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(12) **United States Design Patent**  
**Fornarelli**

(10) **Patent No.:** **US D931,523 S**  
(45) **Date of Patent:** **\*\* Sep. 21, 2021**

(54) **VAPORIZATION DEVICE ASSEMBLY**

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(73) Assignee: **14TH ROUND INC.**, Los Angeles, CA (US)

(\*\*) Term: **15 Years**

(21) Appl. No.: **29/685,344**

(22) Filed: **Mar. 27, 2019**

(51) **LOC (13) Cl.** ..... **27-02**

(52) **U.S. Cl.**  
USPC ..... **D27/162**

(58) **Field of Classification Search**  
USPC ..... D27/100, 101, 139, 141, 148, 157,  
D27/161–171, 183, 185–194; D13/108,  
(Continued)

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(57) **CLAIM**

The ornamental design for a vaporization device assembly, as shown and described.

**DESCRIPTION**

FIG. 1 is a front perspective view of a vaporization device assembly showing a first embodiment of the new design; FIG. 2 is a front elevational view of the design of FIG. 1; FIG. 3 is a rear elevational view of the design of FIG. 1;

FIG. 4 is a right side elevational view of the design of FIG. 1;

FIG. 5 is a left side elevational view of the design of FIG. 1;

FIG. 6 is a top plan view of the design of FIG. 1;

FIG. 7 is a bottom plan view of the design of FIG. 1;

FIG. 8 is an exploded front perspective view of a top cap component, a body component, and a bottom cap component of the first embodiment of the vaporization device assembly; FIG. 9 is front perspective view of the top cap component of the first embodiment of the vaporization device assembly; FIG. 10 is a side elevational view (same view from all sides) of the top cap component of the first embodiment of the vaporization device assembly;

FIG. 11 is a top plan view of the top cap component of the first embodiment of the vaporization device assembly;

FIG. 12 is a top plan view of the top cap component of a second embodiment of the vaporization device assembly, the only difference with the first embodiment being the interior circle of the top cap component, it being understood that all other surfaces of the second embodiment of the vaporization device assembly are the same as those of the first embodiment;

FIG. 13 is a bottom plan view of the top cap component of the first embodiment of the vaporization device assembly;

FIG. 14 is front perspective view of the body component of the first embodiment of the vaporization device assembly;

FIG. 15 is a front elevational view of the body component of the first embodiment of the vaporization device assembly;

FIG. 16 is a rear elevational view of the body component of the first embodiment of the vaporization device assembly;

FIG. 17 is a right side elevational view of the body component of the first embodiment of the vaporization device assembly;

FIG. 18 is a left side elevational view of the body component of the first embodiment of the vaporization device assembly;

FIG. 19 is a top plan view of the body component of the first embodiment of the vaporization device assembly;

FIG. 20 is a bottom plan view of the body component of the first embodiment of the vaporization device assembly;

FIG. 21 is front perspective view of the bottom cap component of the first embodiment of the vaporization device assembly;

(Continued)

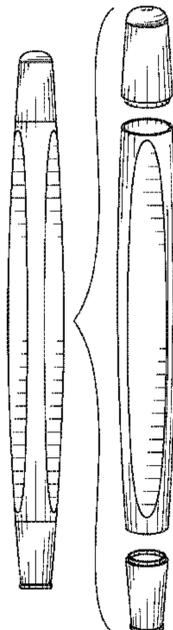


FIG. 22 is a front elevational view of the bottom cap component of the first embodiment of the vaporization device assembly;

FIG. 23 is a front elevational view of the bottom cap component of a third embodiment of the vaporization device assembly, the only difference with the first embodiment being the rectangle of the bottom cap component, it being understood that all other surfaces of the third embodiment of the vaporization device assembly are the same as those of the first embodiment;

FIG. 24 is a rear elevational view of the bottom cap component of the first embodiment of the vaporization device assembly;

FIG. 25 is a left and right side elevational view of the bottom cap component of the first embodiment of the vaporization device assembly;

FIG. 26 is a top plan view of the bottom cap component of the first embodiment of the vaporization device assembly; and,

FIG. 27 is a bottom plan view of the bottom cap component of the first embodiment of the vaporization device assembly. The broken lines in the drawings depict portions of the vaporization device assembly that form no part of the claim.

