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(12) **United States Design Patent** (10) **Patent No.:** **US D973,837 S**  
**Zou** (45) **Date of Patent:** **\*\* Dec. 27, 2022**

(54) **FILTER UNIT**  
(71) Applicant: **Qingdao Ecopure Filter Co., Ltd,**  
Qingdao (CN)  
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(\*\*) Term: **15 Years**  
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(52) **U.S. Cl.**  
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D23/260, 261, 233–237  
CPC ..... B01D 35/04; B01D 35/14; B01D 35/30;  
B01D 35/0276; B01D 35/027; B01D  
29/085; B01D 2201/29; B01D 2201/30;  
B01D 2201/291; B01D 2201/295; B01D  
2201/296; B01D 2201/298; B01D  
2201/301; B01D 2201/306; B01D  
2201/309; C02F 1/002  
See application file for complete search history.

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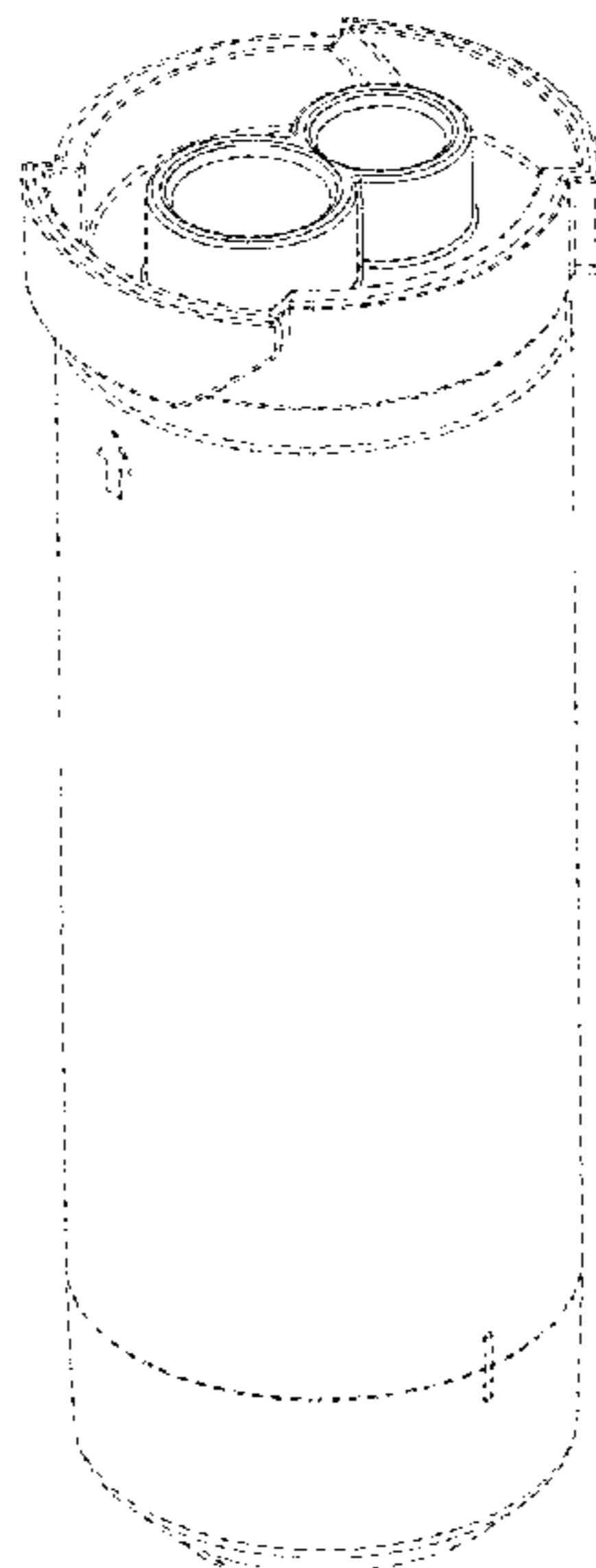
(57) **CLAIM**

The ornamental design for a filter unit, as shown and described.

**DESCRIPTION**

FIG. 1 is a front elevational view thereof of a filter unit showing my new design;  
FIG. 2 is a rear elevational view thereof;  
FIG. 3 is a left side elevational view thereof;  
FIG. 4 is a right side elevational view thereof;  
FIG. 5 is a top plan view thereof;  
FIG. 6 is a bottom plan view thereof; and,  
FIG. 7 is a perspective view thereof.  
The broken lines in the drawing depict portions of the filter unit that form no part of the claimed design.

