



US00D917395S

(12) **United States Design Patent**
Azuma

(10) **Patent No.:** **US D917,395 S**

(45) **Date of Patent:** **** Apr. 27, 2021**

(54) **ELECTRIC POWER UNIT**

(71) Applicant: **HONDA MOTOR CO., LTD.**, Tokyo
(JP)

(72) Inventor: **Koichi Azuma**, Wako (JP)

(73) Assignee: **HONDA MOTOR CO., LTD.**, Tokyo
(JP)

(**) Term: **15 Years**

(21) Appl. No.: **29/701,582**

(22) Filed: **Aug. 13, 2019**

(30) **Foreign Application Priority Data**

Feb. 15, 2019 (JP) JP2019-003049

(51) **LOC (13) Cl.** **13-01**

(52) **U.S. Cl.**
USPC **D13/116; D13/112**

(58) **Field of Classification Search**
USPC D13/103, 107, 108, 110, 112, 113, 114,
D13/116, 117, 118, 119, 122, 184, 199;
D15/1, 5

CPC H02K 11/00; H02K 15/16; H02K 11/0094
See application file for complete search history.

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Primary Examiner — Catherine S Posthauer

Assistant Examiner — Amanda Christensen

(74) *Attorney, Agent, or Firm* — Westerman, Hattori,
Daniels & Adrian, LLP

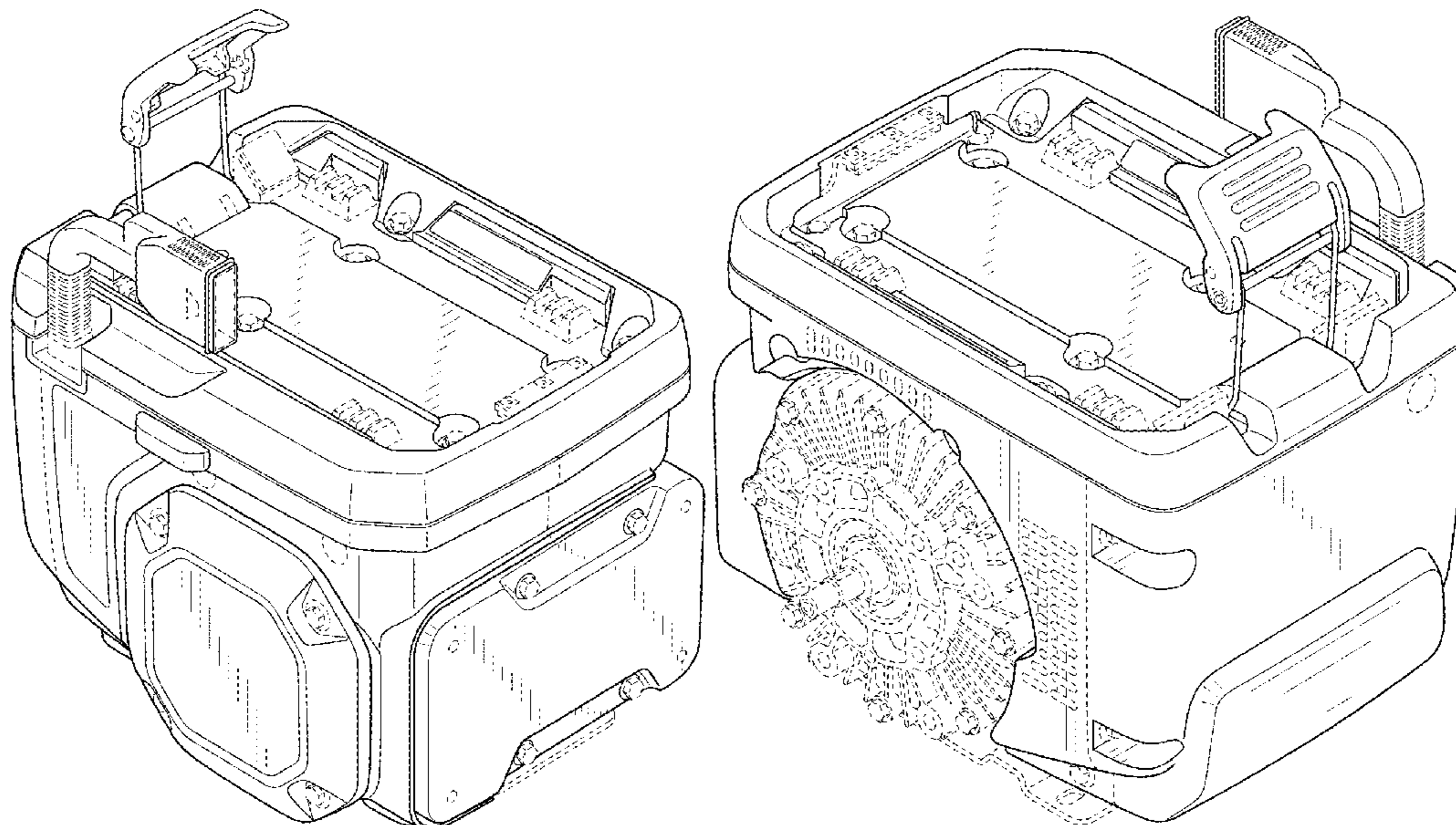
(57) **CLAIM**

The ornamental design for an electric power unit, as shown and described.

