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(12) United States Design Patent

Zou

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(54) **FILTER UNIT**

(71) Applicant: **Qingdao Ecopure Filter Co., Ltd**, Qingdao (CN)

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(73) Assignee: **QINGDAO ECOPURE FILTER CO., LTD**, Qingdao (CN)

(**) Term: **15 Years**

(21) Appl. No.: **29/641,521**

(22) Filed: **Mar. 22, 2018**

(51) **LOC (12) Cl.** **23-01**

(52) **U.S. Cl.**
USPC **D23/209**

(58) **Field of Classification Search**
USPC D23/207, 209; 215/384; D7/316, 318, D7/319, 397, 612, 629
CPC B01D 35/30; B01D 35/153; B01D 29/111; B01D 29/58; C02F 1/003; B65D 23/102
See application file for complete search history.

(56) **References Cited**

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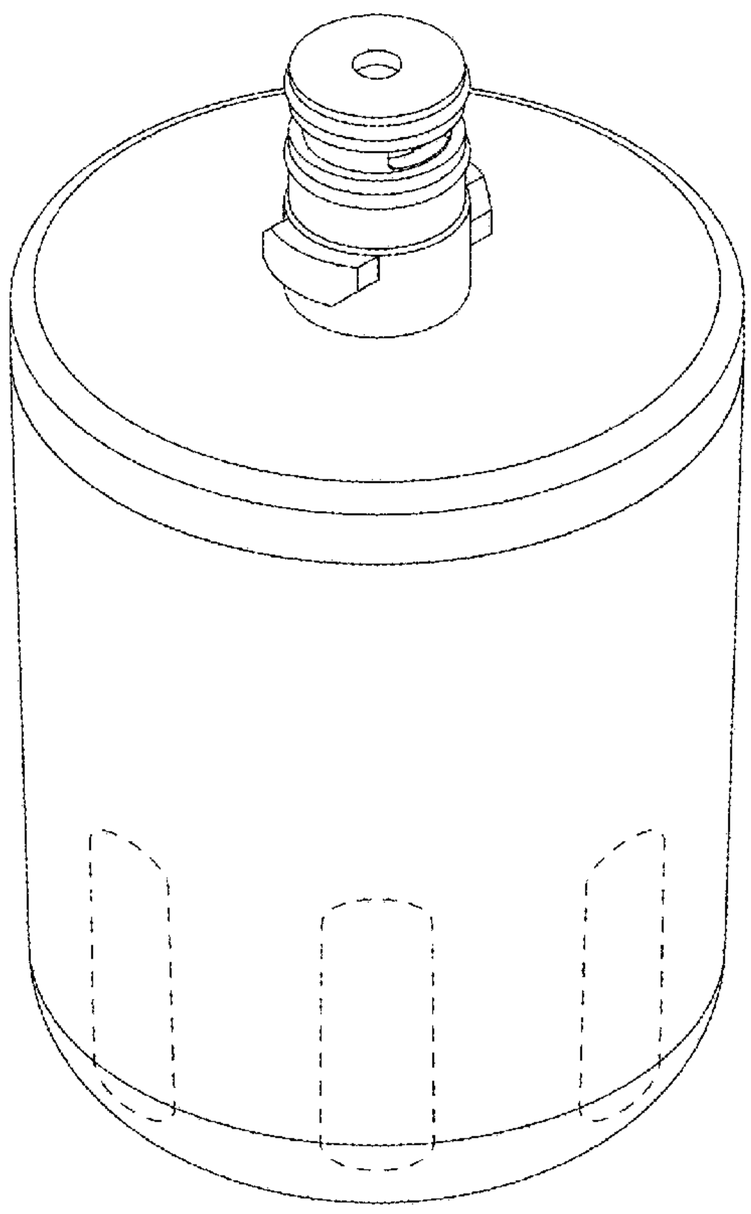
(57) **CLAIM**

The ornamental design for a filter unit, as shown and described.

