



US00D894327S

(12) **United States Design Patent** (10) **Patent No.:** **US D894,327 S**
Zou (45) **Date of Patent:** **** Aug. 25, 2020**

(54) **FILTER UNIT**
(71) Applicant: **Qingdao Ecopure Filter Co., Ltd,**
Qingdao (CN)
(72) Inventor: **Zhibin Zou,** Qingdao (CN)
(73) Assignee: **QINGDAO ECOPURE FILTER CO.,**
LTD., Jimo, Qingdao (CN)
(**) Term: **15 Years**
(21) Appl. No.: **29/641,518**
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(51) **LOC (12) Cl.** **23-01**
(52) **U.S. Cl.**
USPC **D23/209**
(58) **Field of Classification Search**
USPC D23/200, 207, 209, 260, 261, 262;
D7/412, 414; D8/499; D32/35; 4/287,
4/295, 689; 210/223, 321.61, 512.1
CPC B01D 35/30; B01D 35/153; B01D 35/306;
B01D 2201/30; B01D 2201/29; B01D
24/10; B01D 36/02; B01D 29/035; B01D
29/0009; C02F 1/002; C02F 1/003
See application file for complete search history.

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Primary Examiner — Lakiya G Rogers
Assistant Examiner — John A Voytek
(74) *Attorney, Agent, or Firm* — Muncy, Geissler, Olds & Lowe, PC

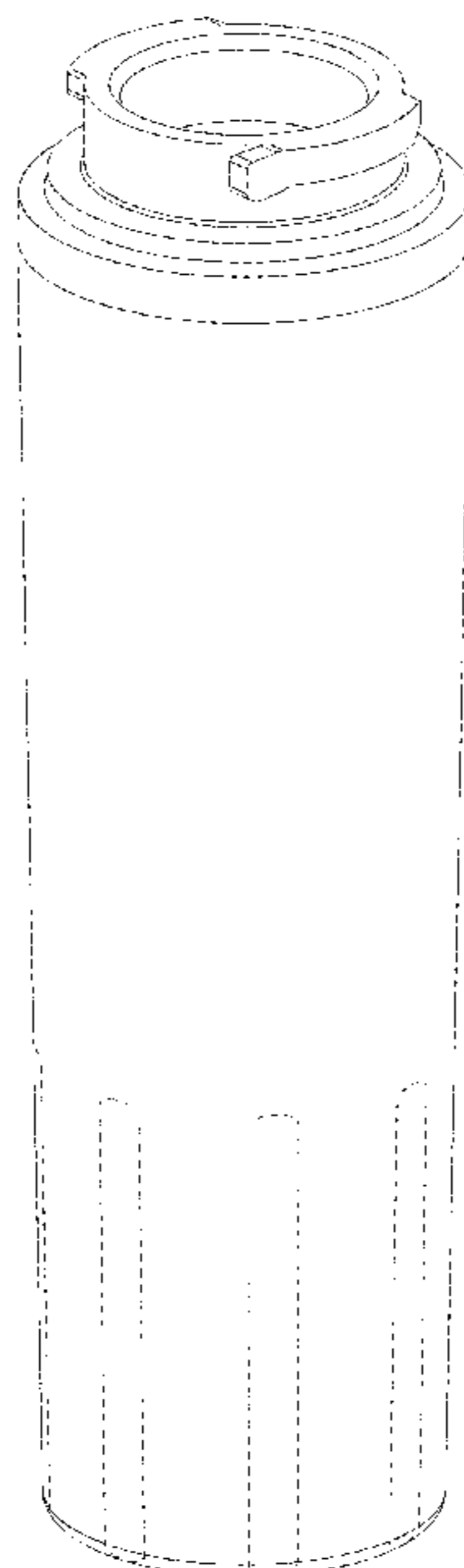
(57) **CLAIM**
The ornamental design for a filter unit, as shown and described.

