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(12) **United States Design Patent** (10) **Patent No.:** **US D878,517 S**
Zou (45) **Date of Patent:** **** Mar. 17, 2020**

- (54) **FILTER UNIT**
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- (**) Term: **15 Years**
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- (51) **LOC (12) Cl.** **23-01**
- (52) **U.S. Cl.**
USPC **D23/209**; D23/259
- (58) **Field of Classification Search**
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D23/262, 313; D9/434, 448, 452, 516,
D9/549, 682, 685, 688, 690, 738
CPC B05B 7/0425; E03C 1/08; E03C 1/084;
E03C 1/086; E03C 2001/026
See application file for complete search history.

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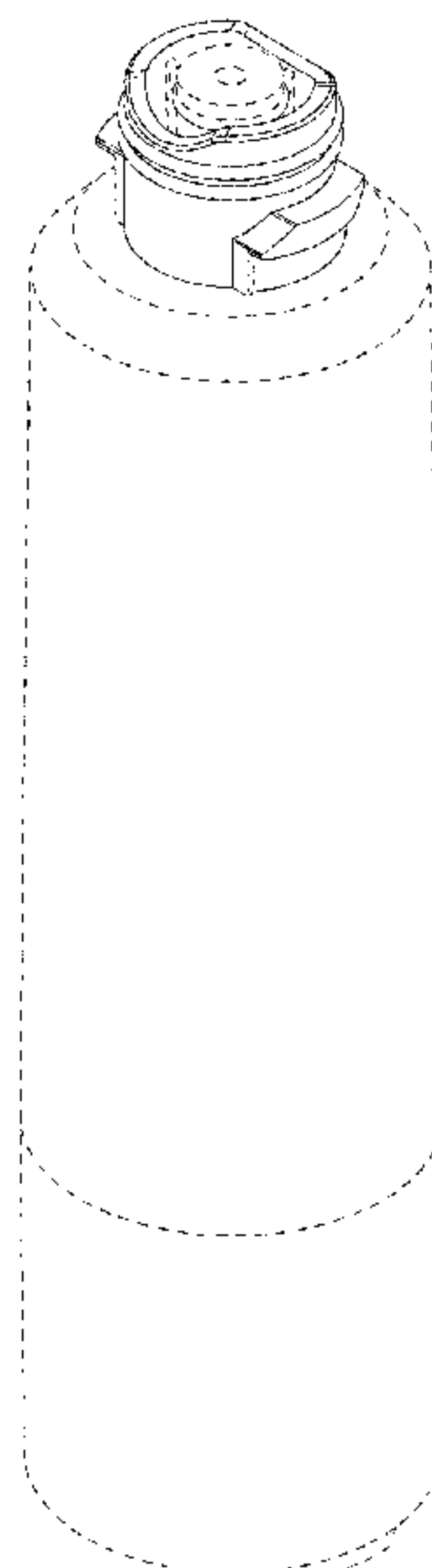
(57) **CLAIM**

The ornamental design for a filter unit, as shown and described.

DESCRIPTION

FIG. 1 is a Front elevational view of a filter unit showing my new design;
 FIG. 2 is a Rear elevational view thereof;
 FIG. 3 is a Left side view thereof;
 FIG. 4 is a Right side view thereof;
 FIG. 5 is a Top plan view thereof;
 FIG. 6 is a Bottom plan view thereof; and,
 FIG. 7 is a Perspective view thereof.
 The broken lines in the drawing depict portions of the filter unit that form no part of the claimed design.

