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(12) **United States Design Patent** (10) **Patent No.:** **US D924,467 S**
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(54) **UNIFIED CASTING LIGHT MODULE**

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(71) Applicant: **DMF, Inc.**, Carson, CA (US)

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(72) Inventors: **Michael D. Danesh**, Carson, CA (US);
Dan Hero De Guzman Cajumban,
Hayward, CA (US)

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(73) Assignee: **DMF, Inc.**, Carson, CA (US)

(*) Notice: This patent is subject to a terminal disclaimer.

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(**) Term: **15 Years**

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Related U.S. Application Data

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(63) Continuation of application No. 29/663,040, filed on Sep. 11, 2018, now Pat. No. Des. 847,415, which is a continuation of application No. 14/183,424, filed on Feb. 18, 2014, now Pat. No. 10,139,059.

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Primary Examiner — Natasha Vujcic
(74) *Attorney, Agent, or Firm* — Smith Baluch LLP

(51) **LOC (13) Cl.** **26-05**

(57) **CLAIM**

(52) **U.S. Cl.**

The ornamental design for a unified casting light module, as shown and described.

USPC **D26/138**

DESCRIPTION

(58) **Field of Classification Search**

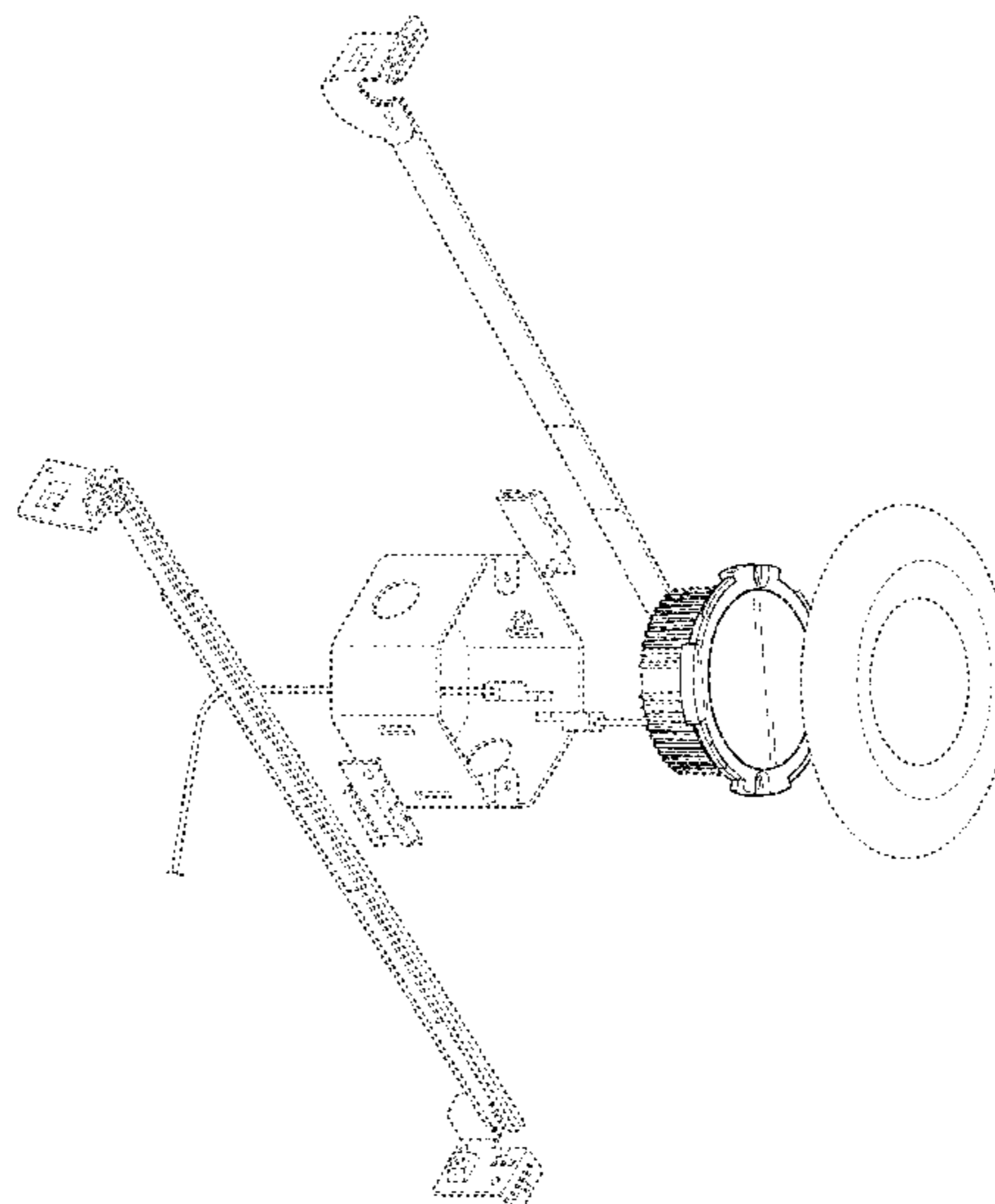
USPC D26/63, 72, 74, 76, 78–83, 85, 86, 88, D26/90, 93, 111, 113, 118, 119, 120, 121, D26/122, 138, 139, 140, 141, 142, 152
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FIG. 1 is a front right perspective view of the new design for a unified casting light module, the front left perspective view being a reverse mirror image thereof; and, FIG. 2 is a front view of the new design for a unified casting light module.