DESCRIPTION

FIG. 1 is a front elevational view of a filter unit showing my new design;
FIG. 2 is a rear elevational view thereof;
FIG. 3 is a left side view thereof;
FIG. 4 is a light side view thereof;
FIG. 5 is a top plan view thereof;
FIG. 6 is a bottom plan view thereof; and,
FIG. 7 is a perspective views thereof;
In the drawings, the dot/dash broken lines immediately adjacent to the outer edges of the filter unit shown in FIG. 6; represent boundaries of the claim. ALL other broken lines shown in the drawings depict portions of the filter unit that form no part of the claimed design.

1 Claim, 7 Drawing Sheets

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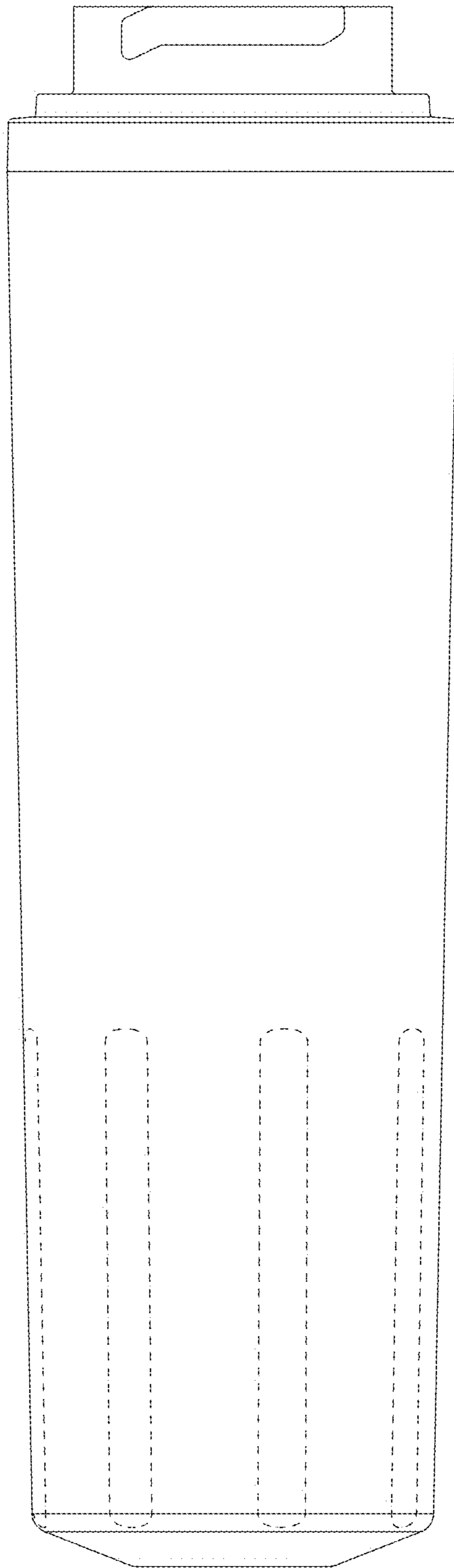


