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(12) United States Design Patent
Zou

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(54) **FILTER UNIT**

(71) Applicant: **Qingdao Ecopure Filter Co., Ltd**, Qingdao (CN)

(72) Inventor: **Zhibin Zou**, Qingdao (CN)

(**) Term: **15 Years**

(21) Appl. No.: **29/676,502**

(22) Filed: **Jan. 11, 2019**

(51) **LOC (13) Cl.** **23-01**

(52) **U.S. Cl.**
USPC **D23/209**; D23/233

(58) **Field of Classification Search**
USPC D23/207, 209, 200, 202, 205, 210, 259, D23/260, 261, 233–237
CPC B01D 35/04; B01D 35/14; B01D 35/30; B01D 35/0276; B01D 35/027; B01D 29/085; B01D 2201/29; B01D 2201/30; B01D 2201/291; B01D 2201/295; B01D 2201/296; B01D 2201/298; B01D 2201/301; B01D 2201/306; B01D 2201/309; C02F 1/002
See application file for complete search history.

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Primary Examiner — Calvin E Vansant
(74) *Attorney, Agent, or Firm* — Rumit Ranjit Kanakia

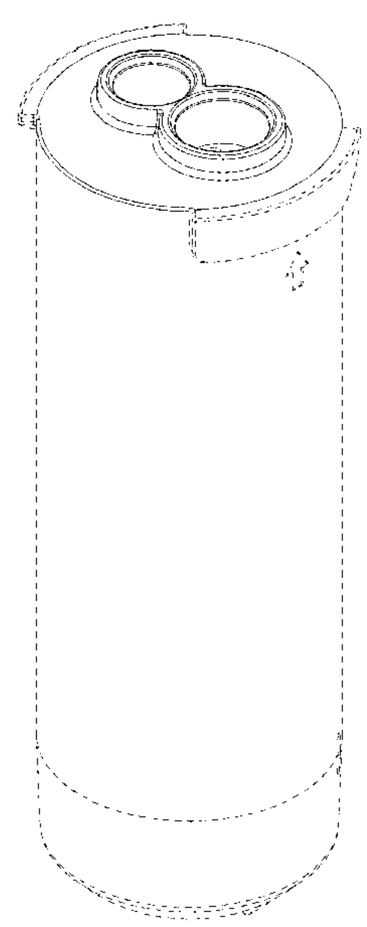
(57) **CLAIM**

The ornamental design for a filter unit, as shown and described.

DESCRIPTION

FIG. **1** is a Front elevational view of a filter unit showing my new design;
FIG. **2** is a Rear elevational view thereof;
FIG. **3** is a Left side view thereof;
FIG. **4** is a Right side view thereof;
FIG. **5** is a Top plan view thereof;
FIG. **6** is a Bottom plan view thereof; and,
FIG. **7** is a Perspective views thereof.
The broken lines in the drawing depict portions of the filter unit that form no part of the claimed design.

