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(12) **United States Design Patent** (10) **Patent No.:** **US D939,927 S**  
**Minale et al.** (45) **Date of Patent:** **\*\* Jan. 4, 2022**

(54) **KEY BLANK**

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(73) Assignee: **Buster and Punch Limited**, Stamford (GB)

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(\*\*) Term: **15 Years**

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(52) **U.S. Cl.**  
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(58) **Field of Classification Search**  
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CPC .... B23C 2235/28; B23C 2235/00; B23C 3/35  
See application file for complete search history.

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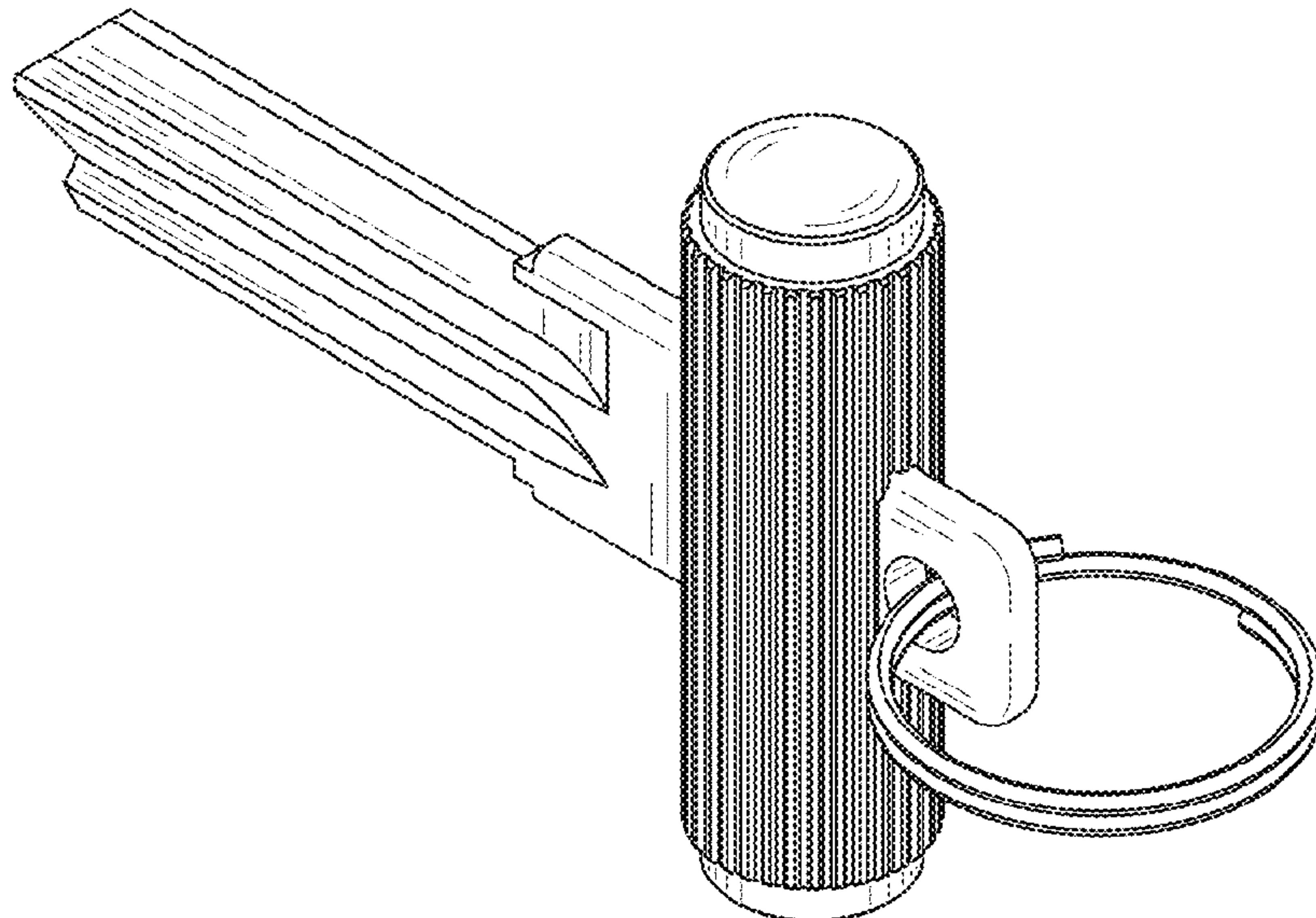
(57) **CLAIM**

The ornamental design for a key blank, as shown and described.

