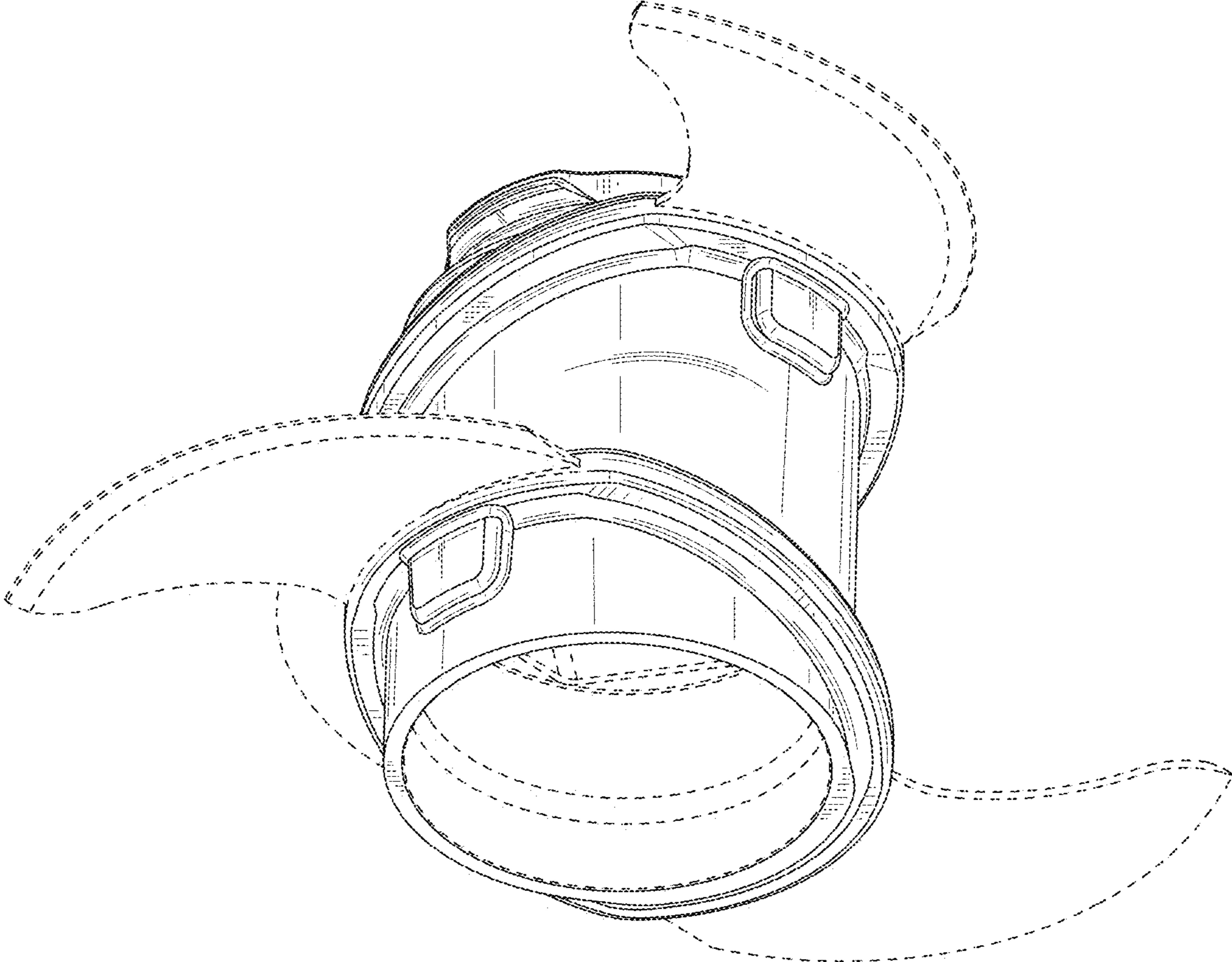


FIG. 4

