



US00D846070S

(12) **United States Design Patent**
Zou

(10) **Patent No.:** **US D846,070 S**

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(54) **FILTER UNIT**

(71) Applicant: **Qingdao Ecopure Filter Co., Ltd.**,
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(**) Term: **15 Years**

(21) Appl. No.: **29/625,490**

(22) Filed: **Nov. 9, 2017**

(51) **LOC (11) Cl.** **23-01**

(52) **U.S. Cl.**
USPC **D23/209**

(58) **Field of Classification Search**

USPC D23/200, 207, 209; 210/497.01
CPC B01D 35/30; B01D 35/153; B01D 35/306;
B01D 2201/30; B01D 2201/29; B01D
24/10; B01D 36/02; B01D 29/035; B01D
29/0009; C02F 1/002; C02F 1/003
See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a filter unit, as shown and described.

DESCRIPTION

FIG. 1 is a Front elevational view of a filter unit showing my new design;

FIG. 2 is a Rear elevational view thereof;

FIG. 3 is a Left side view thereof;

FIG. 4 is a Right side view thereof;

FIG. 5 is a Top plan view thereof, enlarged for clarity;

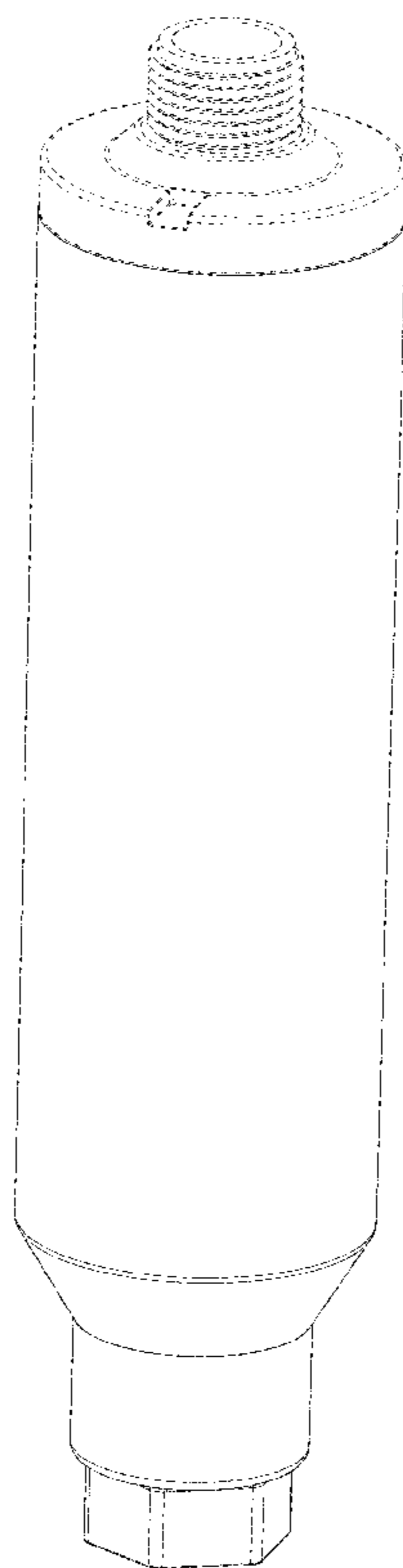
FIG. 6 is a Bottom plan view thereof, enlarged for clarity;

FIG. 7 is a top Perspective view thereof; and,

FIG. 8 is a bottom Perspective view thereof.

The broken lines in the drawing depict portions of the filter unit that form no part of the claimed design.

