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(12) **United States Design Patent** (10) **Patent No.:** **US D884,749 S**
Aune et al. (45) **Date of Patent:** **** May 19, 2020**

(54) OILFIELD HYDRATION UNIT	D283,226 S * 4/1986 Hornhardt D15/10
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(71) Applicant: Liberty Oilfield Services LLC, Denver, CO (US)	D381,666 S * 7/1997 Del Zotto D15/10
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(72) Inventors: Roy Aune, Denver, CO (US); Jeffrey Brian Rother, Oklahoma City, OK (US); Kevin Thomas Hufnagel, Oklahoma City, OK (US)	D384,082 S * 9/1997 Lucky, Sr. D15/10
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Related U.S. Application Data

(63) Continuation of application No. 29/612,897, filed on Aug. 4, 2017, now abandoned.
(51) **LOC (12) Cl.** **15-03**
(52) **U.S. Cl.**
USPC **D15/21**
(58) **Field of Classification Search**
USPC D15/10, 21, 123, 27
CPC . C09K 8/62; C09K 8/68; B01F 5/0206; B01F 5/0606; B01F 5/10; B01F 5/106; B01F 5/0212; B01F 5/12; B01F 3/12; B01F 3/1271; B01F 2215/0081
See application file for complete search history.

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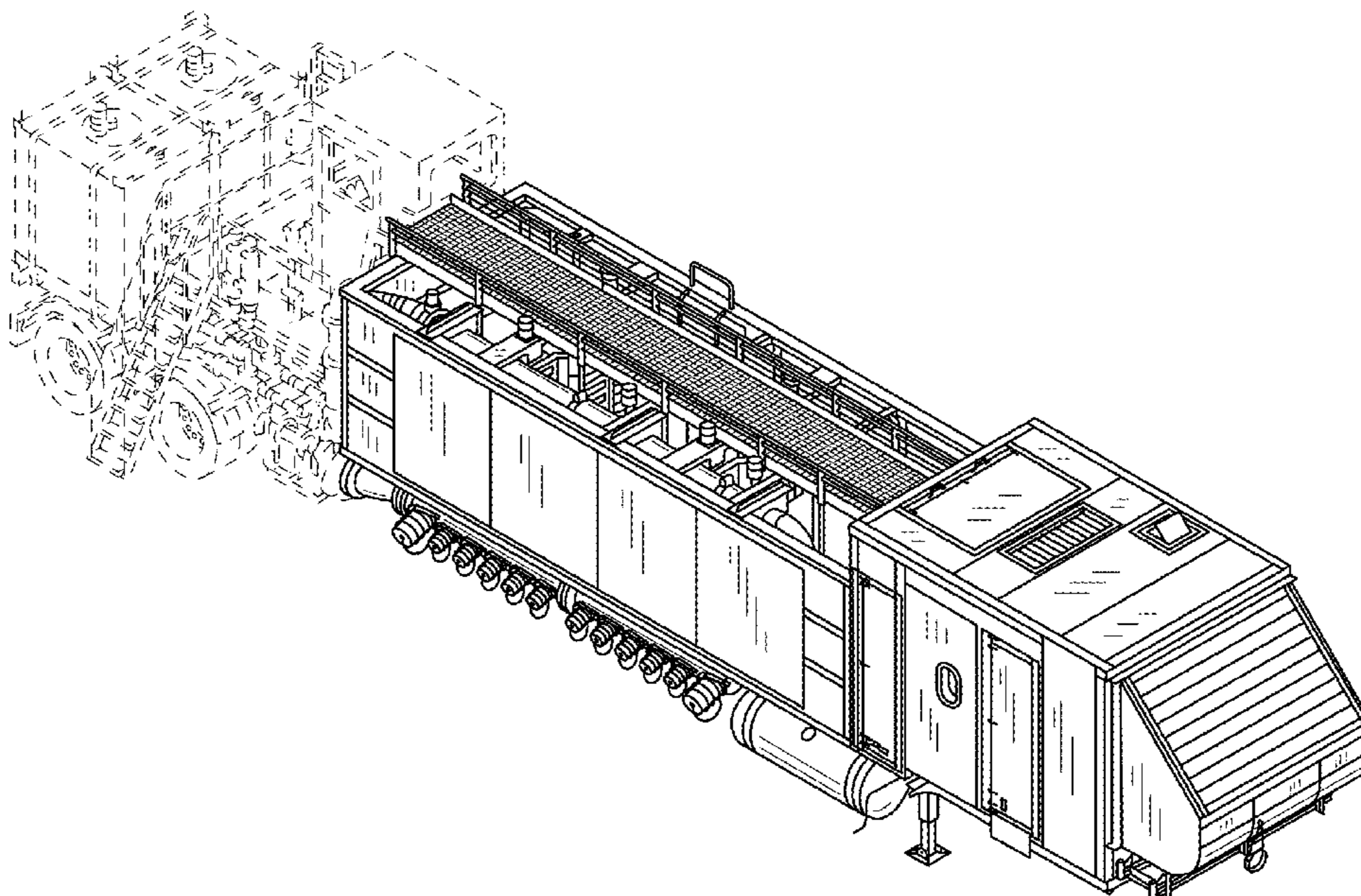
(57) **CLAIM**

