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(12) **United States Design Patent** (10) **Patent No.:** **US D866,623 S**  
**Fenske** (45) **Date of Patent:** **\*\* Nov. 12, 2019**

(54) **DIE** D548,250 S \* 8/2007 Baumeister ..... D15/138  
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(72) Inventor: **John Russell Fenske**, Machesney Park, IL (US) D568,347 S \* 5/2008 Manera ..... D15/136  
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(\*\*) Term: **15 Years** DE 1107485 B 5/1961  
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(21) Appl. No.: **29/637,472** GB 854285 11/1960

(22) Filed: **Feb. 19, 2018**

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**Related U.S. Application Data**

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(62) Division of application No. 15/816,591, filed on Nov. 17, 2017.

(51) **LOC (12) Cl.** ..... **15-09**

(52) **U.S. Cl.**  
USPC ..... **D15/136**

(58) **Field of Classification Search**  
USPC ..... D15/122, 127, 128, 129, 135, 136, 138  
CPC ..... B21D 35/00; B23D 15/00; B23D 15/14;  
Y10T 83/8763; Y10T 83/9447  
See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a die, as shown and described.

**DESCRIPTION**

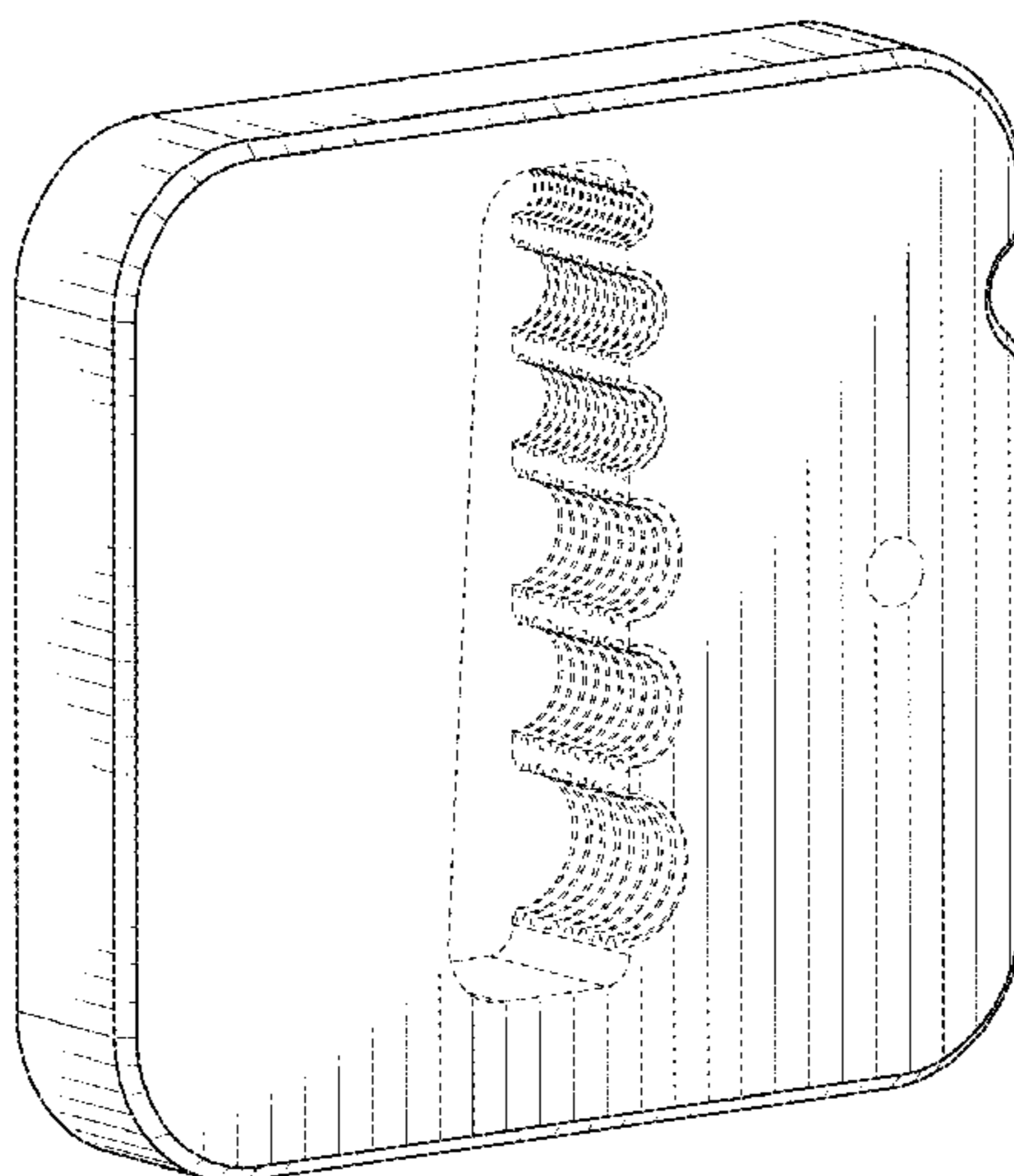
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FIG. 1 is a front perspective view of the die;  
FIG. 2 is a front elevation view of the die;  
FIG. 3 is a rear elevation view of the die;  
FIG. 4 is a left side elevation view of the die;  
FIG. 5 is a right side elevation view of the die;  
FIG. 6 is a top plan view of the die; and,  
FIG. 7 is a bottom plan view of the die.  
The broken lines in the drawings depict portions of the die which form no part of the claimed design.

