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(12) **United States Design Patent** (10) **Patent No.:** **US D859,675 S**  
**Larsen et al.** (45) **Date of Patent:** **\*\* Sep. 10, 2019**

(54) **SPA SHELL**

(71) Applicant: **WATKINS MANUFACTURING CORPORATION**, Vista, CA (US)

(72) Inventors: **Christopher Carl Larsen**, Vista, CA (US); **Sage Nathan Baker**, Cardiff, CA (US); **Junko Funaki**, San Diego, CA (US)

(73) Assignee: **Watkins Manufacturing Corporation**, Vista, CA (US)

(\*\*) Term: **15 Years**

(21) Appl. No.: **29/631,818**

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(51) **LOC (12) Cl.** ..... **23-02**

(52) **U.S. Cl.**  
USPC ..... **D24/204**

(58) **Field of Classification Search**

USPC ..... D24/201–205, 213; D23/276–278, D23/280.1–280.3; D25/2  
CPC ..... A61H 33/6005; A61H 33/6021; A61H 33/6089; A61H 33/6094; A61H 2035/004; A61H 35/006; A47K 3/022; A47K 3/062  
See application file for complete search history.

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*Primary Examiner* — Anhdao Doan

(74) *Attorney, Agent, or Firm* — Kirk W. Rudolph

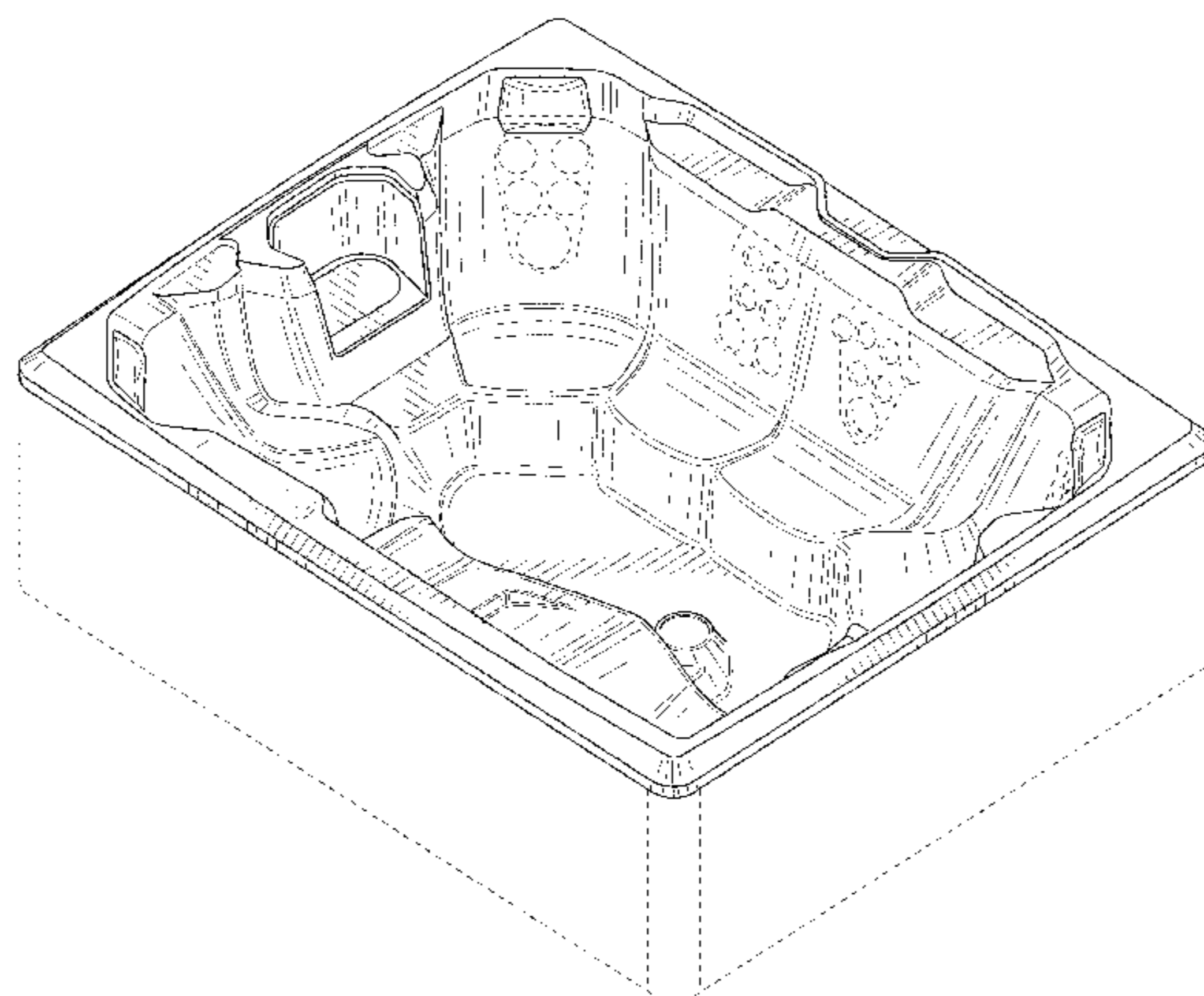
(57) **CLAIM**

The ornamental design for a spa shell, as shown and described.

**DESCRIPTION**

FIG. 1 is a perspective view of a spa shell showing our new design;  
FIG. 2 is another perspective view thereof;  
FIG. 3 is a top plan view thereof;  
FIG. 4 is a cross-sectional view thereof, taken in the direction of line 4-4 of FIG. 3;  
FIG. 5 is a cross-sectional view thereof, taken in the direction of line 5-5 of FIG. 3;  
FIG. 6 is a cross-sectional view thereof, taken in the direction of line 6-6 of FIG. 3;  
FIG. 7 is a cross-sectional view thereof, taken in the direction of line 7-7 of FIG. 3;  
FIG. 8 is a cross-sectional view thereof, taken in the direction of line 8-8 of FIG. 3;  
FIG. 9 is a cross-sectional view thereof, taken in the direction of line 9-9 of FIG. 3;  
FIG. 10 is a cross-sectional view thereof, taken in the direction of line 10-10 of FIG. 3;  
FIG. 11 is a cross-sectional view thereof, taken in the direction of line 11-11 of FIG. 3;  
FIG. 12 is a cross-sectional view thereof, taken in the direction of line 12-12 of FIG. 3;  
FIG. 13 is a cross-sectional view thereof, taken in the direction of line 13-13 of FIG. 3;  
FIG. 14 is a cross-sectional view thereof, taken in the direction of line 14-14 of FIG. 3;  
FIG. 15 is a cross-sectional view thereof, taken in the direction of line 15-15 of FIG. 3;  
FIG. 16 is a cross-sectional view thereof, taken in the direction of line 16-16 of FIG. 3; and,  
FIG. 17 is a cross-sectional view thereof, taken in the direction of line 17-17 of FIG. 3.  
The broken lines show portions of the spa shell that form no part of the claimed design.