**1 Claim, 9 Drawing Sheets**

(58) **Field of Classification Search**

USPC ..... D13/144, 103, 119, 146, 168, 218;  
 D23/360, 364-366; D24/110, 110.5, 129,  
 D24/113, 112; D19/925-929, 161-166,  
 D19/173, 66, 115, 123, 177, 923,  
 D19/194-196; D28/85, 4, 7, 88, 73-76;  
 D3/201, 11, 13, 17, 273, 300, 202;  
 D14/411, 480.5, 480.1, 480.3, 483, 484.1,  
 D14/137, 250, 251, 480.7, 203.1, 203.3,  
 D14/203.7, 218, 254, 433-435, 435.1;  
 D9/686, 529; D8/107; D10/119.1, 119.3,  
 D10/119.2, 57; D17/13  
 CPC ..... A24F 40/00; A24F 40/40; A24F 40/42;  
 A24F 40/05; A24F 40/46; A24F 47/002;  
 A24F 47/008; A24D 1/14; A24D 1/042;  
 A24D 1/02; G06F 3/03545; A61M 15/06  
 See application file for complete search history.

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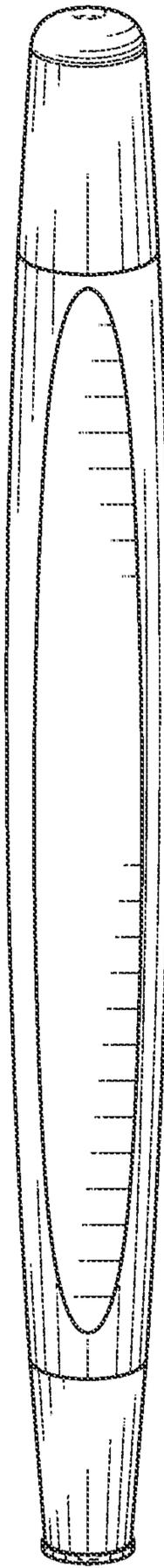