**1 Claim, 3 Drawing Sheets**



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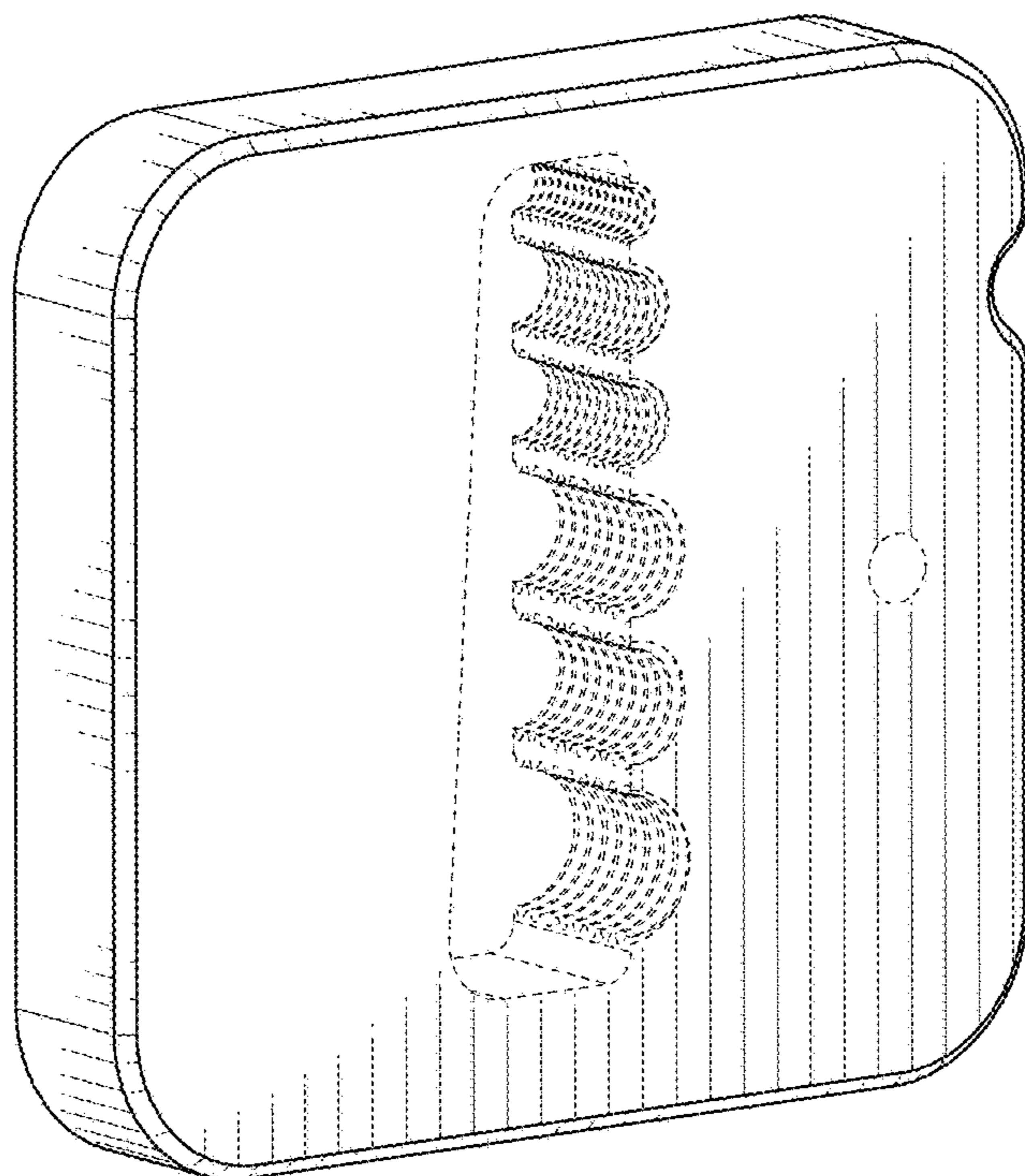


