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(12) **United States Design Patent** (10) **Patent No.:** **US D849,068 S**  
**Hirano** (45) **Date of Patent:** **\*\* May 21, 2019**

- (54) **ABRASIVE MATERIAL FOR BARREL POLISHING**
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- (\*\*) Term: **15 Years**
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- (51) **LOC (11) Cl.** ..... **15-03**
- (52) **U.S. Cl.**  
USPC ..... **D15/126**
- (58) **Field of Classification Search**  
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CPC ..... F04B 25/00; F04B 27/00; F04B 33/00;  
F04B 35/00; F04B 37/00; F04B 39/00;  
F04B 39/12; F04B 41/00  
See application file for complete search history.

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(57) **CLAIM**

The ornamental design for an abrasive material for barrel polishing, as shown and described.

**DESCRIPTION**

FIG. 1 is a front view of an abrasive material for barrel polishing of the present invention. The abrasive material for barrel polishing is placed in a barrel polisher along with water and a workpiece, and the barrel polisher is operated to polish the workpiece.

FIG. 2 is a rear view thereof.

FIG. 3 is a top plan view thereof.

FIG. 4 is a bottom view thereof.

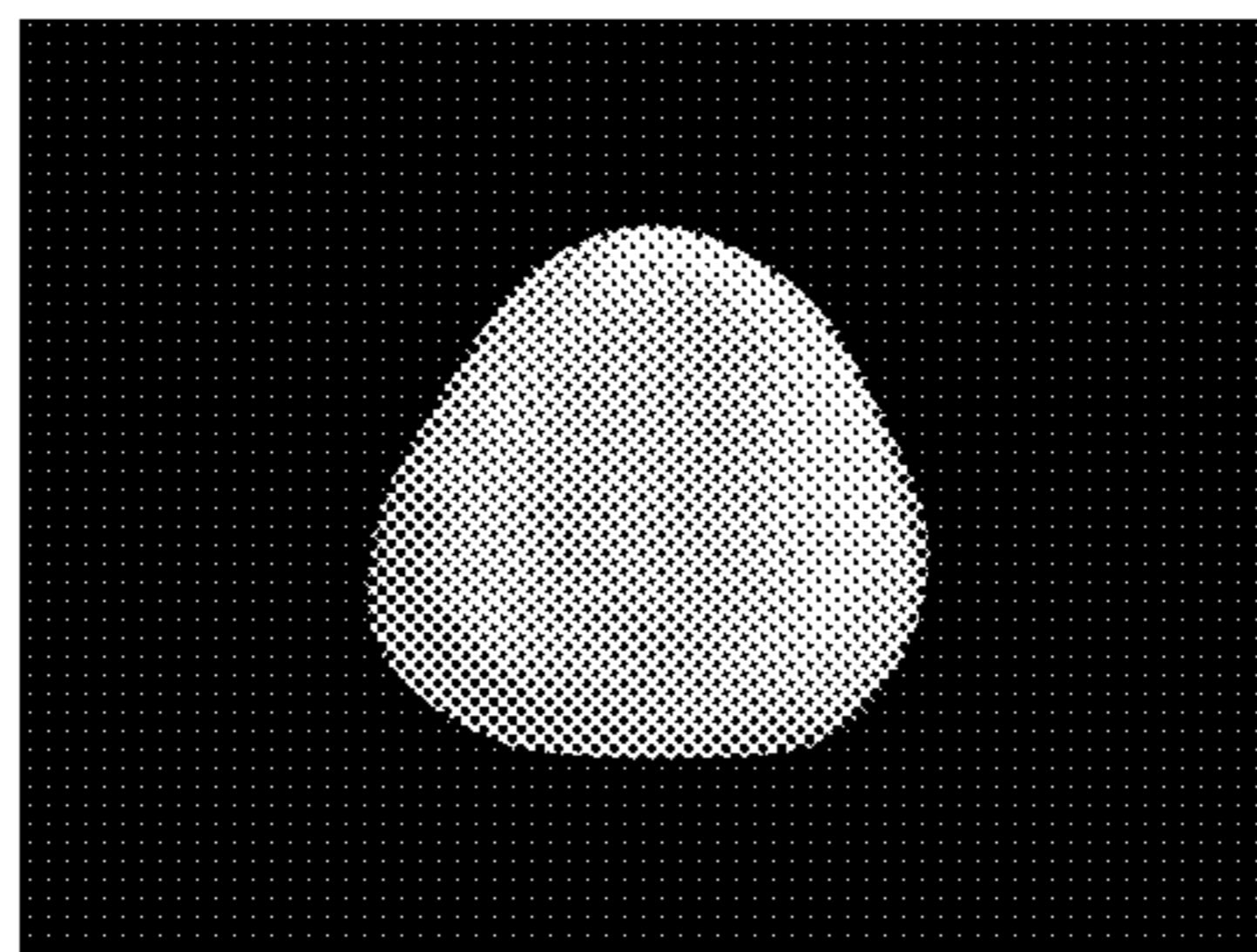
FIG. 5 is a right side view thereof.

