



US00D857158S

(12) **United States Design Patent** (10) **Patent No.:** **US D857,158 S**  
**Zou** (45) **Date of Patent:** **\*\* Aug. 20, 2019**

(54) **FILTER UNIT** 8,246,883 B2 \* 8/2012 Bassett ..... B01D 35/30  
210/312  
(71) Applicant: **Qingdao Ecopure Filter Co., Ltd,** 8,354,024 B2 \* 1/2013 Ihle ..... B01D 35/30  
Qingdao (CN) 210/238  
(72) Inventor: **Zhibin Zou,** Qingdao (CN) D752,707 S \* 3/2016 Huda ..... D23/209  
D762,812 S \* 8/2016 Branscomb ..... D23/209  
D776,237 S \* 1/2017 Dong ..... D23/207  
(73) Assignee: **QINGDAO ECOPURE FILTER CO.,** D820,948 S \* 6/2018 An ..... D23/209  
**LTD,** Qingdao (CN) D835,752 S \* 12/2018 Spiegel ..... D23/209

(\*\*) Term: **15 Years**

(21) Appl. No.: **29/635,286**

(22) Filed: **Jan. 30, 2018**

(51) **LOC (12) Cl.** ..... **23-01**

(52) **U.S. Cl.**  
USPC ..... **D23/209**

(58) **Field of Classification Search**  
USPC ..... D23/207, 209, 228  
CPC ..... B05B 1/18; C02F 1/003; B01D 24/10;  
B01D 35/30; B01D 35/153; B01D 27/08;  
B01D 2201/30; B01D 2201/29  
See application file for complete search history.

(56) **References Cited**

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*Primary Examiner* — Brandon M Rosati

*Assistant Examiner* — Calvin E Vasant

(74) *Attorney, Agent, or Firm* — Muncy, Geissler, Olds & Lowe, P.C.

