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(12) **United States Design Patent** (10) **Patent No.:** **US D905,639 S**
Azuma (45) **Date of Patent:** **** Dec. 22, 2020**

(54) **ELECTRIC POWER UNIT**
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(**) Term: **15 Years**
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(51) **LOC (12) Cl.** **13-01**
(52) **U.S. Cl.**
USPC **D13/116**
(58) **Field of Classification Search**
USPC D13/103, 107, 108, 110, 112, 113, 114,
D13/116, 117, 118, 119, 122, 184, 199;
D15/1, 5
CPC H02K 11/00; H02K 15/16; H02K 11/0094
See application file for complete search history.

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(57) **CLAIM**

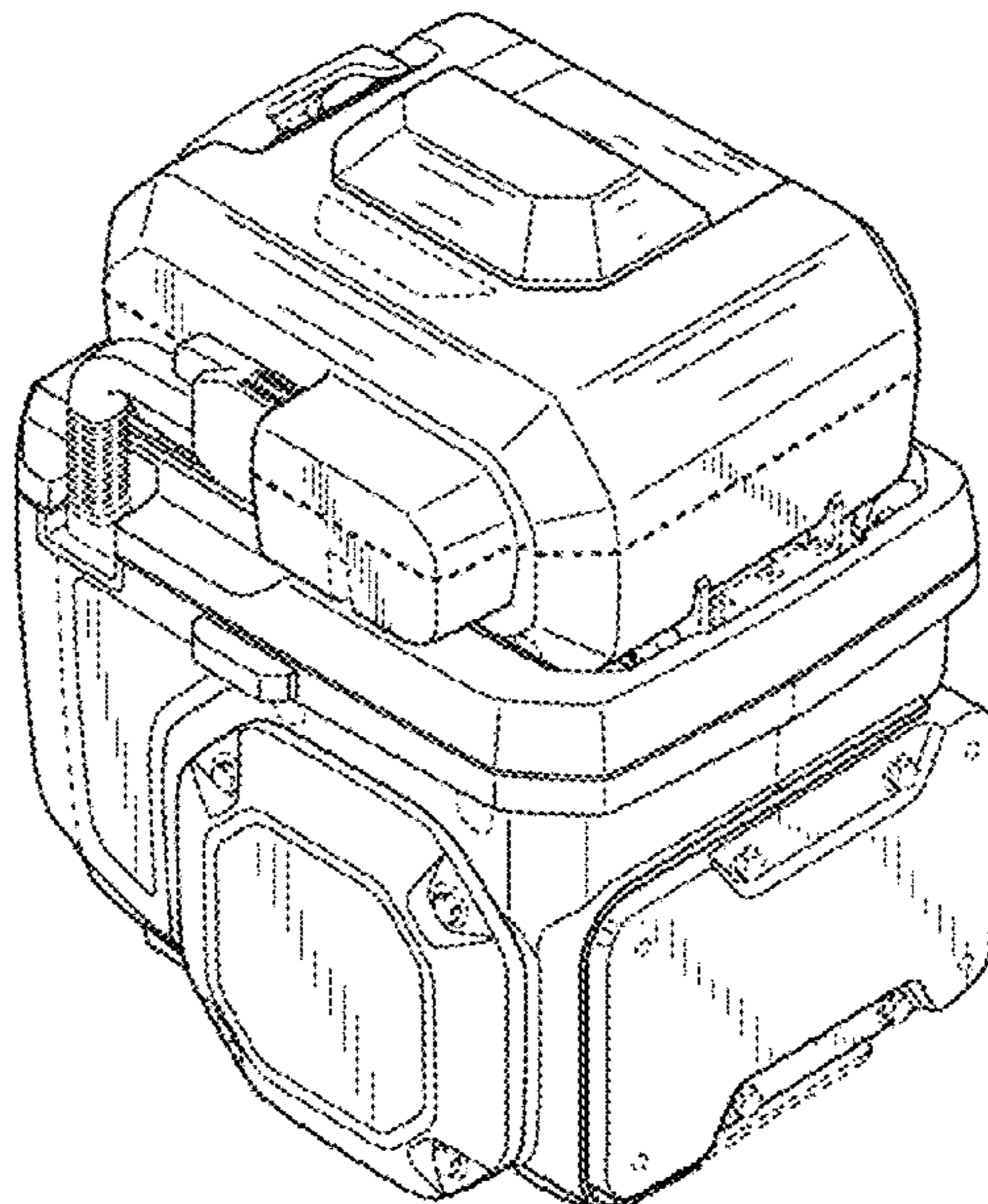
The ornamental design for, an electric power unit, as shown and described.

DESCRIPTION

FIG. 1 is a front, right perspective view of an electric power unit, showing my new design;
FIG. 2 is a front, left perspective view thereof;
FIG. 3 is a rear, right perspective view thereof;
FIG. 4 is a rear, left perspective view thereof;
FIG. 5 is a front elevation view thereof;
FIG. 6 is a rear elevation view thereof;
FIG. 7 is a right side elevation view thereof;
FIG. 8 is a left side elevation view thereof;
FIG. 9 is a top plan view thereof; and,
FIG. 10 is a bottom plan view thereof.
The broken lines depict portions of the electric power unit that form no part of the claimed design.