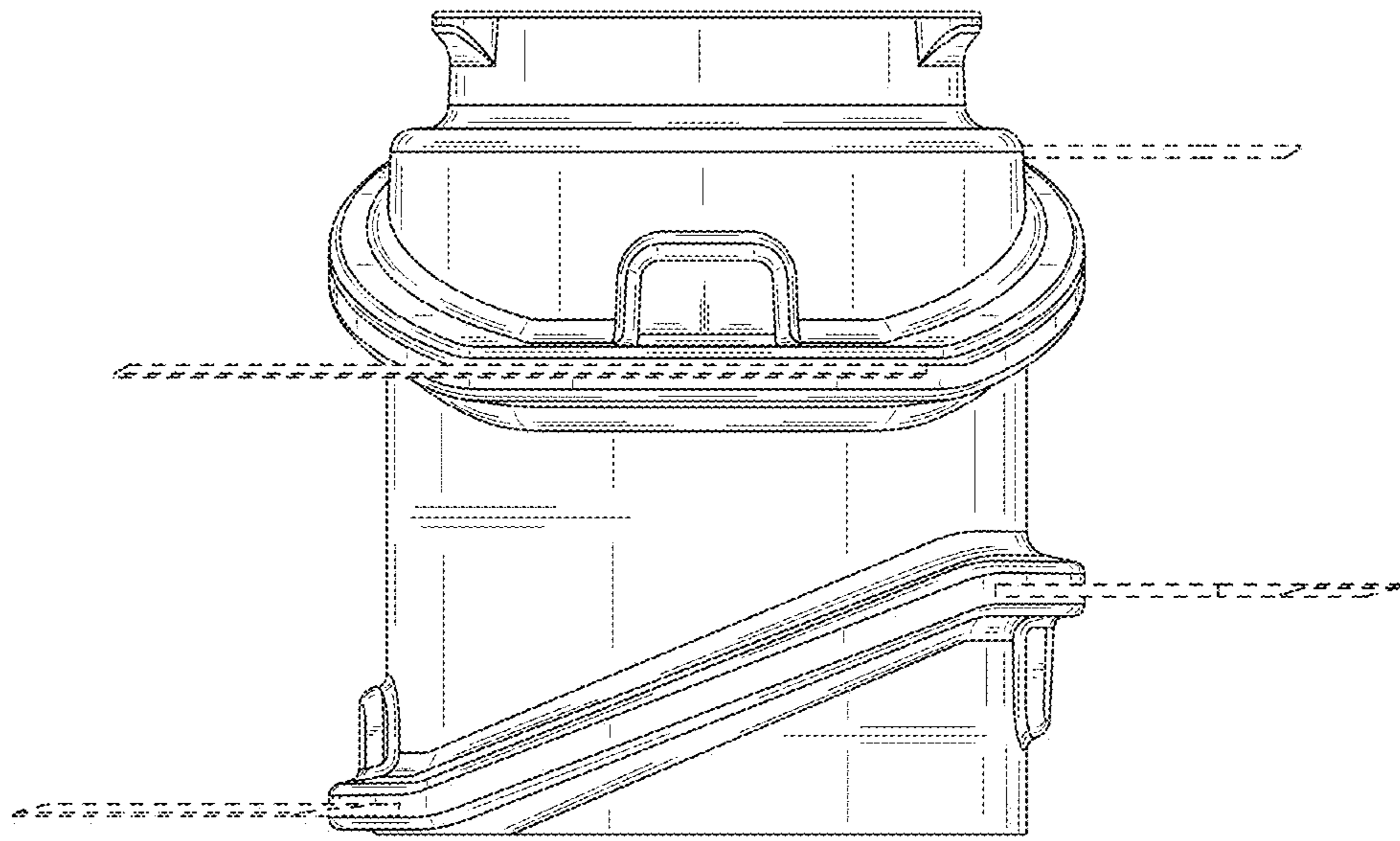


FIG. 5