DESCRIPTION

FIG. 1 is a top, front, right perspective view of an electric power unit, showing my new design;
FIG. 2 is a top, front, left perspective view thereof;
FIG. 3 is a top, rear, right perspective view thereof;
FIG. 4 is a top, rear, left perspective view thereof;
FIG. 5 is a front elevation view thereof;
FIG. 6 is a rear elevation view thereof;
FIG. 7 is a right side elevation view thereof;
FIG. 8 is a left side elevation view thereof;
FIG. 9 is a top plan view thereof;
FIG. 10 is a bottom plan view thereof; and,
FIG. 11 is a top, front, left perspective view of the electric power unit of FIG. 1, shown in a condition for use.
The broken lines depict portions of the electric power unit that form no part of the claimed design.

1 Claim, 11 Drawing Sheets



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FIG. 1

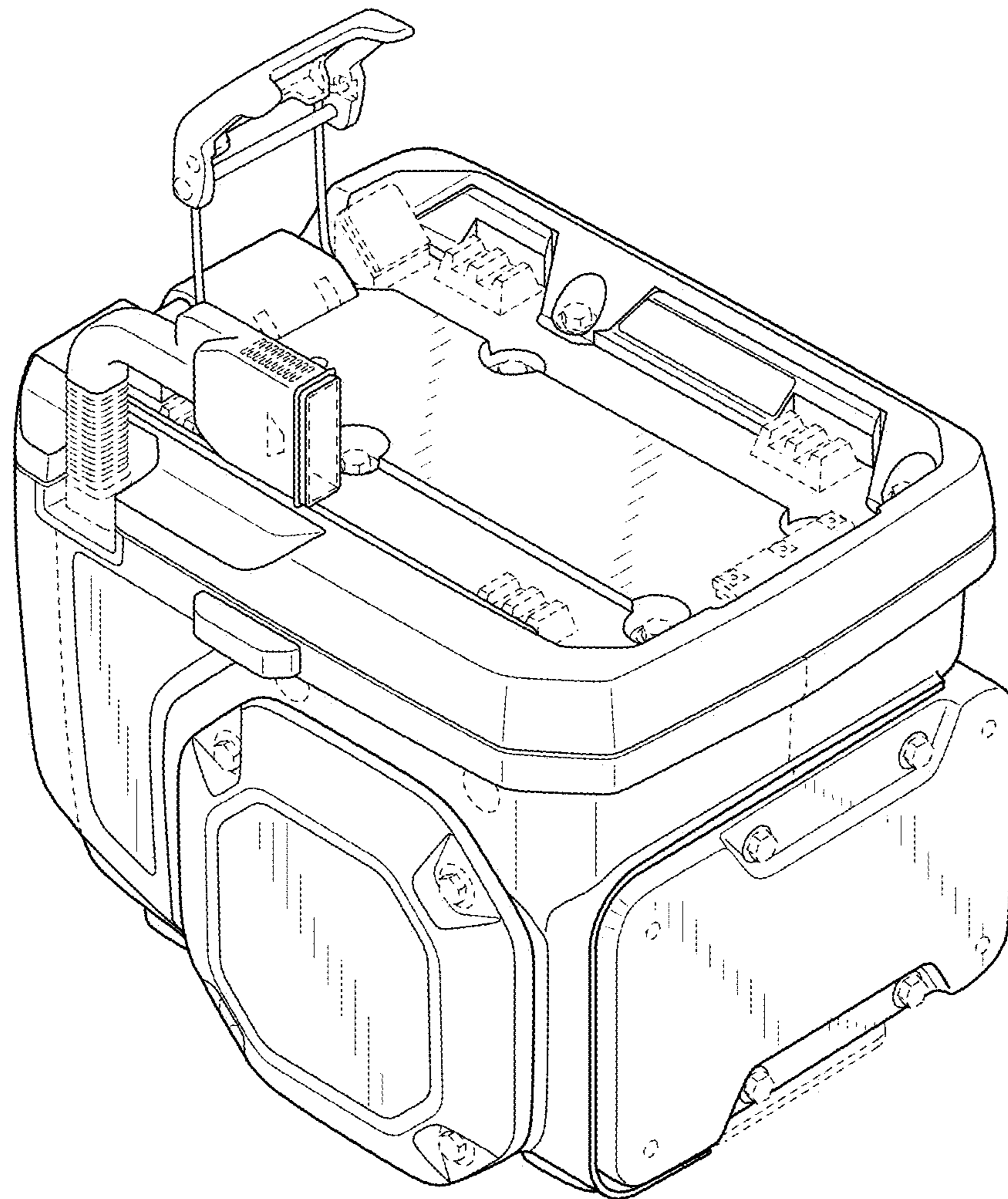


FIG. 2

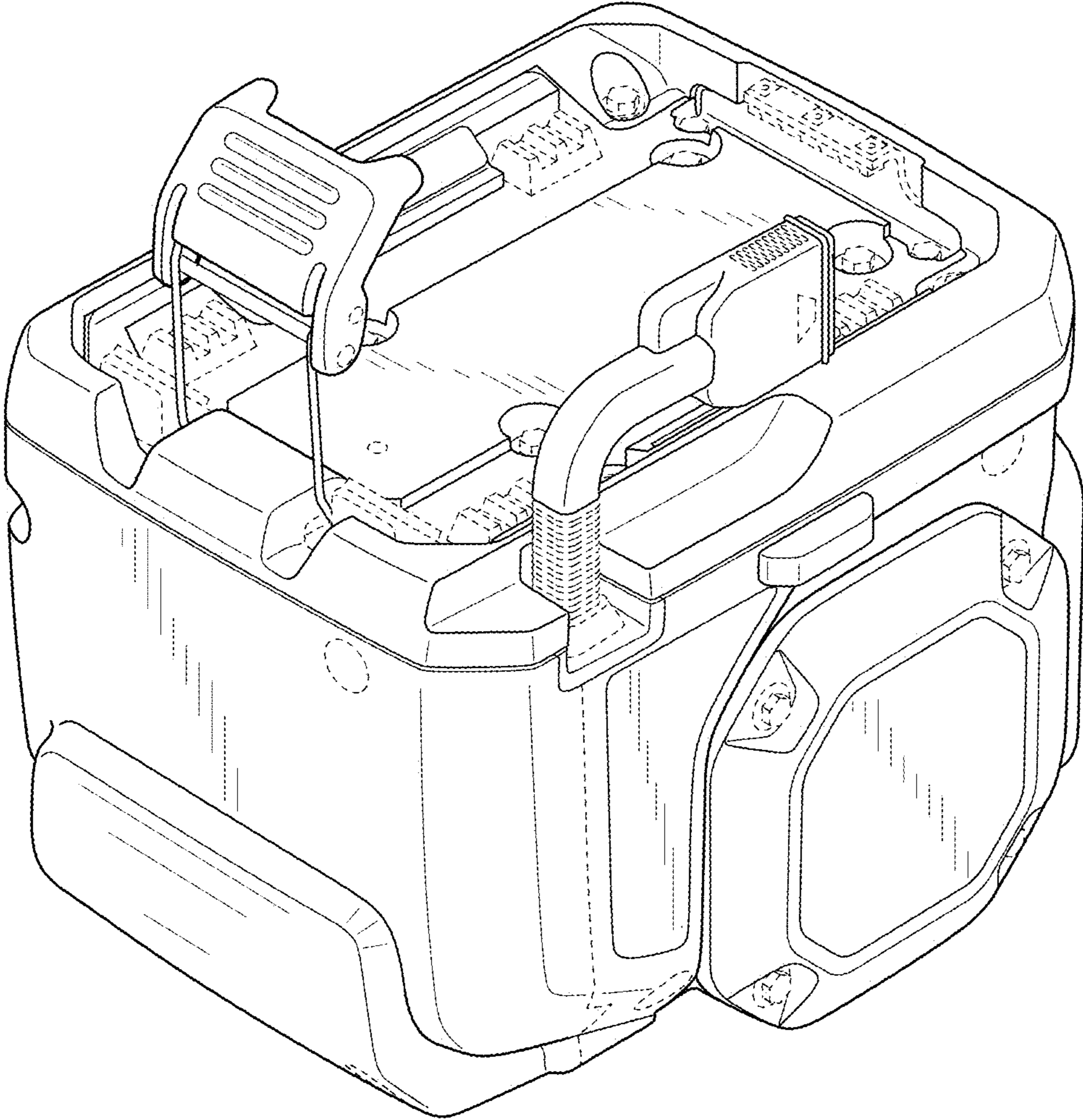


FIG. 3

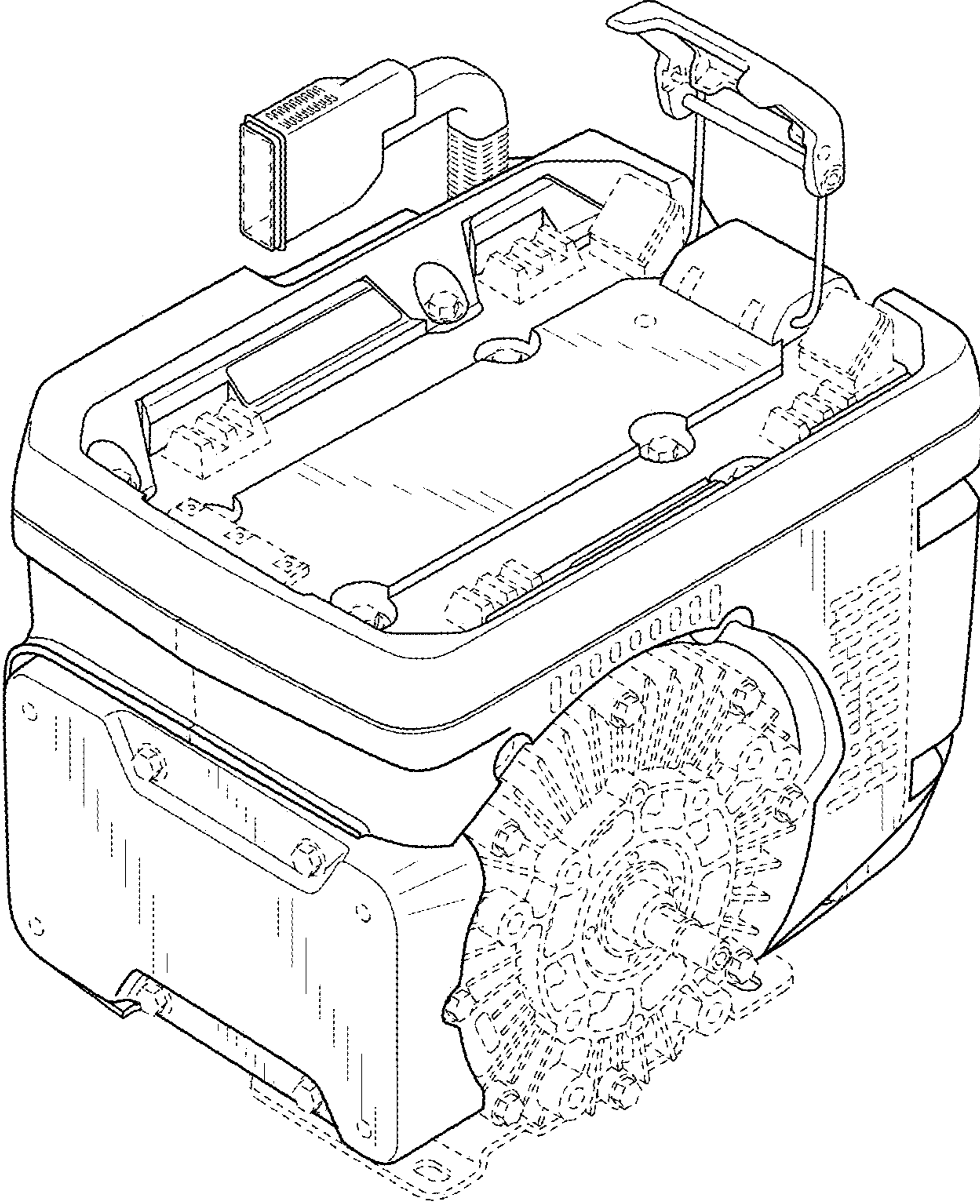


