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(12) **United States Design Patent** (10) **Patent No.:** **US D936,117 S**  
**Allen et al.** (45) **Date of Patent:** **\*\* Nov. 16, 2021**

(54) **STEP DRILL BIT**  
(71) Applicant: **MILWAUKEE ELECTRIC TOOL CORPORATION**, Brookfield, WI (US)  
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(73) Assignee: **Milwaukee Electric Tool Corporation**, Brookfield, WI (US)

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(\*\*) Term: **15 Years**

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**Related U.S. Application Data**

(60) Continuation of application No. 16/250,175, filed on Jan. 17, 2019, now Pat. No. 10,695,845, which is a continuation of application No. 15/668,874, filed on Aug. 4, 2017, now Pat. No. 10,252,351, which is a division of application No. 14/297,777, filed on Jun. 6, 2014, now Pat. No. 9,731,358.

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(51) **LOC (13) Cl.** ..... **15-09**  
(52) **U.S. Cl.**  
USPC ..... **D15/139**; D8/70

(57) **CLAIM**

We claim the ornamental design for a step drill bit, as shown and described.

(58) **Field of Classification Search**  
USPC ..... D8/20, 86, 70; D15/132, 138, 139  
CPC ... B23B 51/0081; B23B 51/009; B23B 51/02;  
B23B 35/00; B27G 15/00  
See application file for complete search history.

**DESCRIPTION**

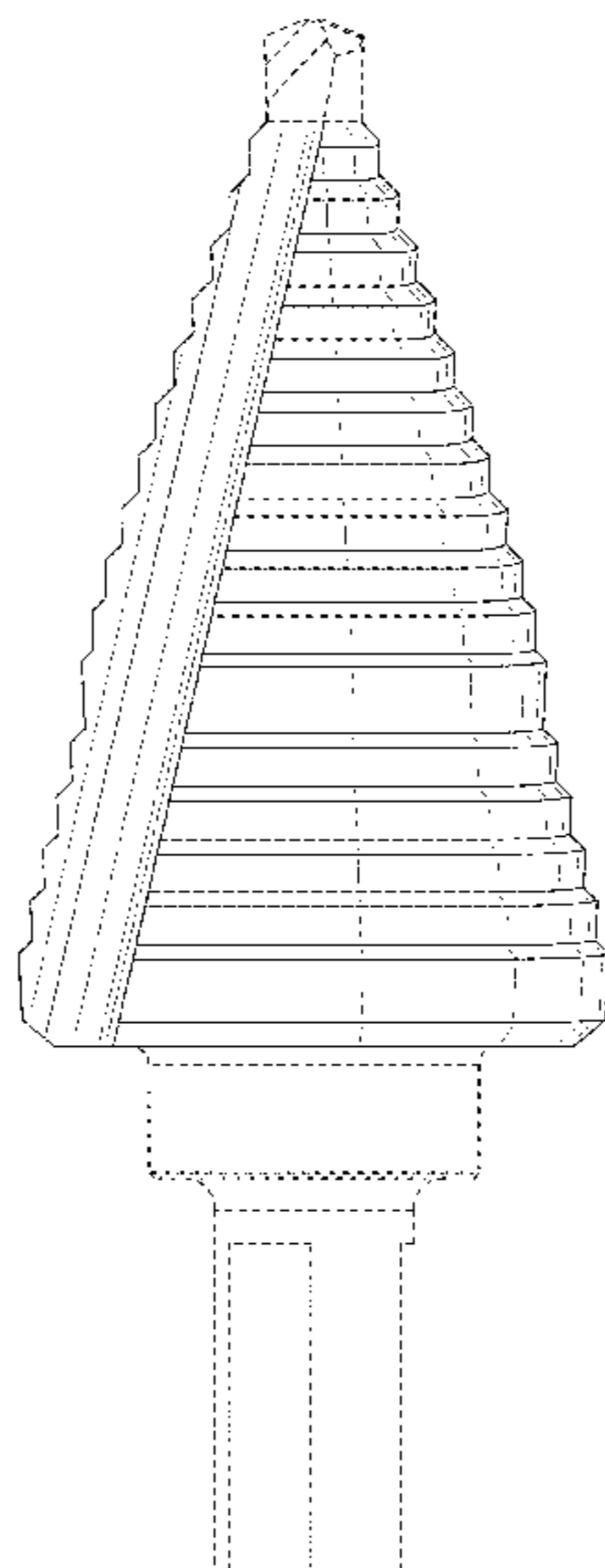
FIG. 1 is a left side elevation view of a step drill bit embodying our new design; FIG. 2 is a front elevation view thereof; and, FIG. 3 is an enlarged top plan view thereof. Portions of the step drill bit shown in broken lines form no part of the claimed design.