1 Claim, 10 Drawing Sheets

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FIG. 1

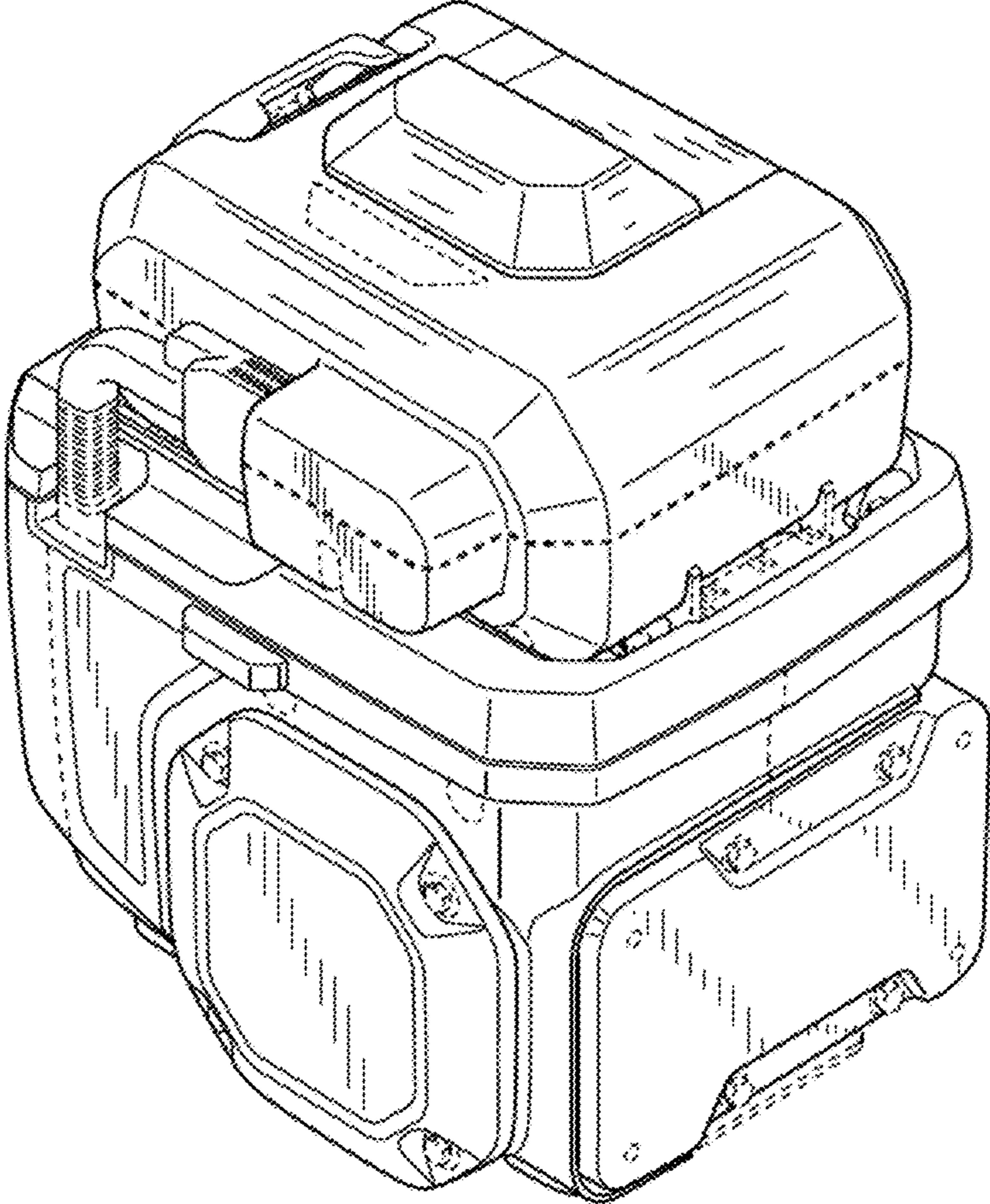


FIG. 2