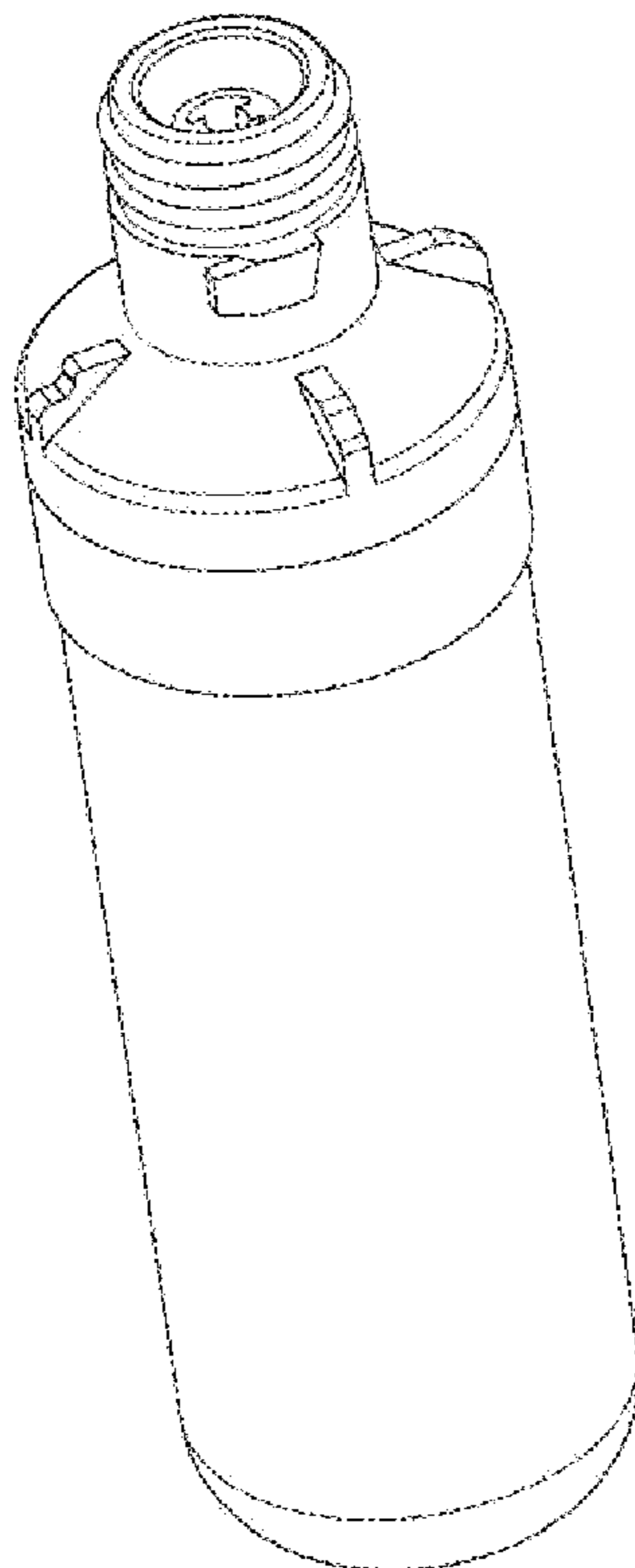
(57) **CLAIM**

The ornamental design for a filter unit, as shown and described.

**DESCRIPTION**

FIG. 1 is a Front elevational view of a filter unit showing my new design;  
FIG. 2 is a Rear elevational view thereof;  
FIG. 3 is a Left side view thereof;  
FIG. 4 is a Right side view thereof;  
FIG. 5 is a Top plan view thereof;  
FIG. 6 is a Bottom plan view thereof; and,  
FIG. 7 is a Perspective views thereof.

