



US00D891577S

(12) **United States Design Patent** (10) **Patent No.:** **US D891,577 S**
Zou (45) **Date of Patent:** **** Jul. 28, 2020**

(54) **FILTER UNIT**
(71) Applicant: **Qingdao Ecopure Filter Co., Ltd,**
Qingdao (CN)
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(73) Assignee: **QINGDAO ECOPURE FILTER CO.,**
LTD., Jimo, Qingdao (CN)
(**) Term: **15 Years**
(21) Appl. No.: **29/668,418**
(22) Filed: **Oct. 30, 2018**
(51) **LOC (12) Cl.** **23-01**
(52) **U.S. Cl.**
USPC **D23/209**
(58) **Field of Classification Search**
USPC D23/202, 205, 207, 259, 260, 262
CPC B01D 2201/29; B01D 2201/30; B01D
2201/301; B01D 2201/302; B01D
2201/306; B01D 2201/309; B01D 35/30;
C02F 1/002; C02F 1/003
See application file for complete search history.

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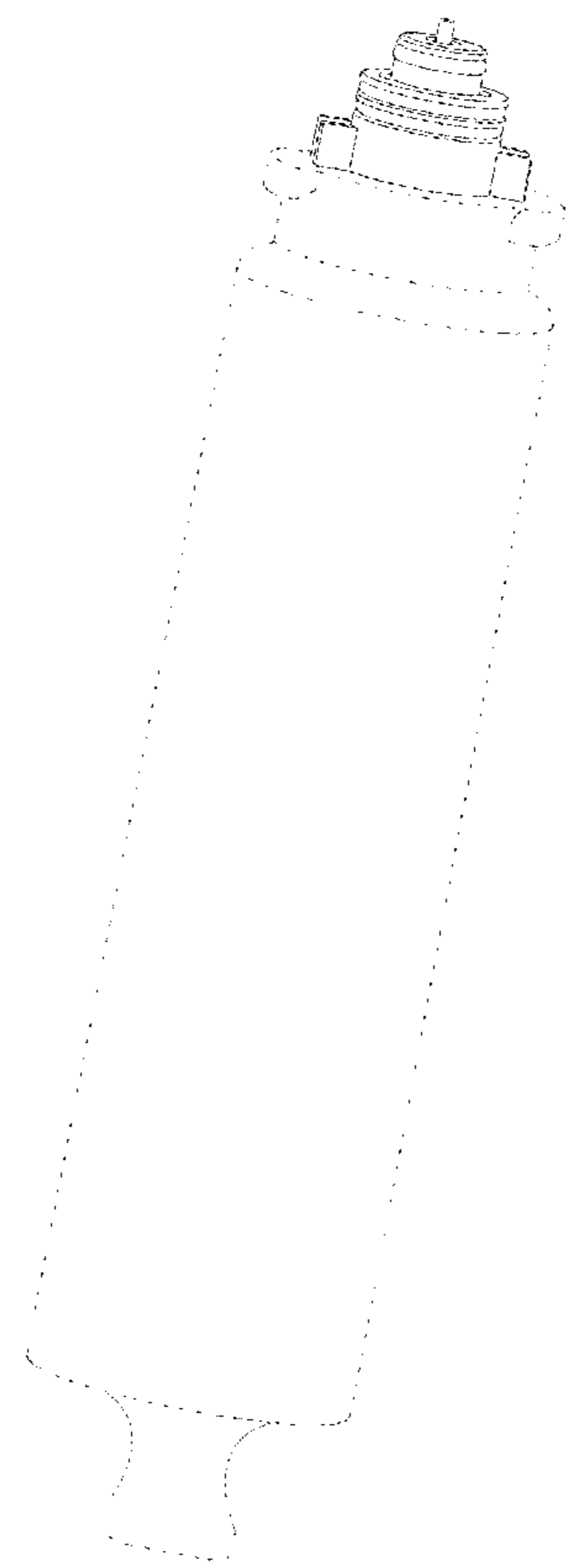
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(57) **CLAIM**
The ornamental design for a filter unit, as shown and described.

DESCRIPTION
FIG. 1 is a perspective view of a filter unit showing my new design;
FIG. 2 is a front elevational view thereof;
FIG. 3 is a rear elevational view thereof;
FIG. 4 is a right side view thereof;
FIG. 5 is a left side view thereof;
FIG. 6 is a top plan view thereof; and,
FIG. 7 is a bottom plan view thereof.
The broken lines in the drawing depict portions of filter unit that form no part of the claimed design.