1 Claim, 7 Drawing Sheets



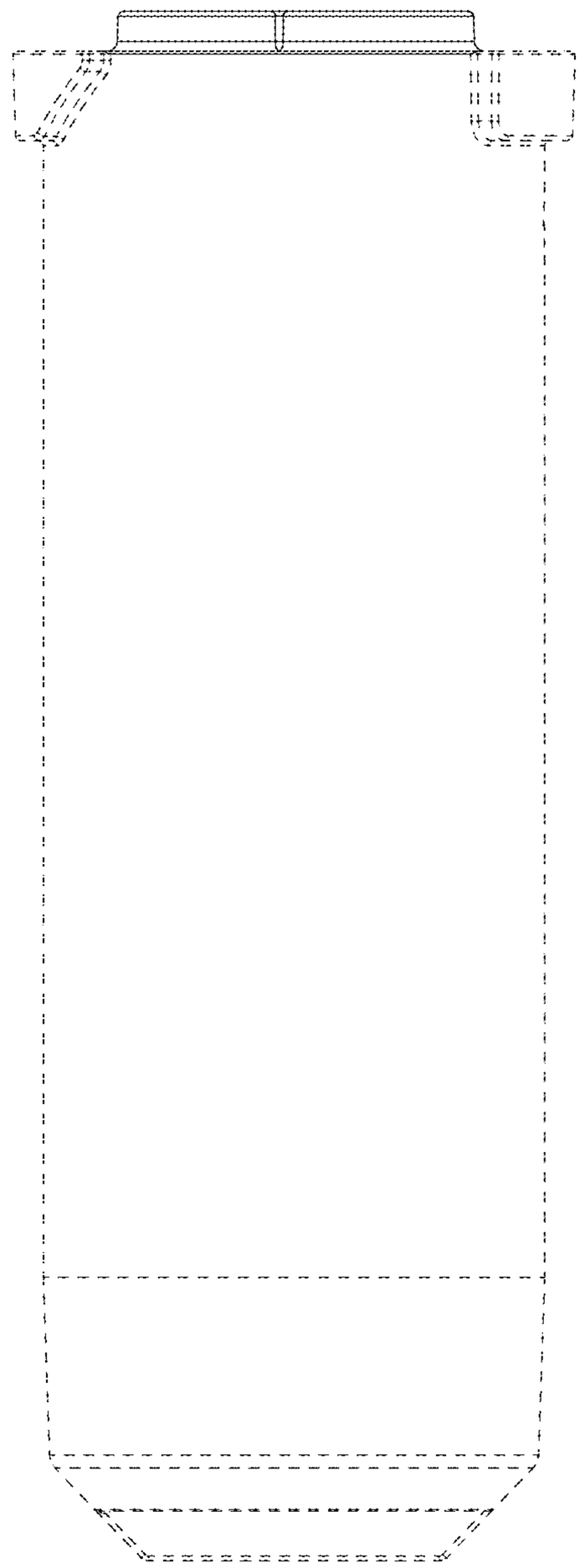


Fig. 1

