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(12) **United States Design Patent**
Klein et al.

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(54) **CHARGING UNIT**

(71) Applicant: **SONOVA AG**, Stäfa (CH)

(72) Inventors: **Stefanie Klein**, Lemmer (NL); **Marten Frans Elkerbout**, Dalen (NL)

(**) Term: **15 Years**

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(52) **U.S. Cl.**
USPC **D13/108**

(58) **Field of Classification Search**

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D14/253, 432, 434

CPC Y02E 60/12; Y02T 90/14; Y02T 90/122;
Y02T 90/128; Y02T 90/163; H02J 7/025;
H02J 7/0042; H02J 7/0044; H02J 7/0045;
H02J 7/0003; H01F 38/14; H01M 2/1022;
H01M 2/1055; H01M 10/44; H01M
10/46; H01M 10/425; B60L 11/182;
H01R 13/6675

See application file for complete search history.

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Primary Examiner — Nathaniel D. Buckner

(57) **CLAIM**

The ornamental design for a charging unit, as shown and described.

DESCRIPTION

- 1. Charging unit
- 1.1: Perspective
- 1.2: Front
- 1.3: Back
- 1.4: Right
- 1.5: Left
- 1.6: Top
- 1.7: Bottom

Fig. 1 .1 is a top, front and right side perspective view of a hearing aid charging unit showing our new design; fig. 1.2 is a front side view thereof; fig. 1.3 is a rear side view thereof; fig. 1.4 is a right side view thereof; fig. 1.5 is a left side view thereof; fig. 1.6 is a top view thereof; fig. 1.7 is a bottom view thereof.

In the drawings, the broken lines depict portions of the charging unit that form no part of the claimed design.