The ornamental design for an oilfield hydration unit, as shown and described.

DESCRIPTION

FIG. 1 is a top left perspective view of an oilfield hydration unit that embodies the ornamental design;
FIG. 2 is a front elevation view of the oilfield hydration unit;
FIG. 3 is a rear elevation view of the oilfield hydration unit;
FIG. 4 is a left side elevation view of the oilfield hydration unit;
FIG. 5 is a right side elevation view of the oilfield hydration unit;
FIG. 6 is a top plan view of the oilfield hydration unit; and,
FIG. 7 is a bottom plan view of the oilfield hydration unit. Dashed lines shown in the drawings illustrate unclaimed features of the ornamental design.

1 Claim, 6 Drawing Sheets



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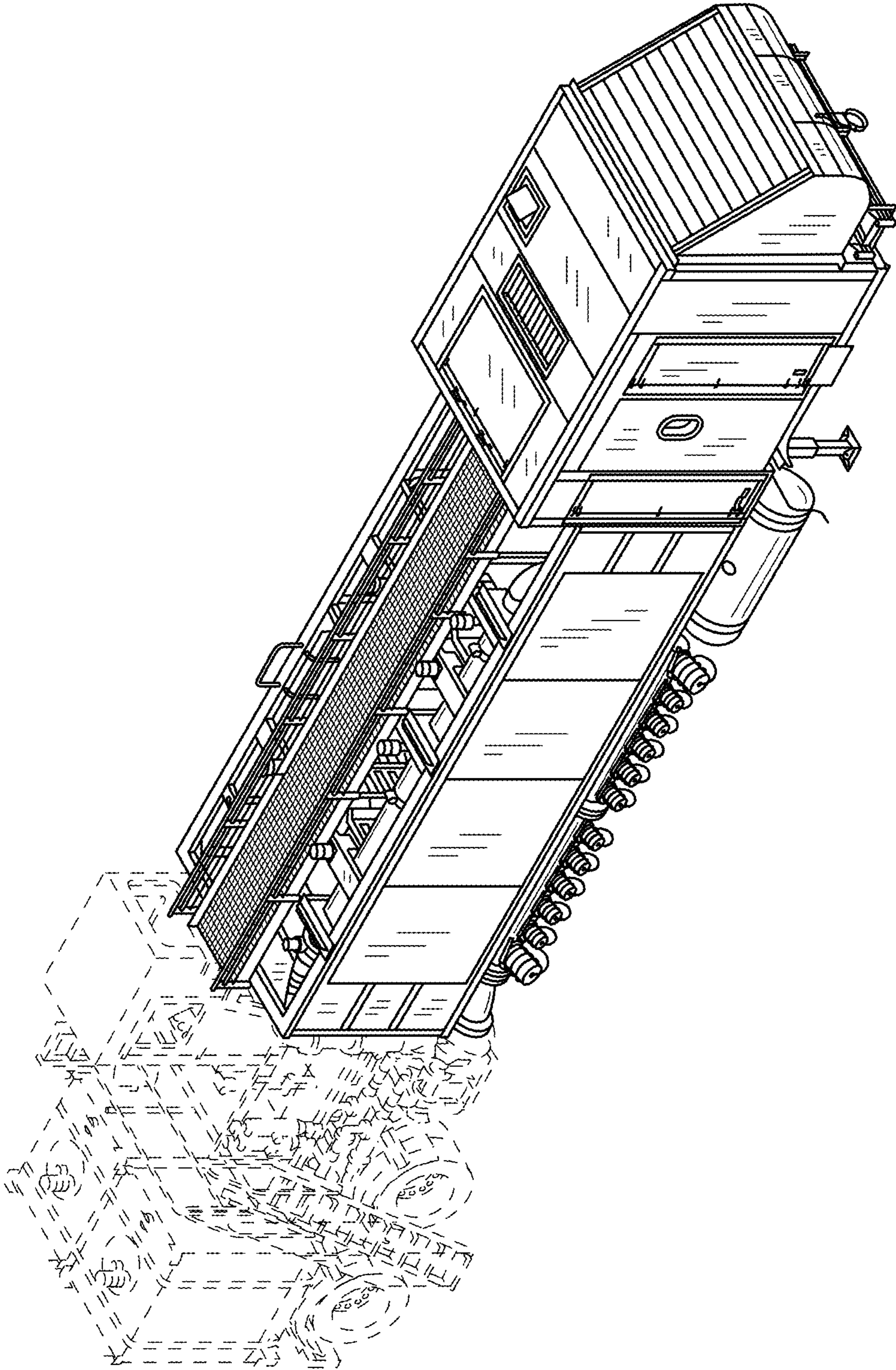


