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(12) **United States Design Patent** (10) **Patent No.:** **US D968,557 S**
Zou (45) **Date of Patent:** **** Nov. 1, 2022**

(54) **FILTER UNIT**
(71) Applicant: **Qingdao Ecopure Filter Co., Ltd,**
Qingdao (CN)
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(**) Term: **15 Years**
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(51) **LOC (13) Cl.** **23-01**
(52) **U.S. Cl.**
USPC **D23/209**
(58) **Field of Classification Search**
USPC D23/207, 209, 200, 202, 205, 210, 259,
D23/260, 261, 233-237
CPC B01D 35/04; B01D 35/14; B01D 35/30;
B01D 35/0276; B01D 35/027; B01D
29/085; B01D 2201/29; B01D 2201/30;
B01D 2201/291; B01D 2201/295; B01D
2201/296; B01D 2201/298; B01D
2201/301; B01D 2201/306; B01D
2201/309; C02F 1/002
See application file for complete search history.

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(57) **CLAIM**

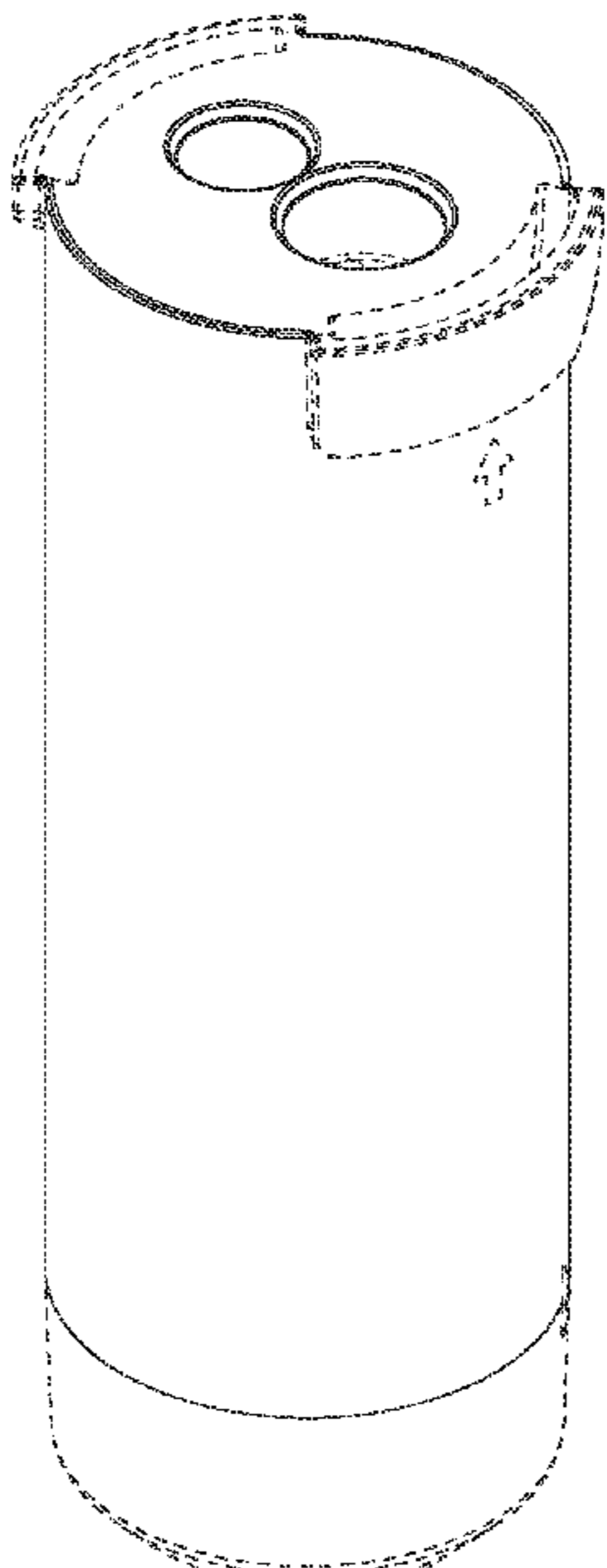
The ornamental design for a filter unit, as shown and described.