1 Claim, 7 Drawing Sheets

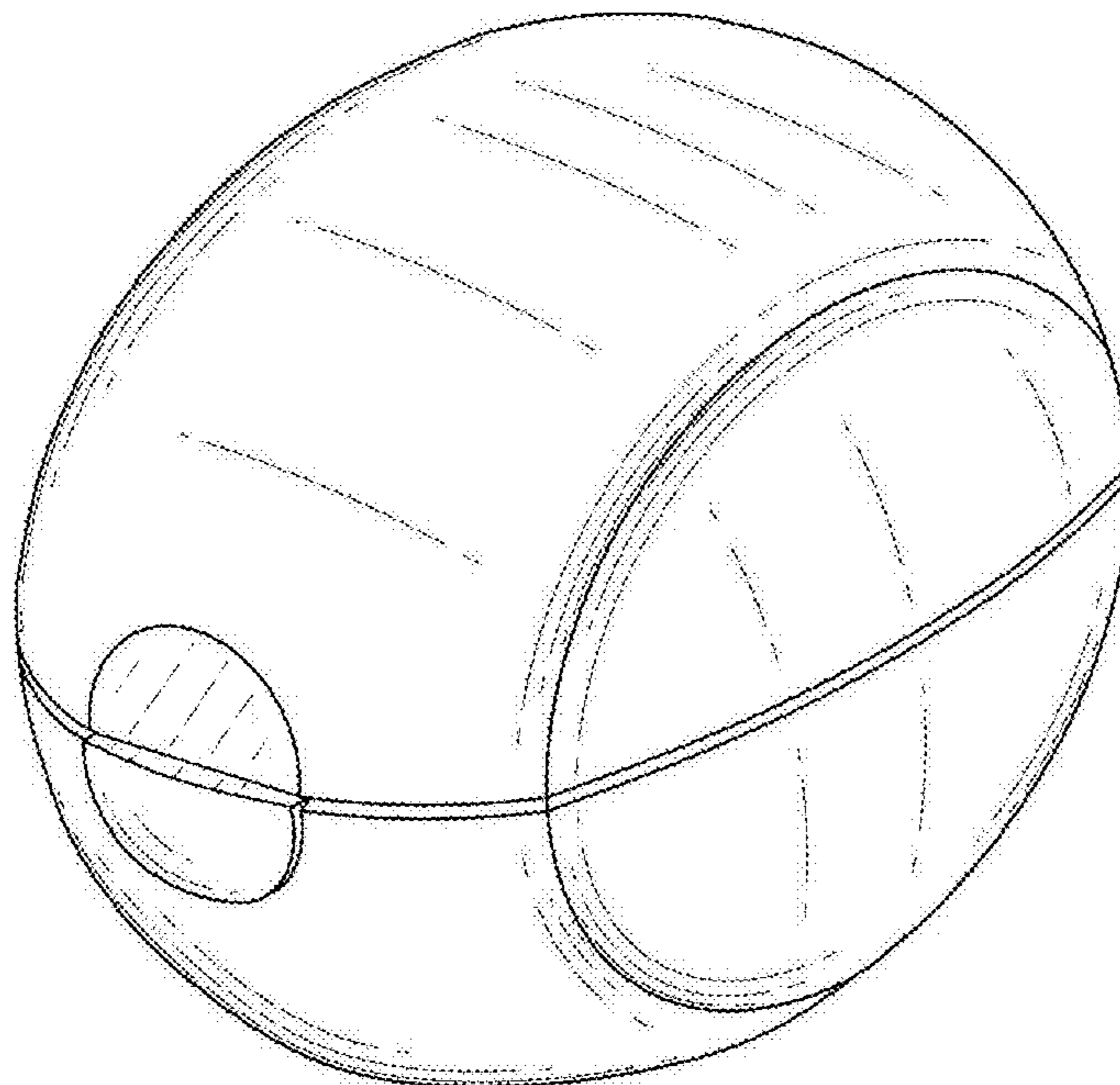


