



US00D982458S

(12) **United States Design Patent**
Whitmore et al.(10) **Patent No.:** US D982,458 S
(45) **Date of Patent:** ** Apr. 4, 2023(54) **METAL FOOD CONTAINER**(71) Applicant: **BALL CORPORATION**, Broomfield, CO (US)(72) Inventors: **Jonathan A. Whitmore**, Denver, CO (US); **Linda A. Hines**, Westminster, CO (US)(73) Assignee: **Ball Corporation**, Broomfield, CO (US)(**) Term: **15 Years**(21) Appl. No.: **29/710,547**(22) Filed: **Oct. 24, 2019**(51) LOC (14) Cl. **09-03**

(52) U.S. Cl.

USPC **D9/779**(58) **Field of Classification Search**USPC D9/500, 502, 516, 530, 537, 539, 542,
D9/549, 763–783, 438, 902, 903, 416,
D9/434, 435, 454, 518

(Continued)

(56)

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(Continued)*Primary Examiner* — Keli L Hill*(74) Attorney, Agent, or Firm* — Sheridan Ross P.C.(57) **CLAIM**

The ornamental design for a metal food container, as shown and described.

DESCRIPTION

FIG. 1 is a front perspective view of the metal food container;

FIG. 2 is a front elevation view thereof, the right, left and rear elevation views being substantially the same as the front elevation view;

FIG. 3 is a top plan view thereof;

FIG. 4 is a bottom plan view thereof;

FIG. 5 is a sectional view thereof taken along line 5-5 of FIG. 3;

FIG. 6 is a front perspective view of a metal food container according to another embodiment;

FIG. 7 is a front elevation view of the metal food container of FIG. 6, the right, left and rear elevation views being substantially the same as the front elevation view;

FIG. 8 is a top plan view of the metal food container of FIG. 6;

FIG. 9 is a bottom plan view of the metal food container of FIG. 6;

FIG. 10 is a sectional view of the metal food container taken along line 10-10 of FIG. 8;

FIG. 11 is a front perspective view of a metal food container according to another embodiment;

FIG. 12 is a front elevation view of the metal food container of FIG. 11, the right, left and rear elevation views being substantially the same as the front elevation view;

FIG. 13 is a top plan view of the metal food container of FIG. 11;

FIG. 14 is a bottom plan view of the metal food container of FIG. 11;

FIG. 15 is a sectional view of the metal food container taken along line 15-15 of FIG. 13;

FIG. 16 is a front perspective view of a metal food container according to another embodiment;

(Continued)

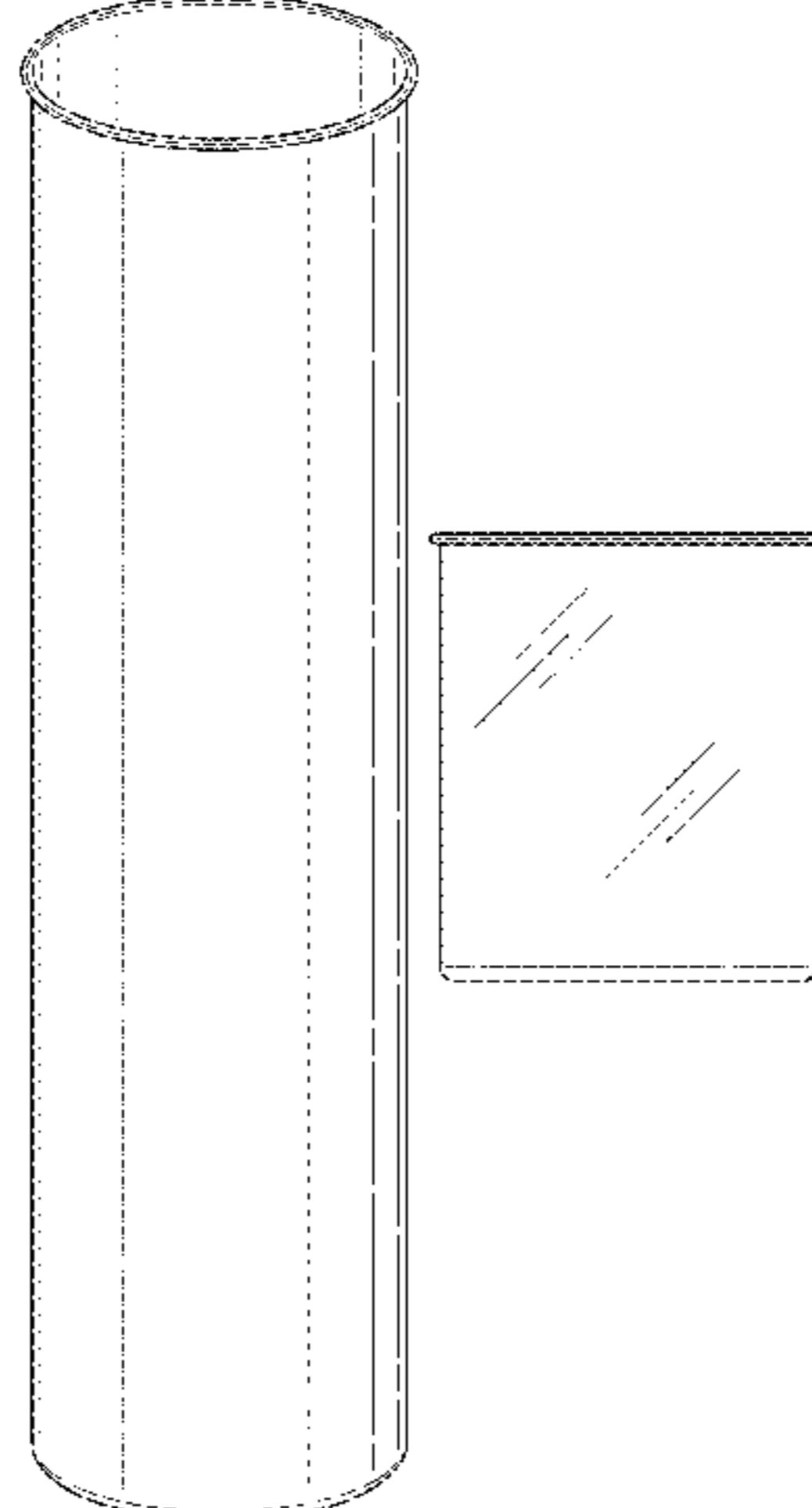


FIG. 17 is a front elevation view of the metal food container of FIG. 16, the right, left and rear elevation views being substantially the same as the front elevation view;
 FIG. 18 is a top plan view of the metal food container of FIG. 16;
 FIG. 19 is a bottom plan view of the metal food container of FIG. 16;
 FIG. 20 is a sectional view of the metal food container taken along line 20-20 of FIG. 18;
 FIG. 21 is a front perspective view of a metal food container according to another embodiment;
 FIG. 22 is a front elevation view of the metal food container of FIG. 21, the right, left and rear elevation views being substantially the same as the front elevation view;
 FIG. 23 is a top plan view of the metal food container of FIG. 21;
 FIG. 24 is a bottom plan view of the metal food container of FIG. 21;
 FIG. 25 is a sectional view of the metal food container taken along line 25-25 of FIG. 23;
 FIG. 26 is a front perspective view of a metal food container according to another embodiment;
 FIG. 27 is a front elevation view of the metal food container of FIG. 26, the right, left and rear elevation views being substantially the same as the front elevation view;
 FIG. 28 is a top plan view of the metal food container of FIG. 26;
 FIG. 29 is a bottom plan view of the metal food container of FIG. 26; and,
 FIG. 30 is a sectional view of the metal food container taken along line 30-30 of FIG. 28.

1 Claim, 22 Drawing Sheets

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(58) Field of Classification Search

CPC B21D 51/26; B21D 51/383; B29C 66/71; B65D 1/00; B65D 1/02; B65D 1/12; B65D 1/14; B65D 1/40; B65D 1/44; B65D 1/023; B65D 1/0223; B65D 1/165; B65D 1/238; B65D 1/246; B65D 1/253; B65D 7/04; B65D 21/0209; B65D 21/0233; B65D 25/00; B65D 25/28; B65D 41/0457; B65D 41/17; B65D 53/06; B65D 75/56; B65D 79/005; B65D 2501/0036; B65D 2543/00064; B65D 2543/00074; B65D 2543/00083; B65D 2543/00092; B65D 2543/00101; B65D 2543/00111

See application file for complete search history.

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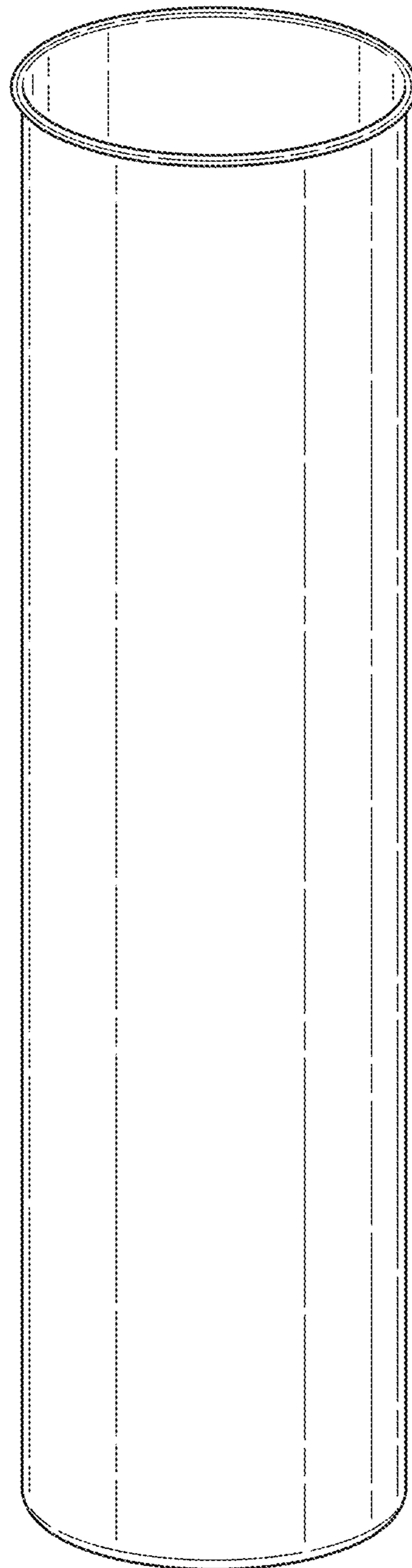