DESCRIPTION

FIG. 1 is a Front elevational view of a filter unit showing my new design;
FIG. 2 is a Rear elevational view thereof;
FIG. 3 is a Left side view thereof;
FIG. 4 is a Right side view thereof;
FIG. 5 is a Top plan view thereof;
FIG. 6 is a Bottom plan view thereof; and,
FIG. 7 is a Perspective views thereof.
The broken lines in the drawing depict portions of the filter unit that form no part of the claimed design.

1 Claim, 7 Drawing Sheets

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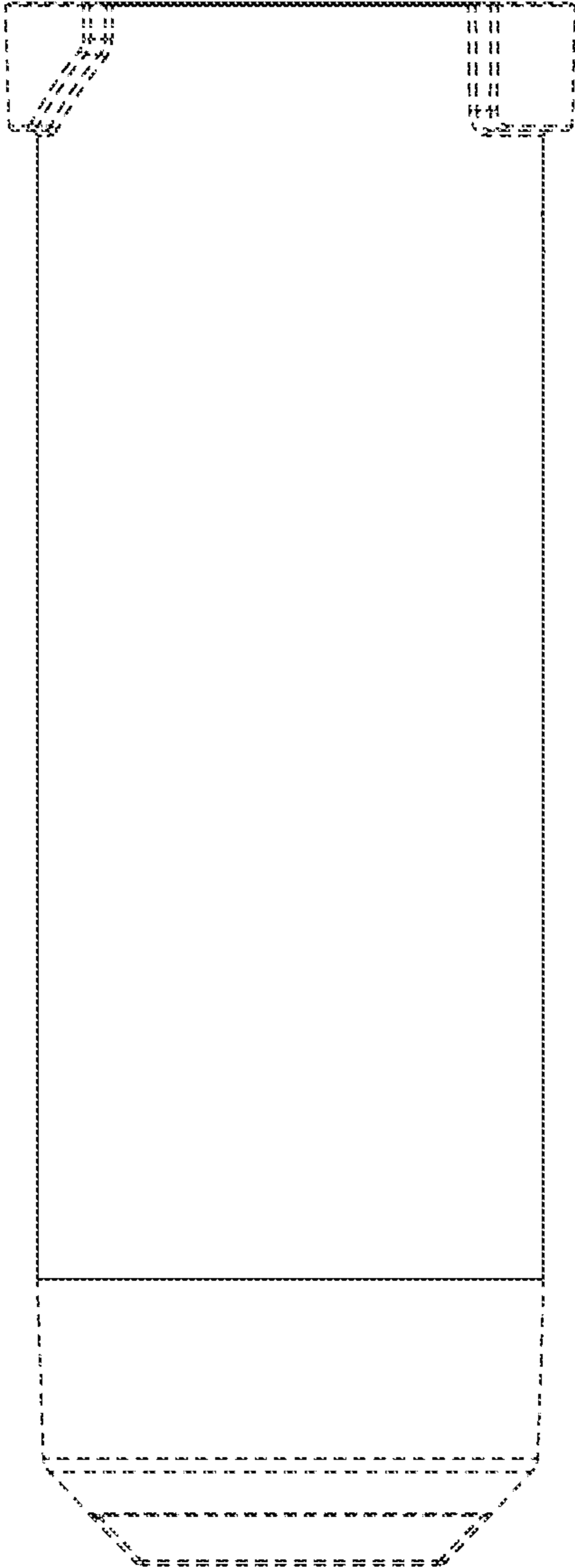


