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(12) **United States Design Patent** (10) **Patent No.:** **US D961,042 S**  
**Zou** (45) **Date of Patent:** **\*\* Aug. 16, 2022**

(54) **FILTER UNIT**

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(\*\*) Term: **15 Years**

(21) Appl. No.: **29/676,502**

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(51) **LOC (13) Cl.** ..... **23-01**

(52) **U.S. Cl.**

USPC ..... **D23/209;** D23/233

(58) **Field of Classification Search**

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D23/260, 261, 233–237

CPC ..... B01D 35/04; B01D 35/14; B01D 35/30;  
B01D 35/0276; B01D 35/027; B01D  
29/085; B01D 2201/29; B01D 2201/30;  
B01D 2201/291; B01D 2201/295; B01D  
2201/296; B01D 2201/298; B01D  
2201/301; B01D 2201/306; B01D  
2201/309; C02F 1/002

See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a filter unit, as shown and described.

**DESCRIPTION**

FIG. 1 is a Front elevational view of a filter unit showing my new design;

FIG. 2 is a Rear elevational view thereof;

FIG. 3 is a Left side view thereof;

FIG. 4 is a Right side view thereof;

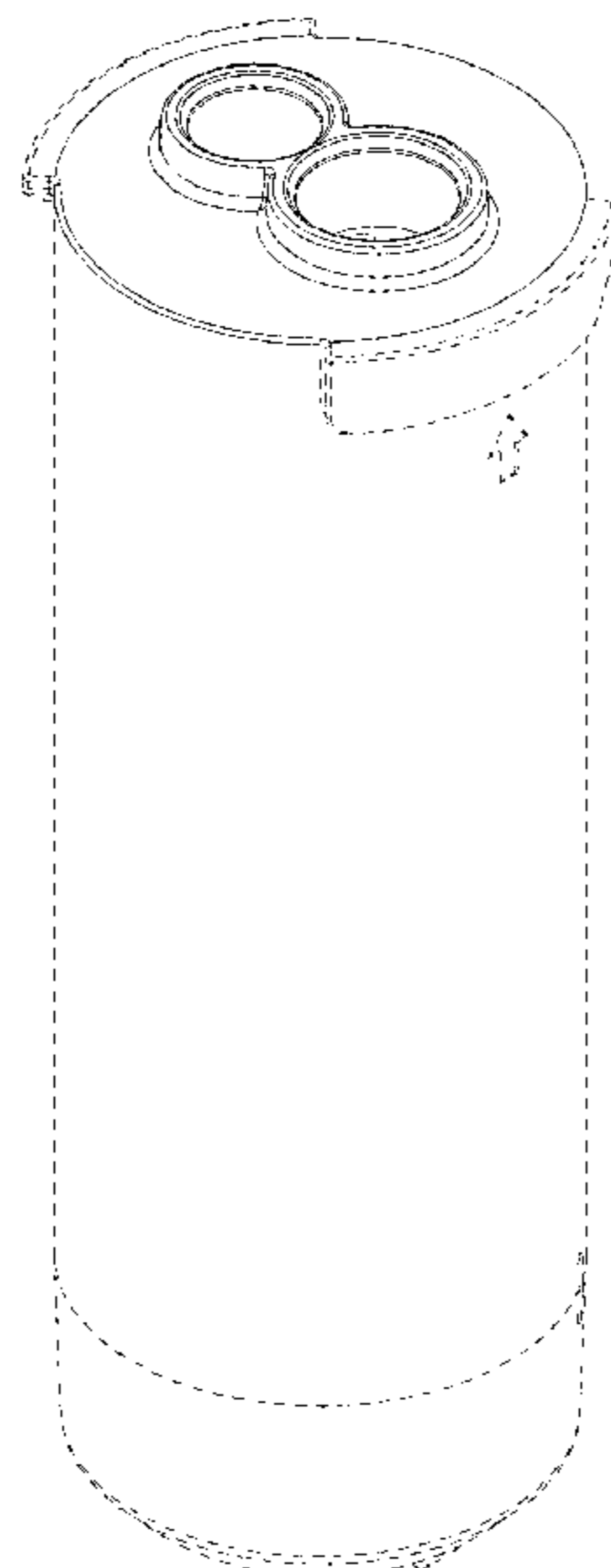
FIG. 5 is a Top plan view thereof;

FIG. 6 is a Bottom plan view thereof; and,

FIG. 7 is a Perspective views thereof.

The broken lines in the drawing depict portions of the filter unit that form no part of the claimed design.

