



US00D919823S

(12) **United States Design Patent** (10) **Patent No.:** **US D919,823 S**  
**Larsen et al.** (45) **Date of Patent:** **\*\* May 18, 2021**

(54) **SPA SHELL**

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(71) Applicant: **WATKINS MANUFACTURING CORPORATION**, Vista, CA (US)

(57) **CLAIM**

The ornamental design for a spa shell, as shown and described.

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**DESCRIPTION**

(73) Assignee: **WATKINS MANUFACTURING CORPORATION**

(\*\*) Term: **15 Years**

FIG. 1 is a perspective view of a spa shell showing our new design;  
FIG. 2 is another perspective view thereof;  
FIG. 3 is a top plan view thereof;  
FIG. 4 is a cross-sectional view thereof, taken in the direction of line 4-4 of FIG. 3;  
FIG. 5 is a cross-sectional view thereof, taken in the direction of line 5-5 of FIG. 3;  
FIG. 6 is a cross-sectional view thereof, taken in the direction of line 6-6 of FIG. 3;  
FIG. 7 is a cross-sectional view thereof, taken in the direction of line 7-7 of FIG. 3;  
FIG. 8 is a cross-sectional view thereof, taken in the direction of line 8-8 of FIG. 3;  
FIG. 9 is a cross sectional view thereof, taken in the direction of line 9-9 of FIG. 3;  
FIG. 10 is a perspective view of a second embodiment of a spa shell showing our new design;  
FIG. 11 is another perspective view thereof;  
FIG. 12 is a top plan view thereof;  
FIG. 13 is a cross-sectional view thereof, taken in the direction of line 13- 13 of FIG. 12;  
FIG. 14 is a cross-sectional view thereof, taken in the direction of line 14- 14 of FIG. 12;  
FIG. 15 is a cross-sectional view thereof, taken in the direction of line 15- 15 of FIG. 12;  
FIG. 16 is a cross-sectional view thereof, taken in the direction of line 16-16 of FIG. 12;  
FIG. 17 is a cross-sectional view, thereof, taken in the direction of line 17-17 of FIG. 12; and,  
FIG. 18 is a cross-sectional view thereof, taken in the direction of line 18-18 of FIG. 12.  
The broken lines show portions of the spa seal that form no part of the claimed design.

(21) Appl. No.: **29/658,212**

(22) Filed: **Jul. 30, 2018**

(51) **LOC (13) Cl.** ..... **23-02**

(52) **U.S. Cl.**  
USPC ..... **D24/204**

(58) **Field of Classification Search**  
USPC ..... D24/201–205, 213; D23/276–278,  
D23/280.1–280.3; D25/2  
(Continued)

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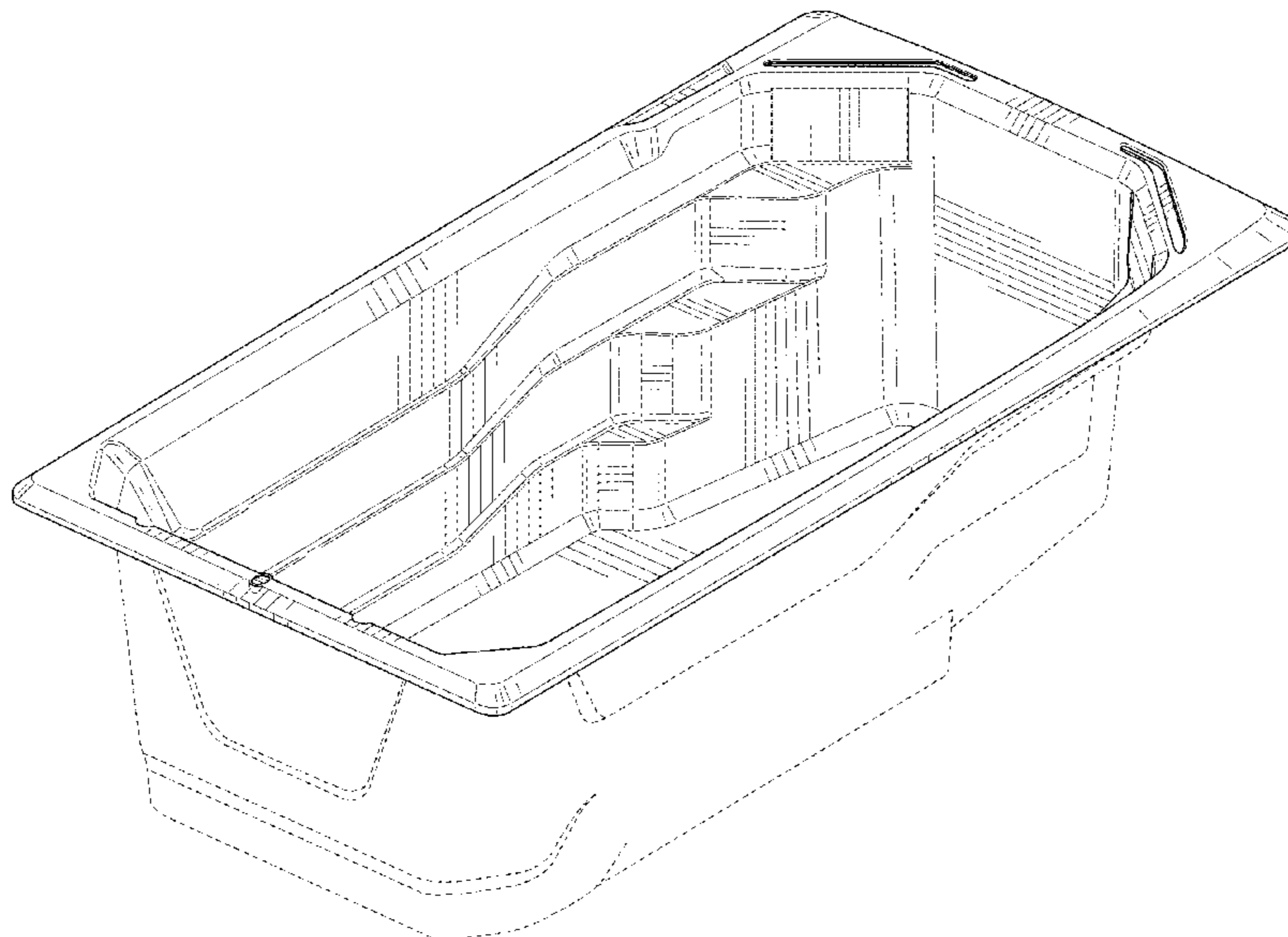
D300,556 S \* 4/1989 Delepine ..... D23/280.1  
D318,721 S \* 7/1991 Reid ..... D23/280.1  
(Continued)

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*Primary Examiner* — Lilyana Bekic  
*Assistant Examiner* — Mary Shannon Malley