1 Claim, 7 Drawing Sheets



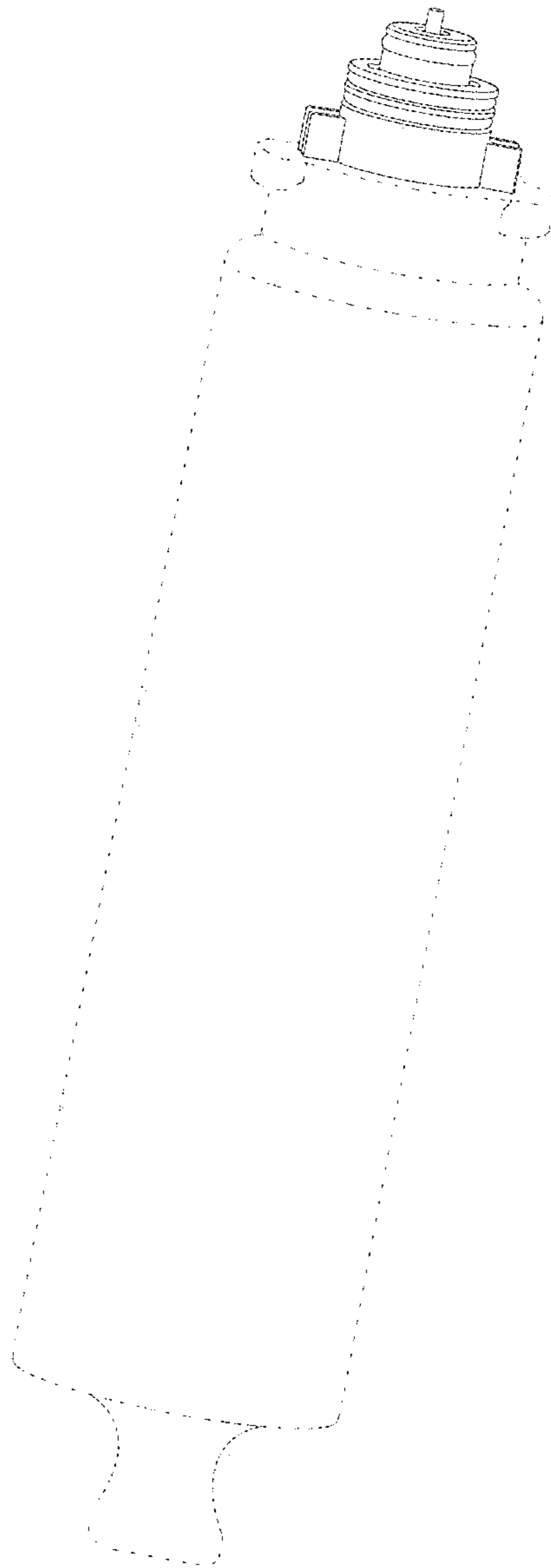


FIG. 1