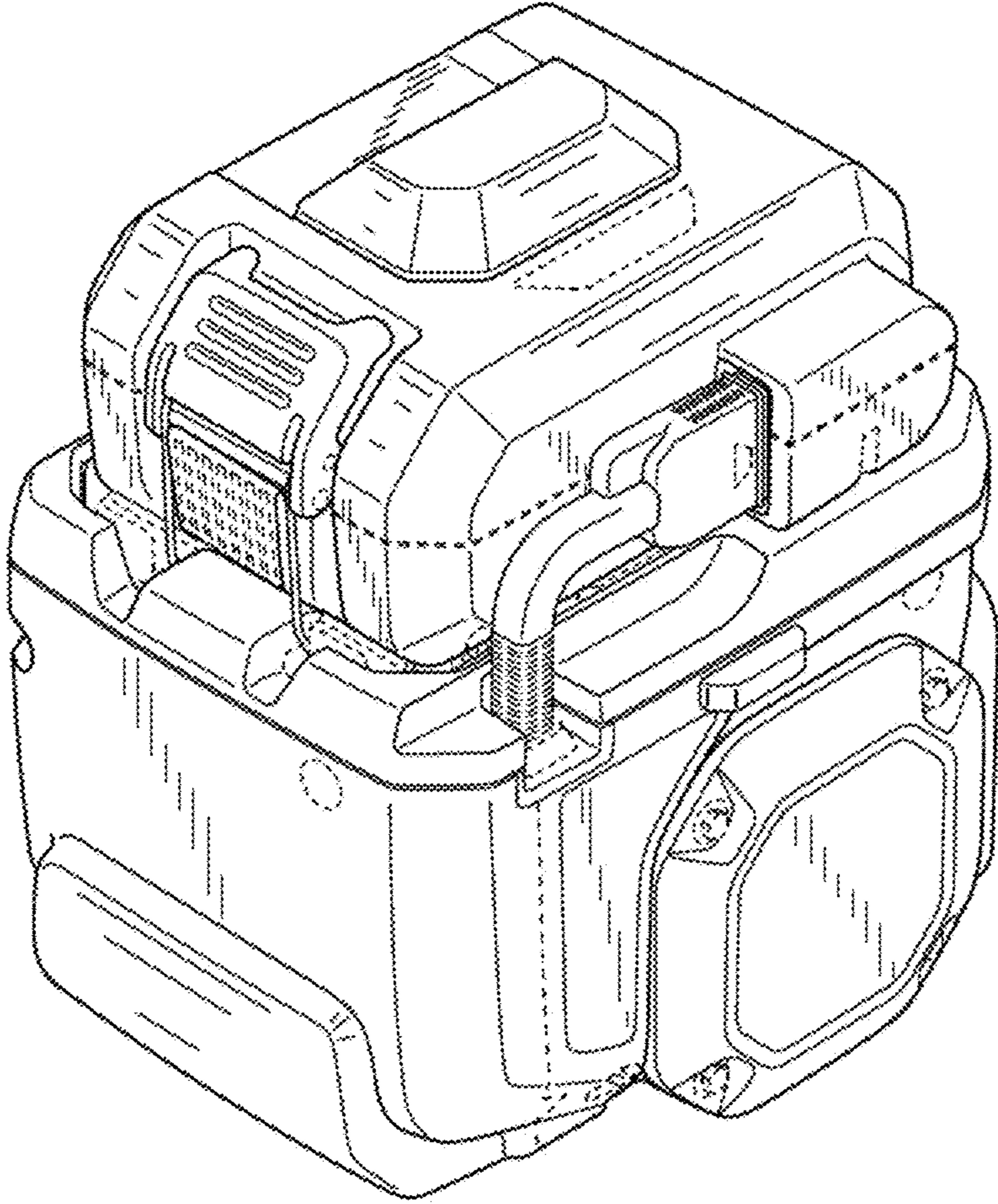


FIG. 3

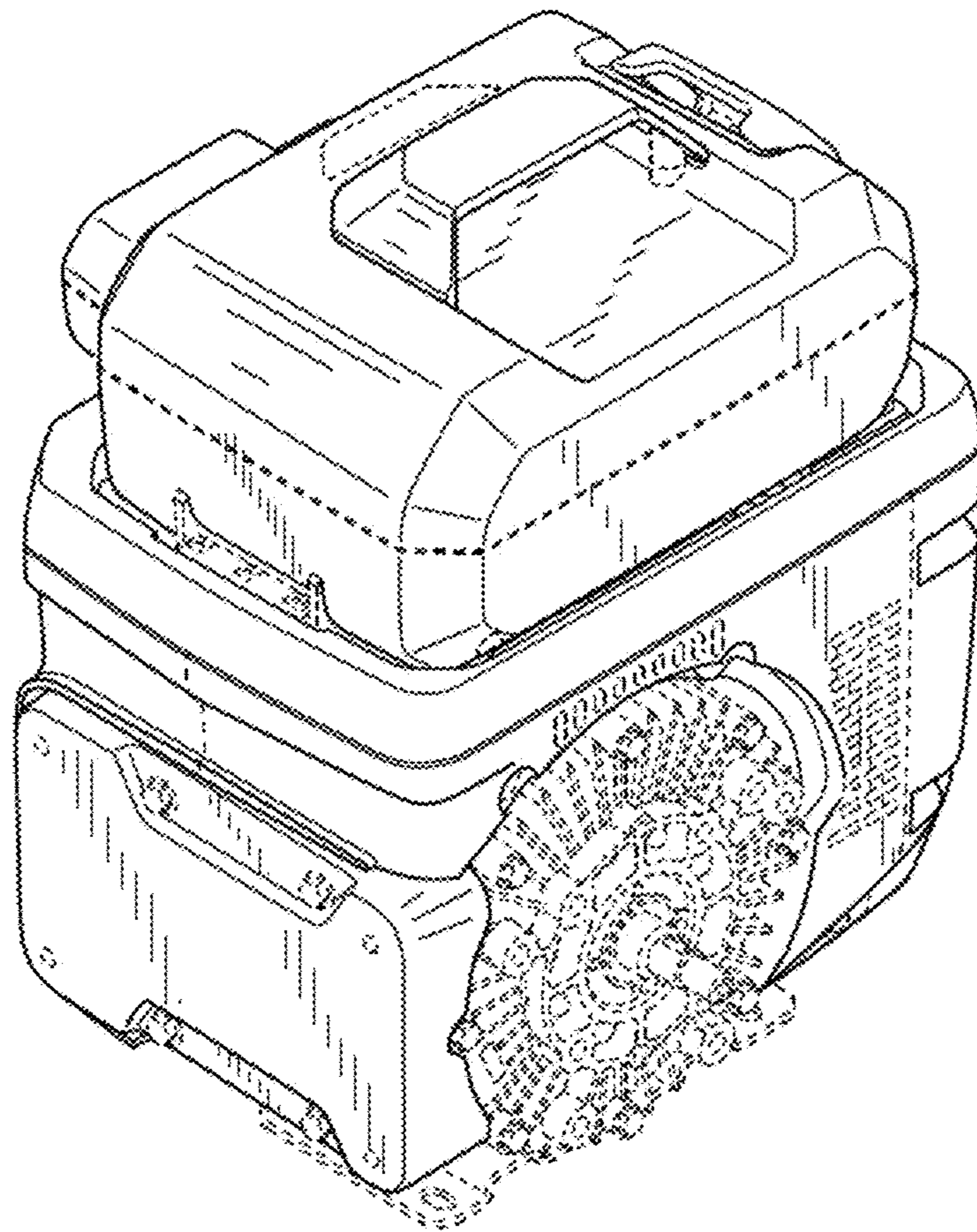


