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(12) **United States Design Patent** (10) **Patent No.:** **US D924,467 S**
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(54) **UNIFIED CASTING LIGHT MODULE**

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(*) Notice: This patent is subject to a terminal disclaimer.

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(**) Term: **15 Years**

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(63) Continuation of application No. 29/663,040, filed on Sep. 11, 2018, now Pat. No. Des. 847,415, which is a continuation of application No. 14/183,424, filed on Feb. 18, 2014, now Pat. No. 10,139,059.

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(52) **U.S. Cl.**

(57) **CLAIM**

USPC **D26/138**

The ornamental design for a unified casting light module, as shown and described.

(58) **Field of Classification Search**

DESCRIPTION

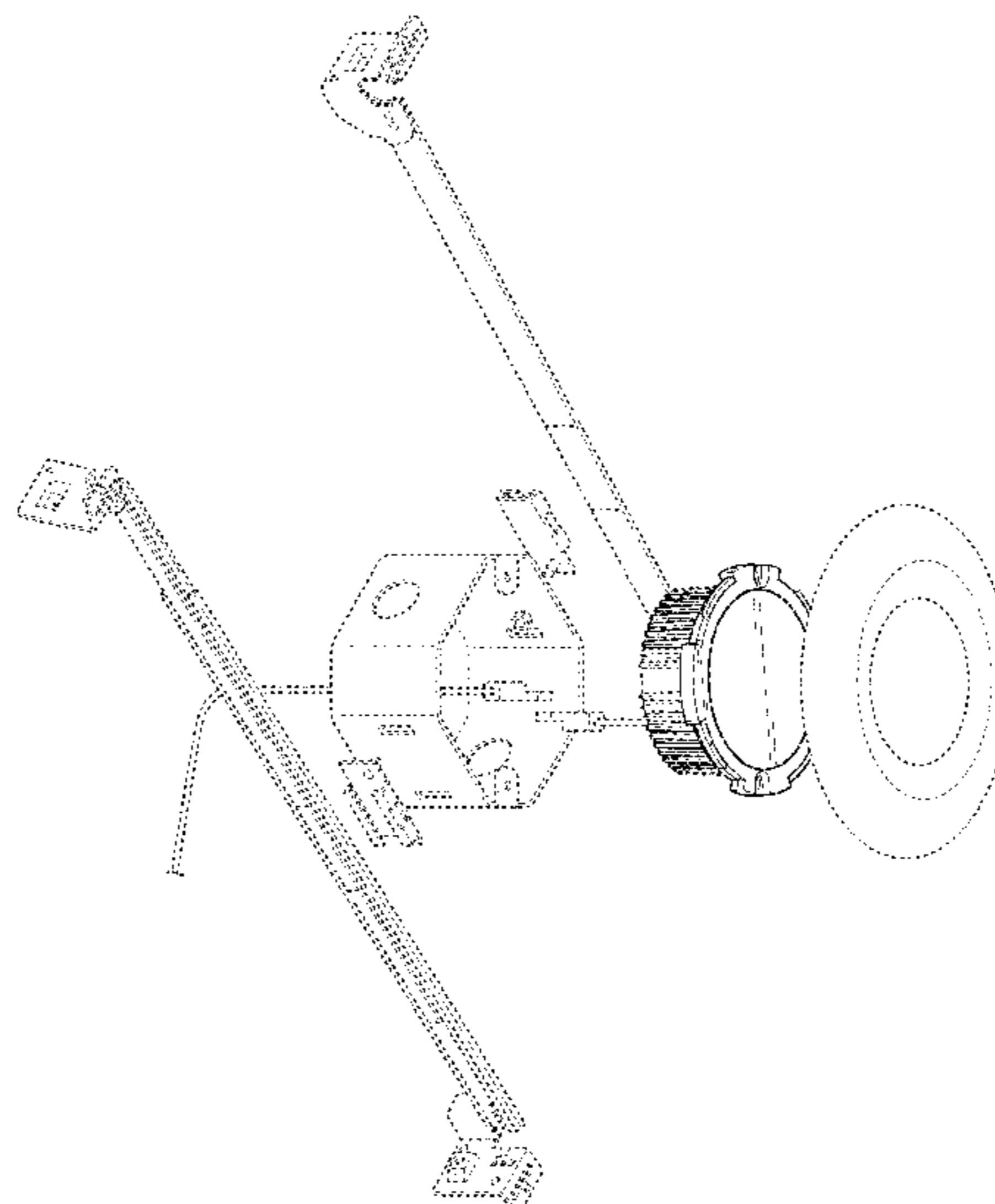
USPC D26/63, 72, 74, 76, 78–83, 85, 86, 88, D26/90, 93, 111, 113, 118, 119, 120, 121, D26/122, 138, 139, 140, 141, 142, 152
CPC F21S 2/00; F21S 4/00; F21S 4/003; F21S 4/005; F21S 4/006; F21S 4/007; F21S 4/008; F21S 6/00; F21S 8/00; F21S 8/024; F21S 8/026; F21S 8/031; F21S 8/033; F21S 8/035–037; F21S 8/04; F21S 8/043; F21S 8/063