DESCRIPTION

FIG. **1** is a Front elevational view of a filter unit showing my new design;
FIG. **2** is a Rear elevational view thereof;
FIG. **3** is a Left side view thereof;
FIG. **4** is a Right side view thereof;
FIG. **5** is a Top plan view thereof;
FIG. **6** is a Bottom plan view thereof; and,
FIG. **7** is a Perspective views thereof.
The broken lines in the drawing depict portions of the filter unit that form no part of the claimed design.

1 Claim, 7 Drawing Sheets



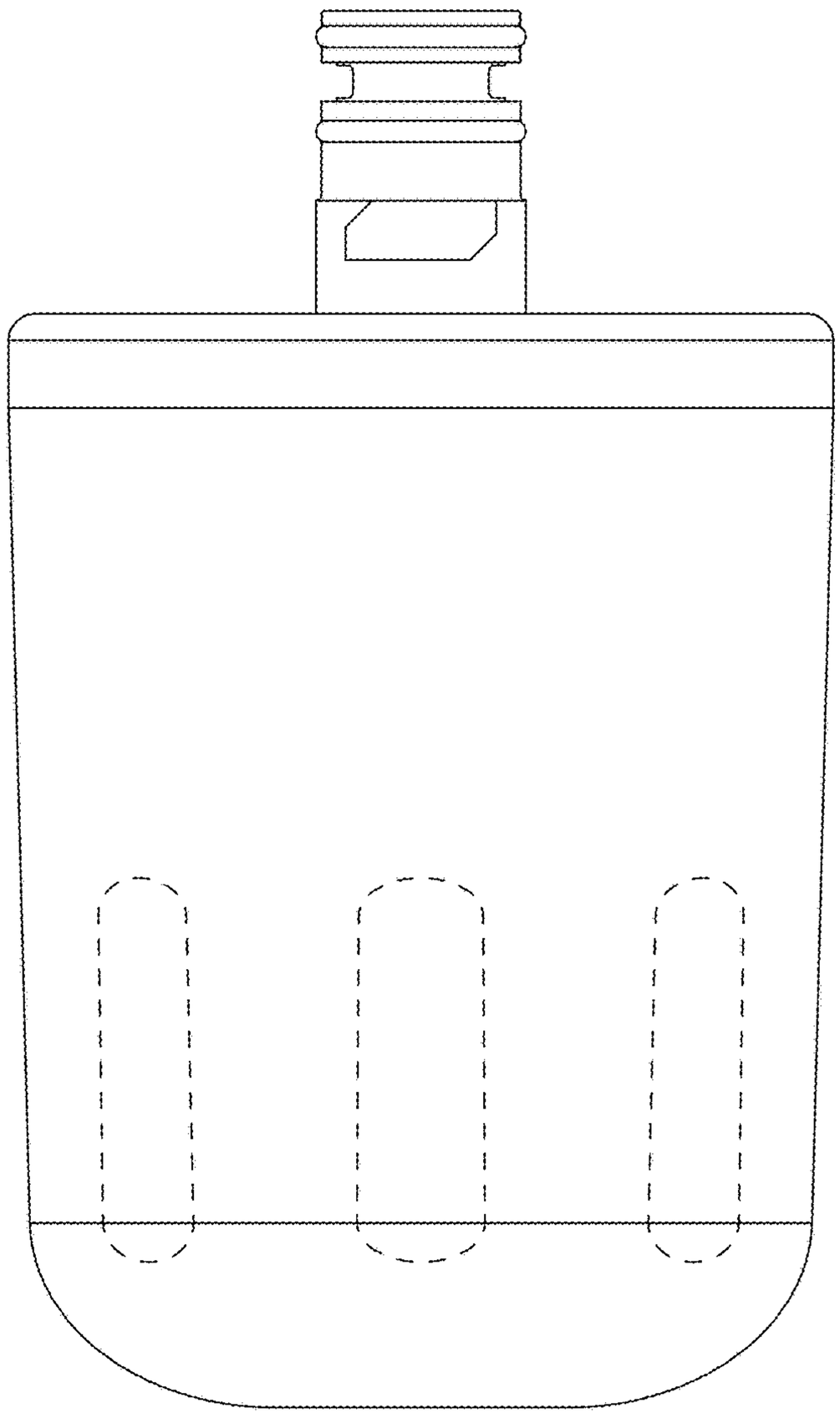


FIG. 1

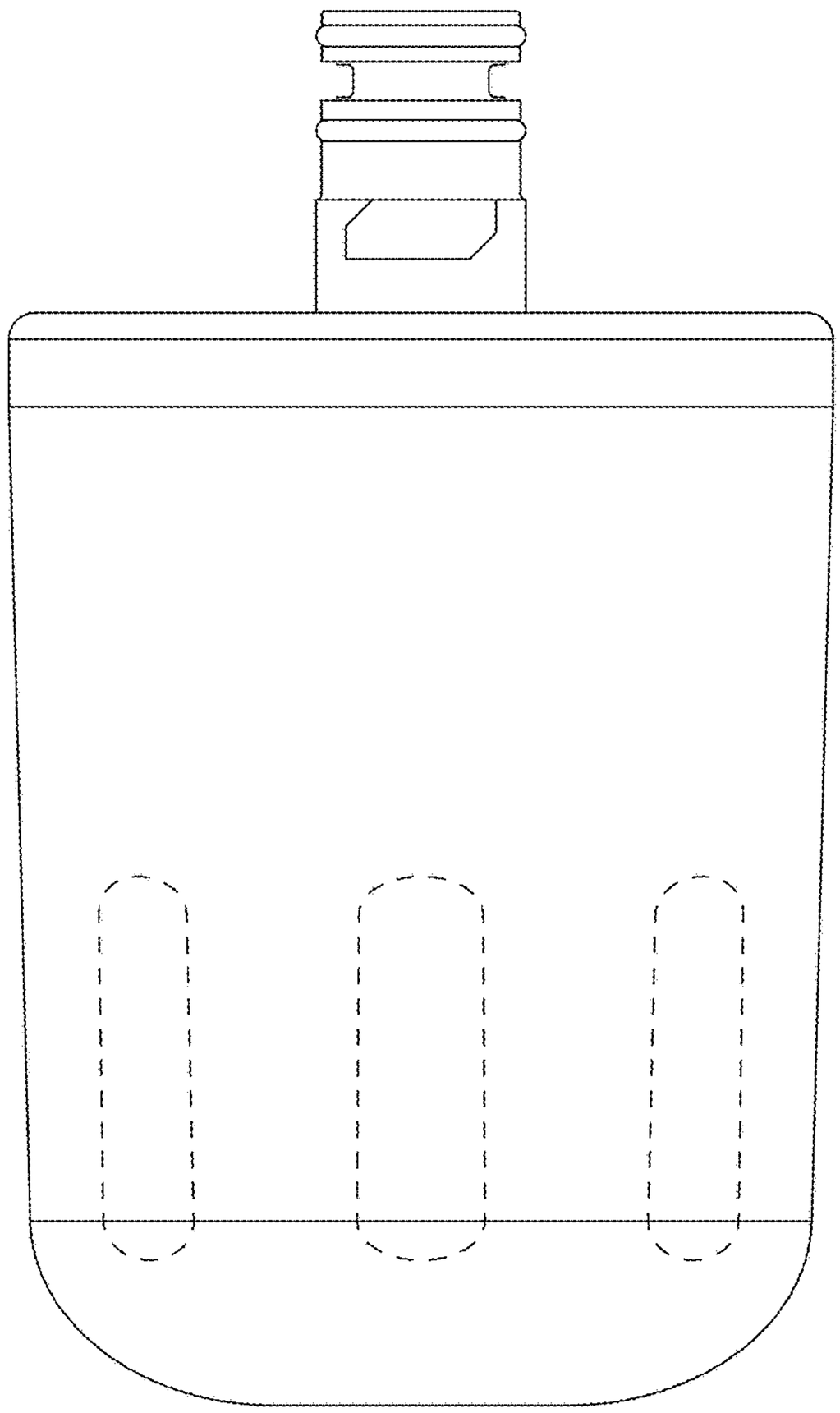


FIG. 2

