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(12) **United States Design Patent**  
**Azuma**

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(54) **ELECTRIC POWER UNIT**

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(JP)

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(30) **Foreign Application Priority Data**

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(51) **LOC (13) Cl.** ..... **13-01**

(52) **U.S. Cl.**  
USPC ..... **D13/116; D13/112**

(58) **Field of Classification Search**  
USPC ..... D13/103, 107, 108, 110, 112, 113, 114,  
D13/116, 117, 118, 119, 122, 184, 199;  
D15/1, 5

CPC ..... H02K 11/00; H02K 15/16; H02K 11/0094  
See application file for complete search history.

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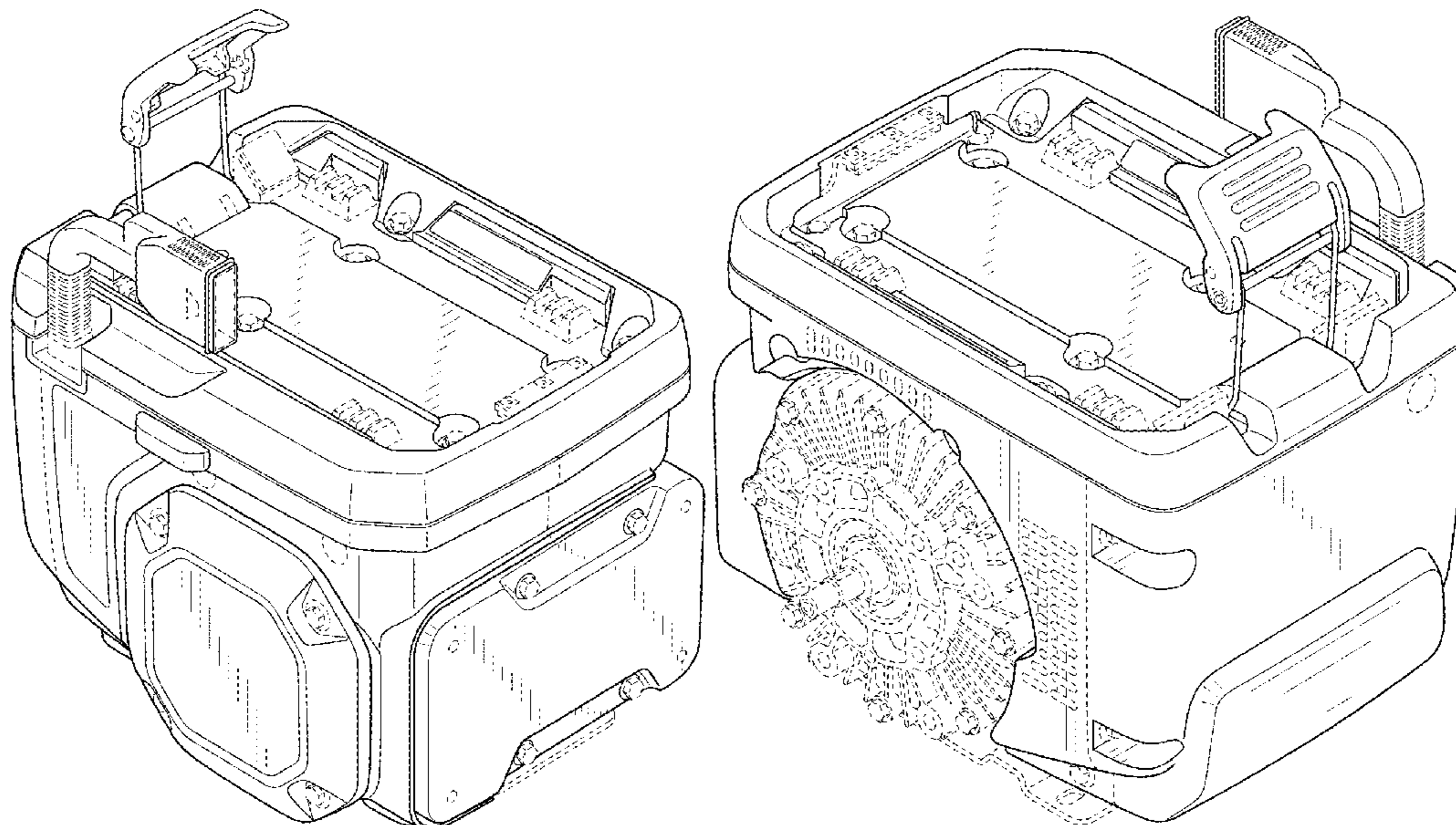
(57) **CLAIM**

The ornamental design for an electric power unit, as shown and described.

**DESCRIPTION**

FIG. 1 is a top, front, right perspective view of an electric power unit, showing my new design;  
FIG. 2 is a top, front, left perspective view thereof;  
FIG. 3 is a top, rear, right perspective view thereof;  
FIG. 4 is a top, rear, left perspective view thereof;  
FIG. 5 is a front elevation view thereof;  
FIG. 6 is a rear elevation view thereof;  
FIG. 7 is a right side elevation view thereof;  
FIG. 8 is a left side elevation view thereof;  
FIG. 9 is a top plan view thereof;  
FIG. 10 is a bottom plan view thereof; and,  
FIG. 11 is a top, front, left perspective view of the electric power unit of FIG. 1, shown in a condition for use.  
The broken lines depict portions of the electric power unit that form no part of the claimed design.