FIG.1

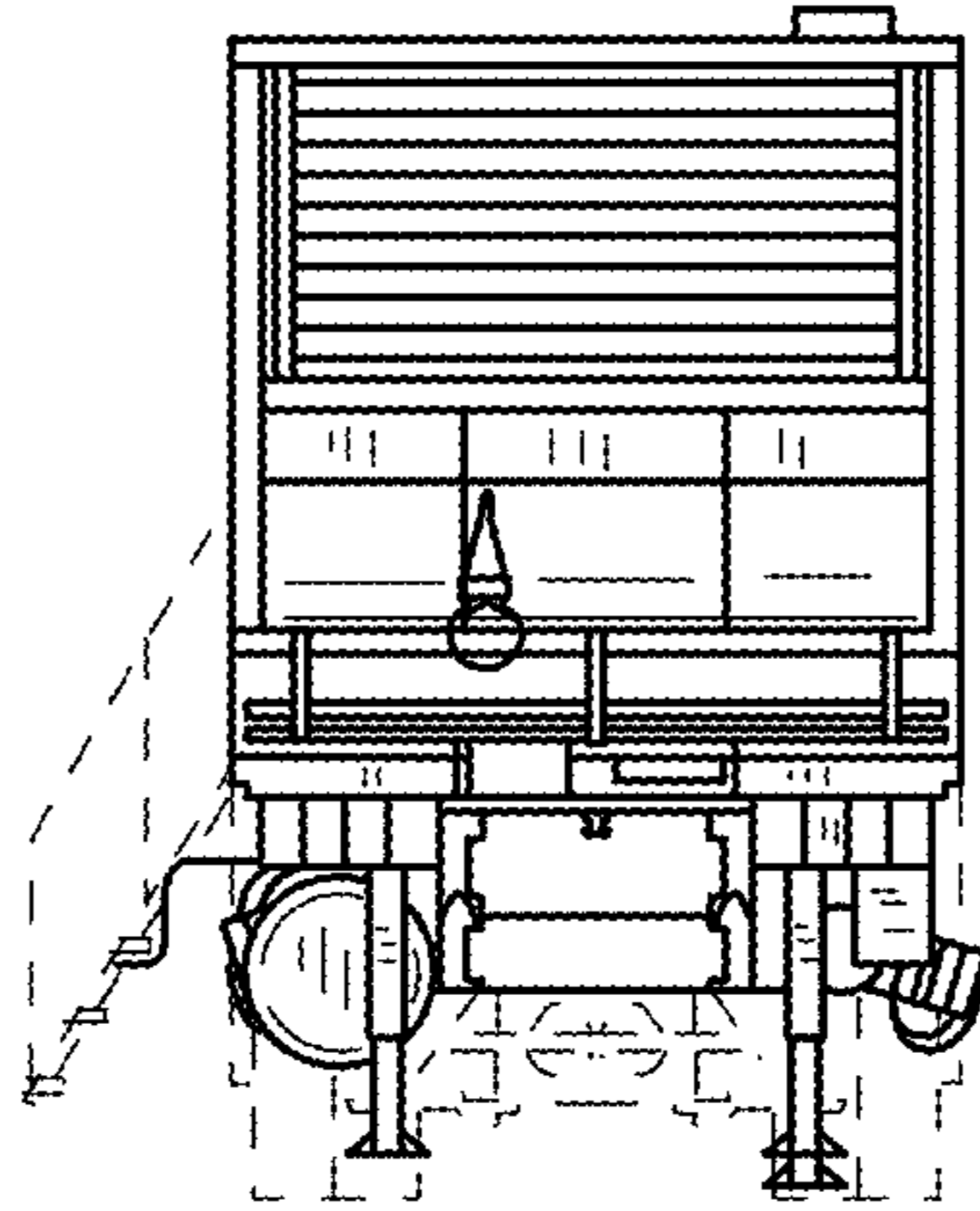


FIG. 2