FIG. 6 is a left side view thereof; and,

FIG. 7 is a perspective view (plan view as viewed diagonally from above) thereof.

The abrasive material for barrel polishing is shown within a dark environment that forms no part of the claimed design.

**1 Claim, 7 Drawing Sheets**



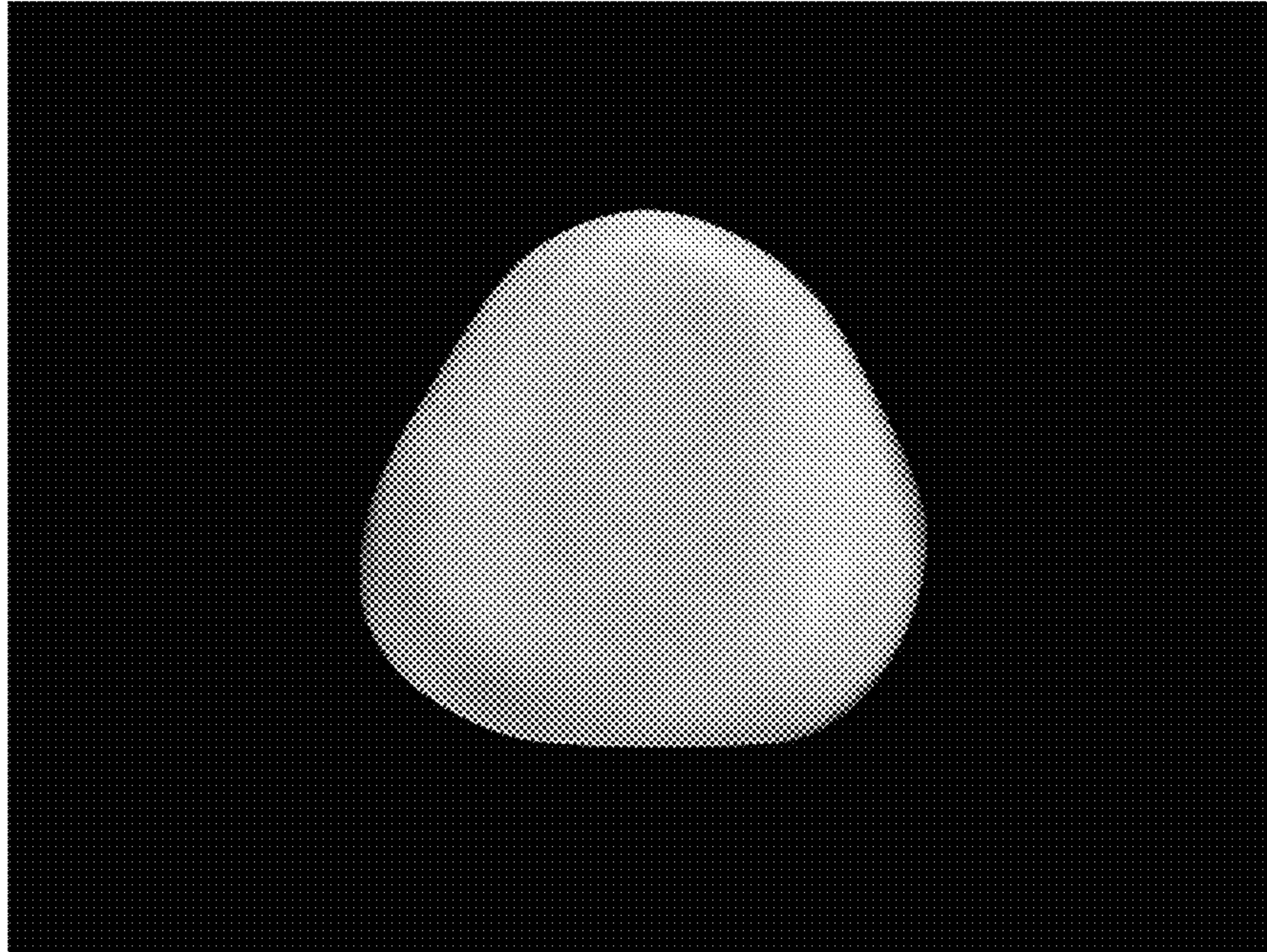


FIG. 1

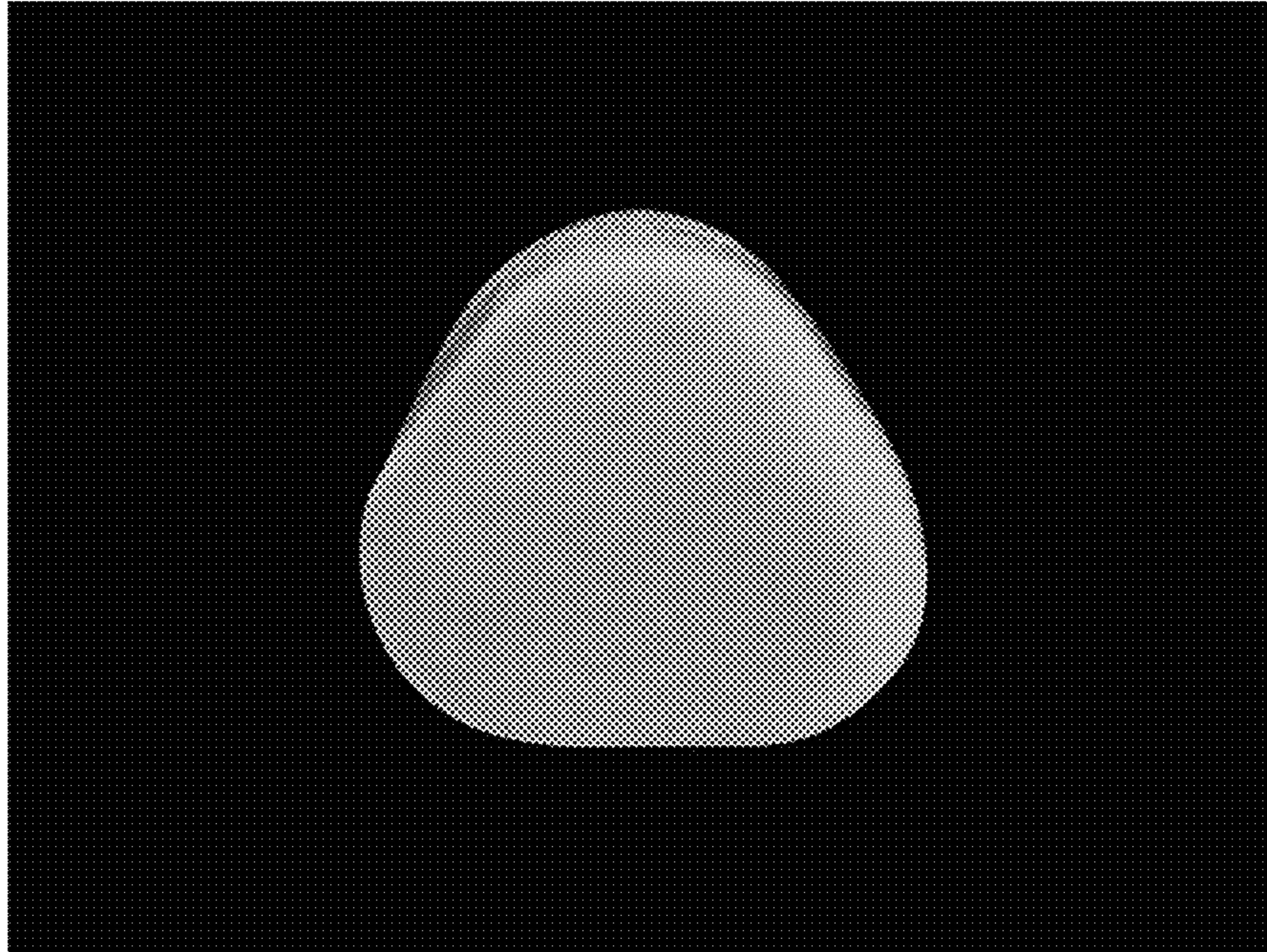