**DESCRIPTION**

FIG. 1 is a top-front-left perspective view of a key blank, showing our new design;  
 FIG. 2 is a front view thereof;  
 FIG. 3 is a rear view thereof;  
 FIG. 4 is a right side view thereof;  
 FIG. 5 is a left side view thereof;  
 FIG. 6 is a top view thereof; and,  
 FIG. 7 is a bottom view thereof.  
 The shade lines show surface contour and not surface ornamentation.

**1 Claim, 7 Drawing Sheets**





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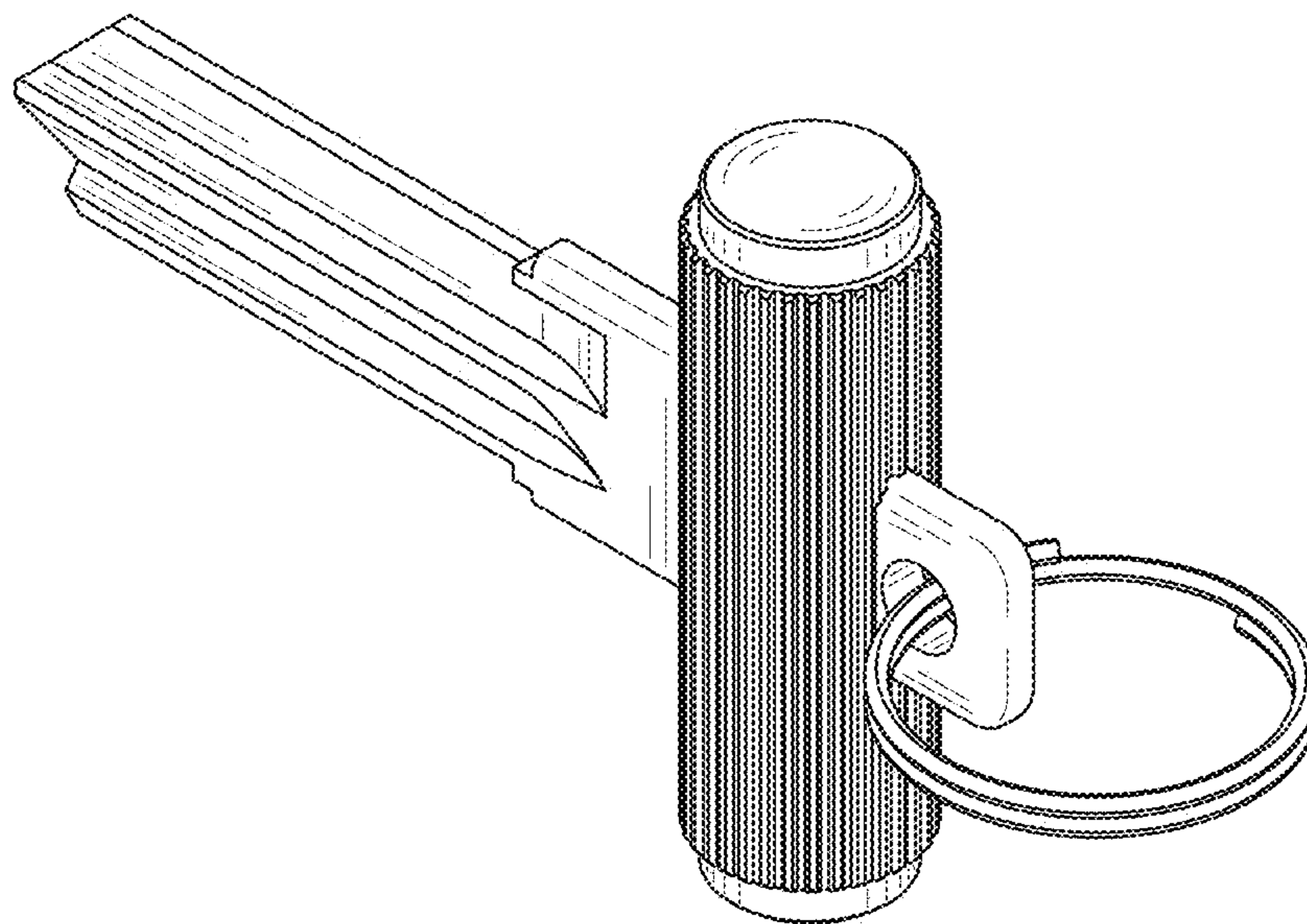


