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(12) **United States Design Patent** (10) **Patent No.:** **US D861,111 S**  
**Keller** (45) **Date of Patent:** **\*\* Sep. 24, 2019**

(54) **PLAY TOWER STRUCTURE SET**  
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CPC . A63G 21/00-21/22; A63G 9/00-9/22; A63G 31/00; A63B 9/00; A63B 2009/006; A63B 17/00; A63B 17/02; A63H 33/008  
See application file for complete search history.

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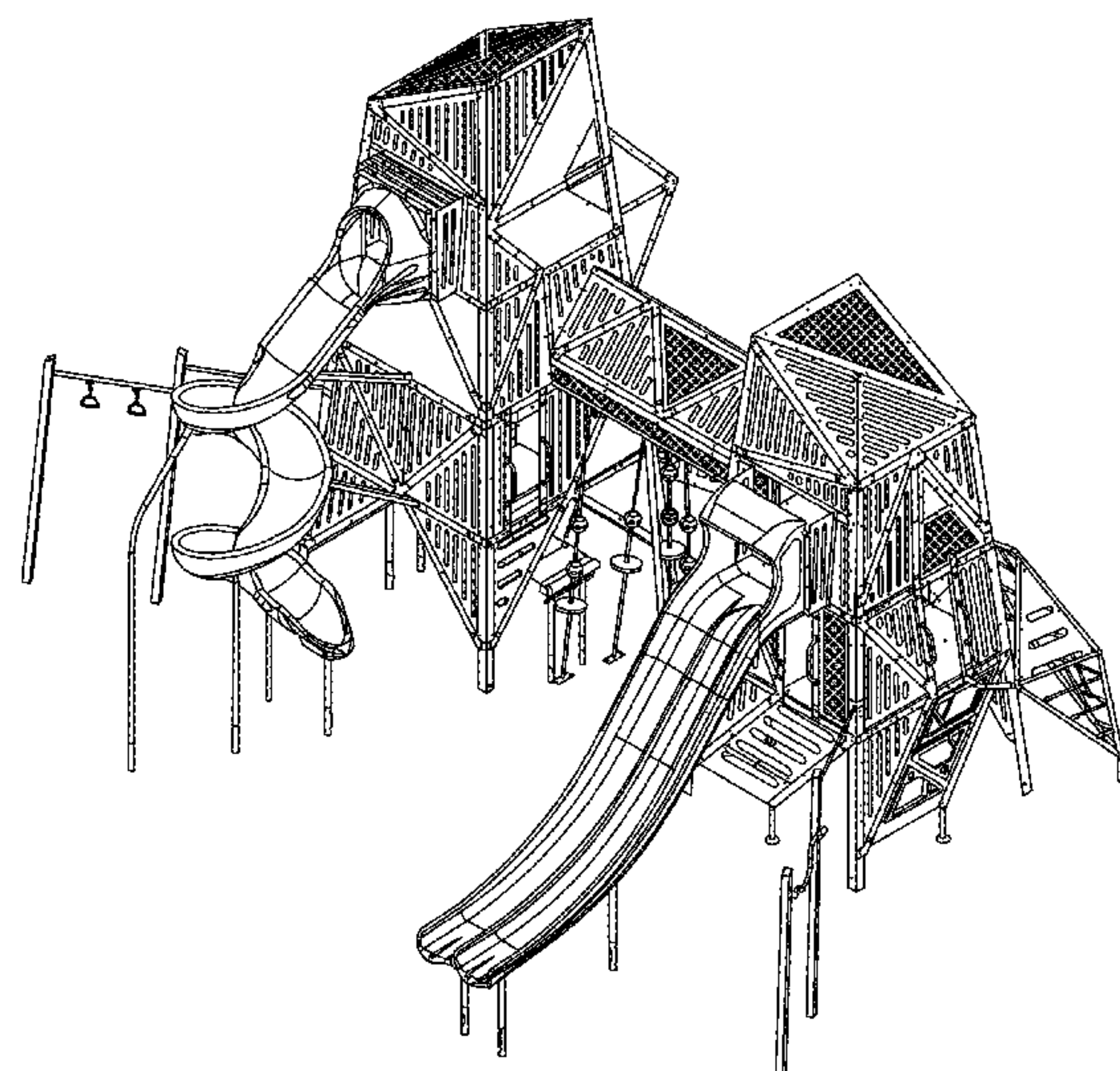
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(57) **CLAIM**  
The ornamental design for the play tower structure set, as shown and described.

