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(12) **United States Design Patent**  
**Son et al.**

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- (54) **MACHINE CENTER**
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(Continued)

(\*\*) Term: **15 Years**

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(30) **Foreign Application Priority Data**

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(51) **LOC (13) Cl.** ..... **15-09**

(52) **U.S. Cl.**  
USPC ..... **D15/122**

(58) **Field of Classification Search**  
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D18/35.1, 99; D20/1, 4, 5, 8; D23/315;  
D24/159, 231, 234; D25/16, 23, 36  
CPC ..... B23K 23/00; B23K 23/02; B23K 23/706;  
B29C 67/0085; B23Q 3/10; B23Q 1/03;  
B23Q 17/00; B23Q 17/007; B23Q 17/24;  
B23Q 11/0891; B23Q 3/15713; B23Q  
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11/00; B22D 33/00

See application file for complete search history.

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(57) **CLAIM**

The ornamental design for machine center, as shown and described.

**DESCRIPTION**

FIG. 1 is a perspective view of the machine center, showing the present design.

FIG. 2 is a front view thereof.

FIG. 3 is a rear view thereof.

FIG. 4 is a left side view thereof.

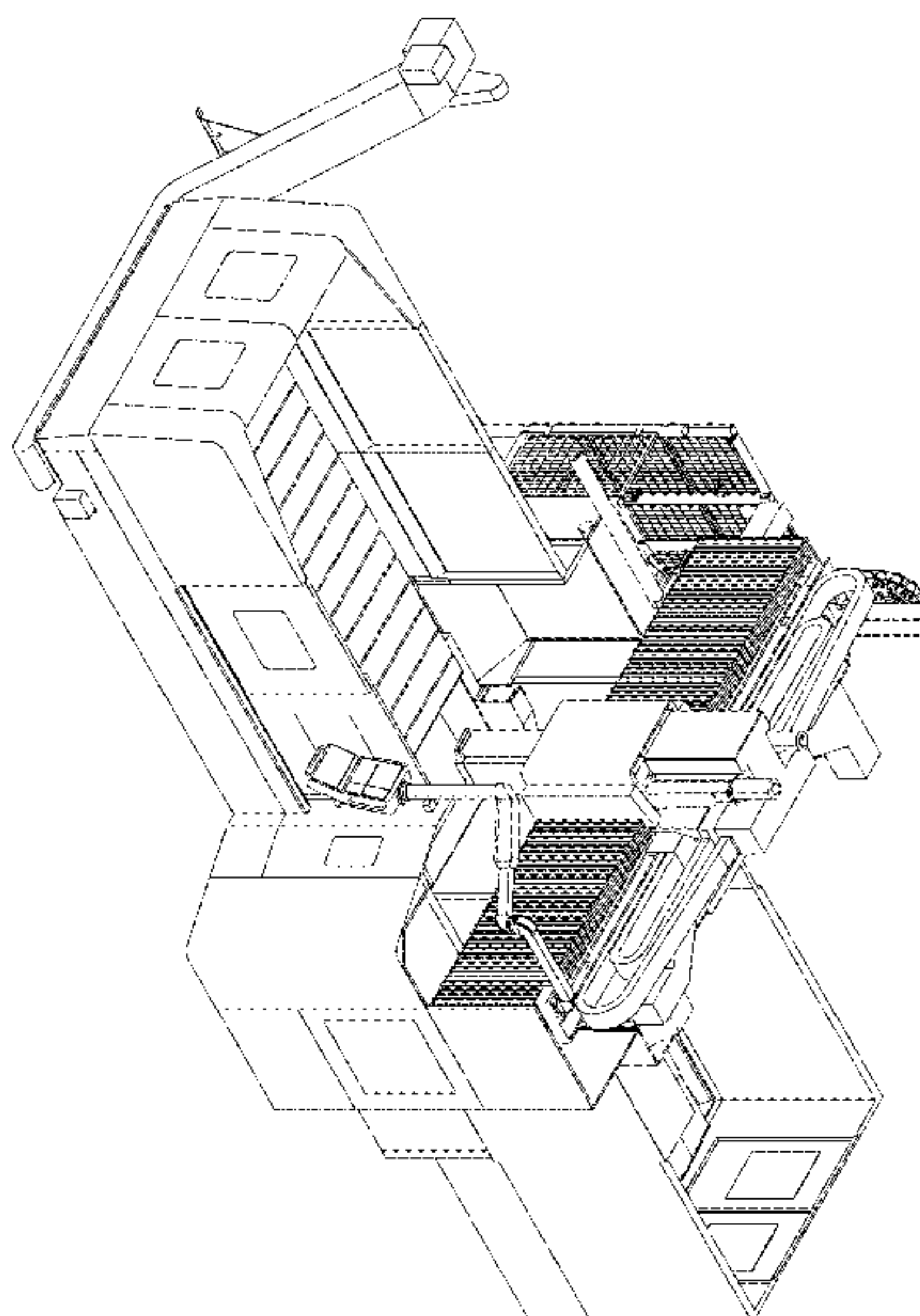
FIG. 5 is a right side view thereof; and,