FIG. 1



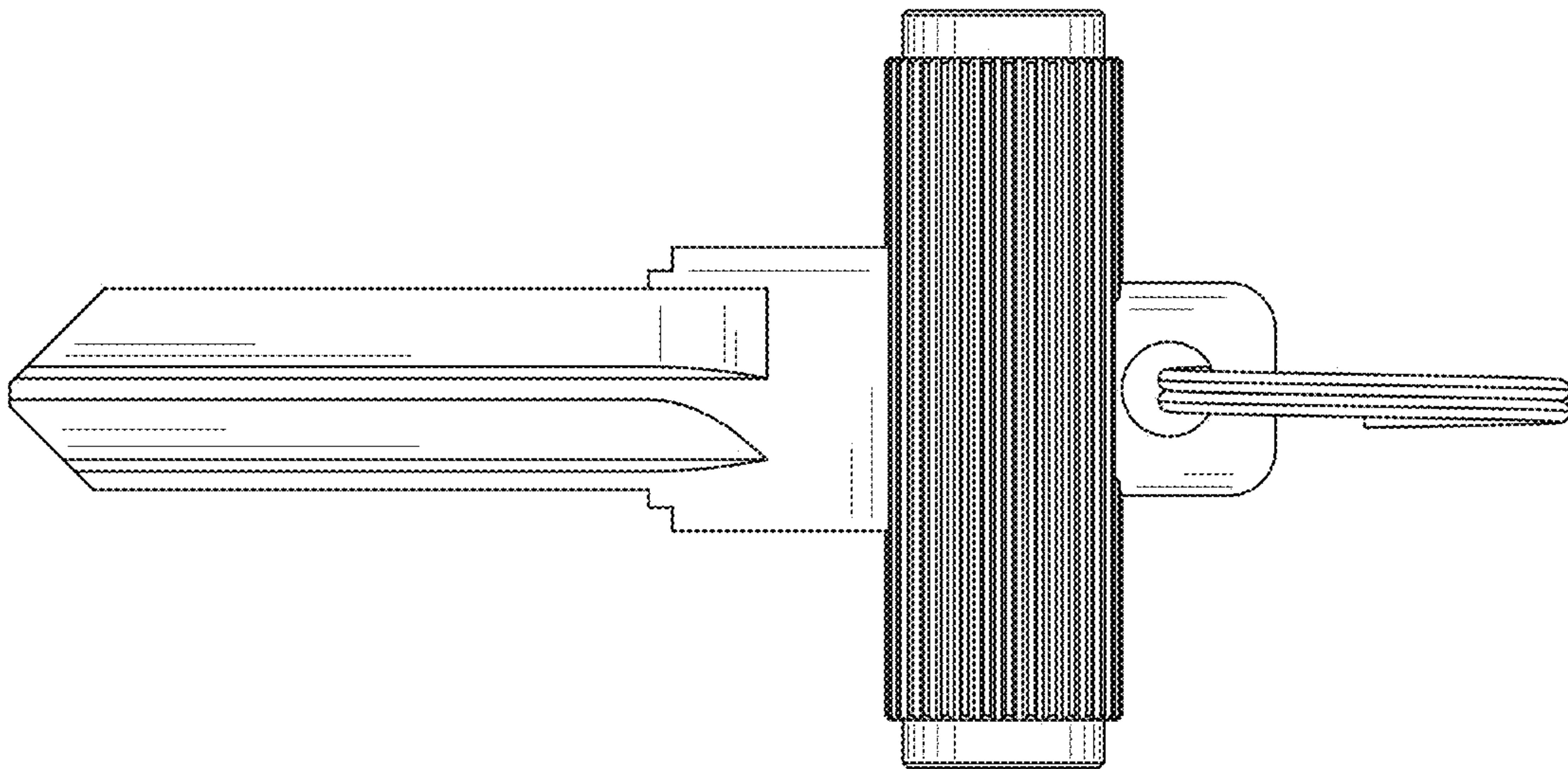


FIG. 2

