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(12) **United States Design Patent** (10) **Patent No.:** **US D878,517 S**  
**Zou** (45) **Date of Patent:** **\*\* Mar. 17, 2020**

(54) **FILTER UNIT**  
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(52) **U.S. Cl.**  
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(58) **Field of Classification Search**  
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D9/549, 682, 685, 688, 690, 738  
CPC ..... B05B 7/0425; E03C 1/08; E03C 1/084;  
E03C 1/086; E03C 2001/026  
See application file for complete search history.

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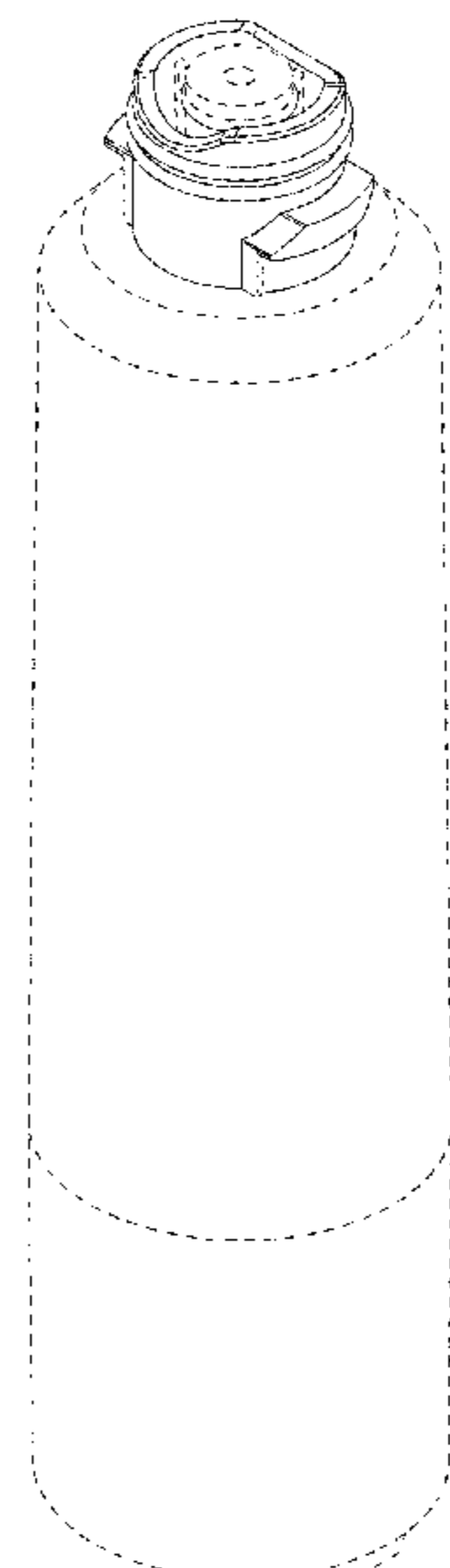
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(57) **CLAIM**  
The ornamental design for a filter unit, as shown and described.

**DESCRIPTION**

FIG. 1 is a Front elevational view of a filter unit showing my new design;  
FIG. 2 is a Rear elevational view thereof;  
FIG. 3 is a Left side view thereof;  
FIG. 4 is a Right side view thereof;  
FIG. 5 is a Top plan view thereof;  
FIG. 6 is a Bottom plan view thereof; and,  
FIG. 7 is a Perspective view thereof.  
The broken lines in the drawing depict portions of the filter unit that form no part of the claimed design.