FIG. 2

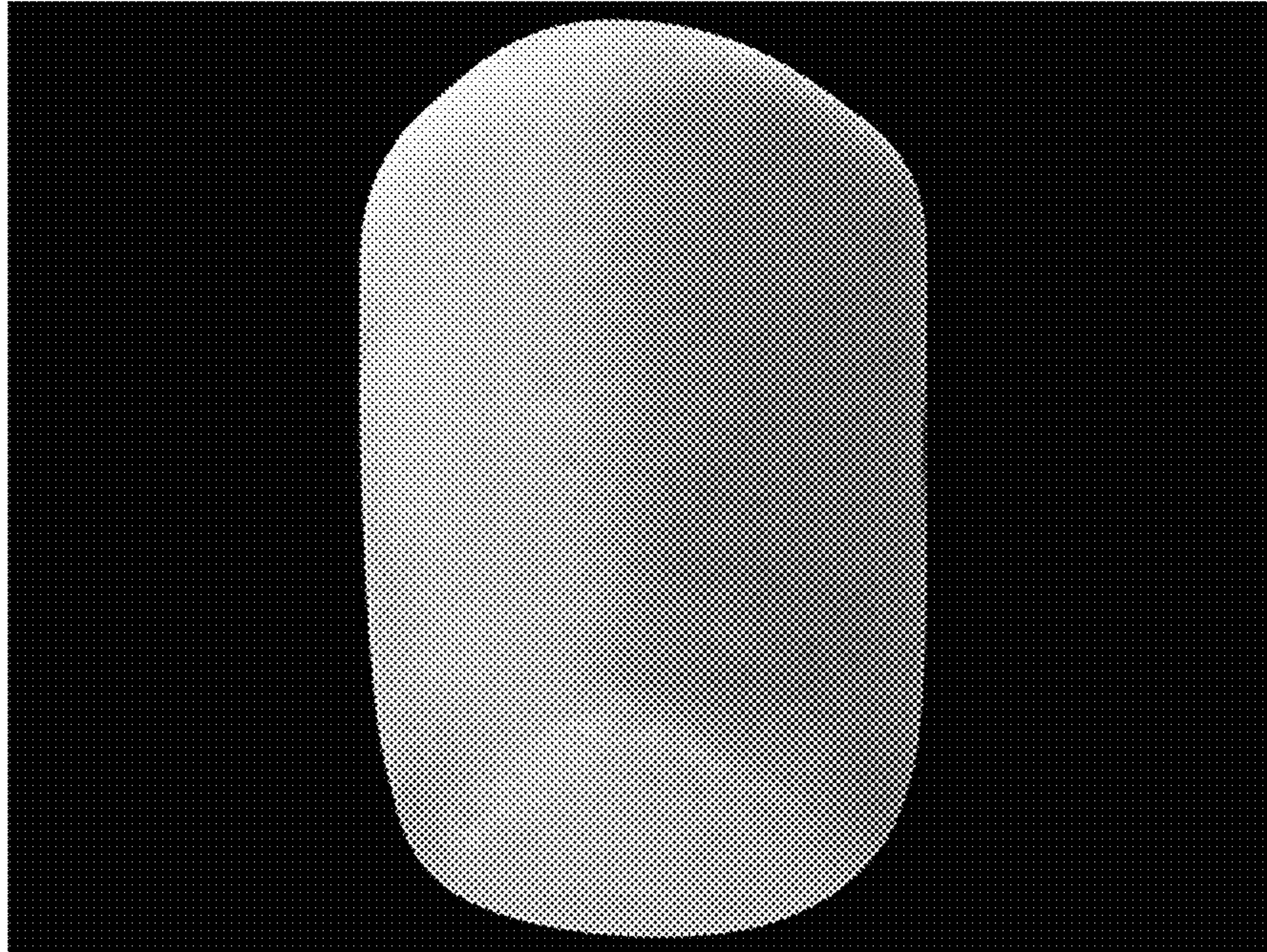


FIG. 3

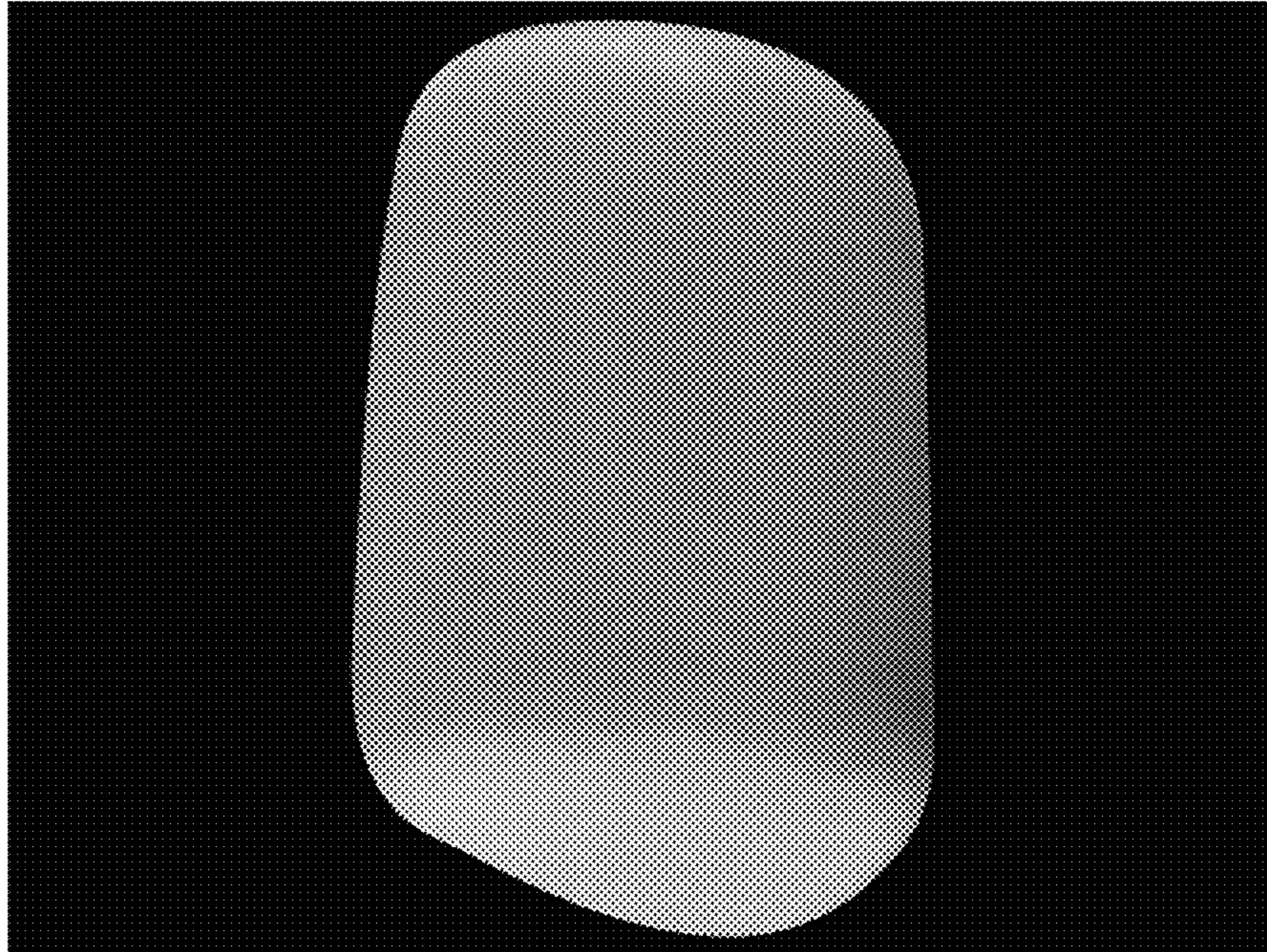