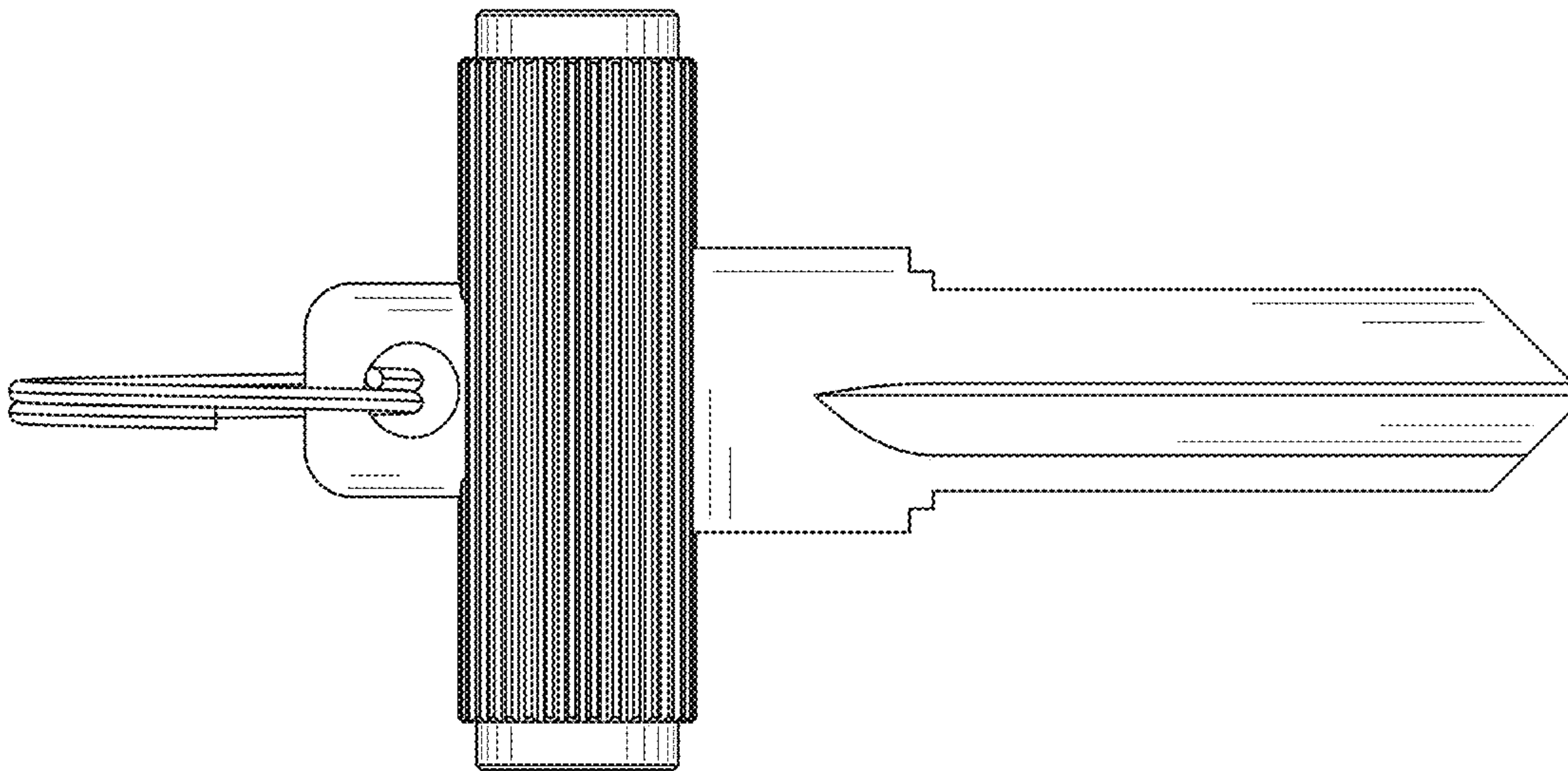


FIG. 3