FIG. 1

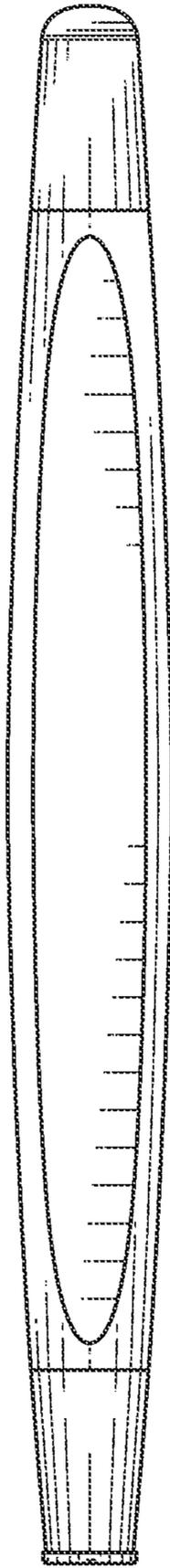


FIG. 2



FIG. 3

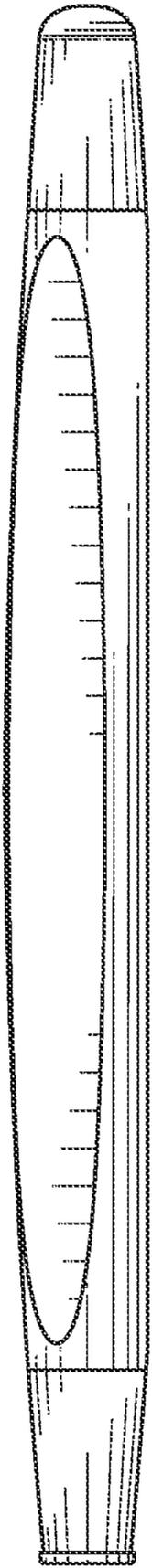


FIG. 4

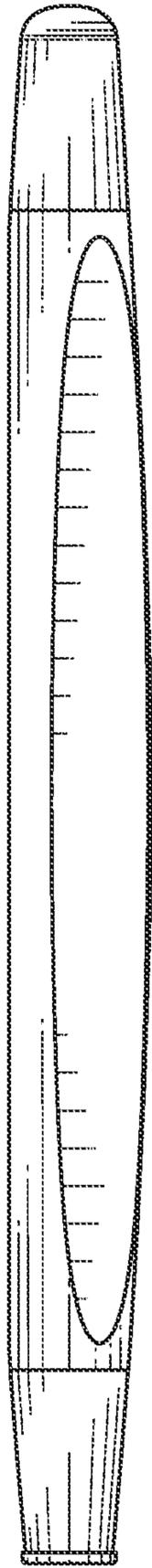


FIG. 5

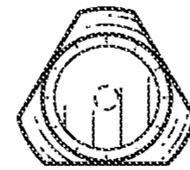


FIG. 6

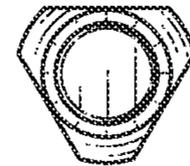


FIG. 7

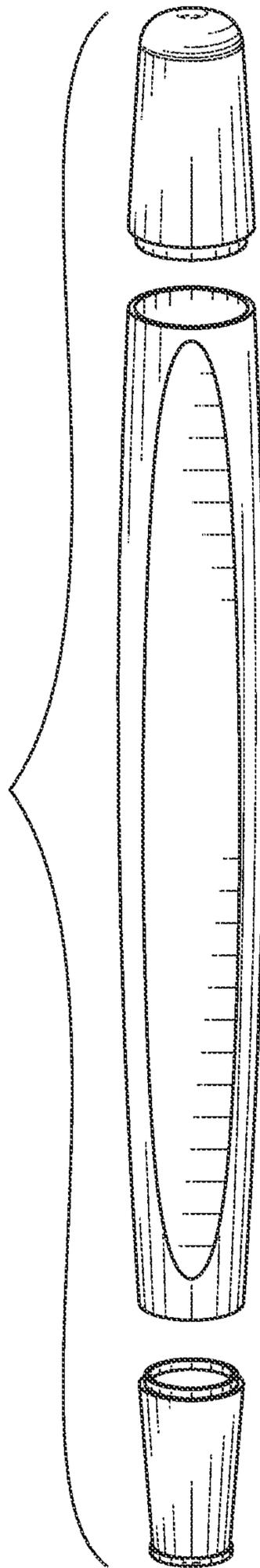


FIG. 8



FIG. 9



FIG. 10

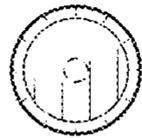


FIG. 11

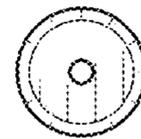


FIG. 12

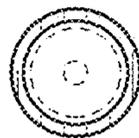


FIG. 13

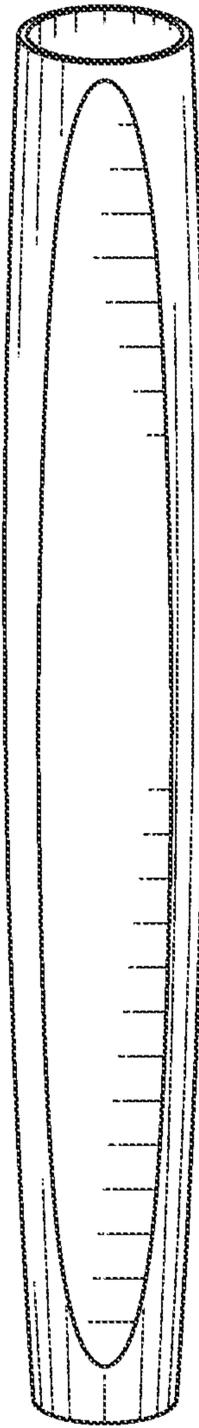


FIG. 14

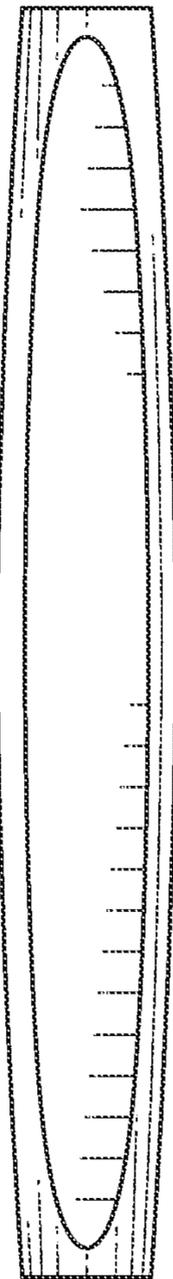


FIG. 15



FIG. 16

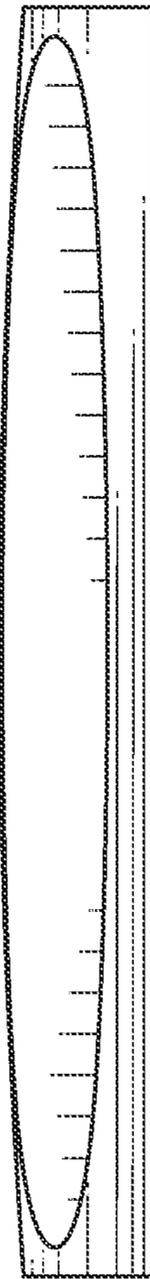


FIG. 17



FIG. 18

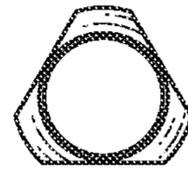


FIG. 19

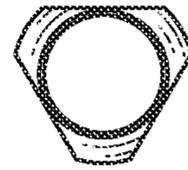


FIG. 20



FIG. 21



FIG. 22



FIG. 25



FIG. 23

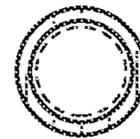


FIG. 26



FIG. 24

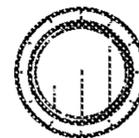


FIG. 27