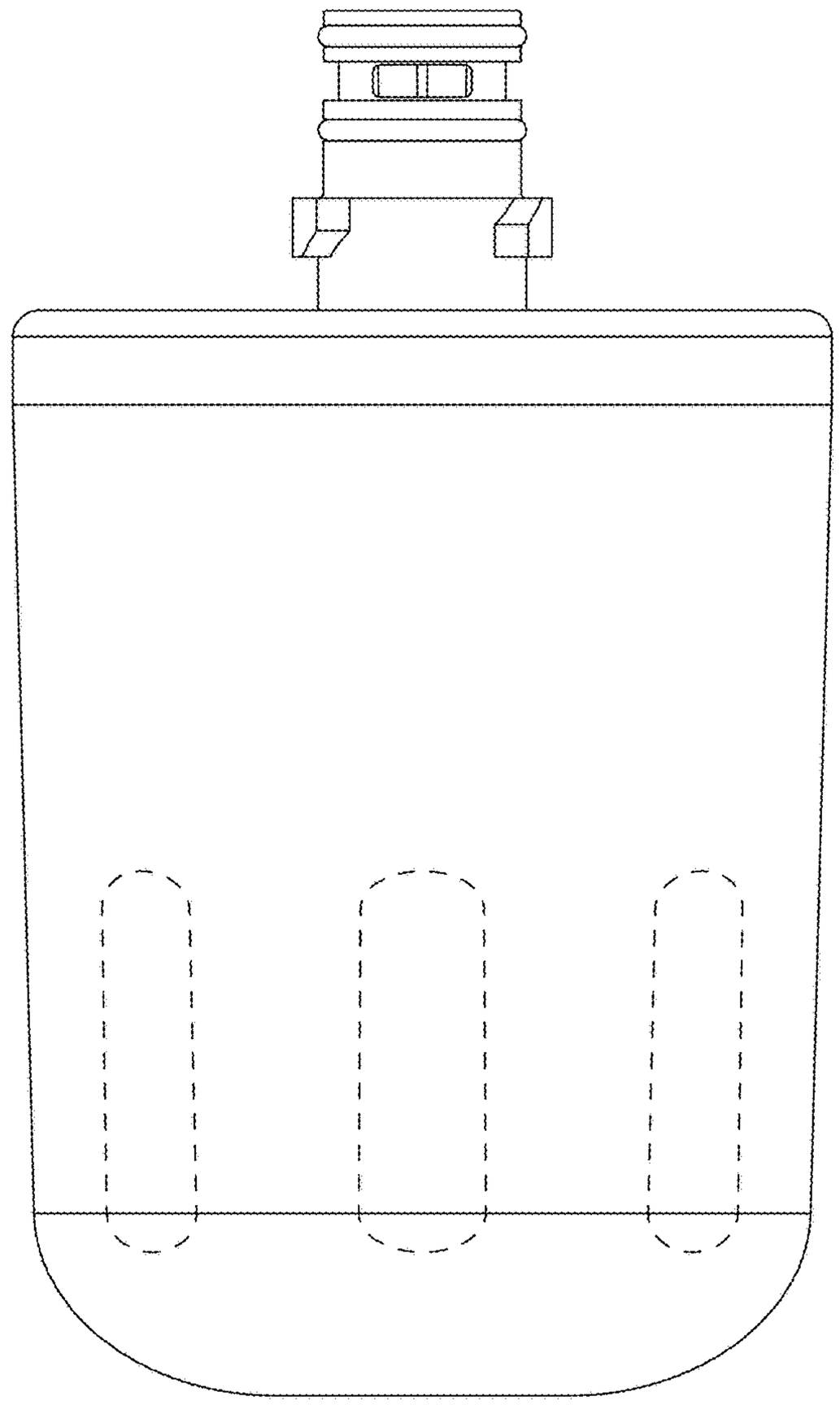


FIG. 3

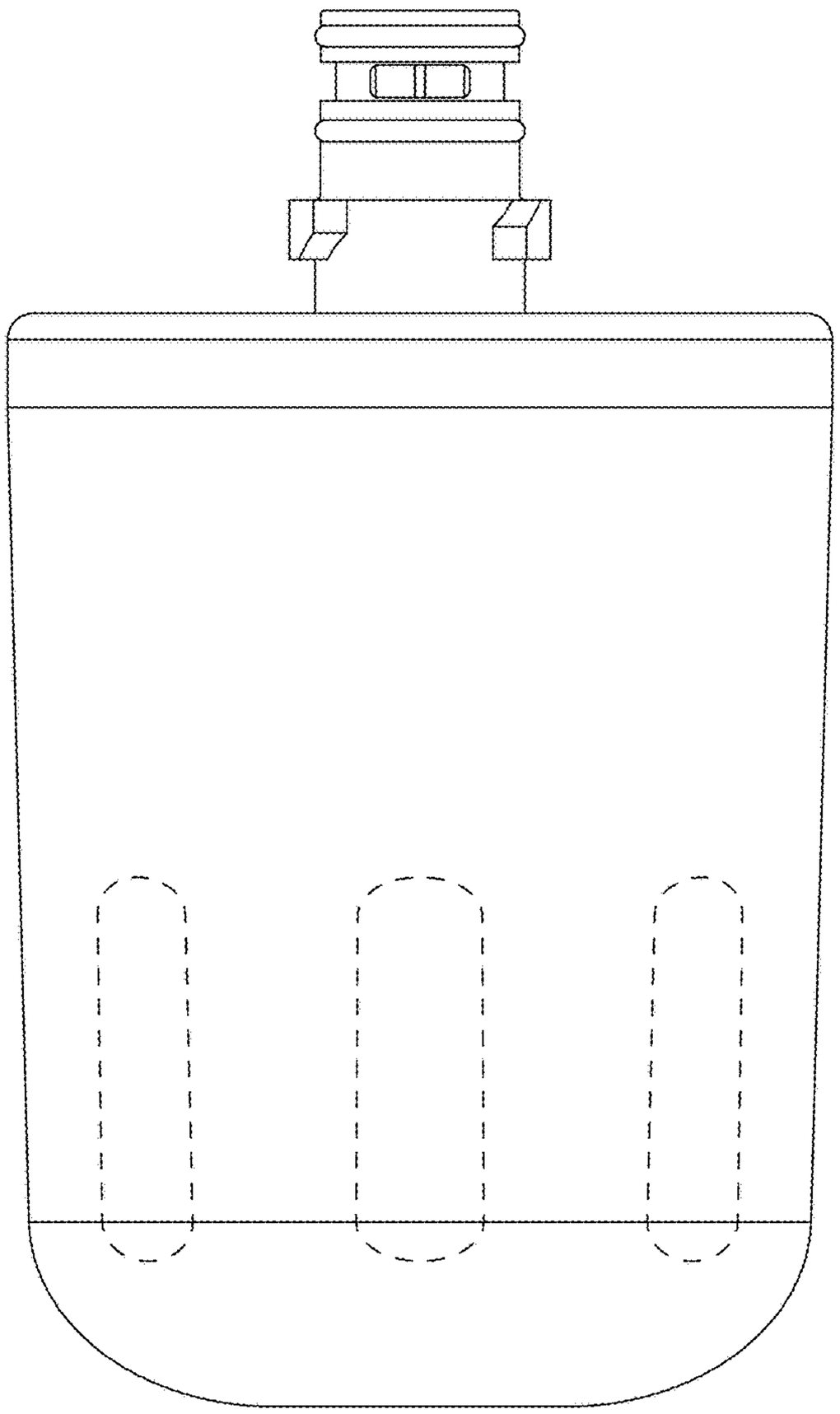


FIG. 4

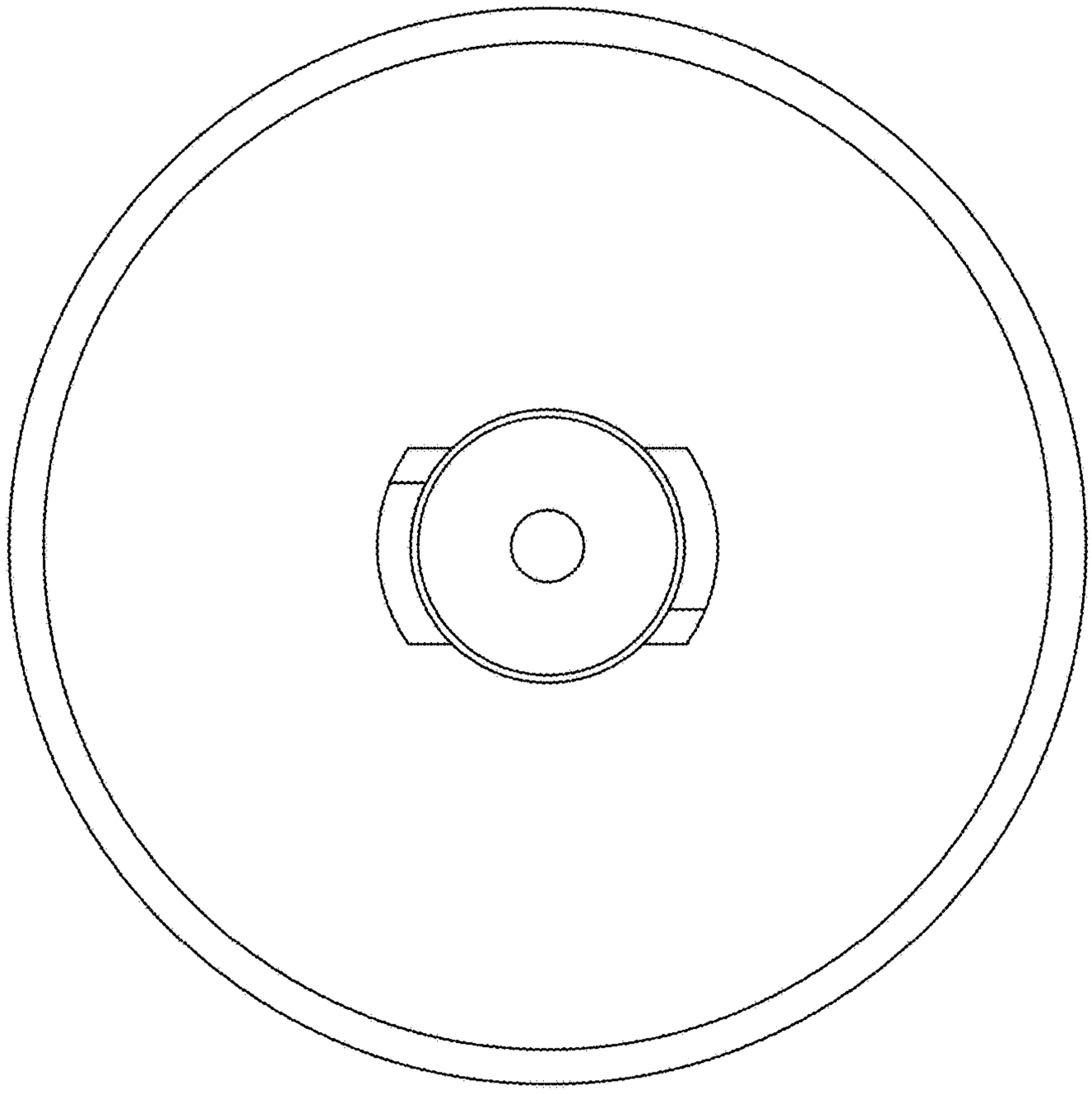