**1 Claim, 7 Drawing Sheets**



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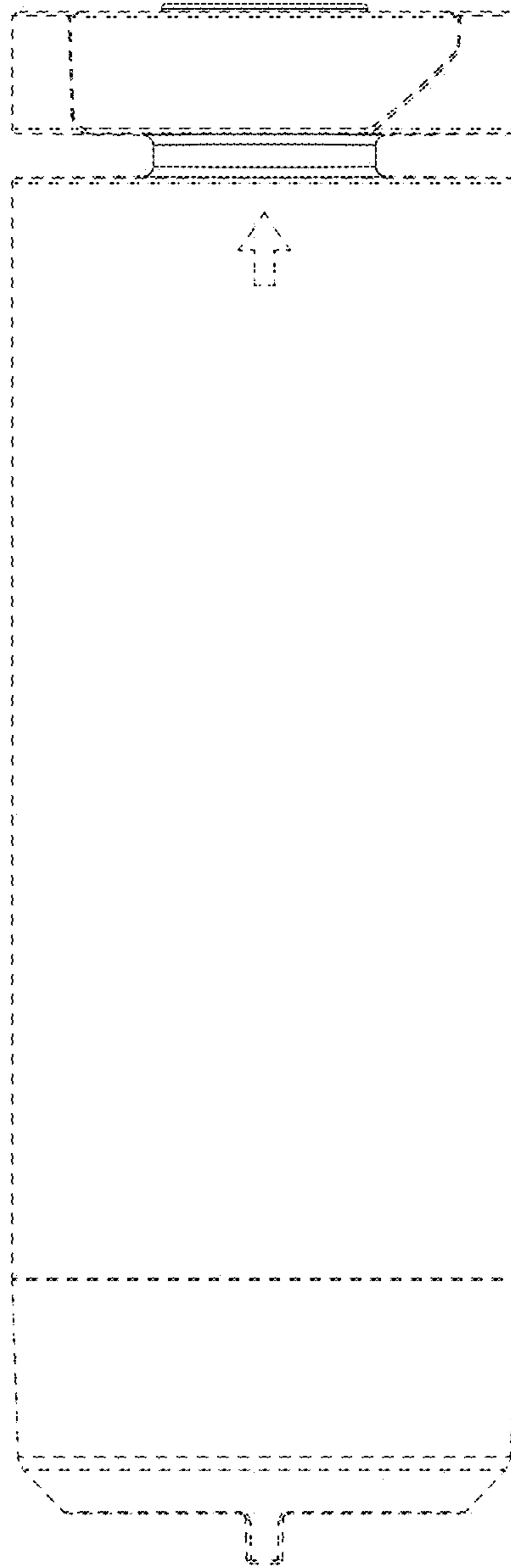