FIG.1

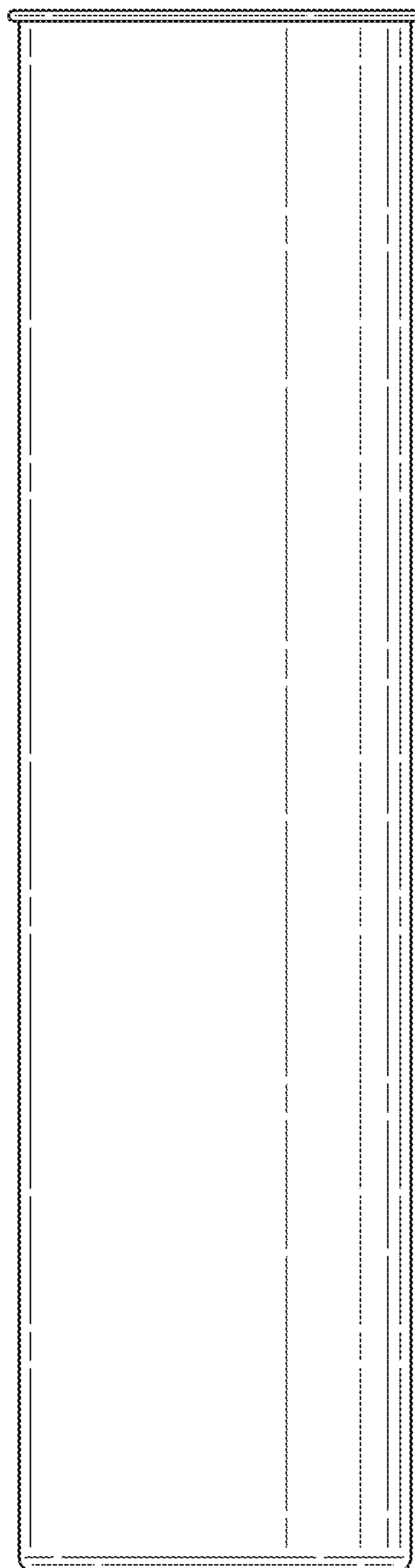


FIG.2

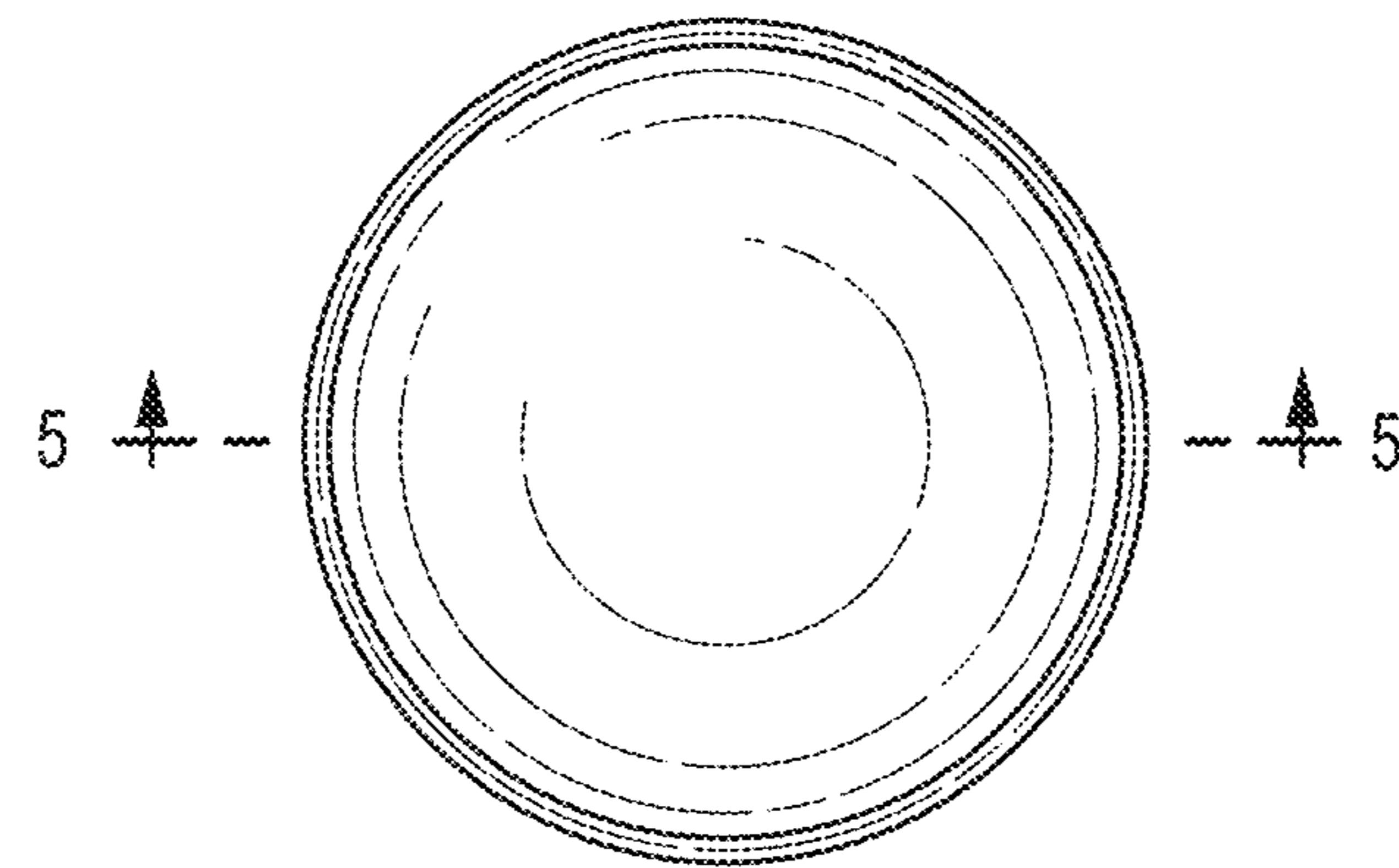


FIG.3

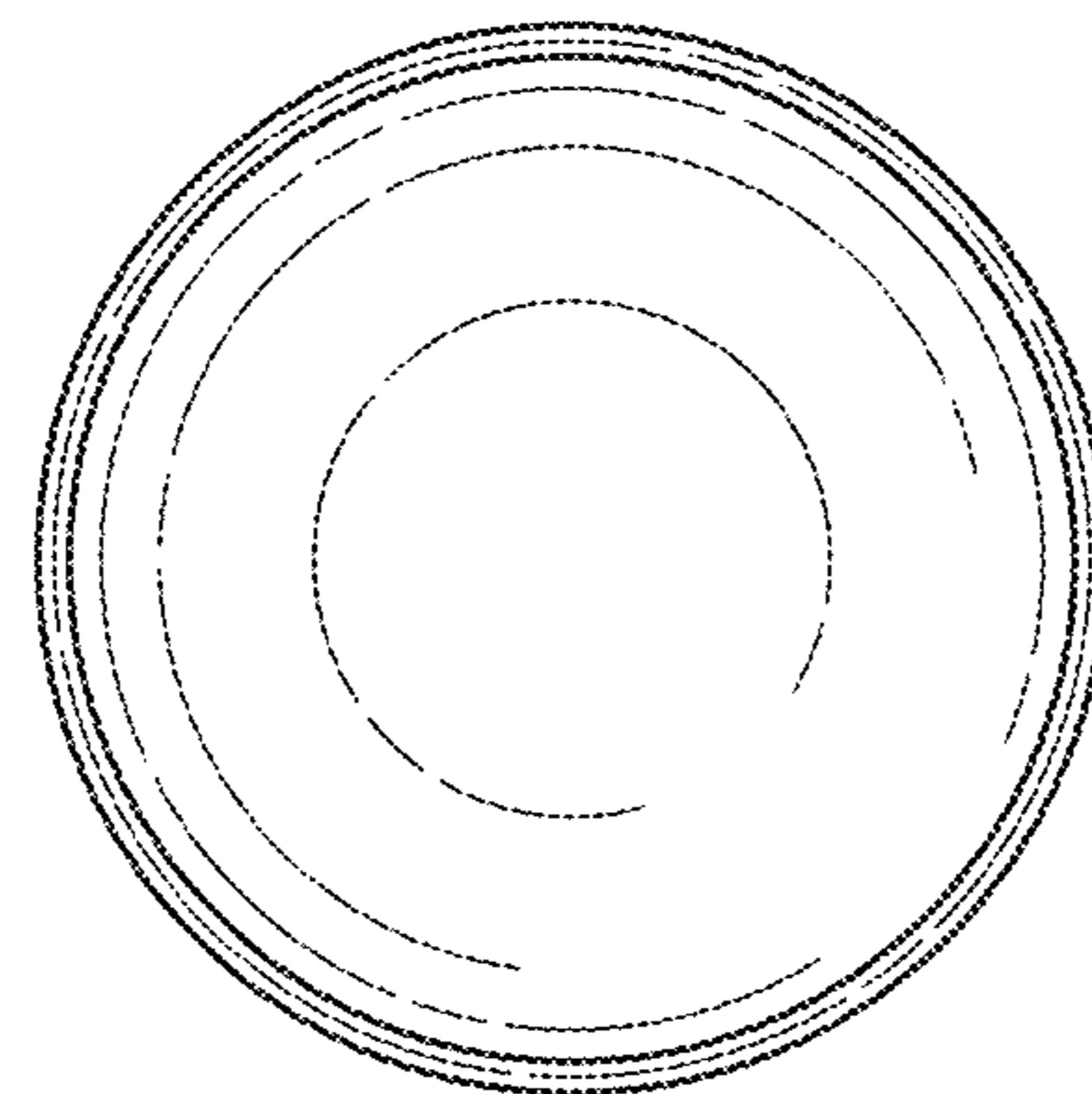


FIG.4

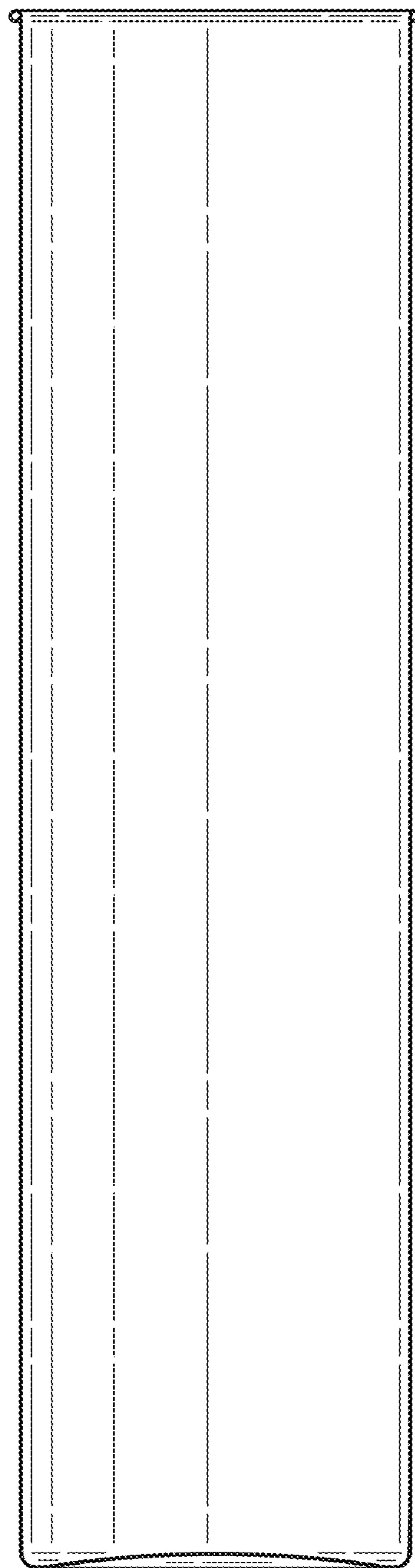


FIG.5