1 Claim, 8 Drawing Sheets



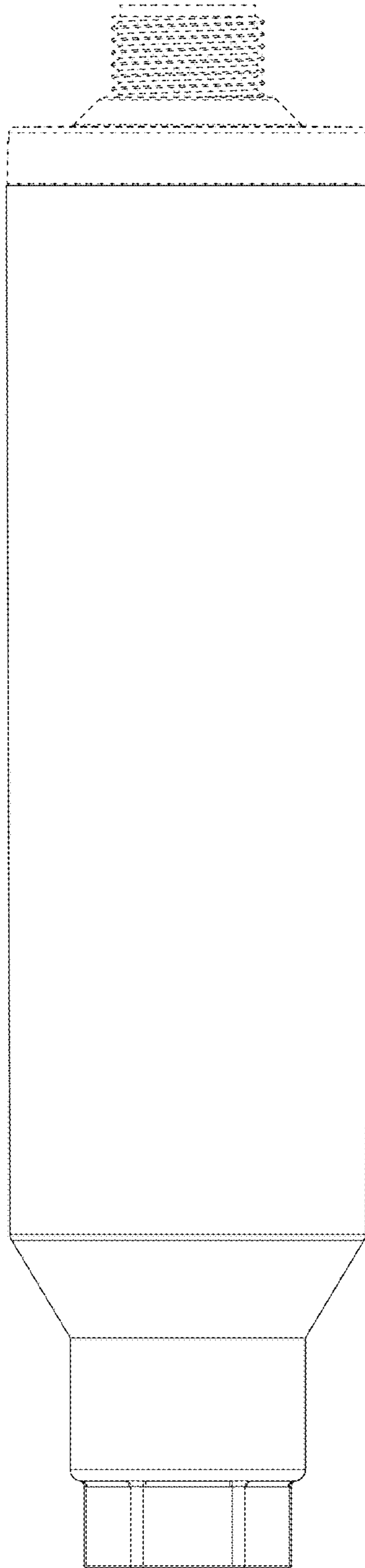


FIG. 1

