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(12) **United States Design Patent** (10) **Patent No.:** **US D923,670 S**  
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(54) **MACHINE CENTER**  
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(\*\*) Term: **15 Years**

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(Continued)

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(30) **Foreign Application Priority Data**

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(51) **LOC (13) Cl.** ..... **15-09**

(52) **U.S. Cl.**  
USPC ..... **D15/122**

(58) **Field of Classification Search**  
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CPC ..... B23K 23/00; B23K 23/02; B23K 23/706; B29C 67/0085; B23Q 3/10; B23Q 1/03; B23Q 17/00; B23Q 17/007; B23Q 17/24; B23Q 11/0891; B23Q 3/15713; B23Q 3/15513; B23B 5/08; B23B 23/00; B23B 3/06; B23B 29/04; B23B 27/007; B22D 11/00; B22D 33/00

See application file for complete search history.

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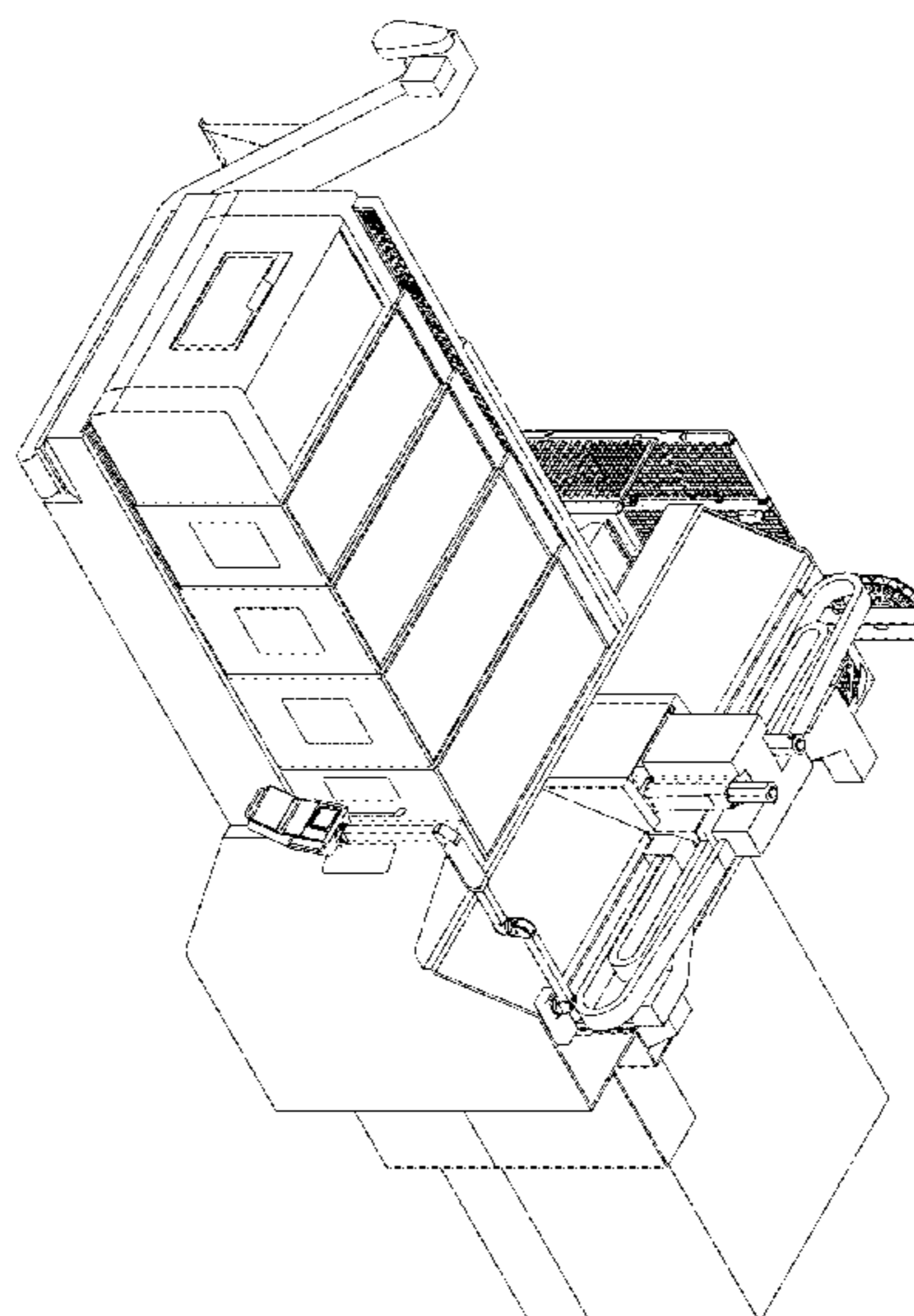
(57) **CLAIM**