Figure 1.1

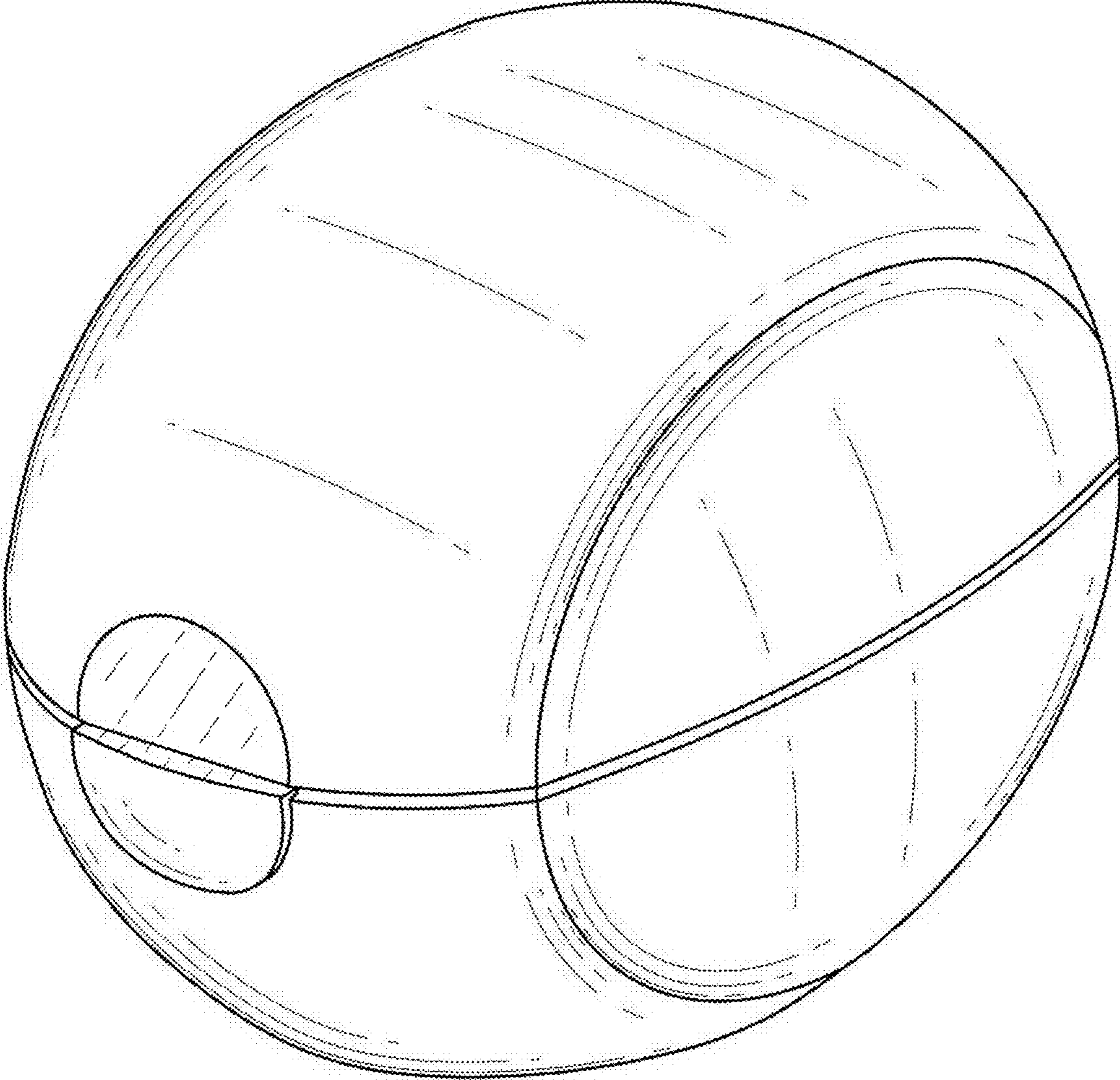