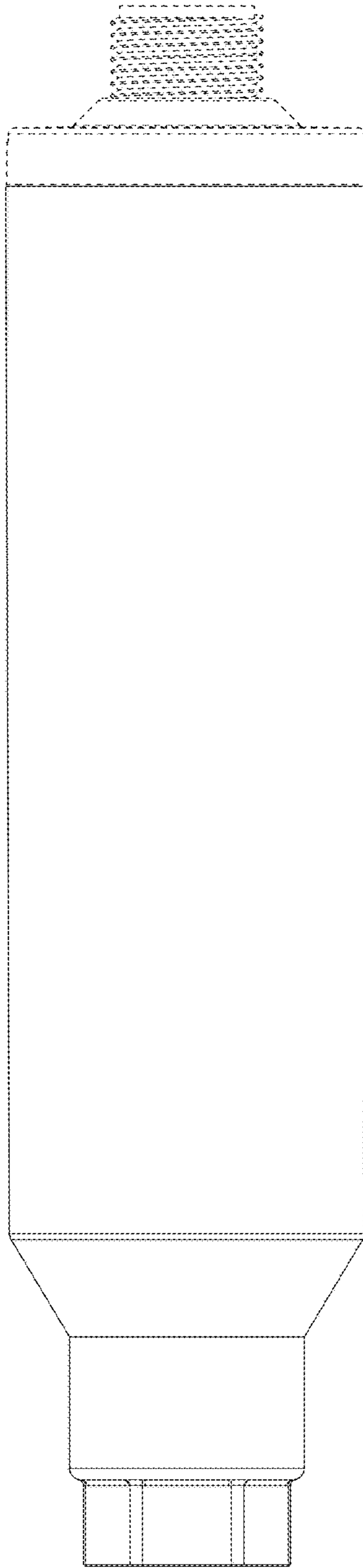


FIG. 2

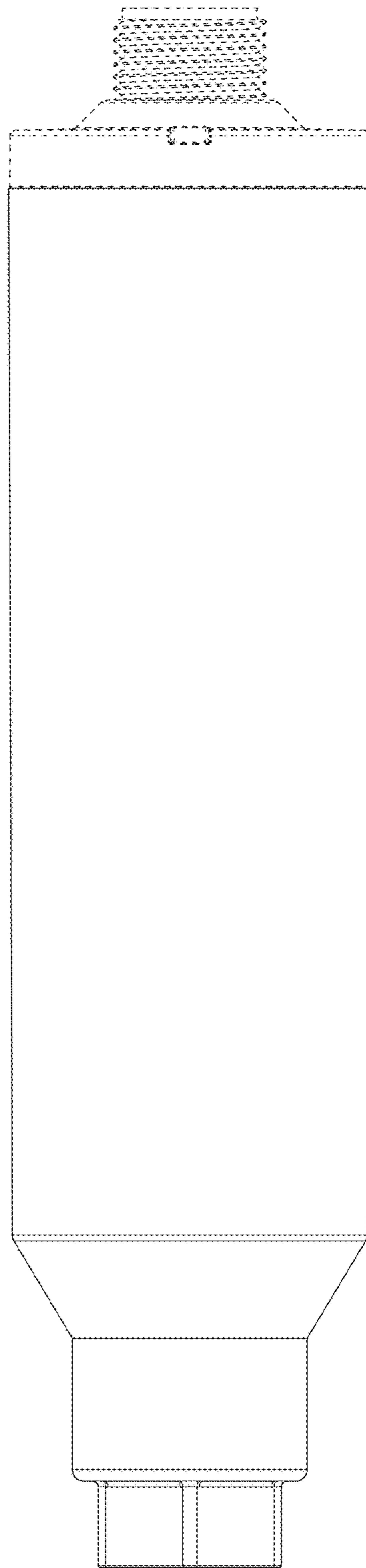