**1 Claim, 17 Drawing Sheets**



(56)

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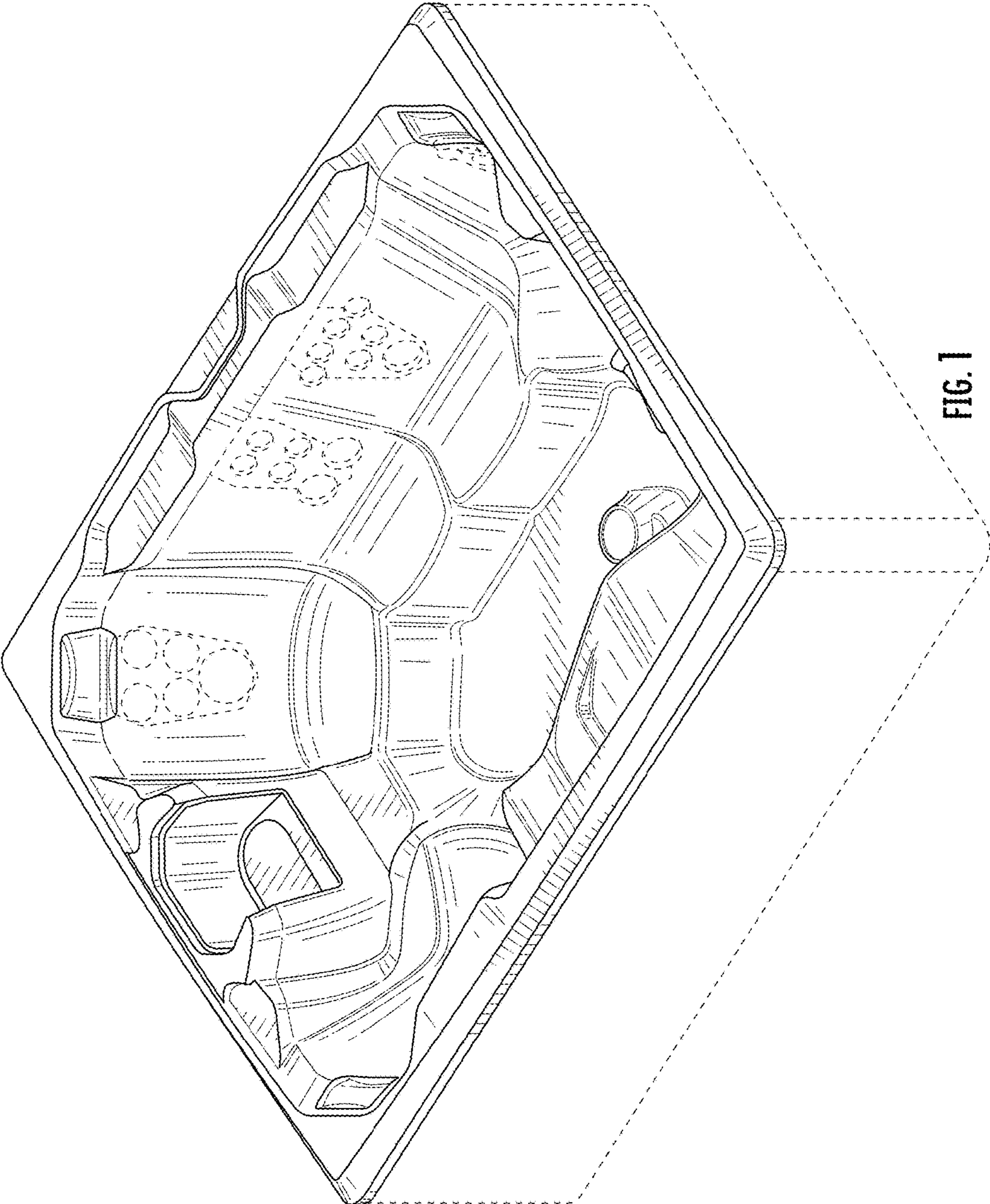