FIG. 1

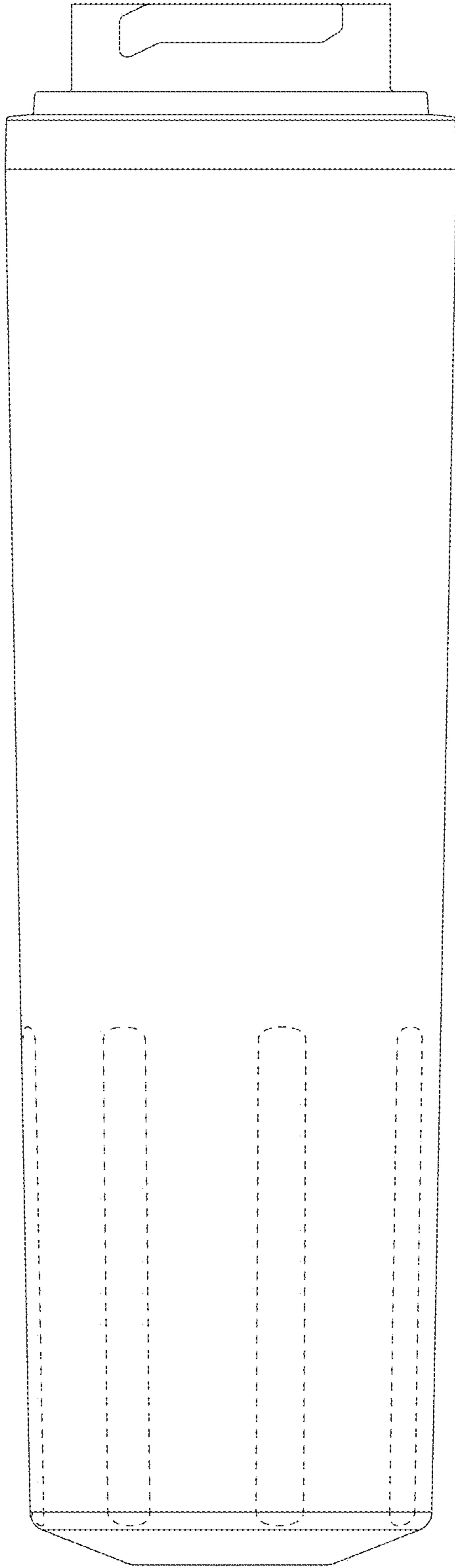


FIG. 2