The portions or features of the unified casting light module not shown in the drawings form no part of the claimed design. The broken lines in the drawings form no part of the claimed design.

See application file for complete search history.

1 Claim, 2 Drawing Sheets



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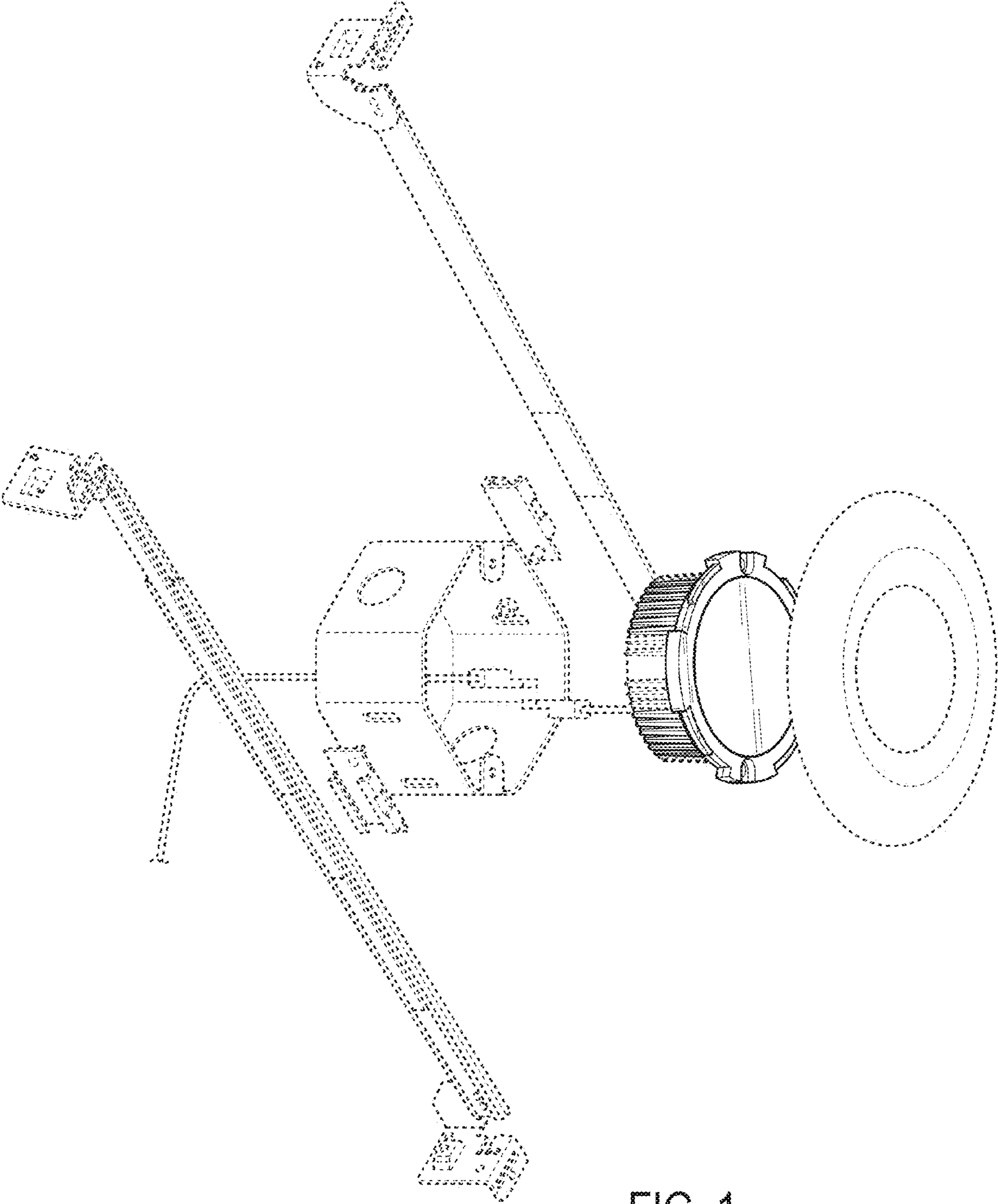


