



US00D896341S

(12) **United States Design Patent** (10) **Patent No.:** **US D896,341 S**
Zou (45) **Date of Patent:** **** Sep. 15, 2020**

(54) **FILTER UNIT**
(71) Applicant: **Qingdao Ecopure Filter Co., Ltd,**
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LTD, Jimo, Qingdao (CN)
(**) Term: **15 Years**
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(51) **LOC (12) Cl.** **23-01**
(52) **U.S. Cl.**
USPC **D23/209**
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CPC B01D 2201/29; B01D 2201/30; B01D
2201/301; B01D 2201/302; B01D
2201/306; B01D 2201/309; B01D 35/30;
C02F 1/002; C02F 1/003
See application file for complete search history.

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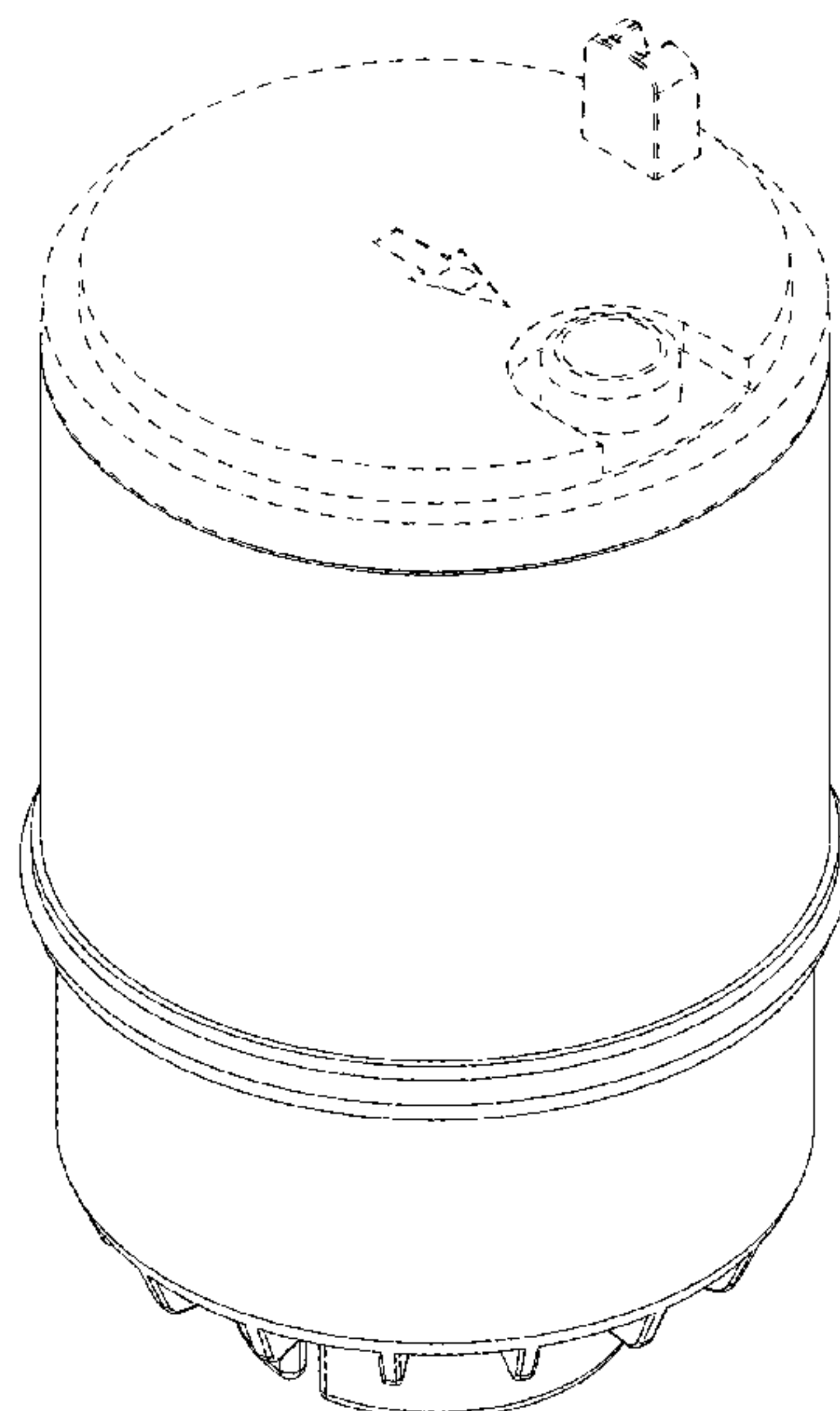
(57) **CLAIM**

The ornamental design for a filter unit, as shown and
described.