**1 Claim, 7 Drawing Sheets**



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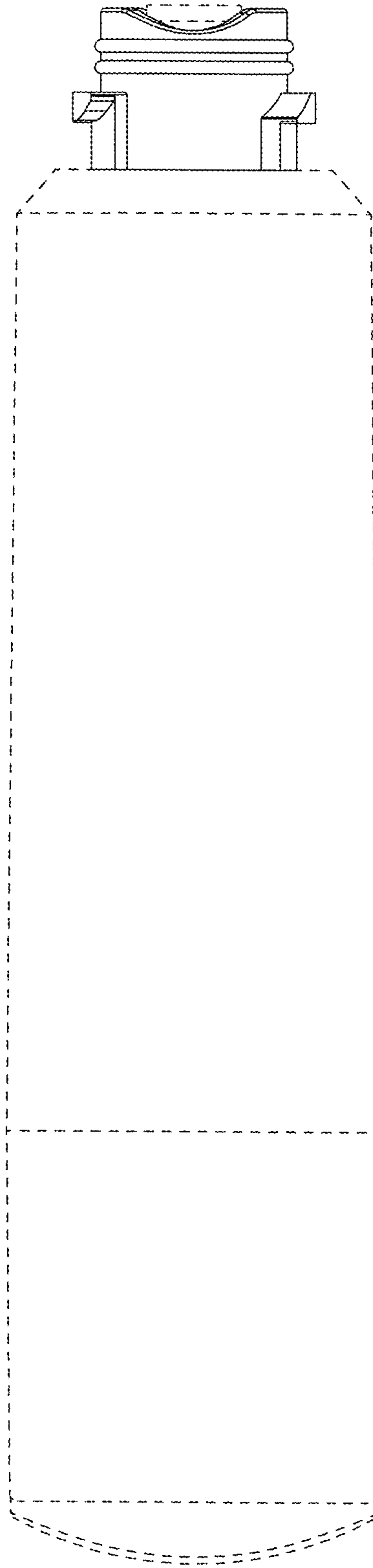