**1 Claim, 11 Drawing Sheets**



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FIG. 1

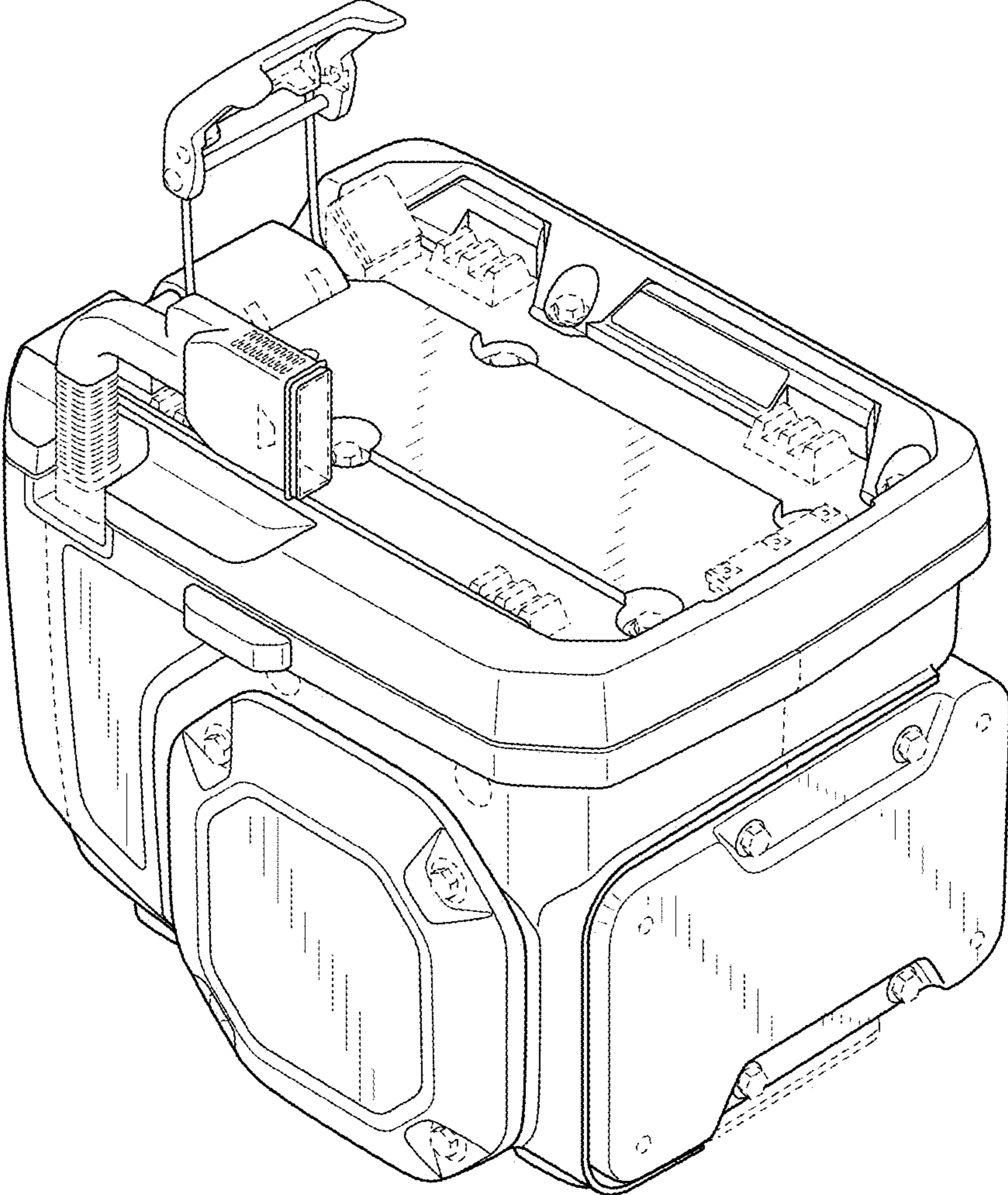




FIG. 2

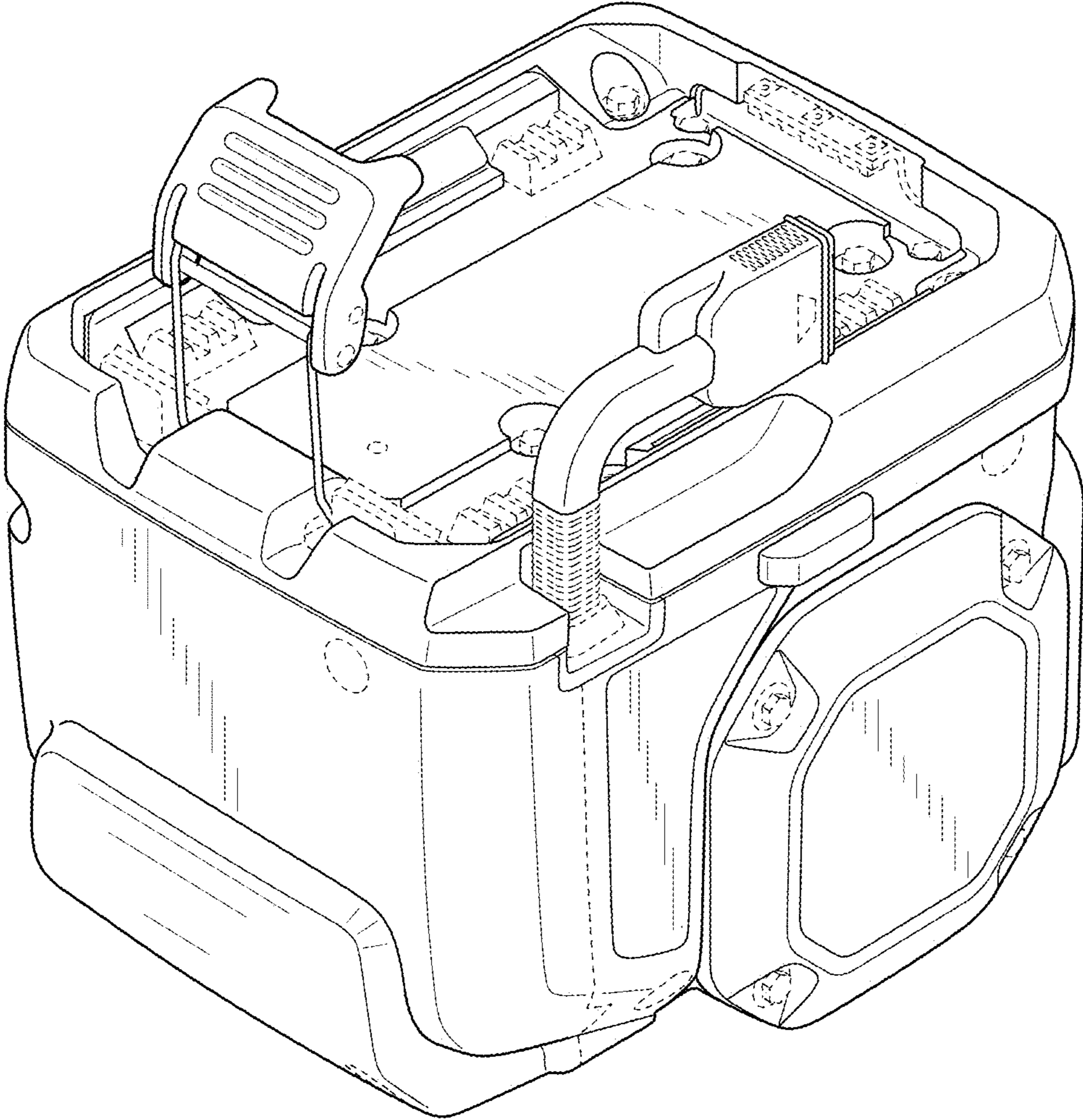