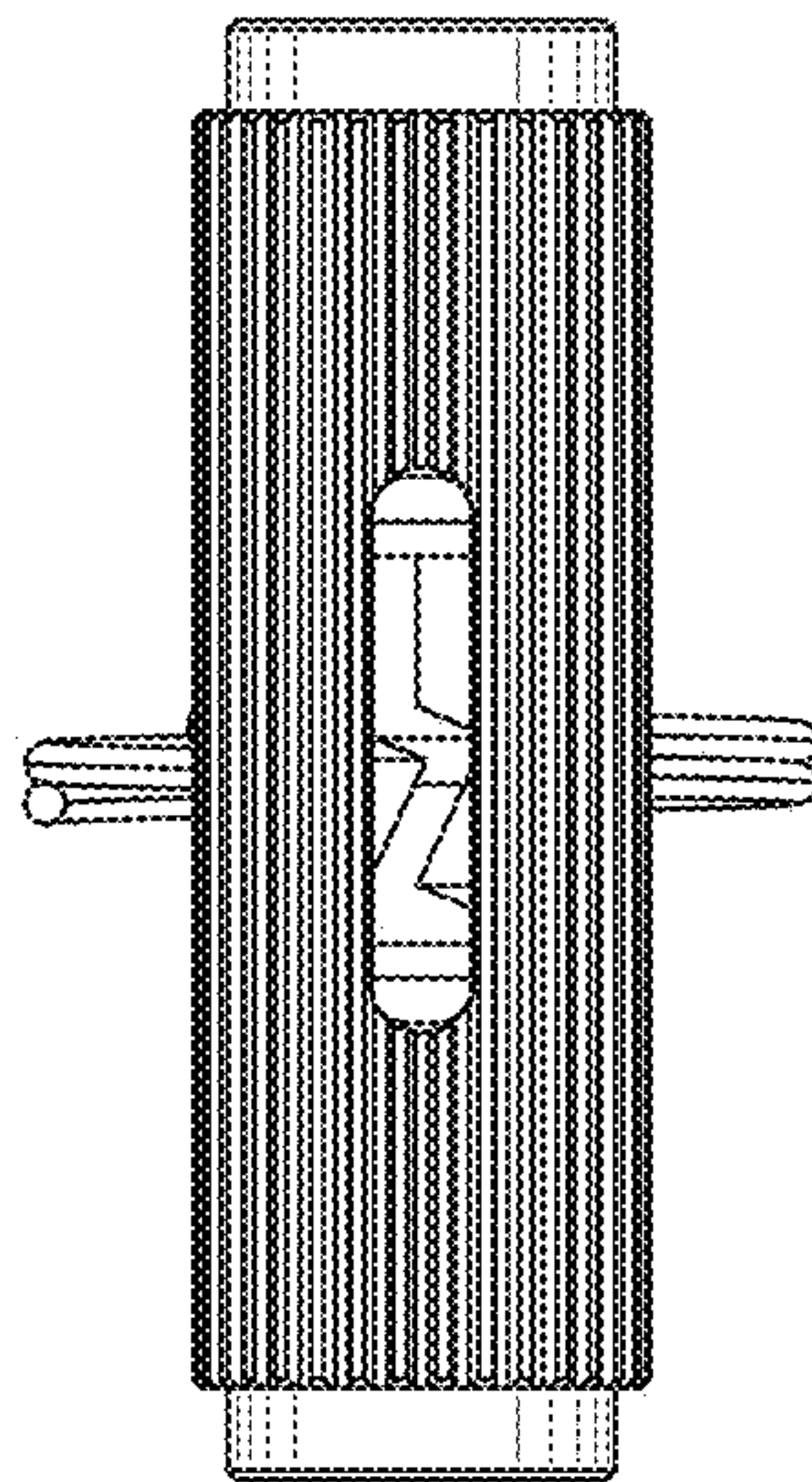


FIG. 4

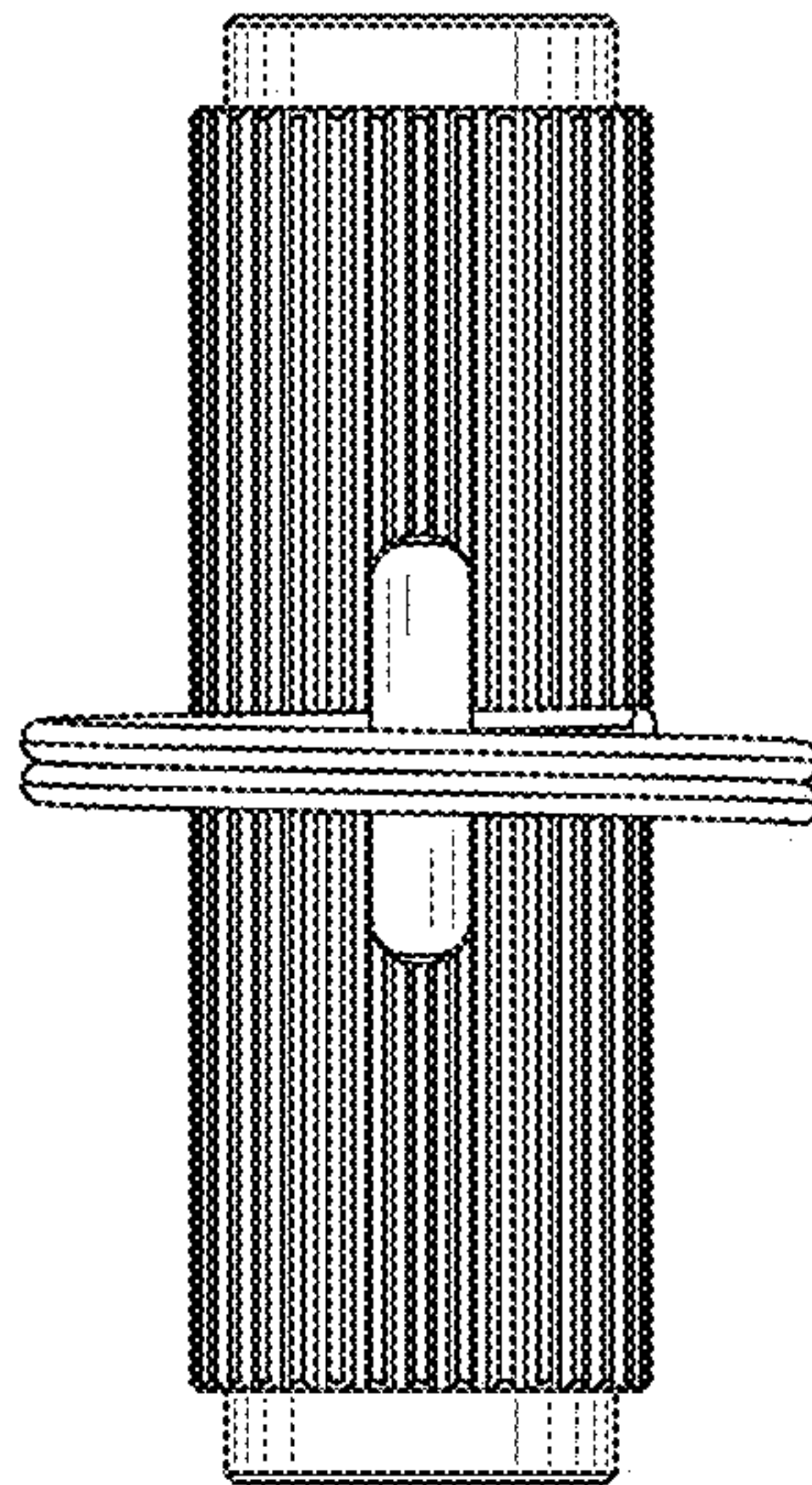