1 Claim, 7 Drawing Sheets



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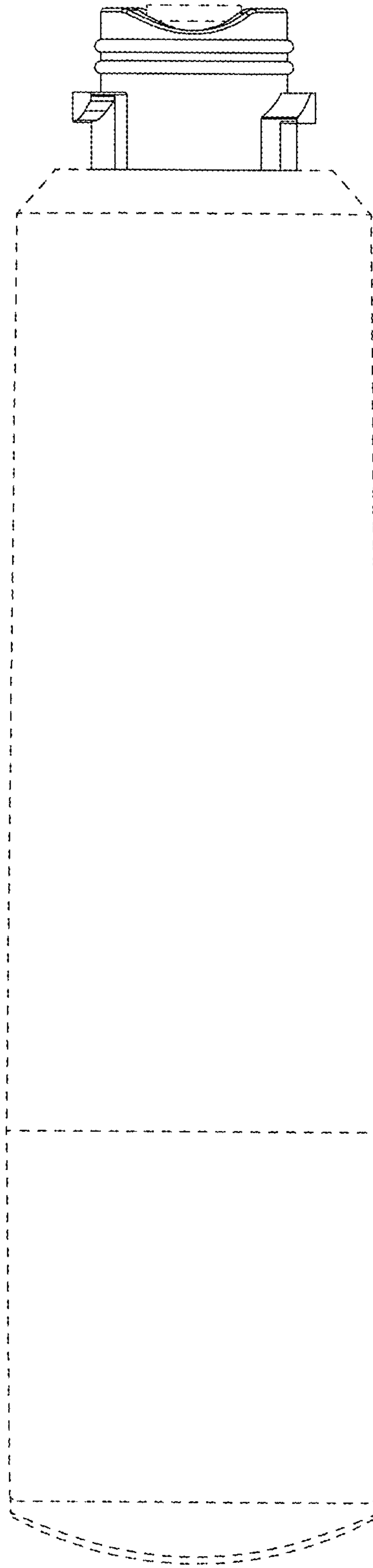