FIG. 1 is a front right perspective view of the new design for a unified casting light module, the front left perspective view being a reverse mirror image thereof; and, FIG. 2 is a front view of the new design for a unified casting light module.

The portions or features of the unified casting light module not shown in the drawings form no part of the claimed design. The broken lines in the drawings form no part of the claimed design.

See application file for complete search history.

1 Claim, 2 Drawing Sheets



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* cited by examiner

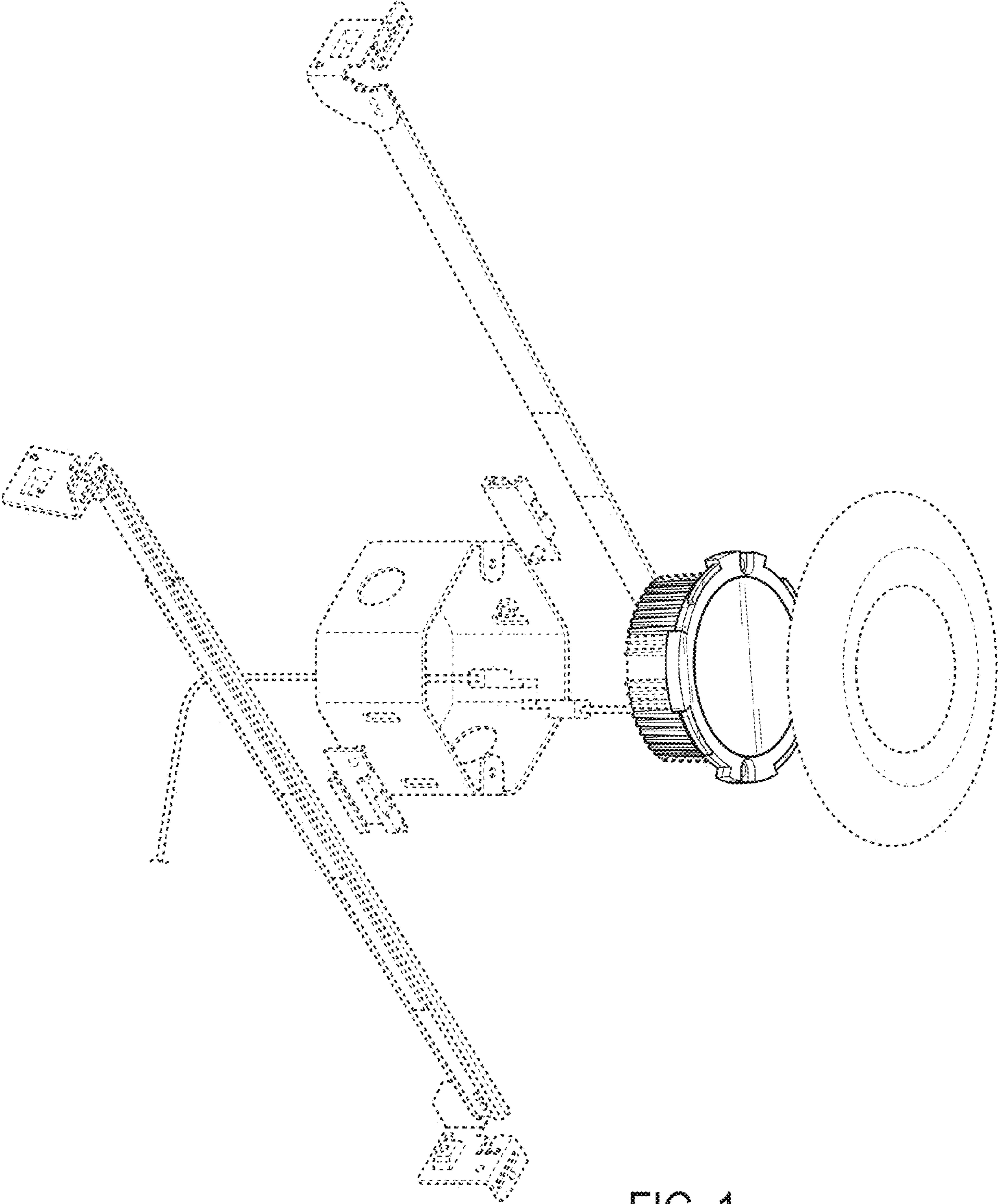


FIG. 1

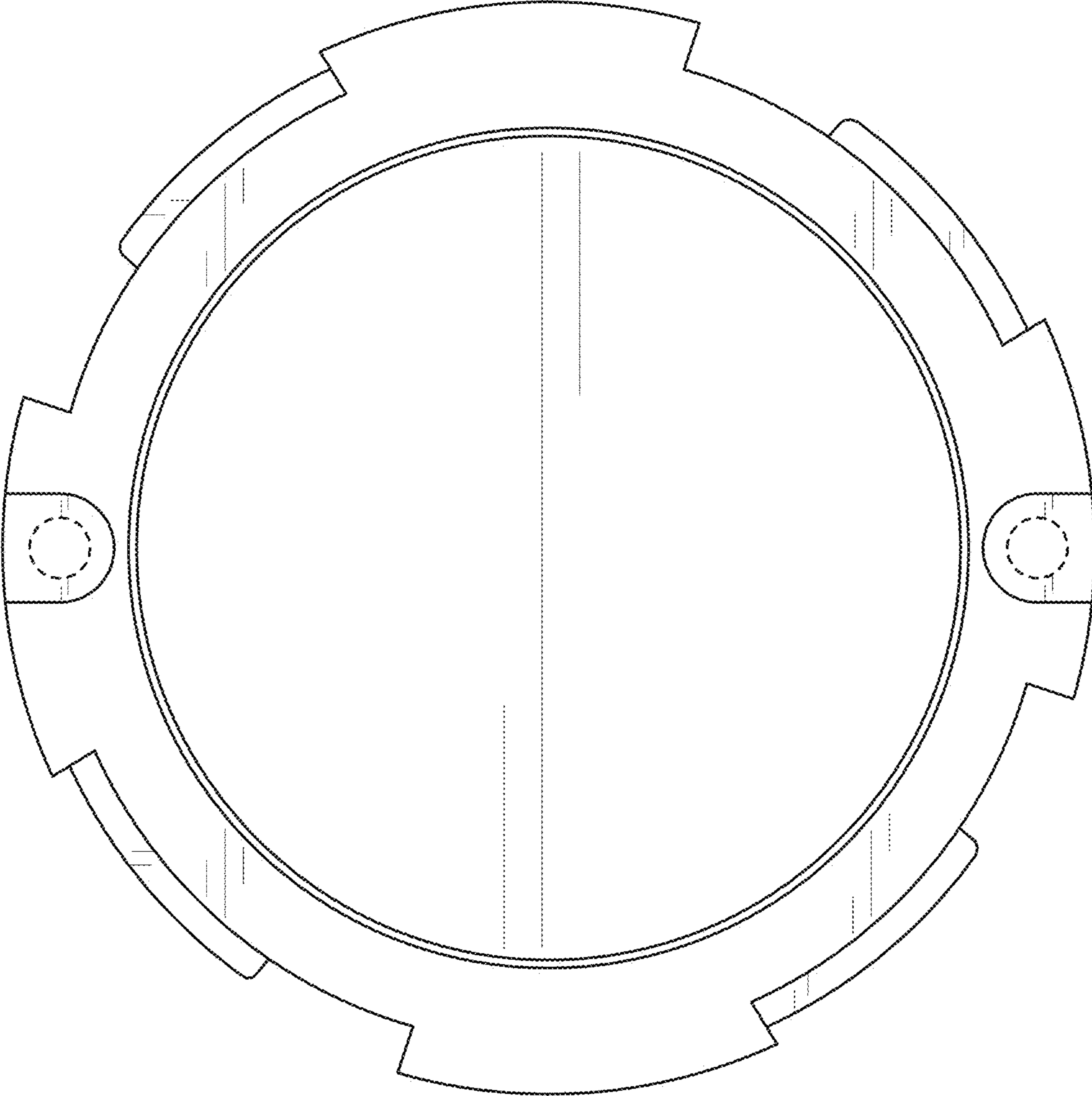


FIG. 2