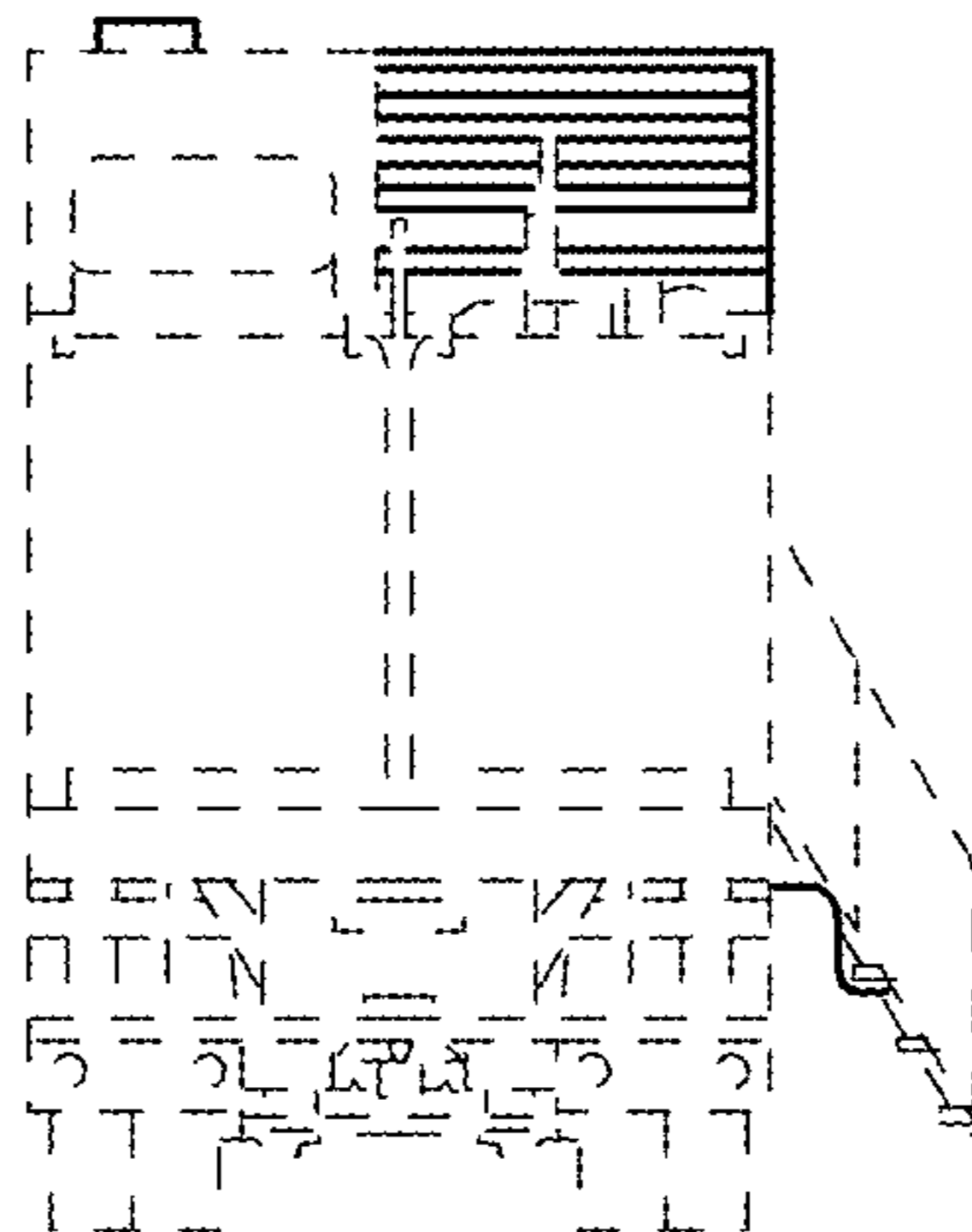


FIG. 3

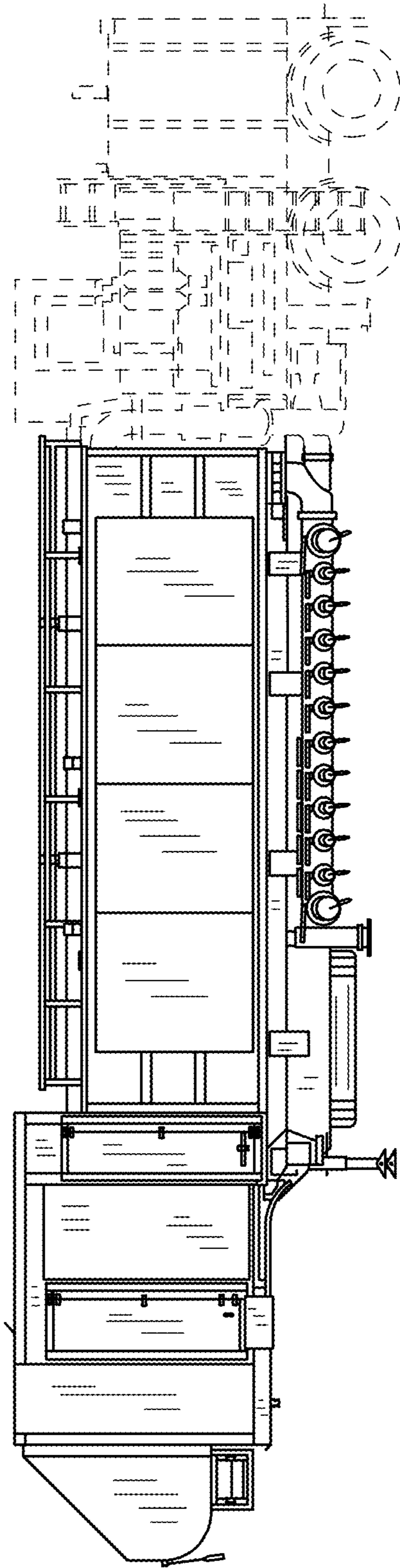