DESCRIPTION

FIG. 1 is a front elevational view of a filter unit showing my
new design;
FIG. 2 is a rear elevational view thereof;
FIG. 3 is a left side view thereof;
FIG. 4 is a right side view thereof;
FIG. 5 is a top plan view thereof;
FIG. 6 is a bottom plan view thereof; and,
FIG. 7 is a perspective views thereof.
The broken lines in the drawing depict portions of the filter
unit that form no part of the claimed design.

1 Claim, 7 Drawing Sheets



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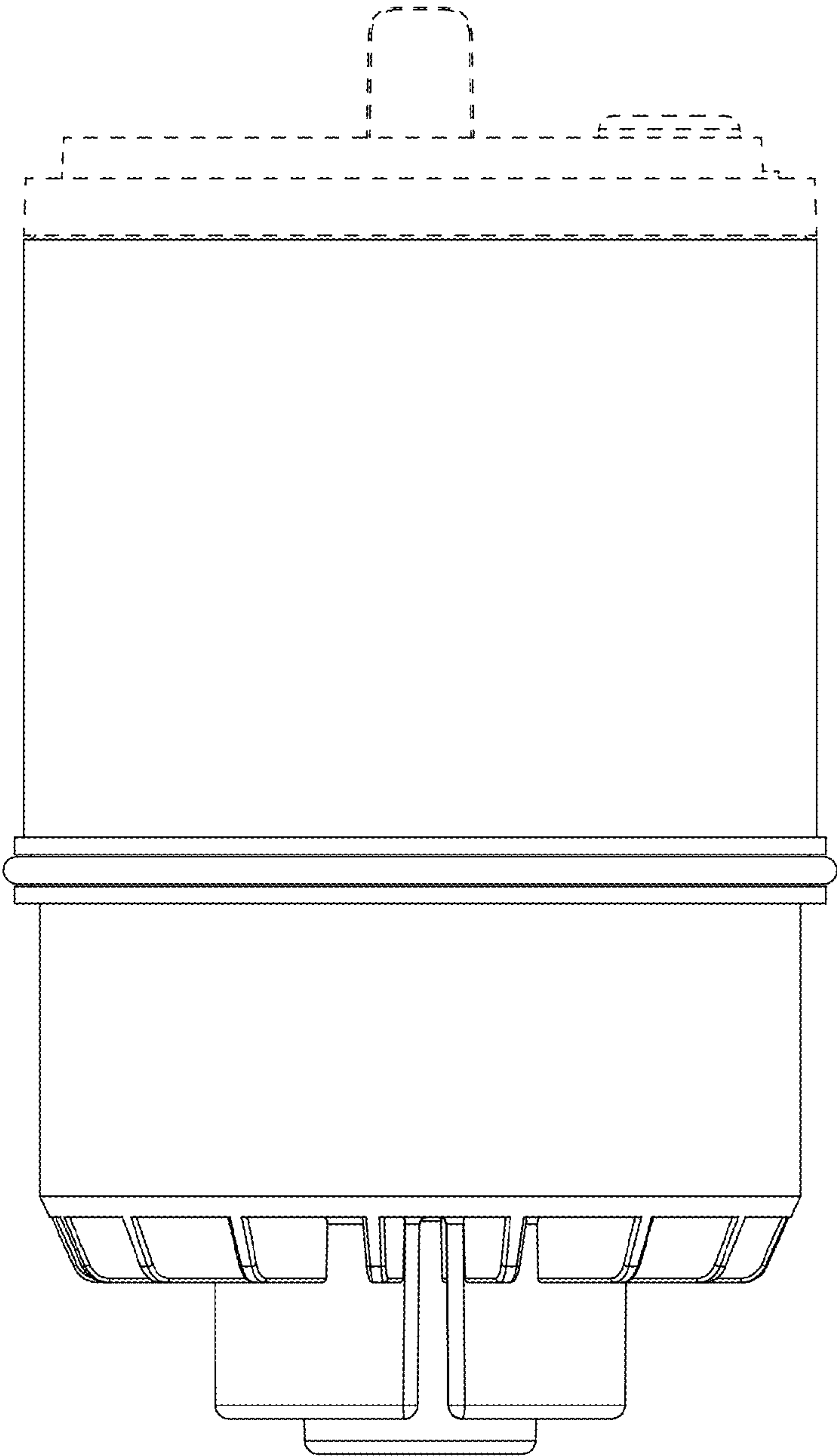