FIG. 1

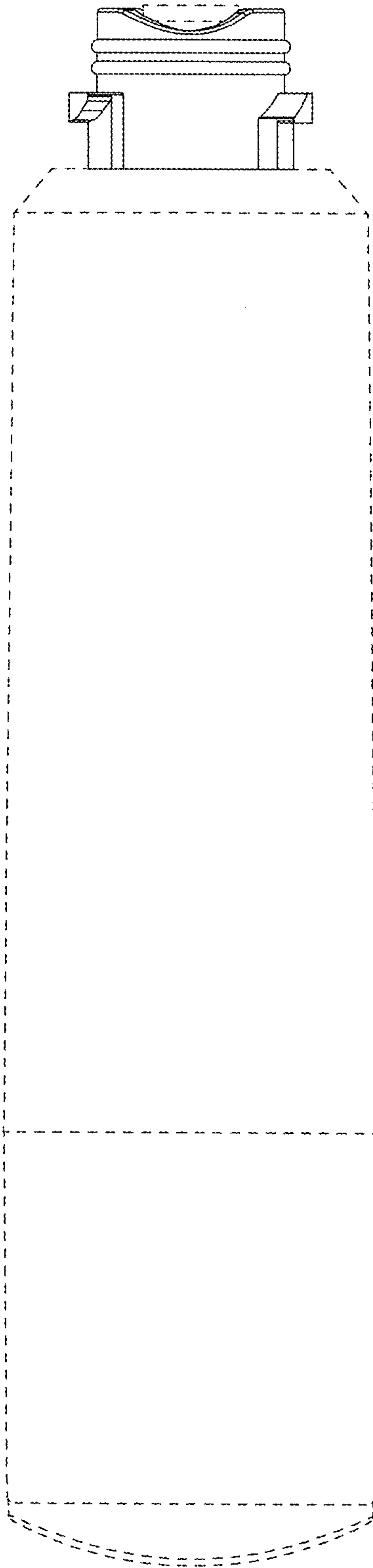


FIG. 2

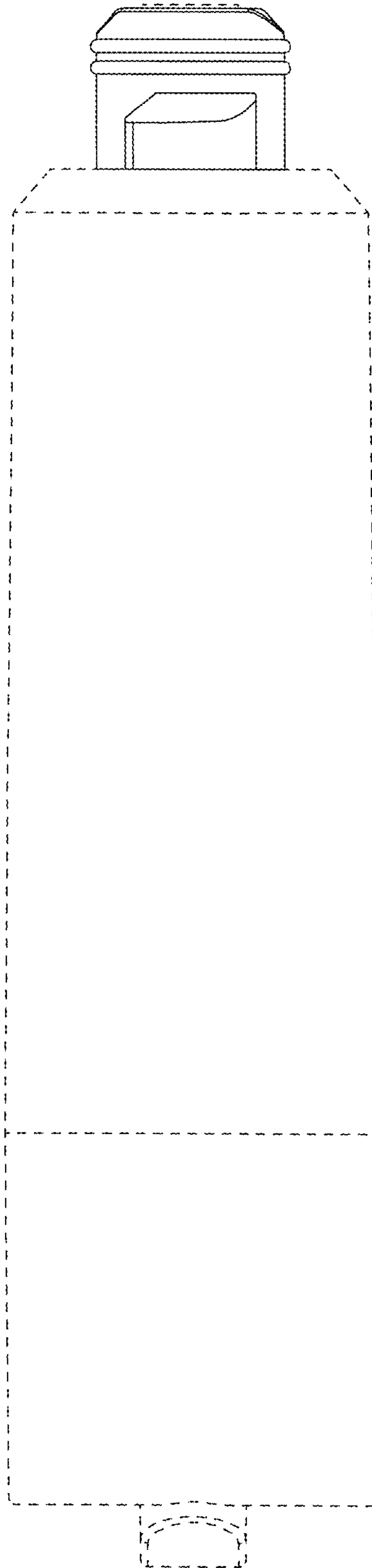