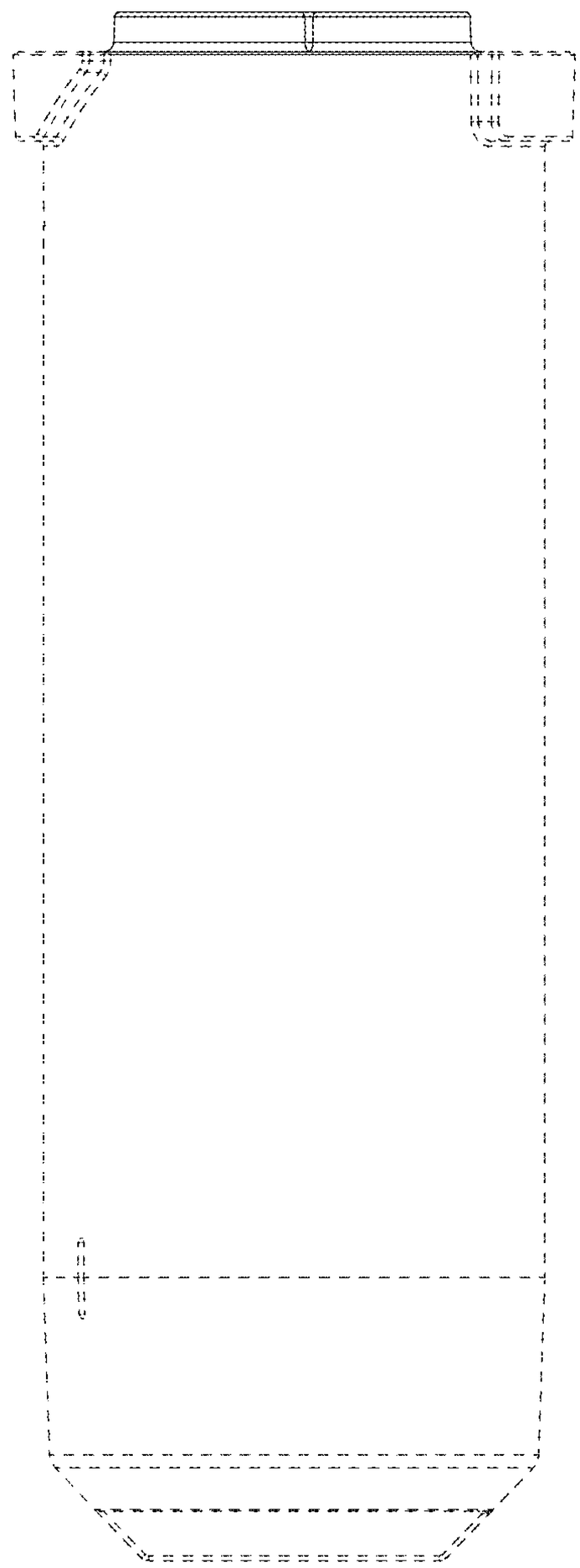


Fig. 2

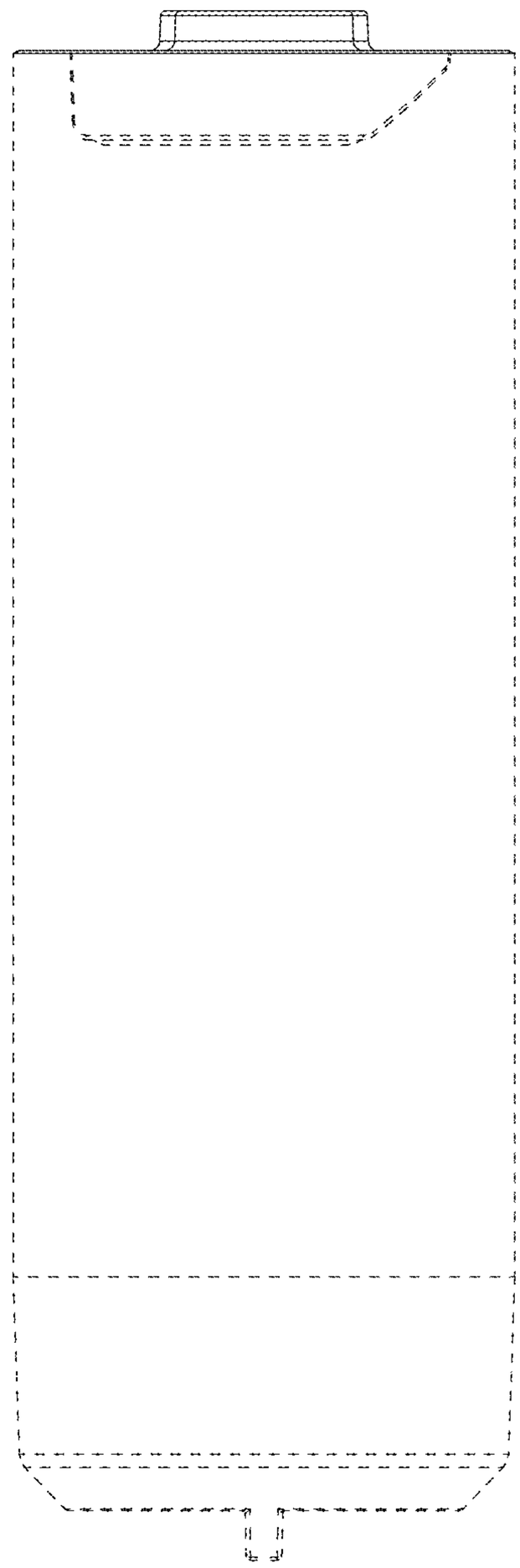