Fig. 1

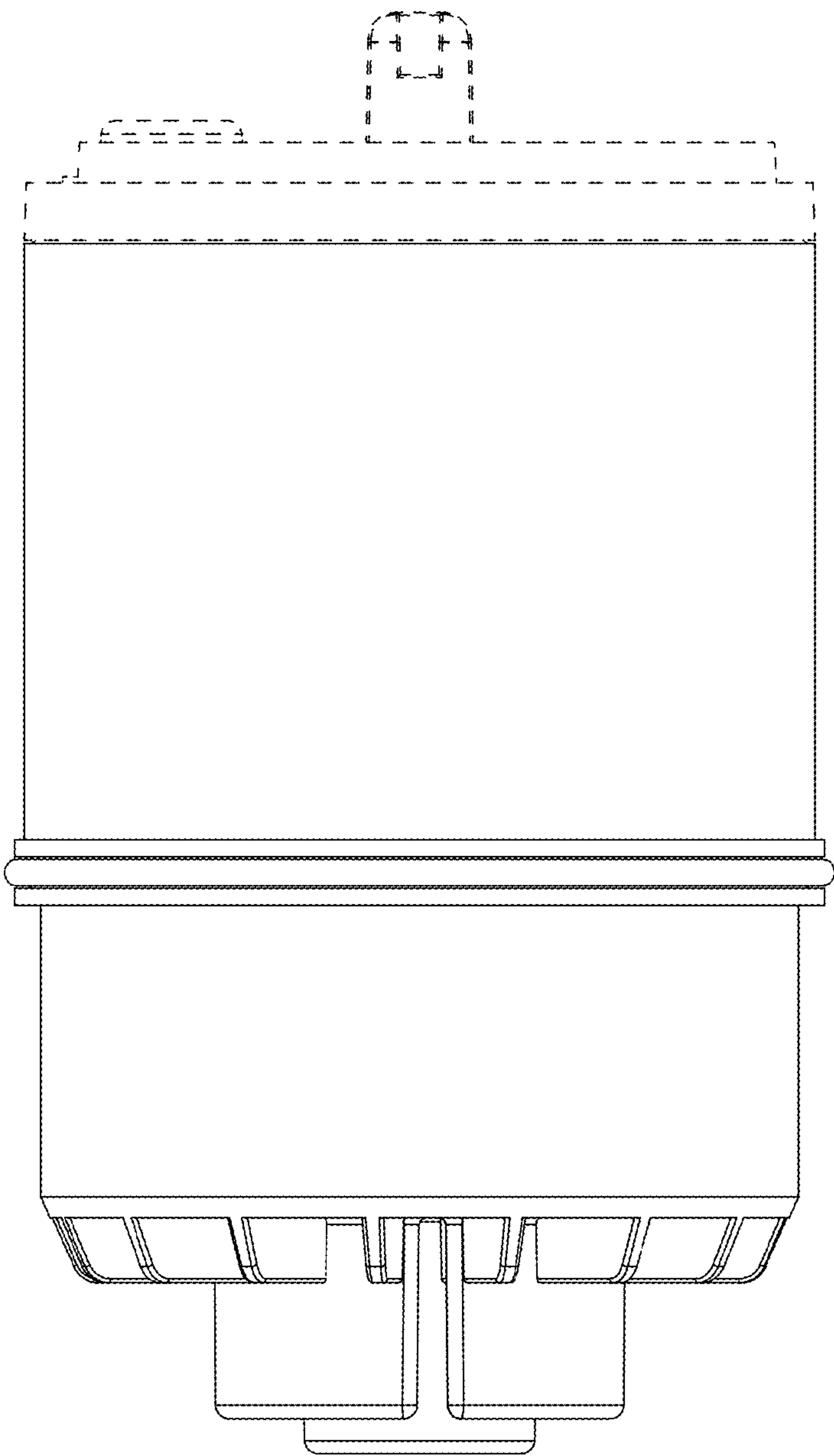