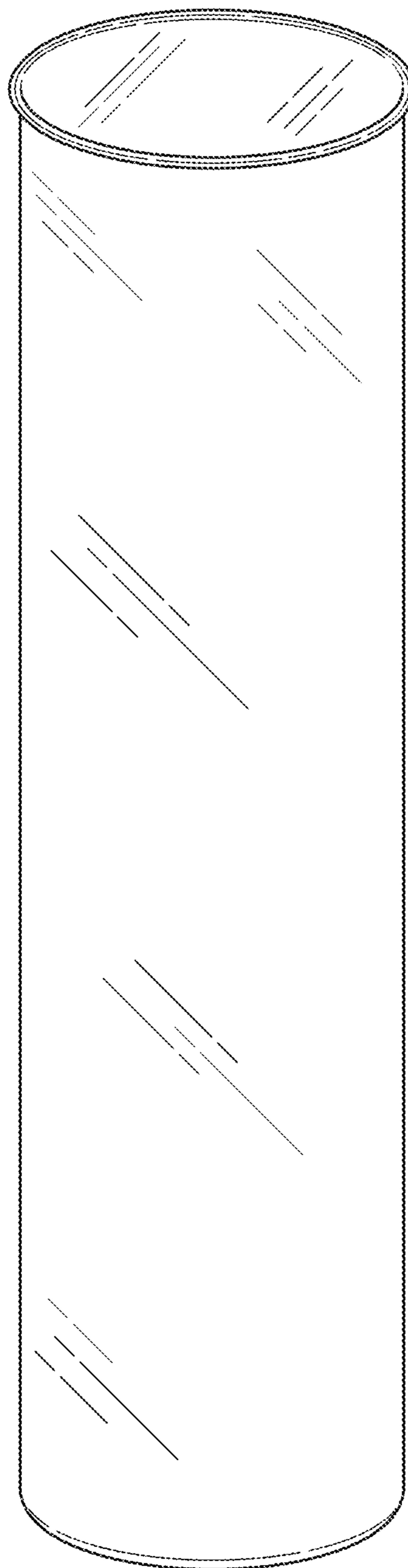


FIG.6

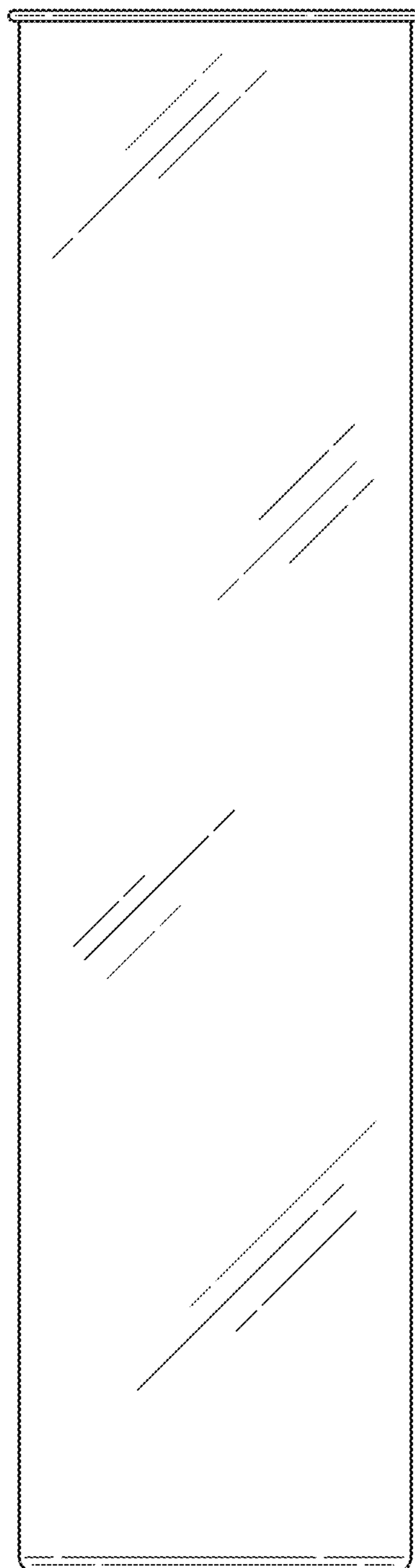


FIG.7

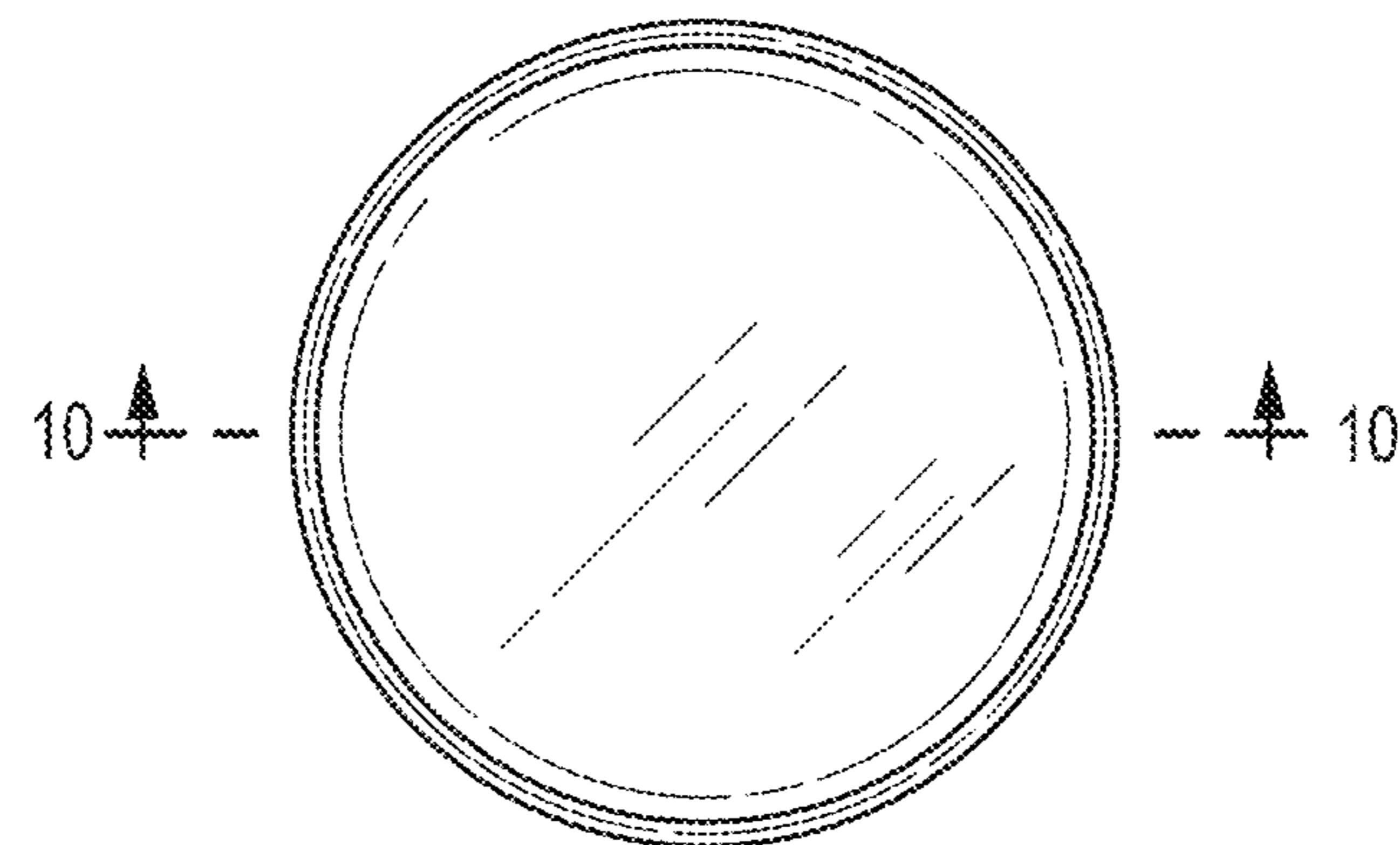


FIG. 8

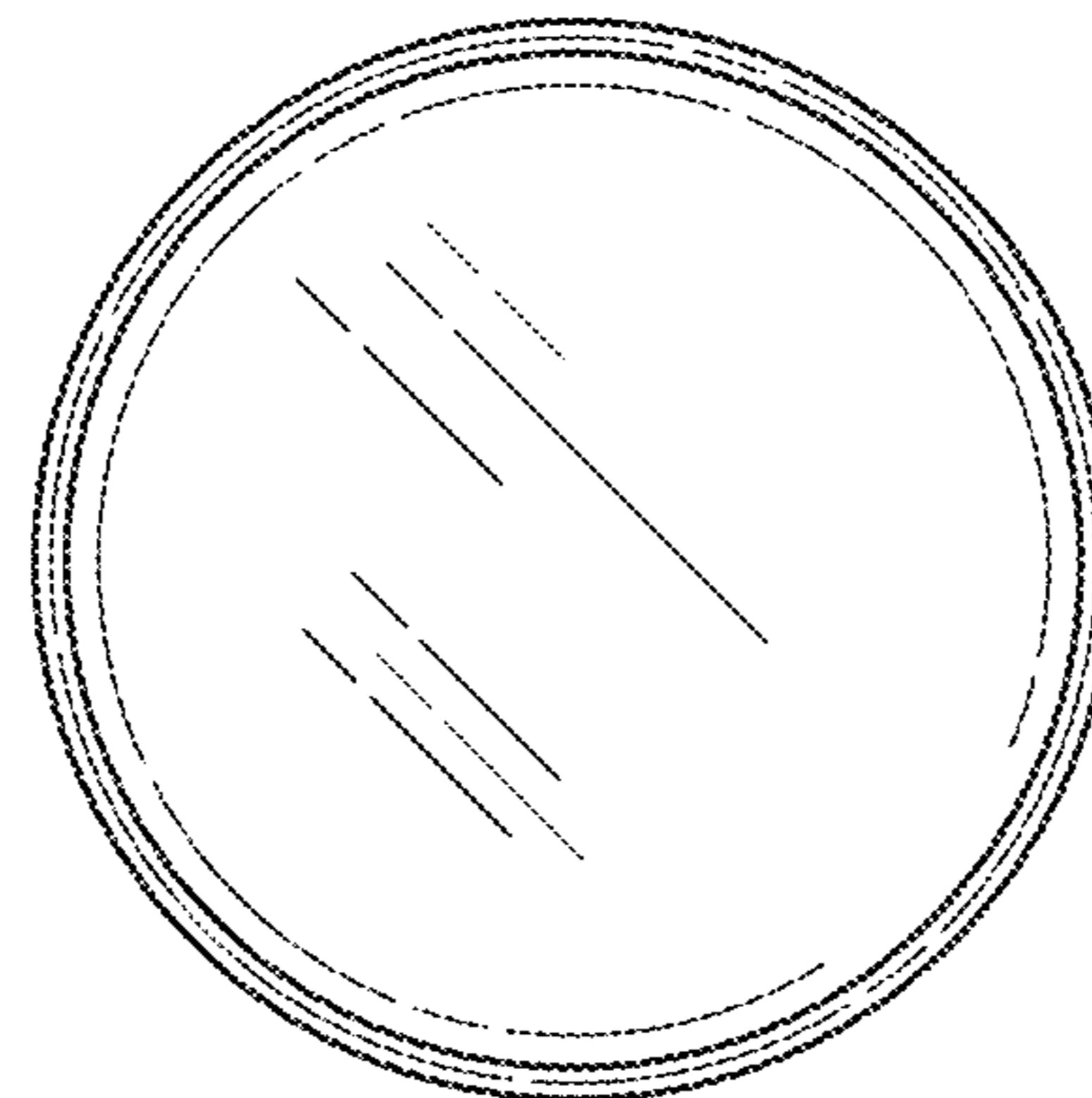


FIG. 9