**1 Claim, 7 Drawing Sheets**



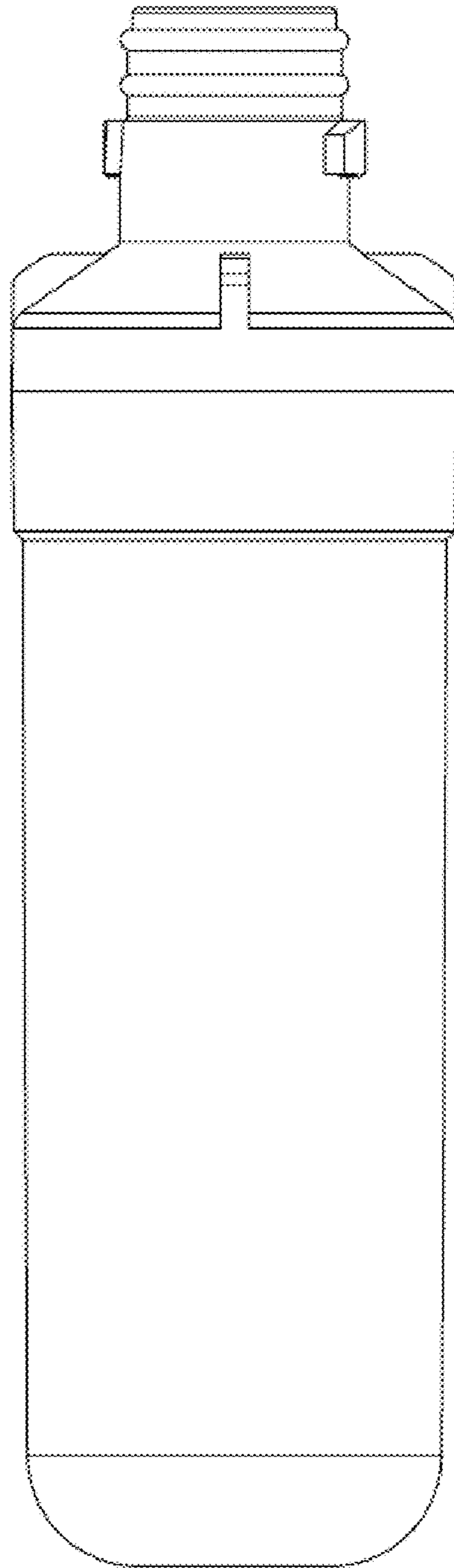


FIG. 1