**DESCRIPTION**

FIG. 1 is a perspective view of a first embodiment of the play tower structure set.  
FIG. 2 is a front view of a first embodiment of the play tower structure set.  
FIG. 3 is a first side view of a first embodiment of the play tower structure set.  
FIG. 4 is a top view of a first embodiment of the play tower structure set.  
FIG. 5 is a second side view of a first embodiment of the play tower structure set.  
FIG. 6 is a rear view of a first embodiment of the play tower structure set; and,  
FIG. 7 is a bottom view of a first embodiment of the play tower structure set.

**1 Claim, 7 Drawing Sheets**



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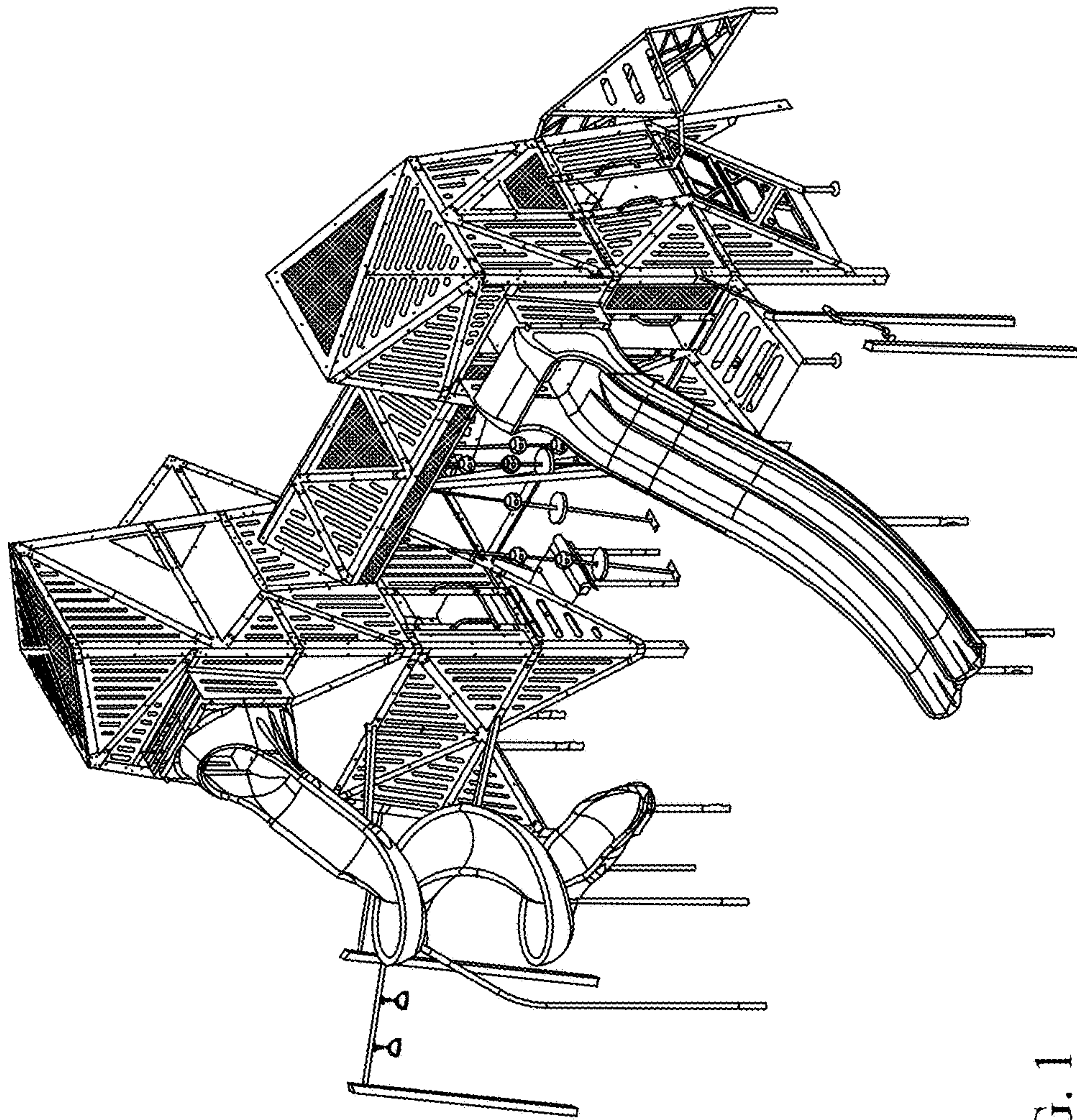