FIG.1

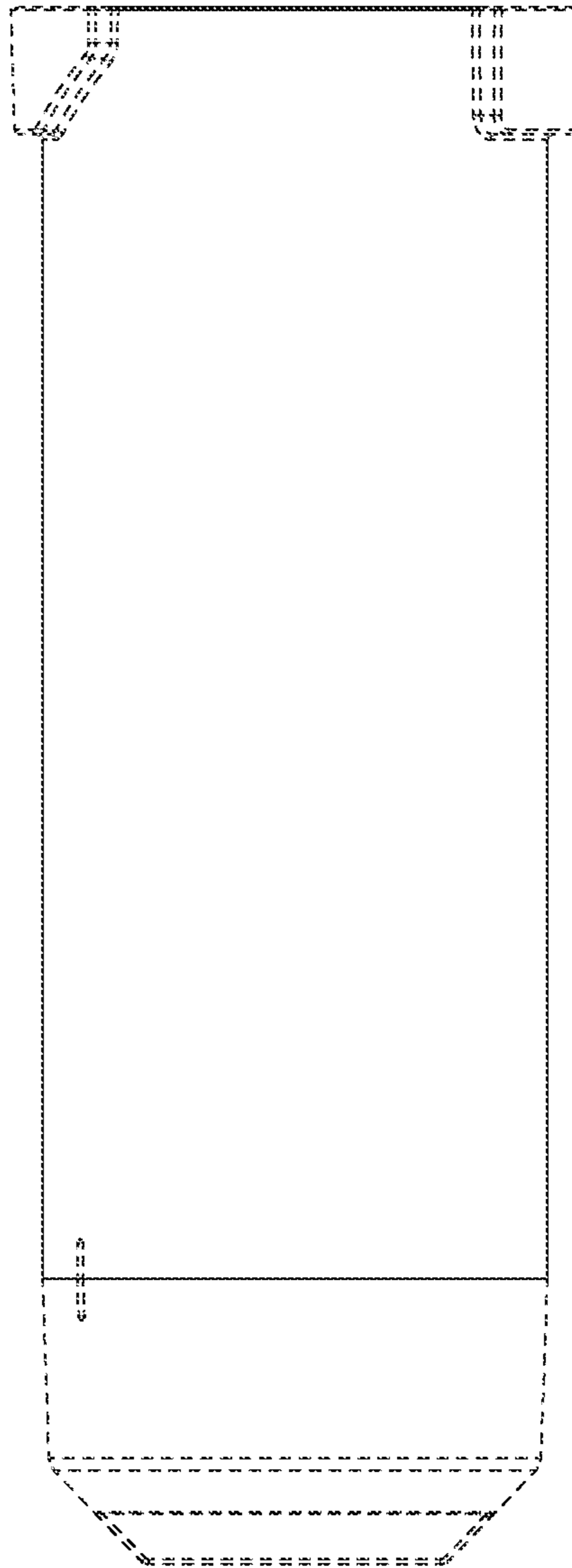


FIG.2