Fig. 2

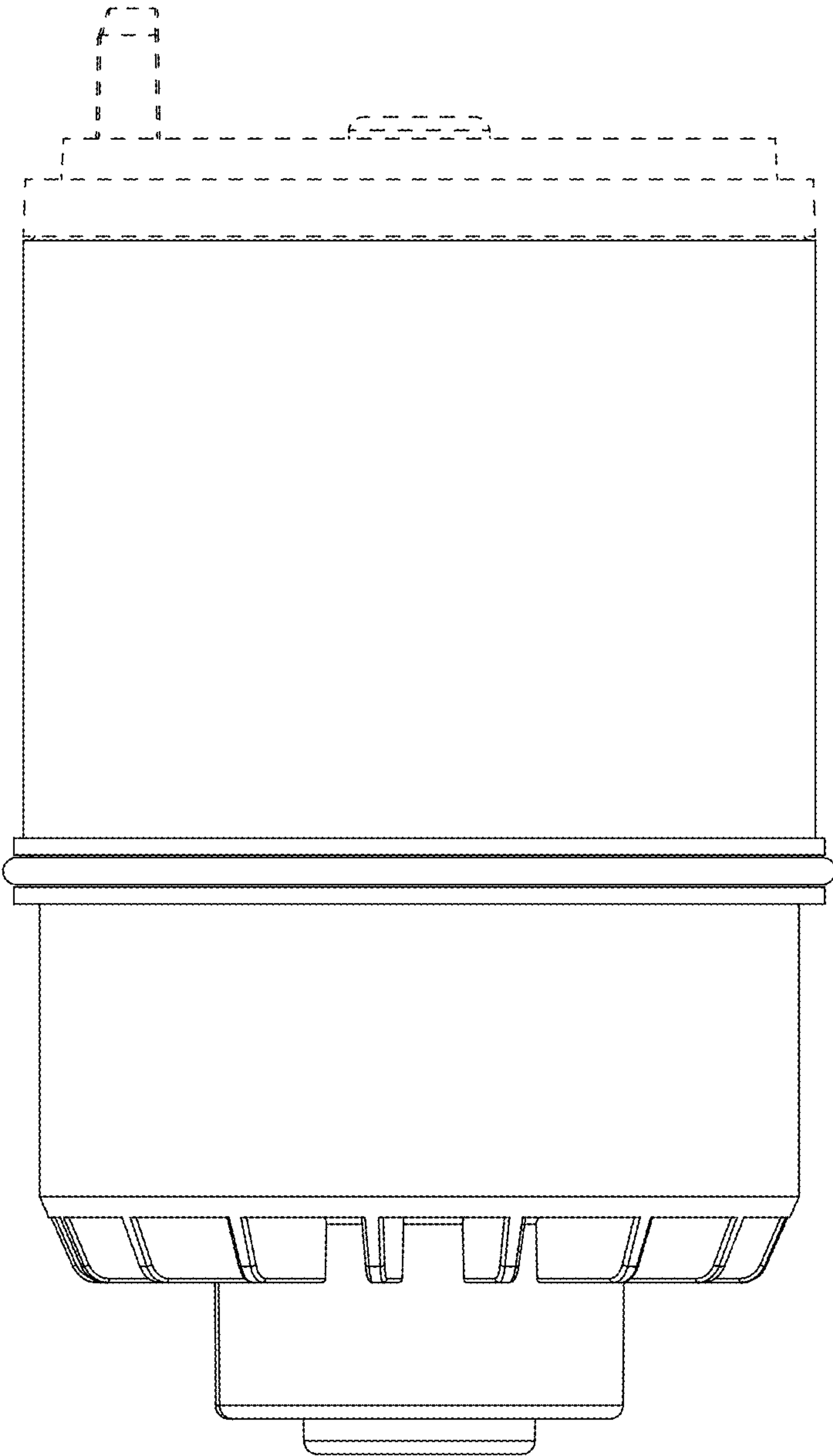