FIG. 1

FIG. 2

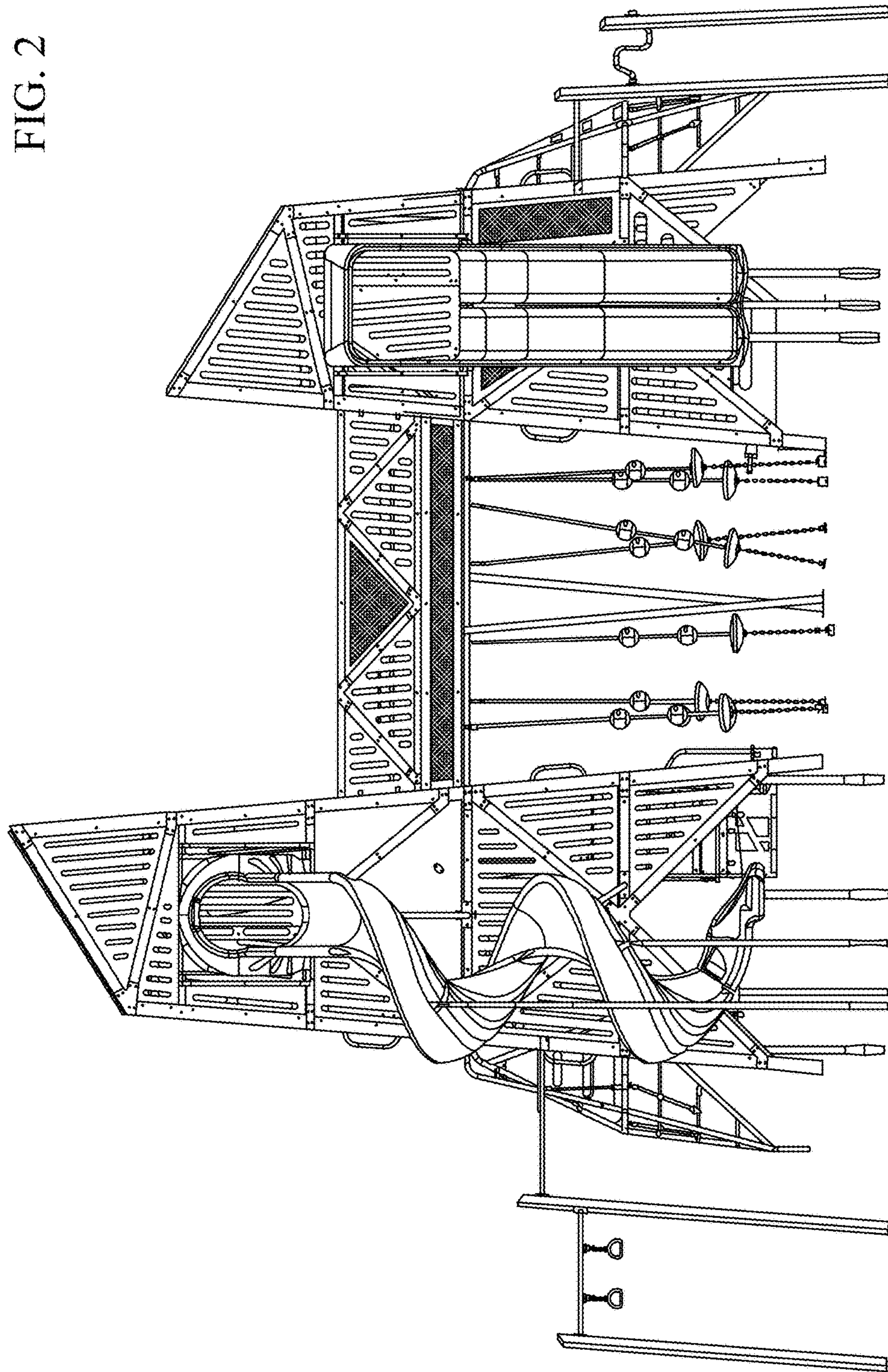