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**1 Claim, 3 Drawing Sheets**



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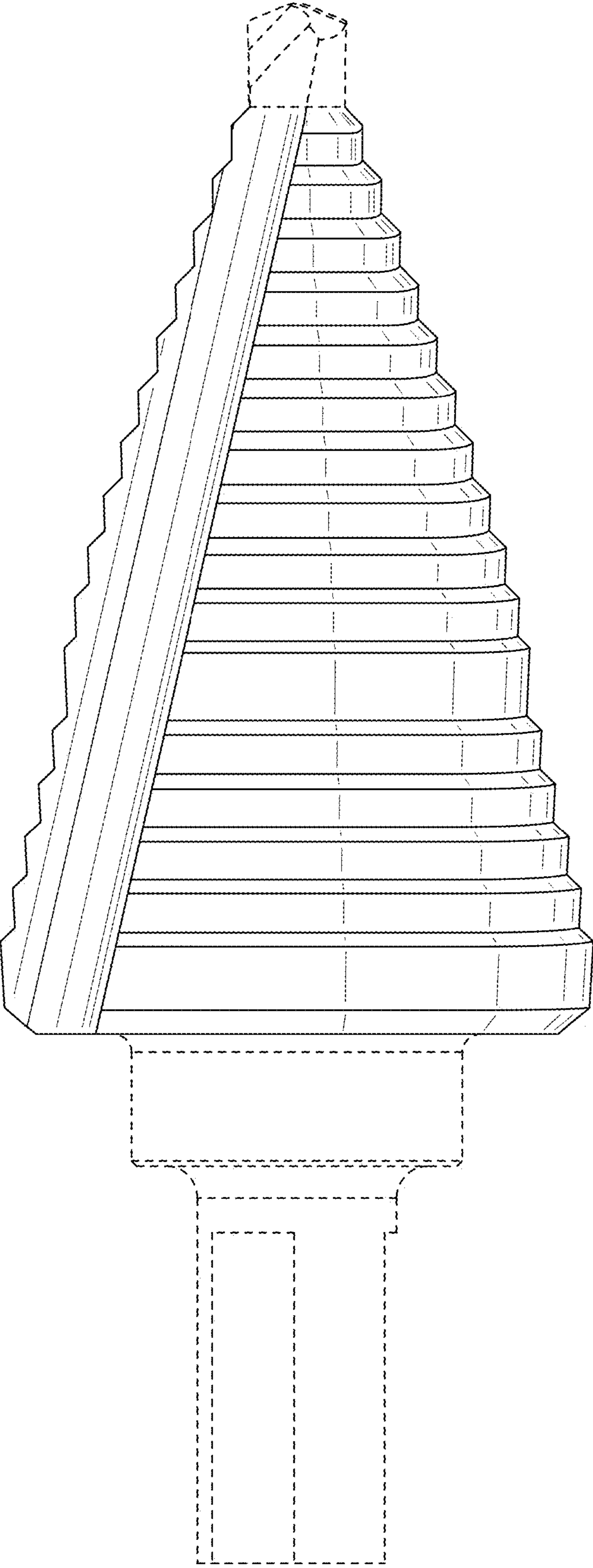