Fig. 1

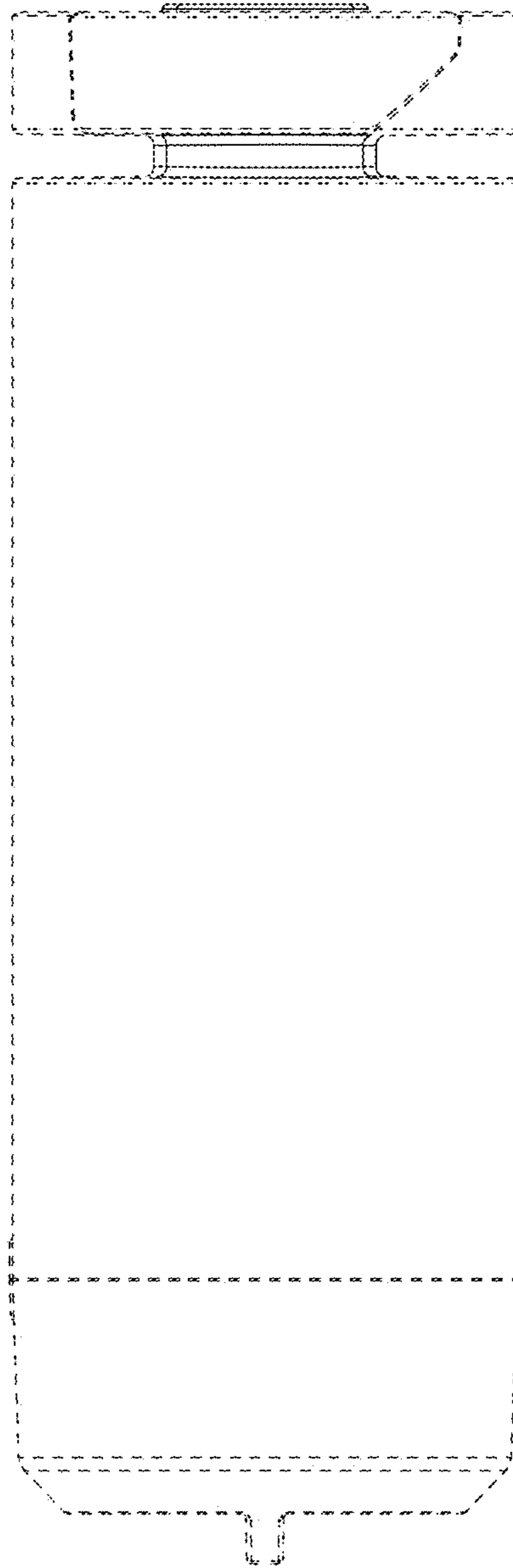


Fig. 2