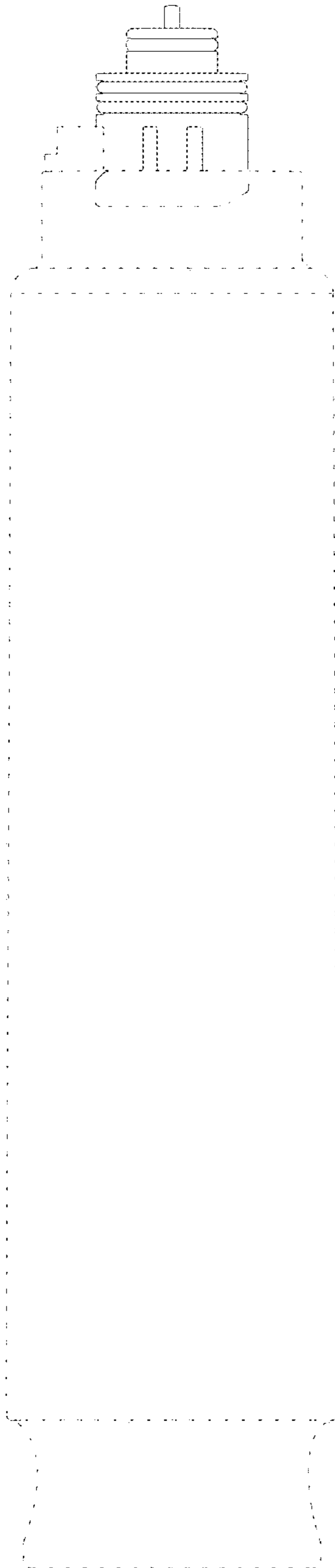


FIG. 2

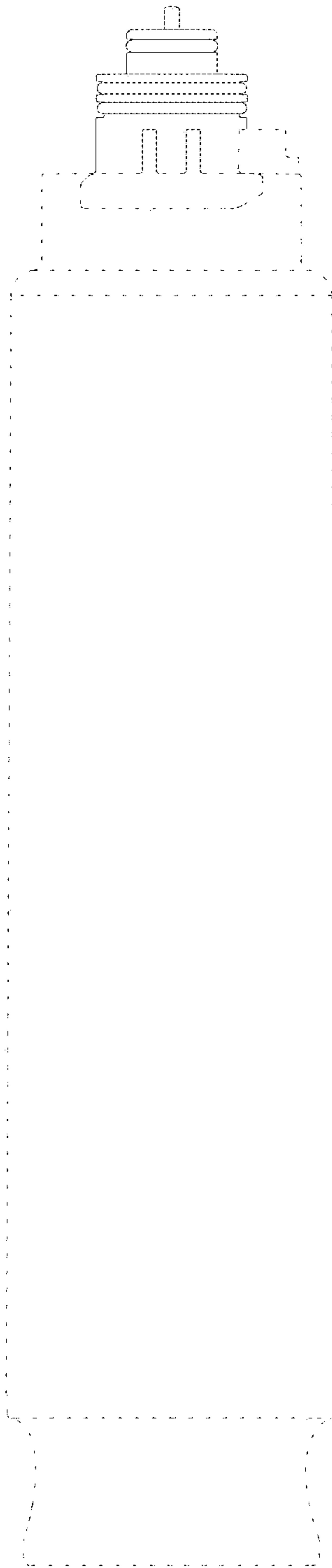


FIG. 3