FIG.4

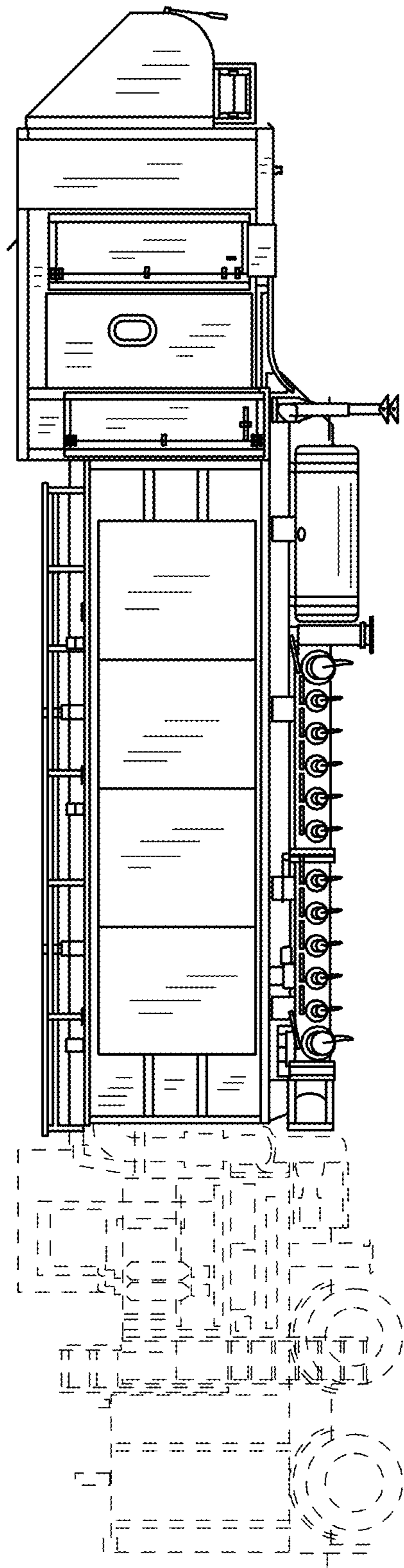


FIG.5

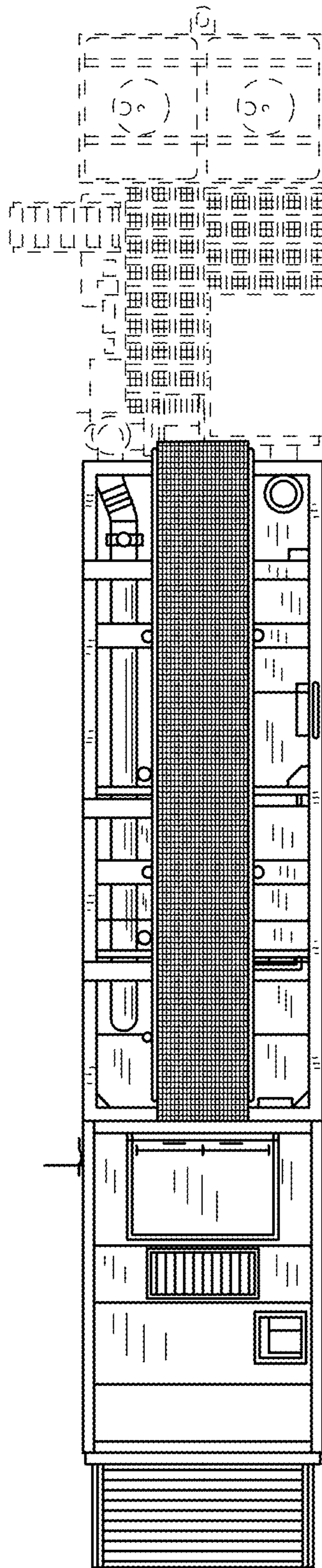