Figure 1.2

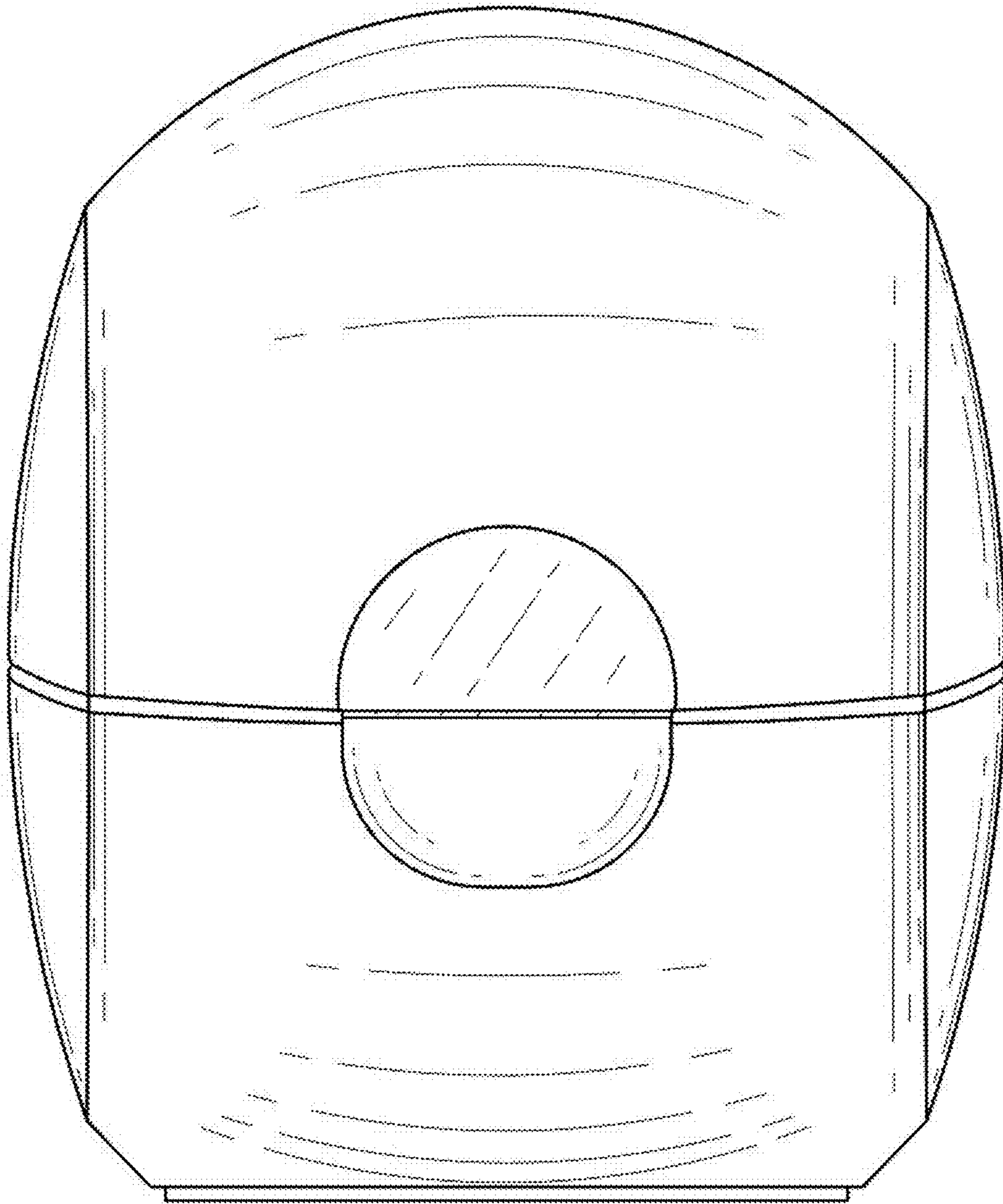