FIG. 1

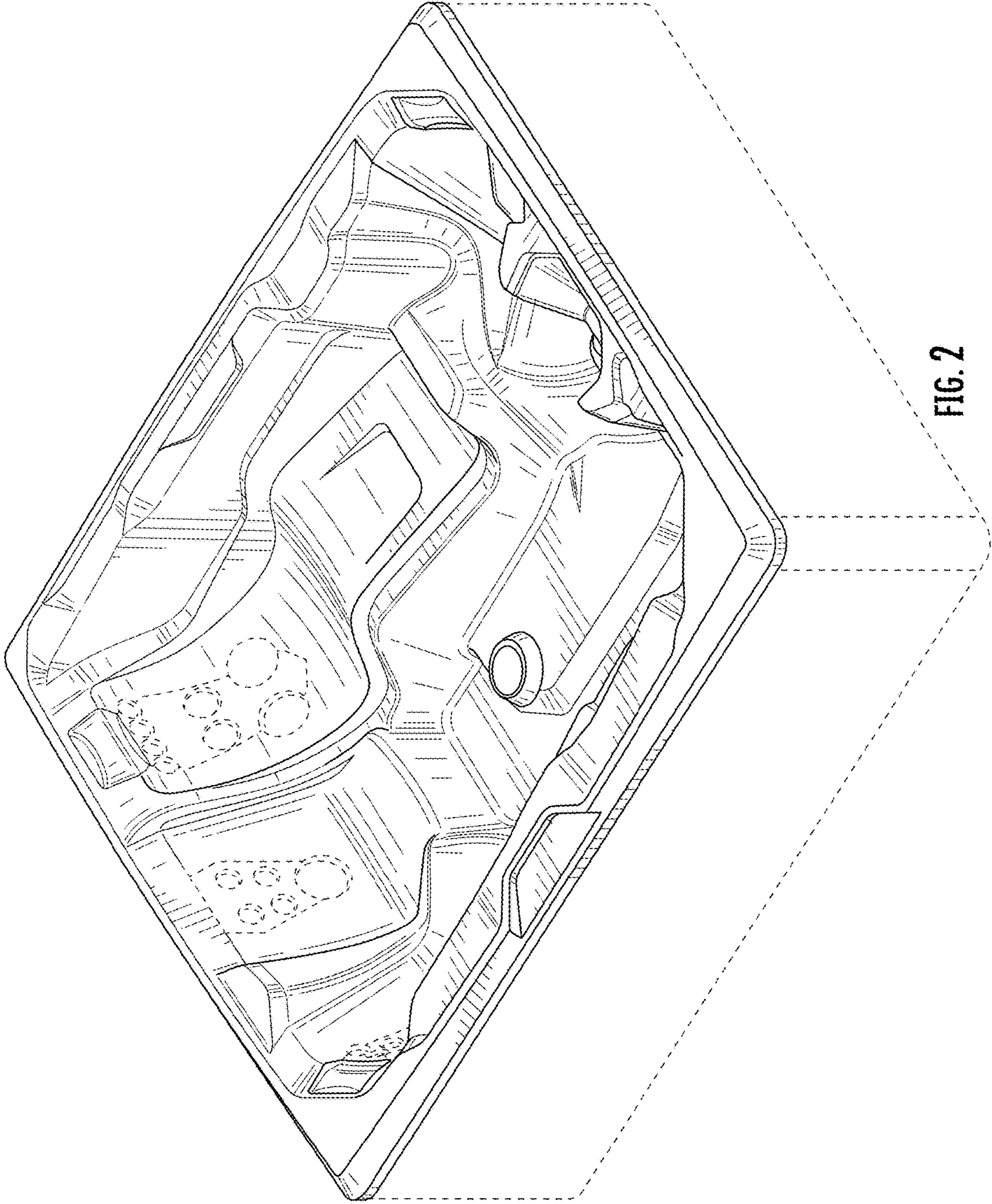
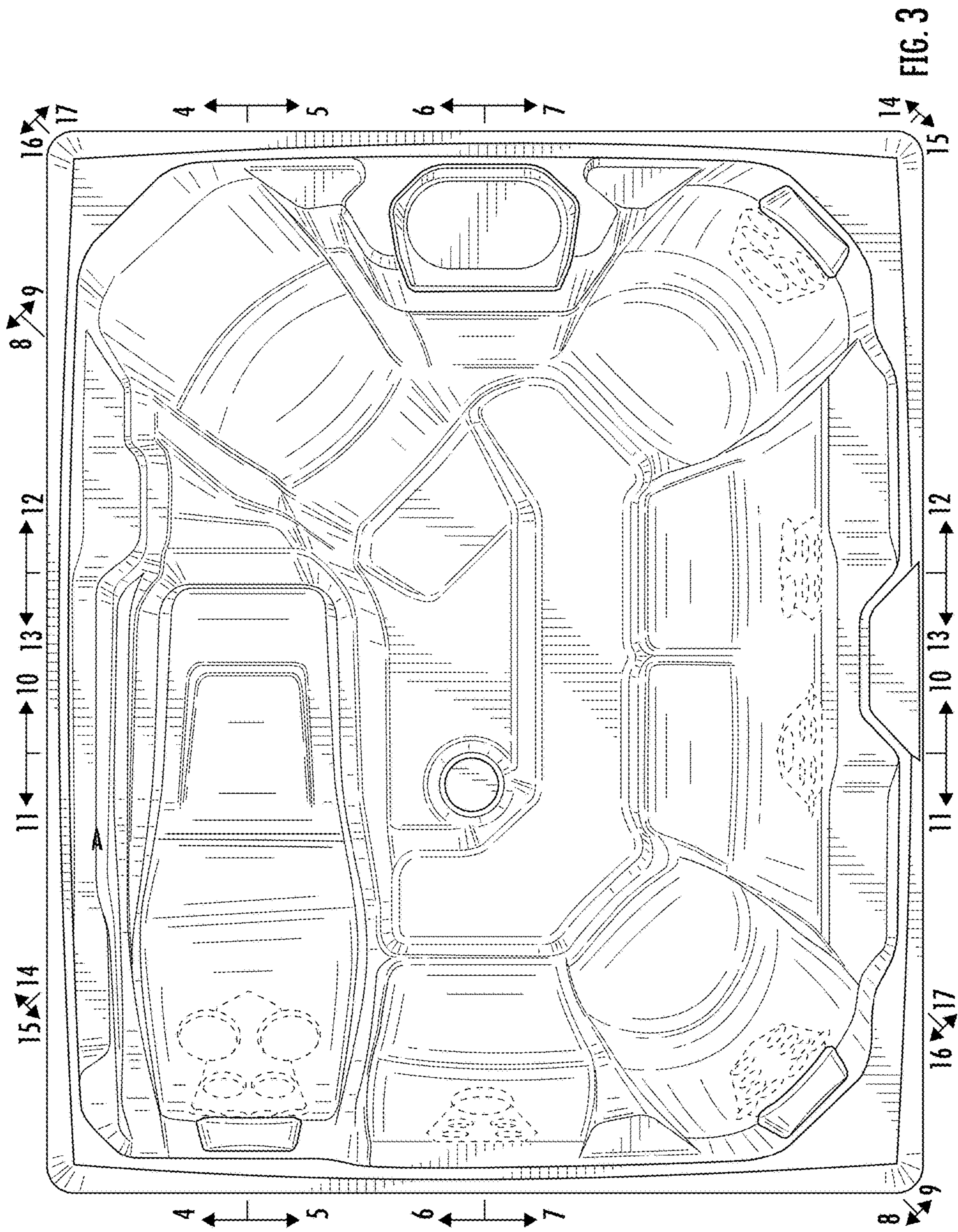