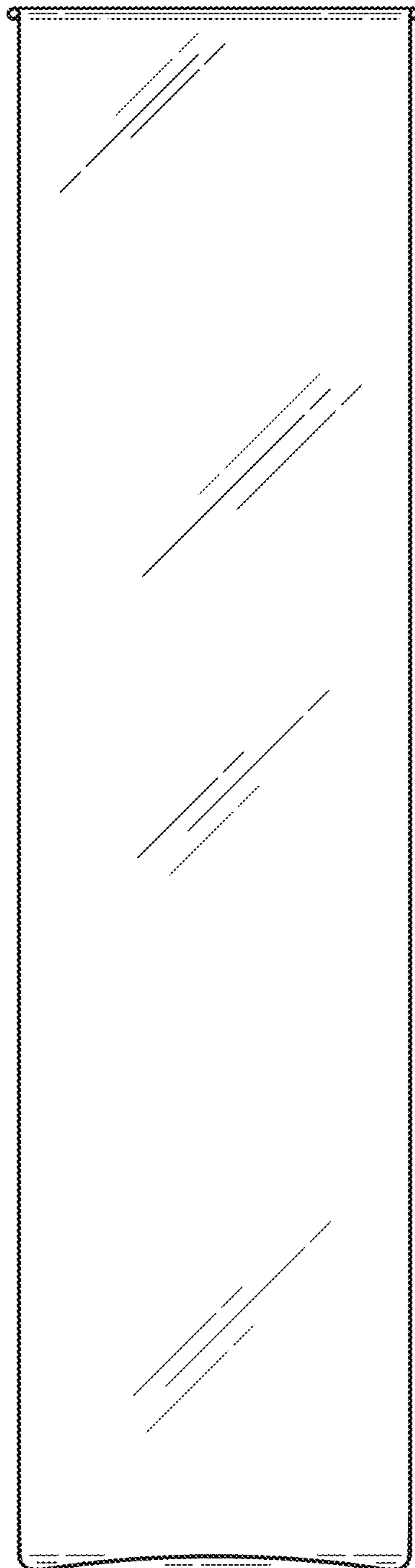


FIG.10

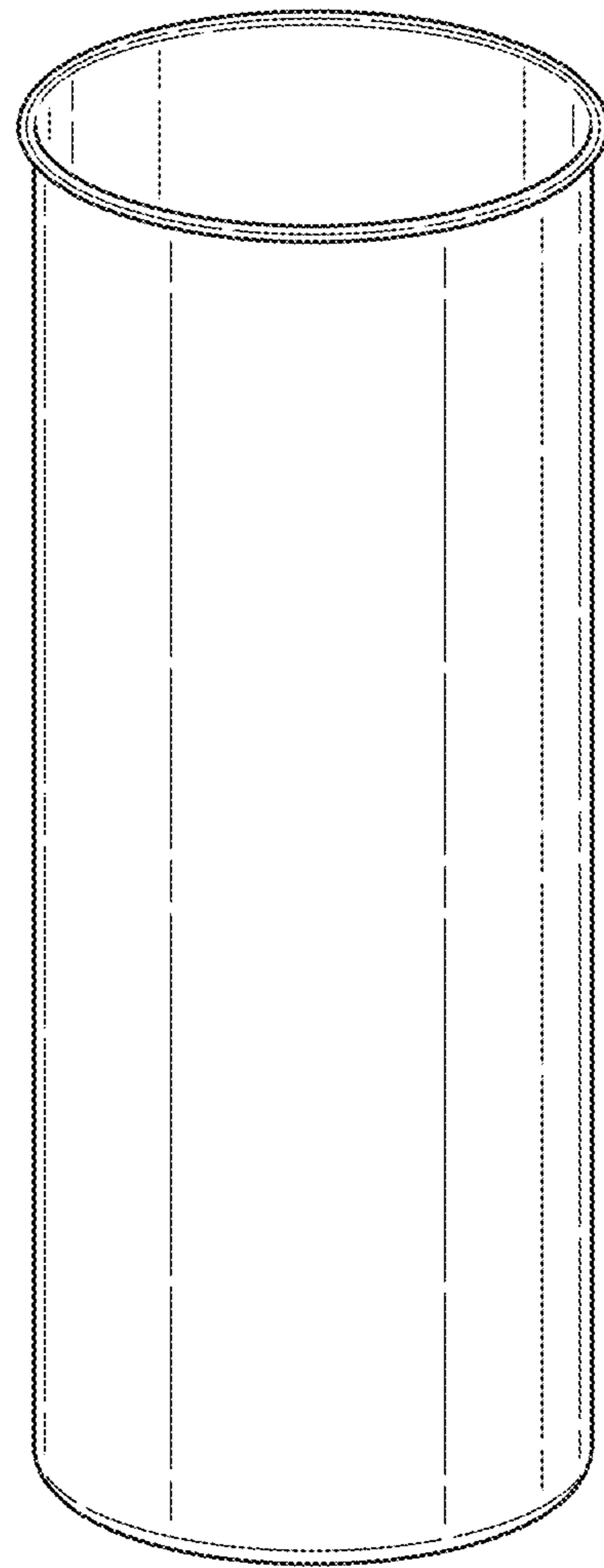


FIG. 11

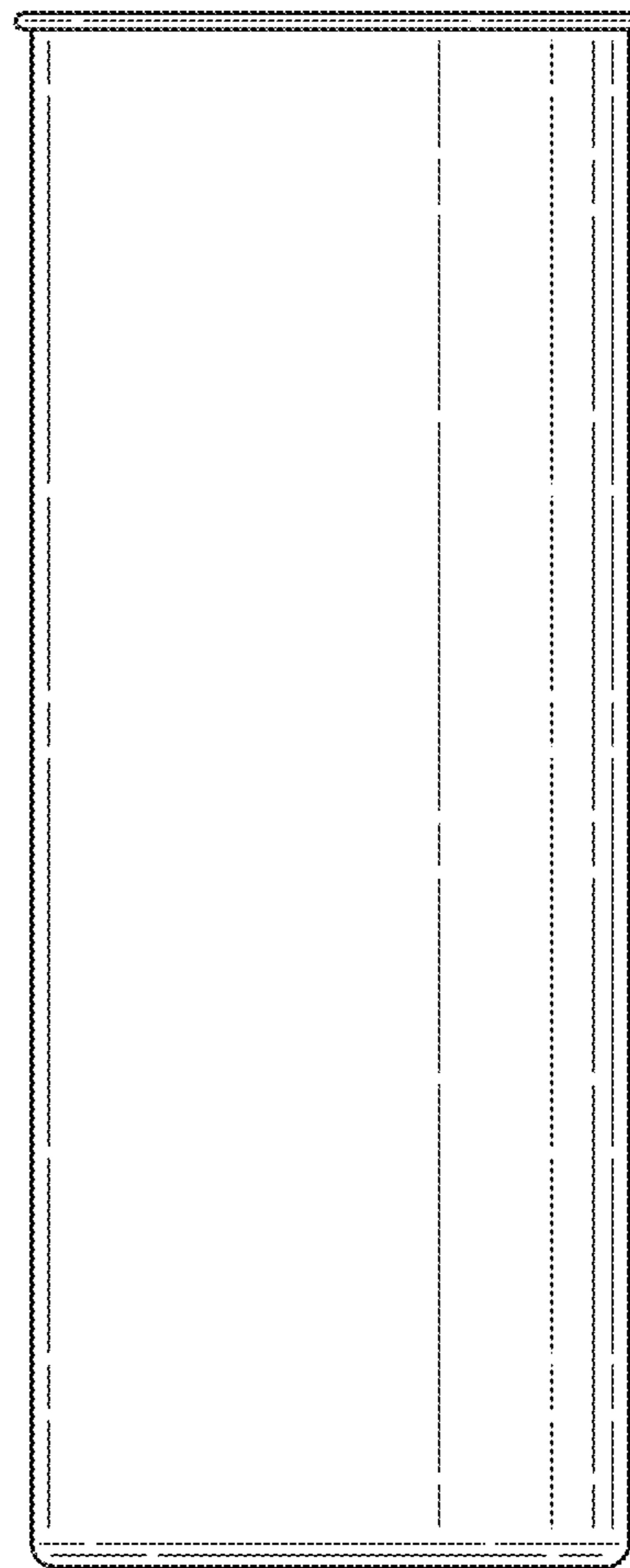


FIG.12

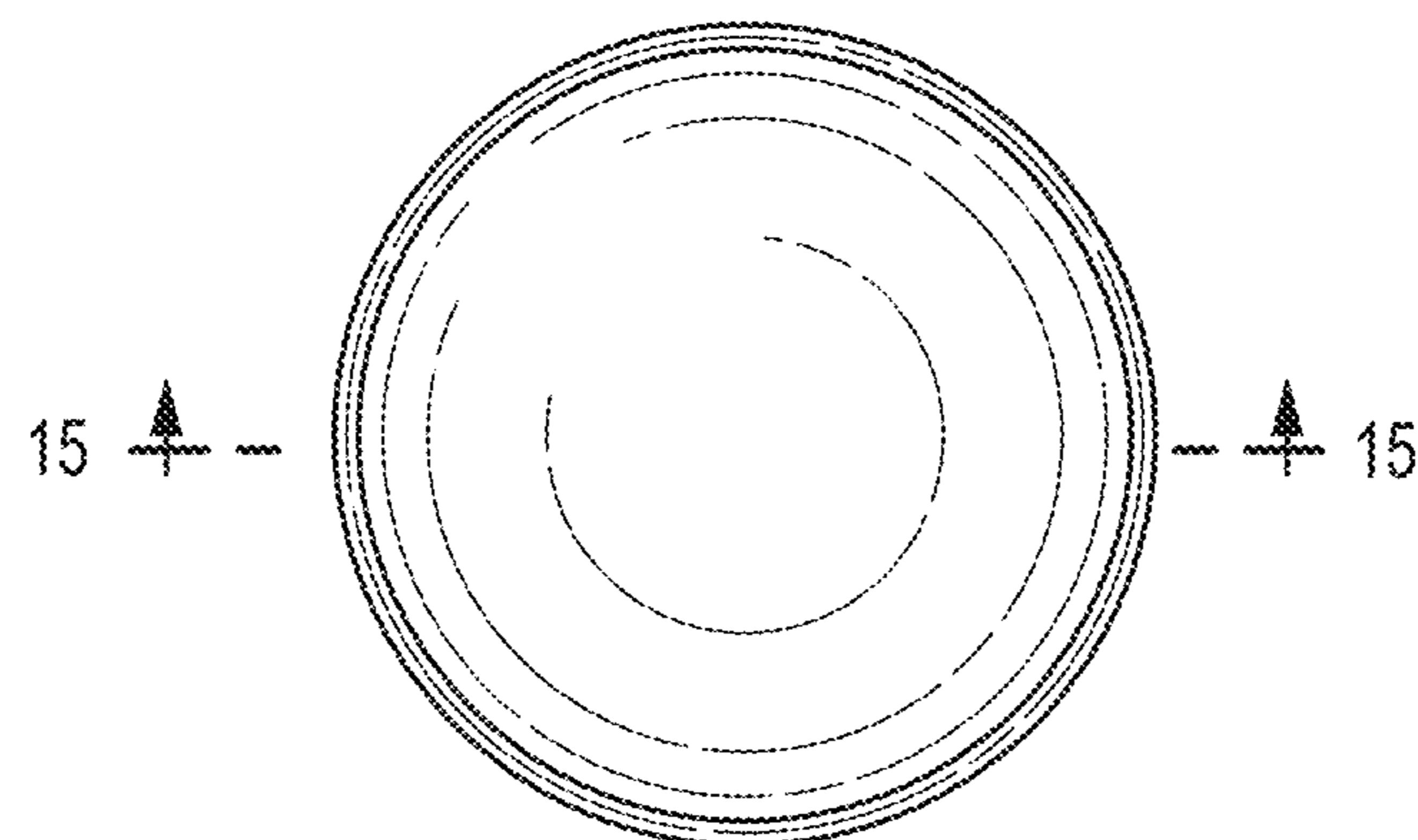


FIG. 13

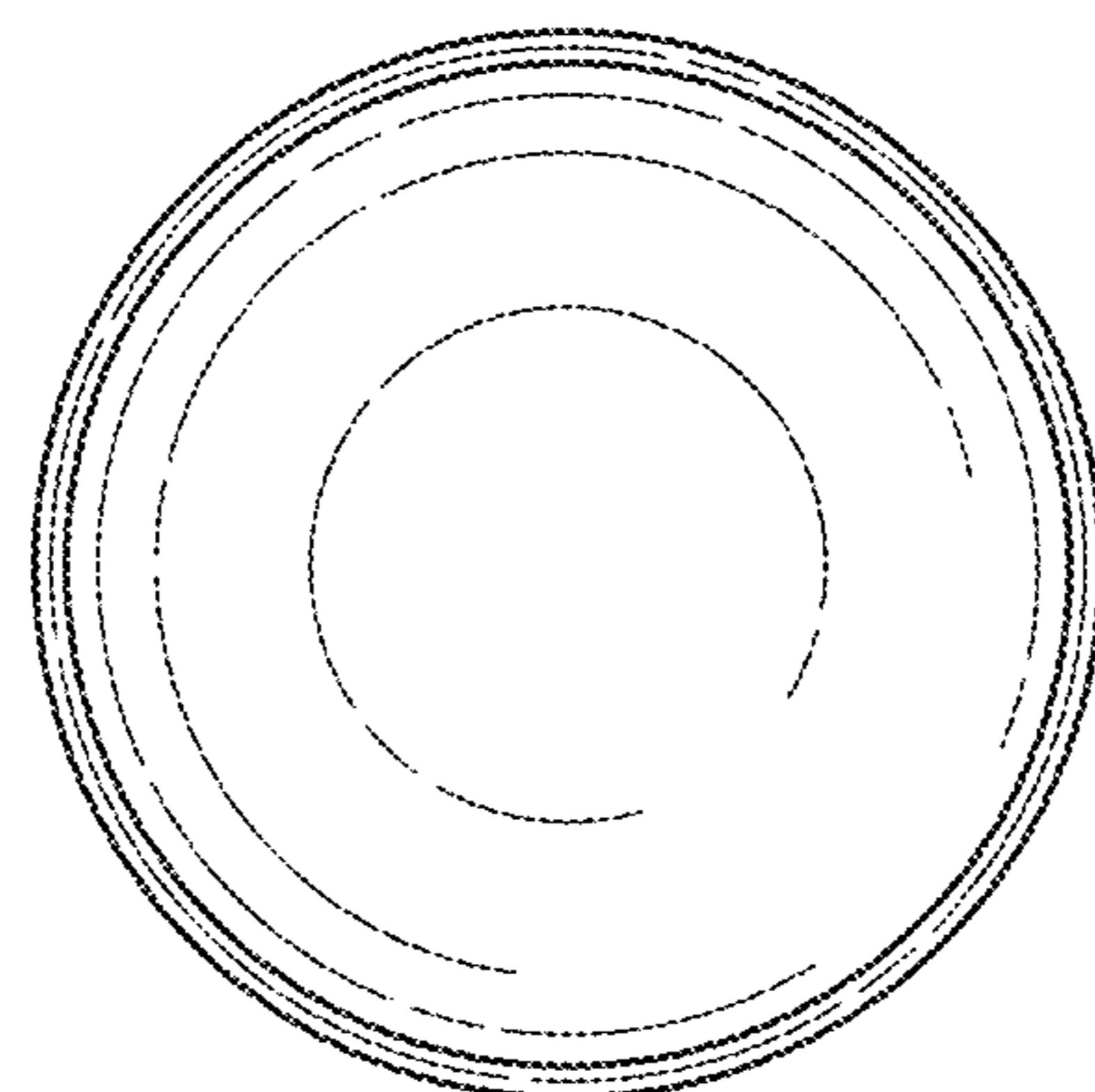