**1 Claim, 14 Drawing Sheets**



(58) **Field of Classification Search**

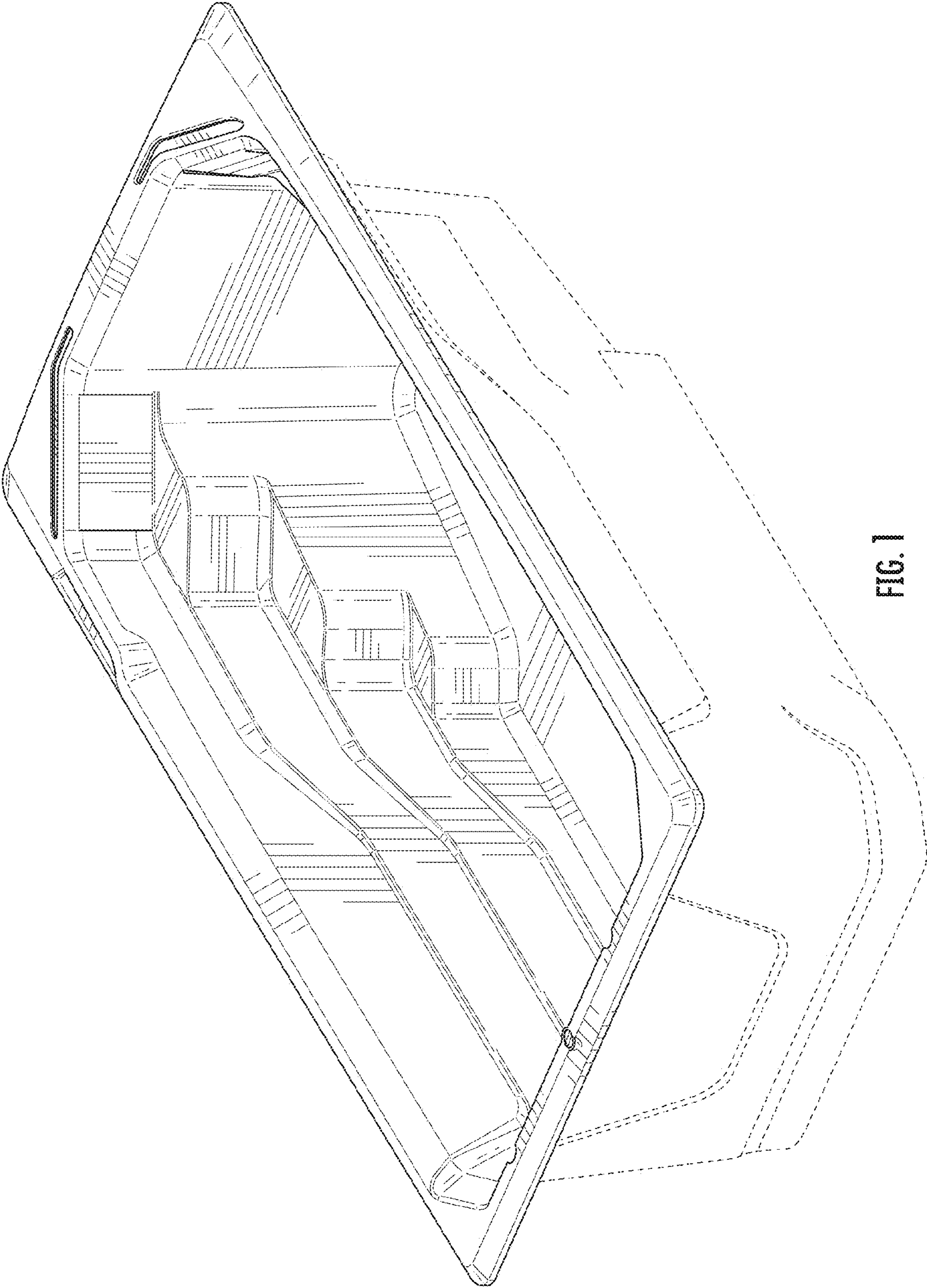
CPC ..... A61H 33/6005; A61H 33/6021; A61H  
33/6089; A61H 33/6094; A61H 2035/004;  
A61H 35/006; A47K 3/022; A47K 3/062  
See application file for complete search history.

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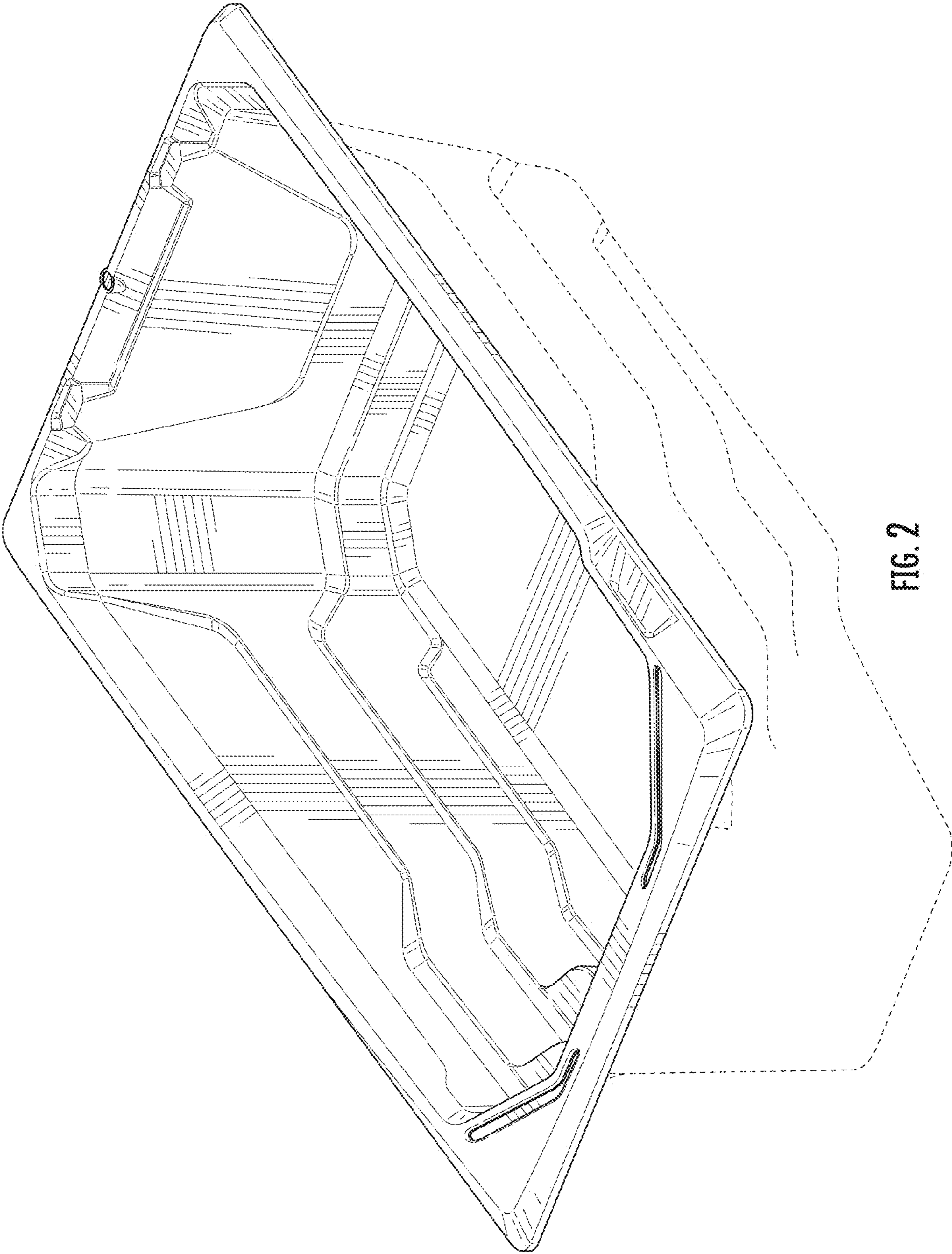