FIG. 4

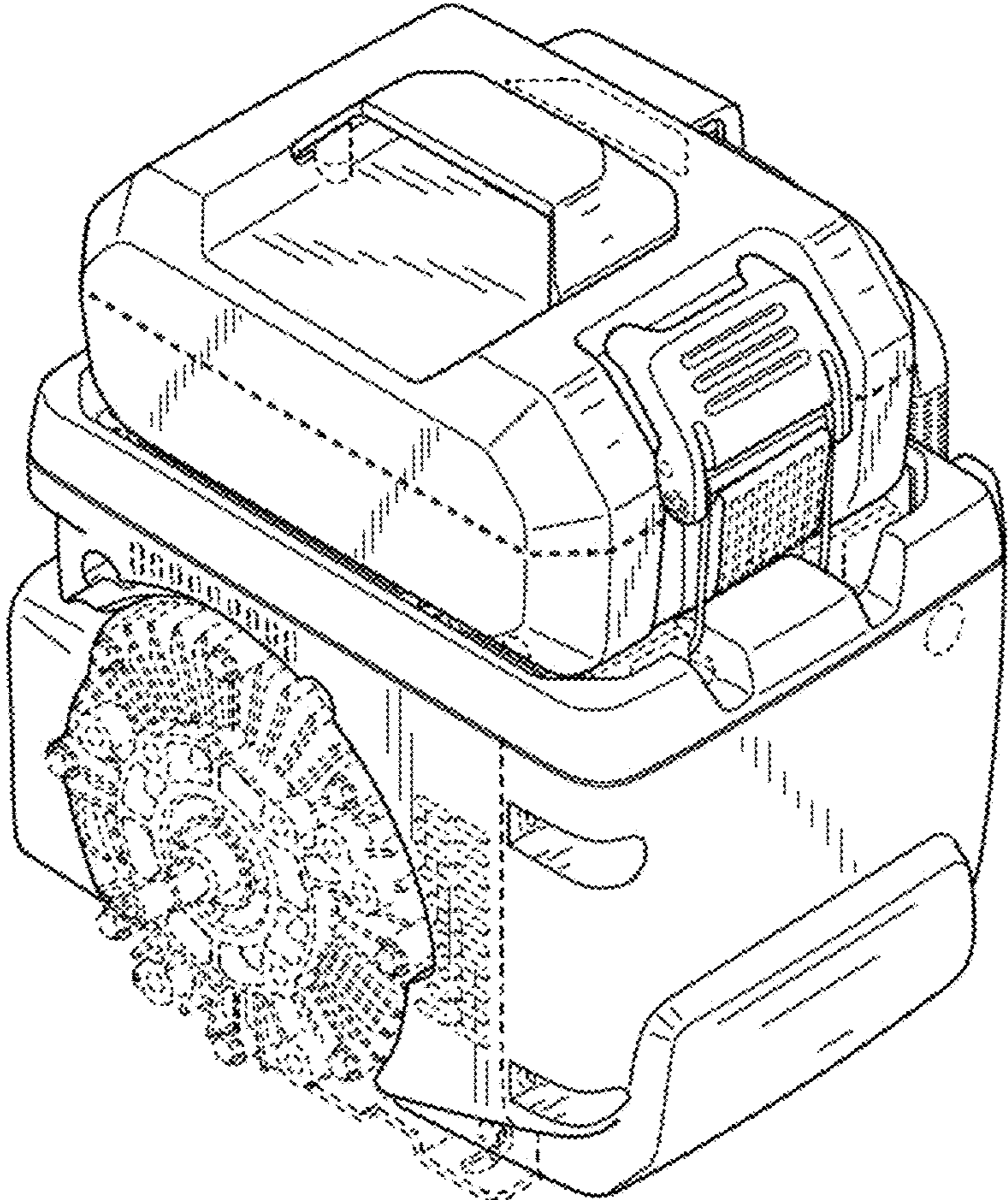


FIG. 5

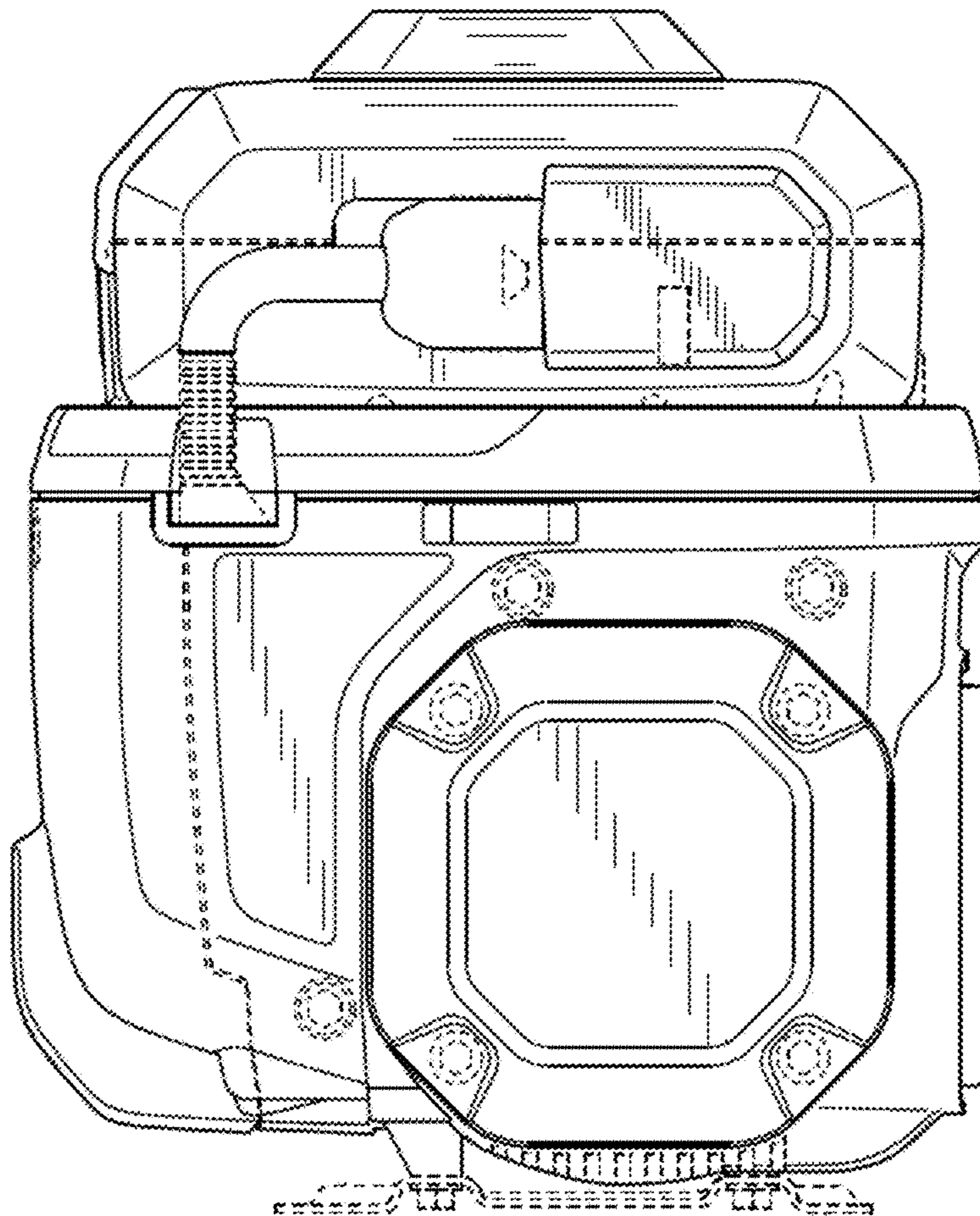