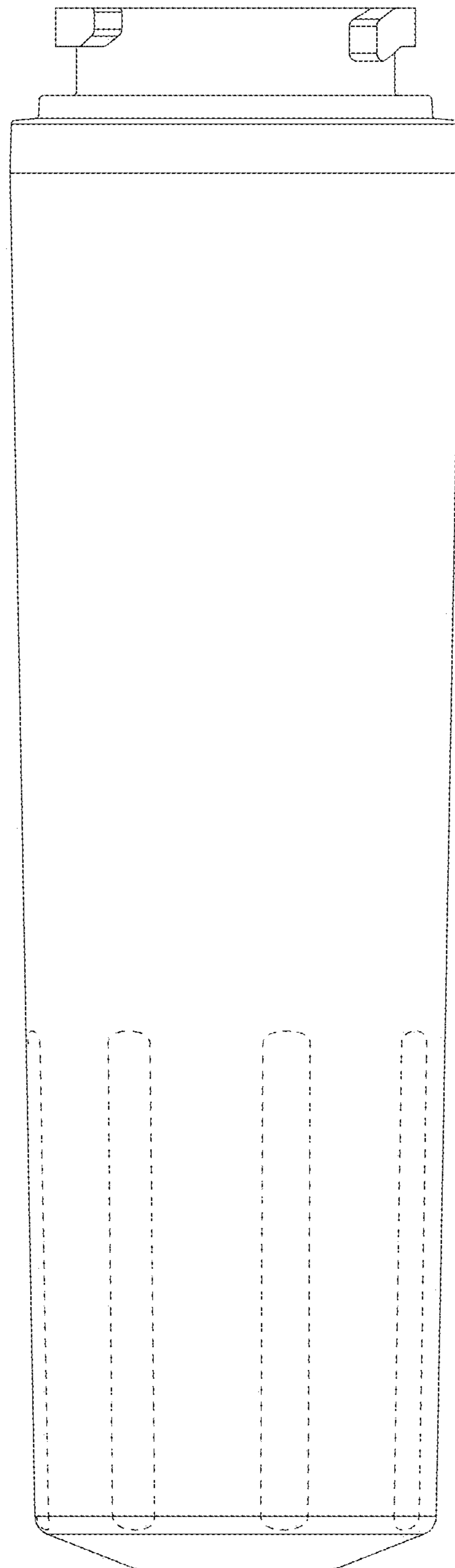


FIG. 3

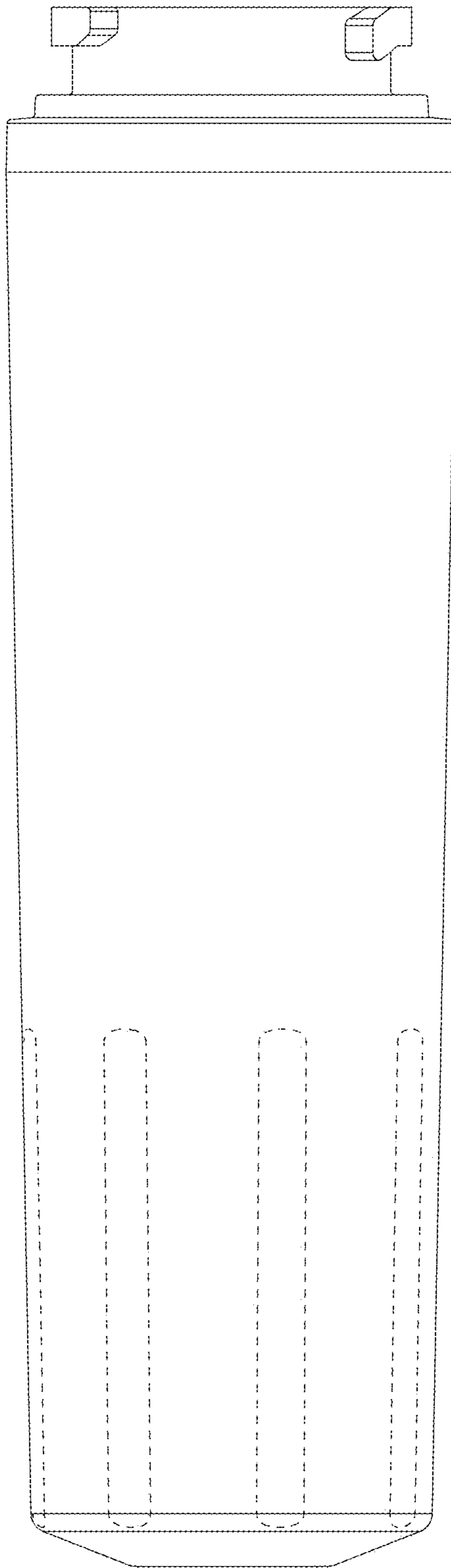