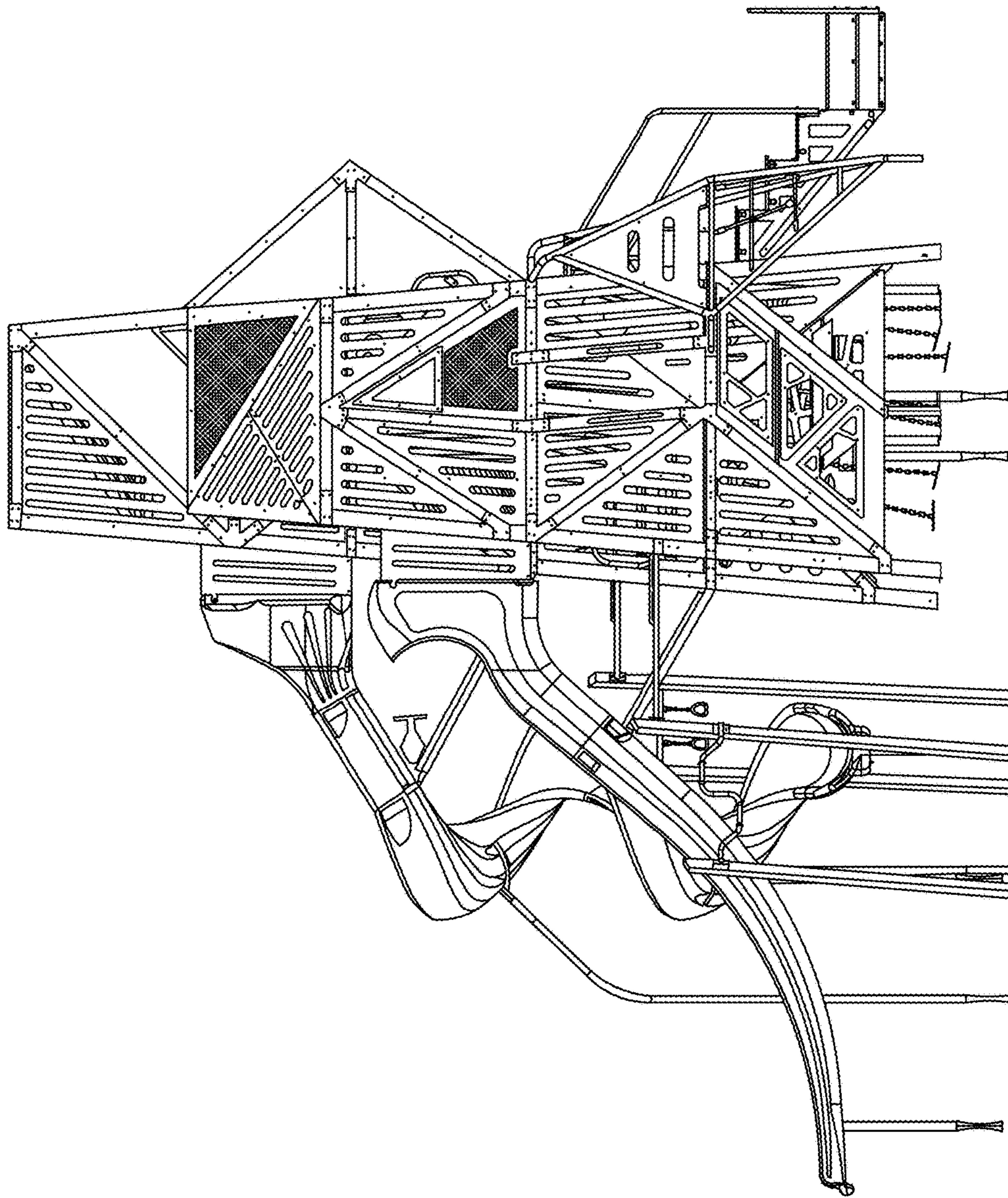