FIG. 4

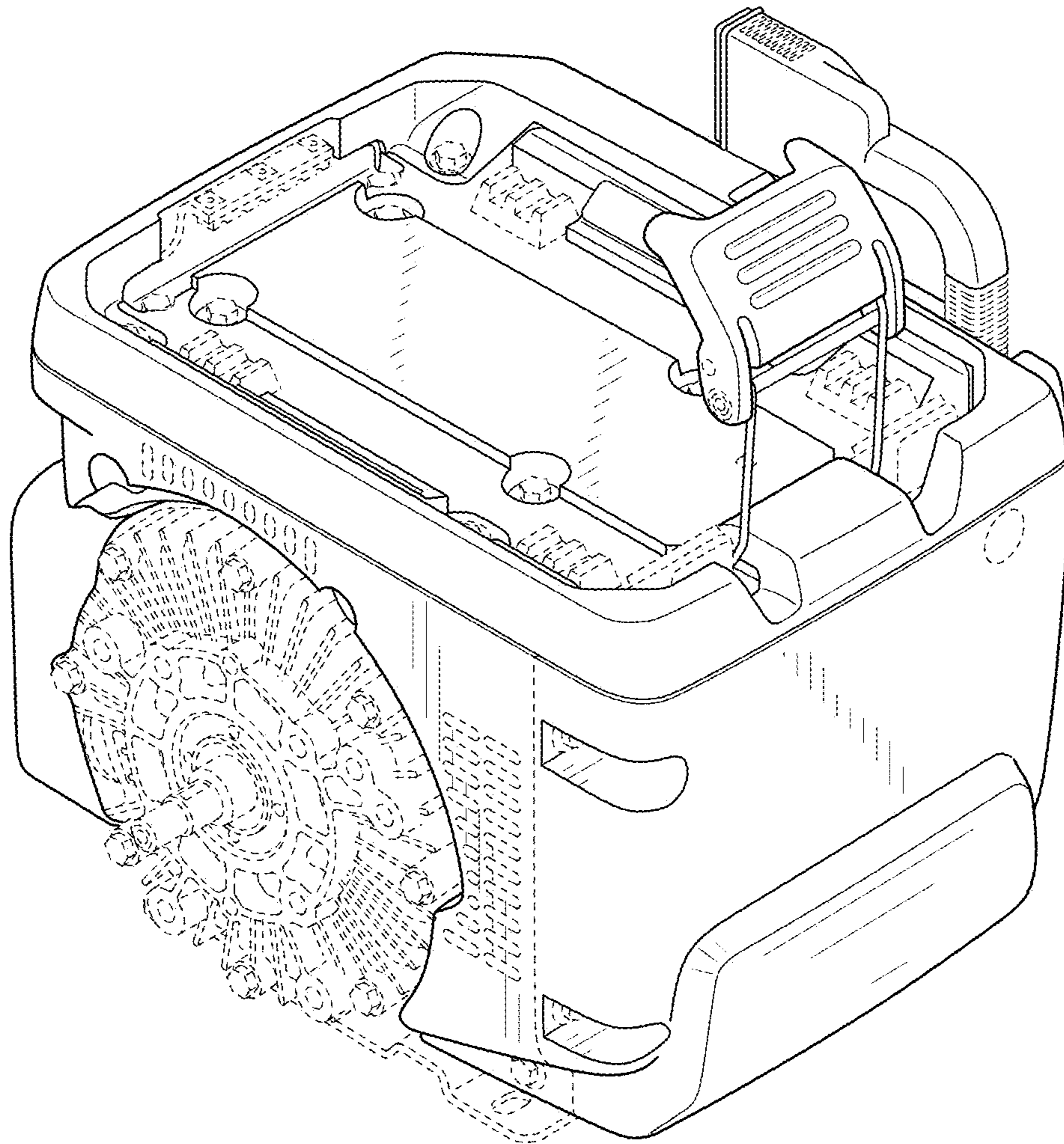


FIG. 5

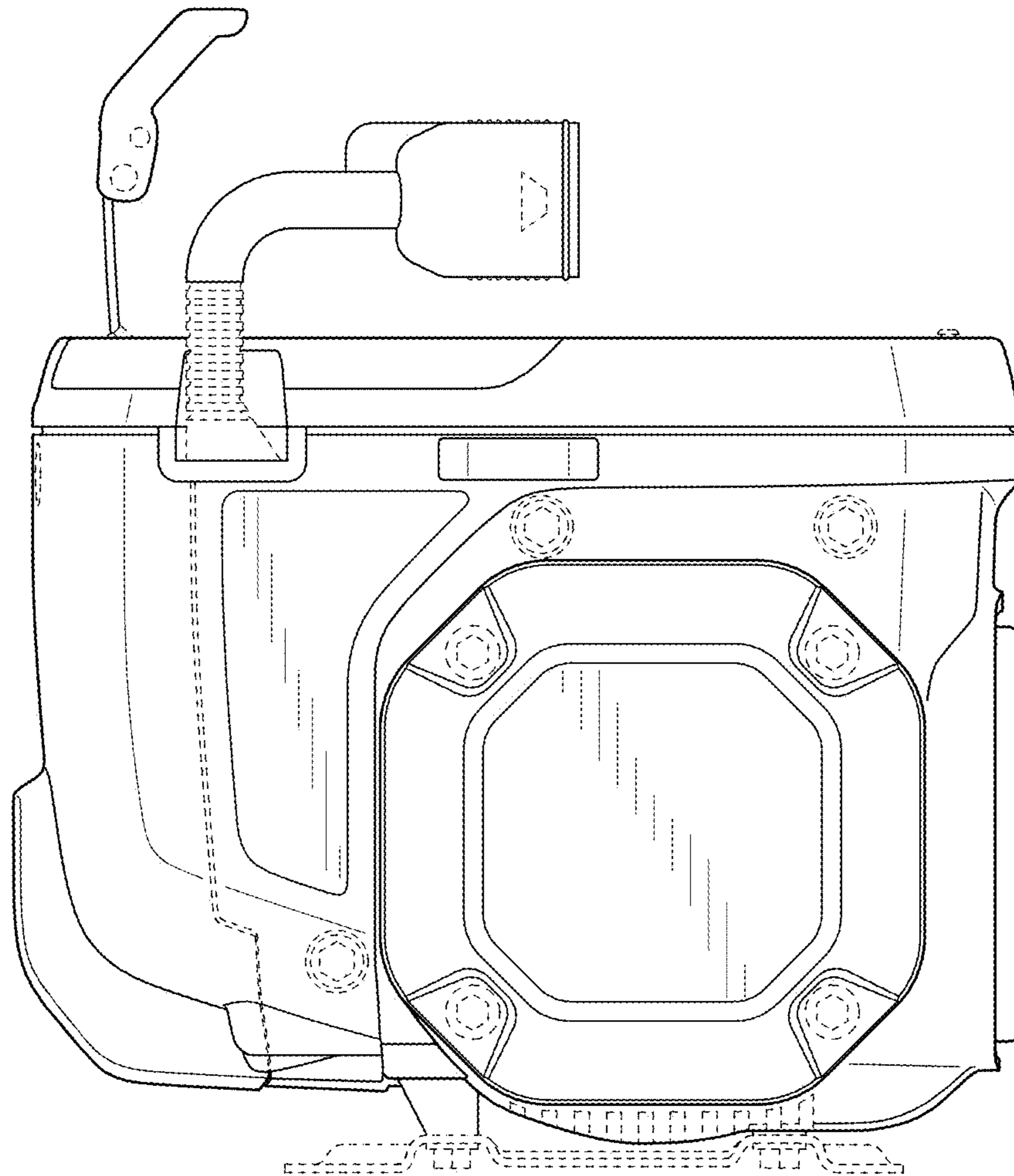


FIG. 6

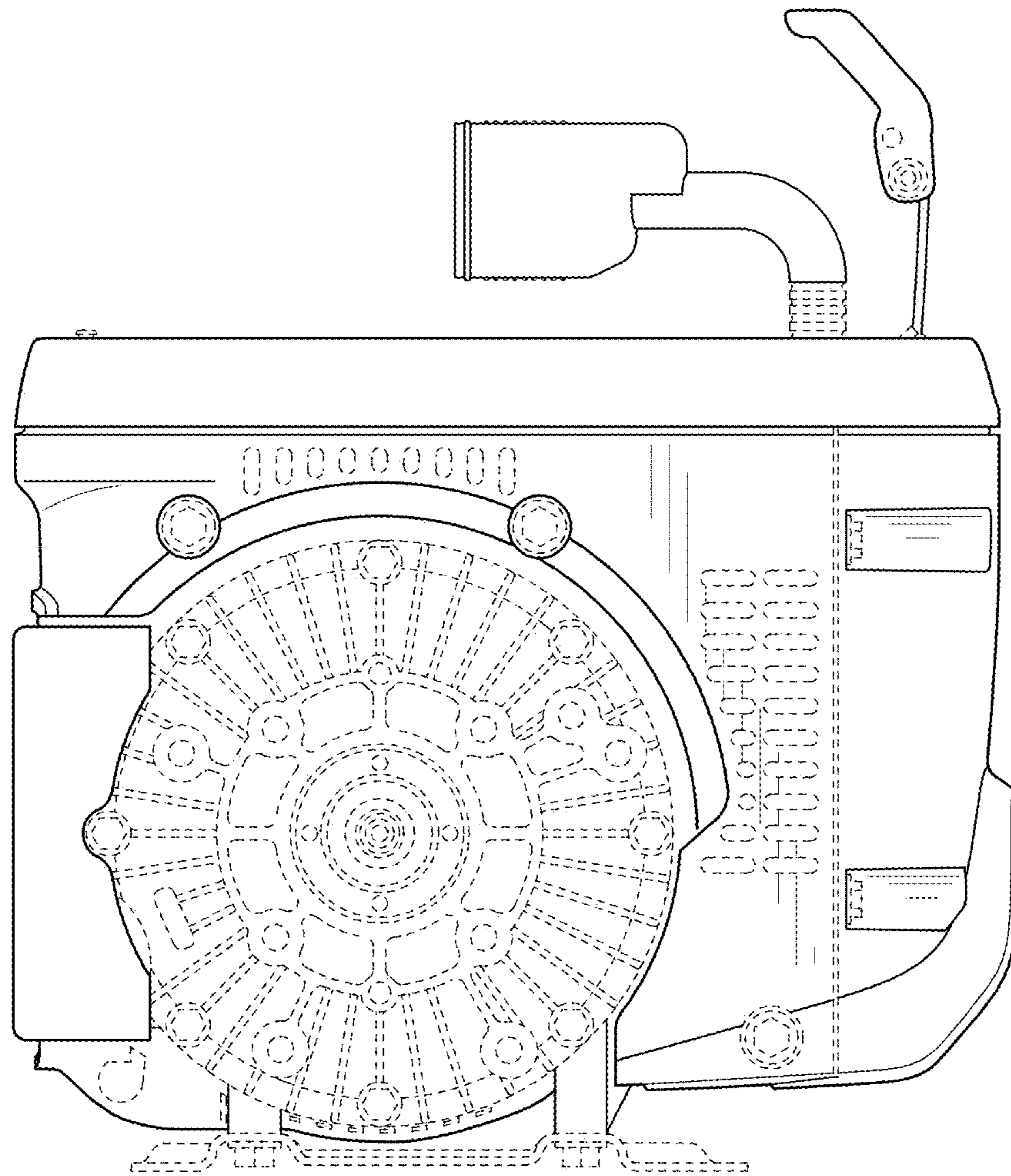


FIG. 7