FIG. 4

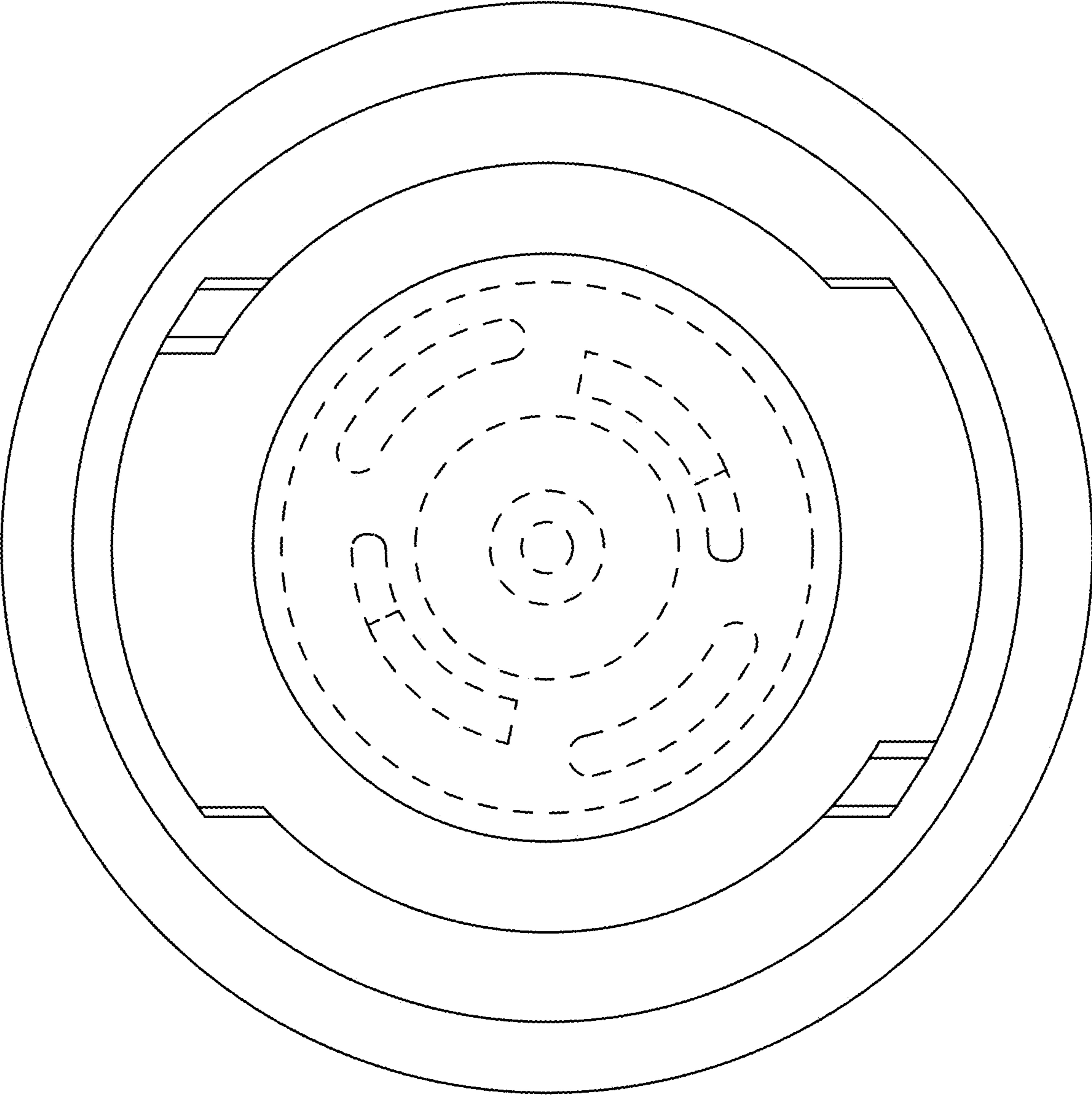


FIG. 5

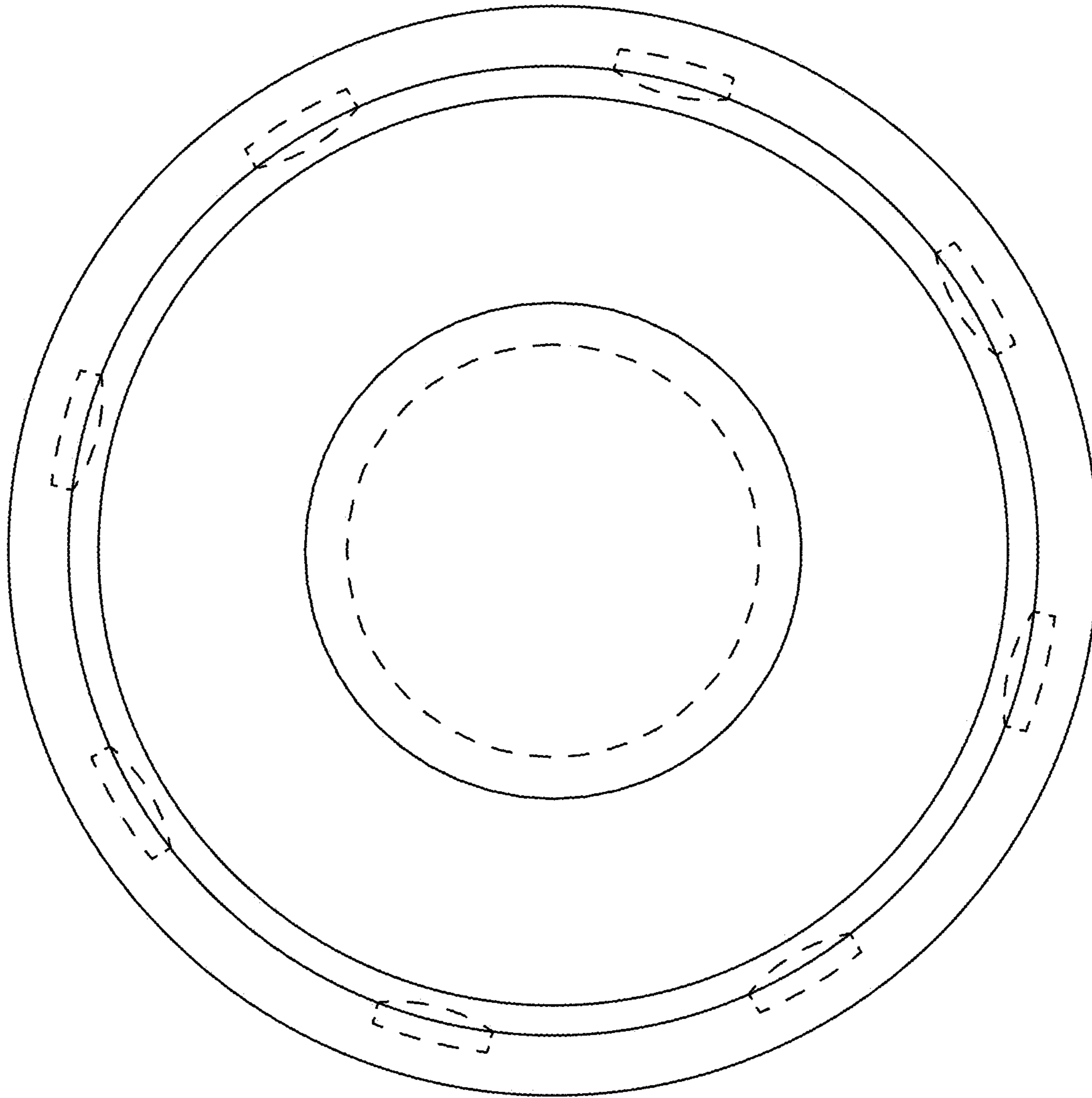