FIG. 3

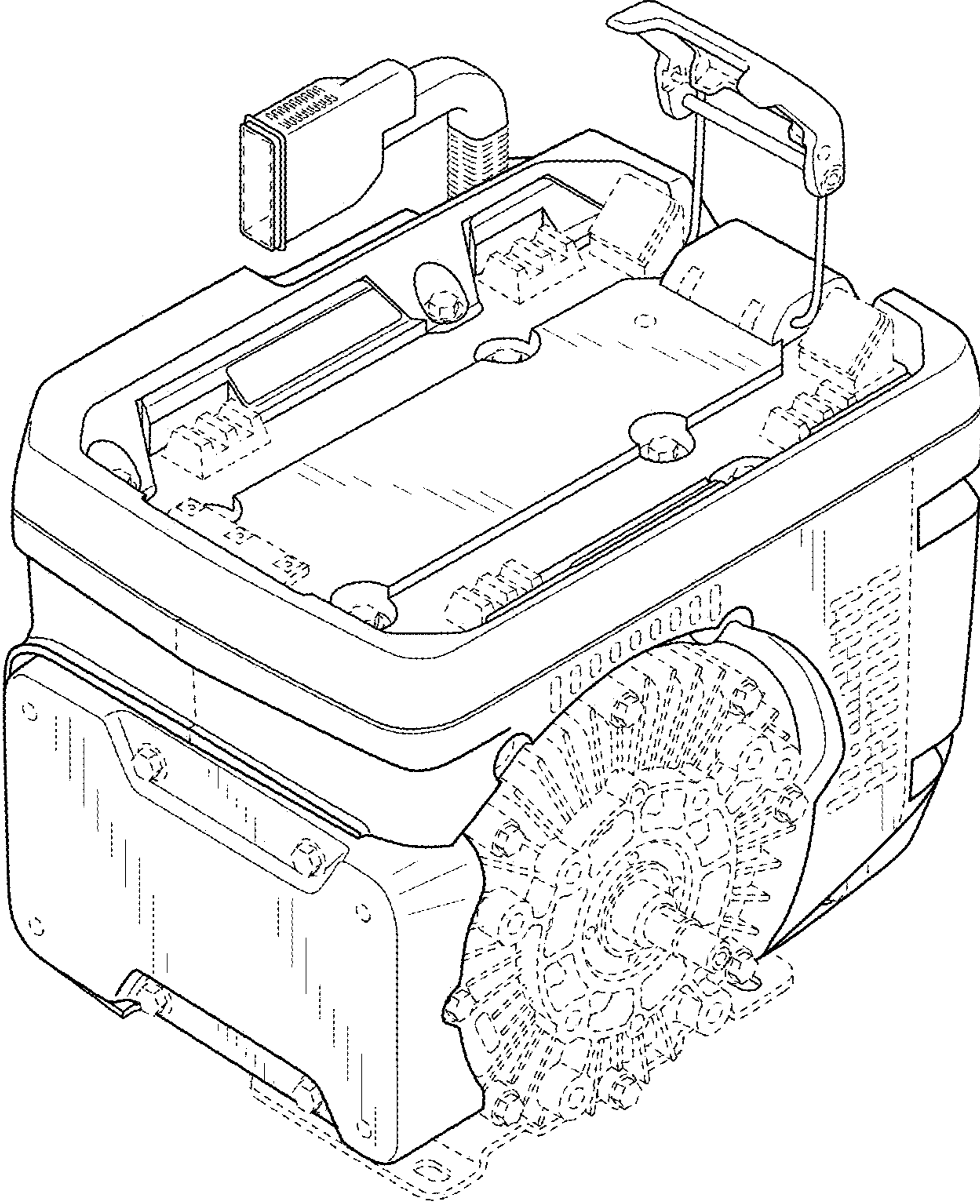


FIG. 4