FIG. 3



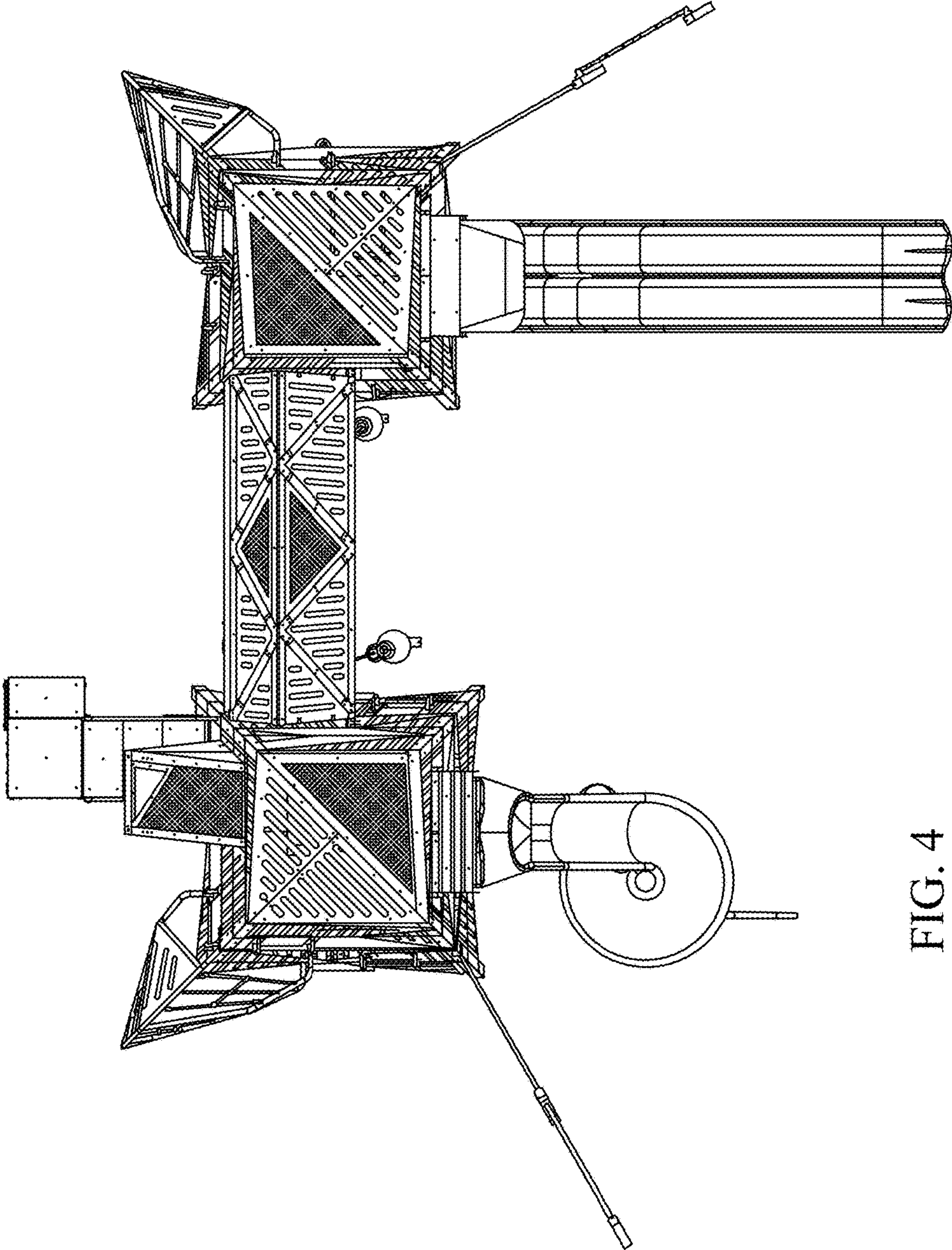