FIG. 6

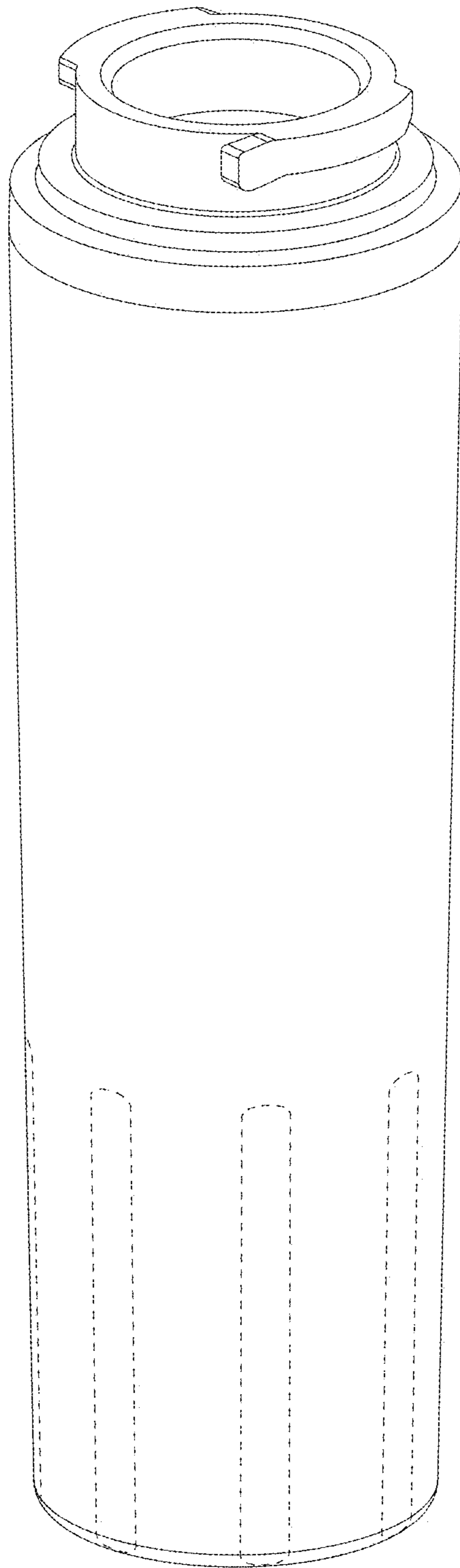


FIG. 7