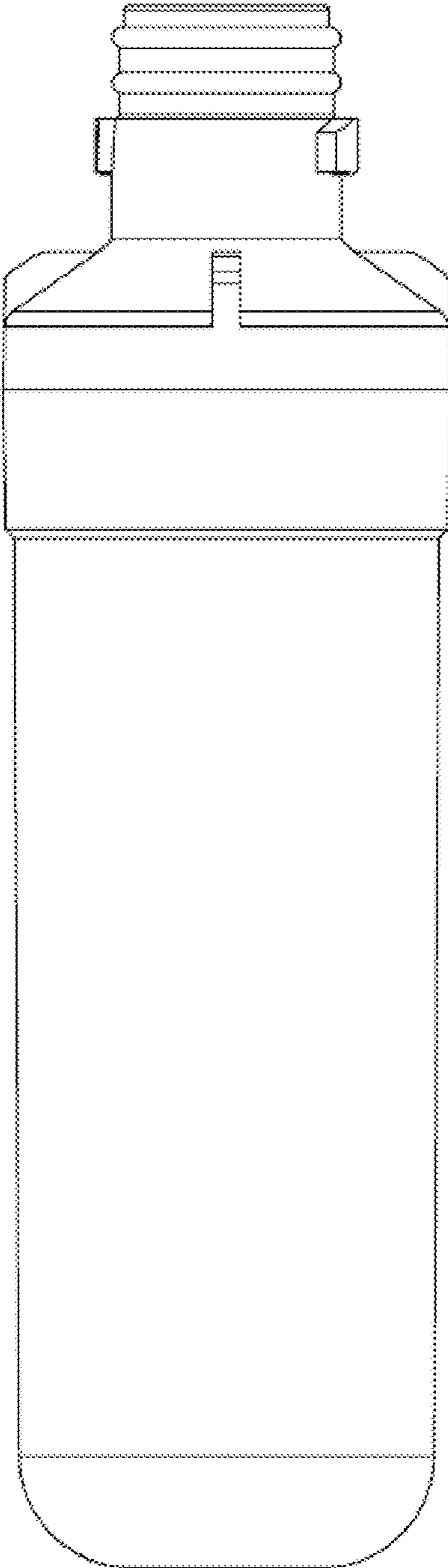


FIG. 2

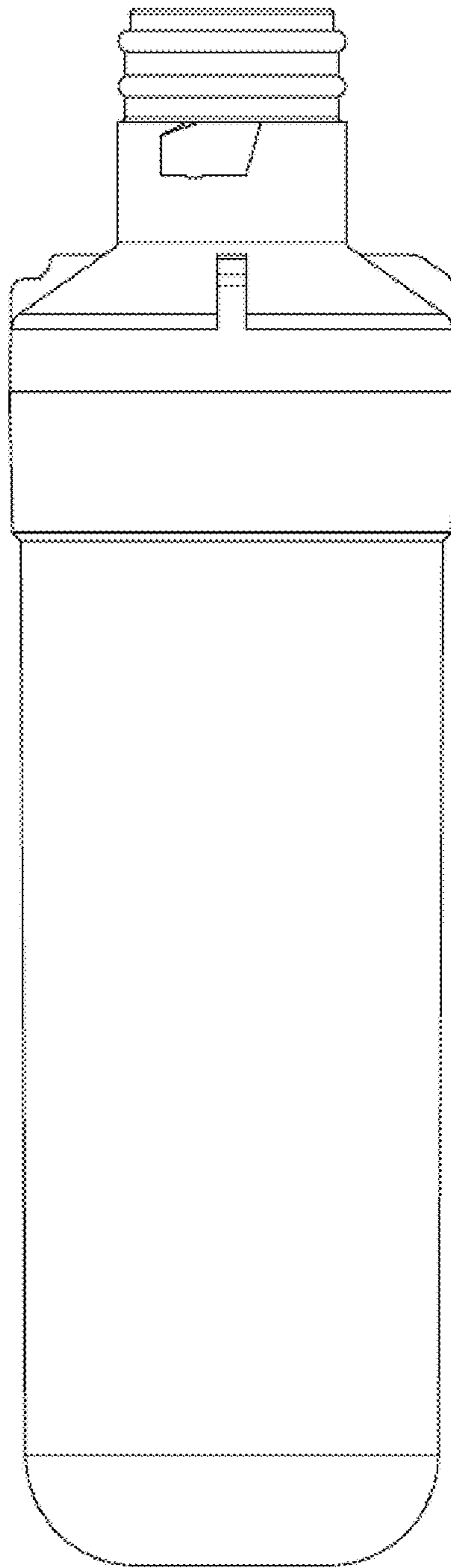


FIG. 3