FIG. 5



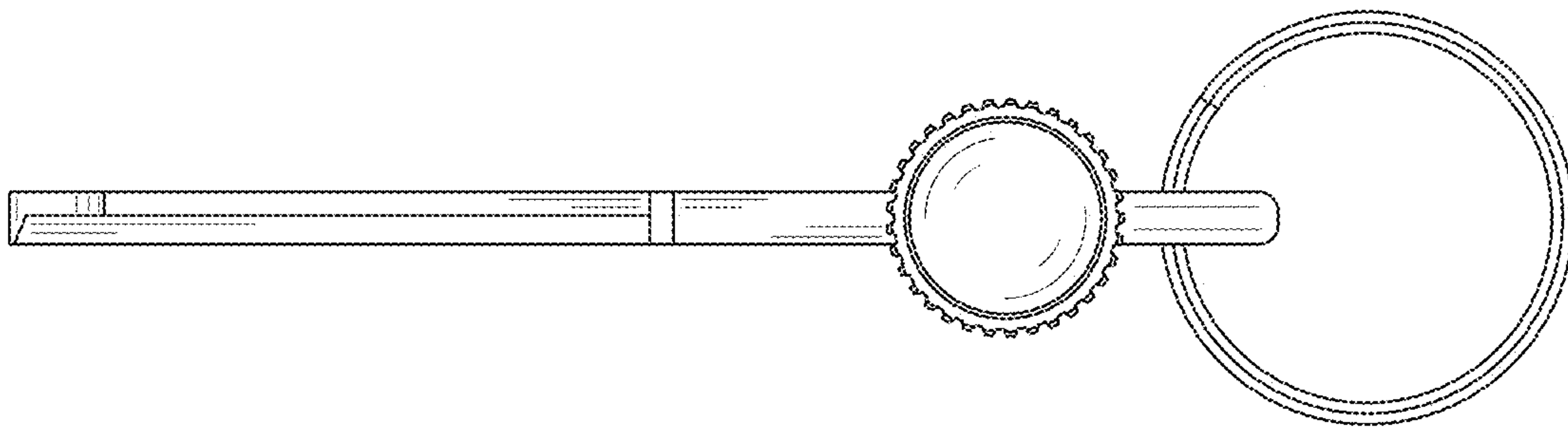