FIG. 14

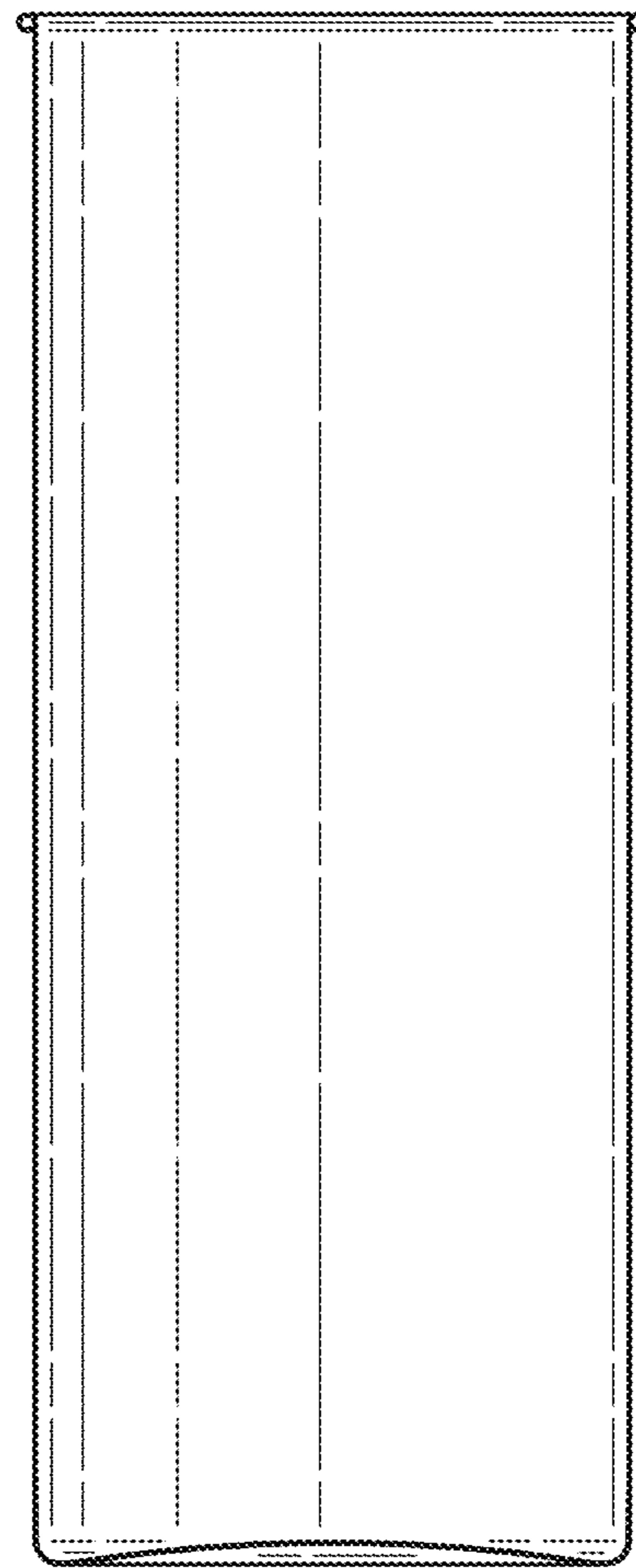


FIG.15

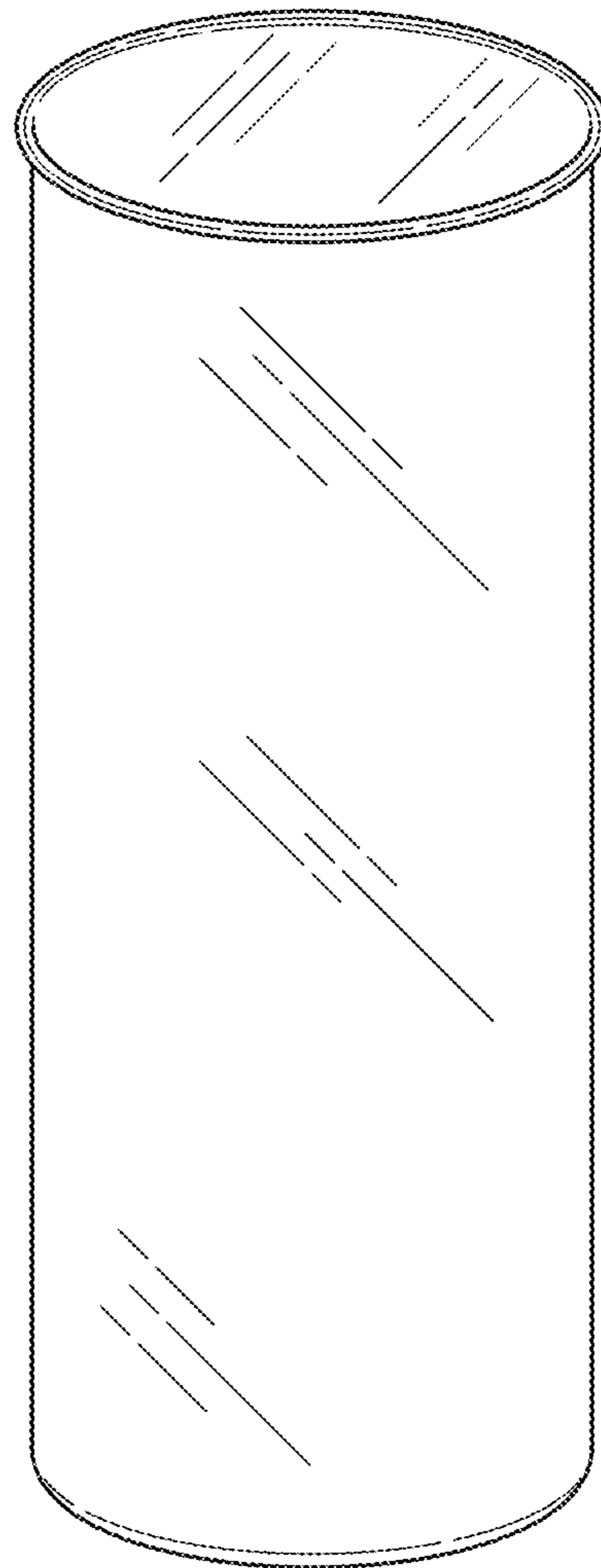


FIG. 16

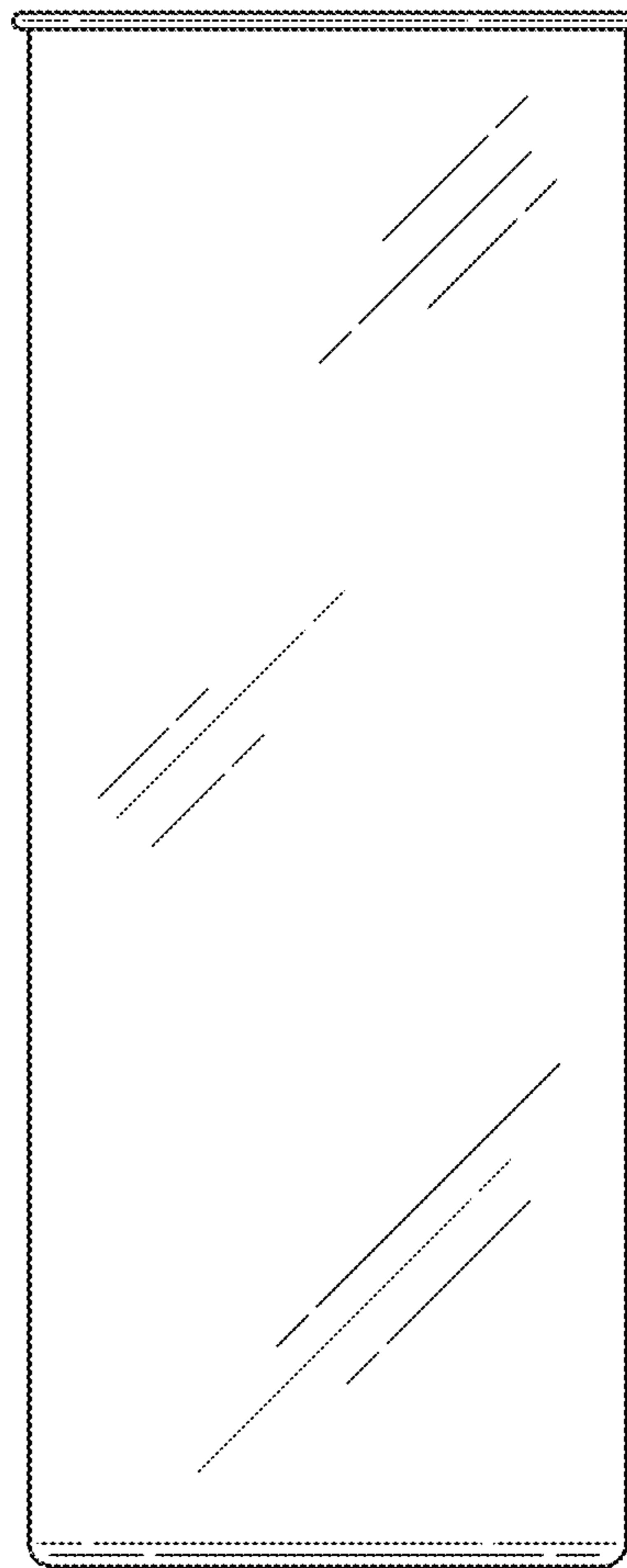


FIG.17

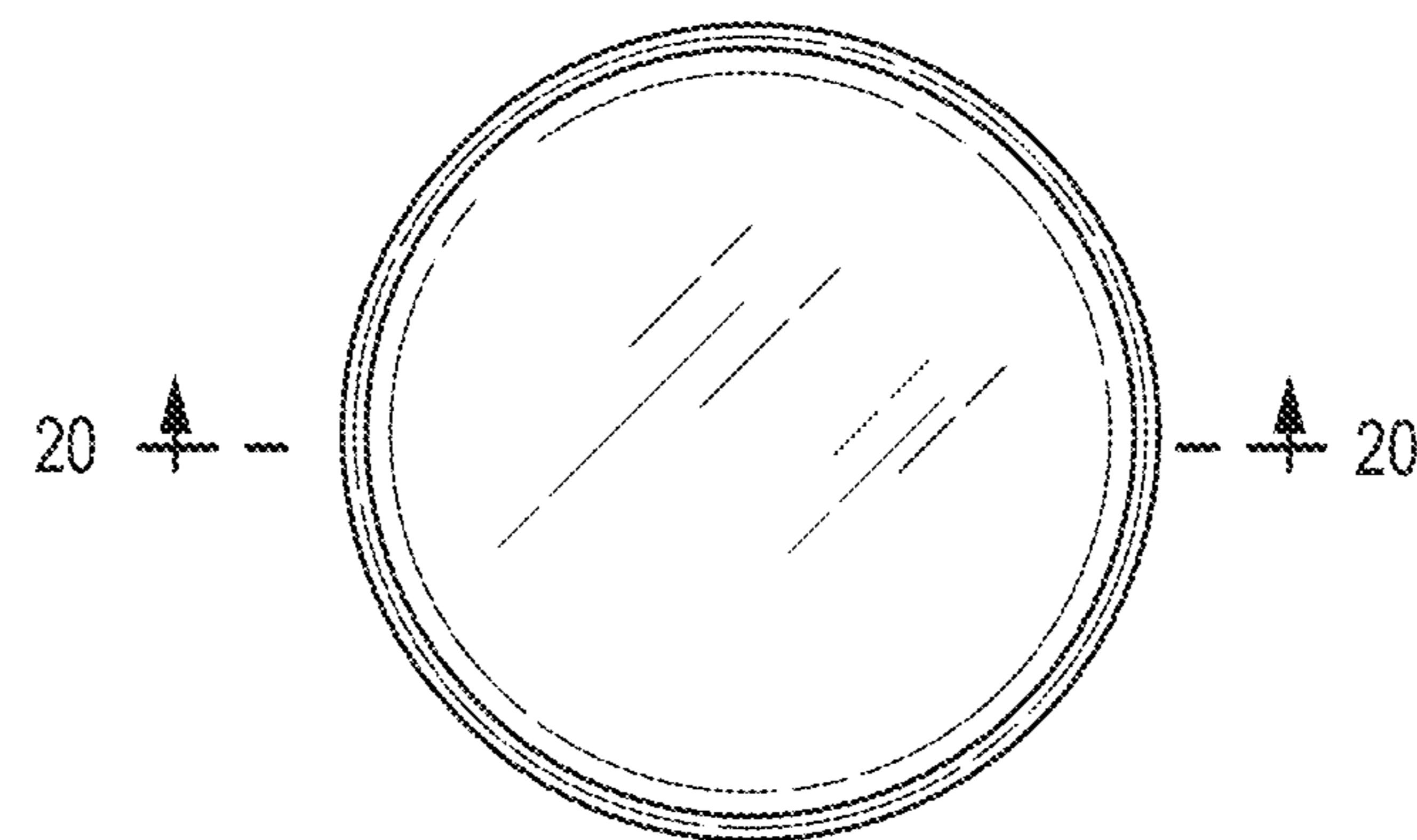