FIG. 3

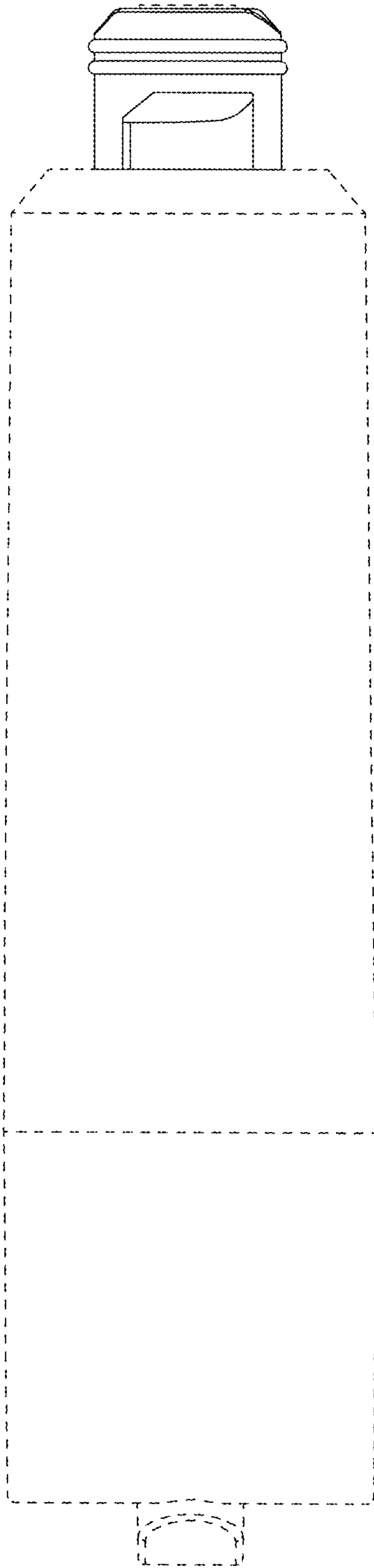


FIG. 4

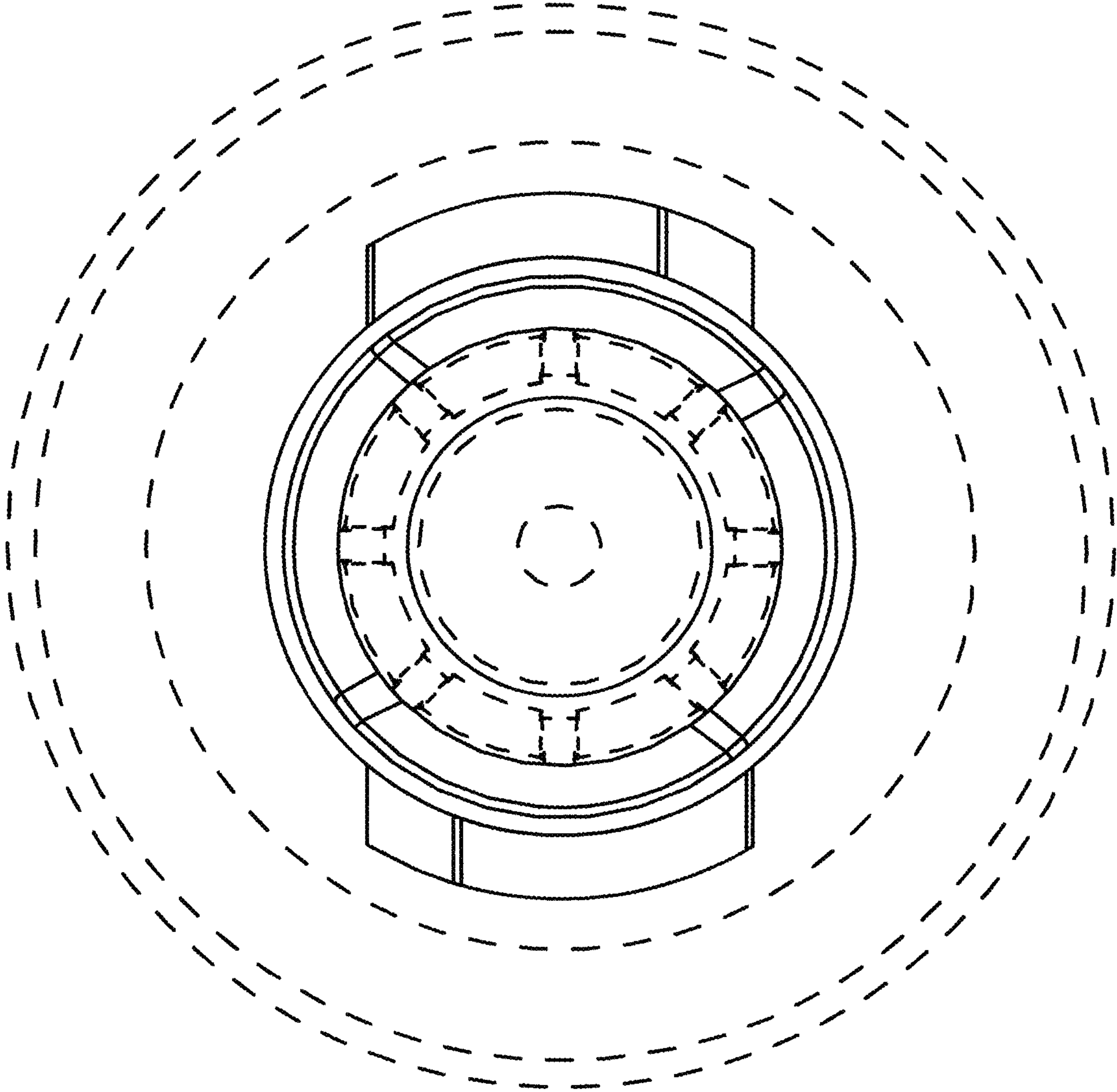


