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Kruger et al.

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(54) **DETONATOR MODULE WITH A FRICTION LOCK STRUCTURE**

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(**) Term: **15 Years**

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(30) **Foreign Application Priority Data**

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(51) **LOC (13) Cl.** **22-03**

(52) **U.S. Cl.**
USPC **D22/112**

(58) **Field of Classification Search**
USPC D22/112
CPC C06C 7/02; C06C 7/00; C06C 5/06; C06C 5/04; F42B 3/00; F42B 3/02; F42C 19/08; F16B 39/32; A44B 17/0041; A44B 11/2592
See application file for complete search history.

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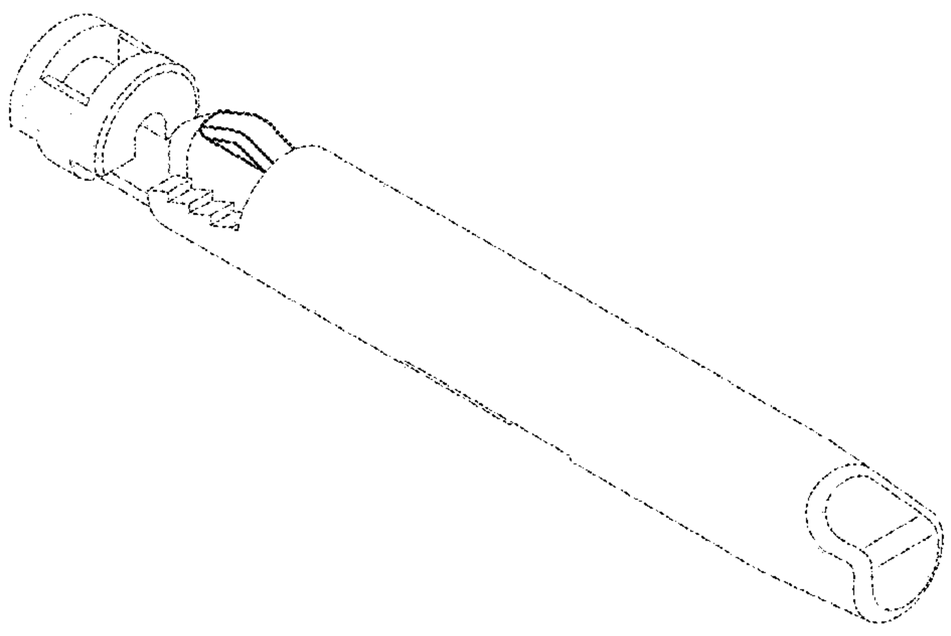
(57) **CLAIM**

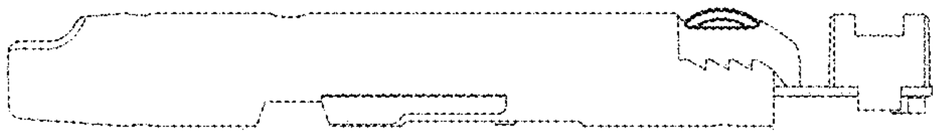
We claim, the ornamental design for a detonator module with a friction lock structure, as shown and described.

DESCRIPTION

FIG. **1** is a perspective view of a detonator module with a friction lock structure according to the new design;
FIG. **2** is a top-plan view of the detonator module with a friction lock structure of FIG. **1**;
FIG. **3** is a view from a first side of the detonator module with a friction lock structure of FIG. **1**;
FIG. **4** is a view from an opposing second side of the detonator module with a friction lock structure of FIG. **1**;
FIG. **5** is a view of a first end of the detonator module with a friction lock structure of FIG. **1**; and,
FIG. **6** is a view from an opposing second end of the detonator module with a friction lock structure of FIG. **1**.
The broken-lines shown in the drawings represent portions of the article that form no part of the claimed design.