**1 Claim, 7 Drawing Sheets**



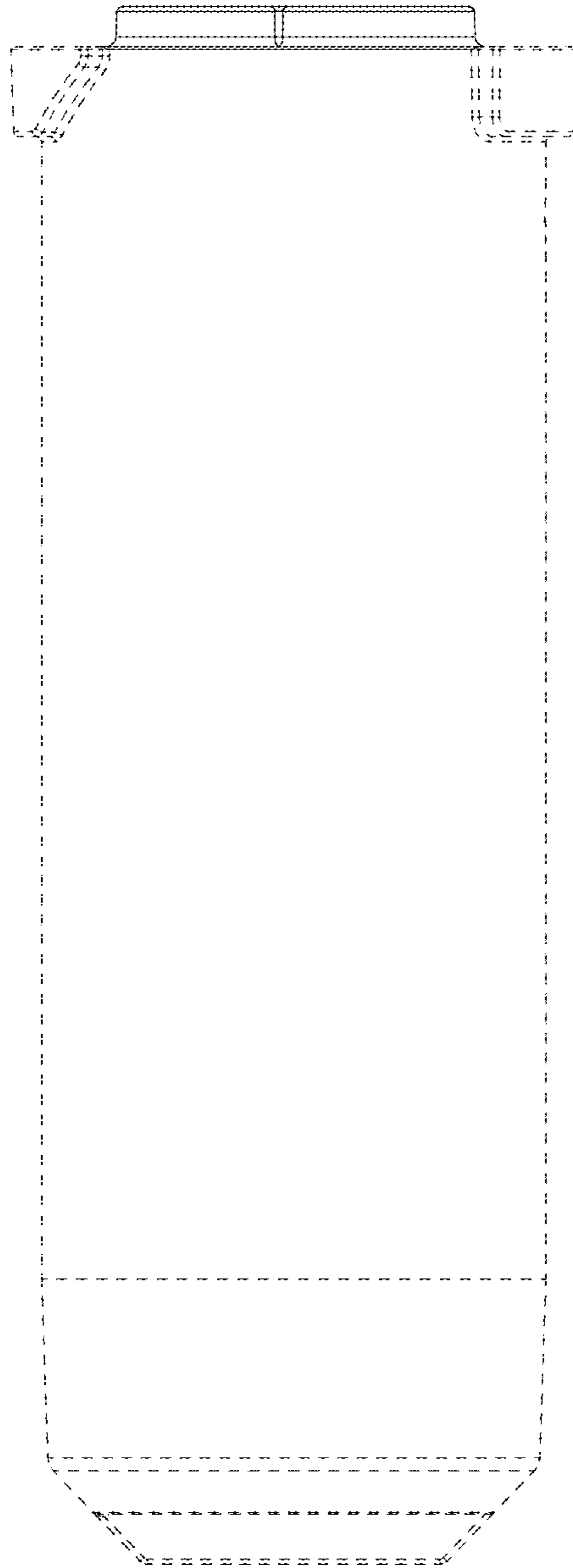