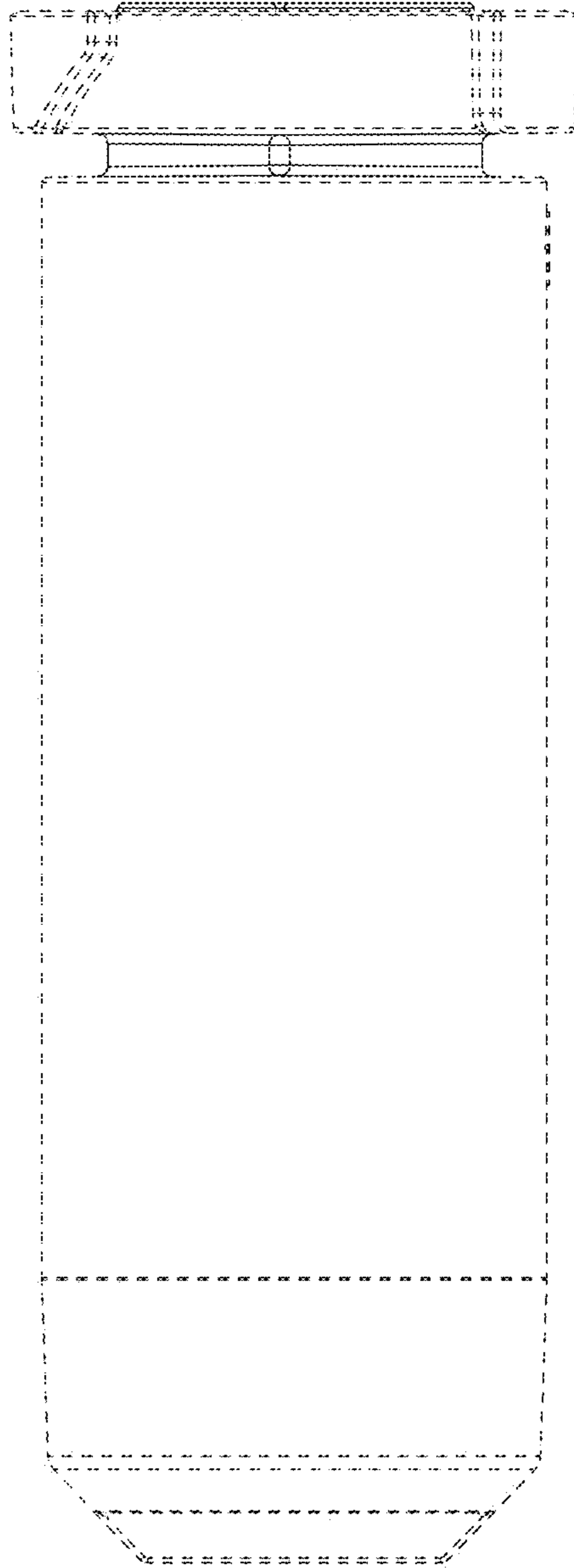


Fig. 3

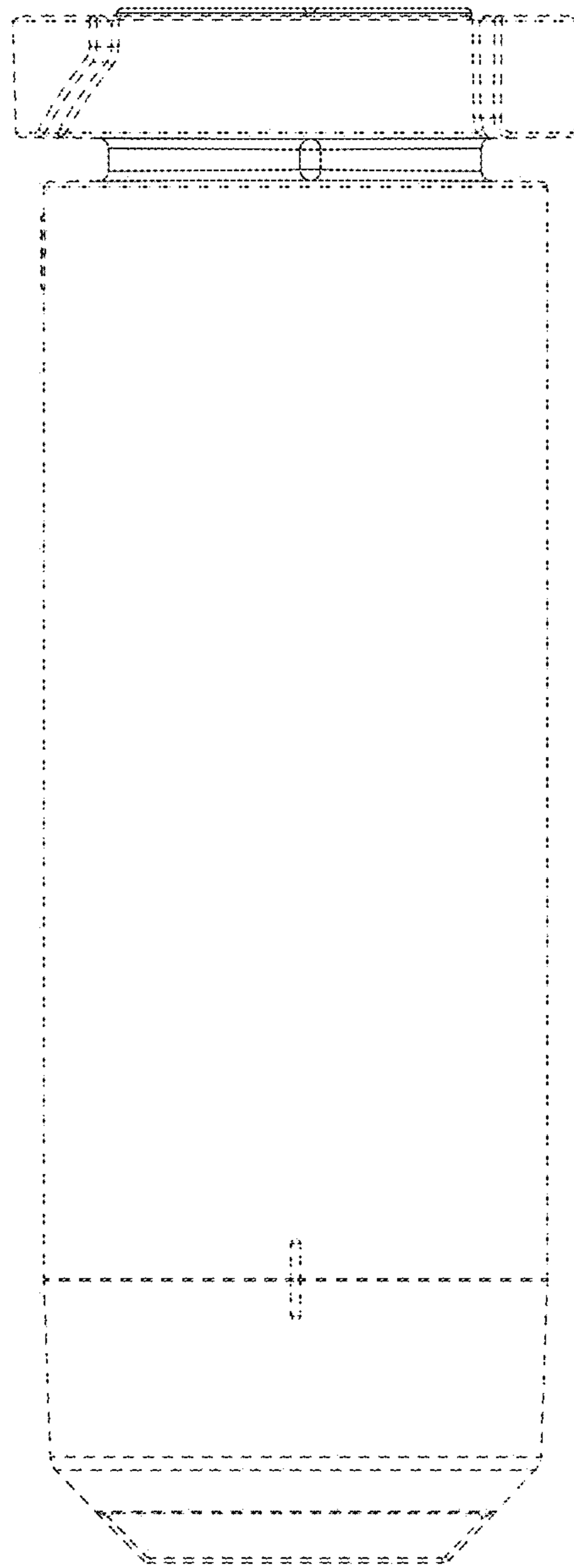