FIG. 6 is a top view of thereof.

The machine center of the present design is a large-sized heavy item, and the bottom view forms no part of the claimed design and is therefore omitted.

The broken lines in the figures are used to show portions of the machine center that form no part of the claimed design.

**1 Claim, 6 Drawing Sheets**



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FIG. 1

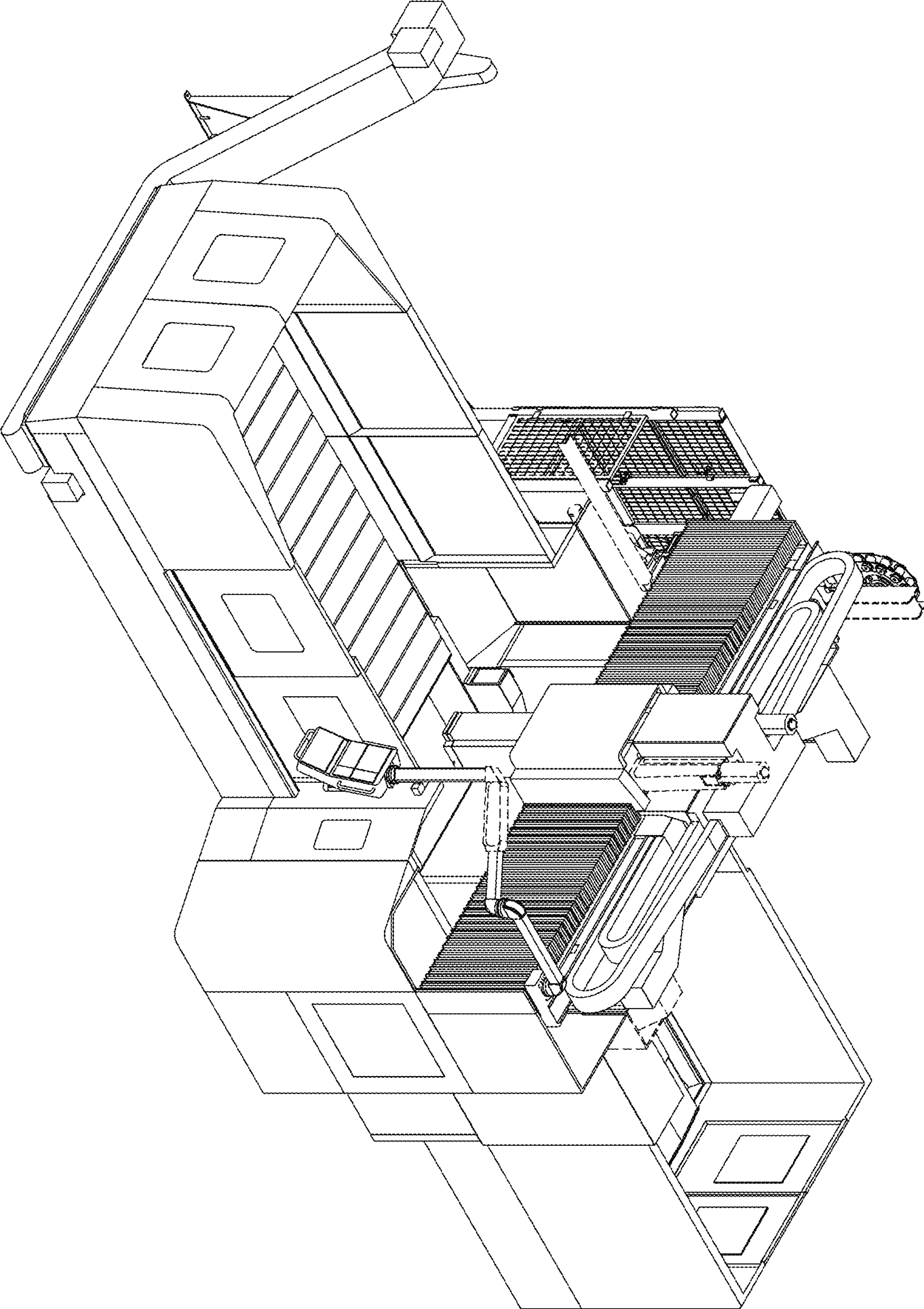


FIG. 2

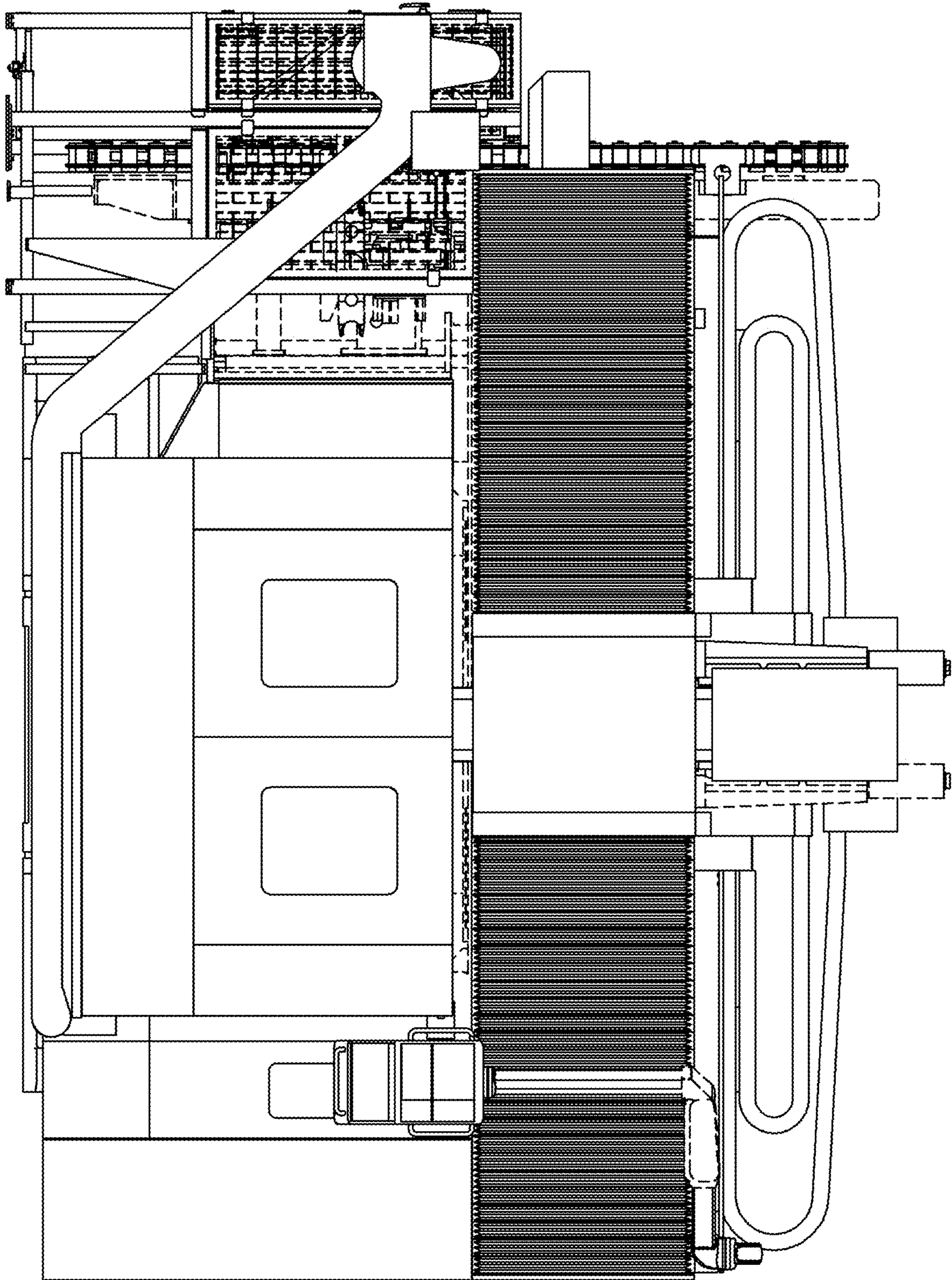




FIG. 3

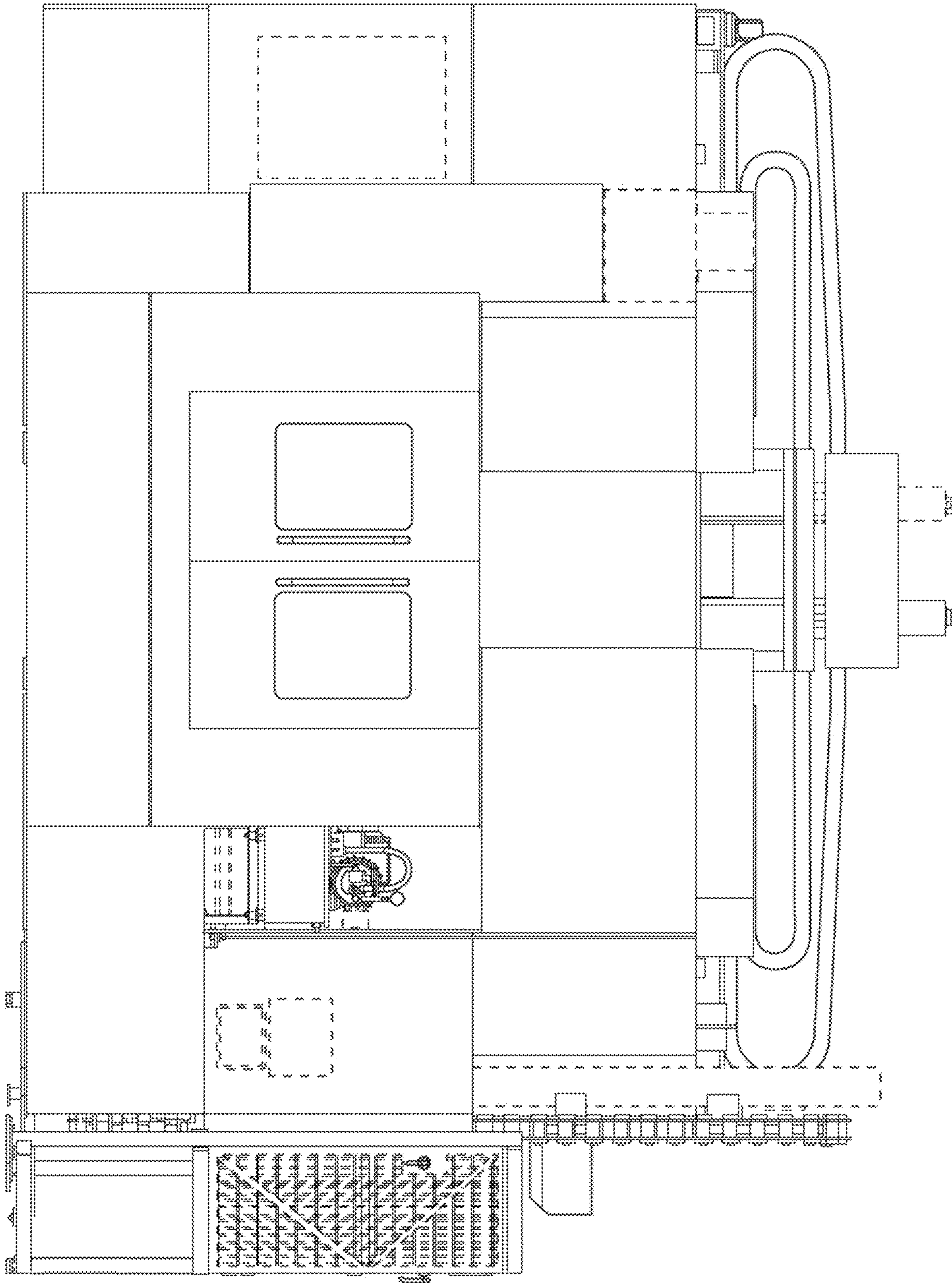