FIG. 1

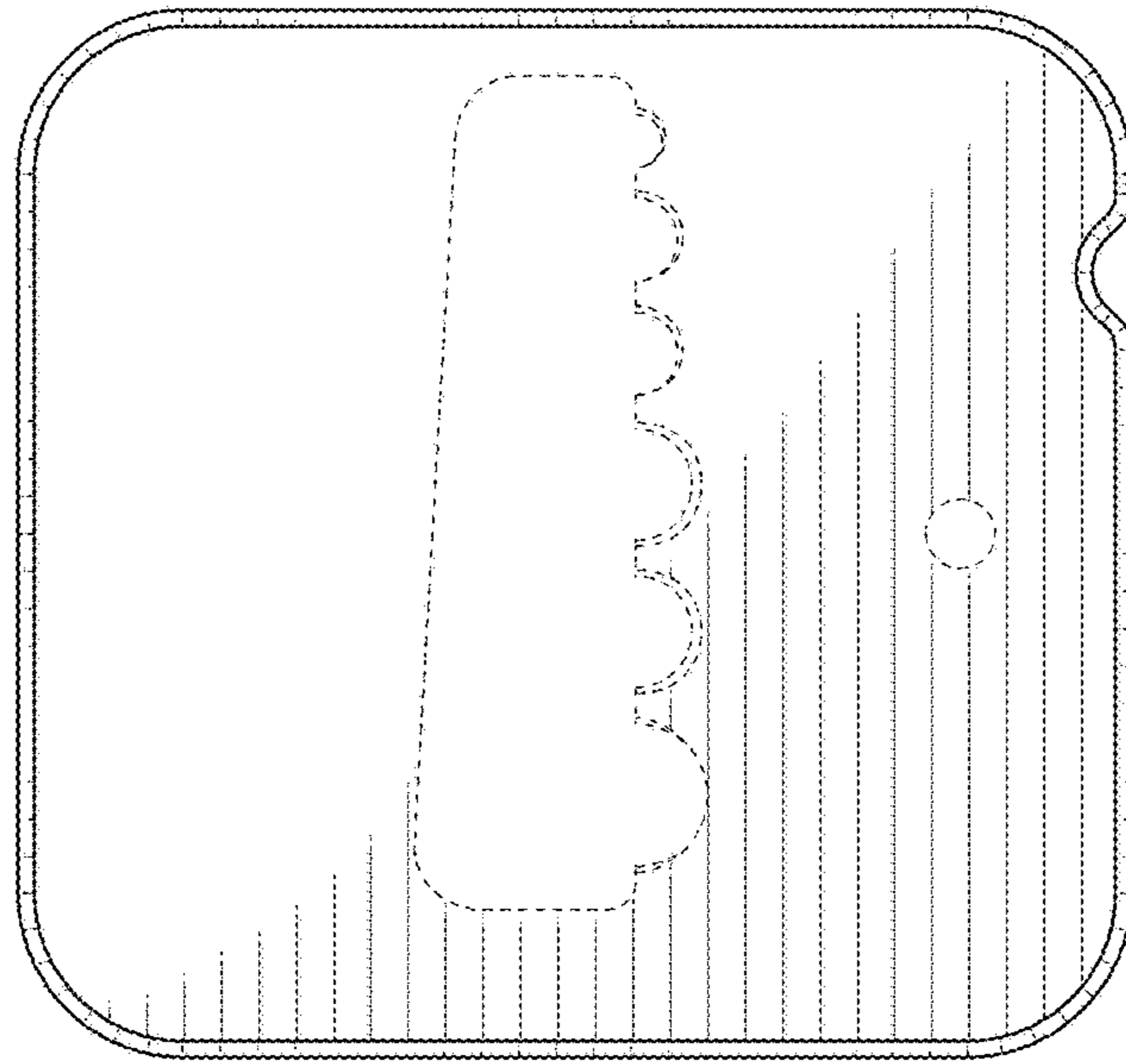


FIG. 2