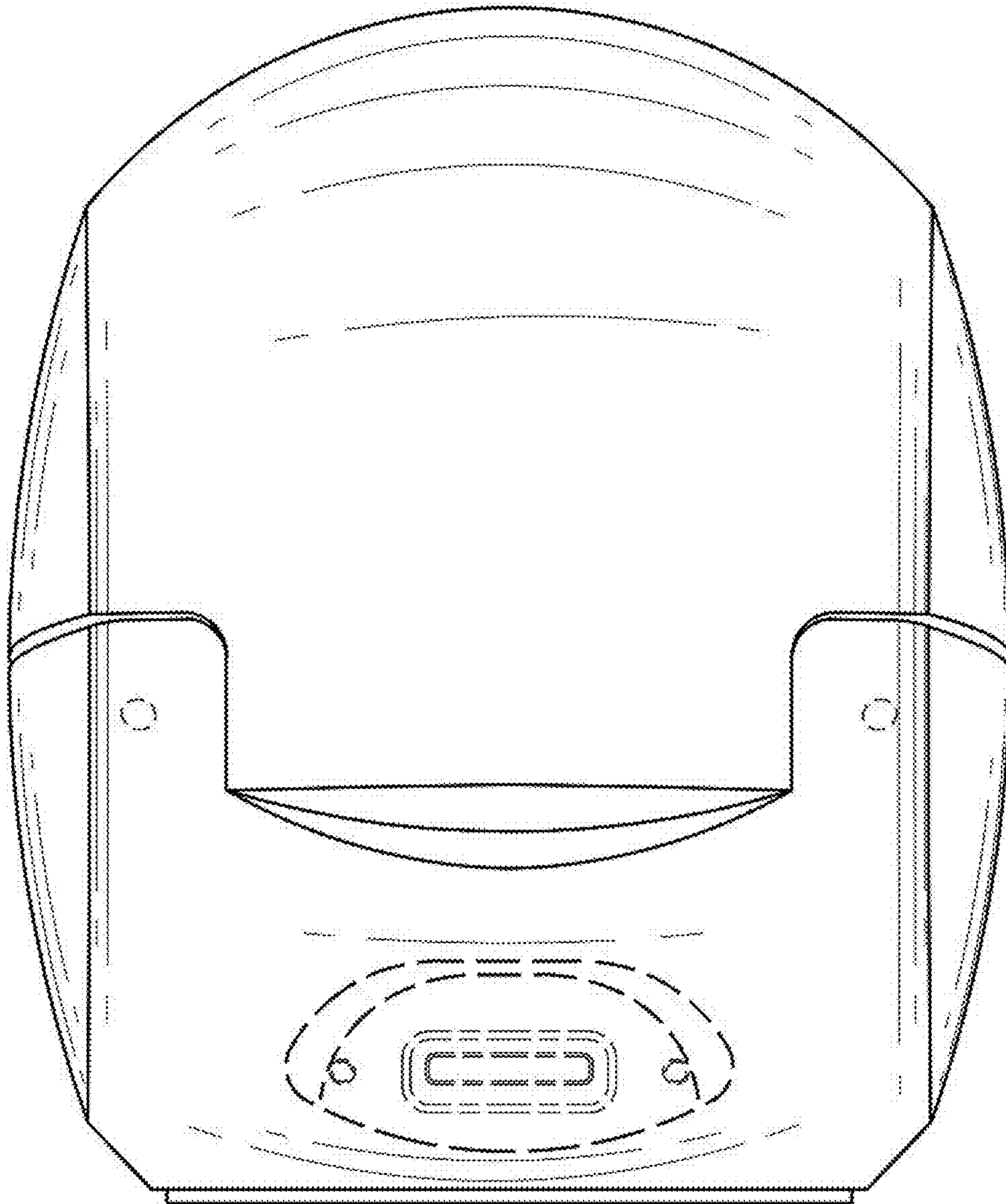
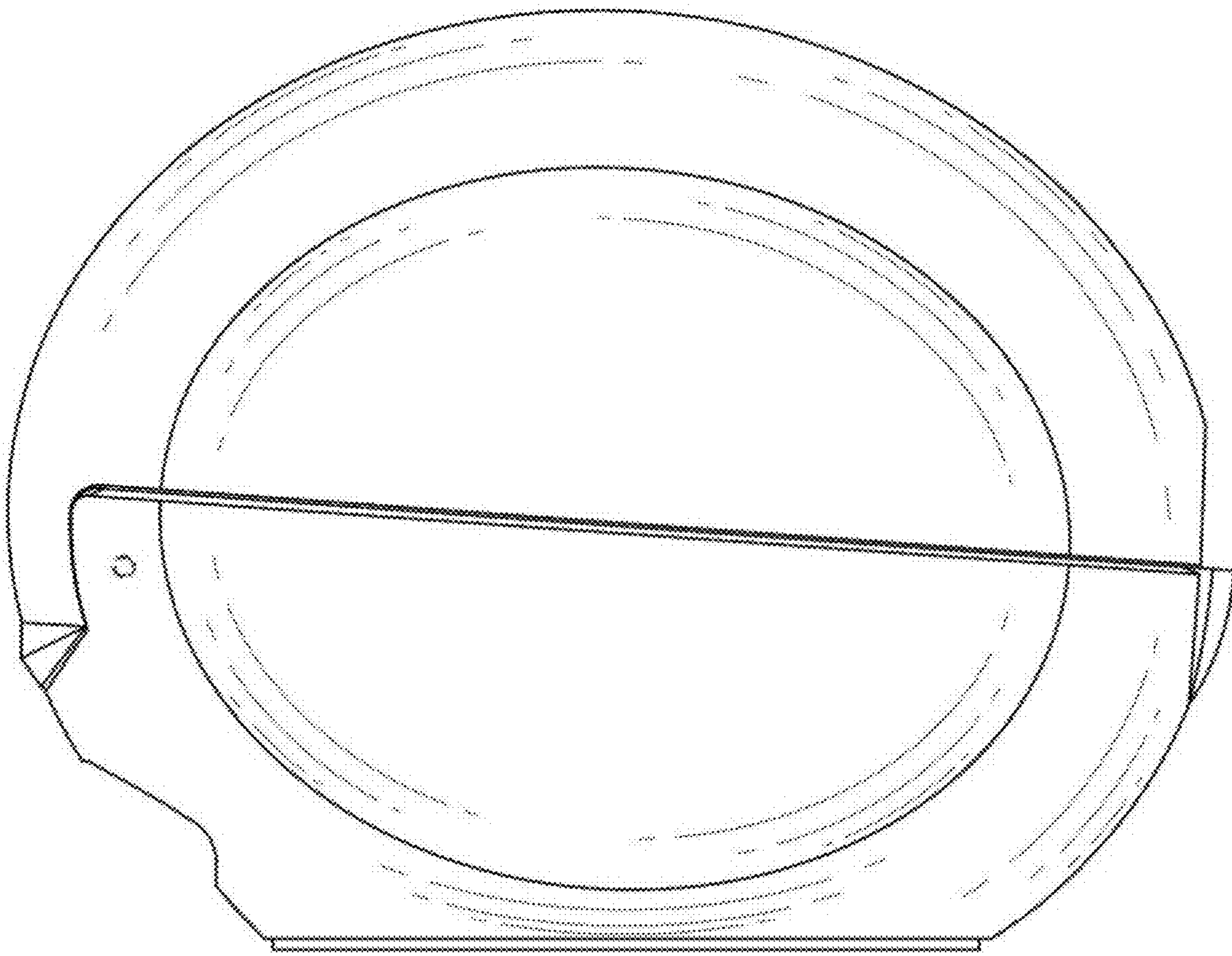