Fig. 3

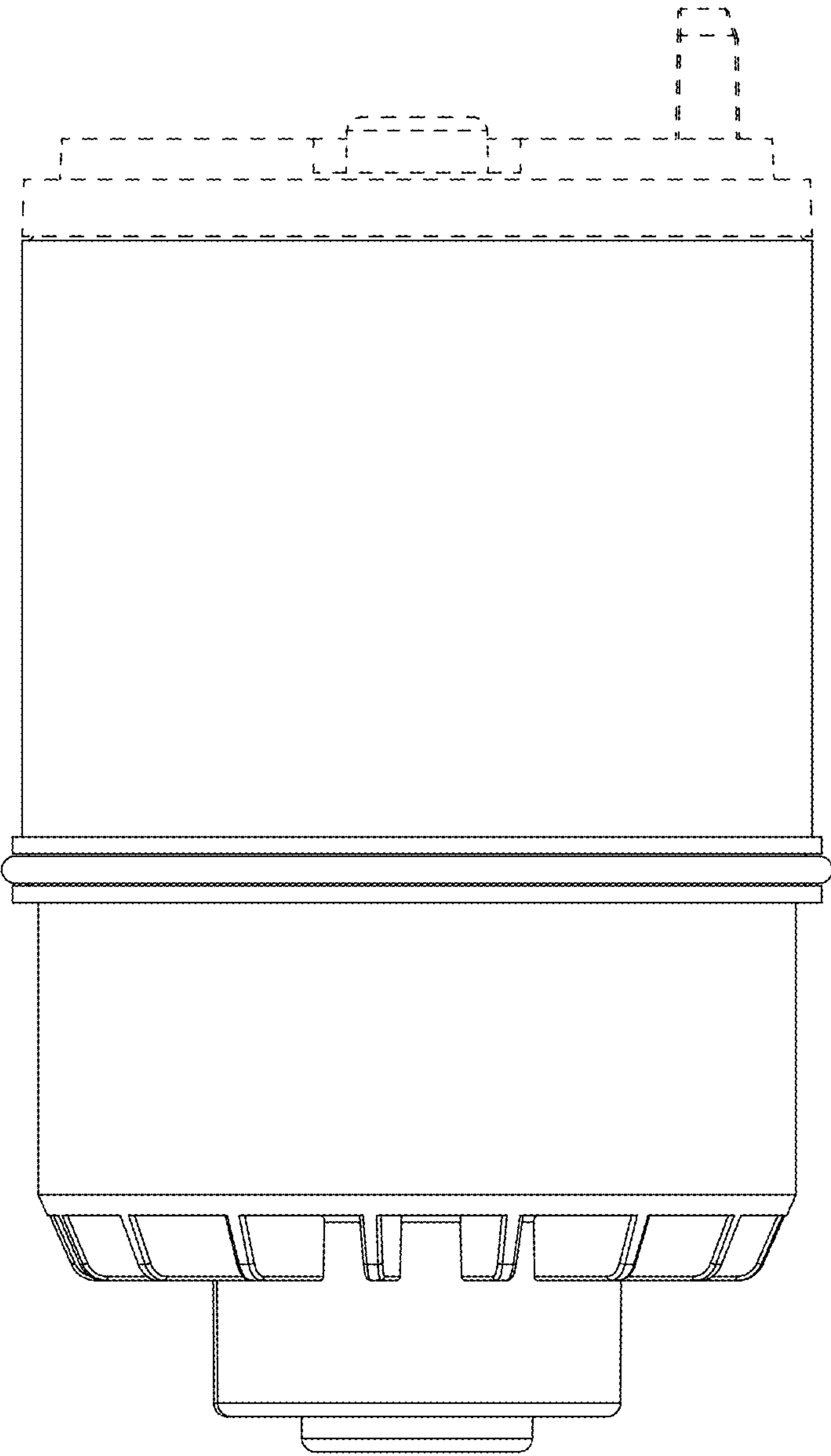