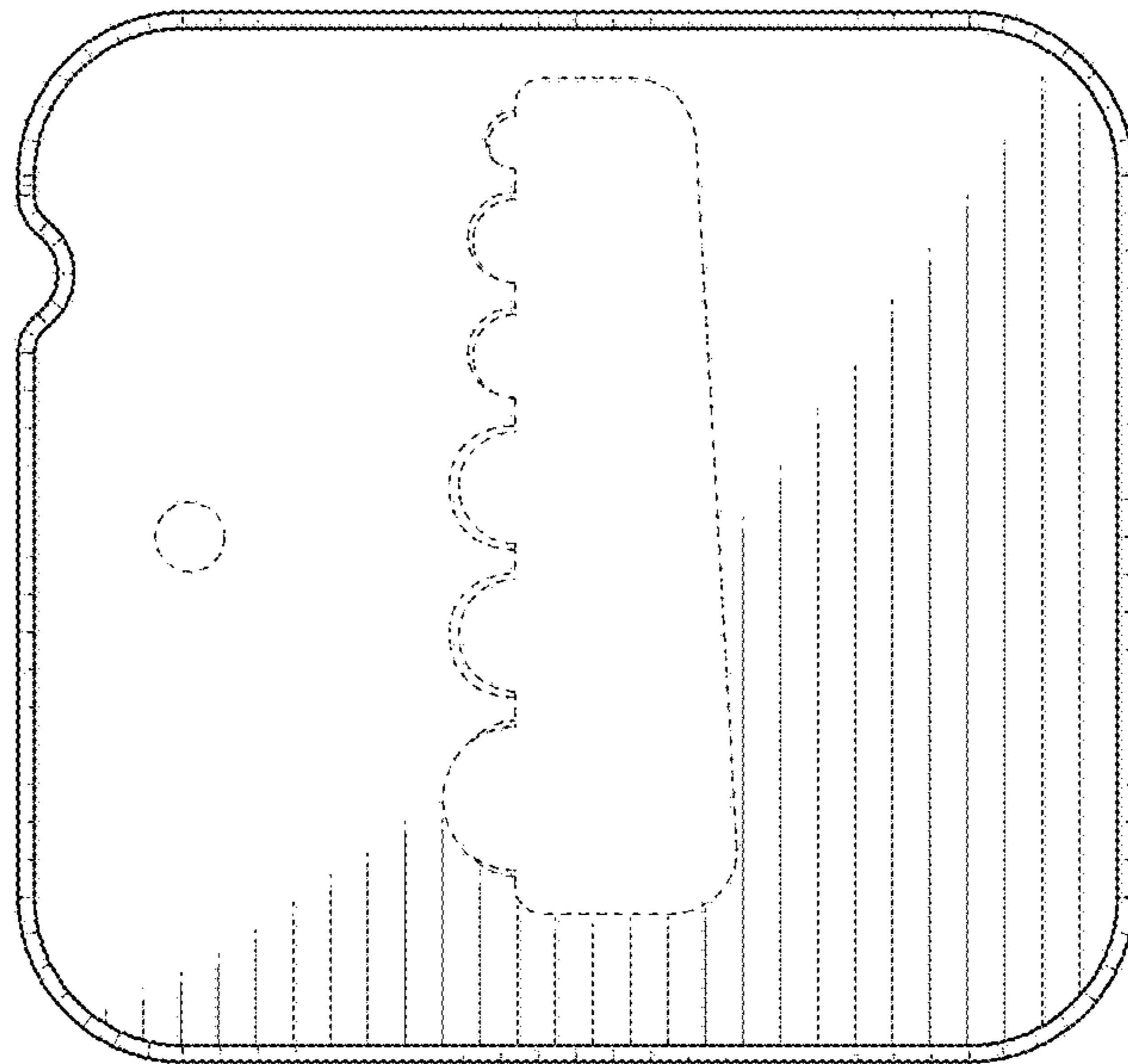


FIG. 3

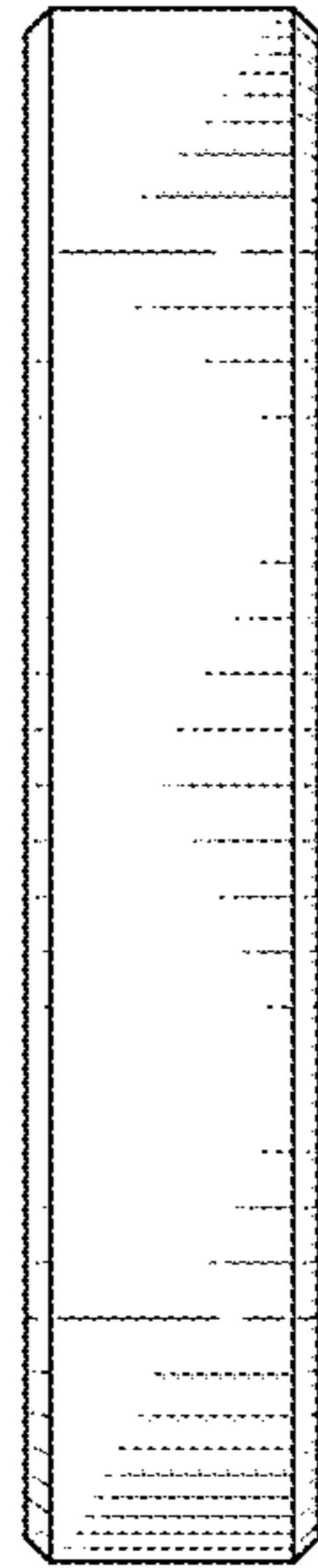