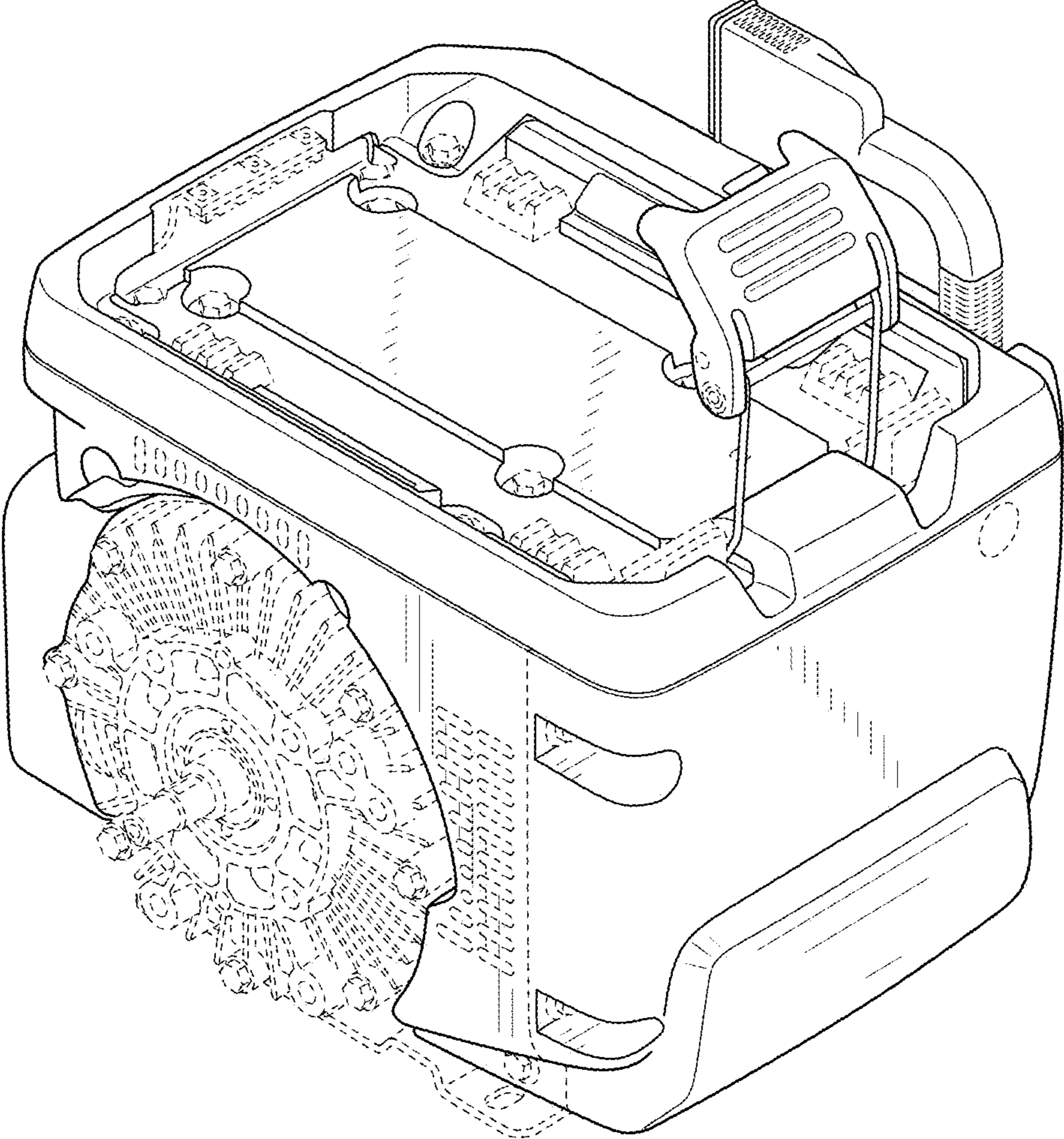




FIG. 5

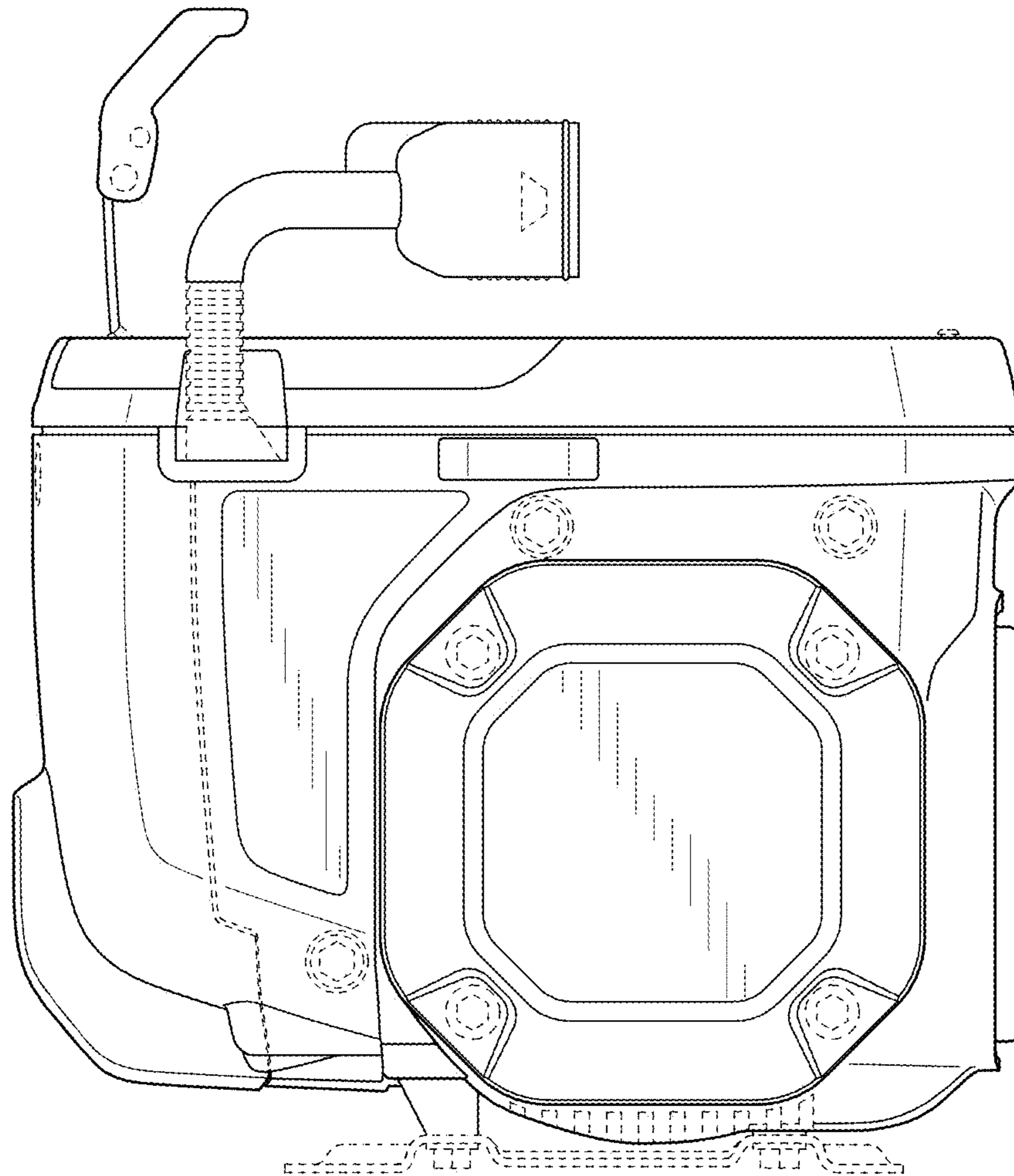


FIG. 6