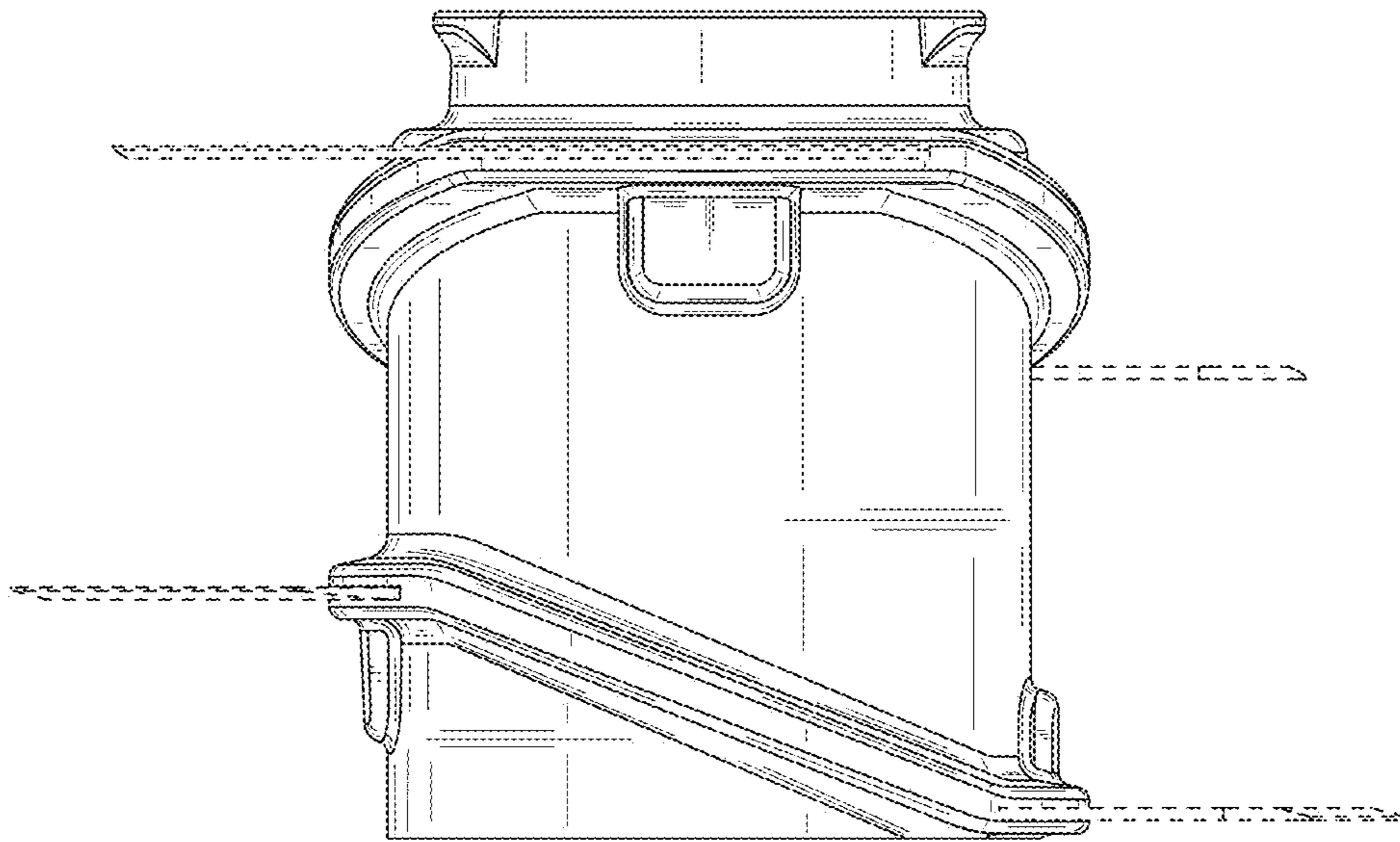


FIG. 6