The ornamental design for a machine center, as shown and described.

**DESCRIPTION**

FIG. 1 is a perspective view of the machine center, showing the present design.  
FIG. 2 is a front view thereof.  
FIG. 3 is a rear view thereof.  
FIG. 4 is a left side view thereof.  
FIG. 5 is a right side view thereof; and,  
FIG. 6 is a top view thereof.  
The broken lines in the figures are used to show portions of the machine center that form no part of the claimed design.

**1 Claim, 6 Drawing Sheets**



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FIG. 1

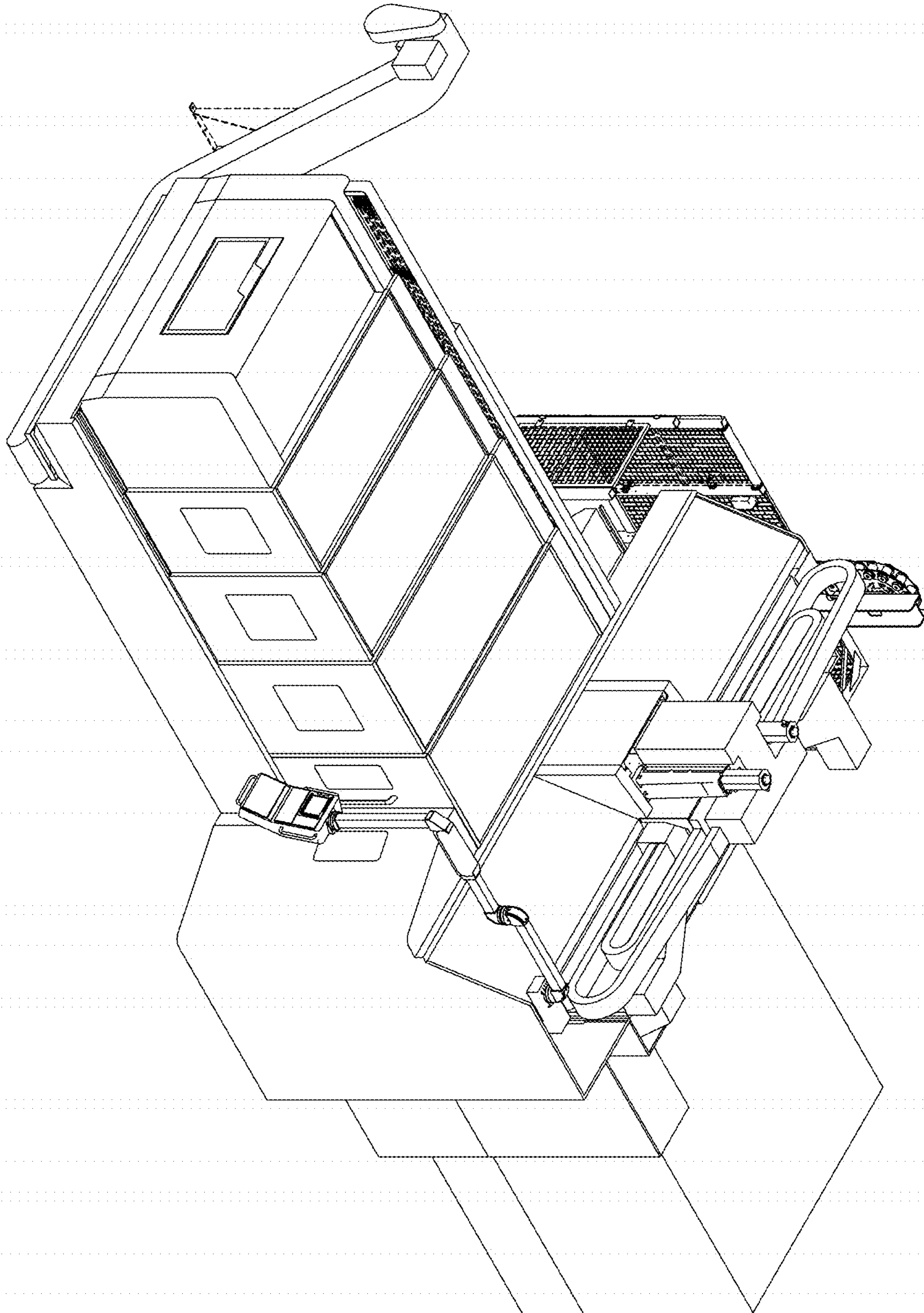


FIG. 2

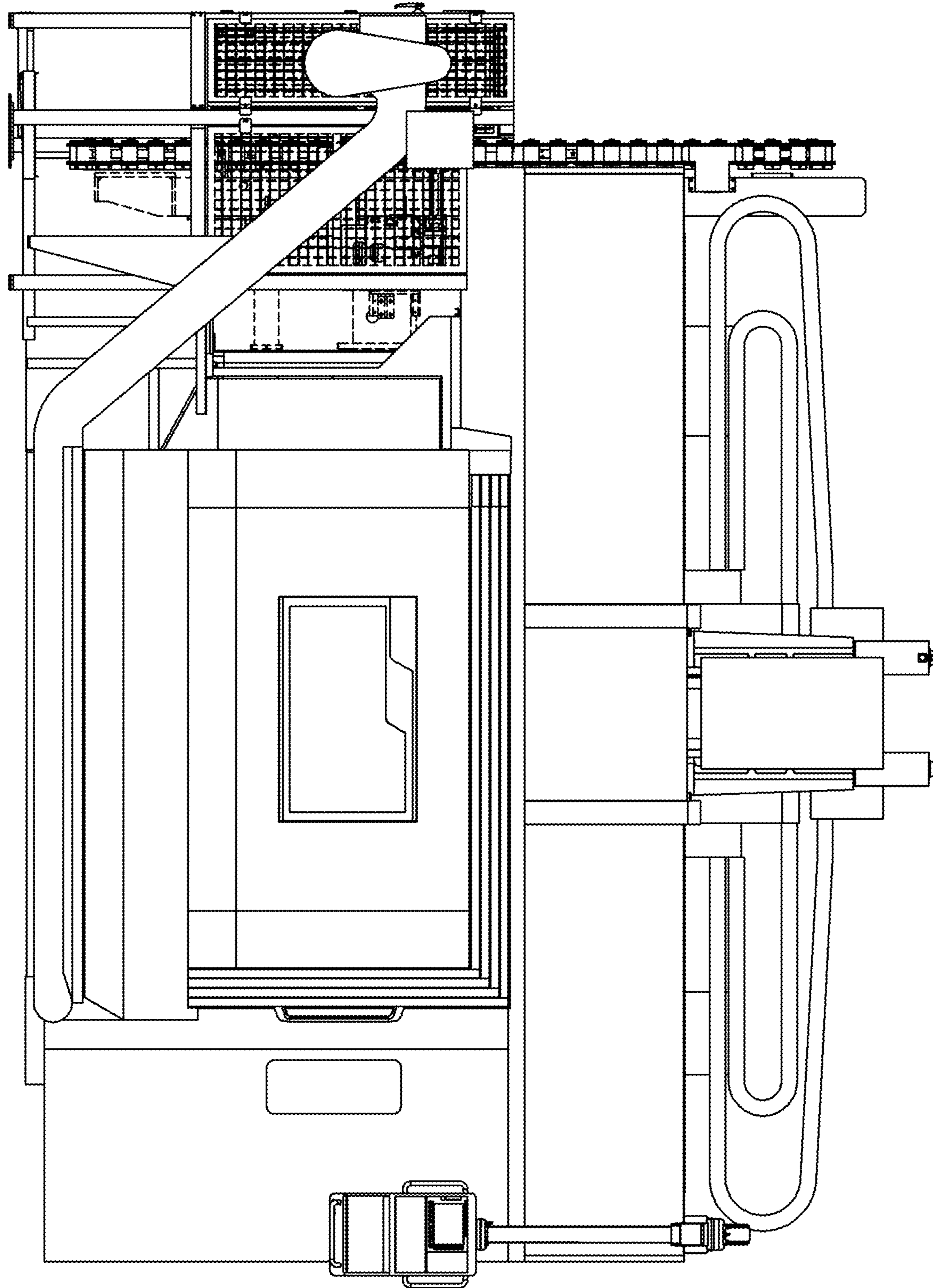