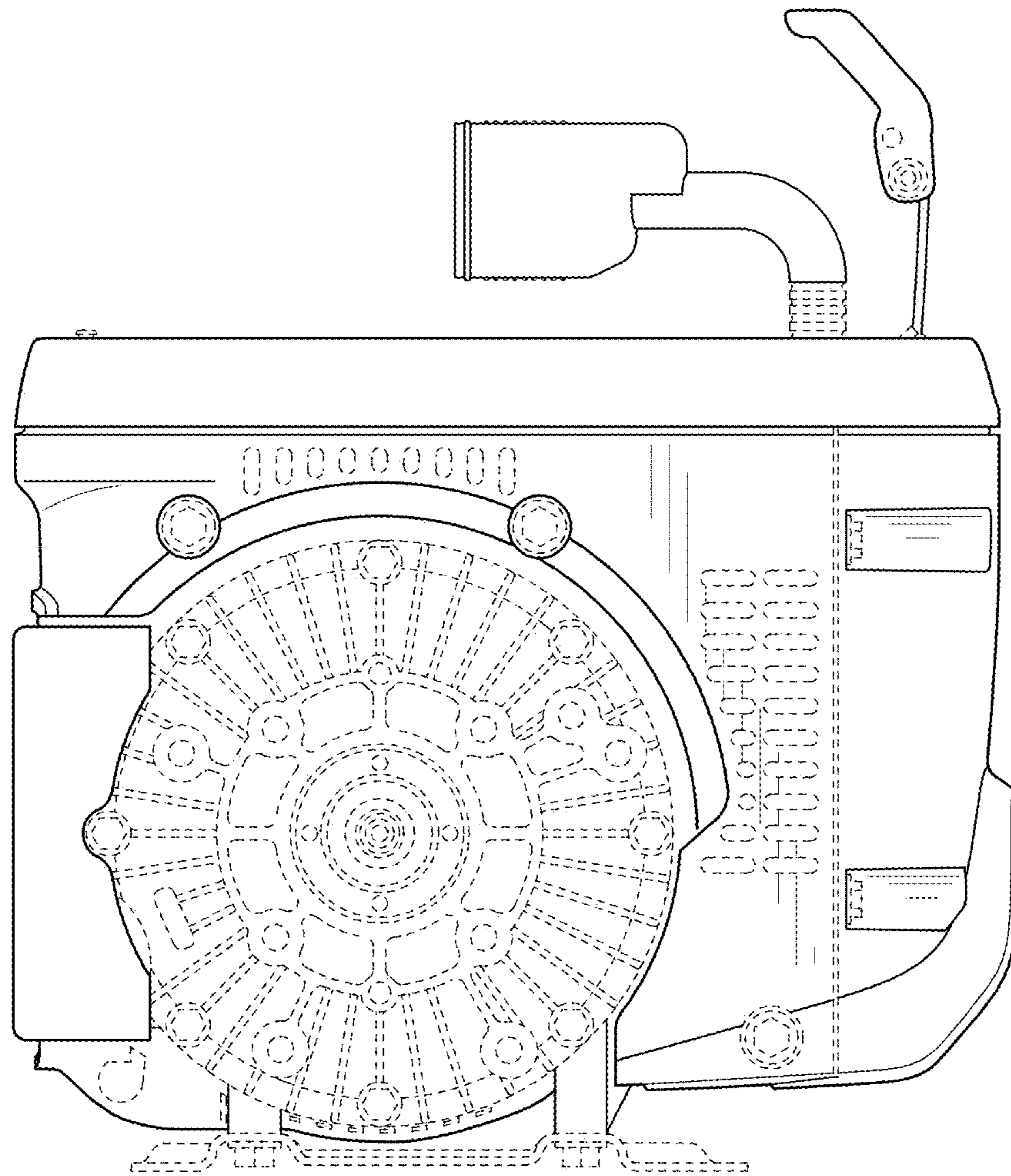




FIG. 7

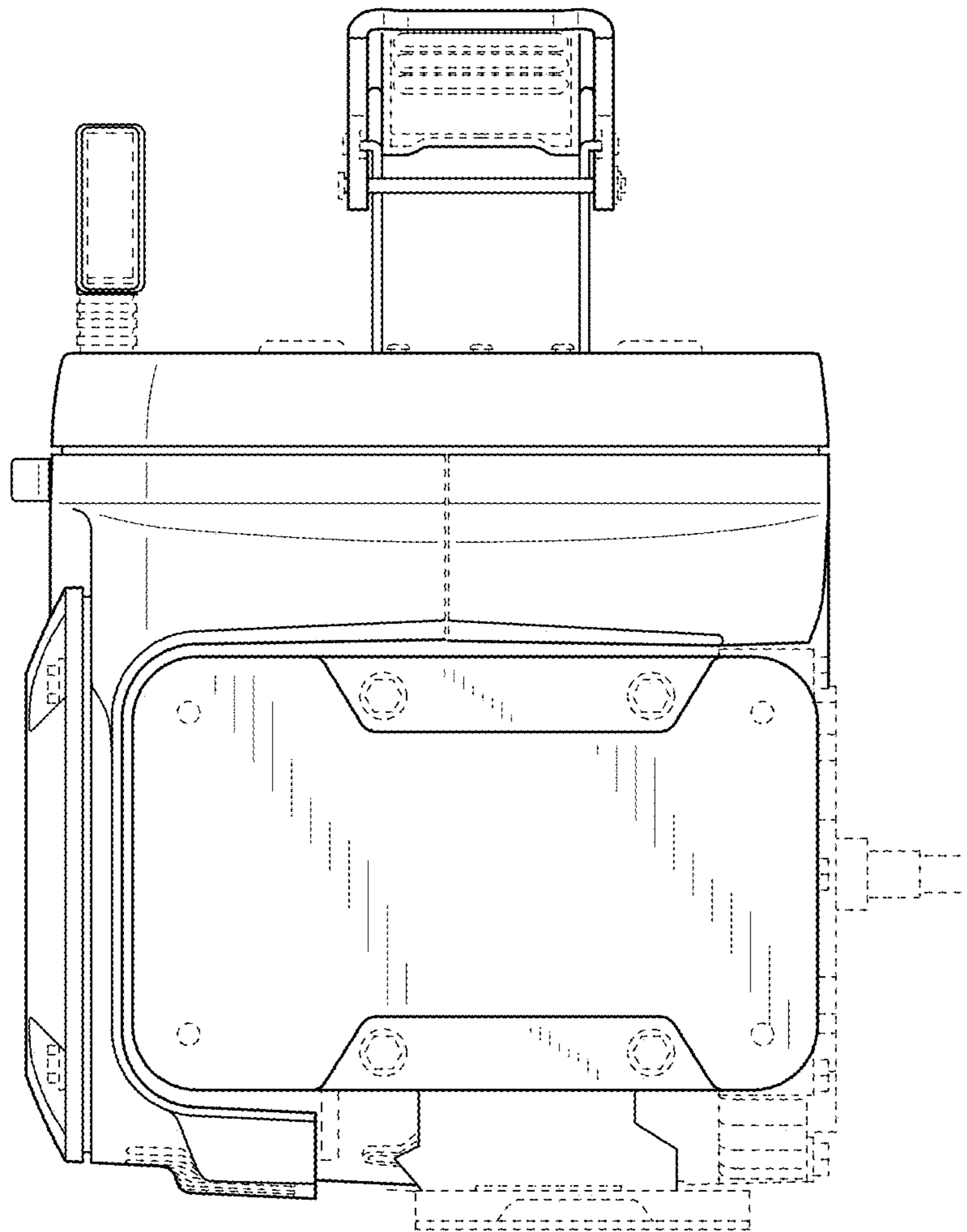