FIG. 2



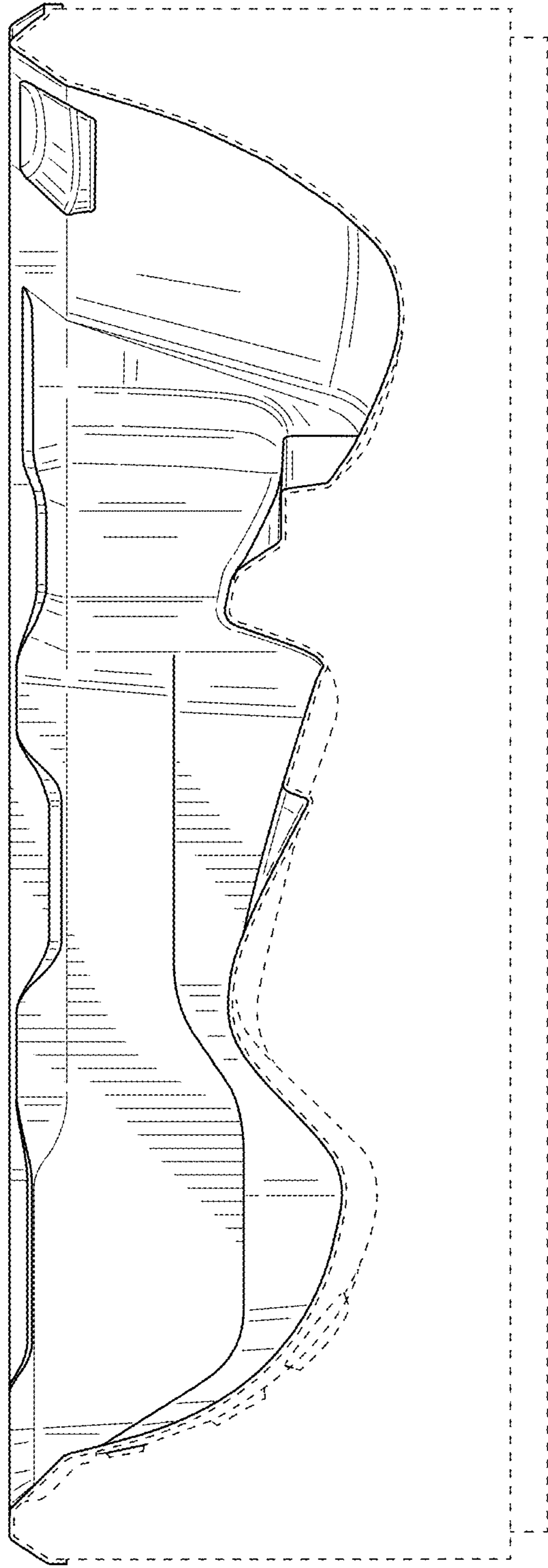


FIG. 4

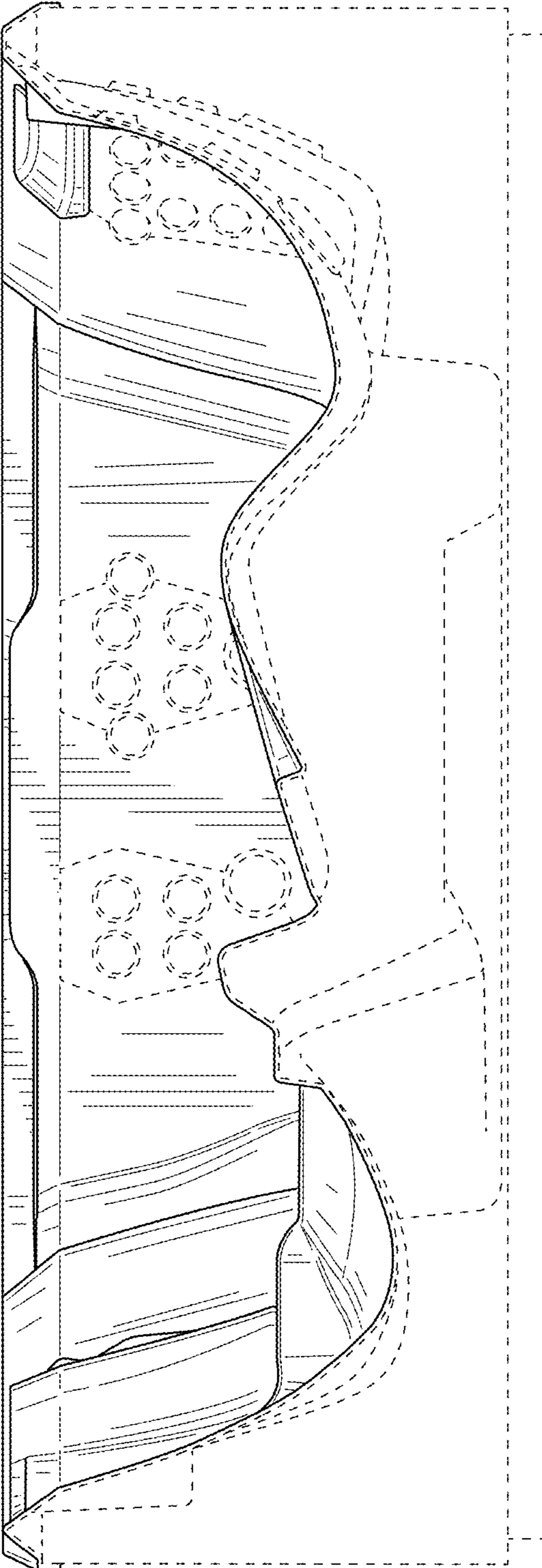


FIG. 5

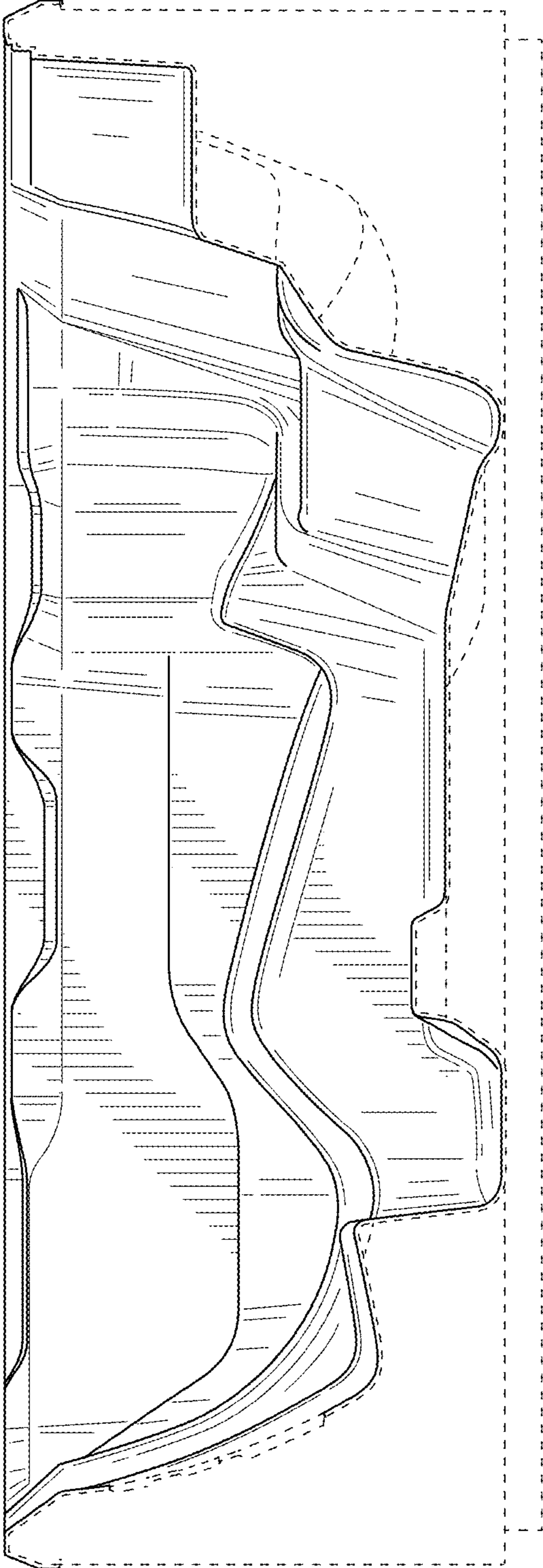