FIG. 4



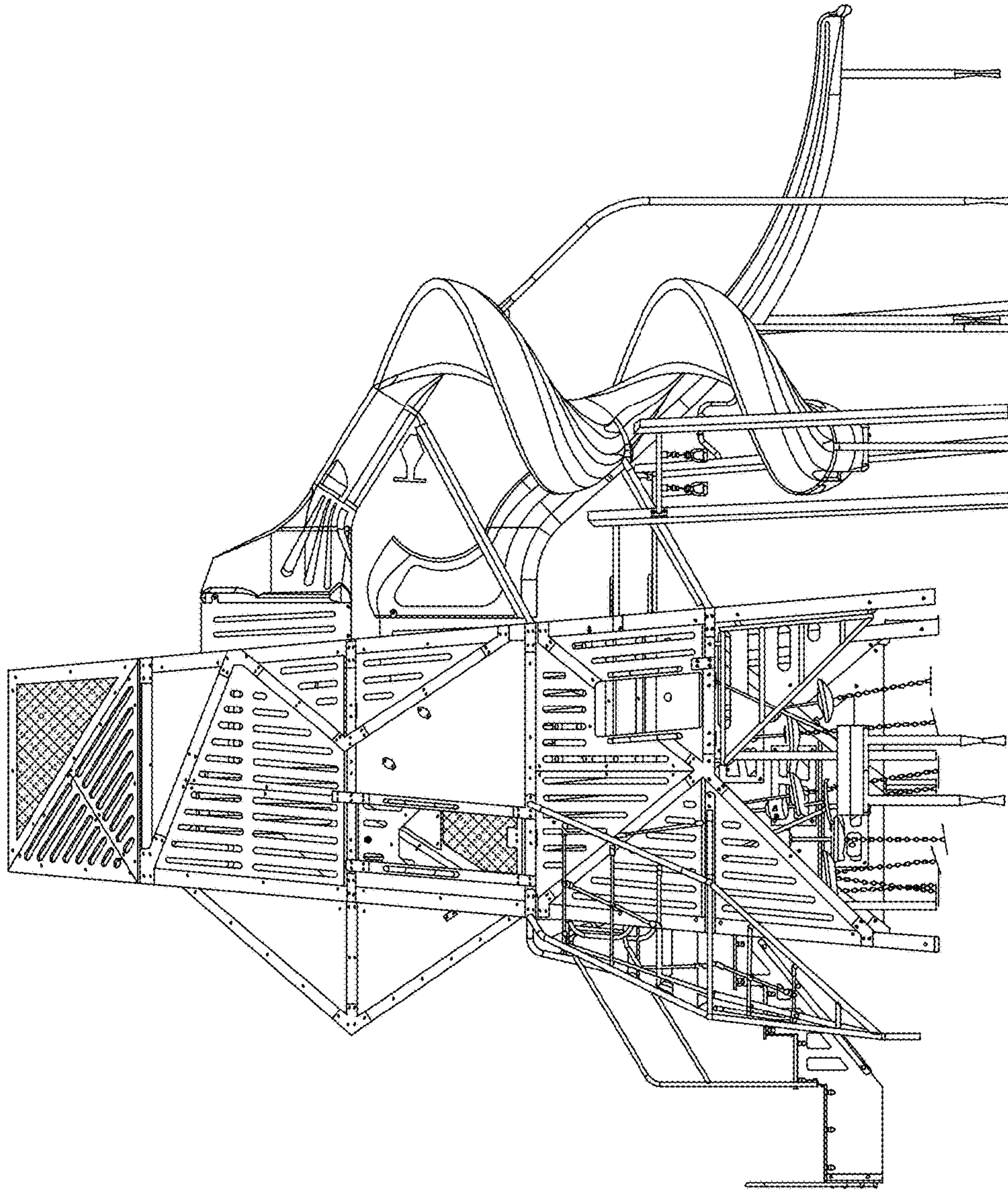