FIG. 4

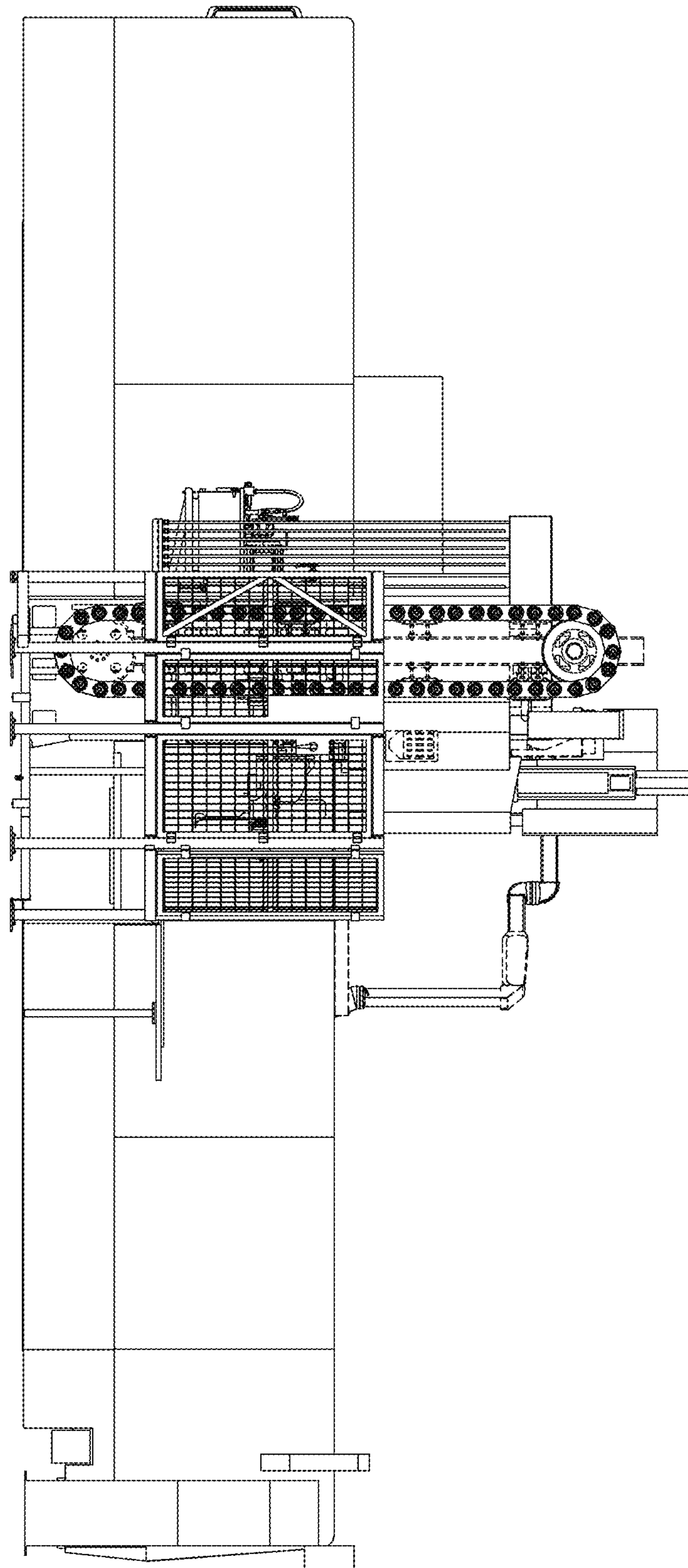


FIG. 5

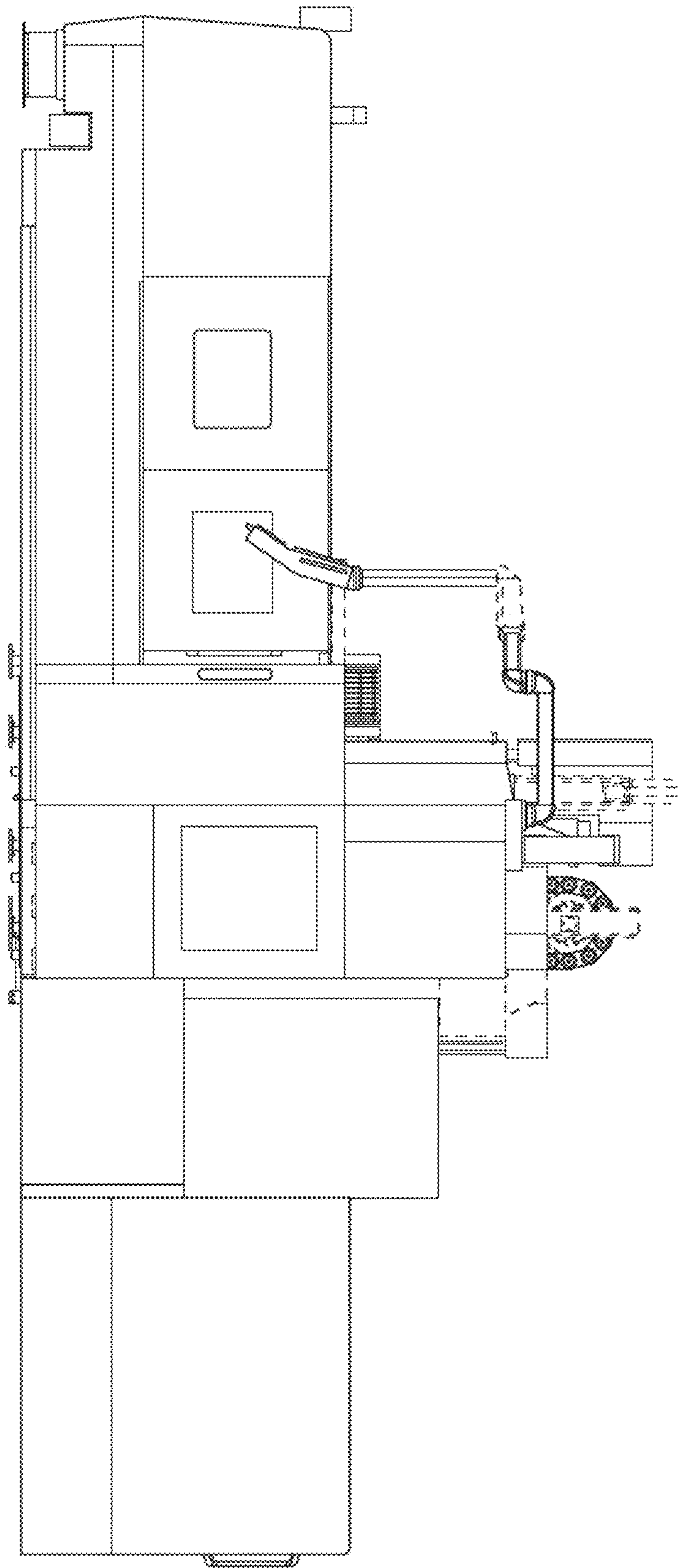




FIG. 6