FIG. 5

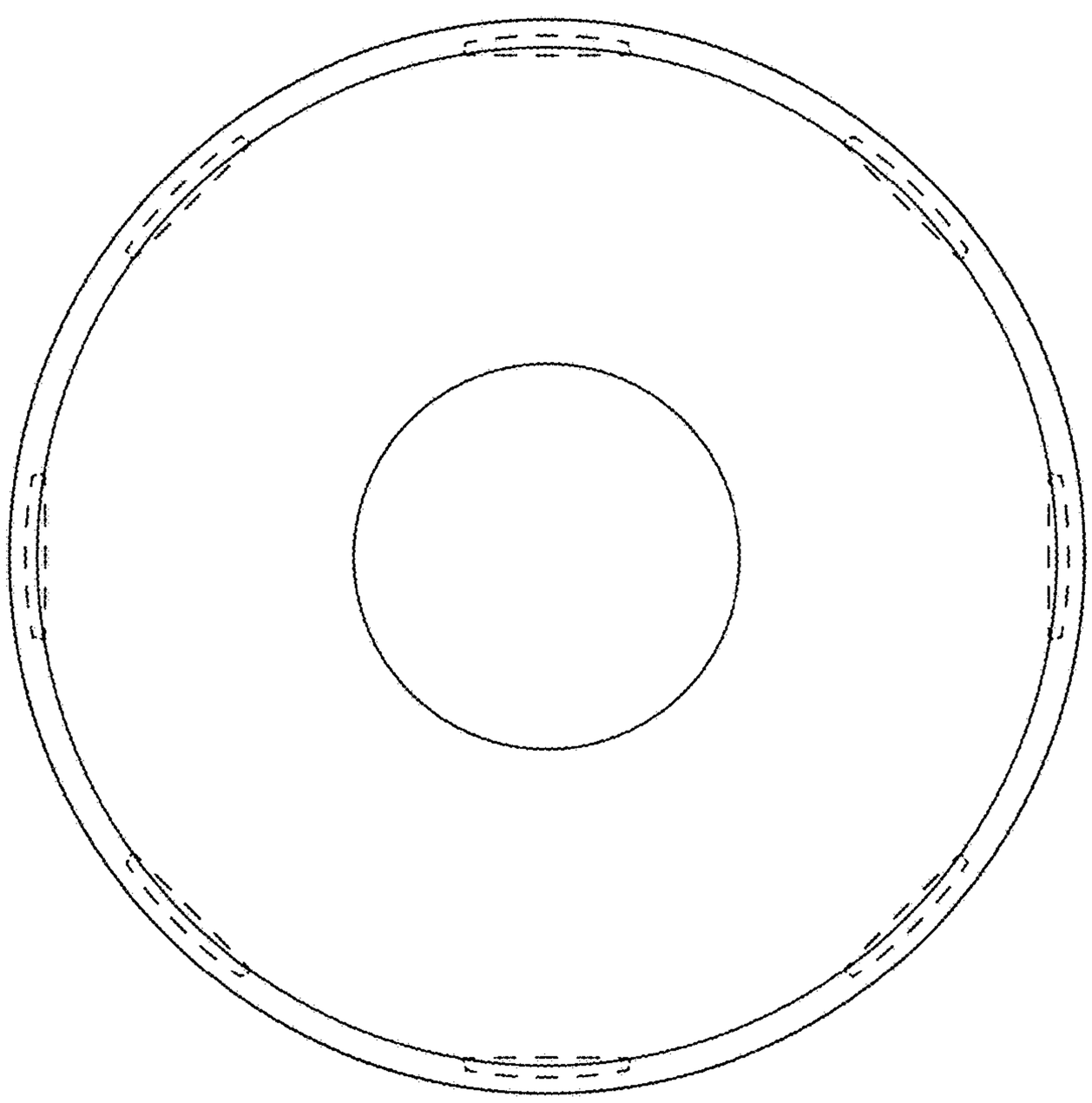


FIG. 6

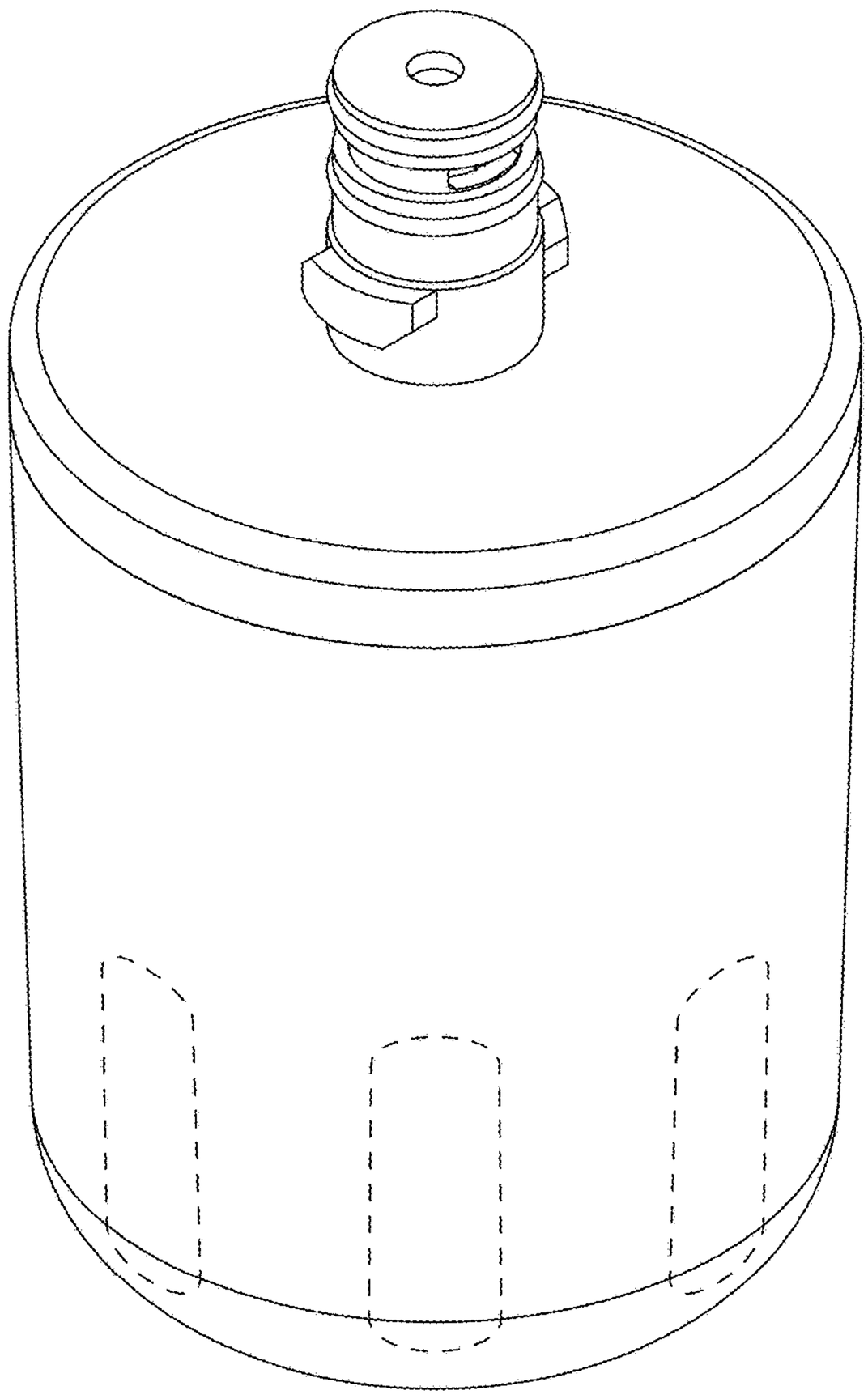


FIG. 7