FIG. 3

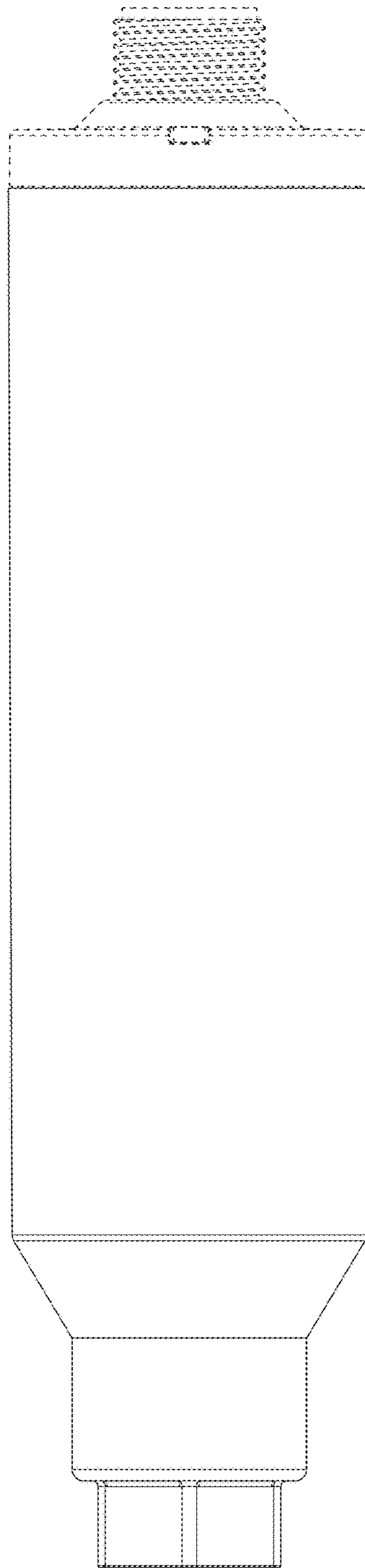


FIG. 4

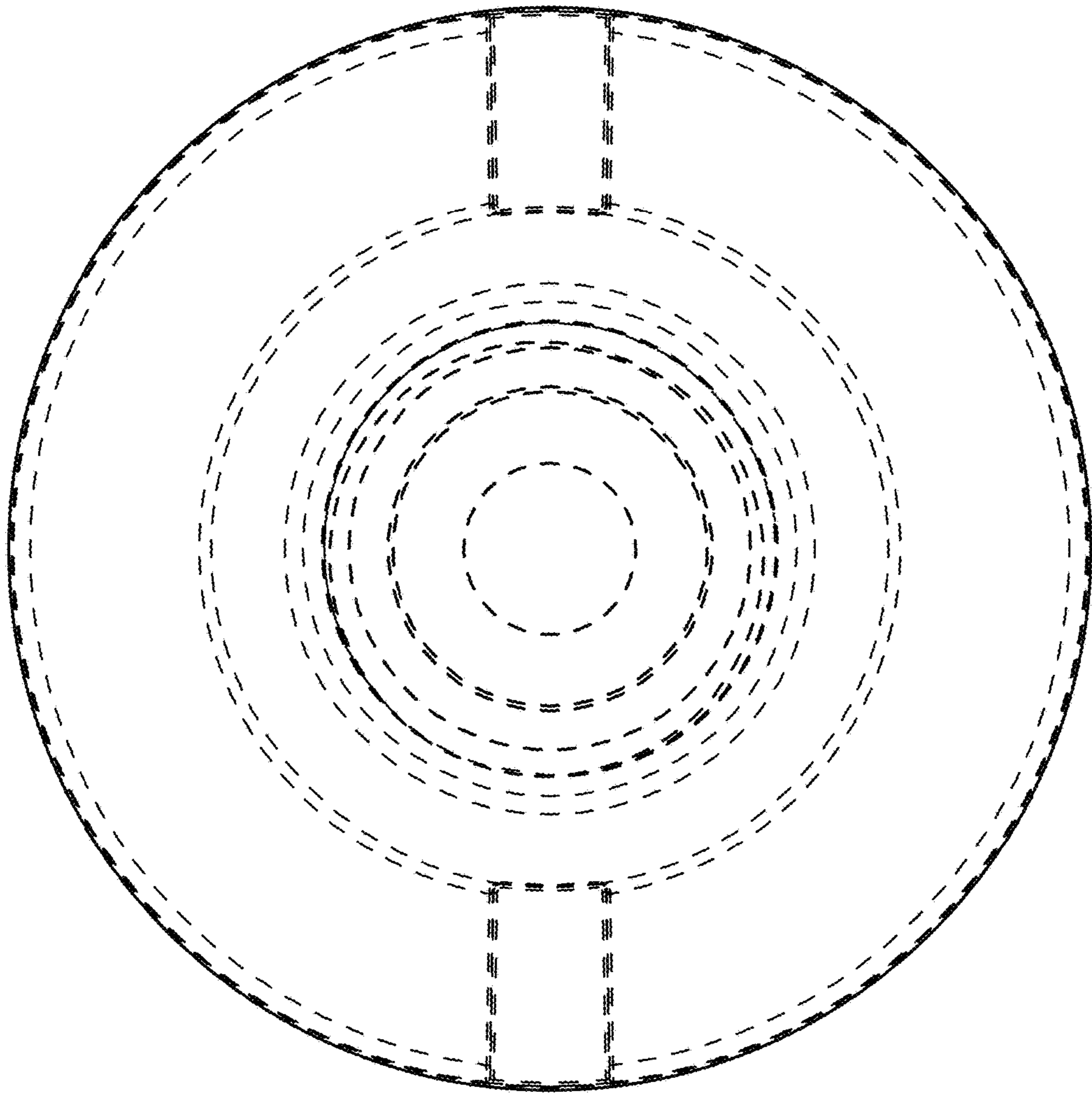