FIG. 2

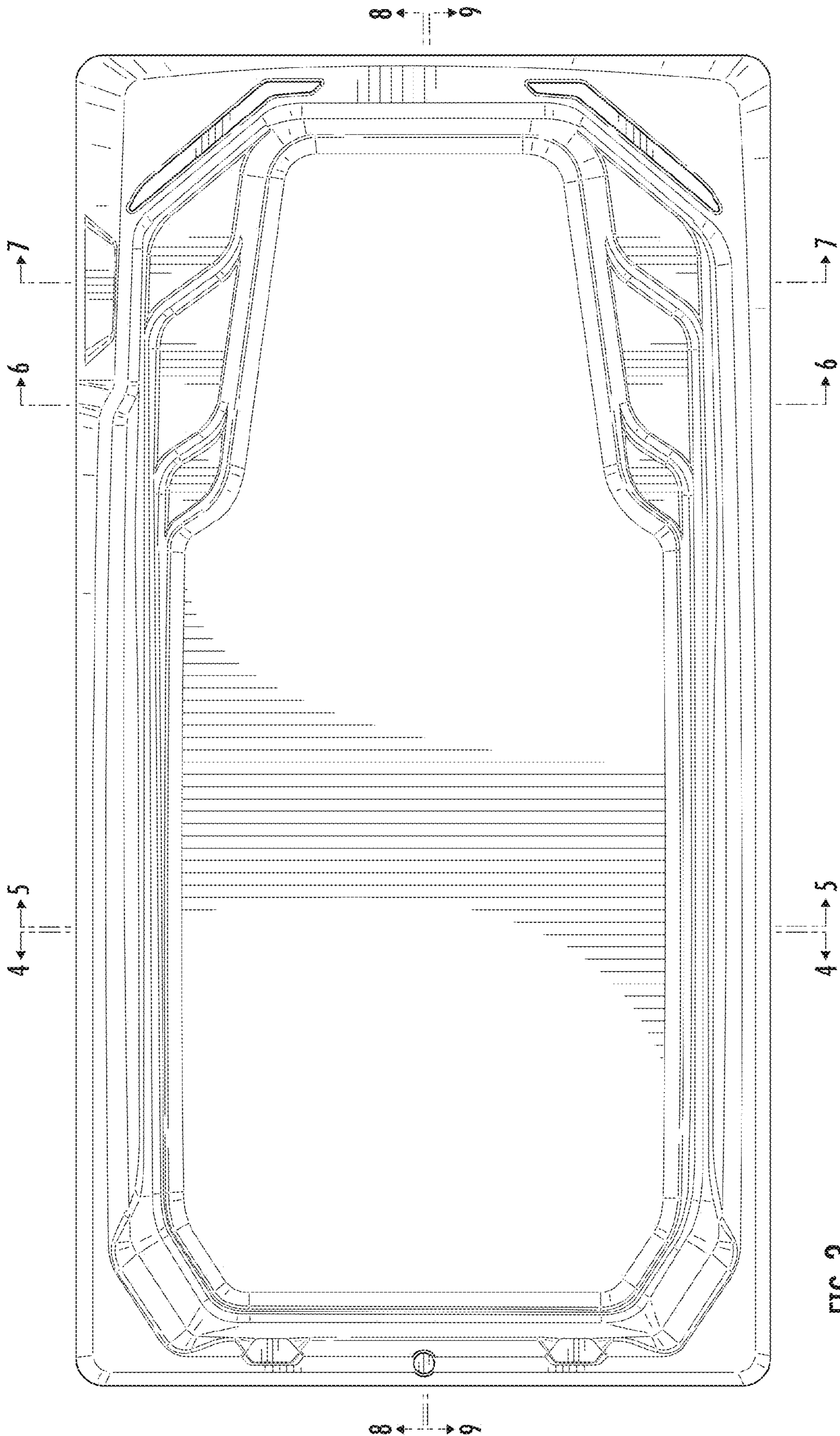


FIG. 3

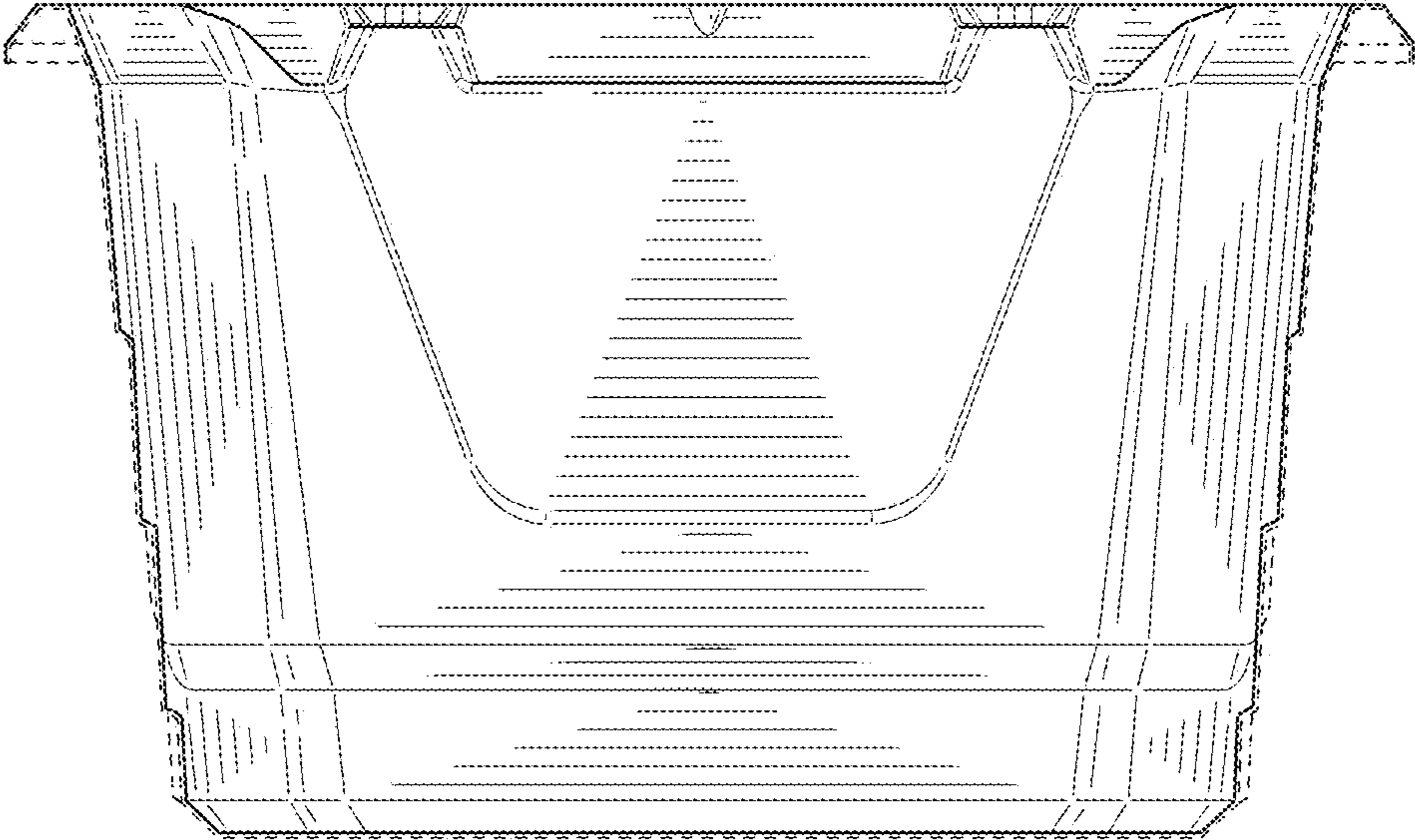


FIG. 4

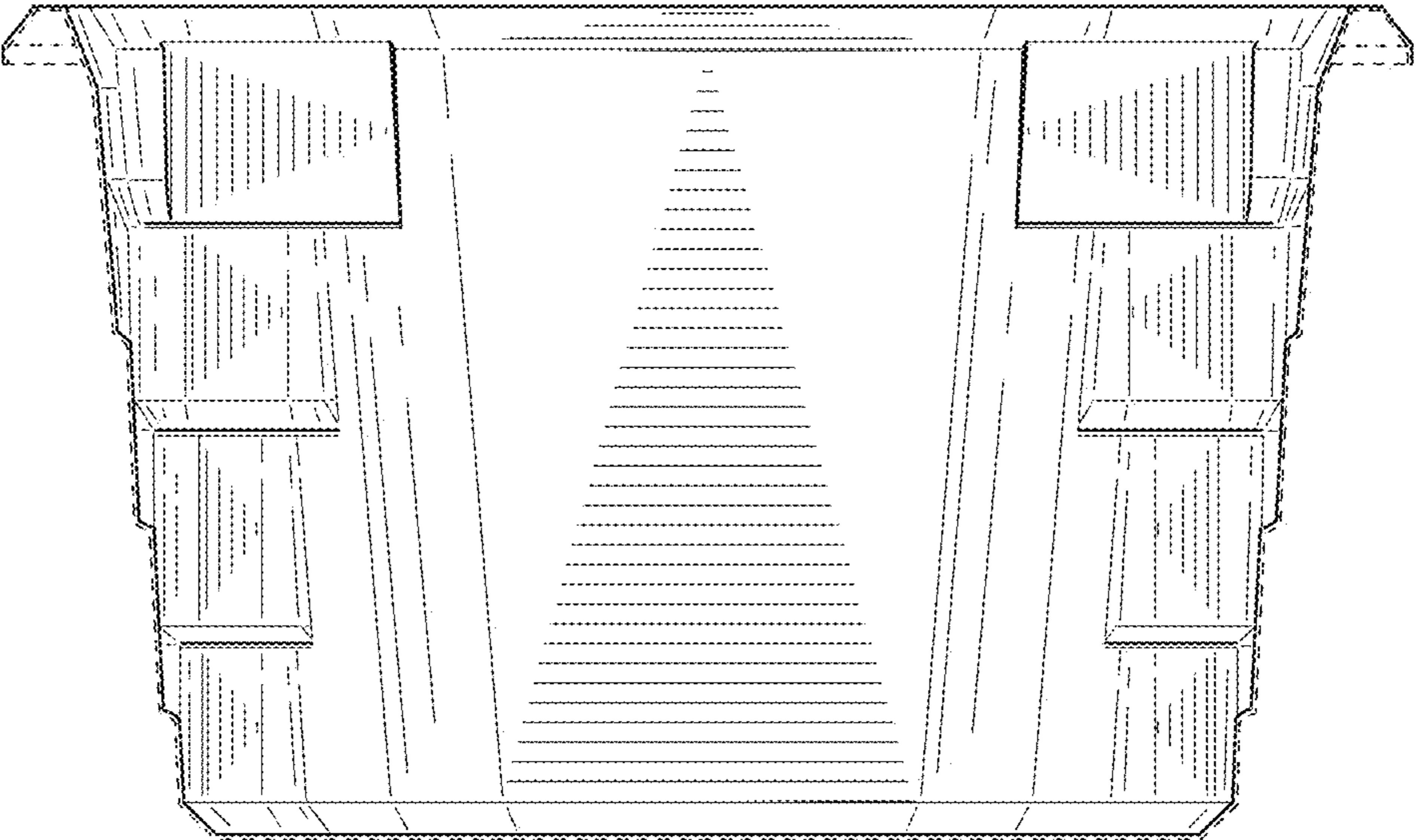