Fig. 3

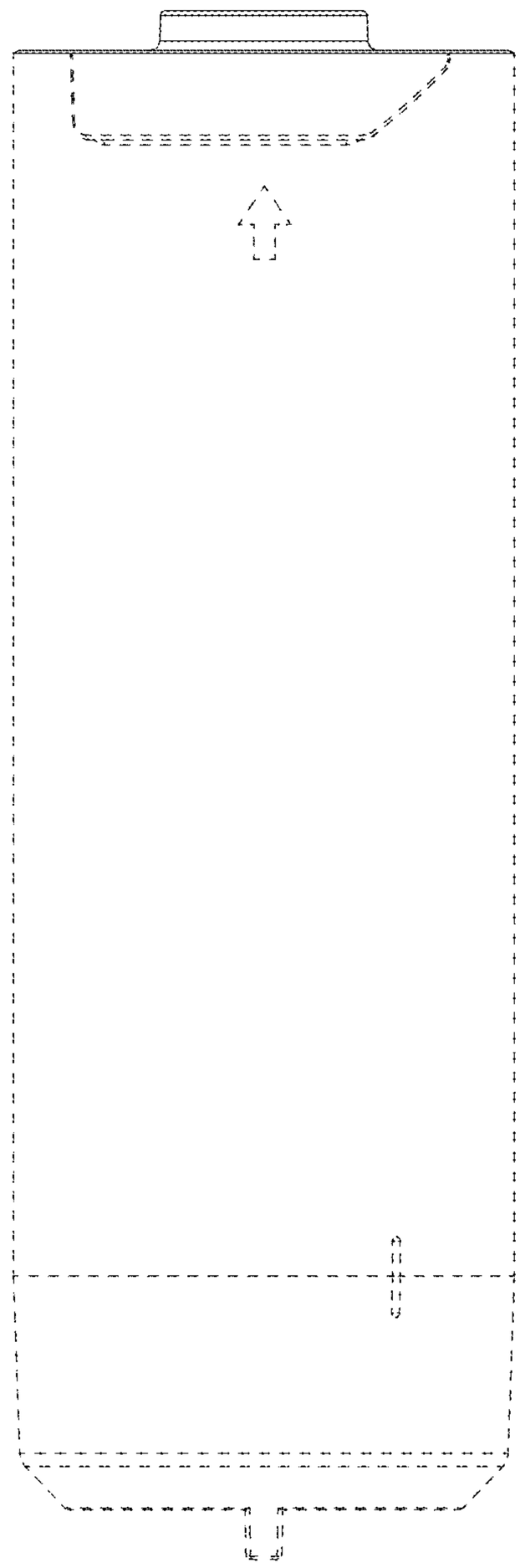


Fig. 4