FIG. 5

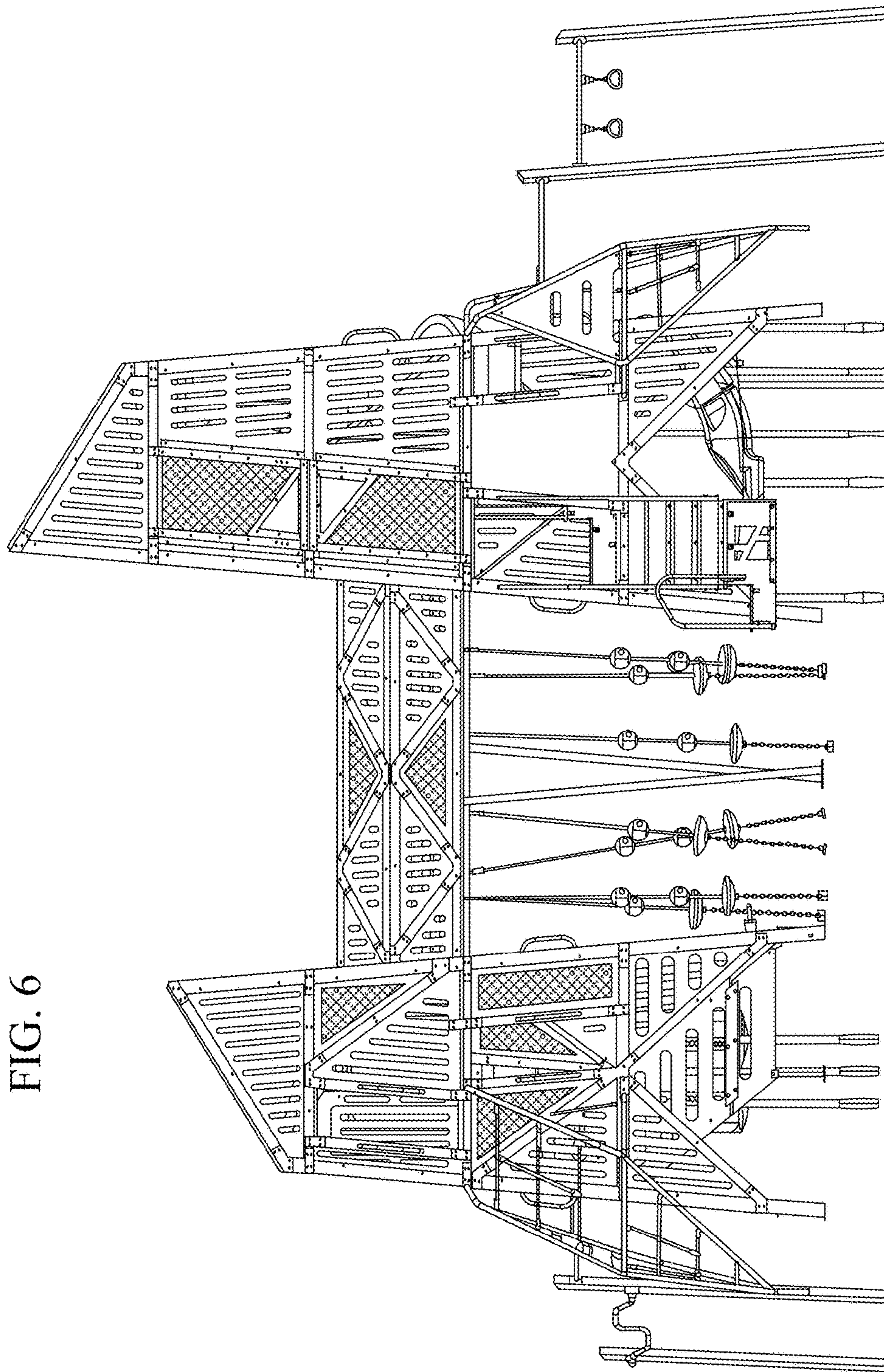