FIG. 5

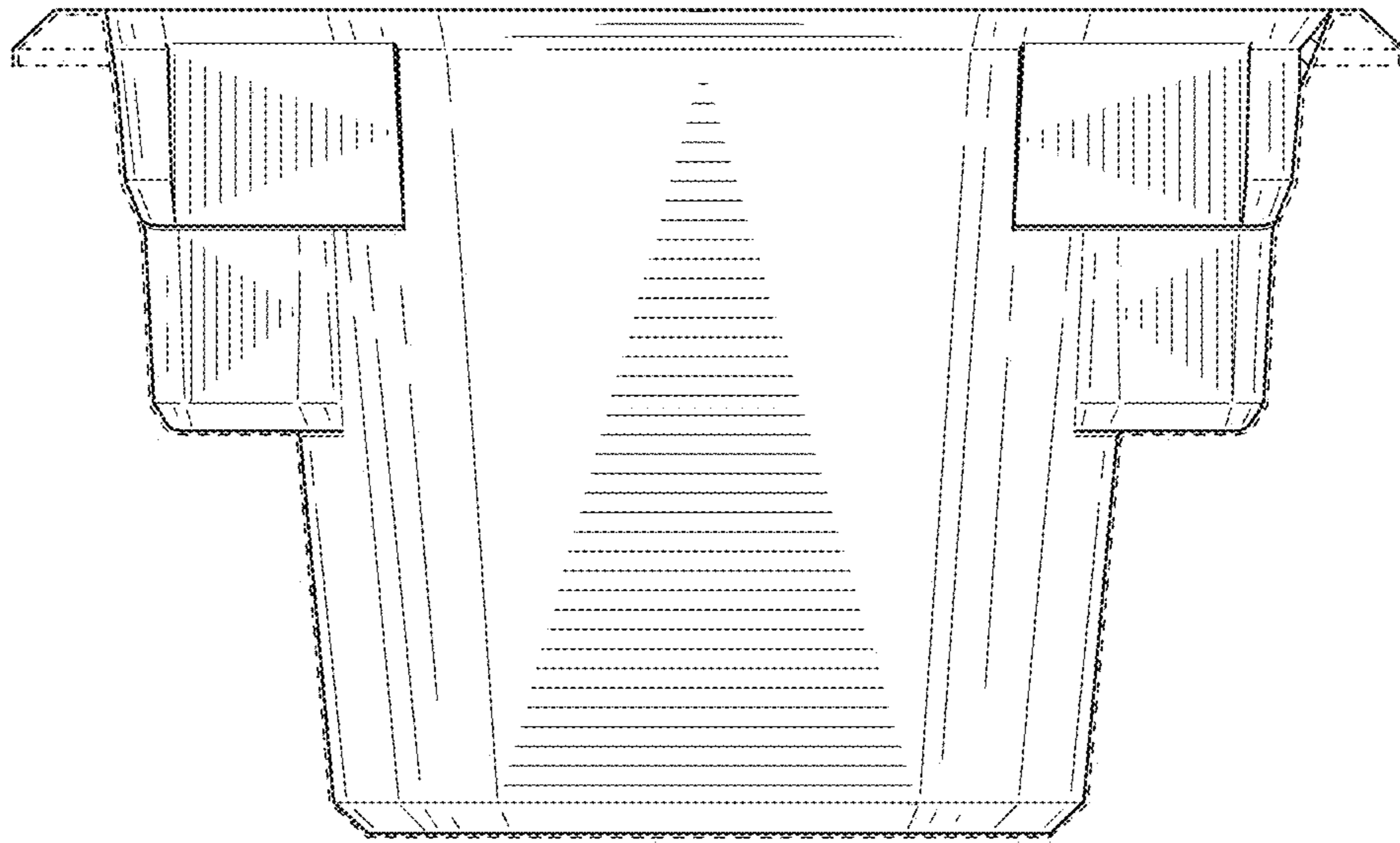


FIG. 6

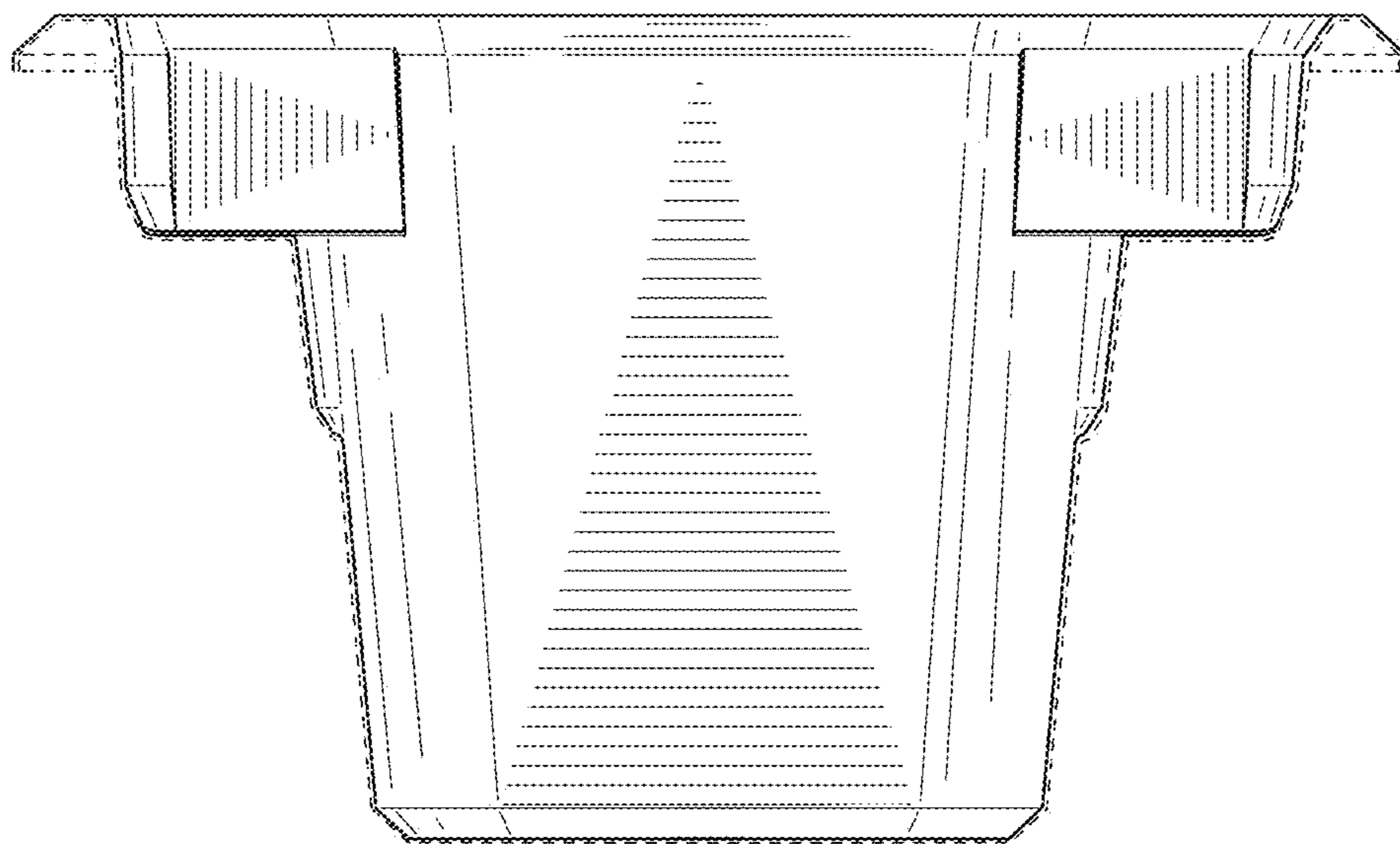


FIG. 7