FIG. 8

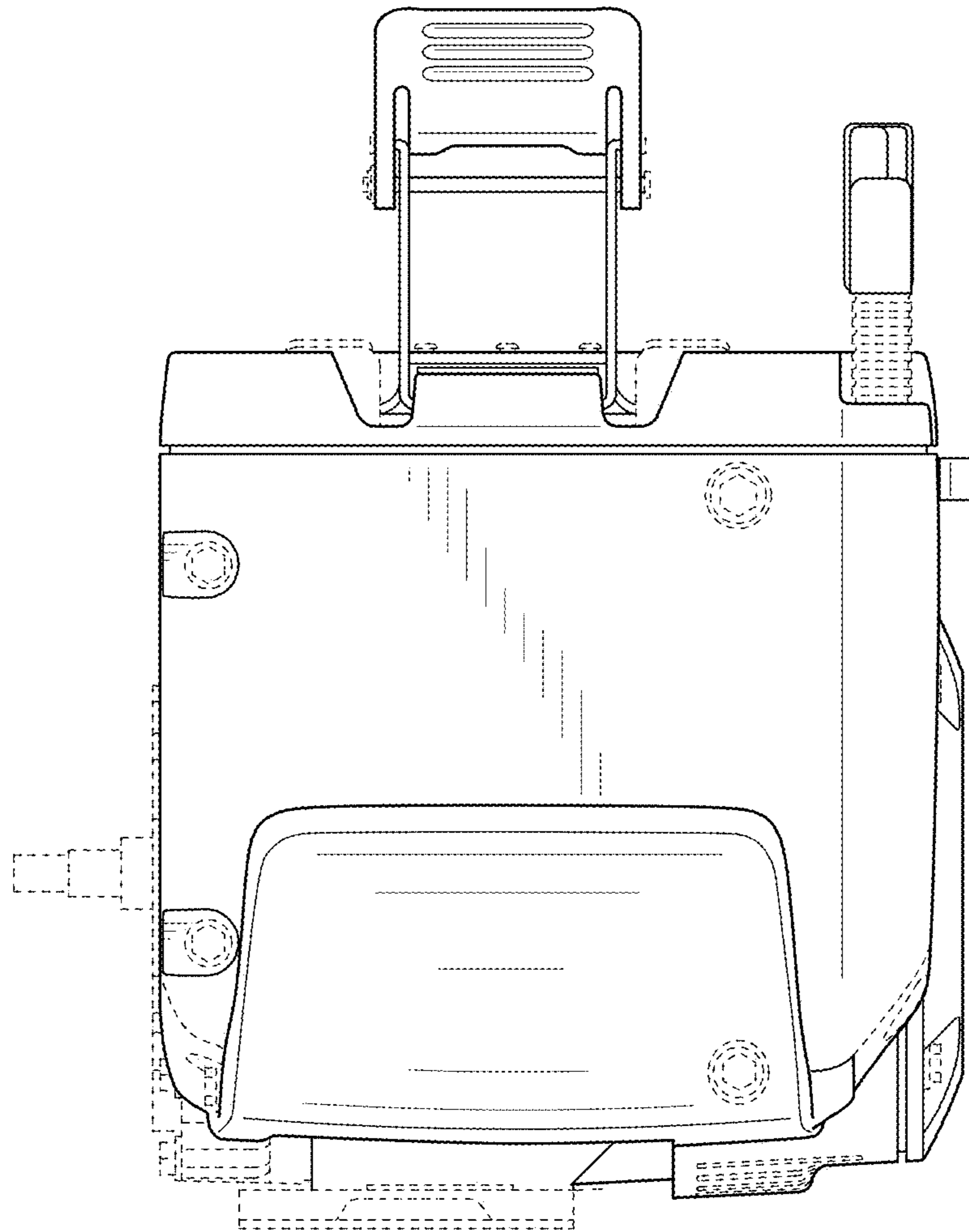


FIG. 9