FIG. 1

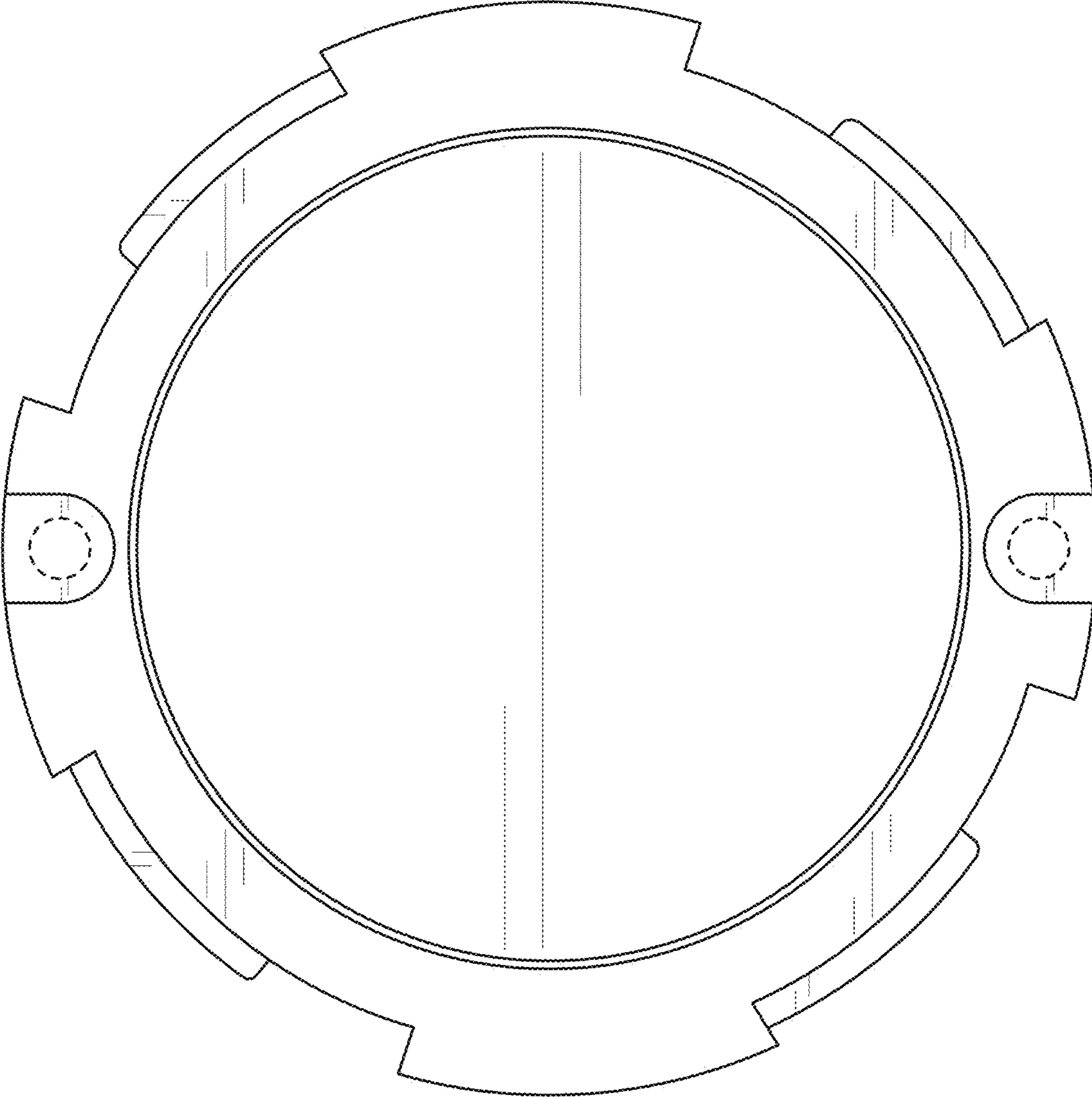


FIG. 2