FIG. 5

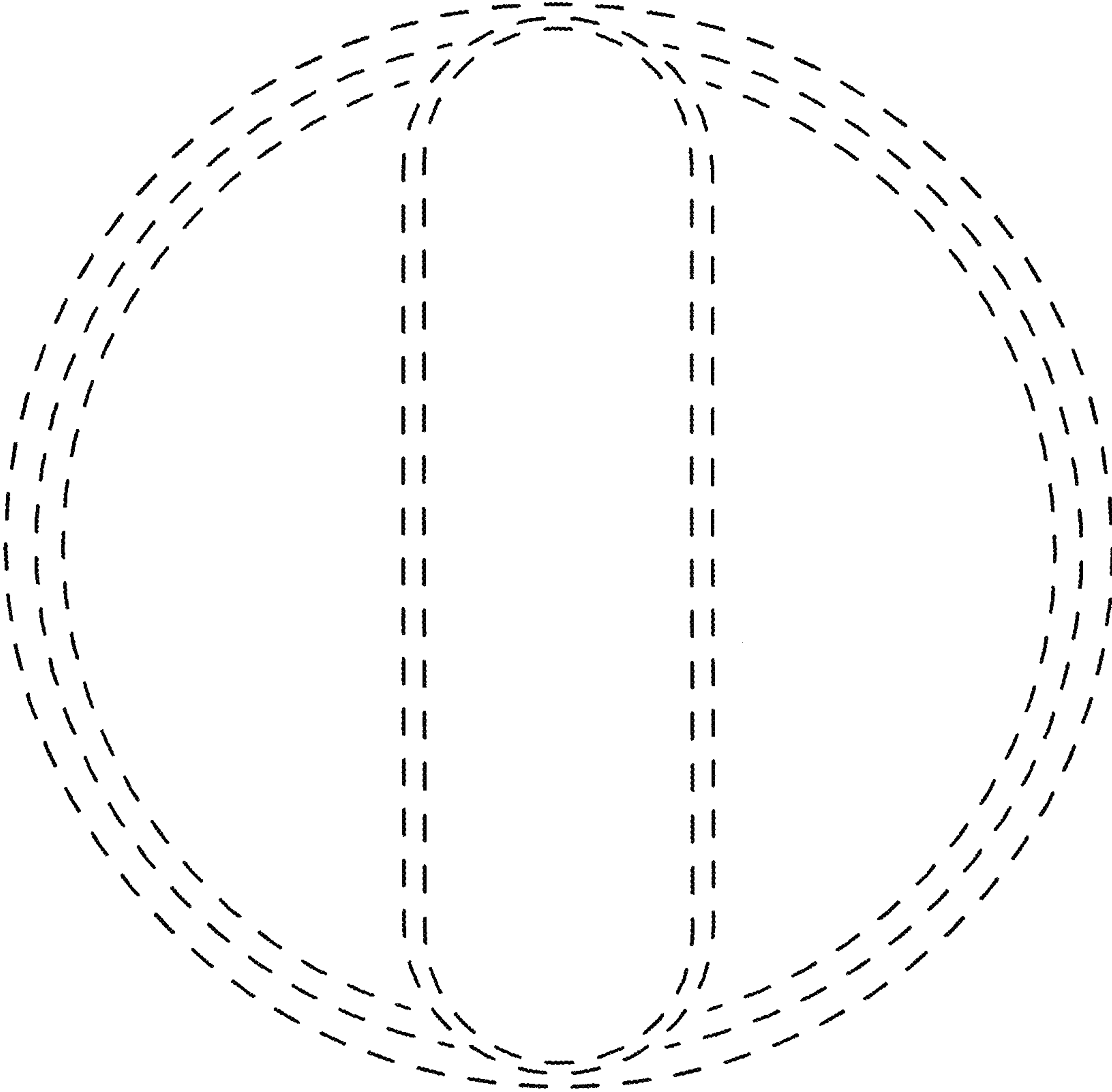


FIG. 6

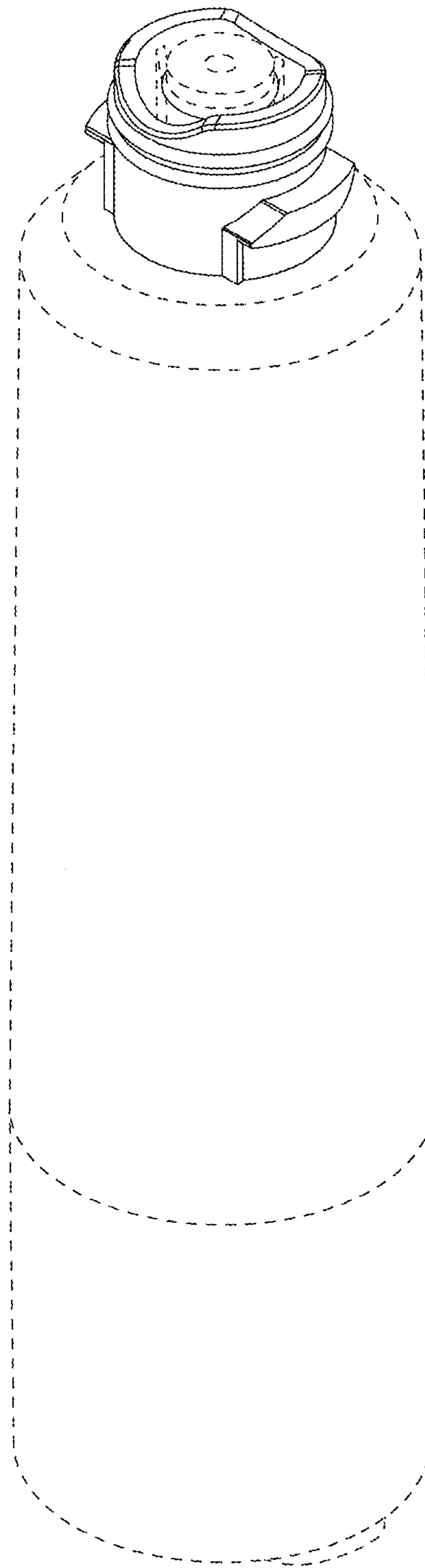


FIG. 7