Fig. 1

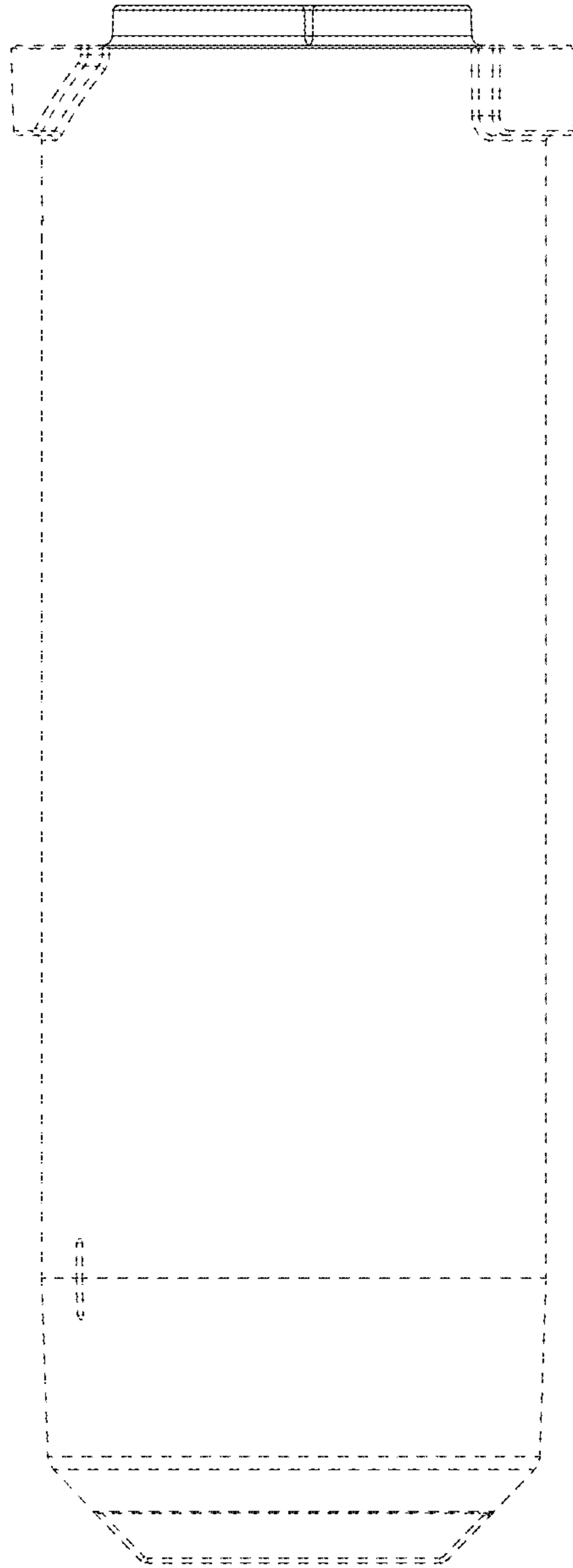


Fig. 2