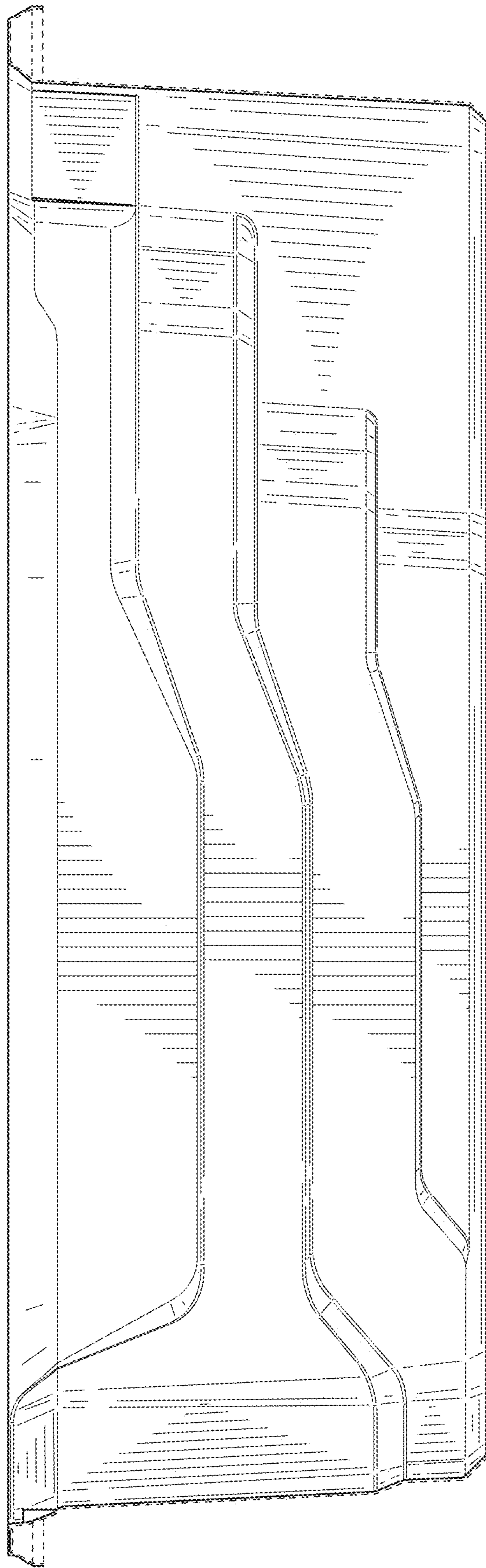


FIG. 8



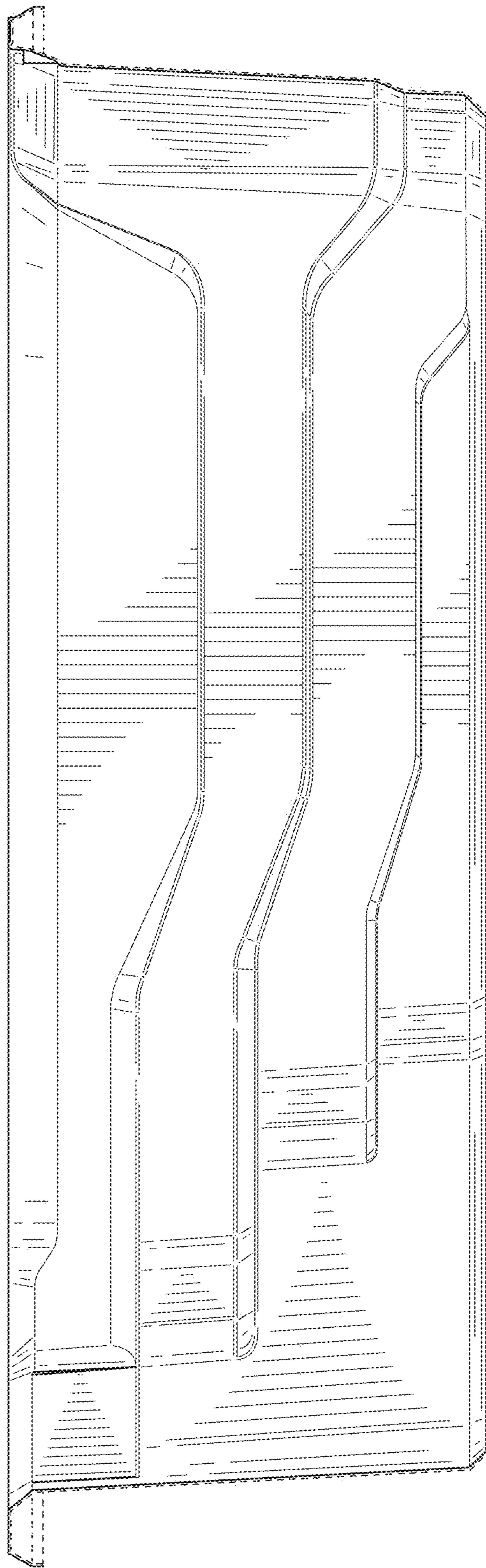


FIG. 9

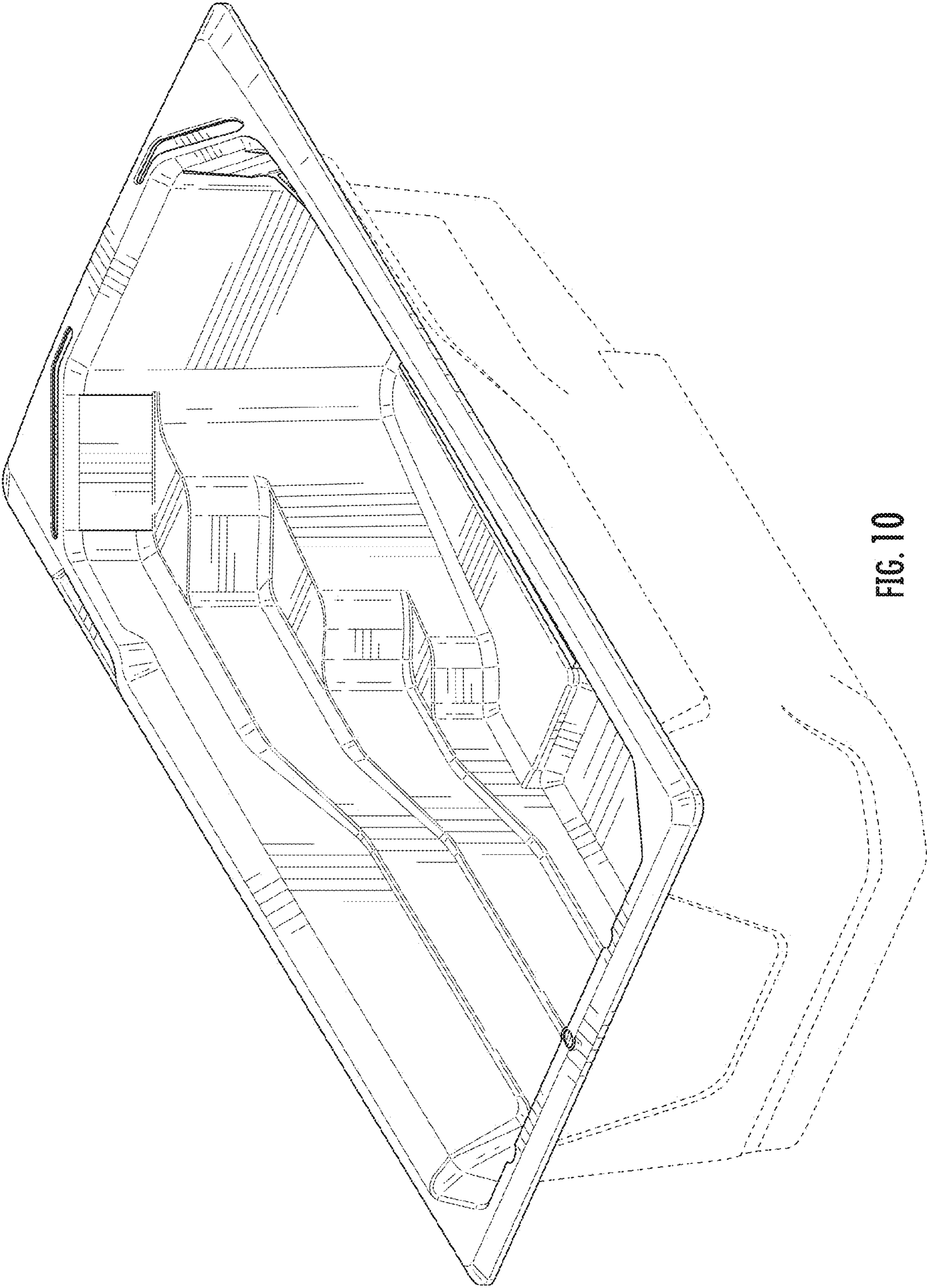


FIG. 10