FIG. 6

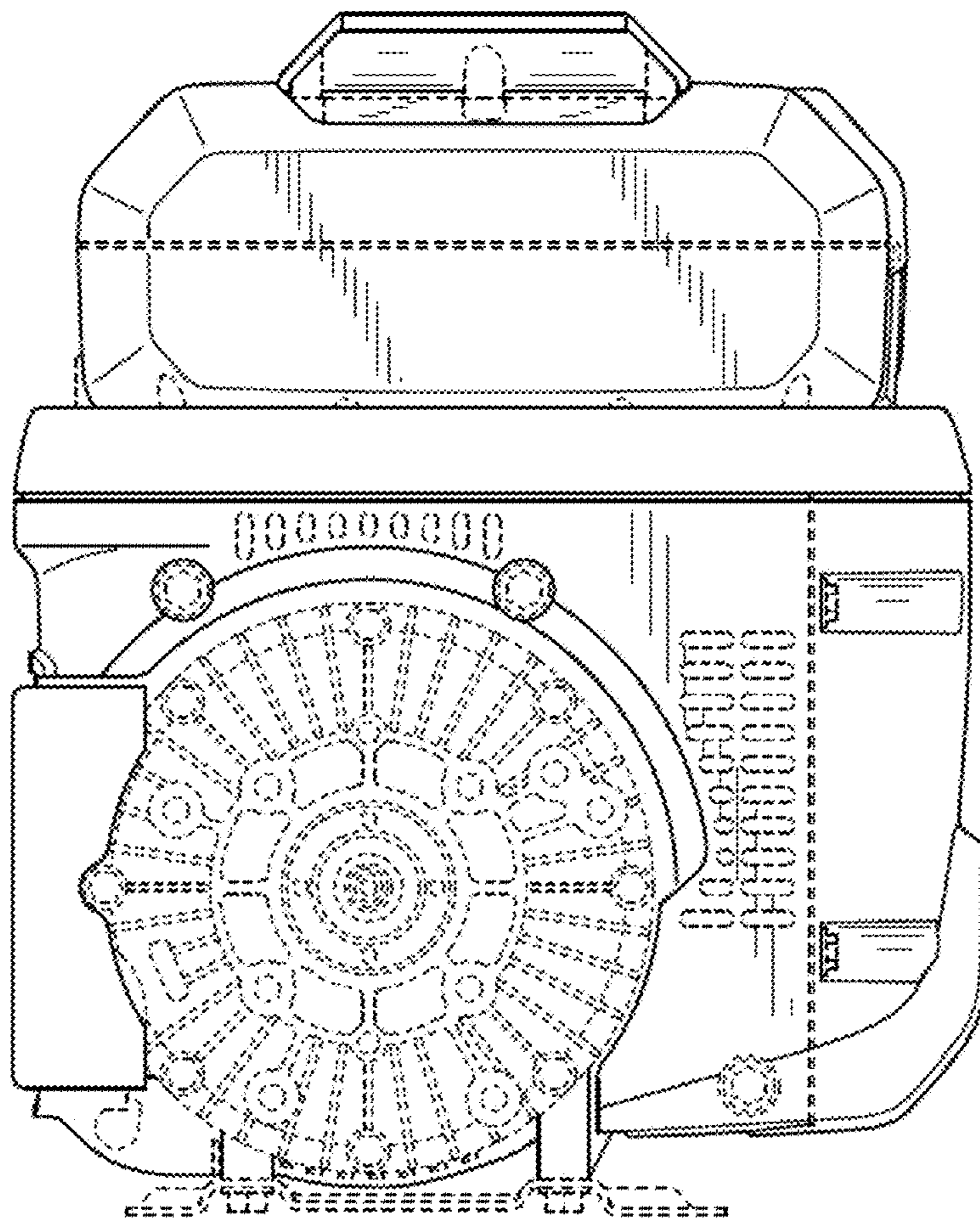


FIG. 7