FIG. 6



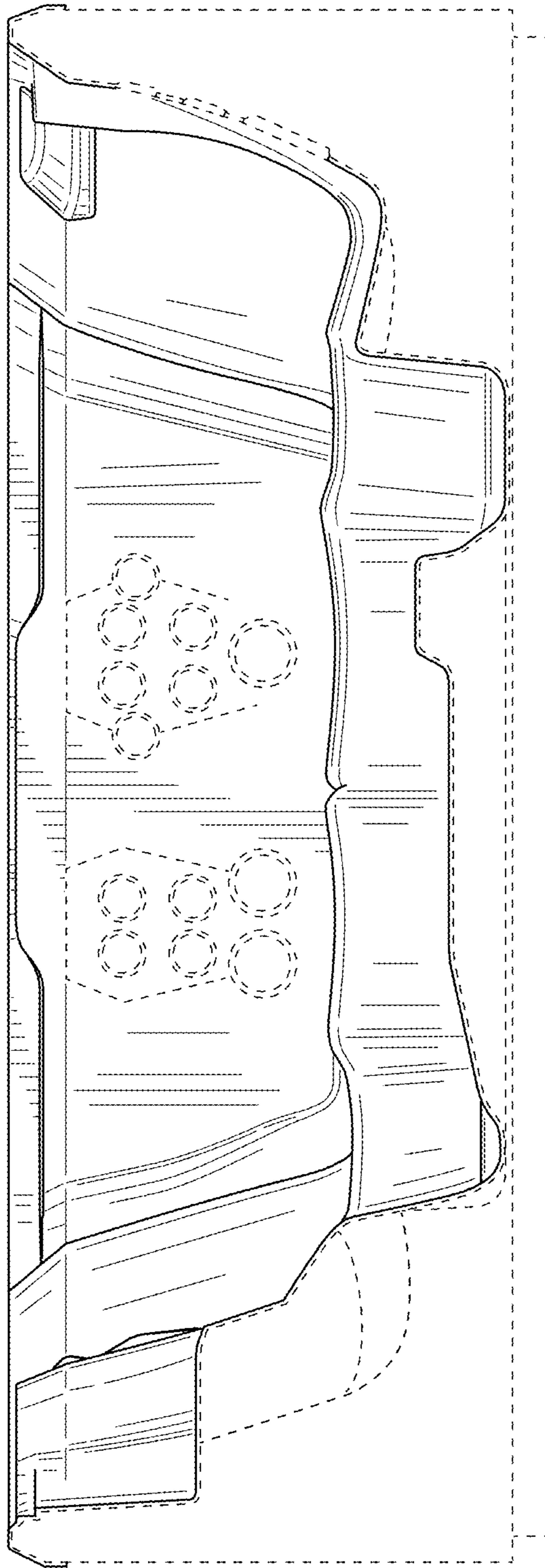


FIG. 7

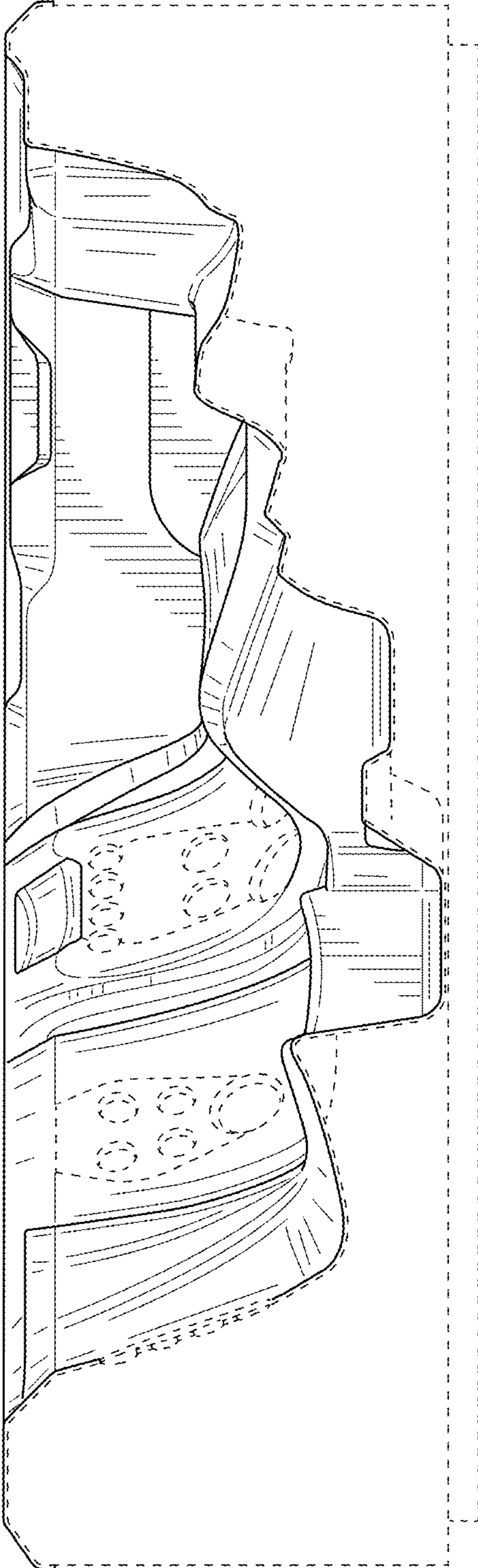


FIG. 8

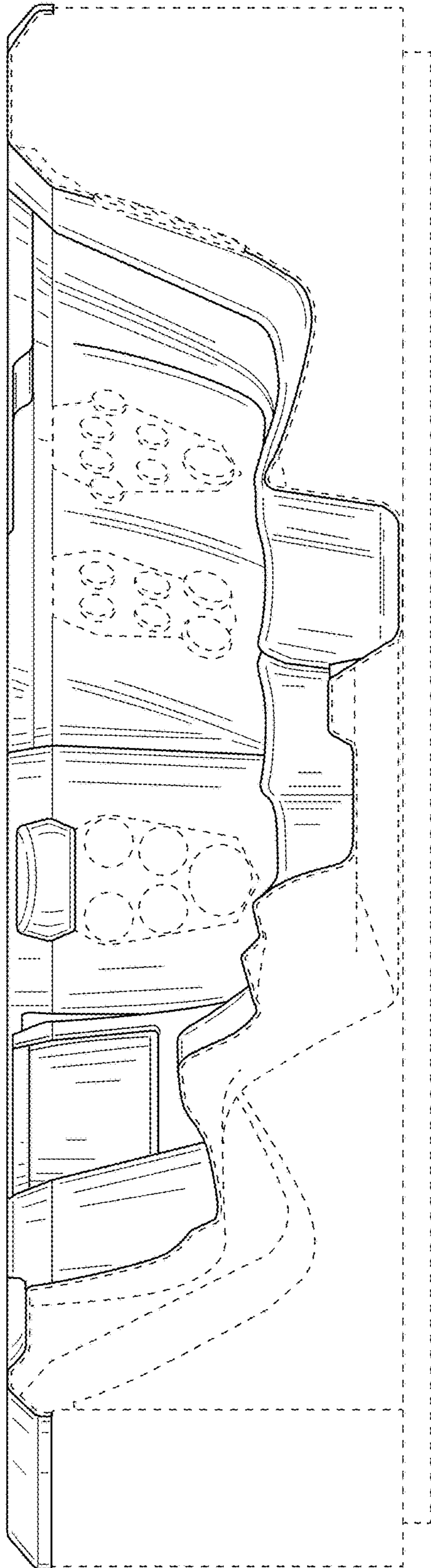