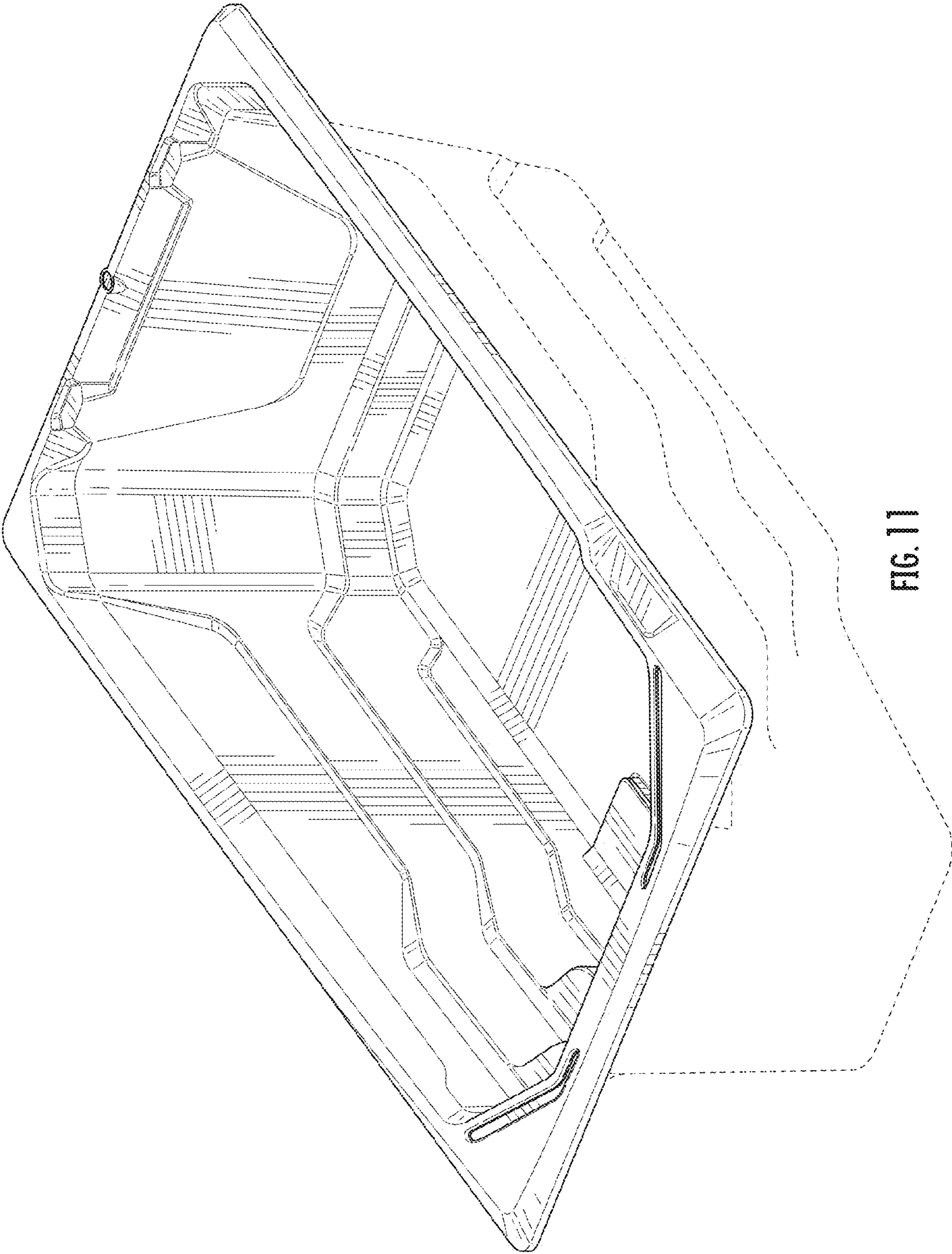


FIG. 11

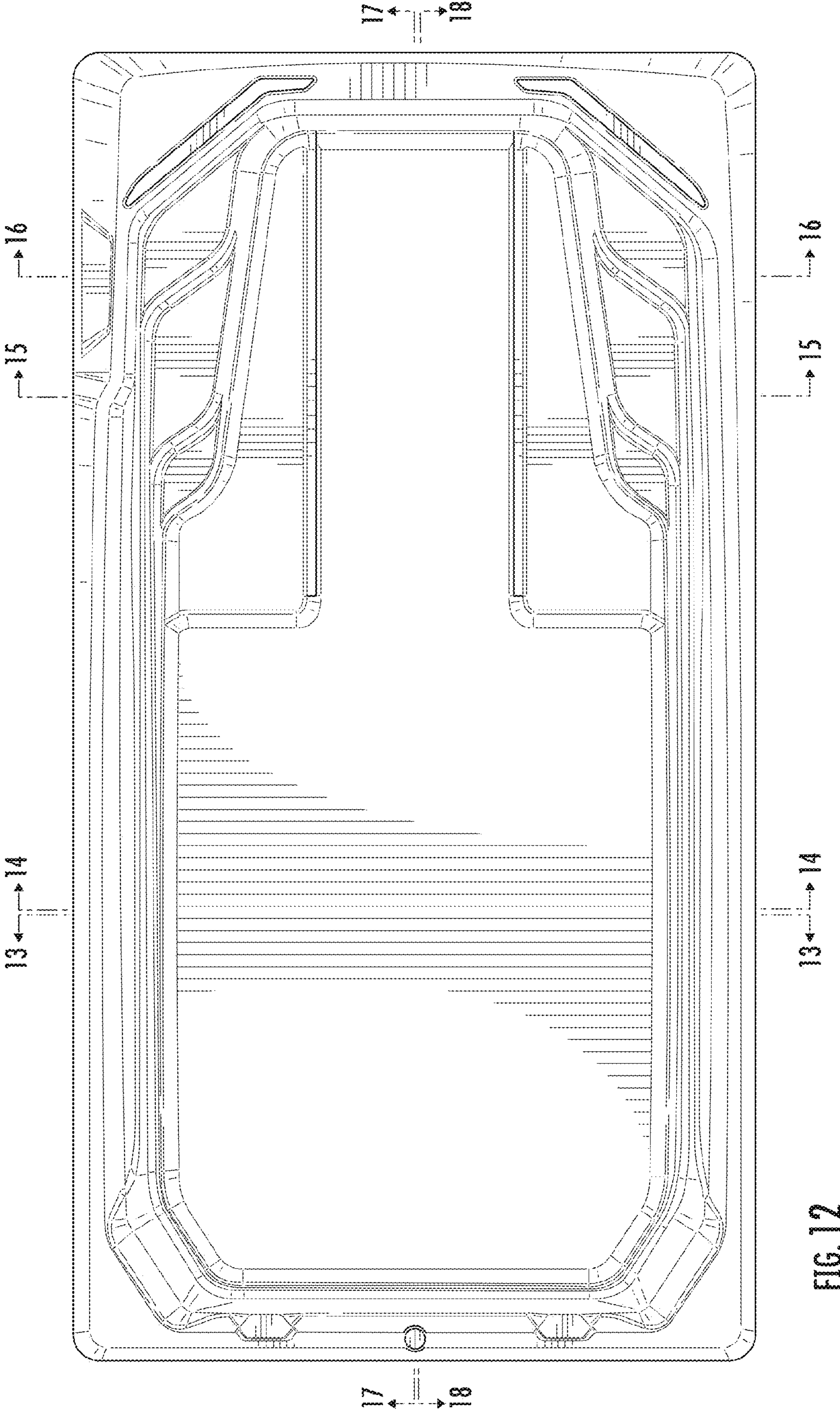


FIG. 12

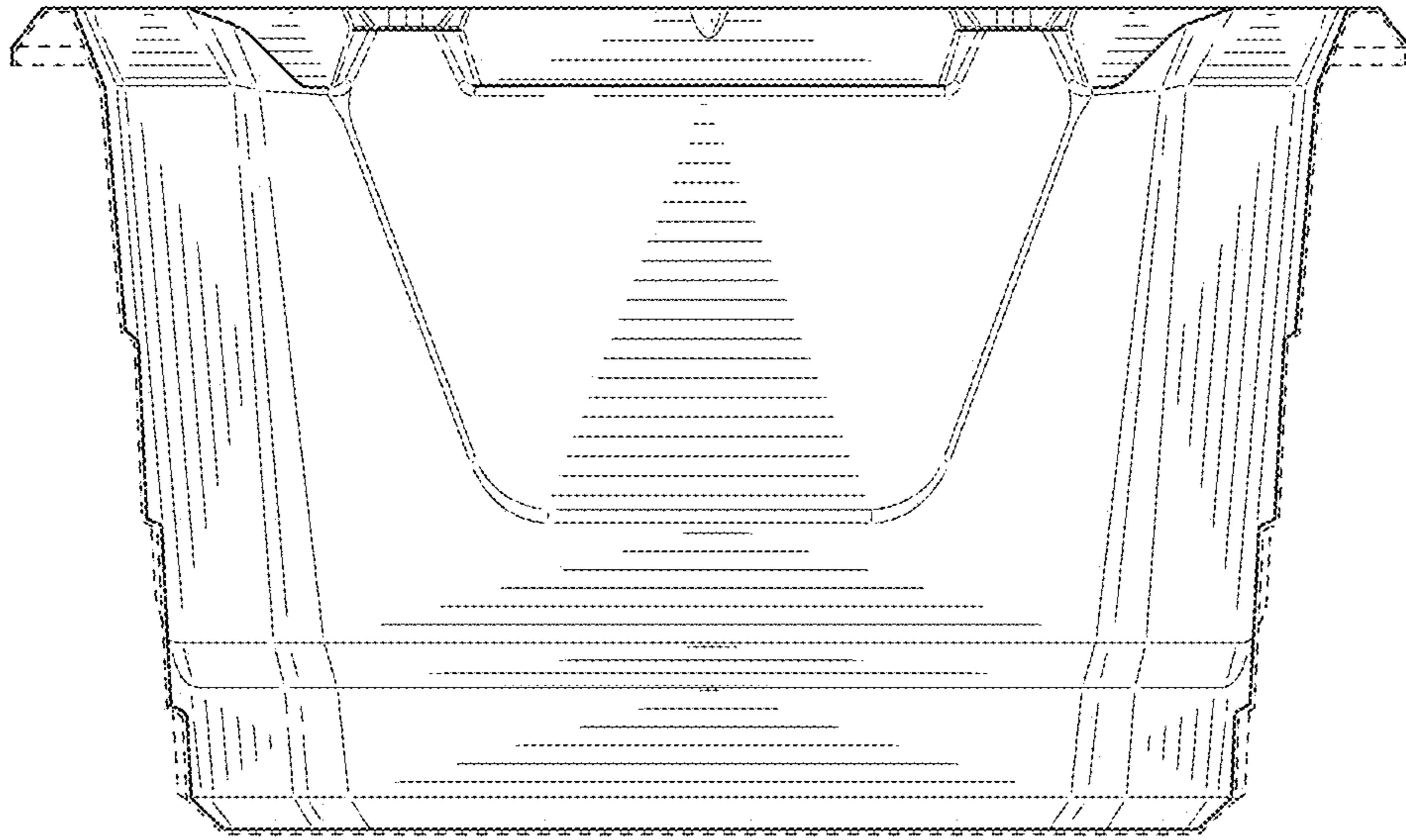