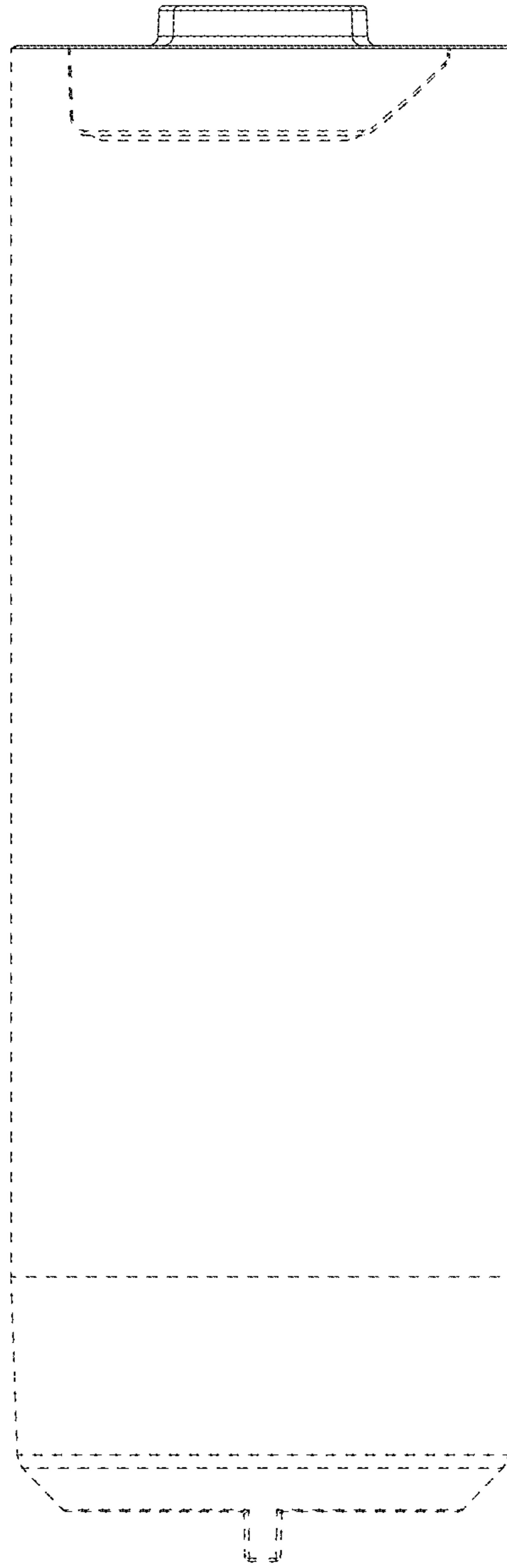


Fig. 3

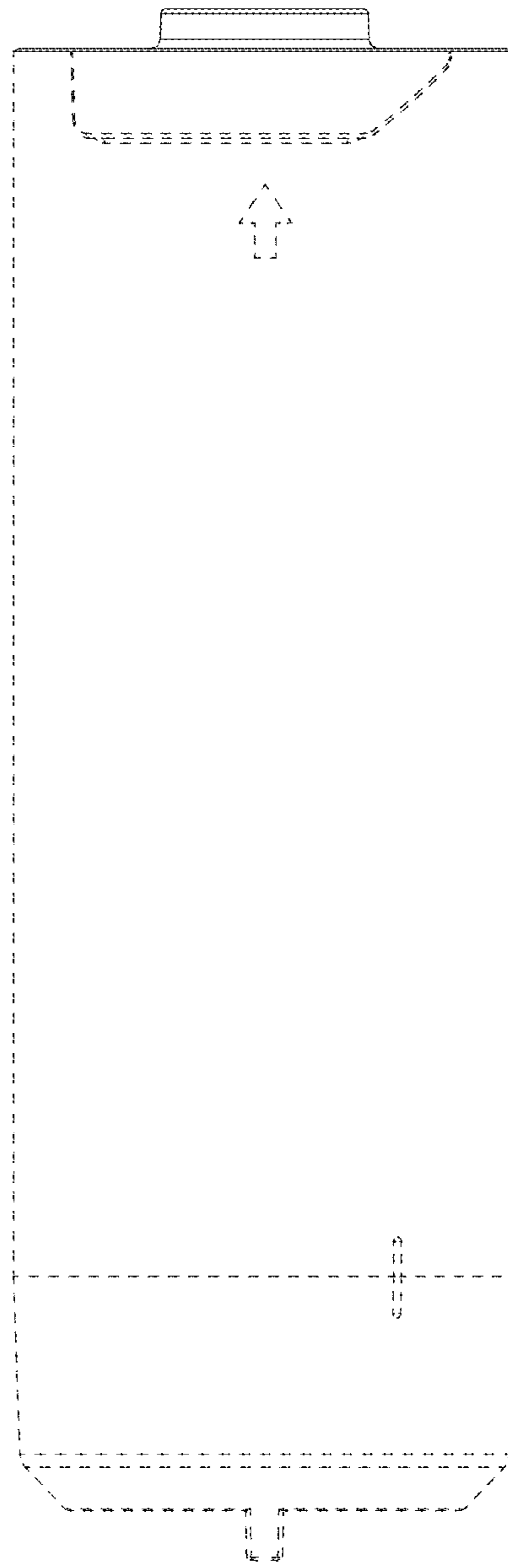