FIG. 1

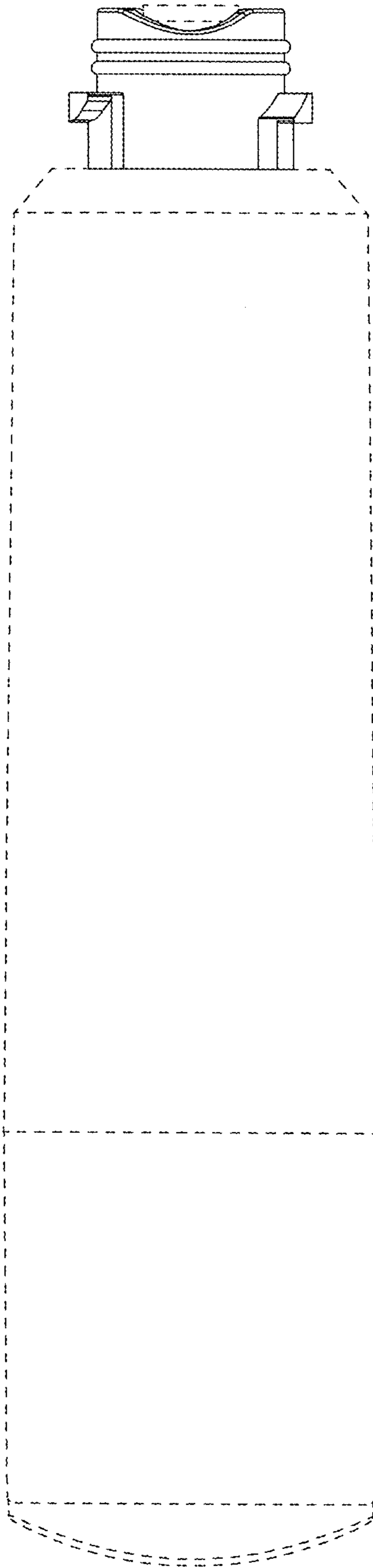


FIG. 2

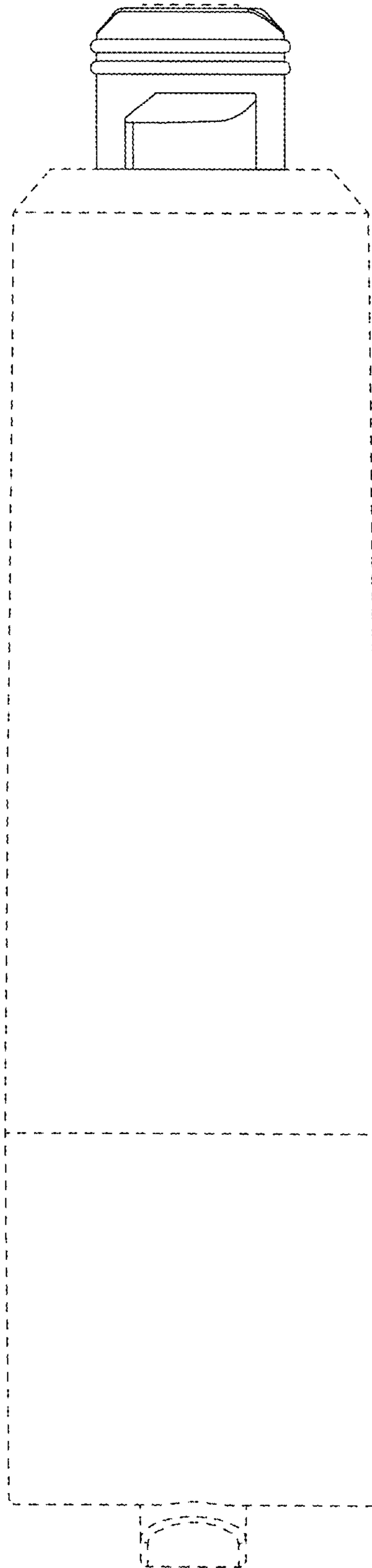