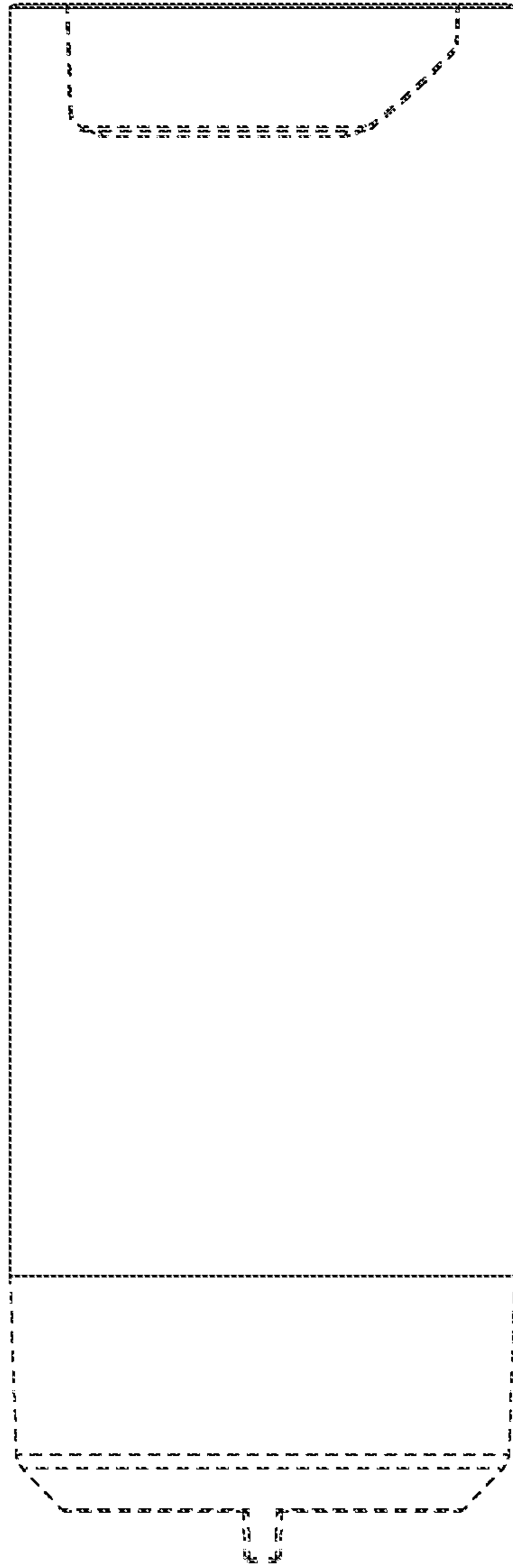


FIG.3



FIG.4