FIG. 4

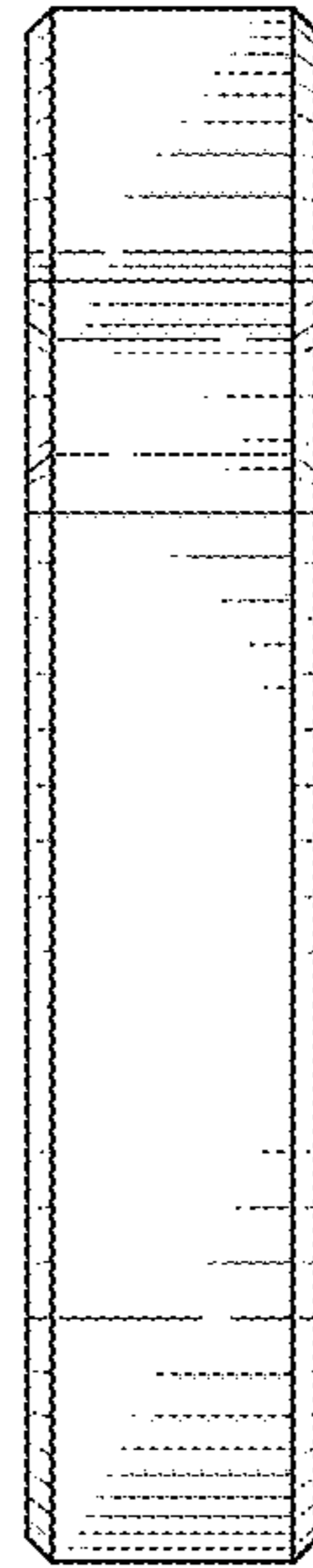


FIG. 5

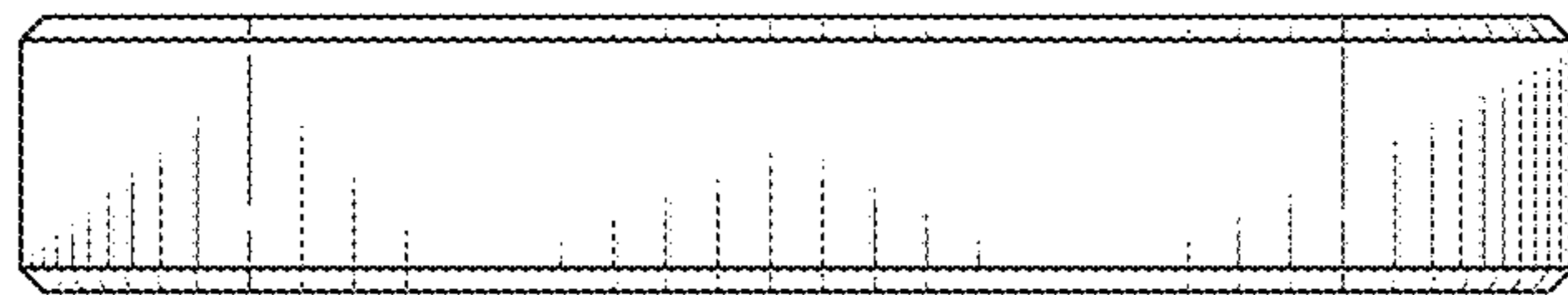