FIG. 18

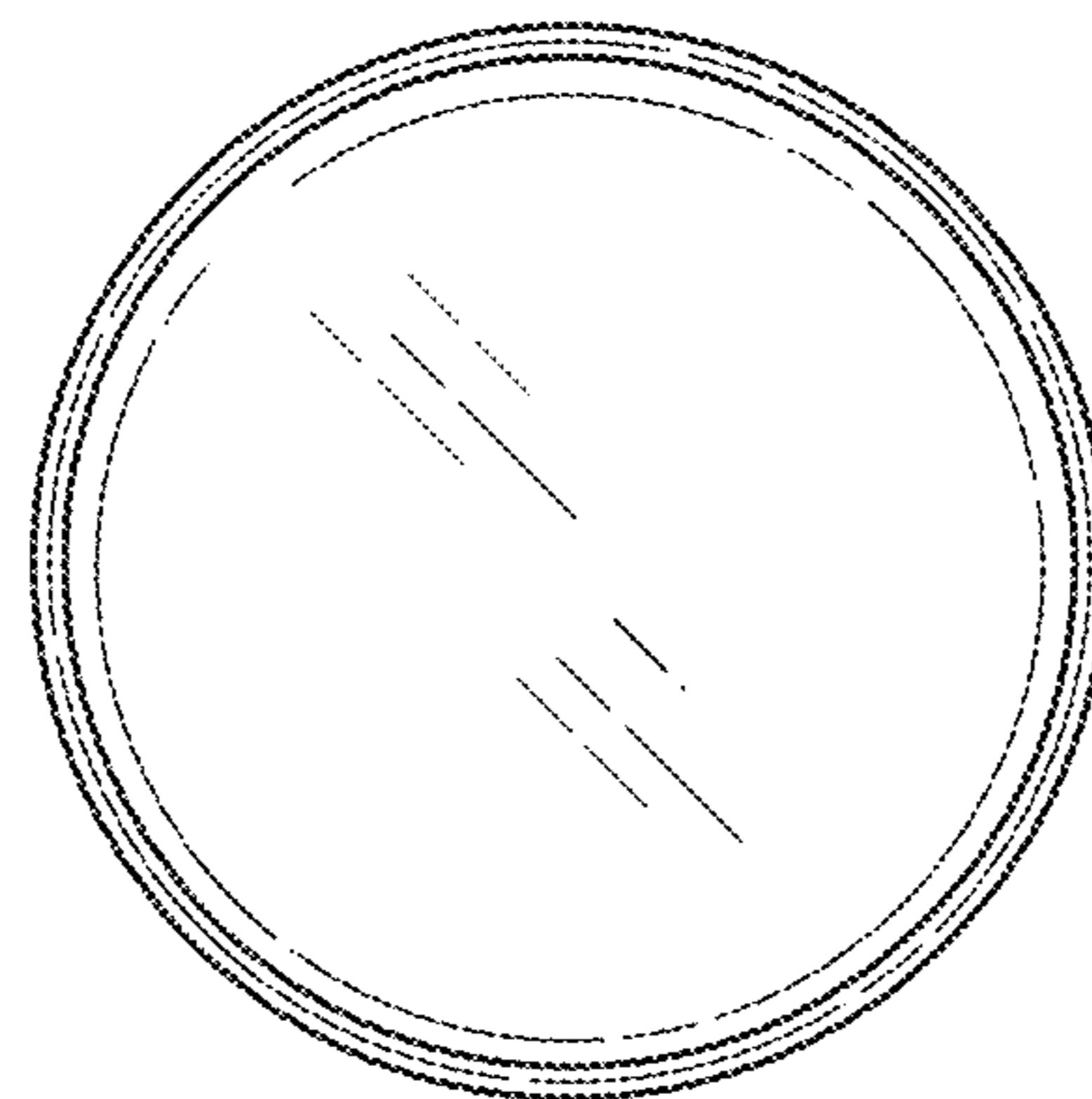


FIG. 19

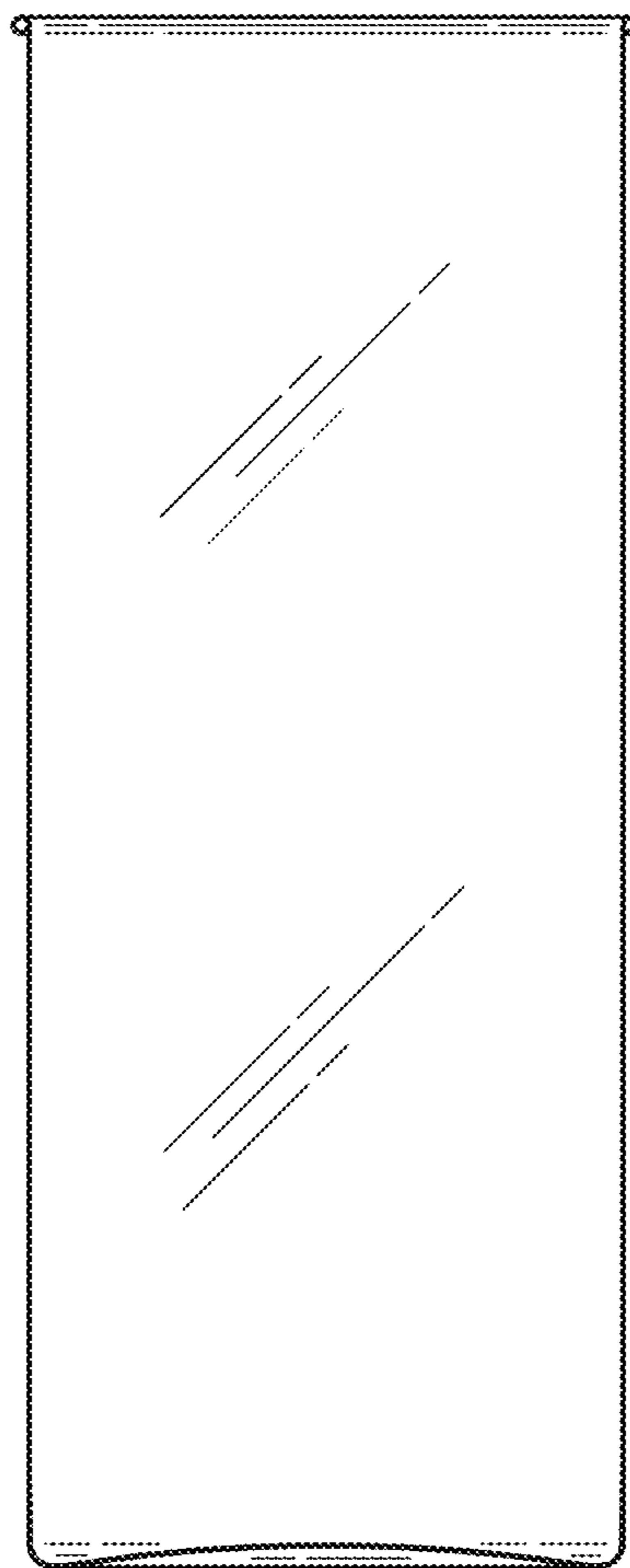


FIG.20

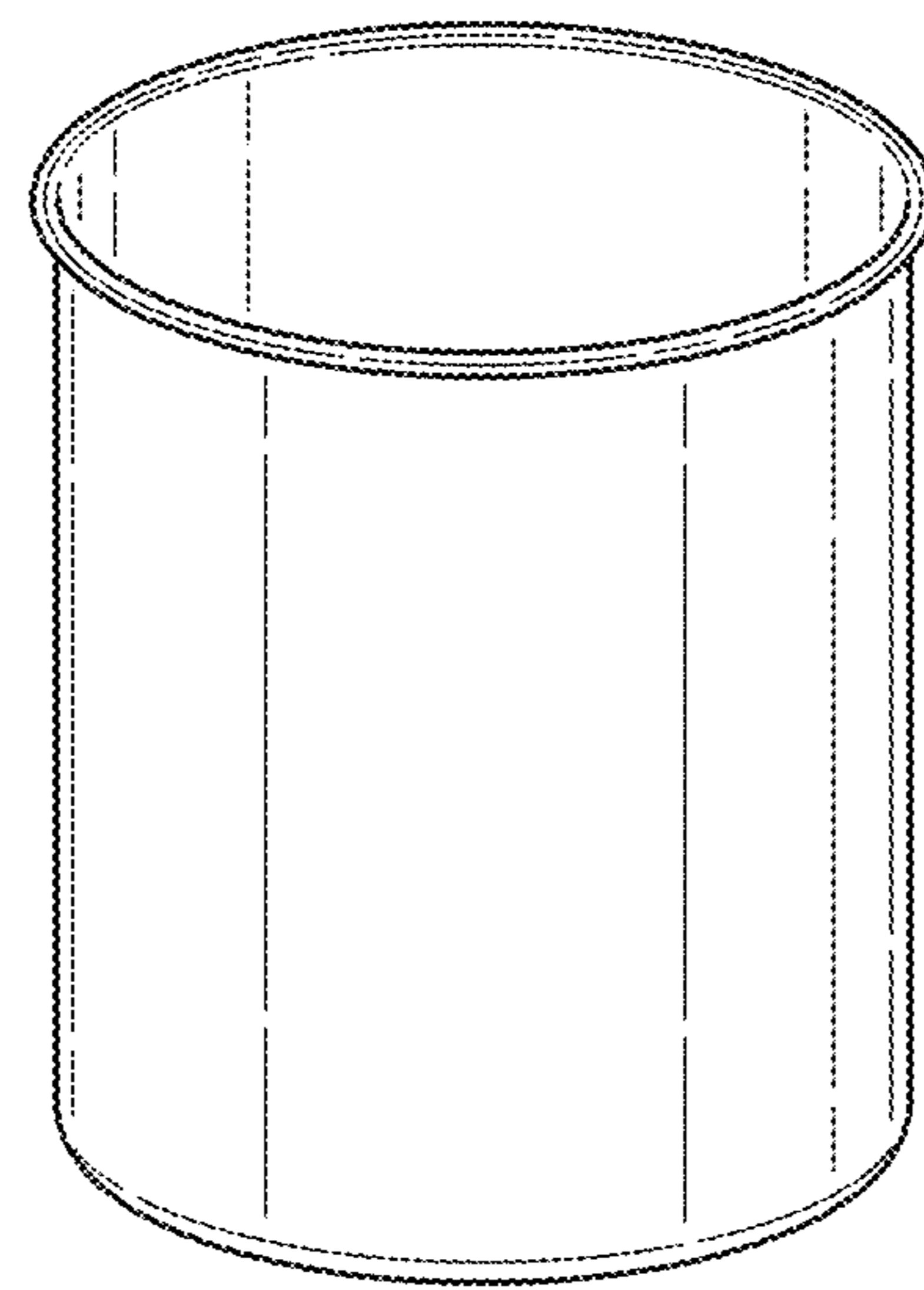


FIG.21

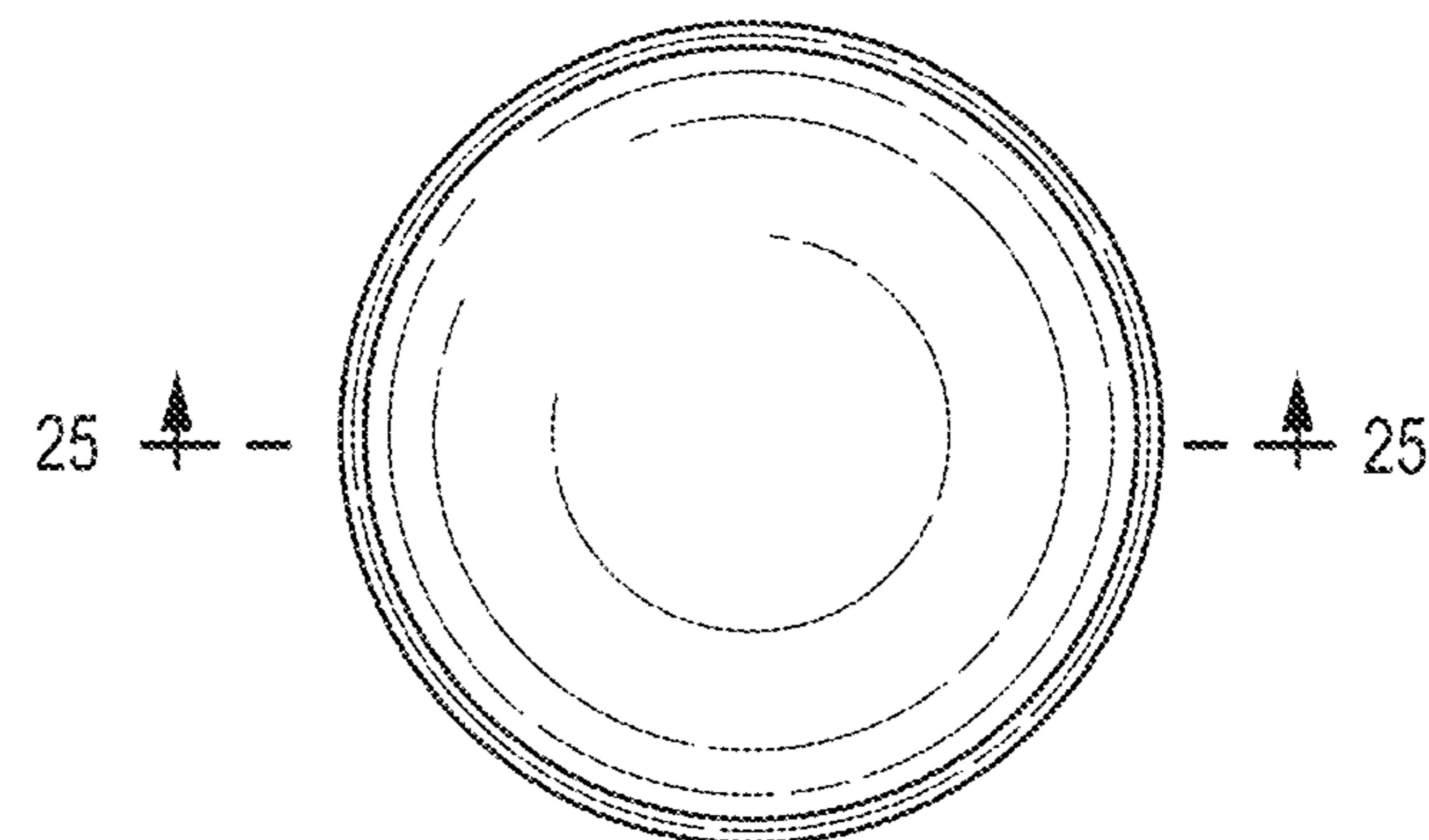