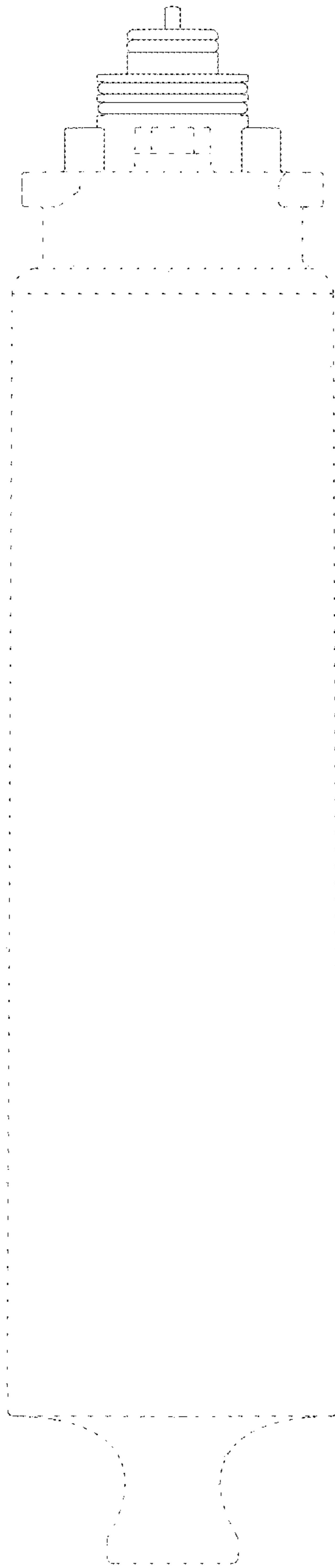


FIG. 4

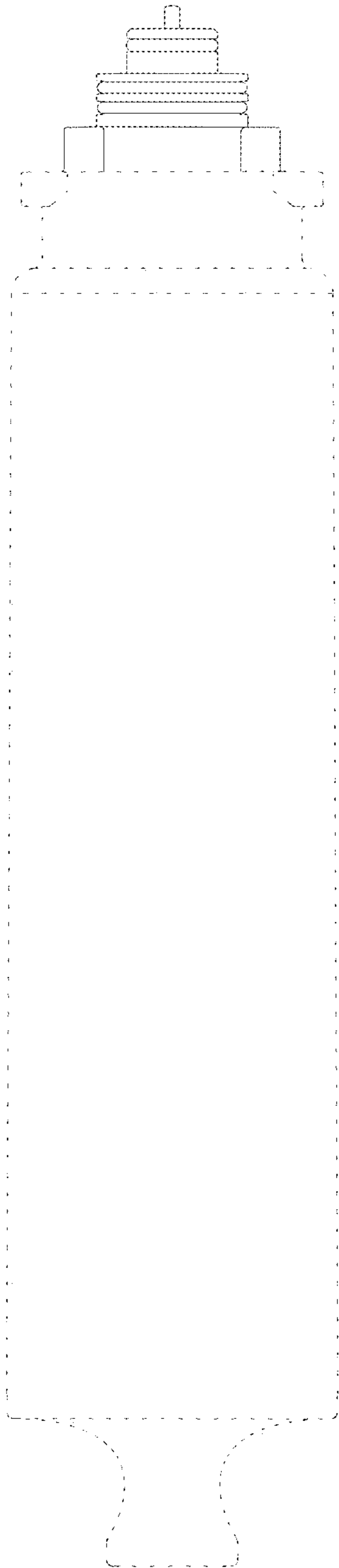


FIG. 5