Fig. 4

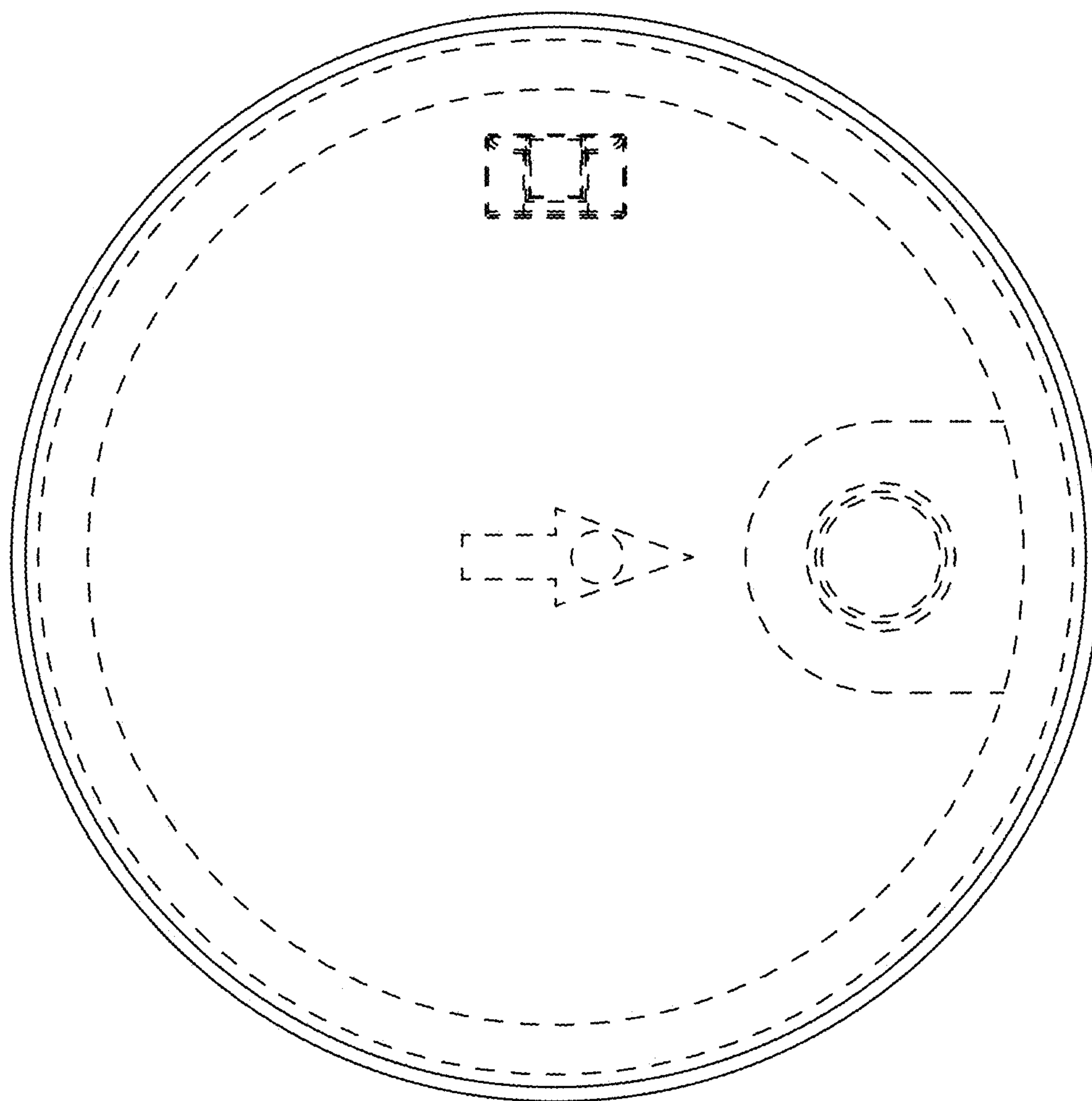