Figure 1.3



1.4



1.5

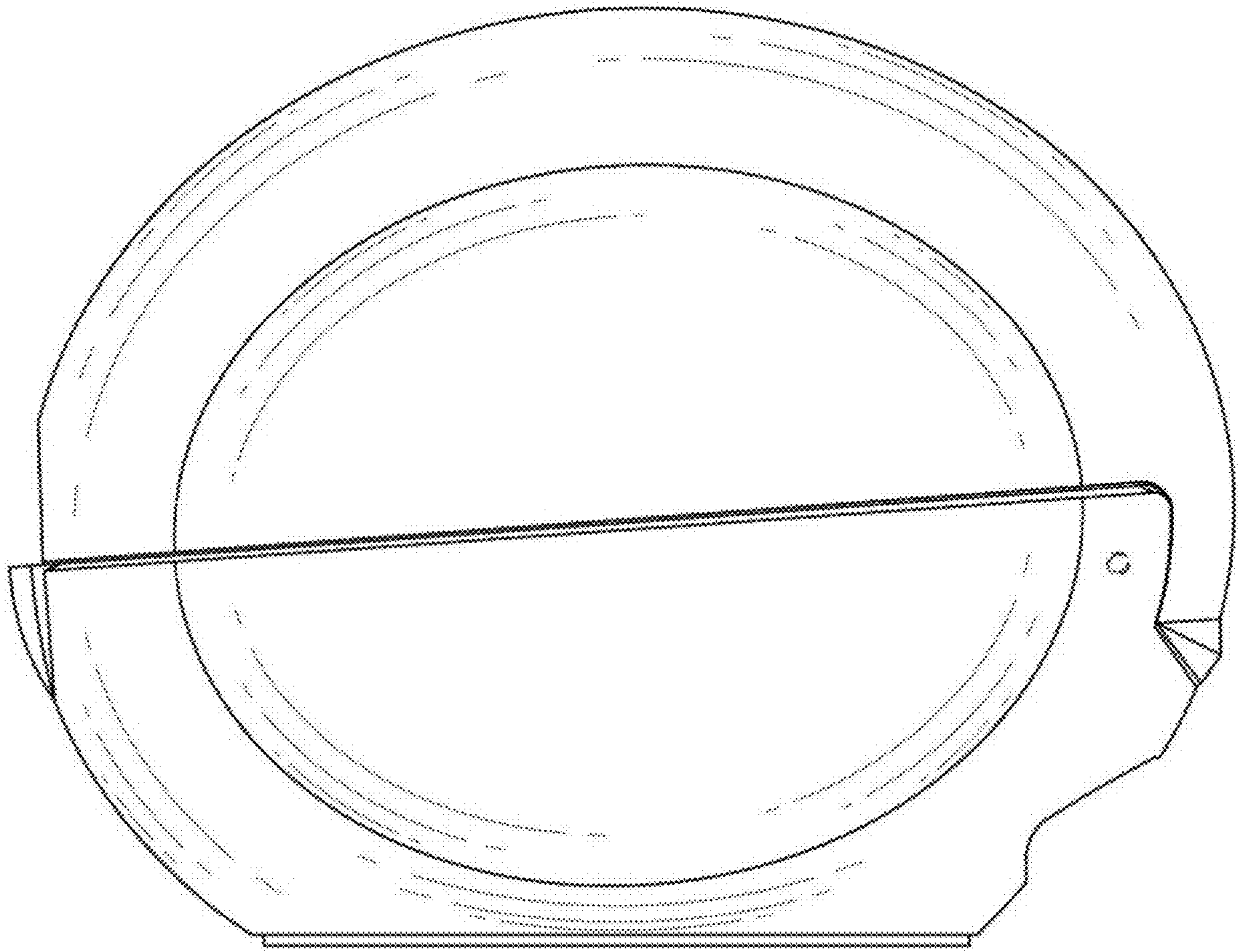