FIG. 3

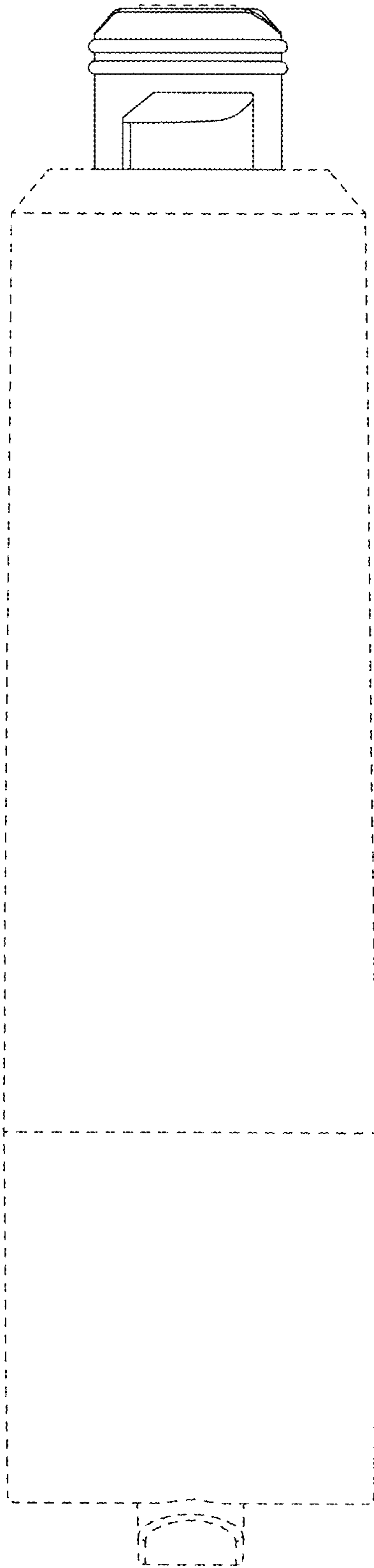


FIG. 4

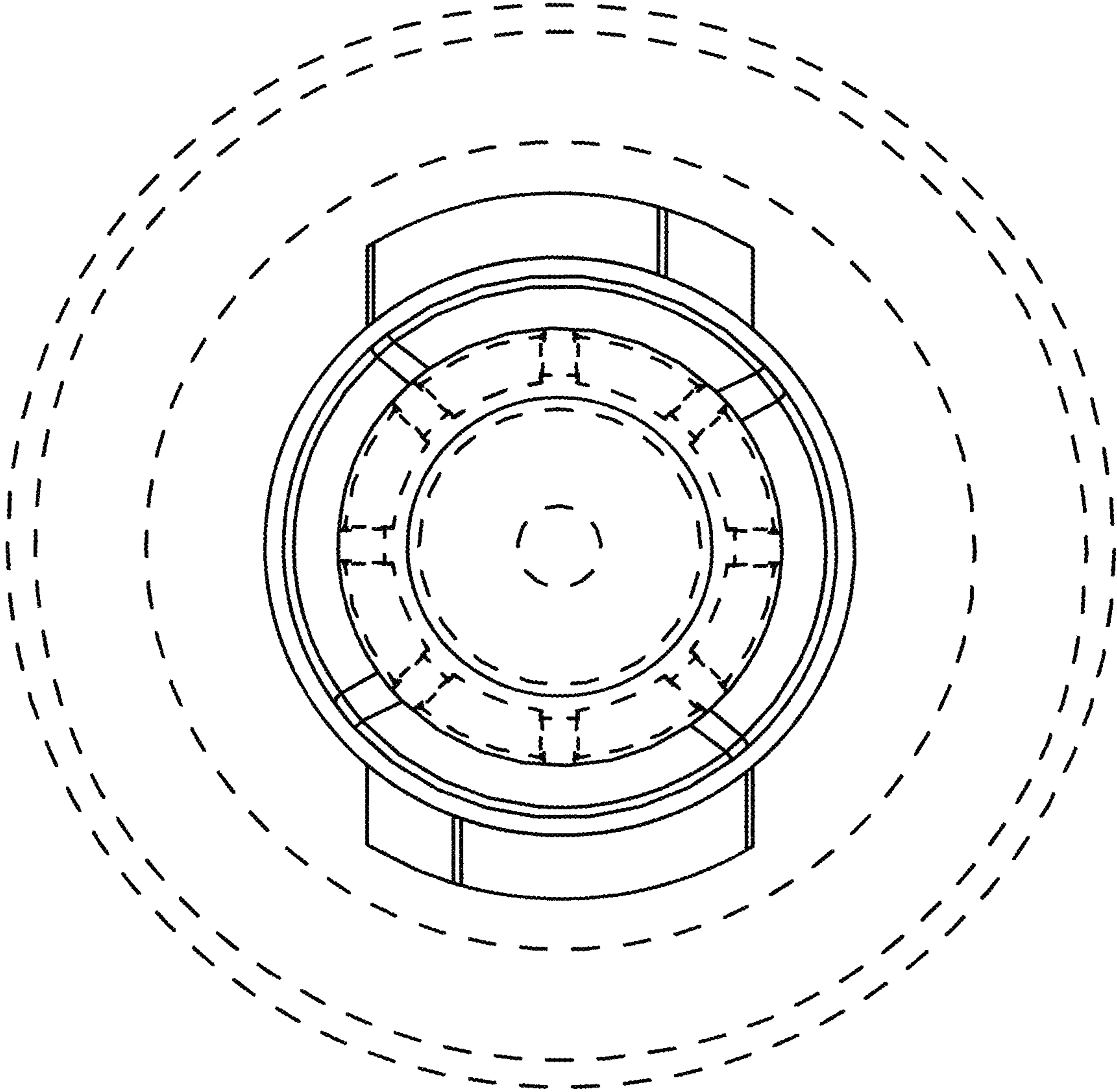


FIG. 5