FIG. 4

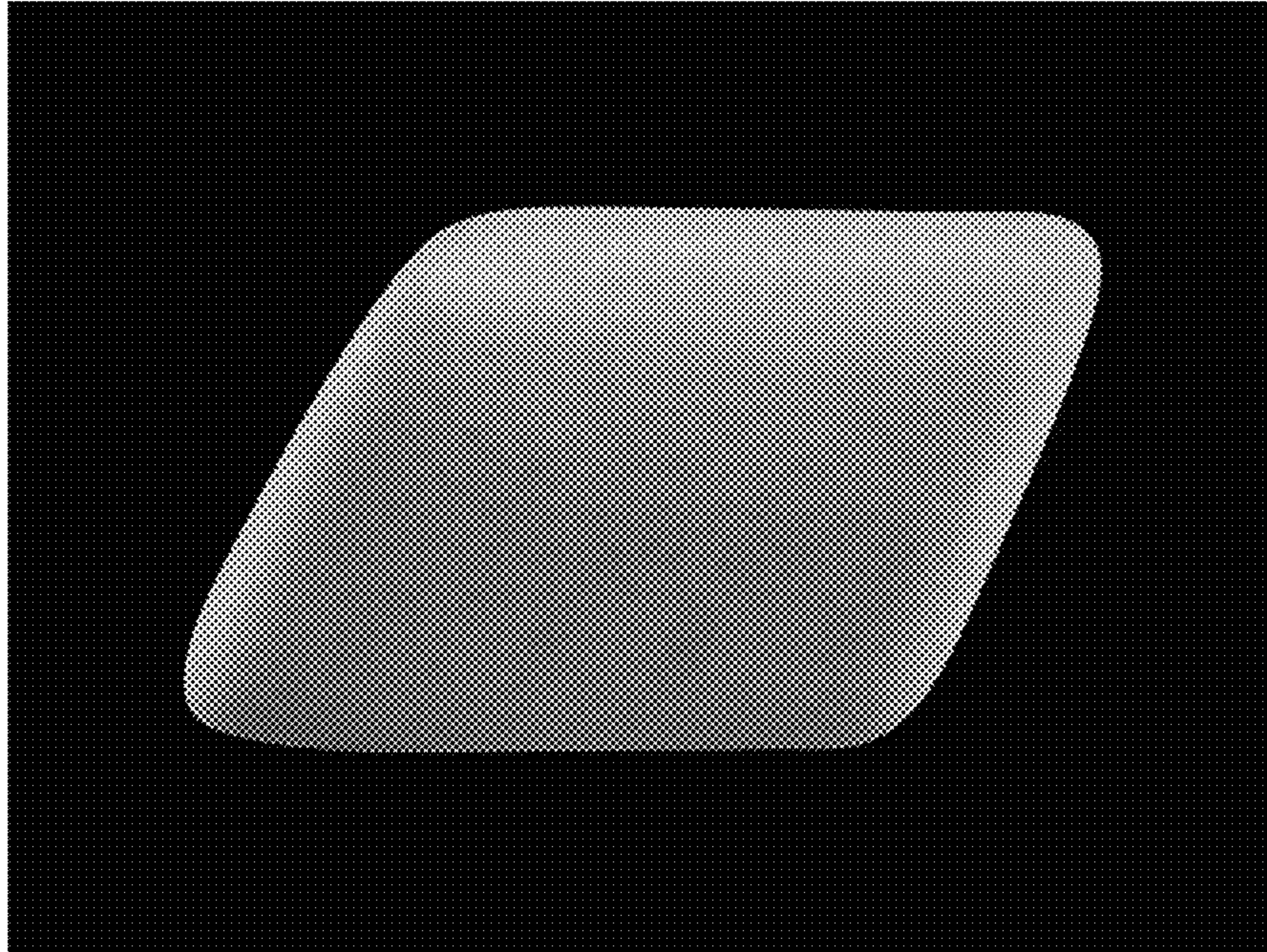


FIG. 5