Fig. 5

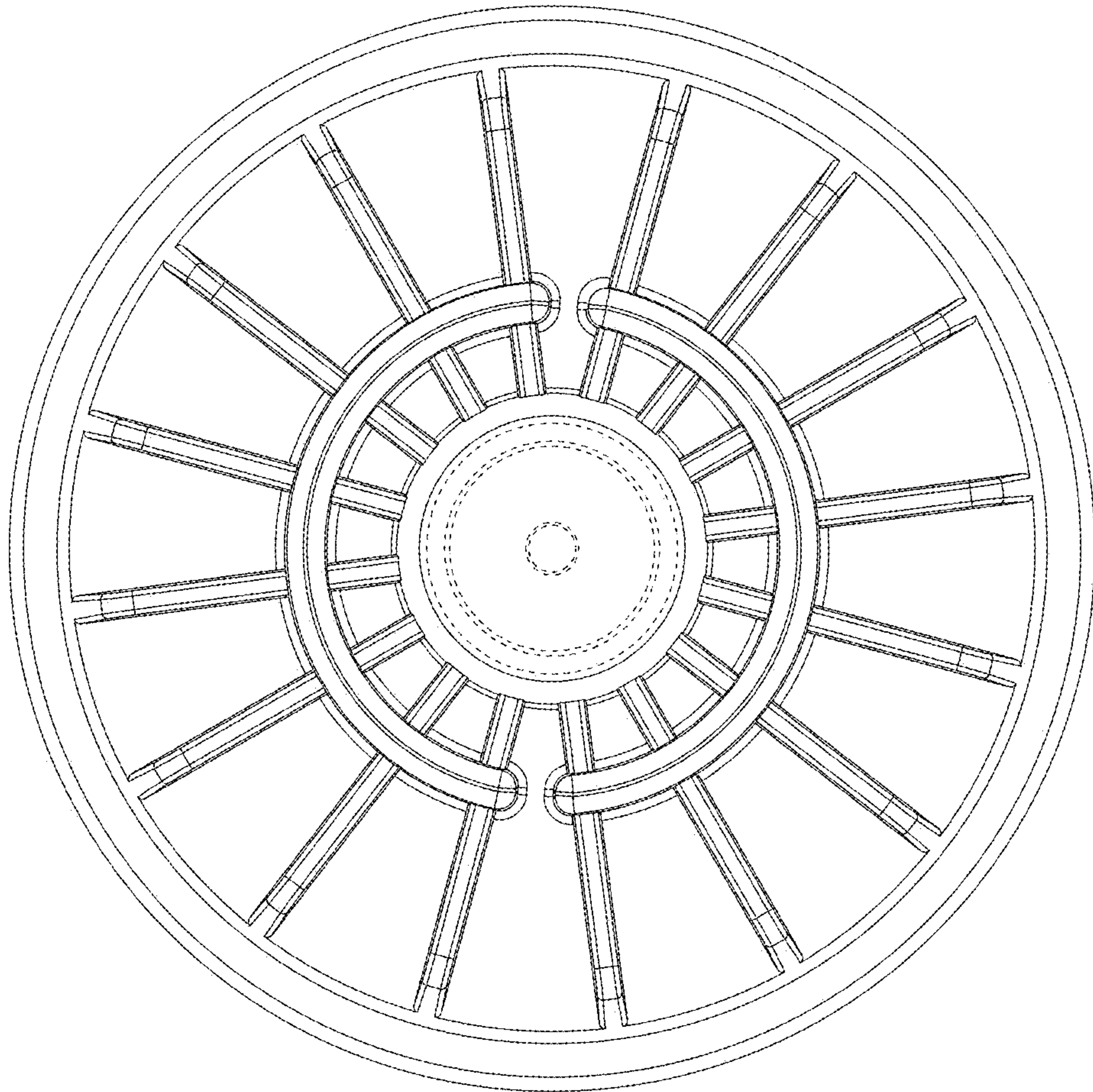


FIG. 6