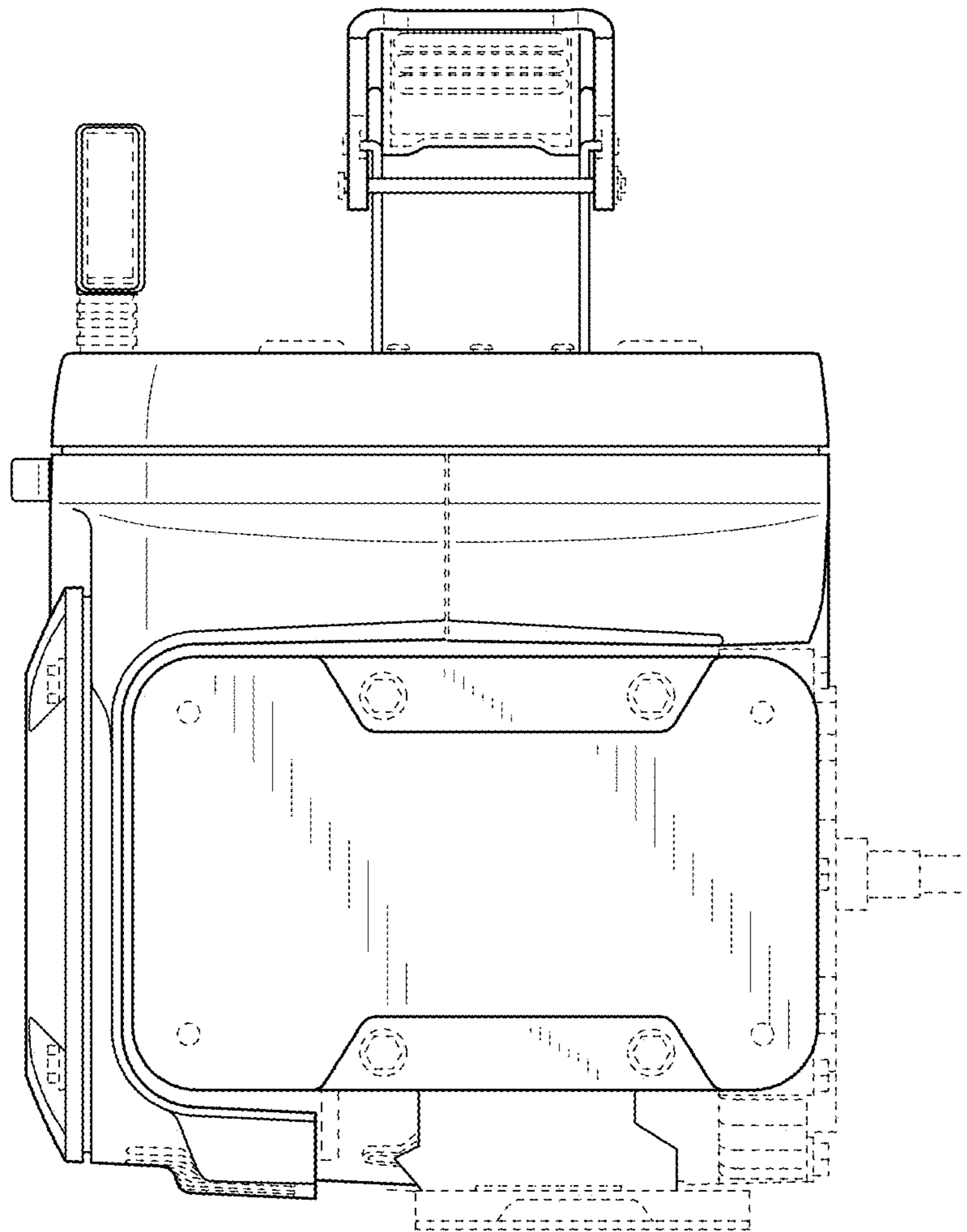


FIG. 8

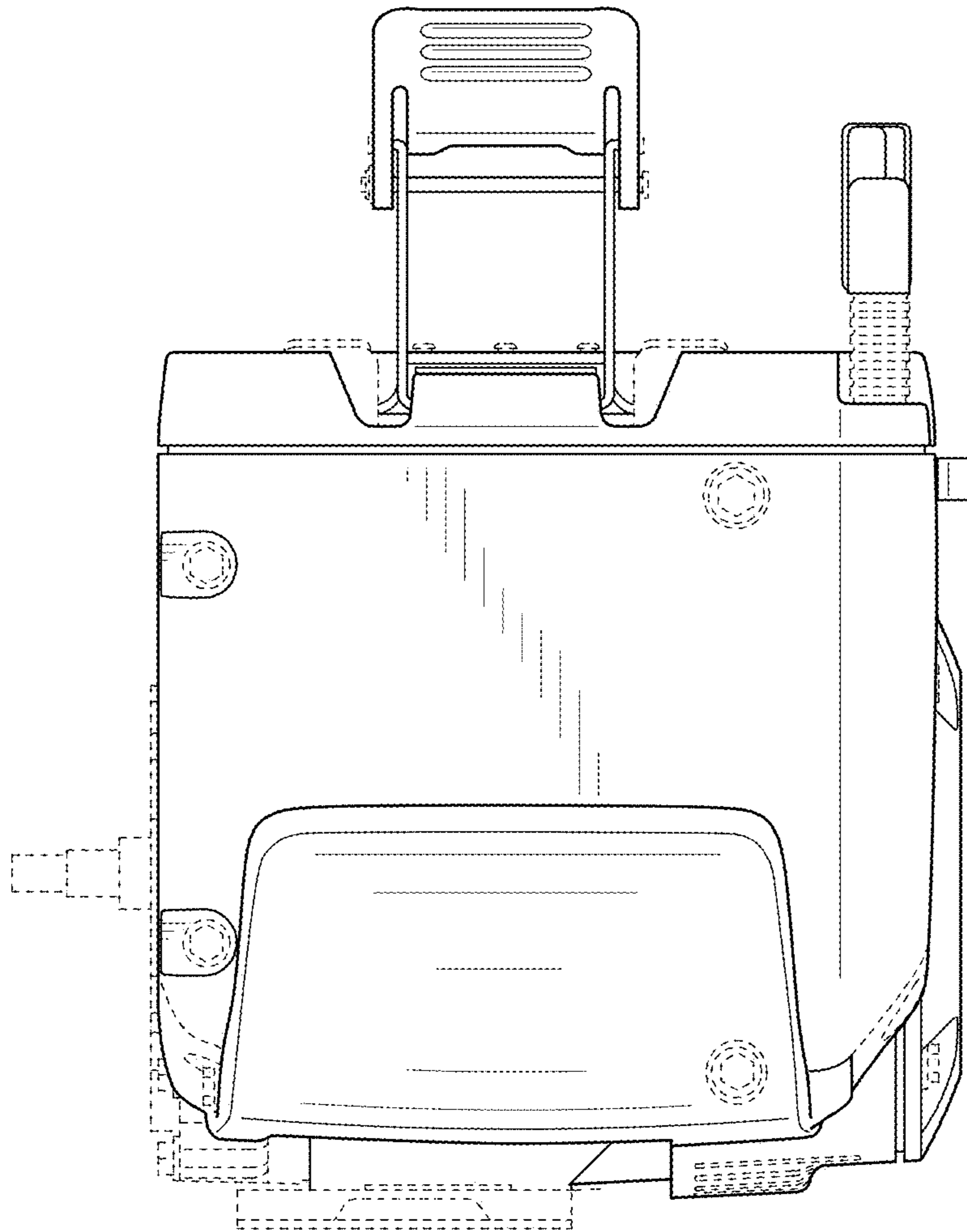


FIG. 9

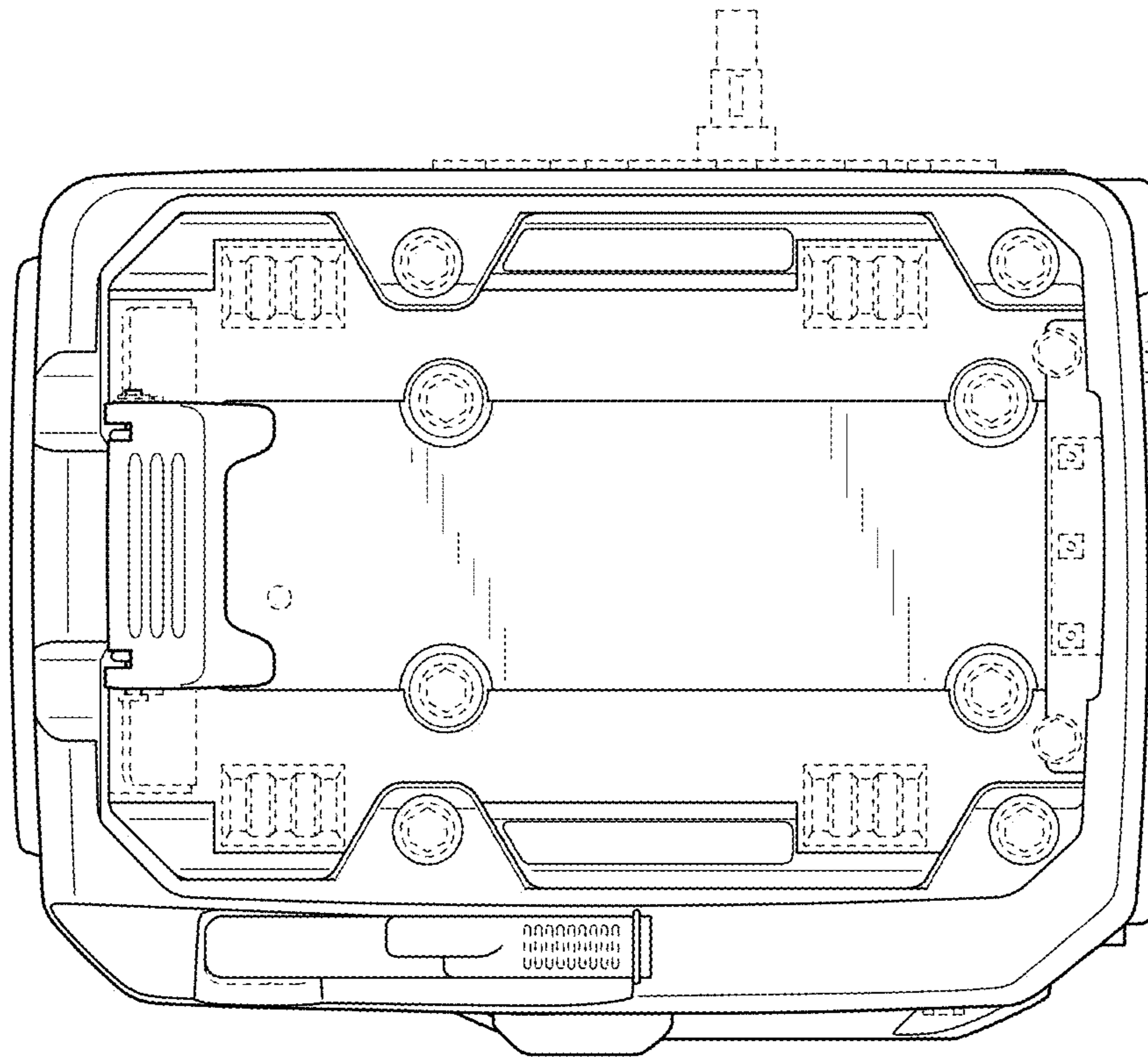


FIG. 10

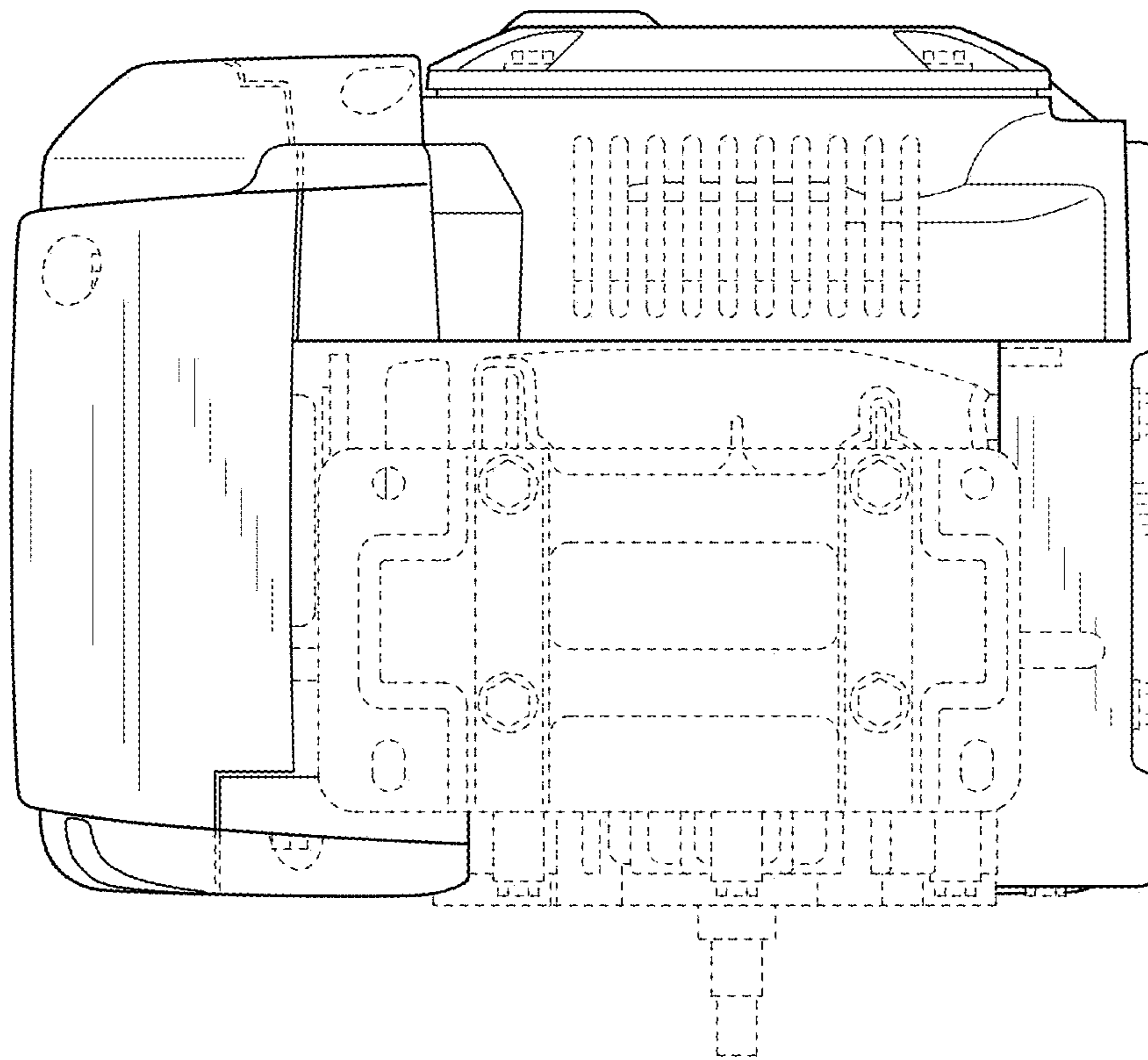


FIG. 11