1 Claim, 2 Drawing Sheets





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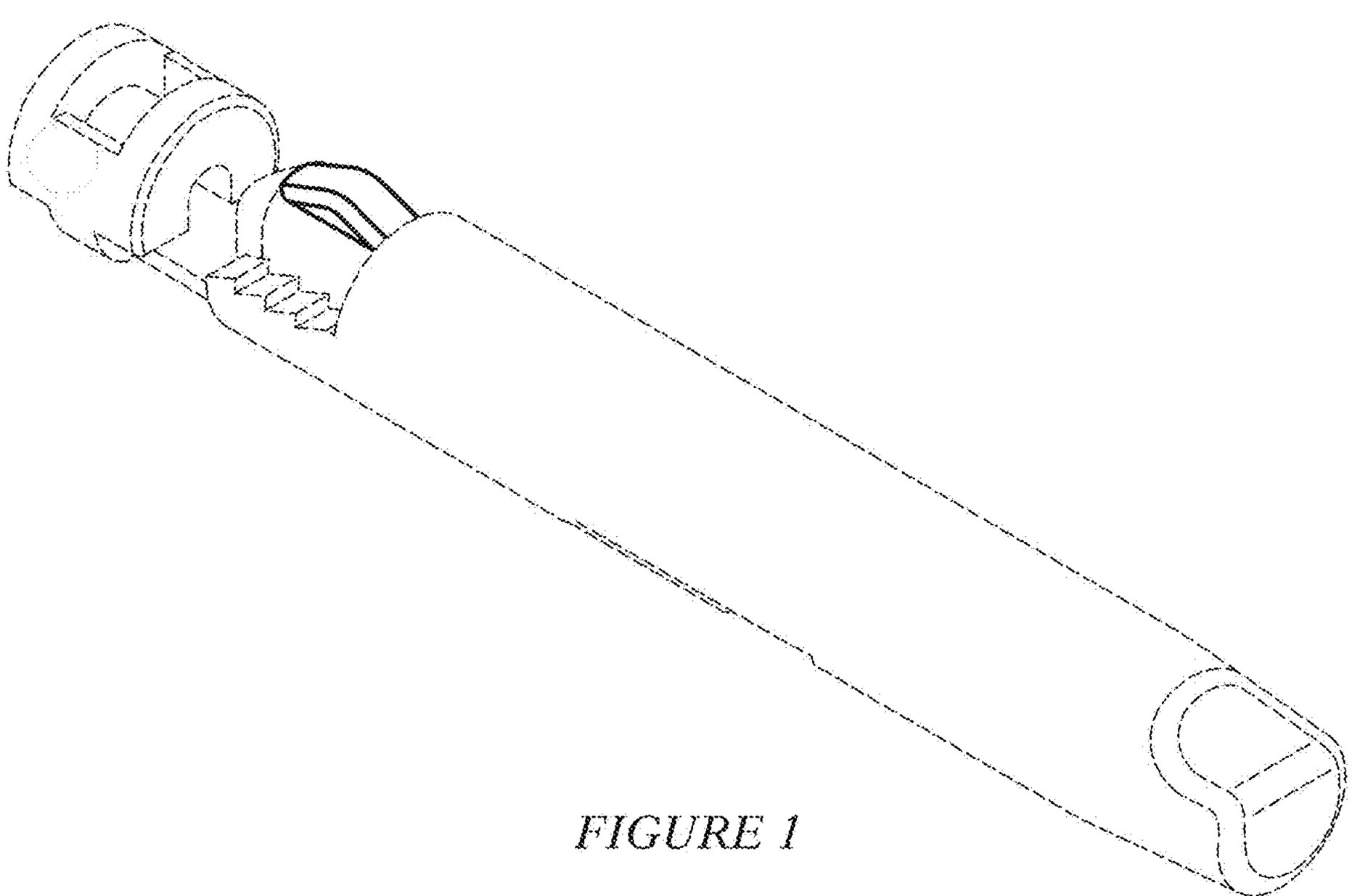

FIGURE 1

FIGURE 2

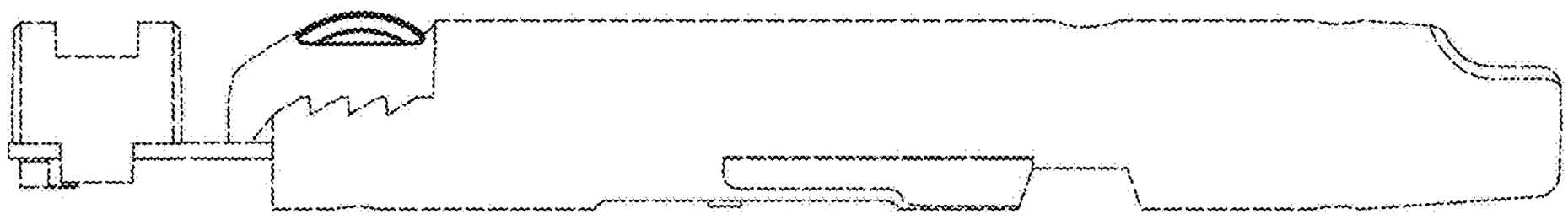

FIGURE 3

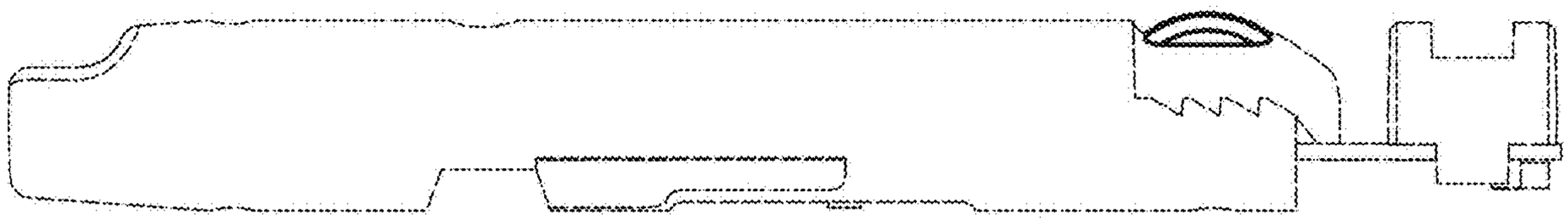

FIGURE 4

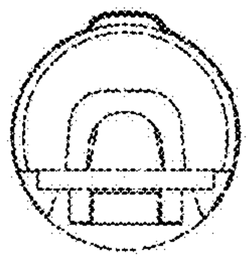

FIGURE 5

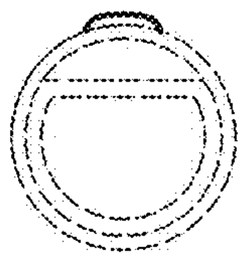

FIGURE 6