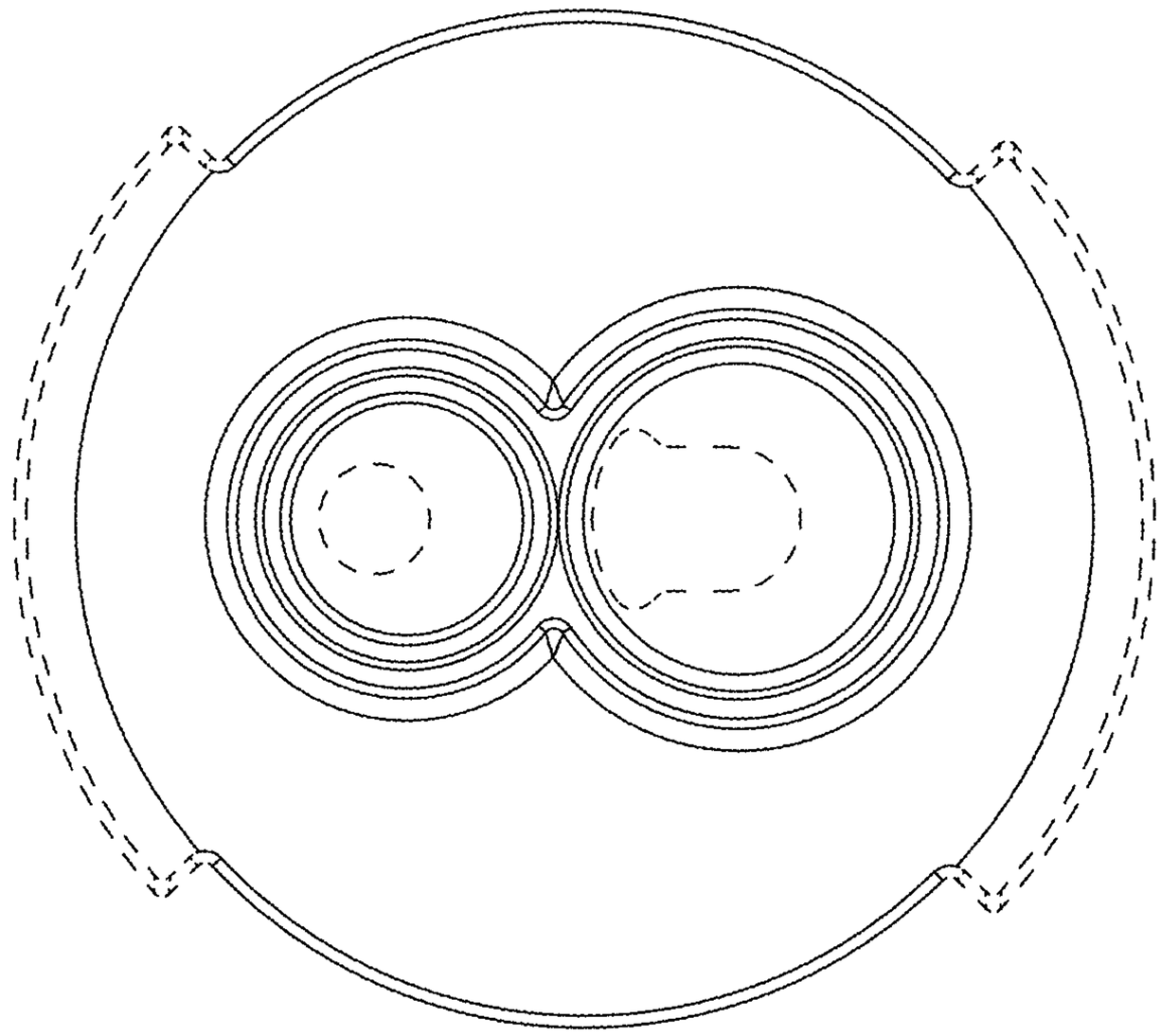


Fig. 5

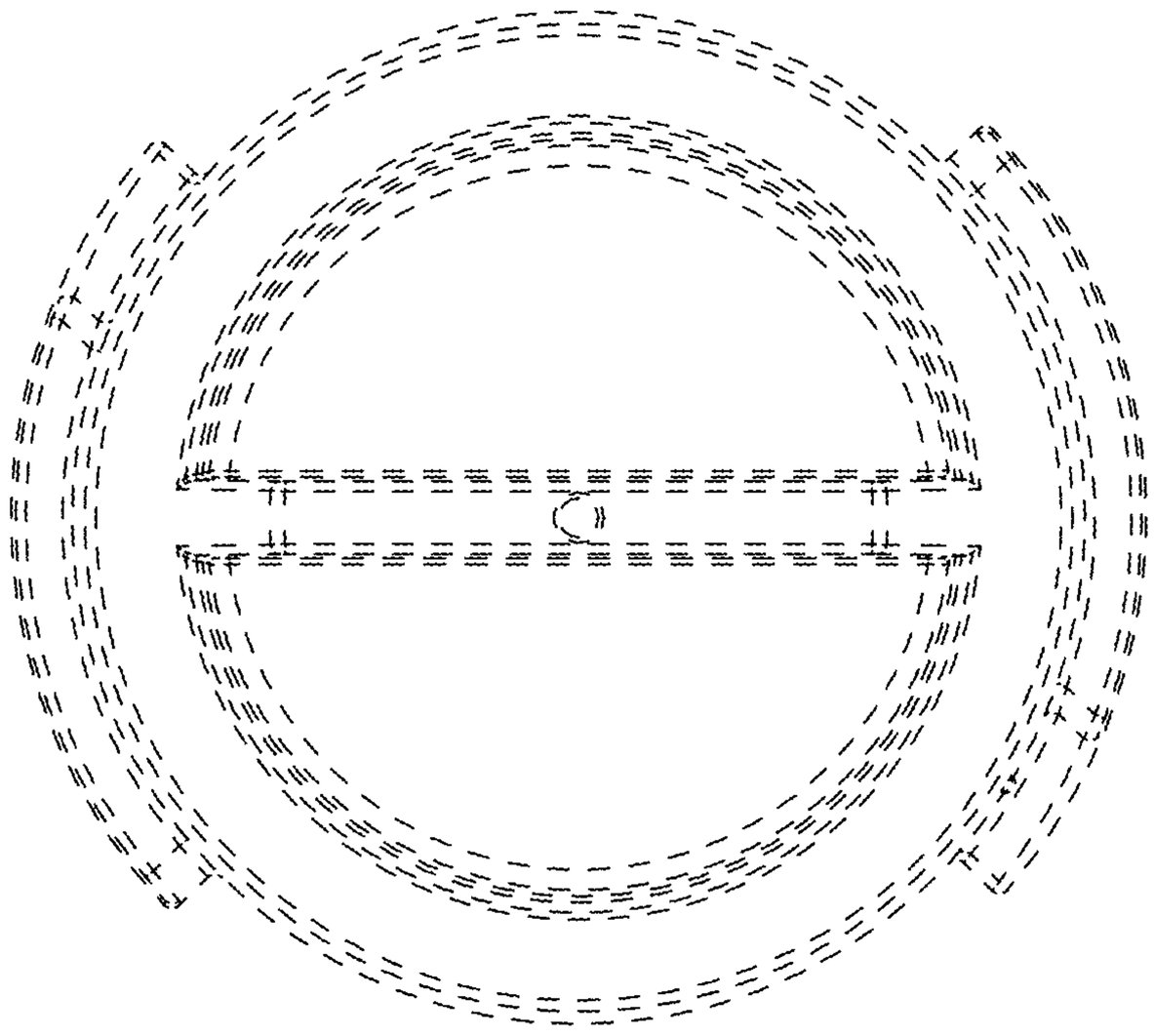