FIG.23

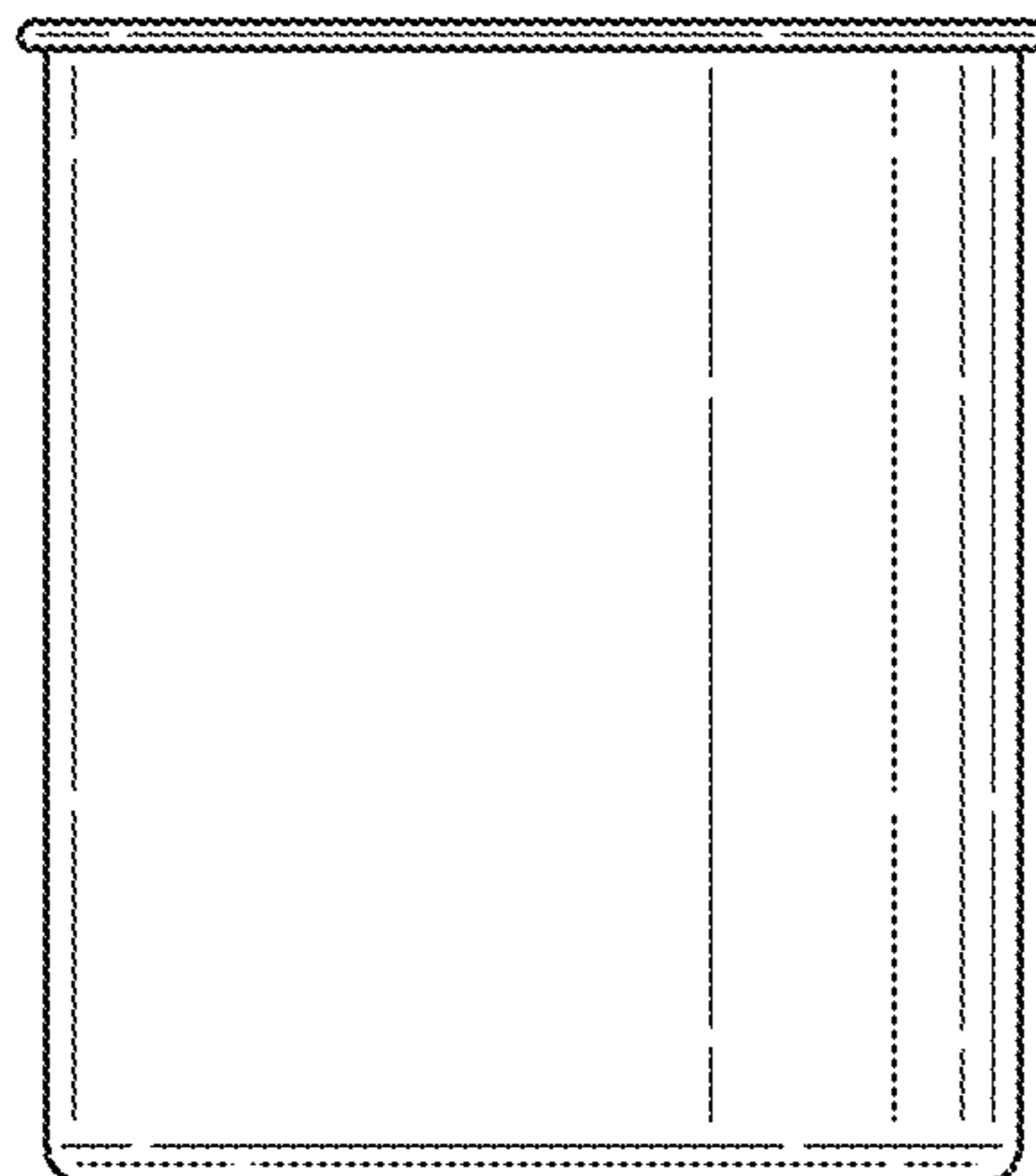


FIG.22

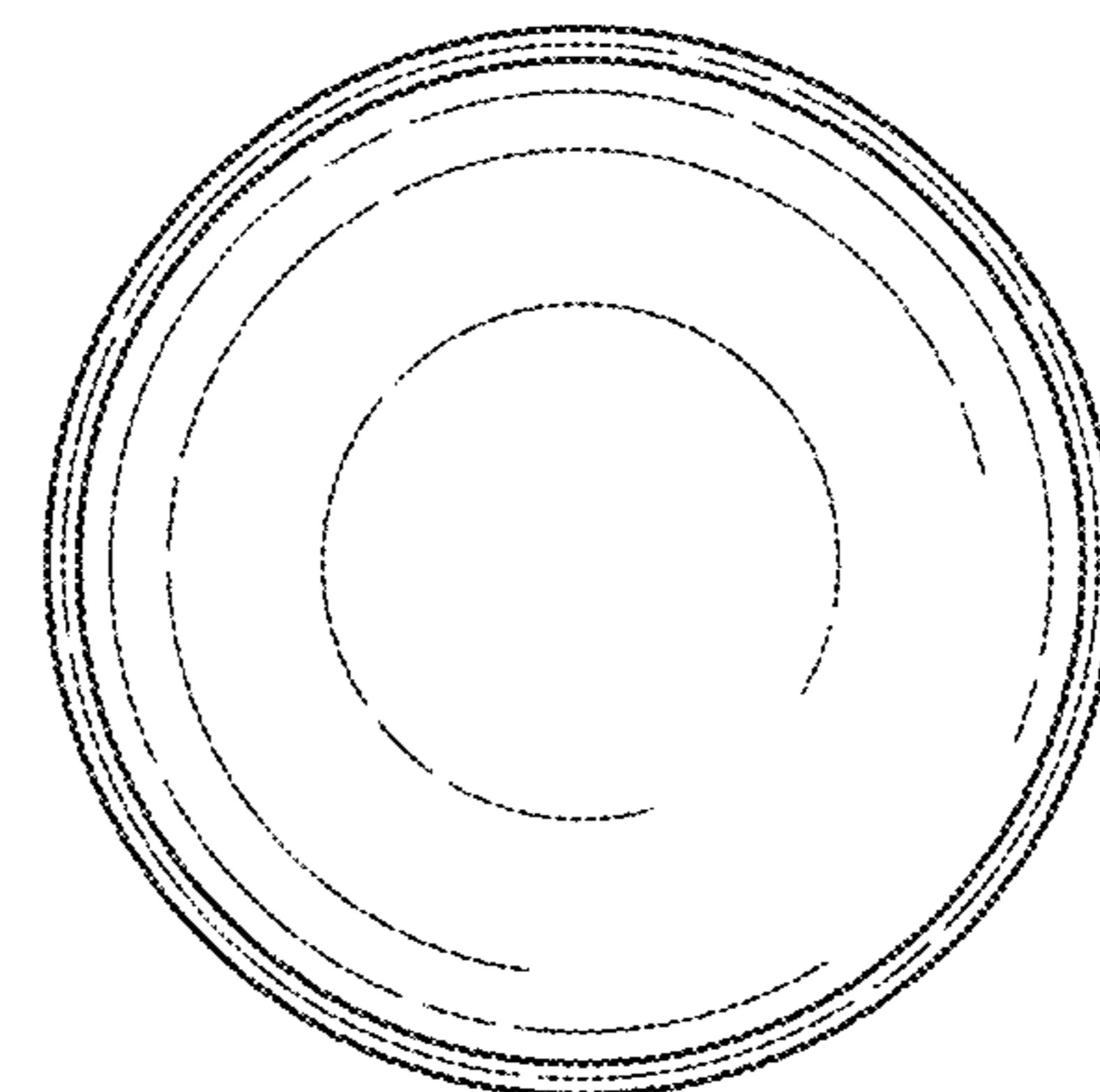


FIG.24

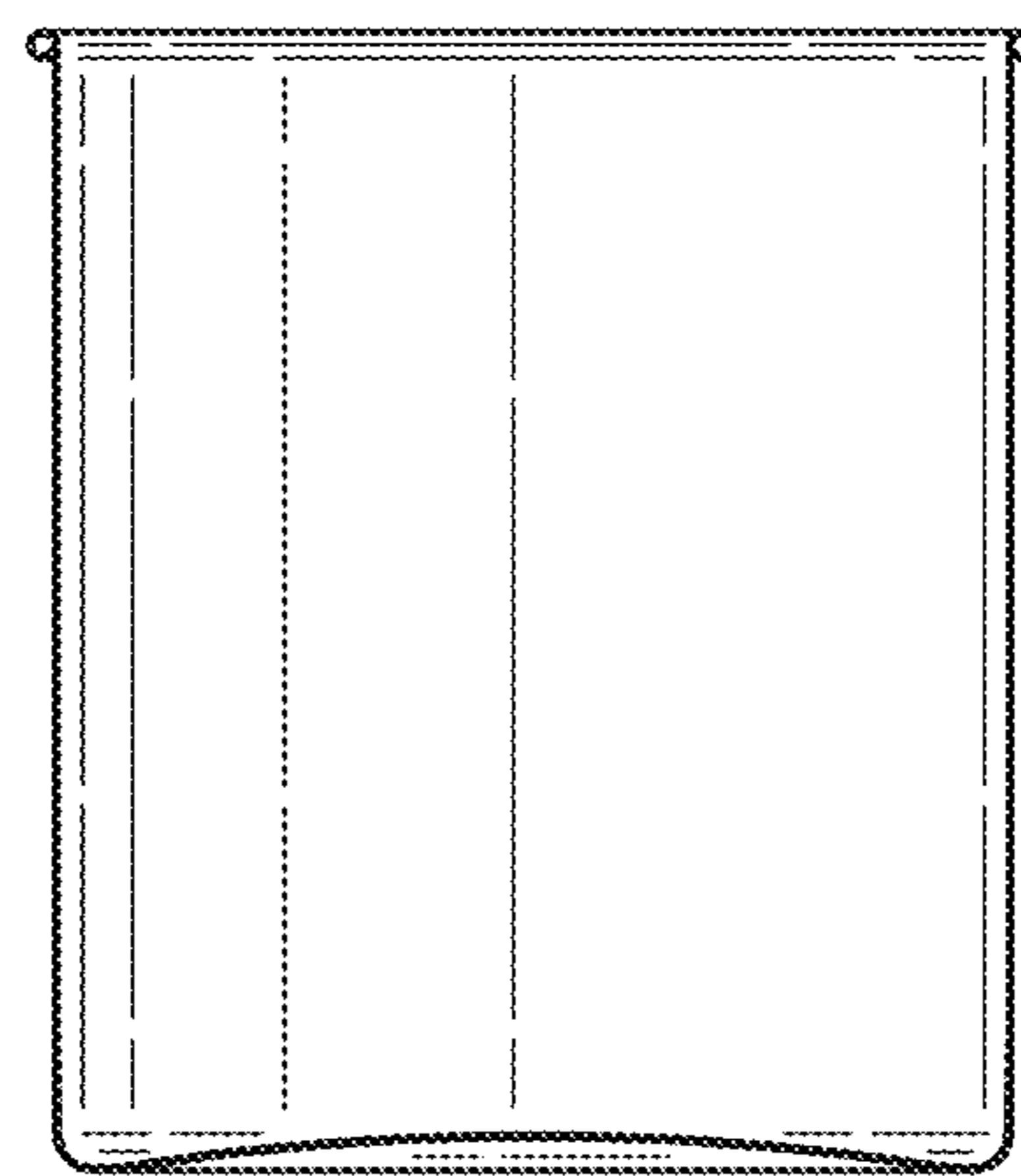


FIG.25

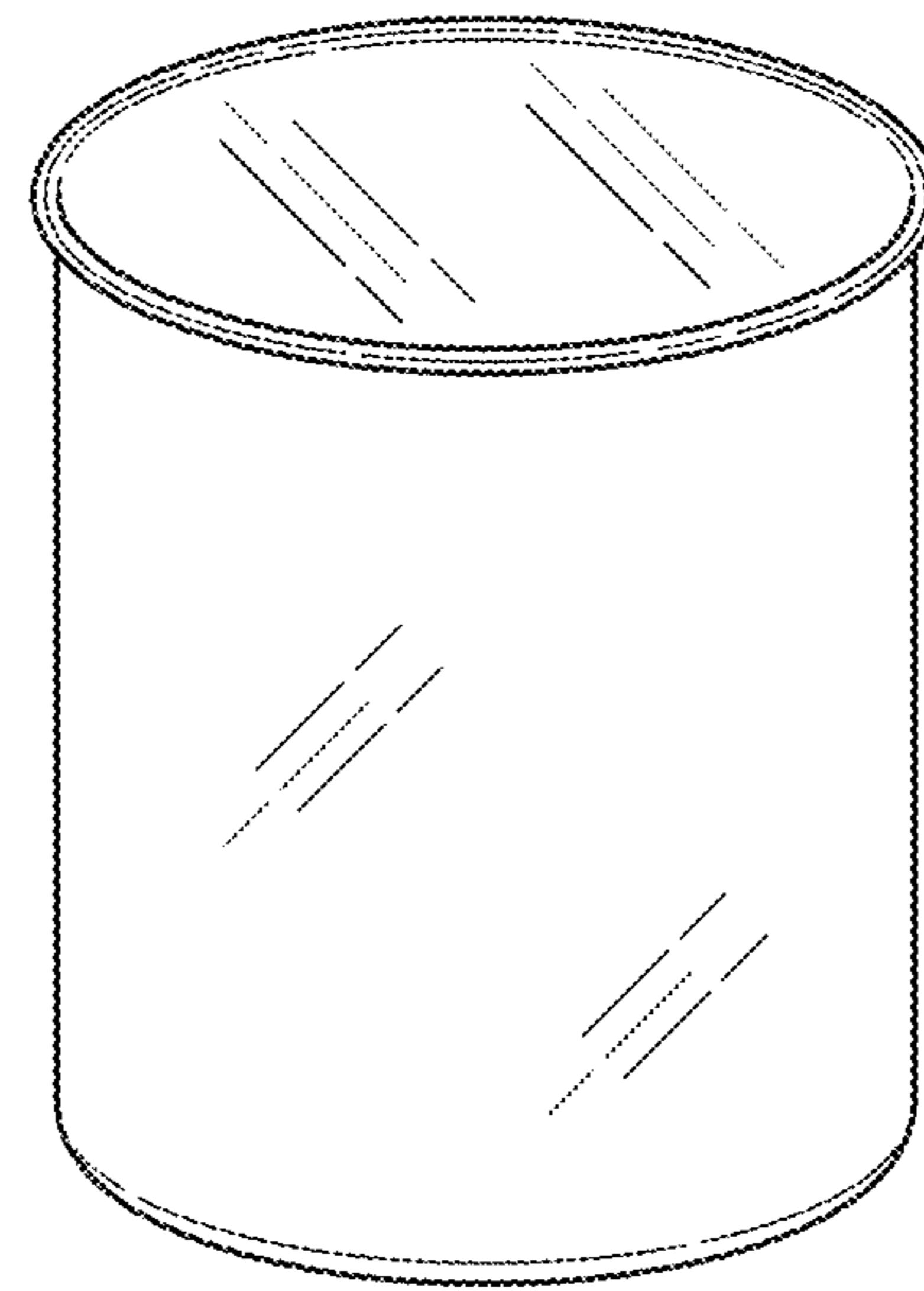