FIG. 9

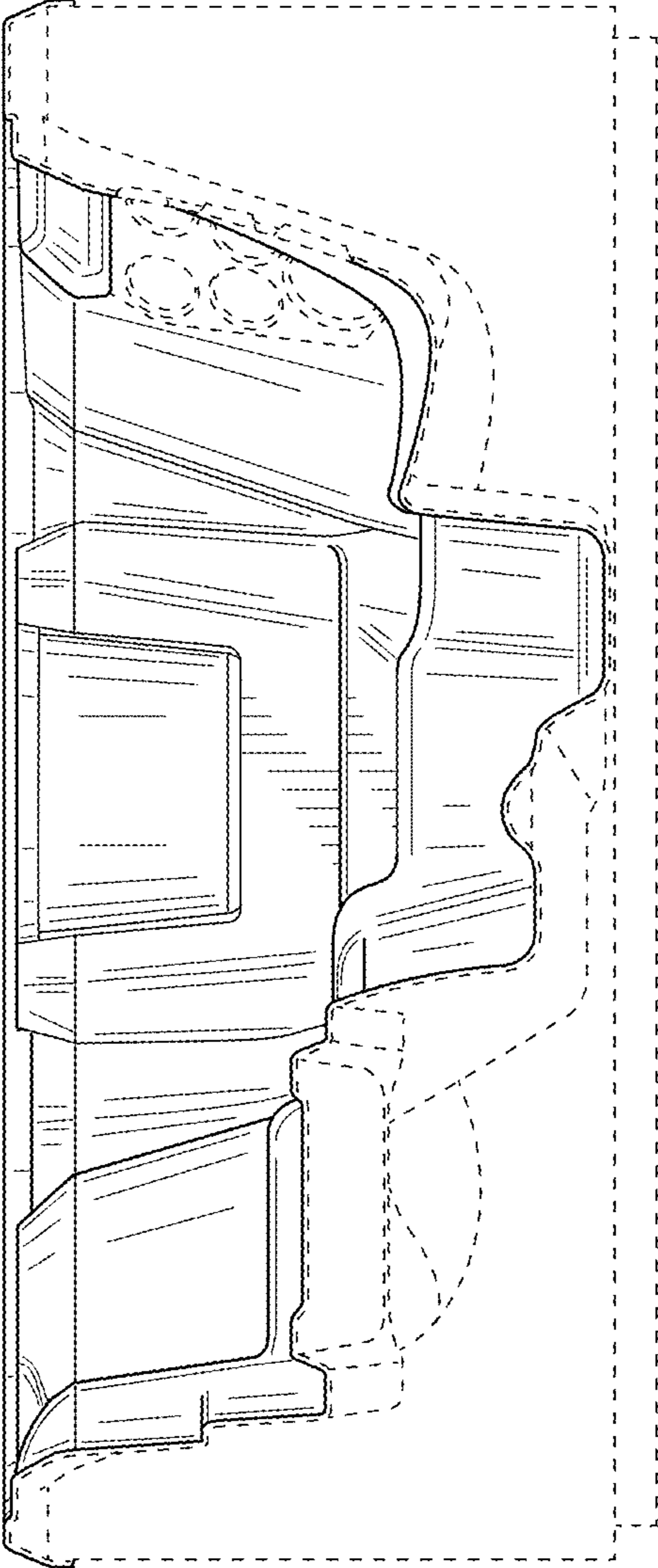


FIG. 10

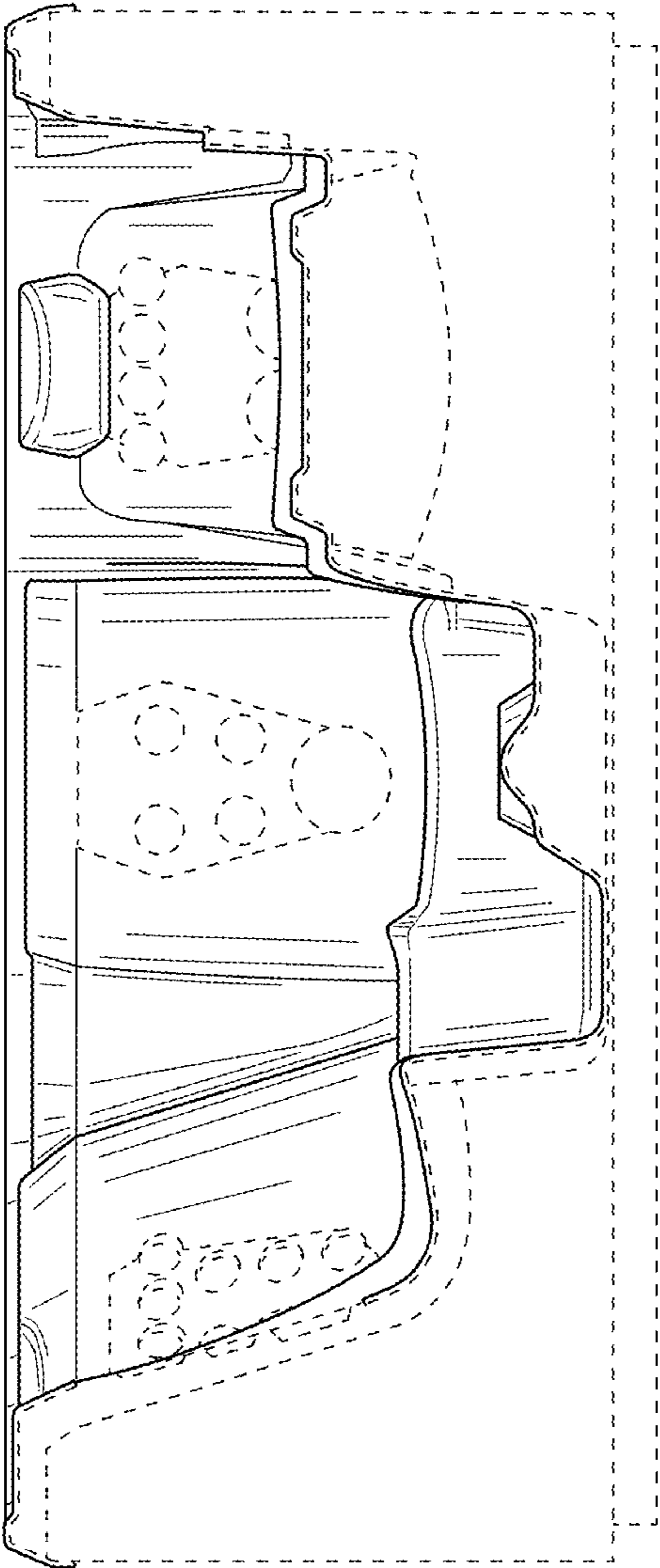


FIG. 11