FIG. 13

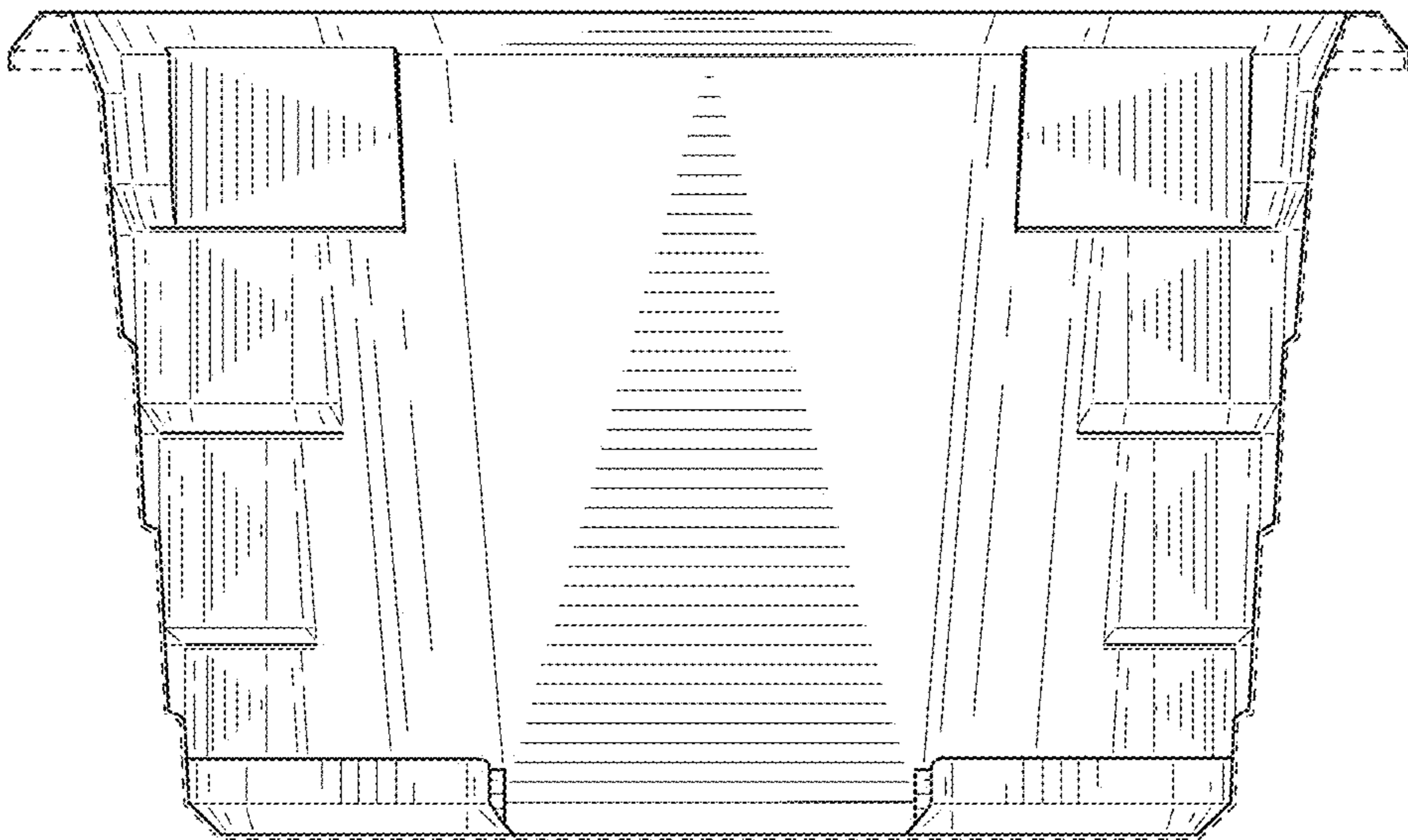


FIG. 14

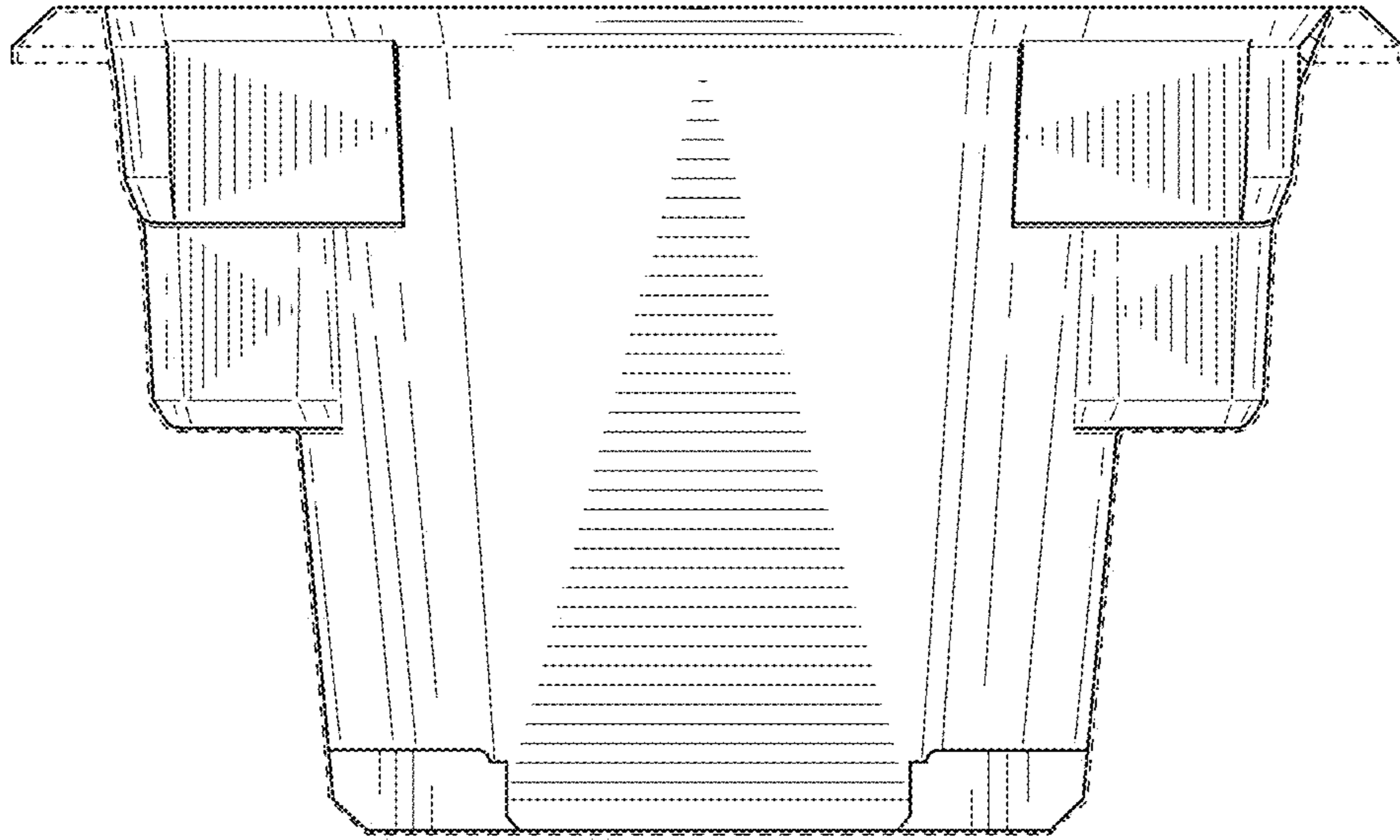


FIG. 15