FIG. 1

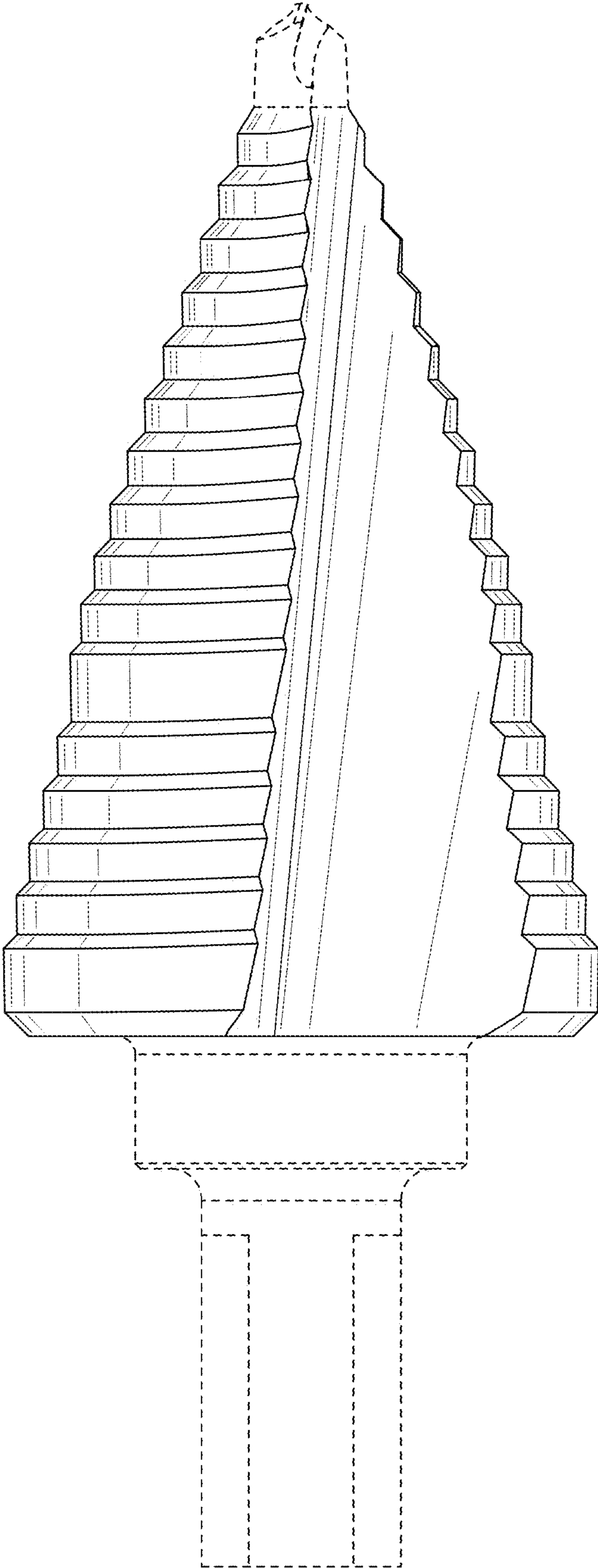


FIG. 2

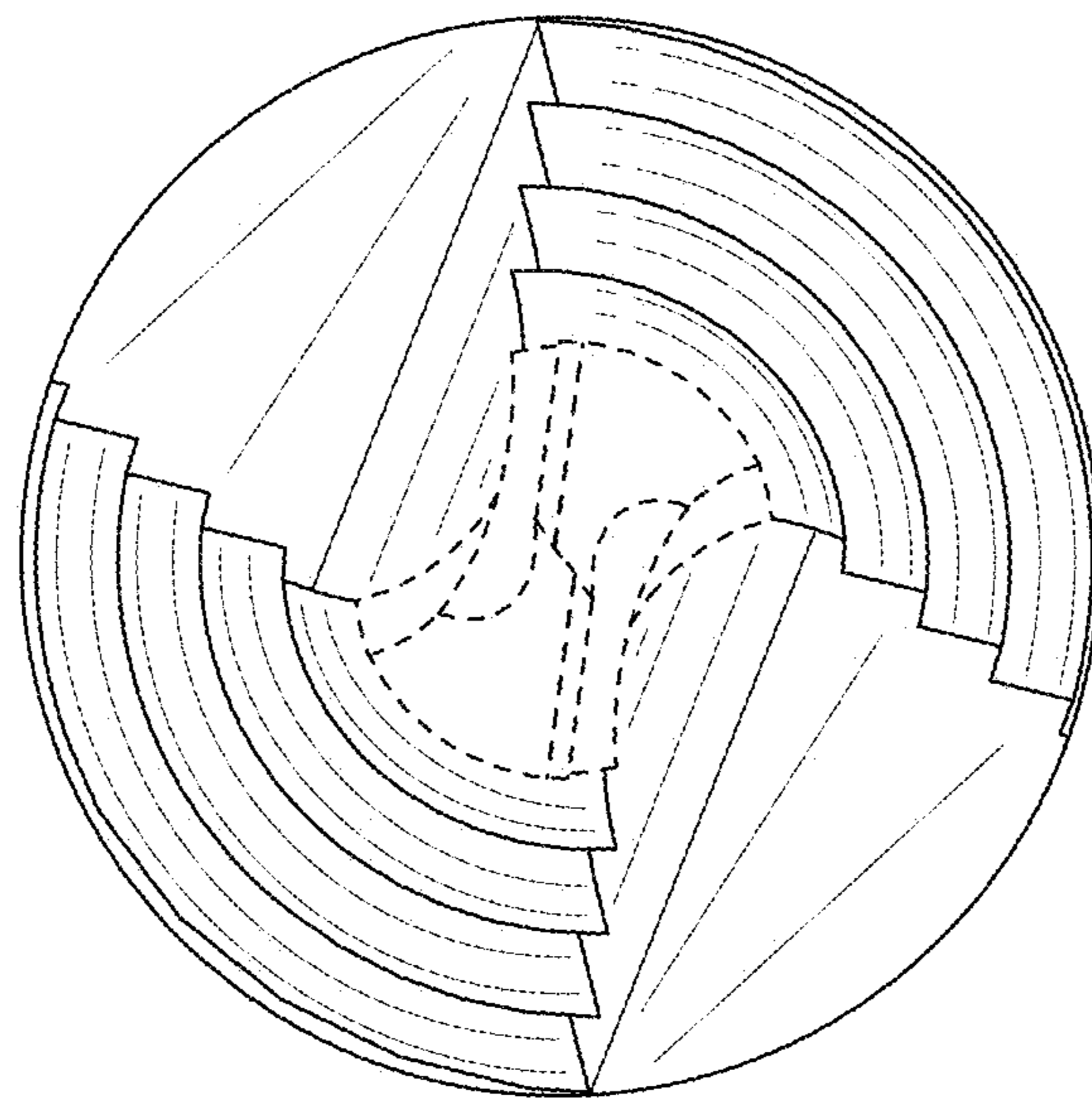


FIG. 3