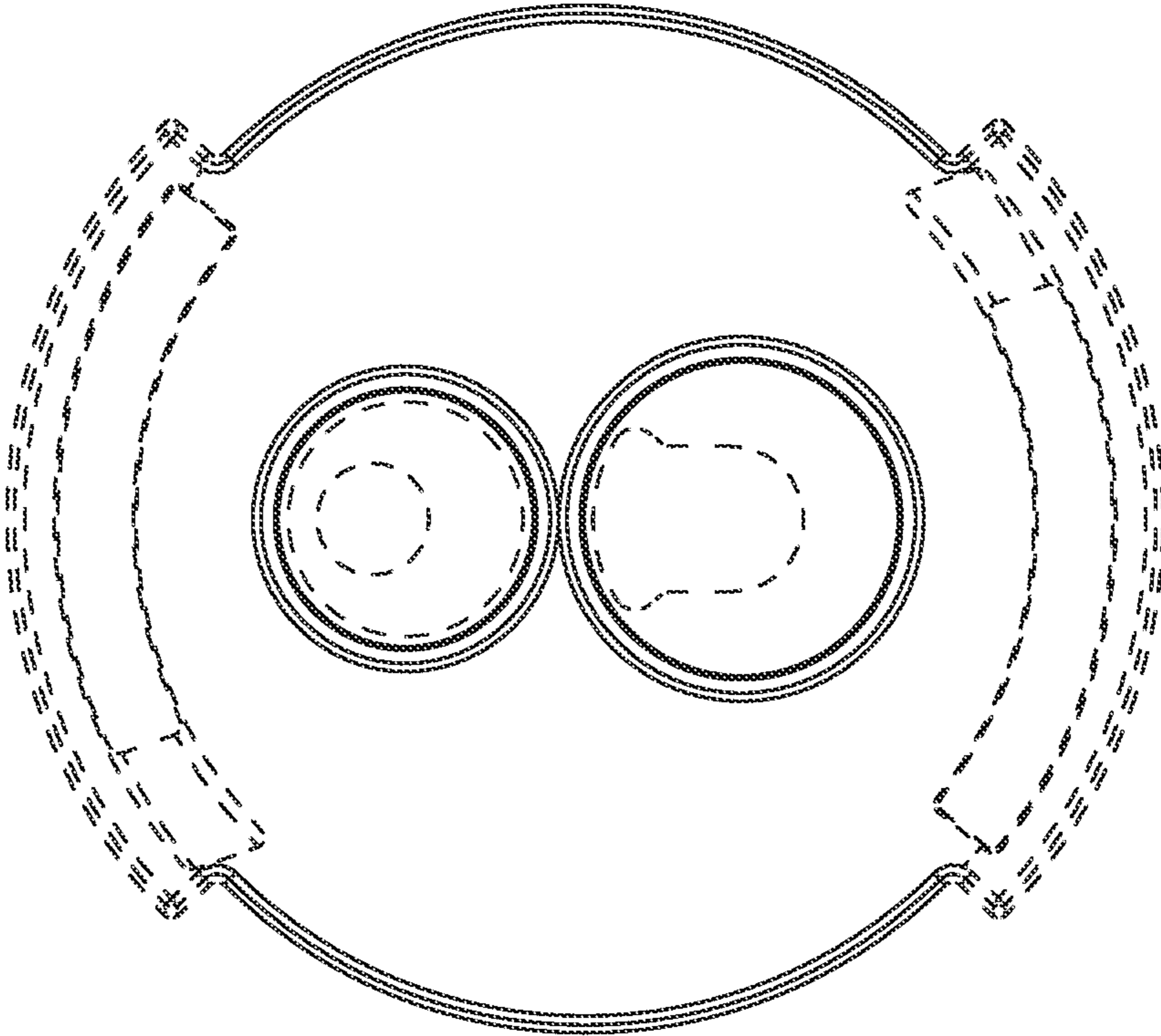


FIG.5

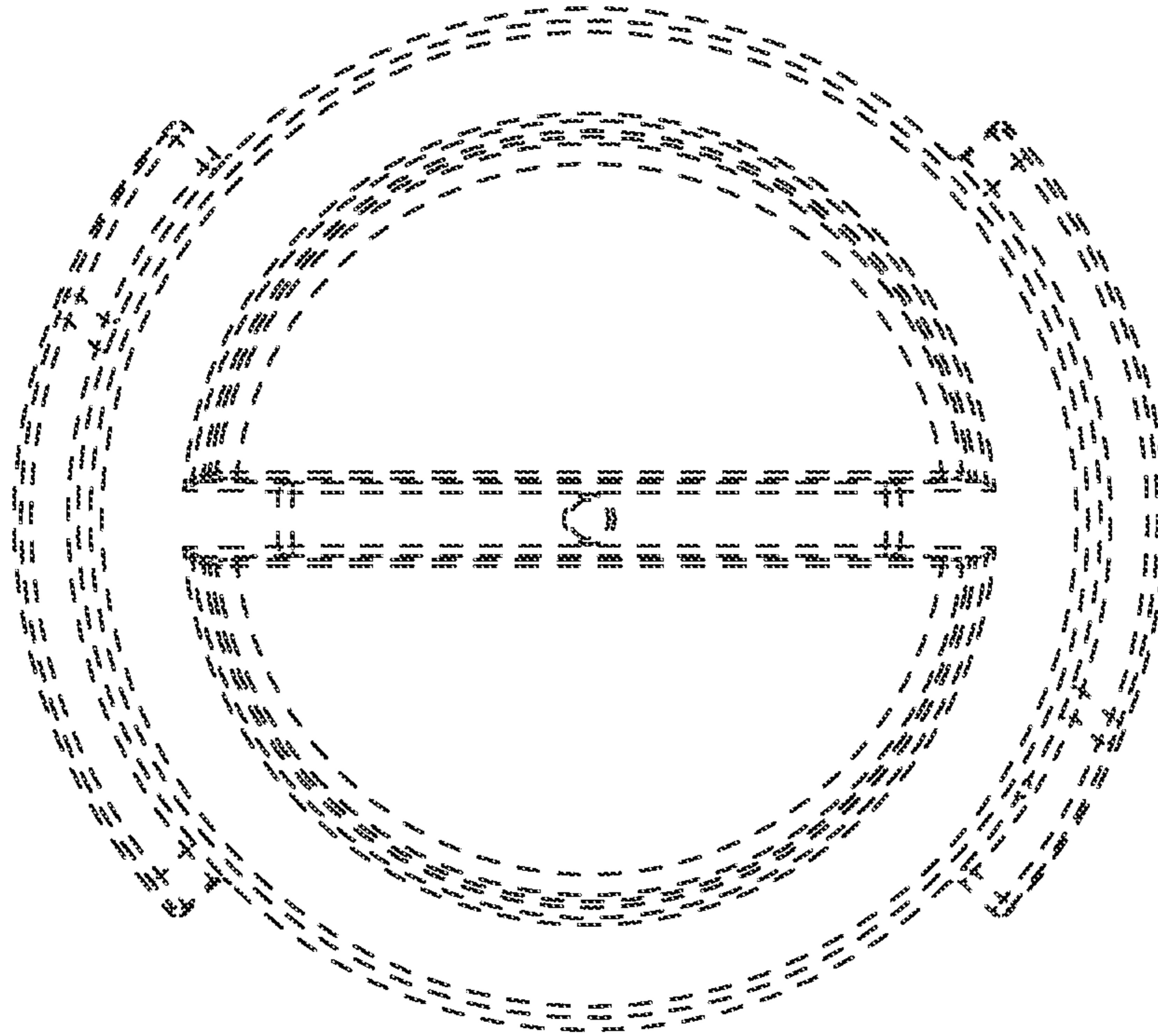