Figure 1.6

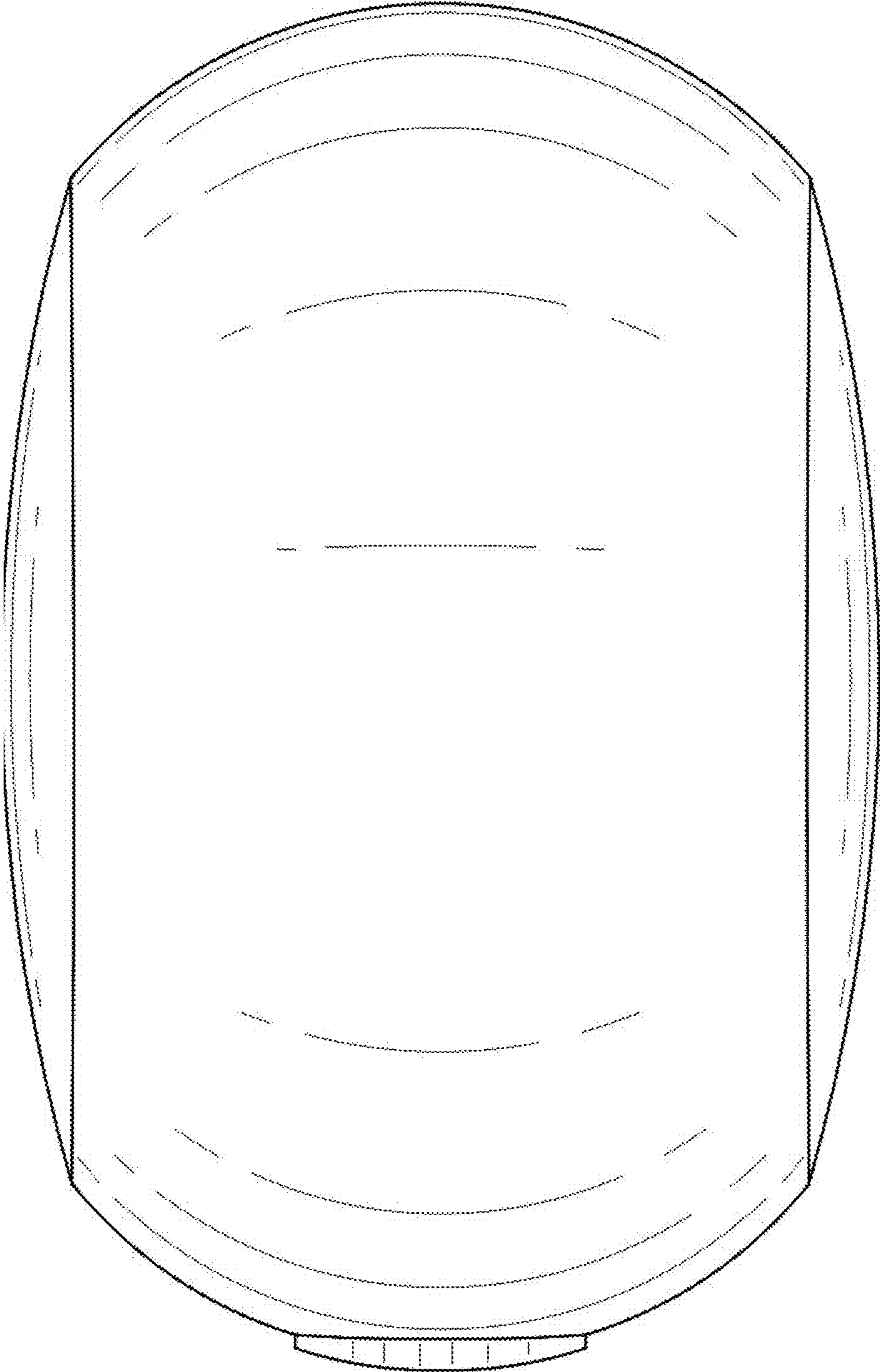


Figure 1.7