FIG. 3

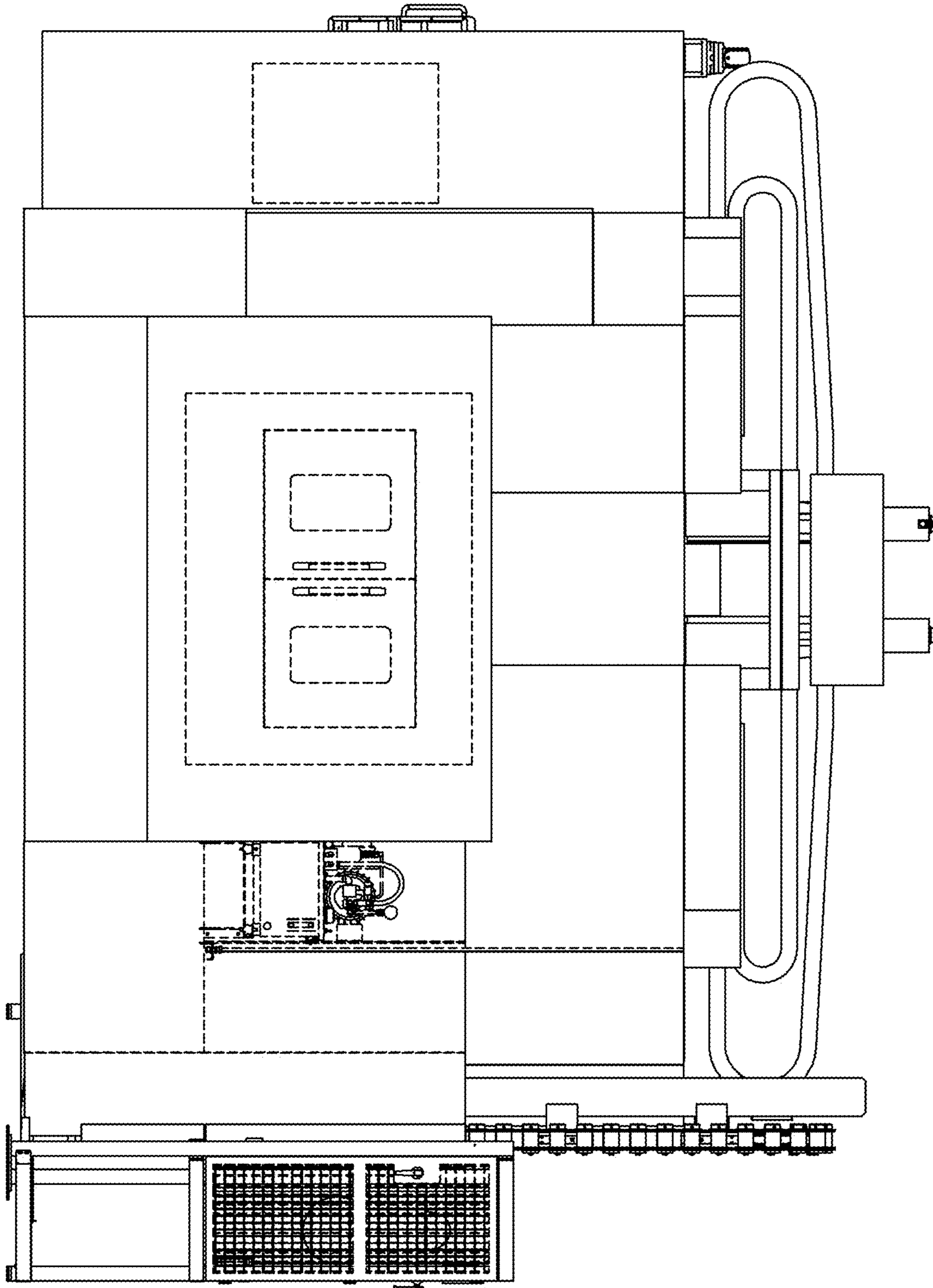


FIG. 4

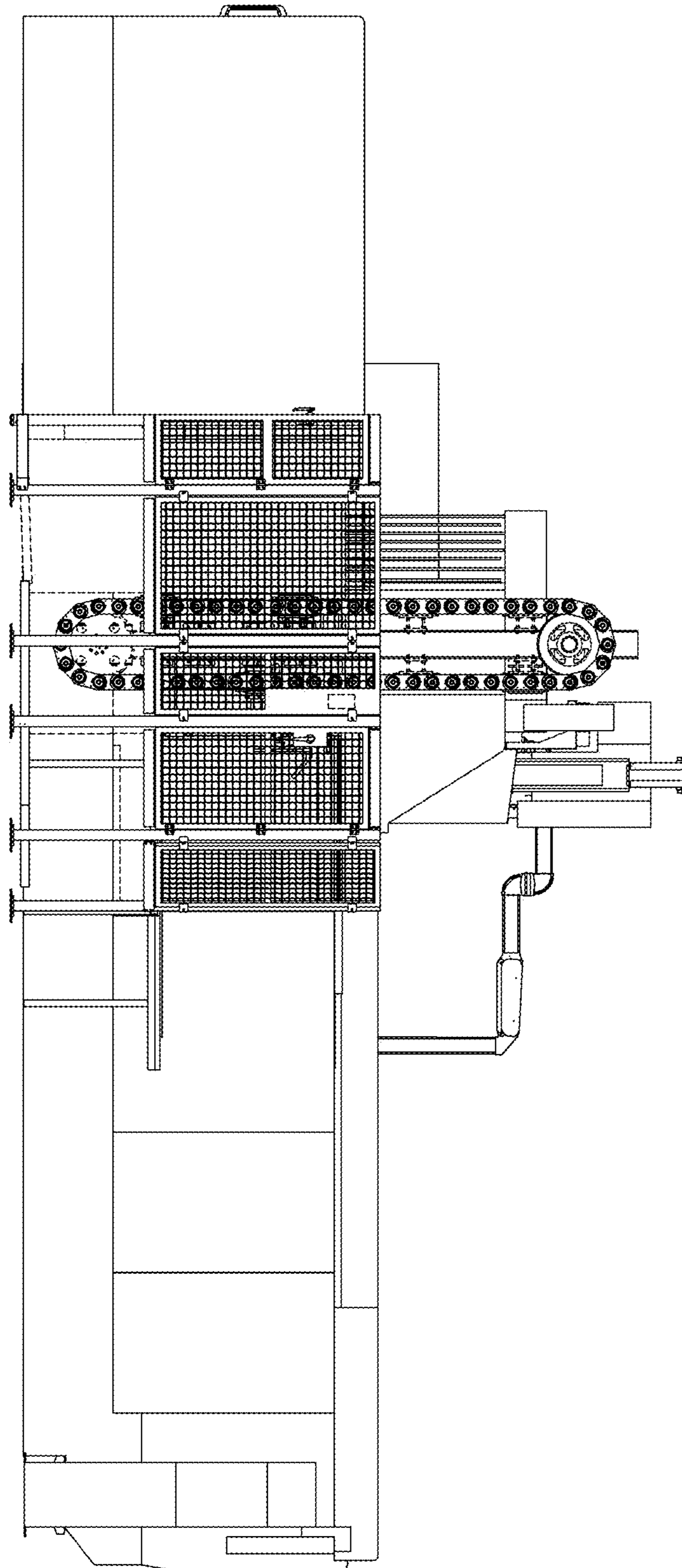


FIG. 5

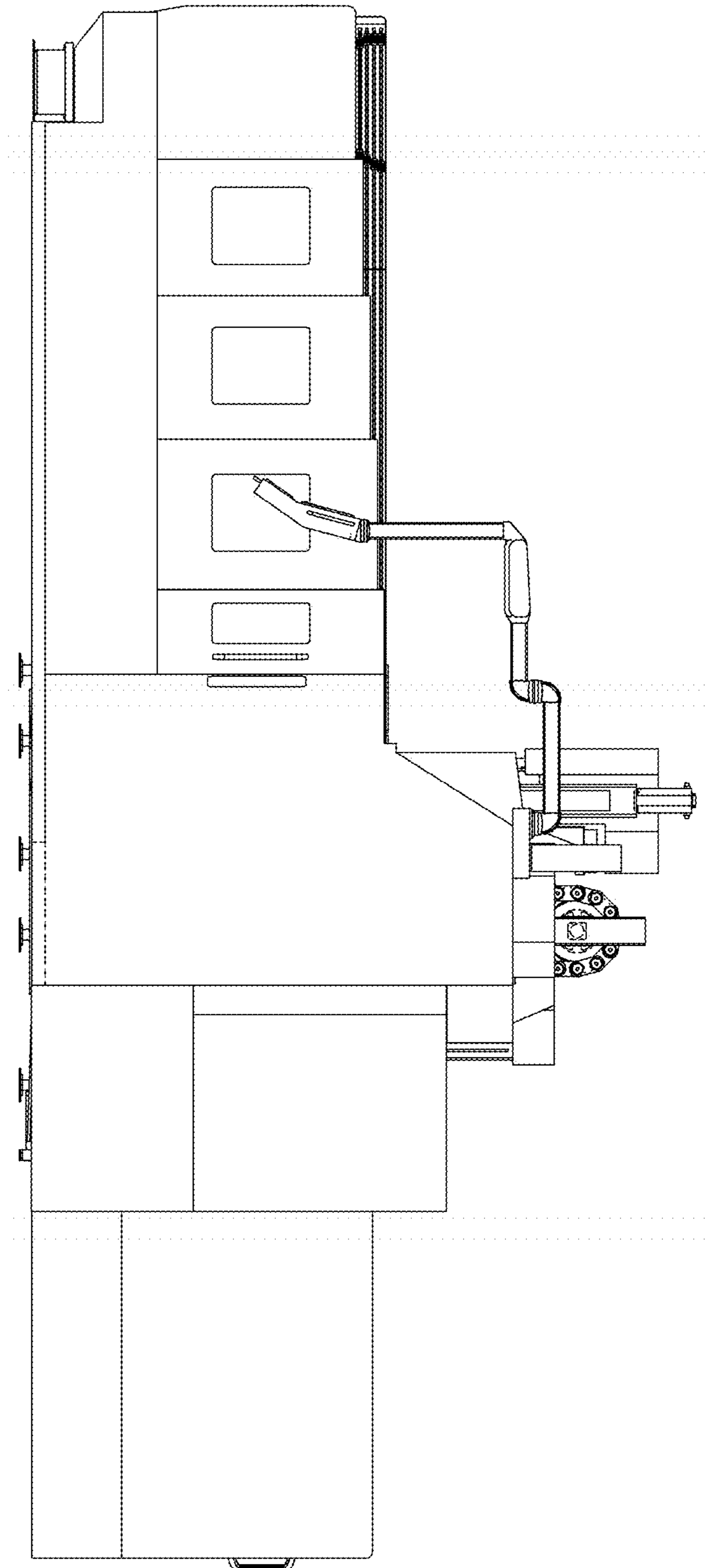


FIG. 6