FIG. 5

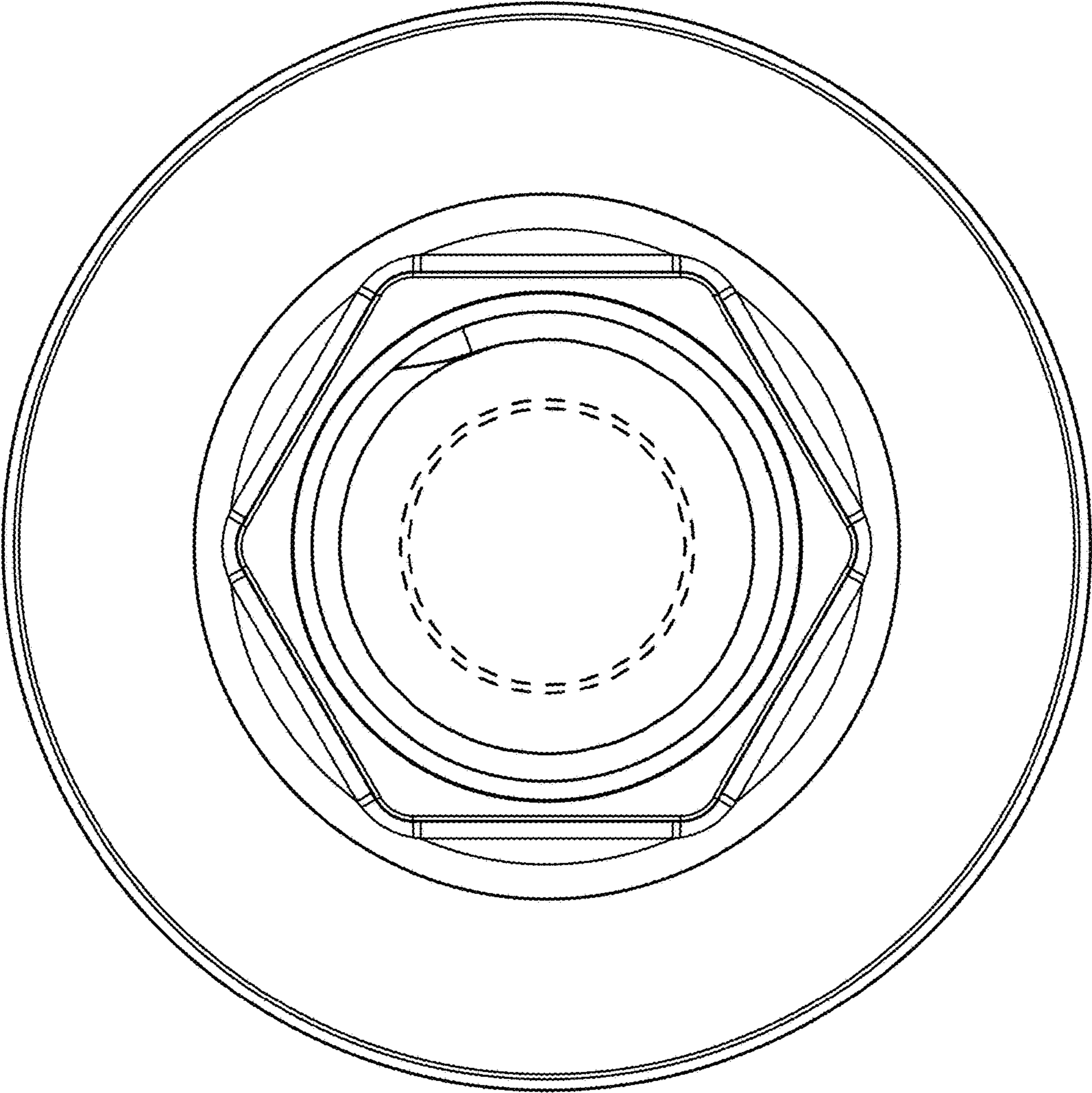


FIG. 6