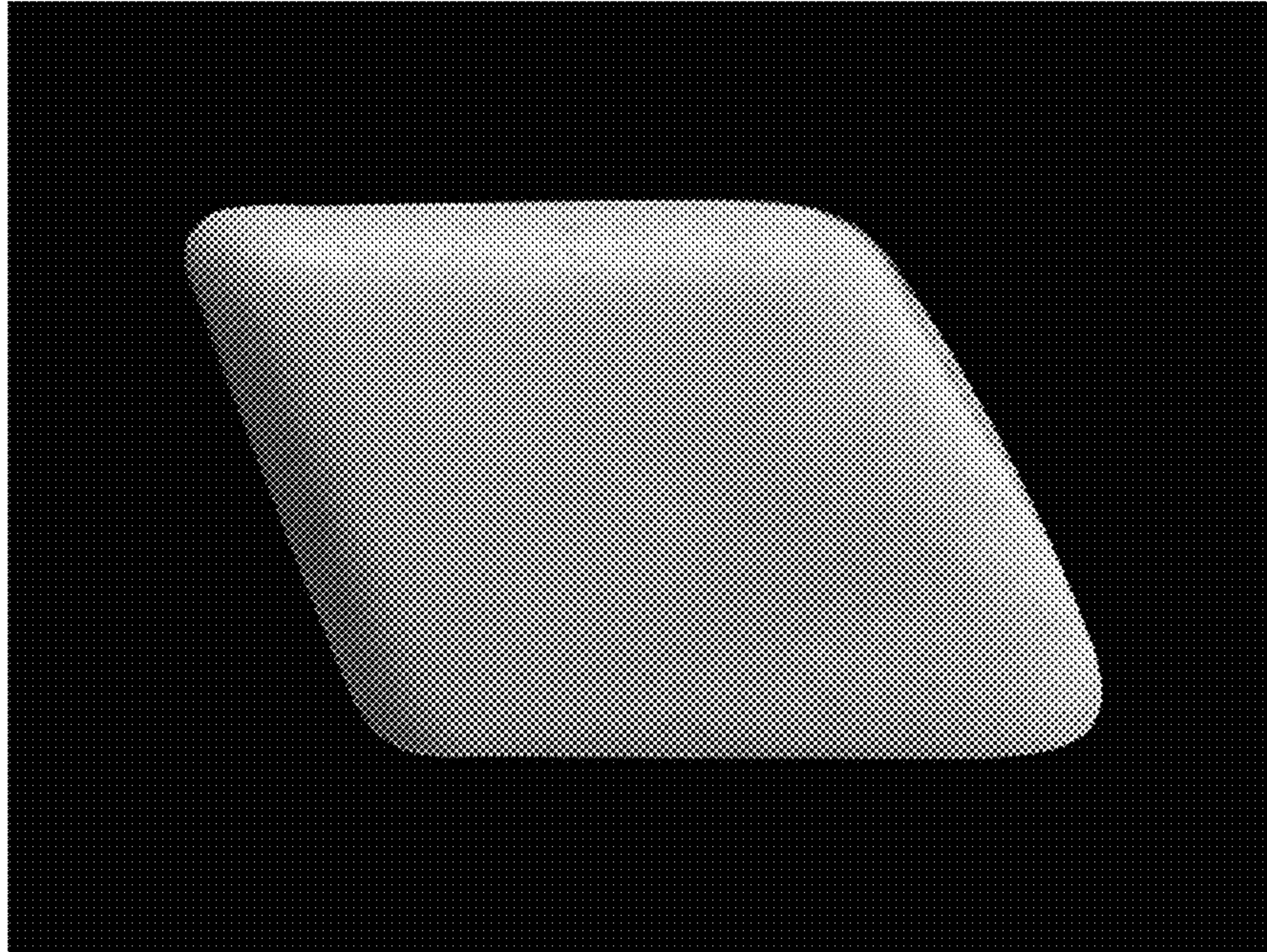


FIG. 6

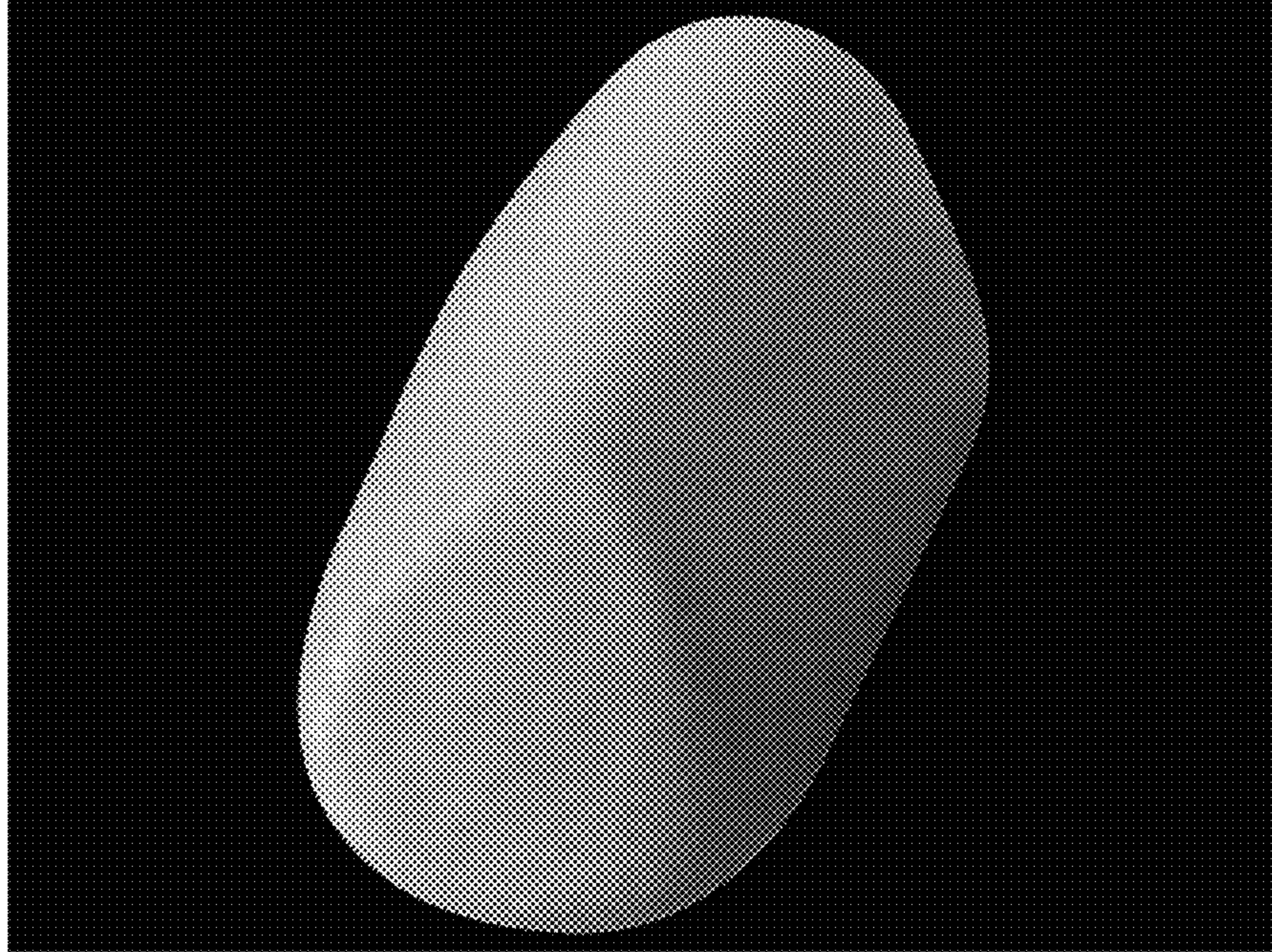


FIG. 7