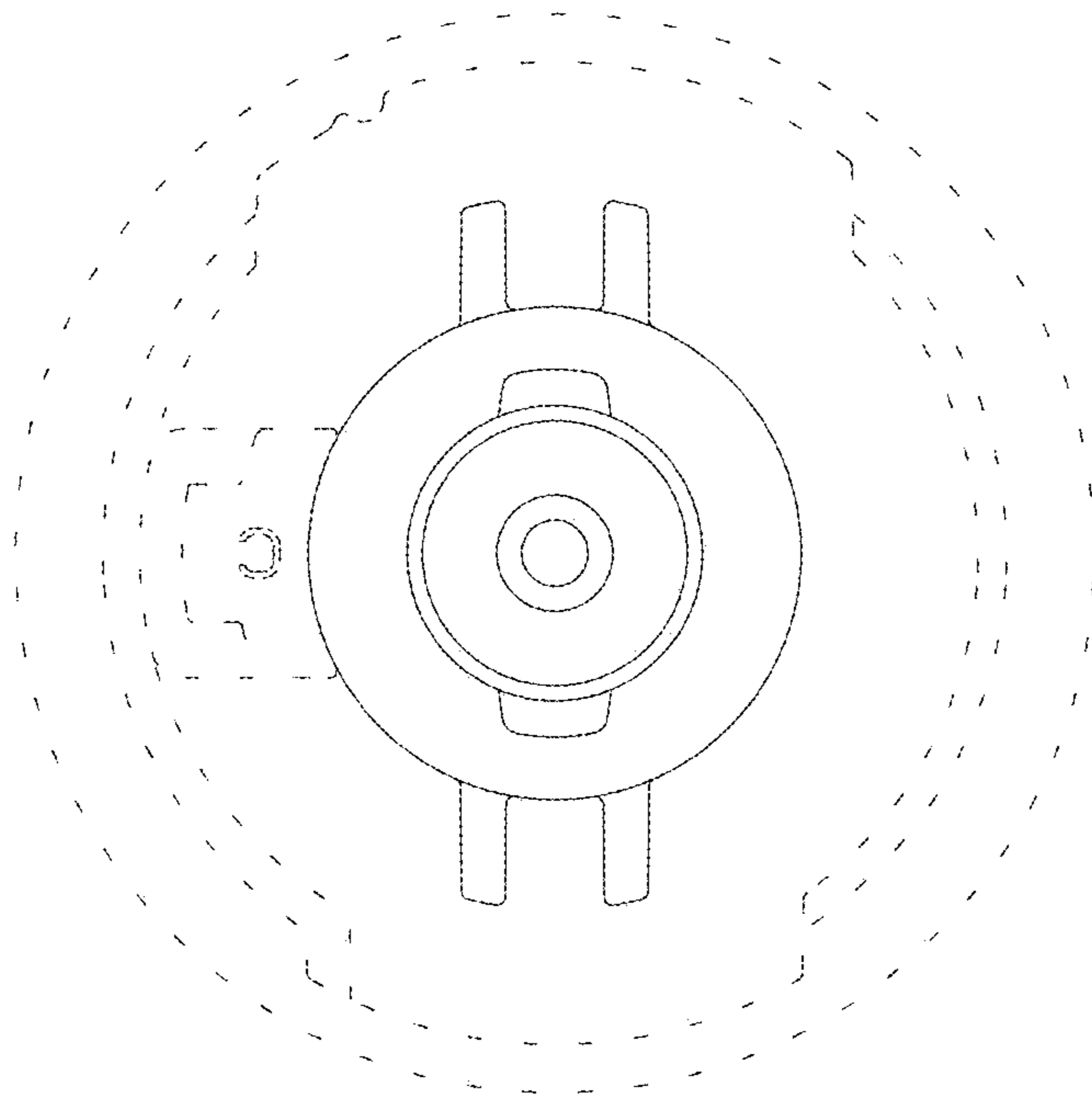


FIG. 6

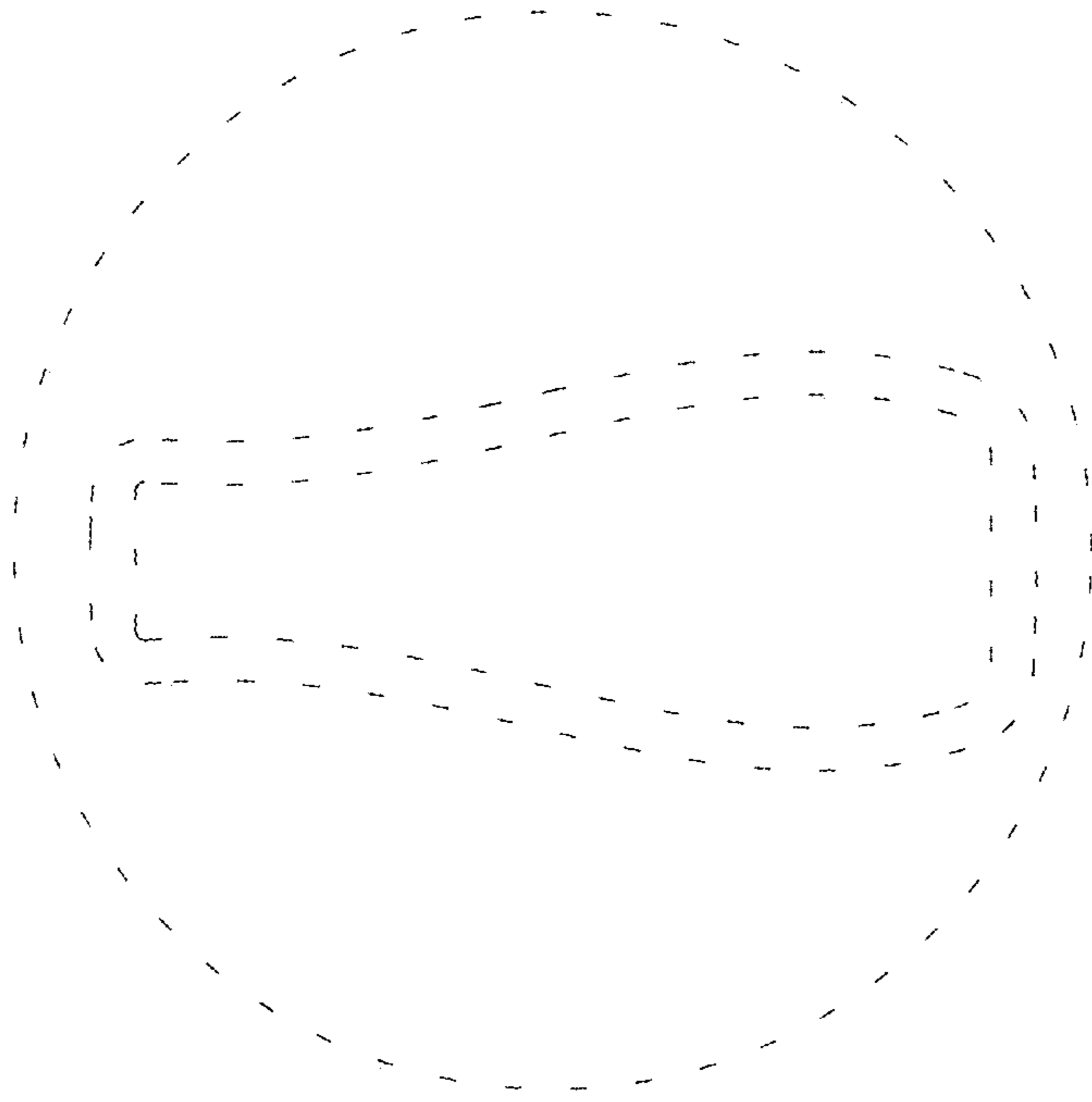


FIG. 7