Fig. 4

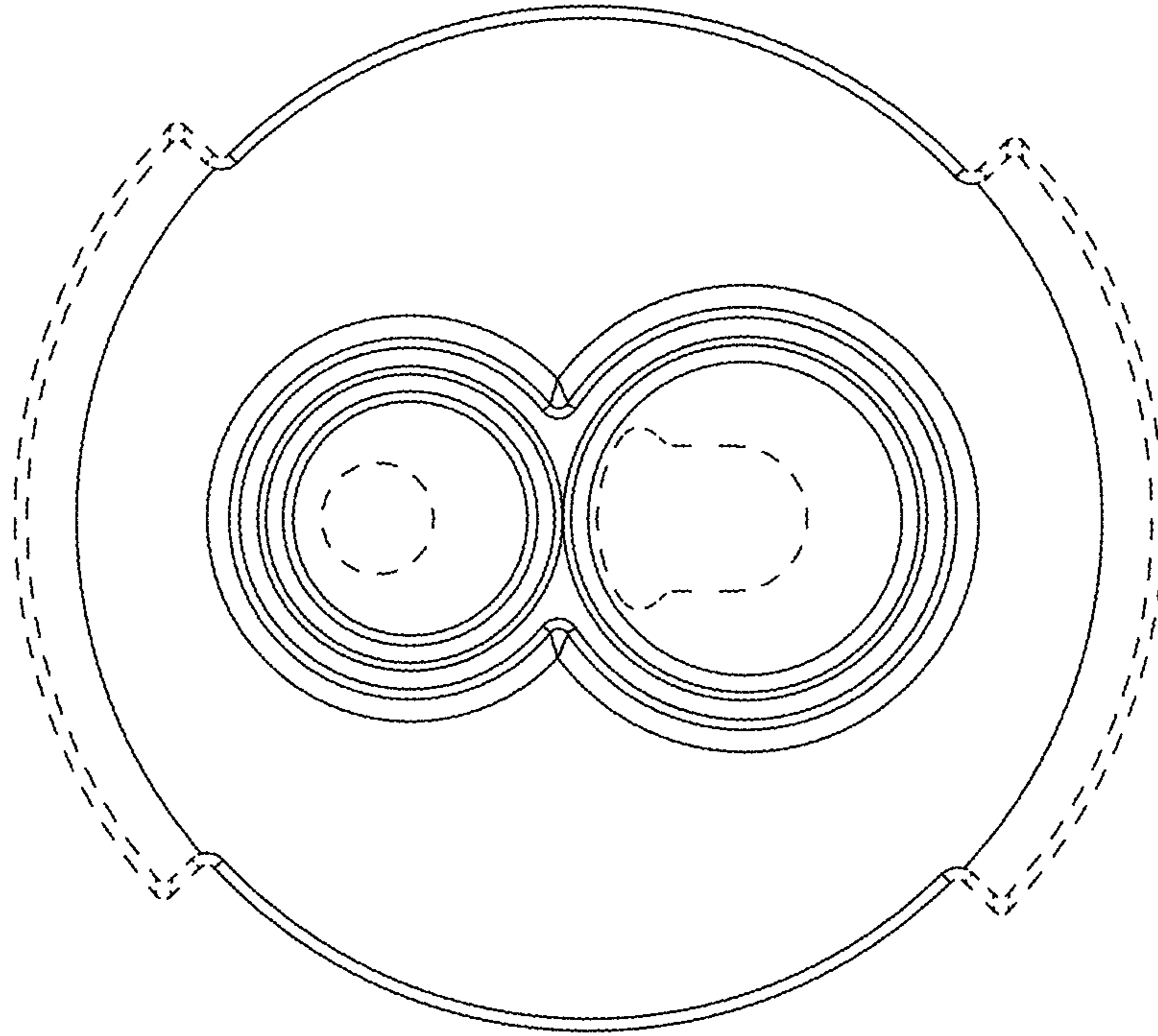


Fig. 5

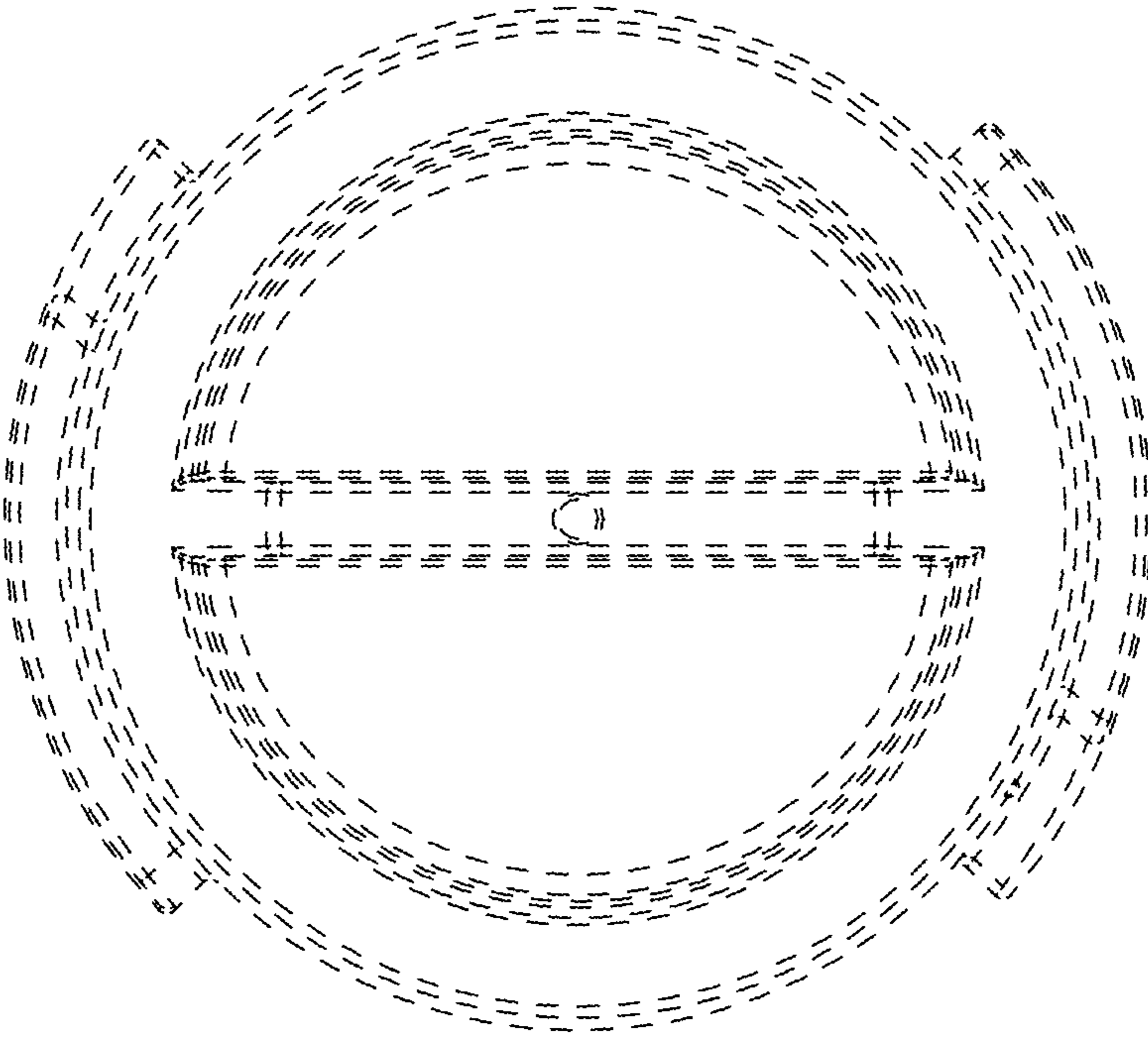