FIG. 6

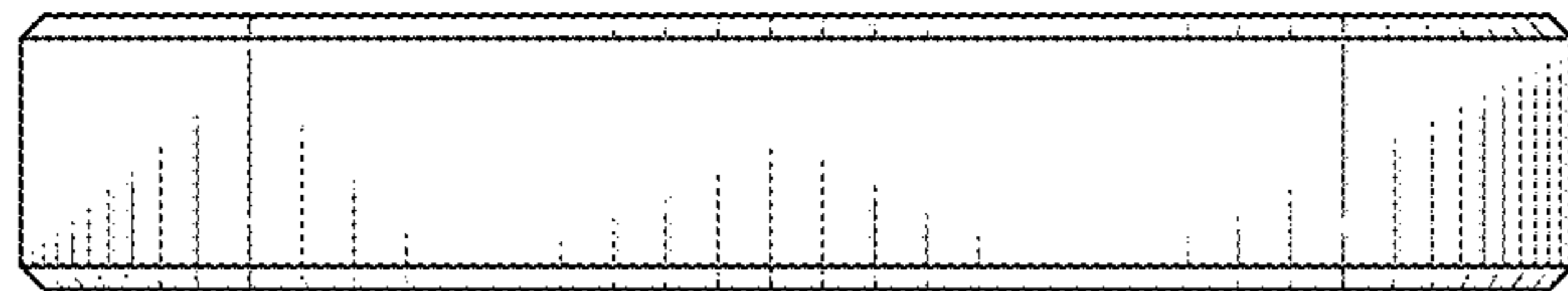


FIG. 7