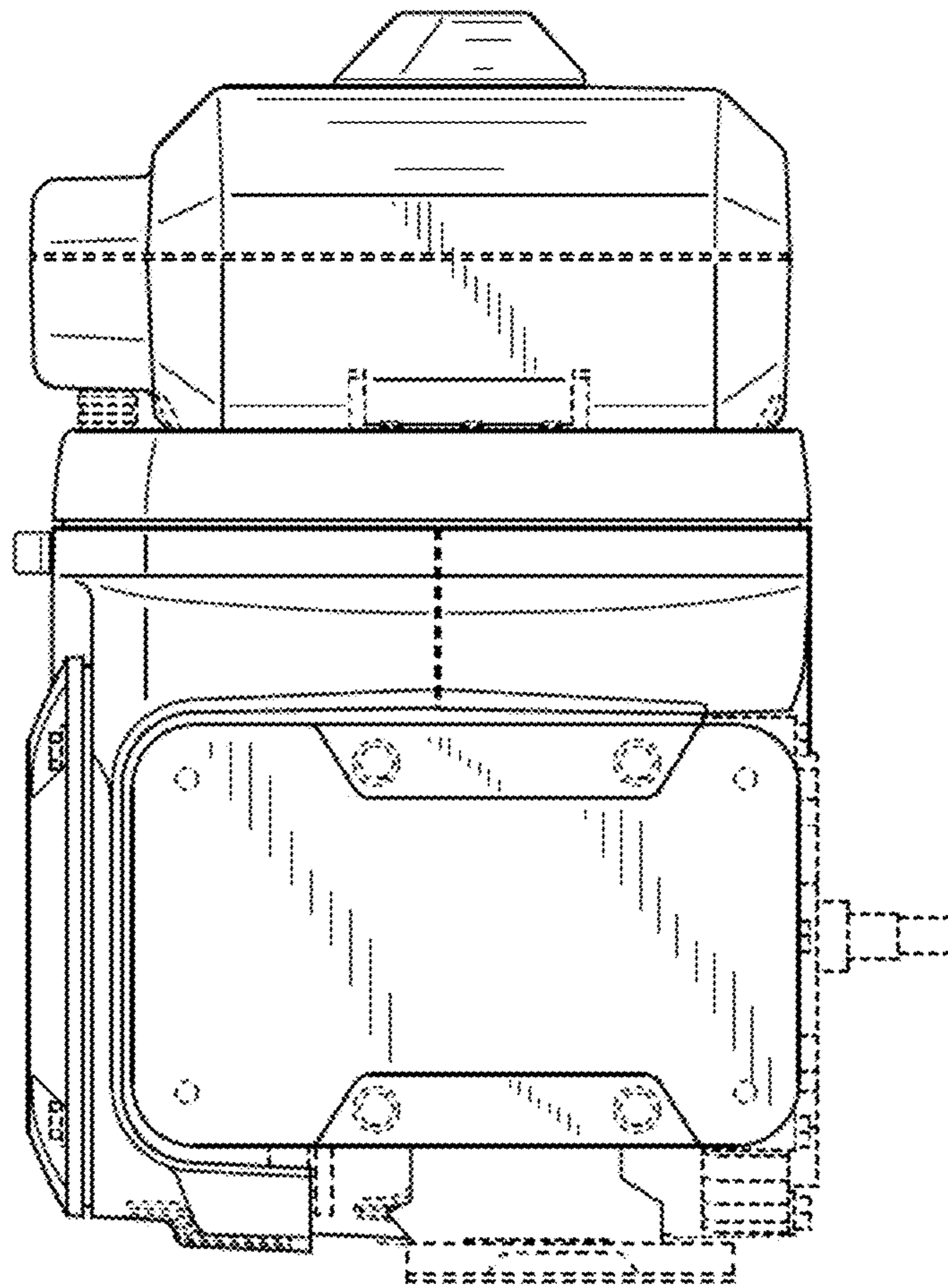


FIG. 8

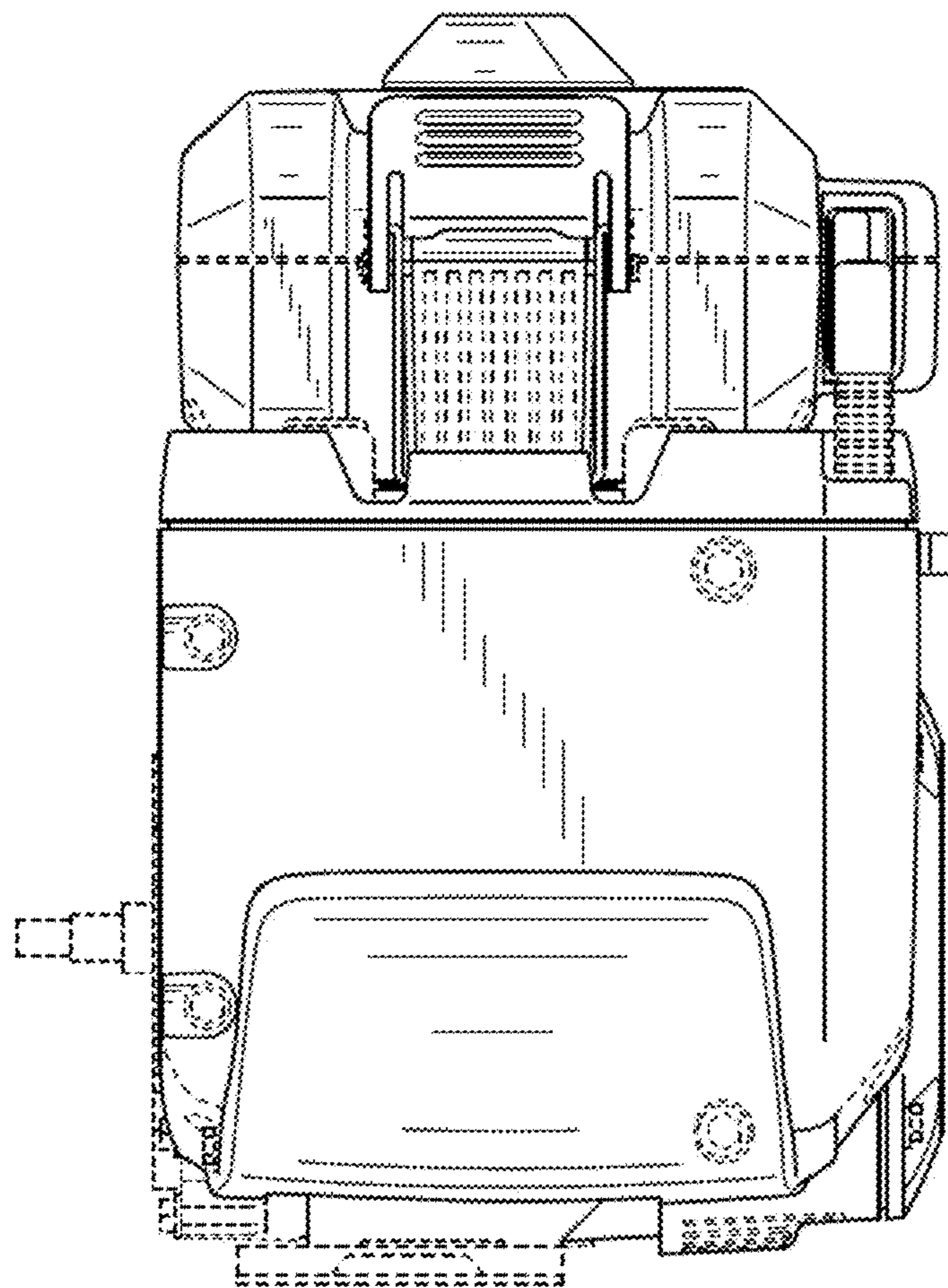