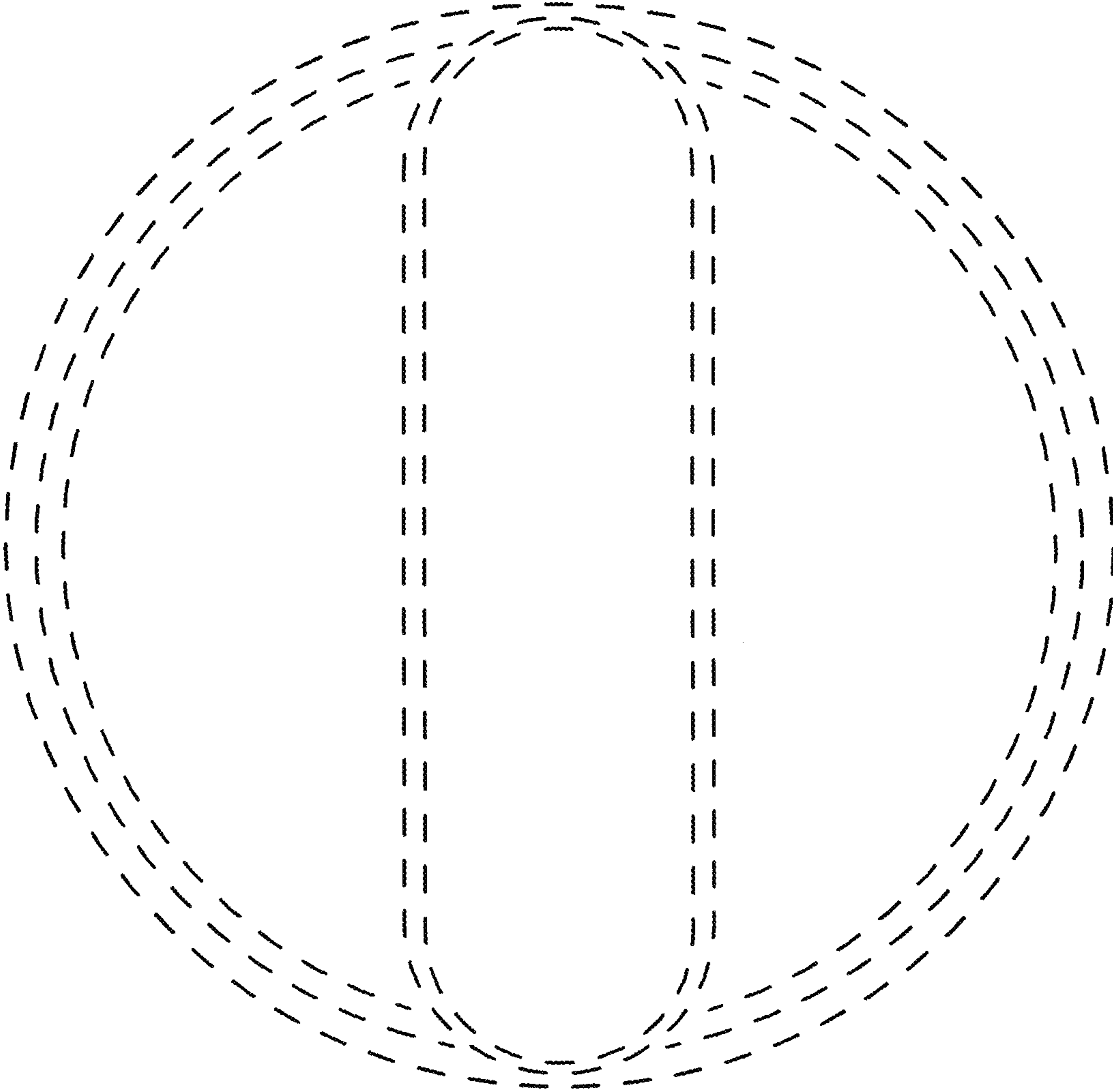


FIG. 6



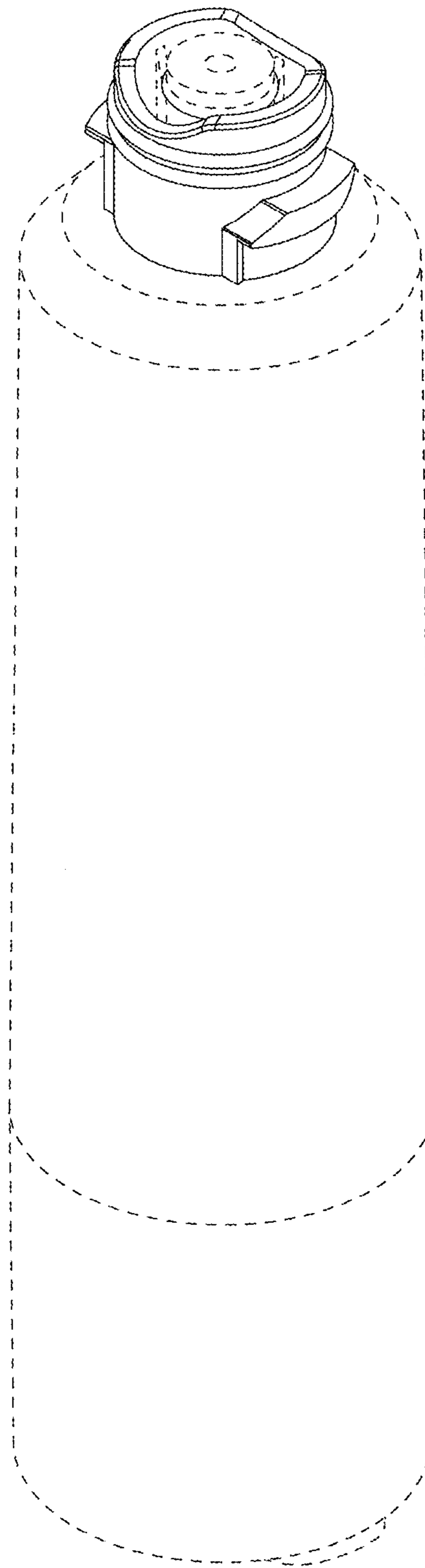


FIG. 7