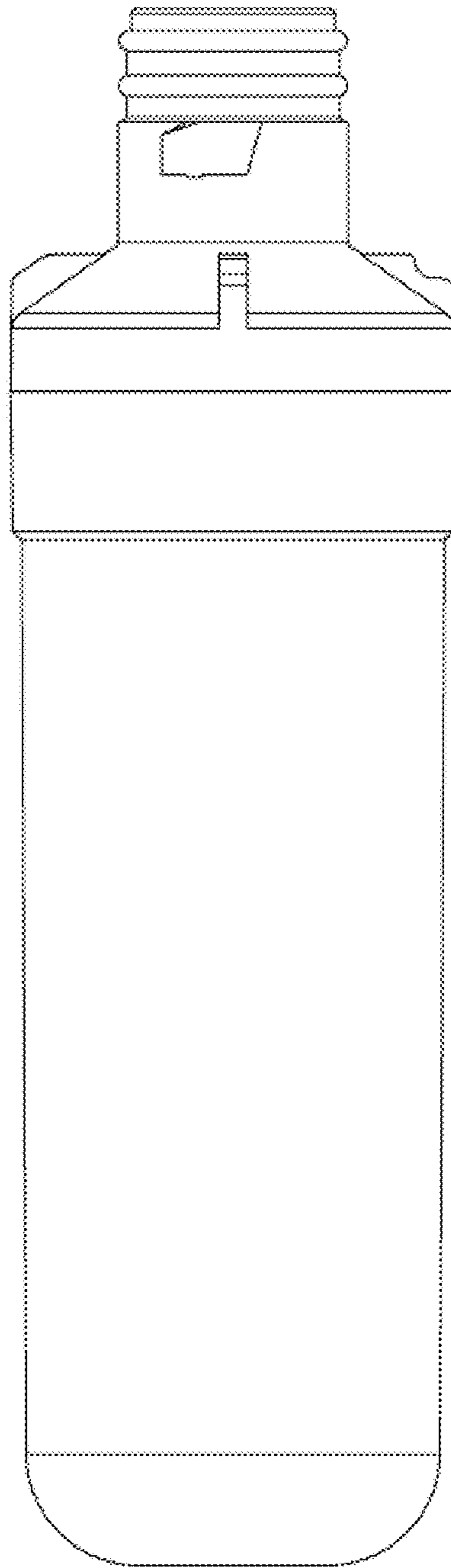


FIG. 4

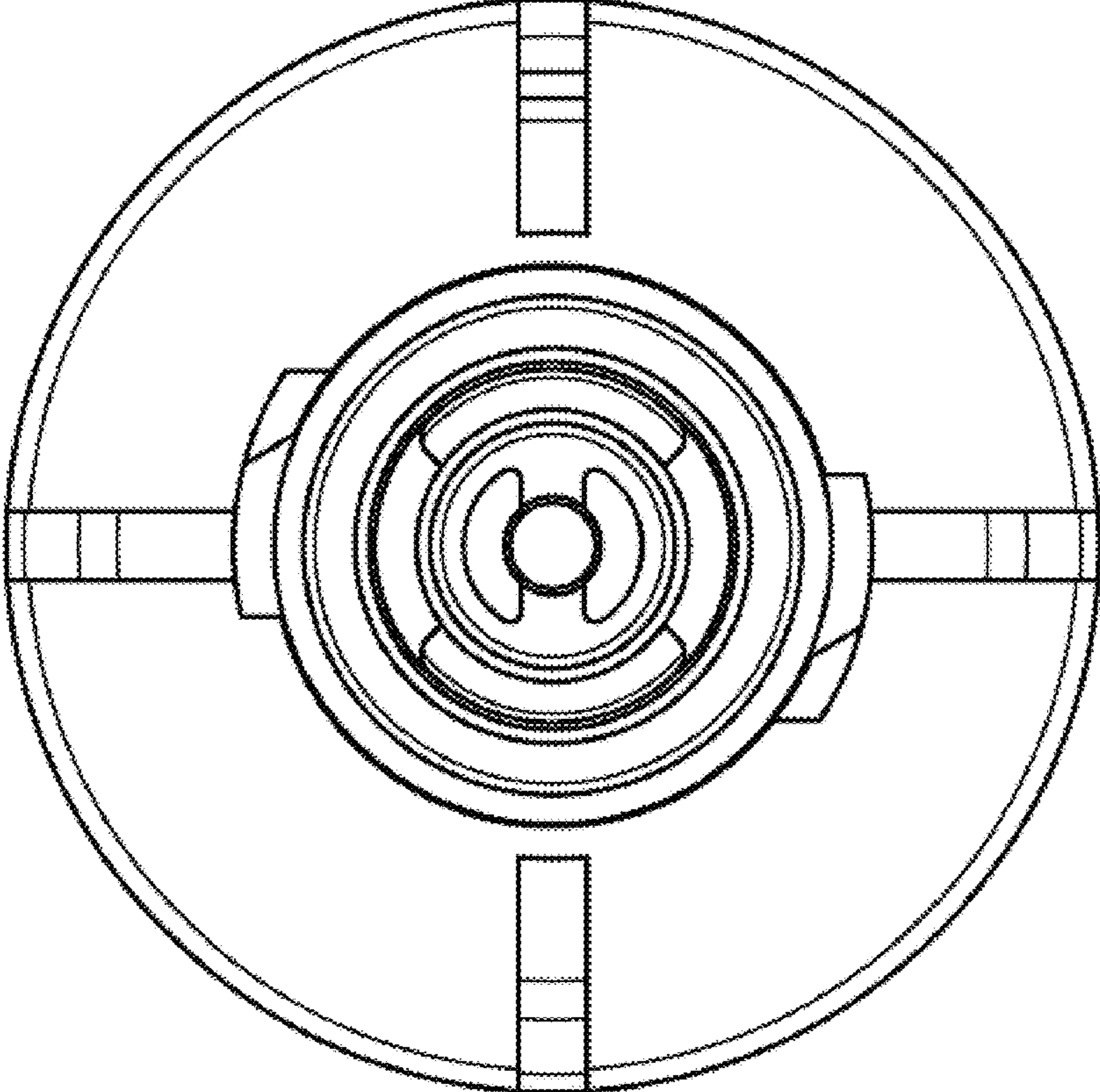


FIG. 5