FIG. 9

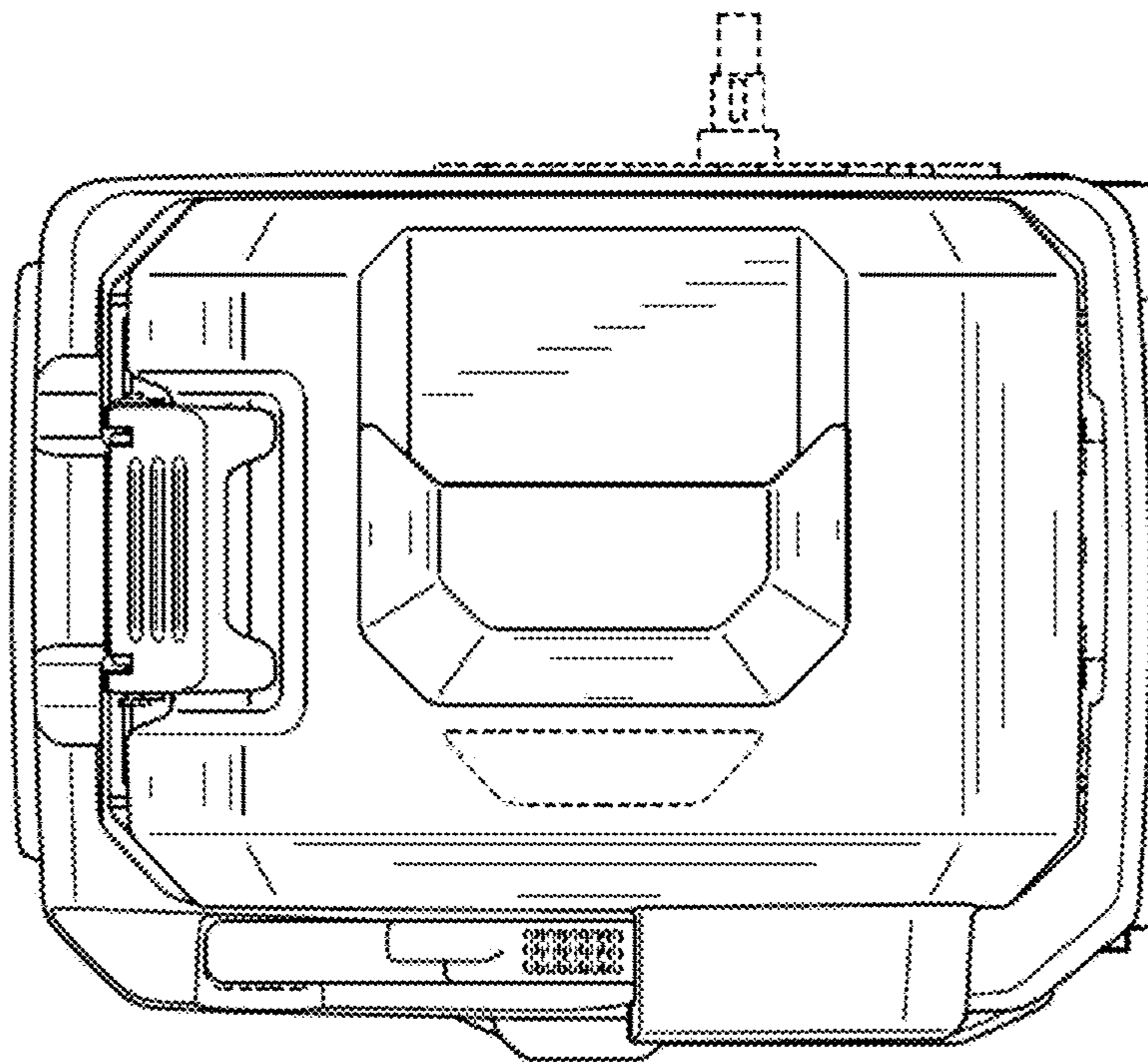


FIG. 10