Fig. 4

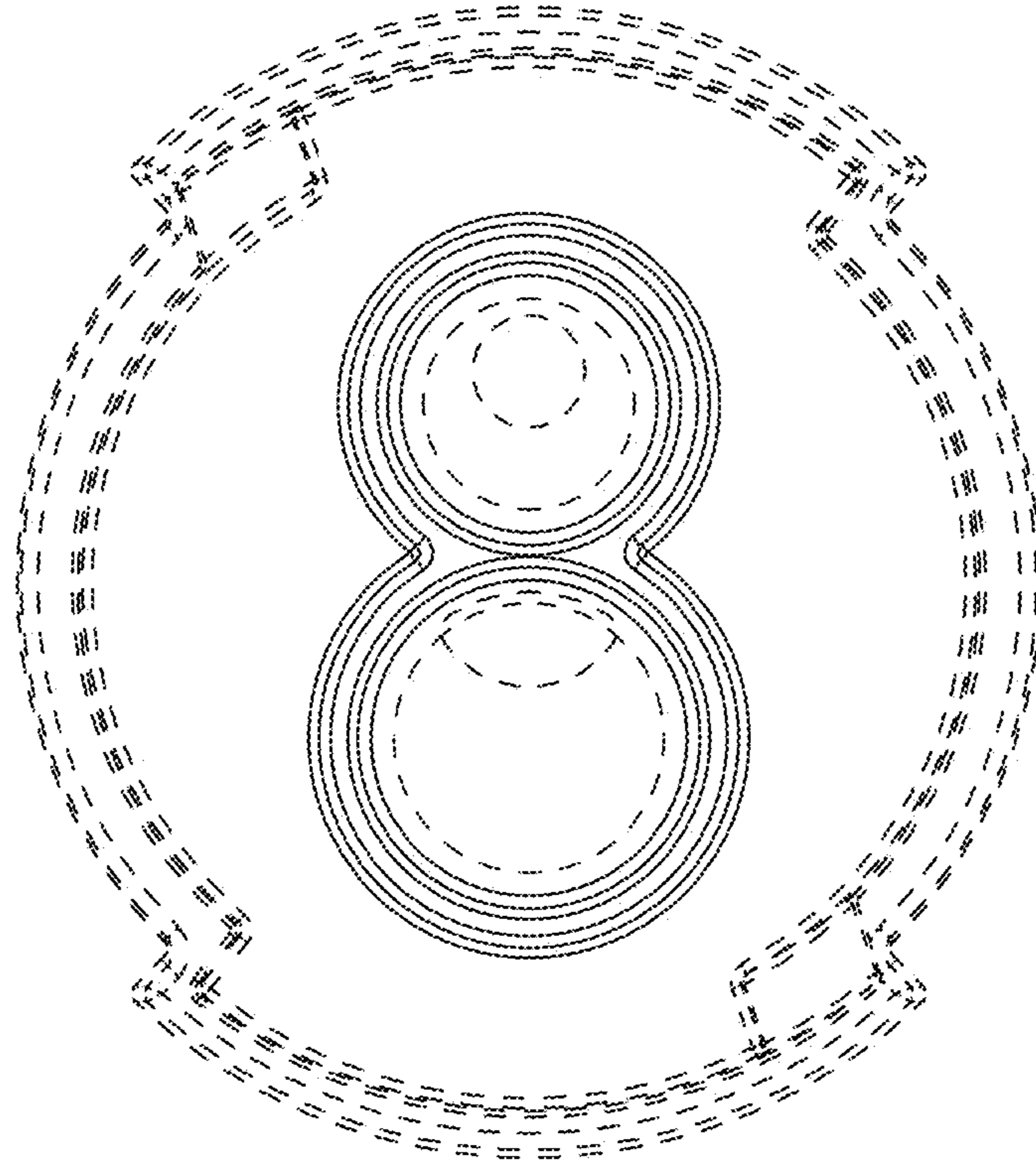


Fig. 5

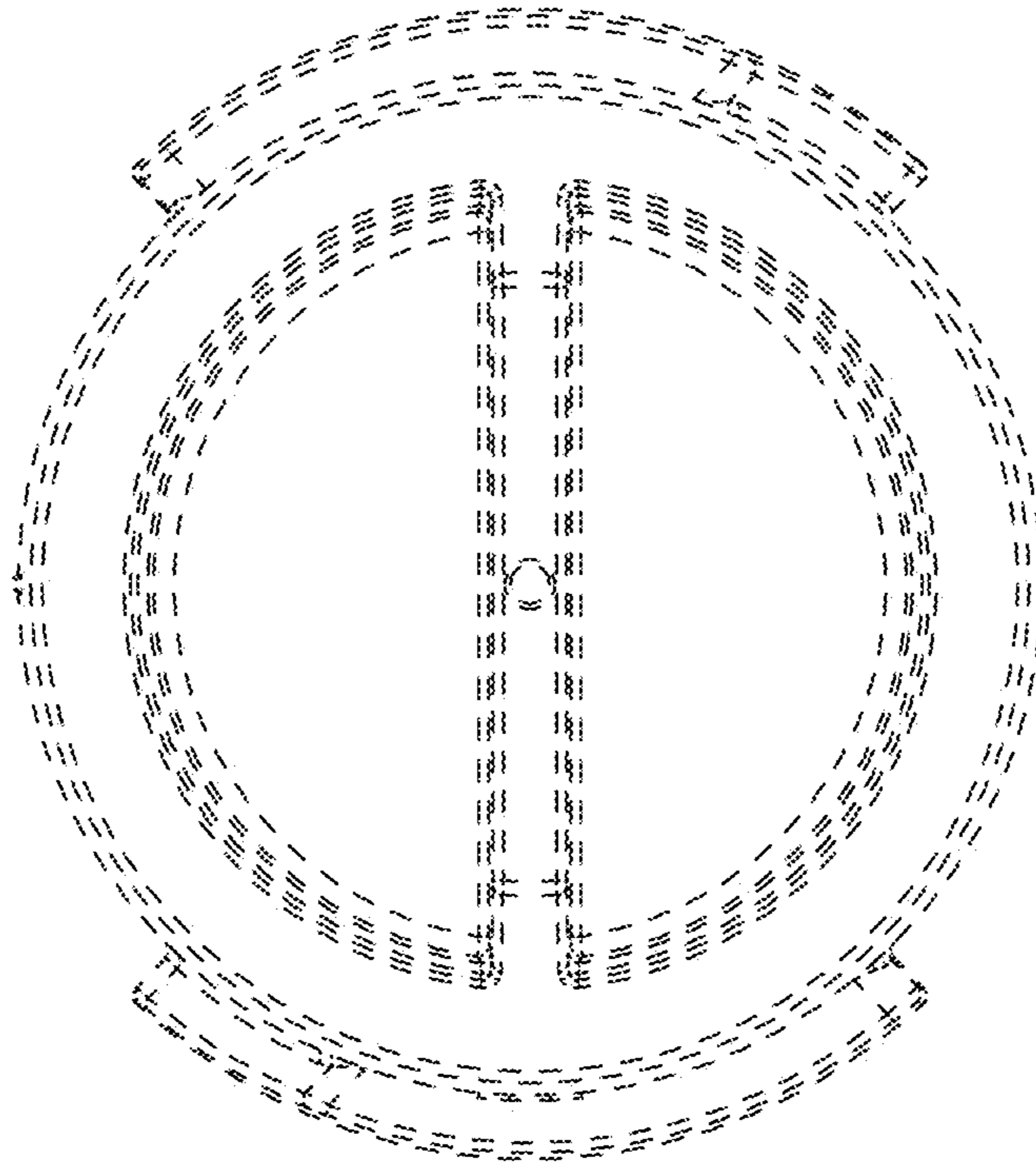