Fig. 6

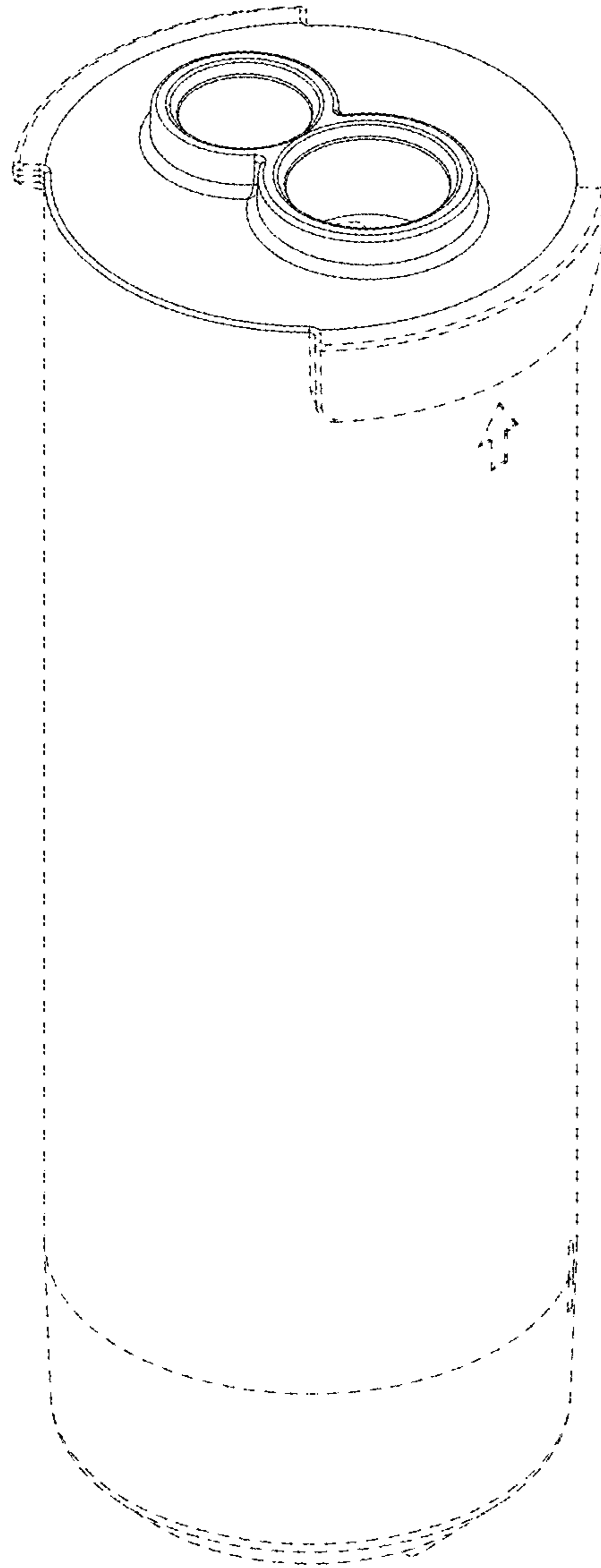


Fig. 7