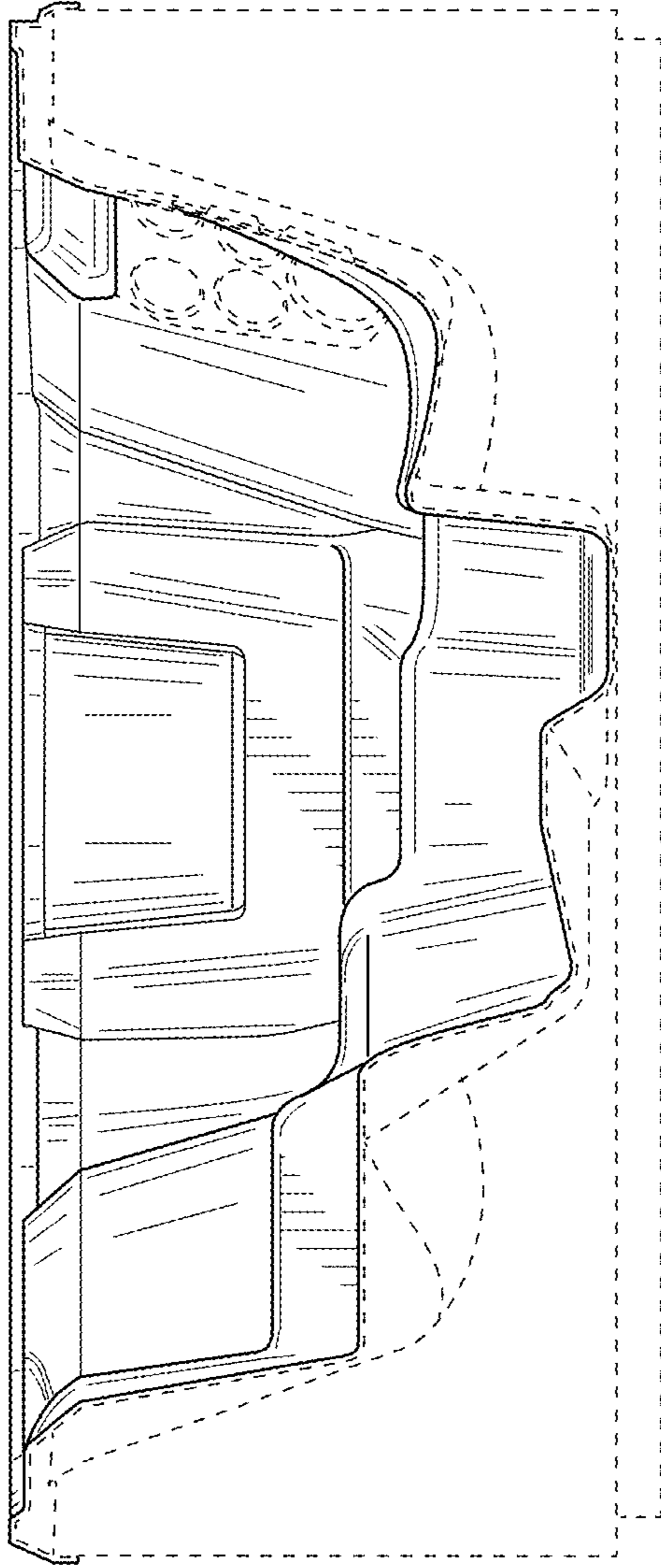


FIG. 12

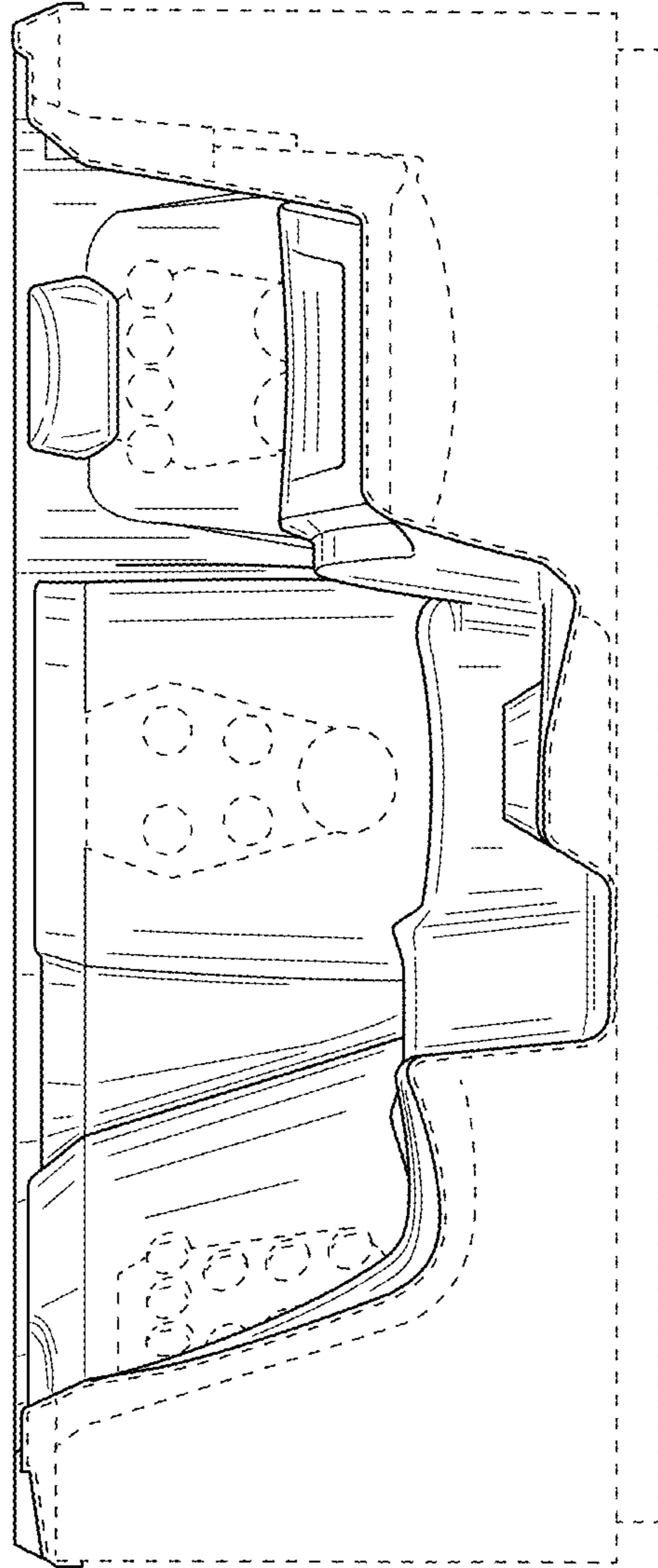


FIG. 13

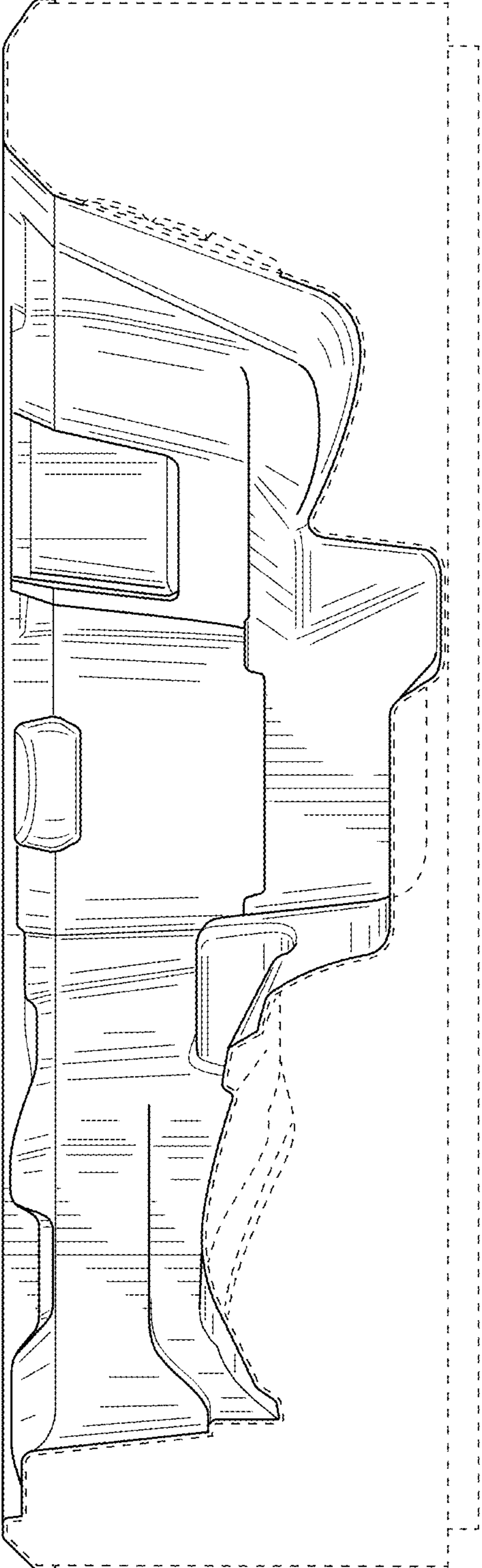


FIG. 14