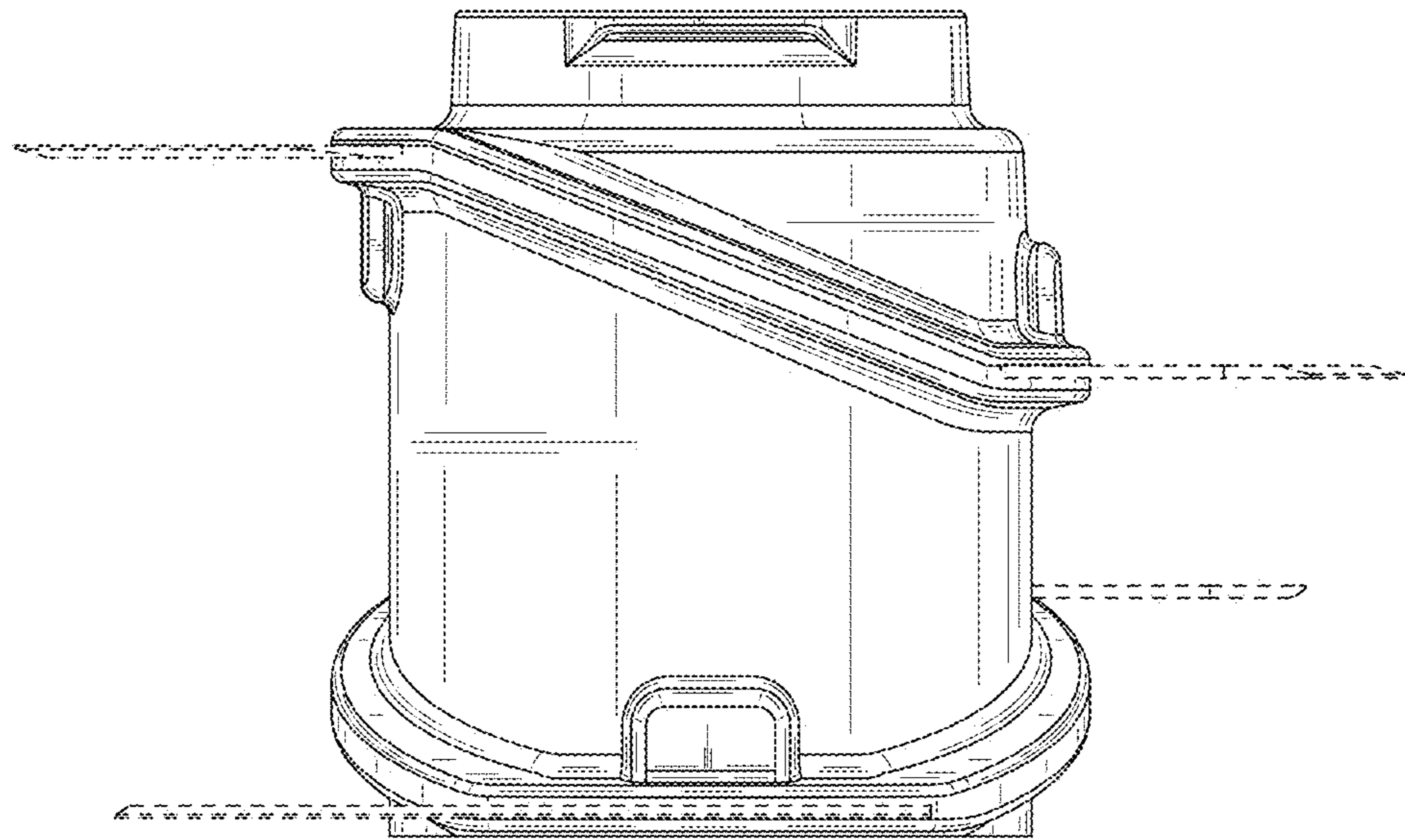


FIG. 7