FIG.26

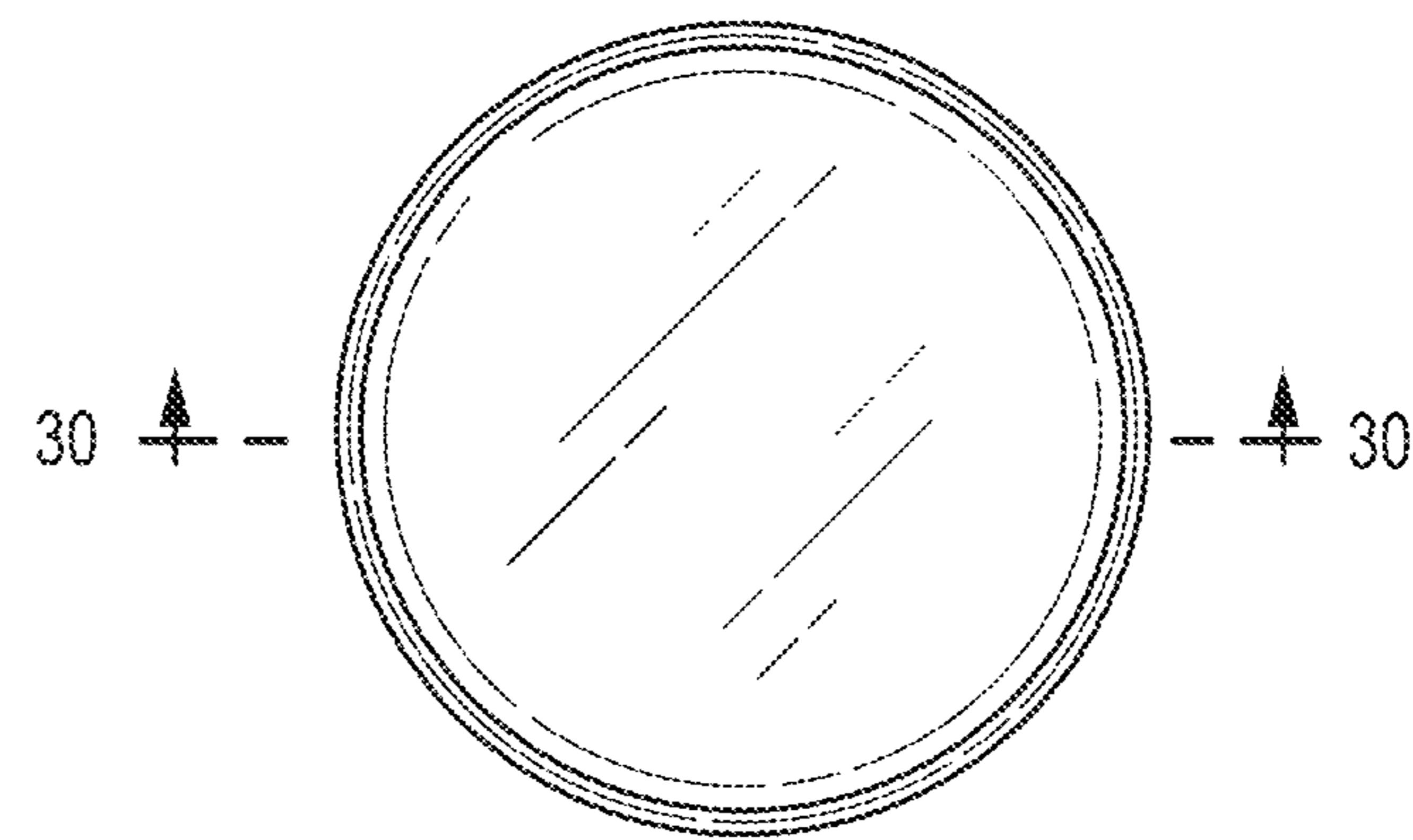


FIG. 28

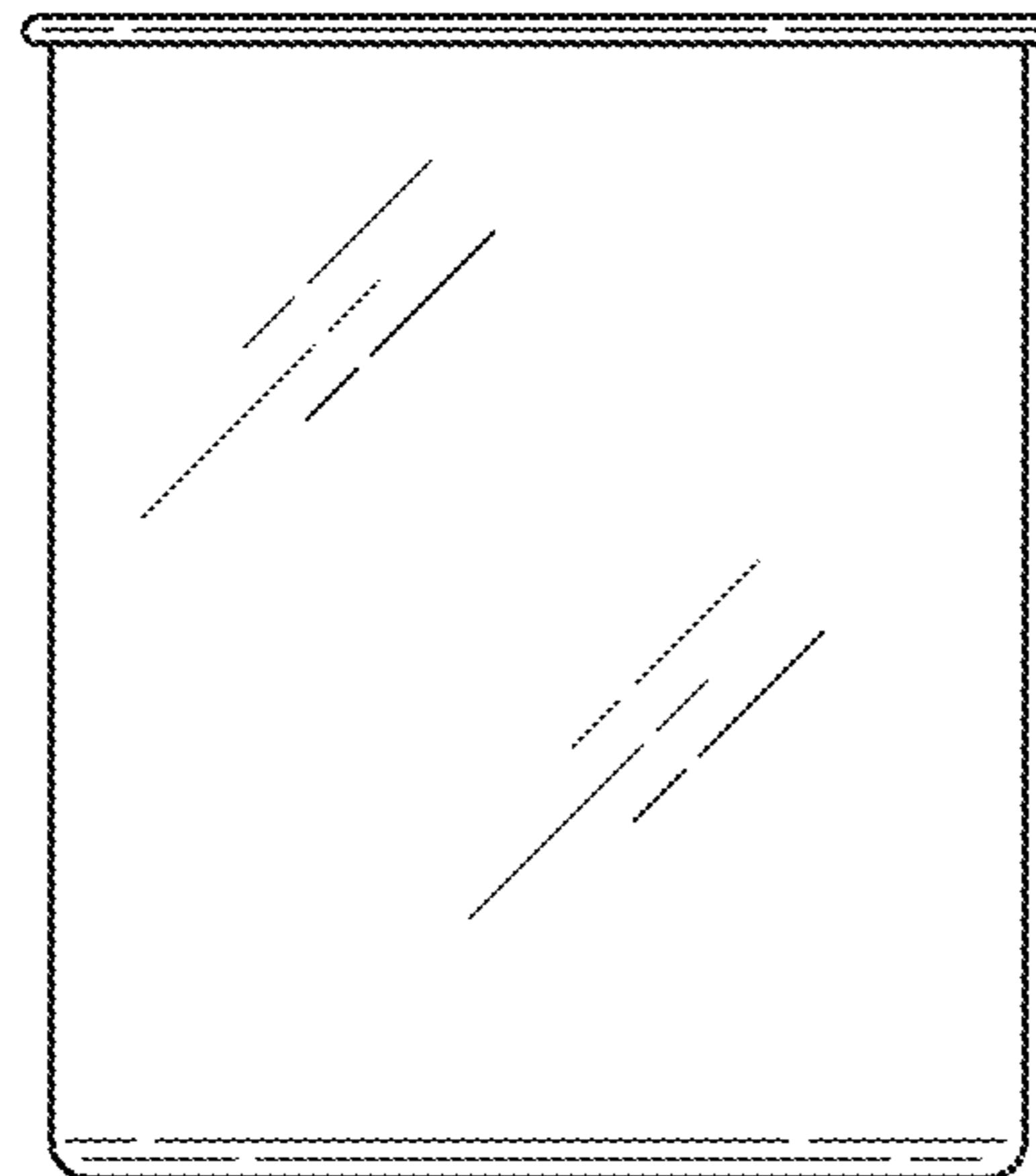


FIG. 27

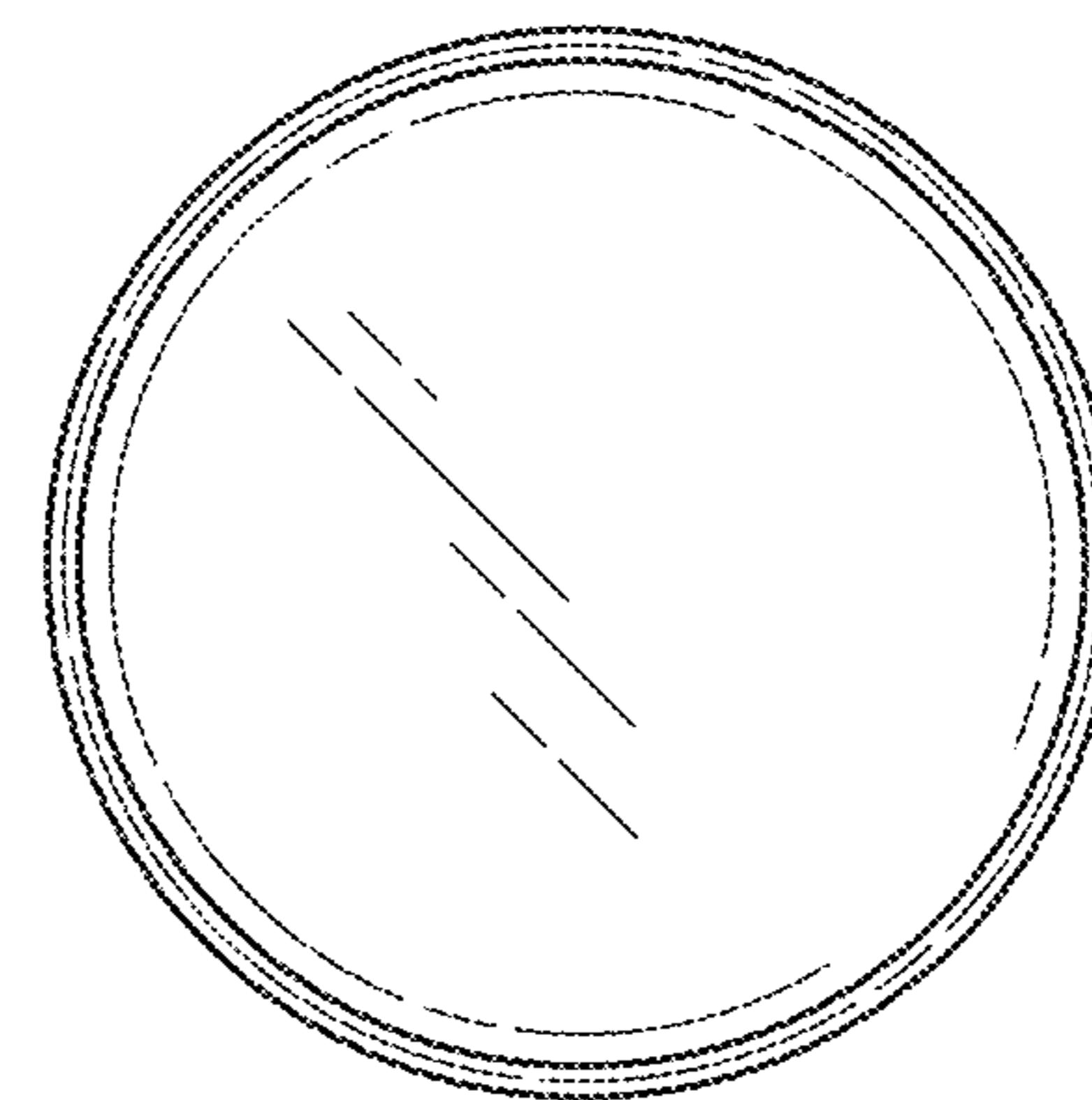


FIG. 29

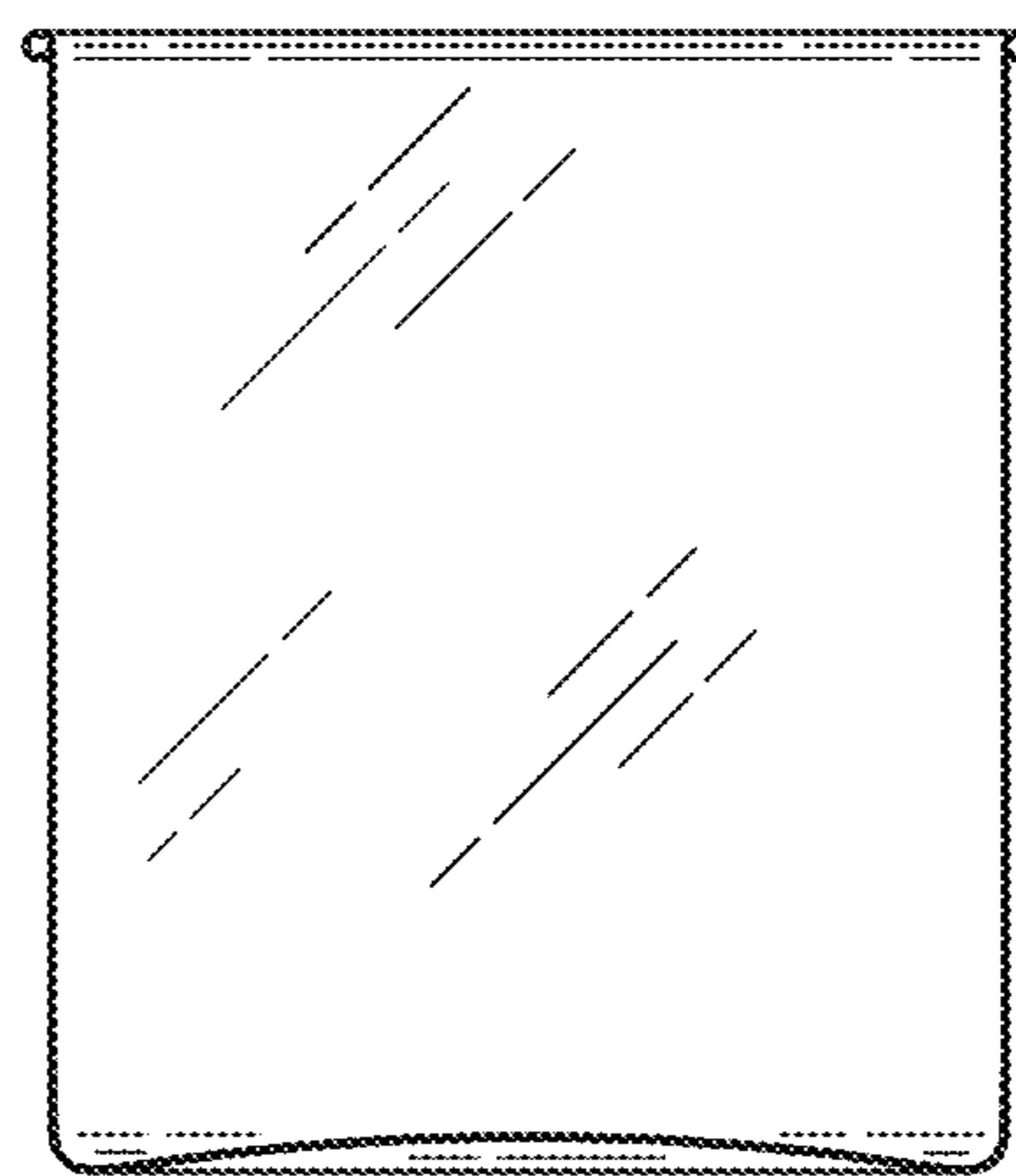


FIG.30