Fig. 6



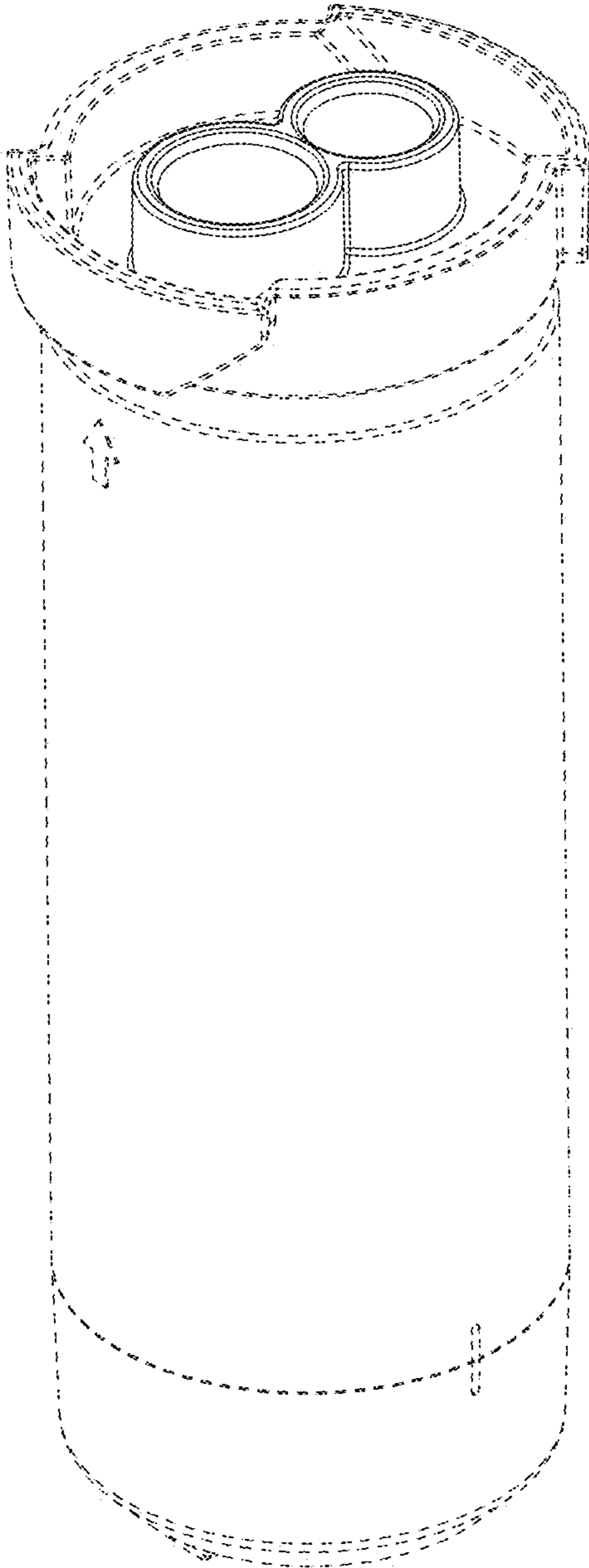


Fig. 7