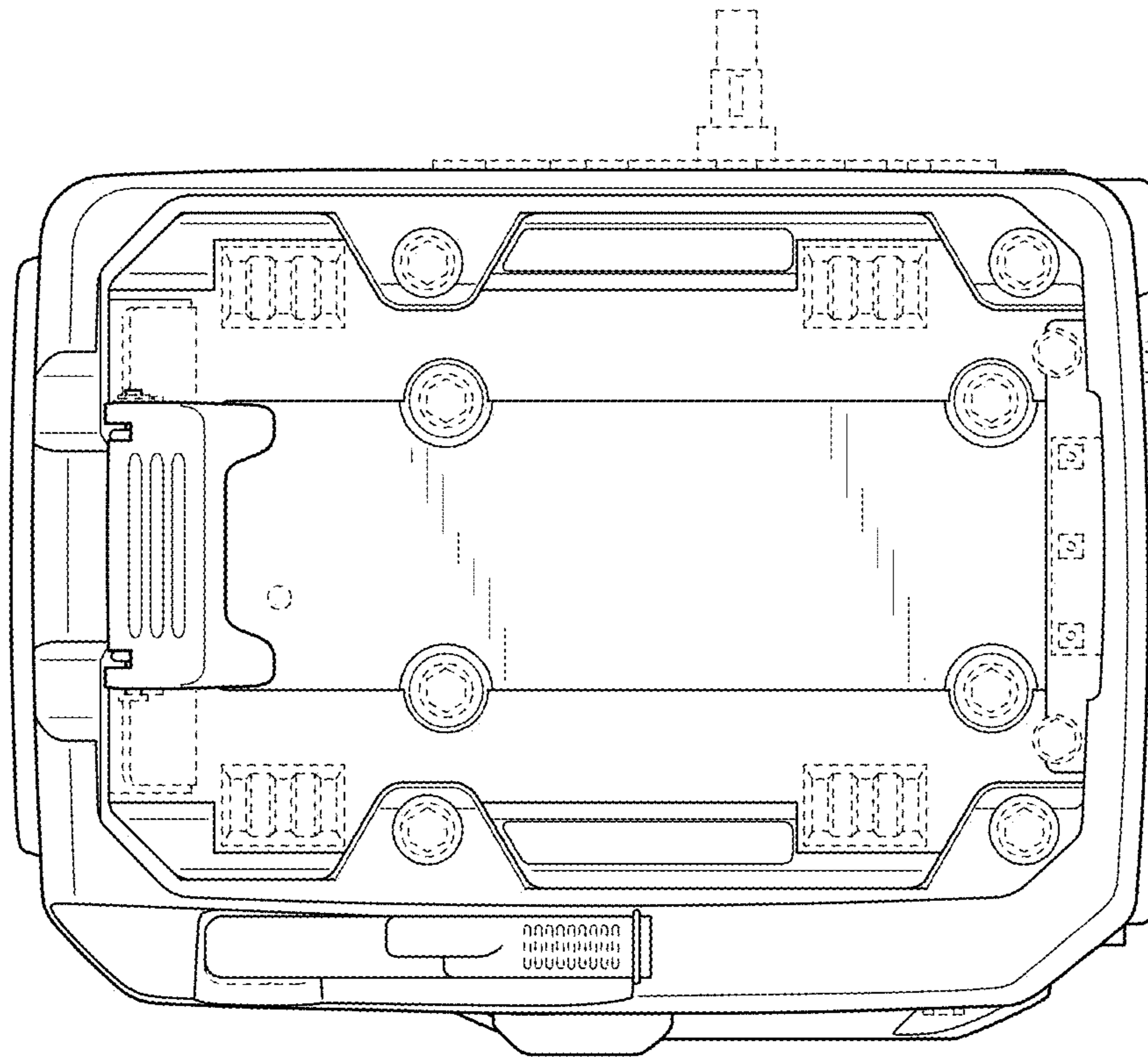




FIG. 10

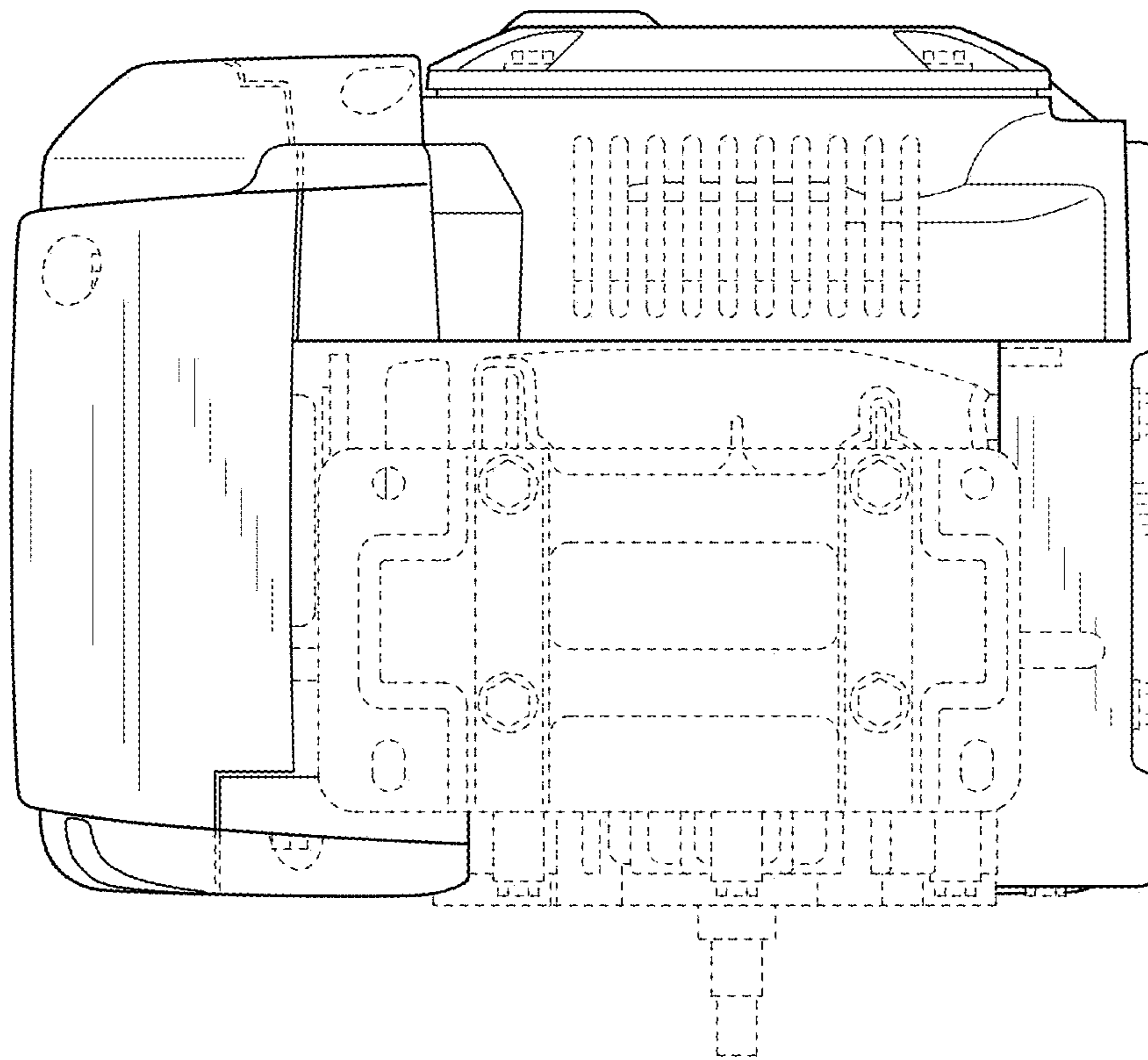


FIG. 11