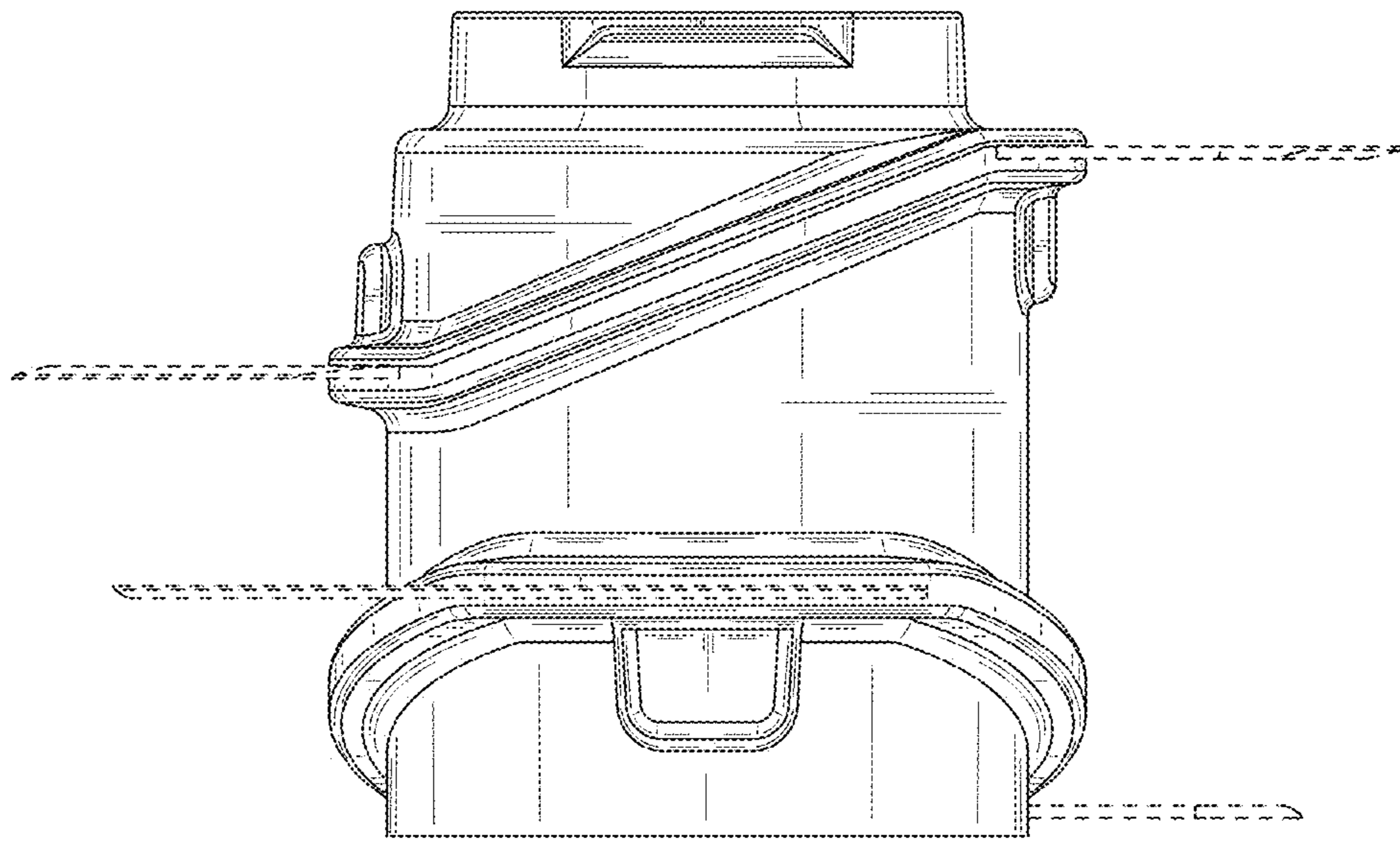


FIG. 8