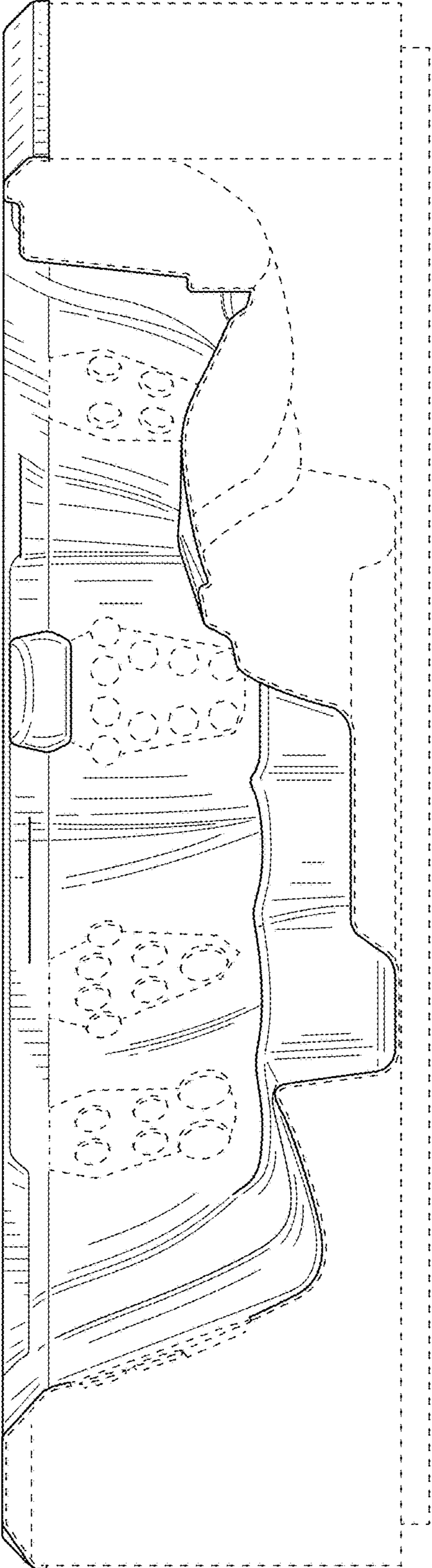


FIG. 15

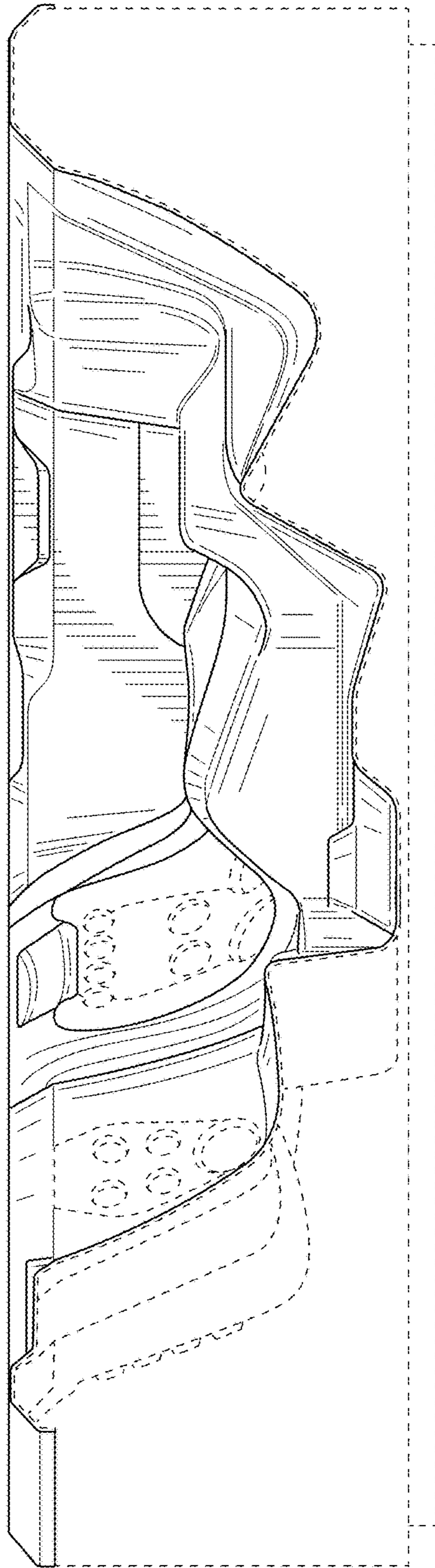


FIG. 16

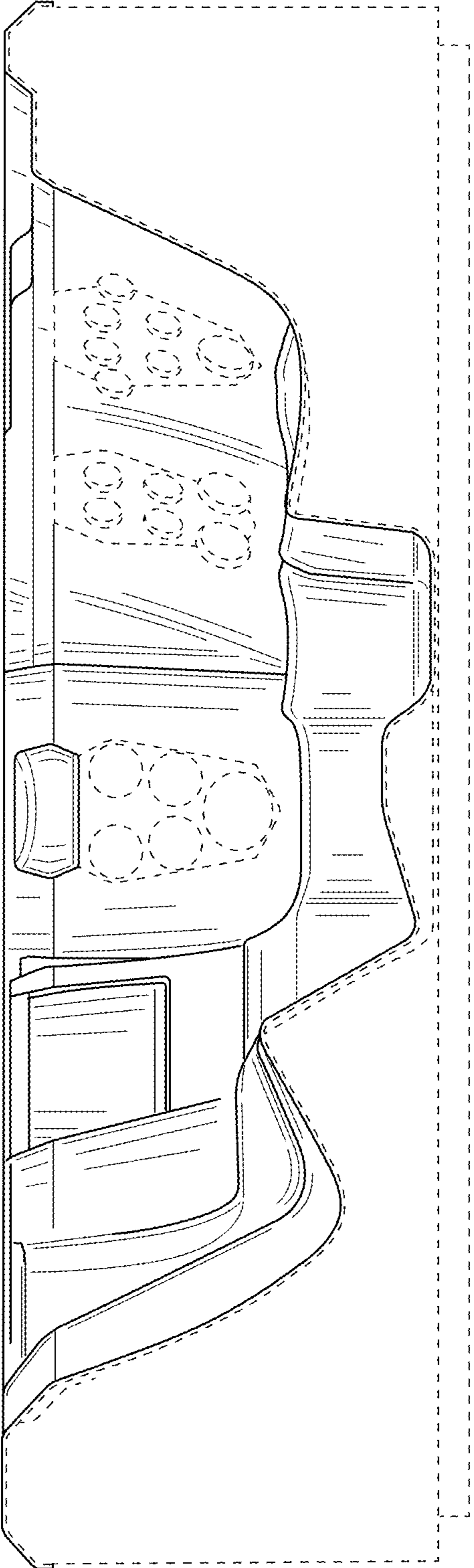


FIG. 17