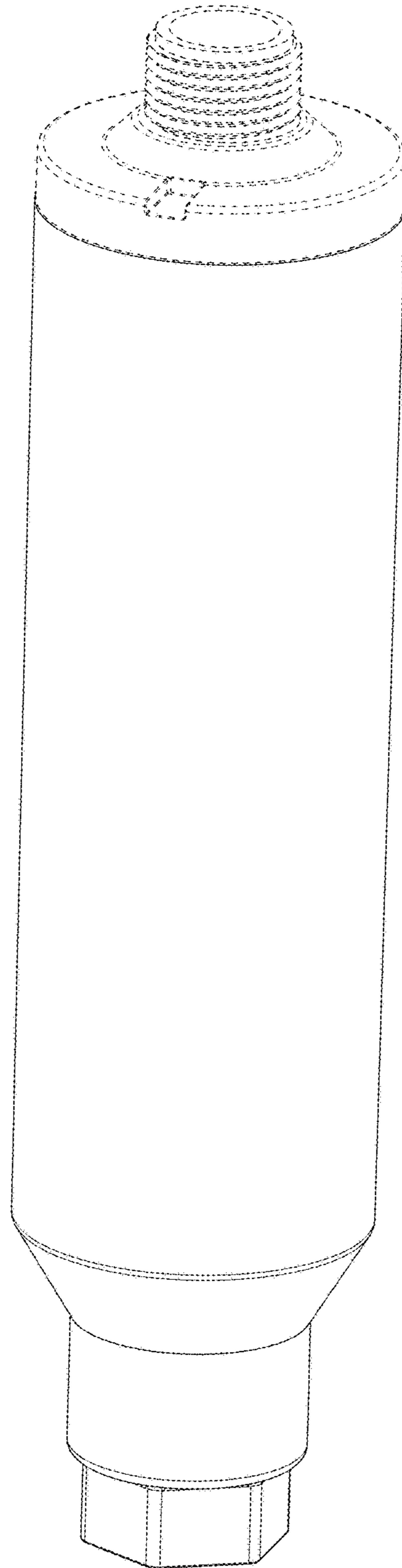


FIG. 7

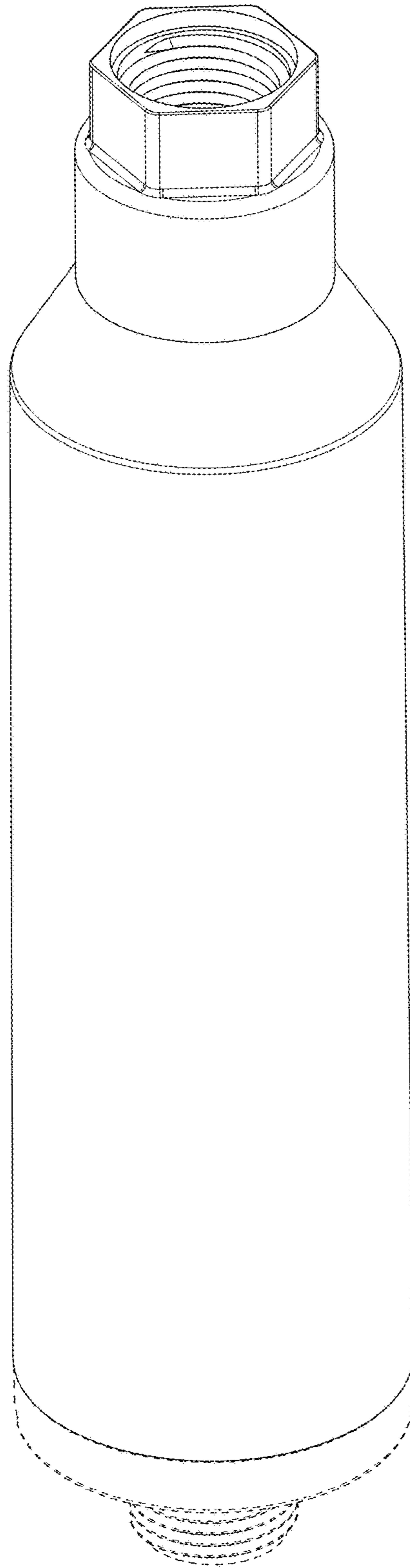


FIG. 8