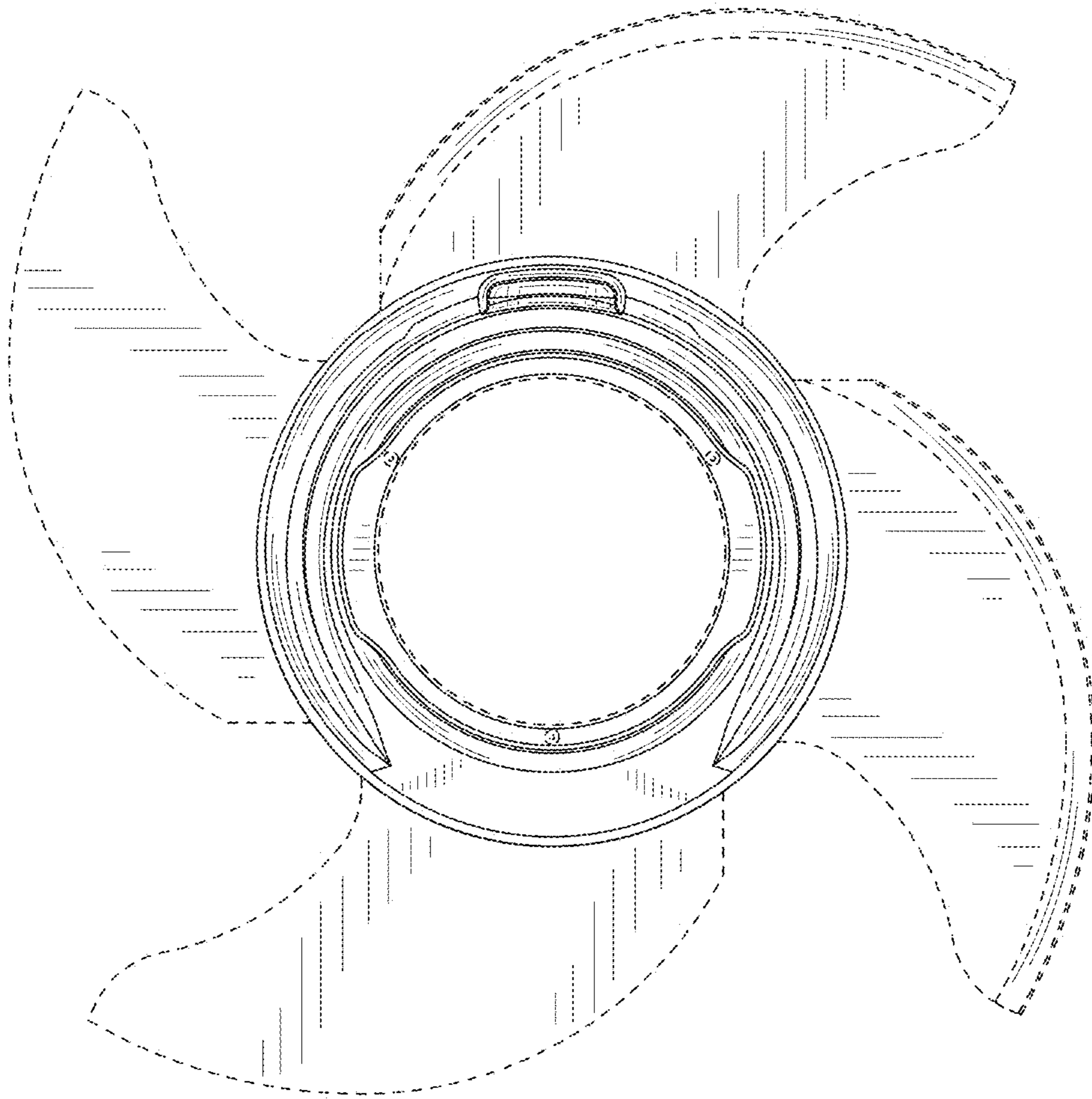


FIG. 9