Fig. 6

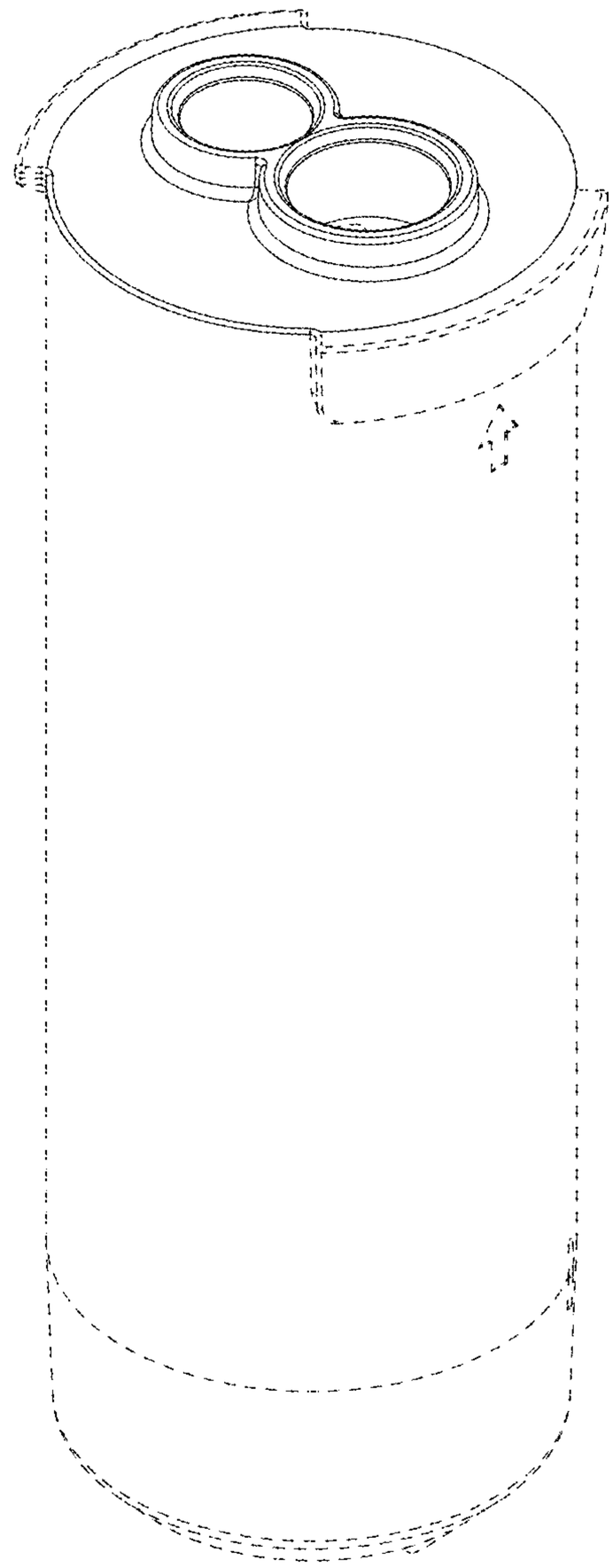


Fig. 7