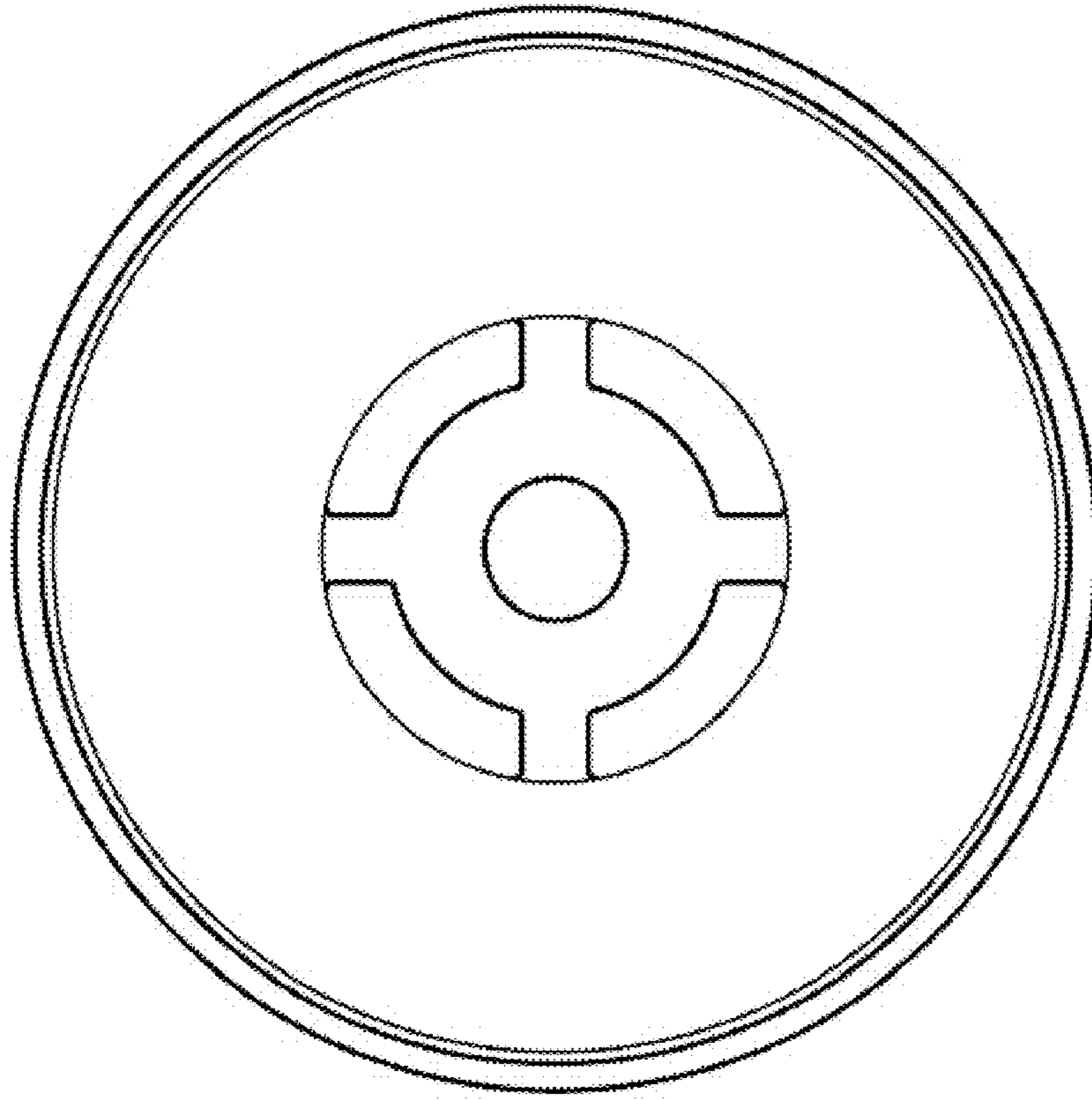


FIG. 6

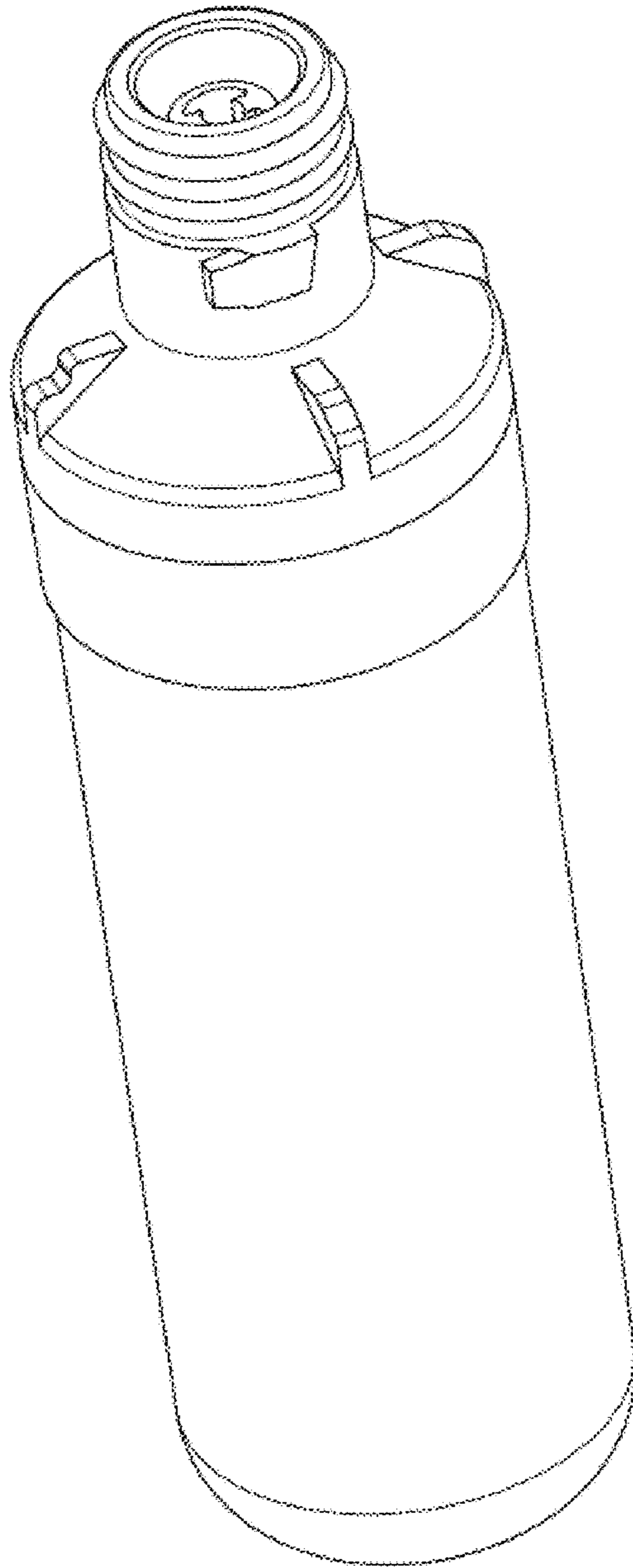


FIG. 7