FIG.6

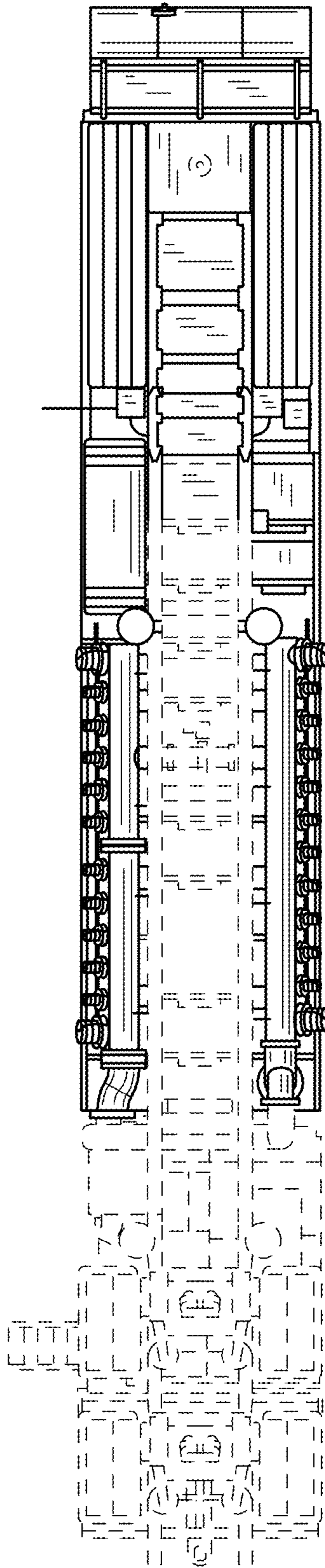


FIG. 7