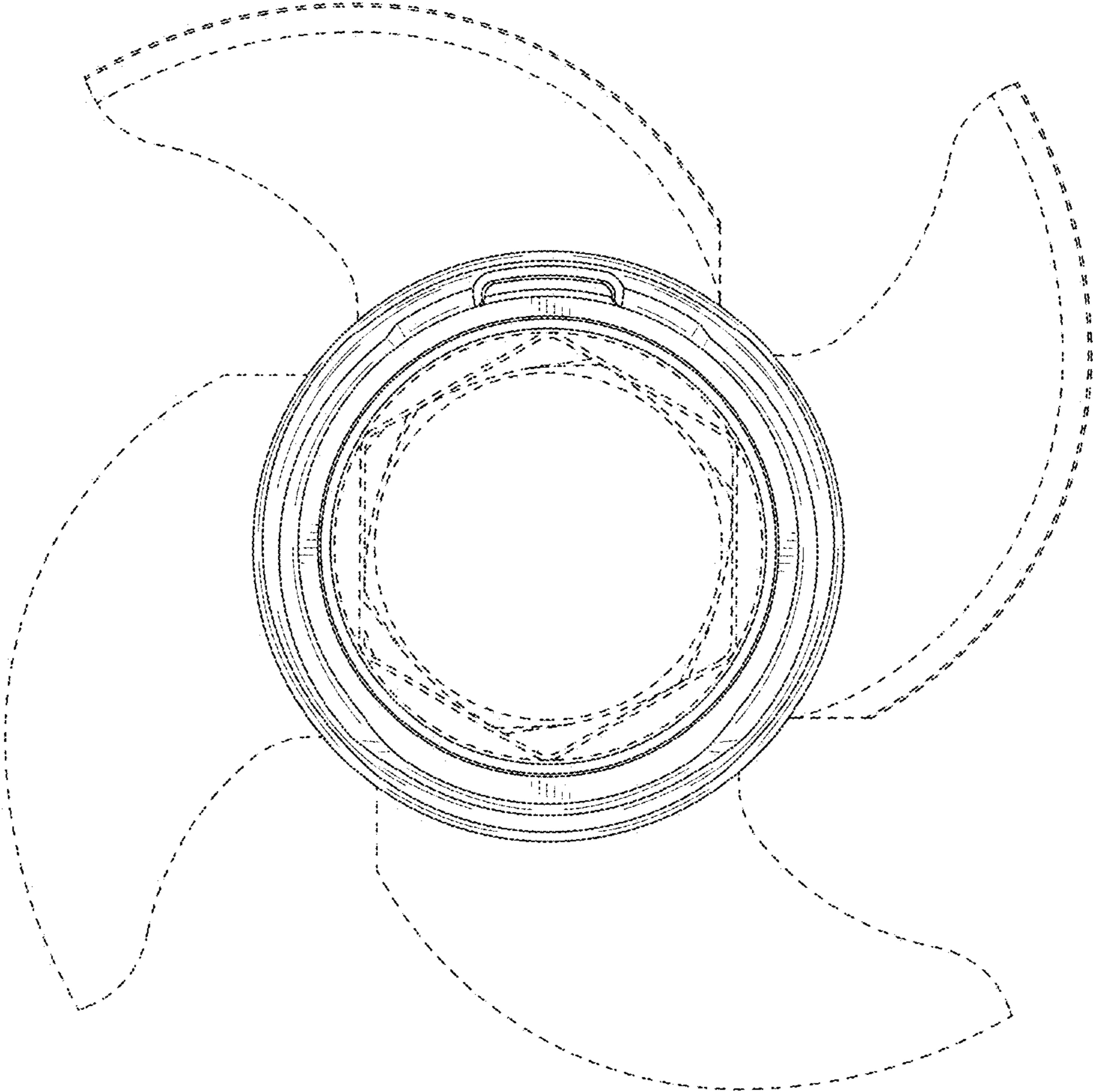


FIG. 10