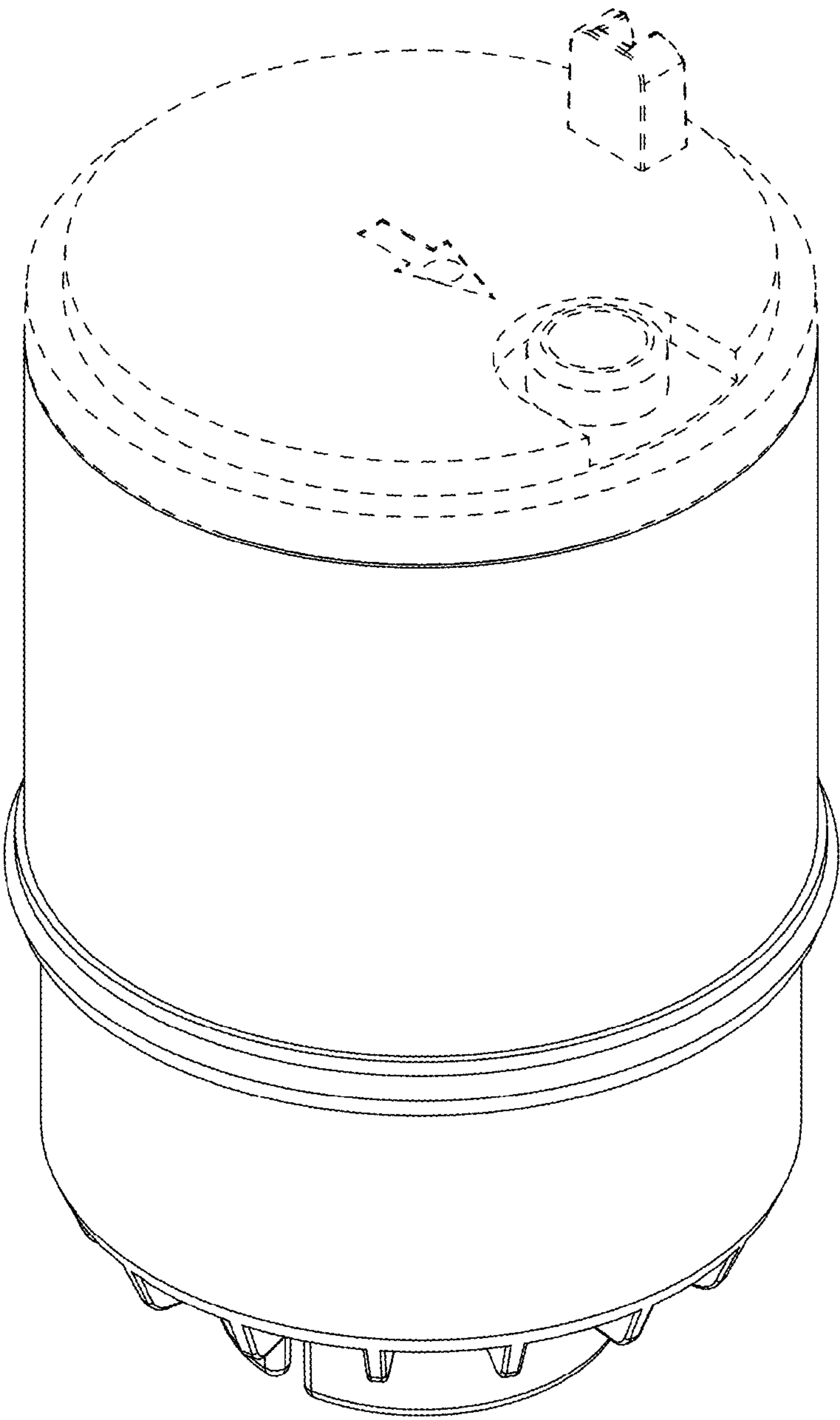


Fig. 7