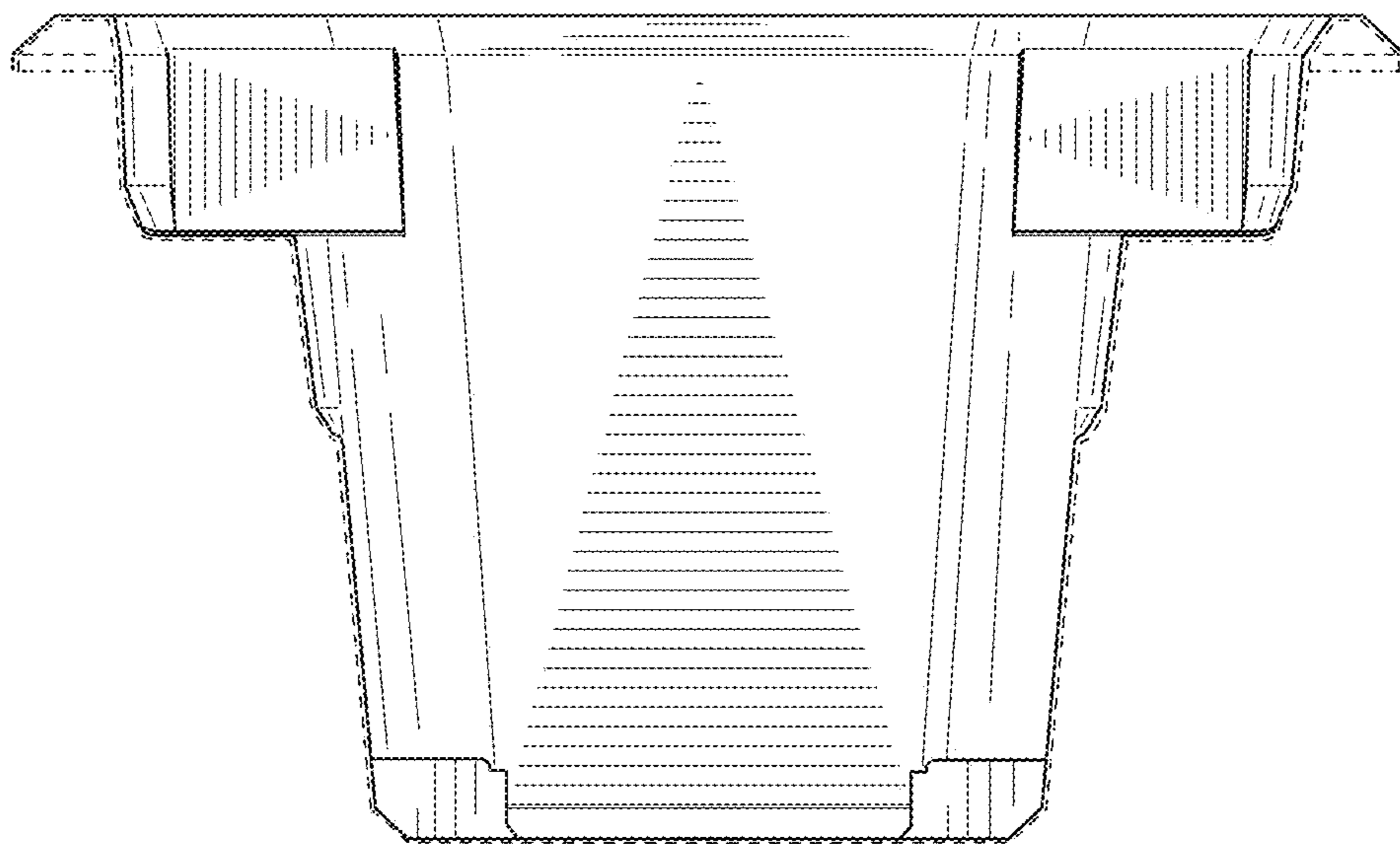


FIG. 16

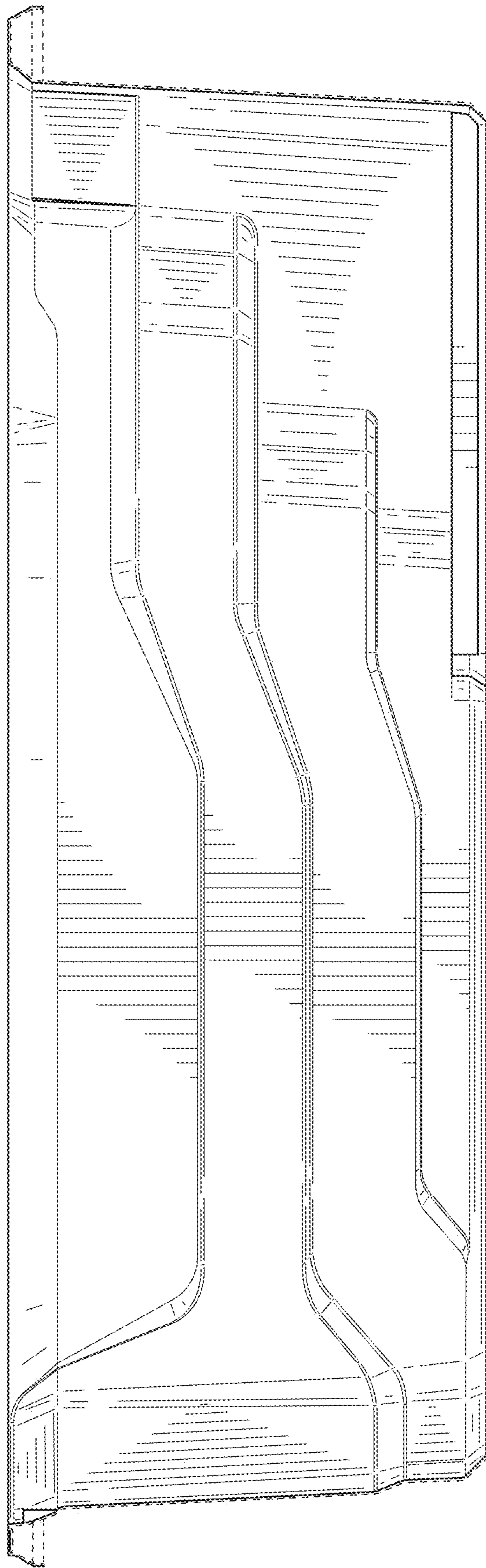


FIG. 17

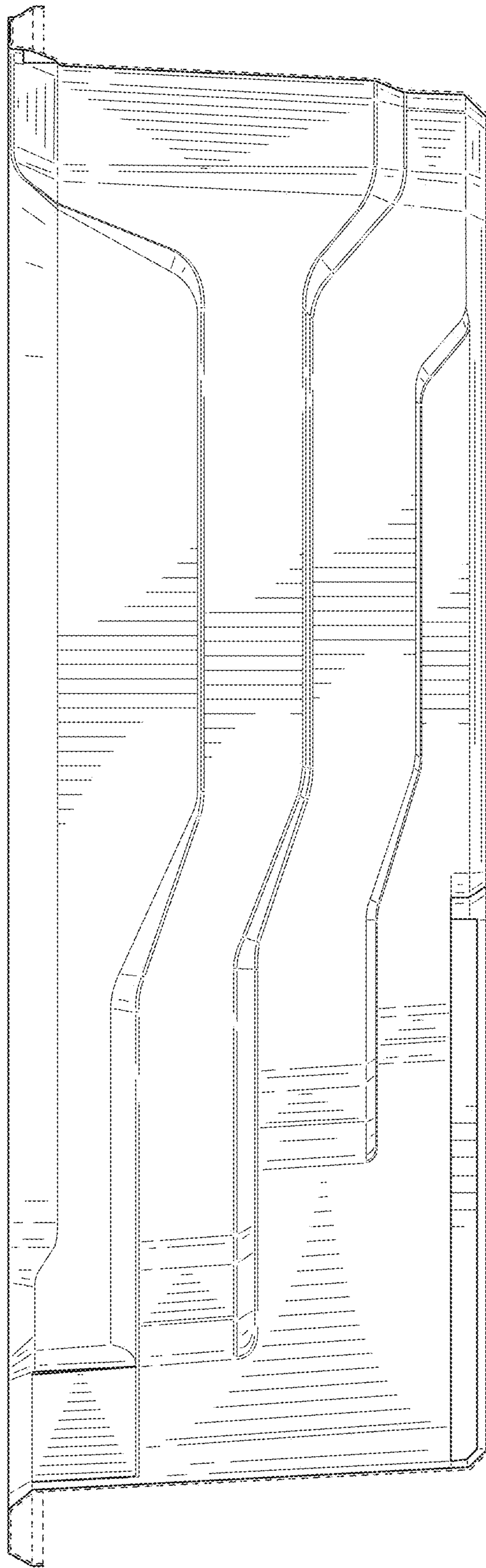


FIG. 18