FIG. 6

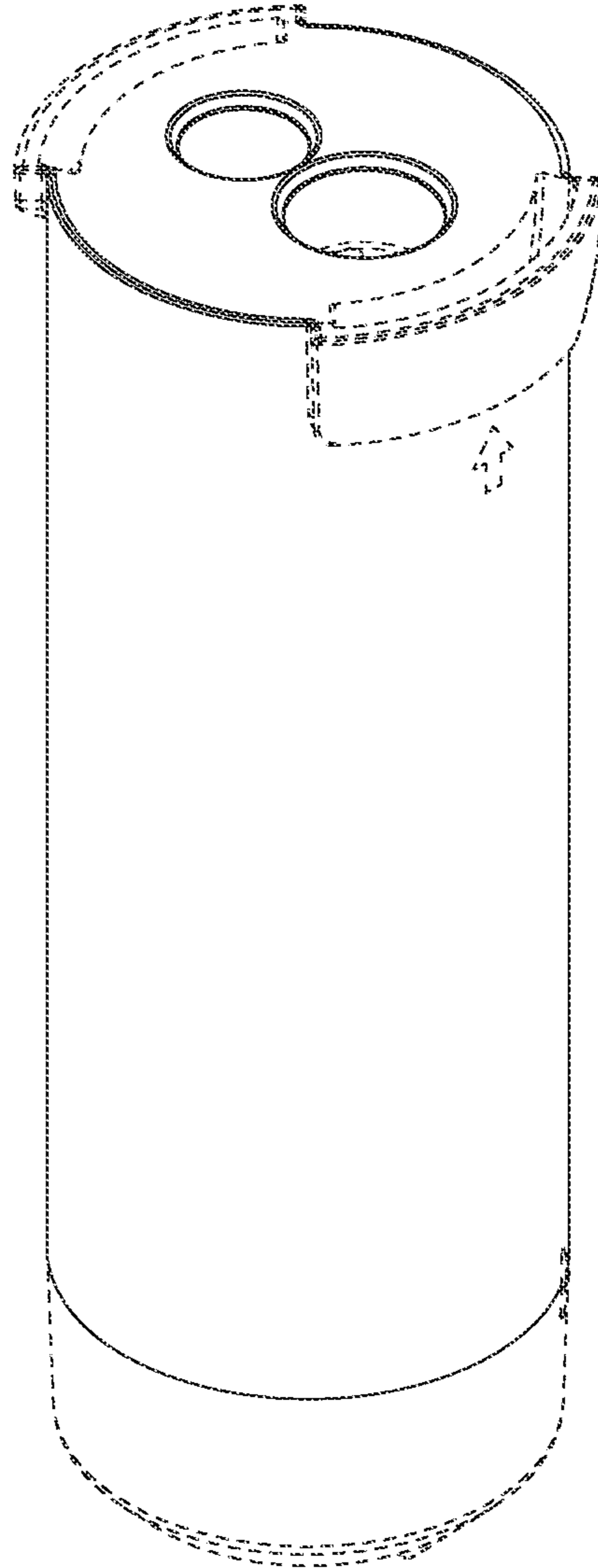


FIG.7