FIG. 6



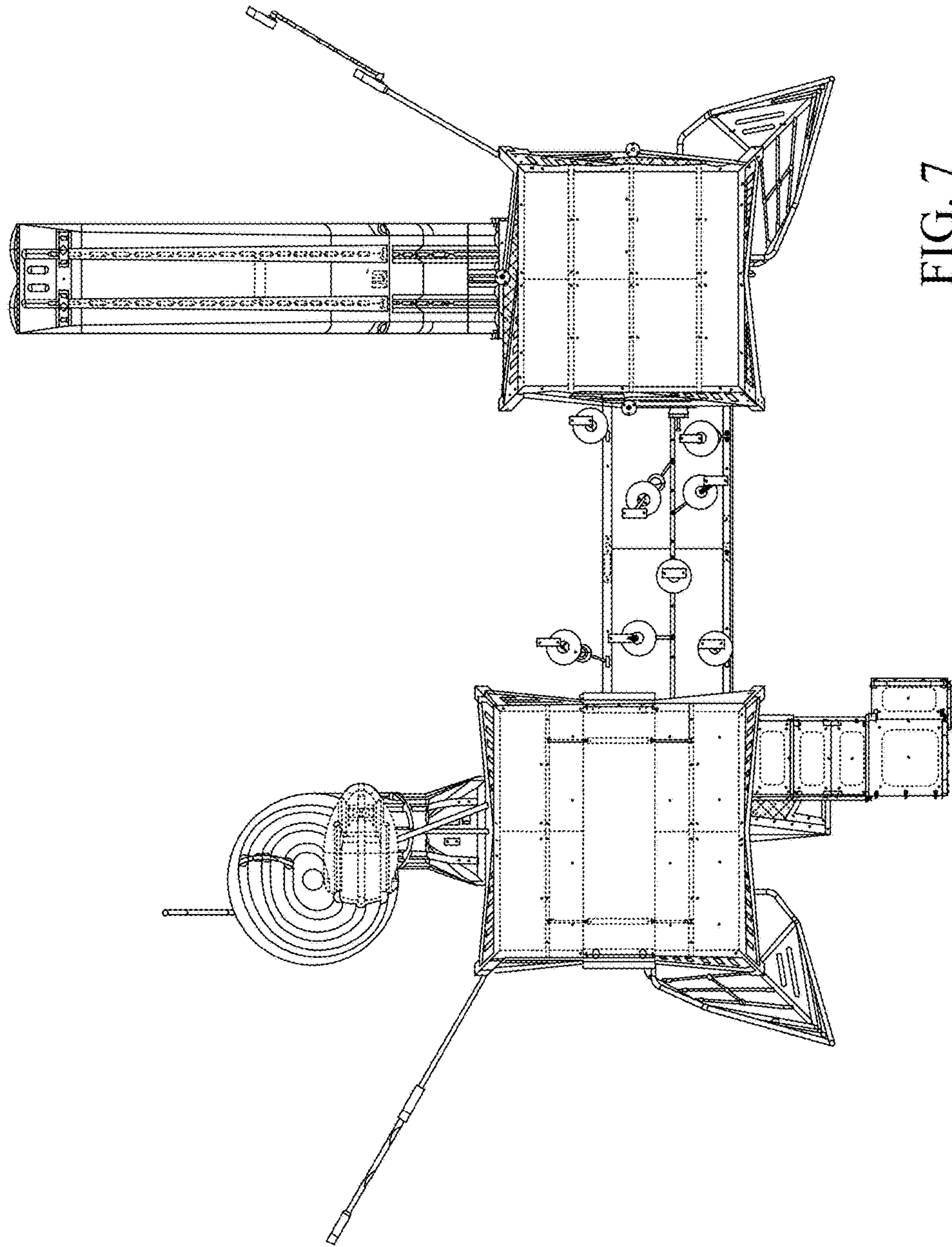


FIG. 7