FIG. 6

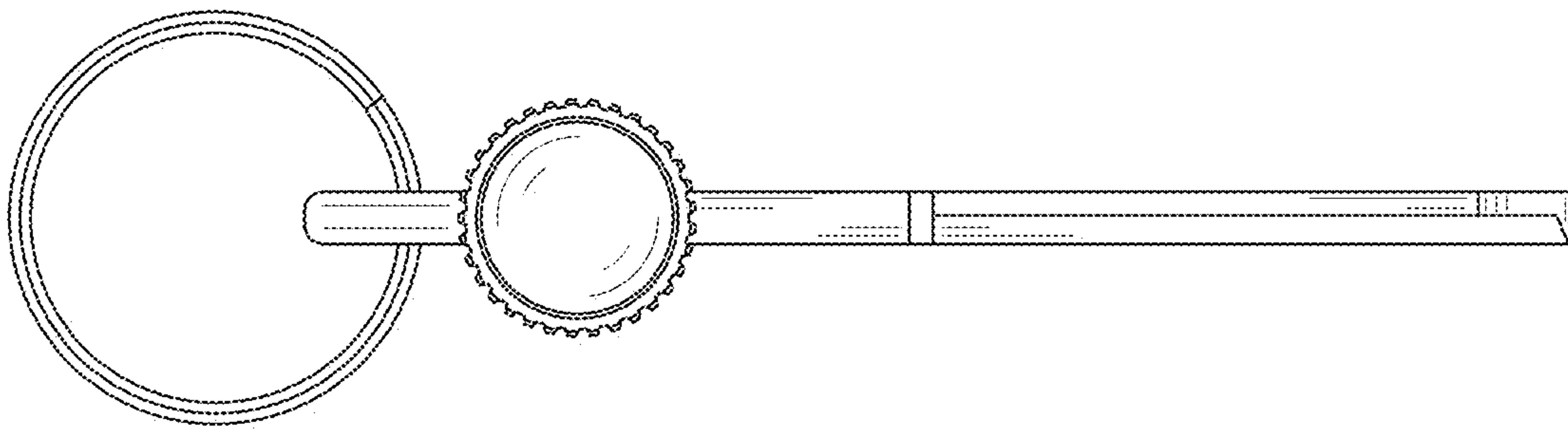


FIG. 7