

US00D844393S

(12) **United States Design Patent** (10) **Patent No.:** **US D844,393 S**  
**Narayanan** (45) **Date of Patent:** **\*\* Apr. 2, 2019**

(54) **FOOD EXTRUSION DIE**  
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(73) Assignee: **Frito-Lay North America, Inc.**, Plano, TX (US)  
(\*\*) Term: **15 Years**  
(21) Appl. No.: **29/583,964**

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(51) **LOC (11) Cl.** ..... **07-04**  
(52) **U.S. Cl.**  
USPC ..... **D7/672**  
(58) **Field of Classification Search**  
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30/316; 426/516  
CPC ..... F25C 1/04; F25C 1/22; F25C 1/24; A21B  
3/13; B23G 9/26; B23G 9/503; B23G  
9/221; B23G 9/083; A23P 30/20; A23P  
30/10; A22C 7/003; A47J 43/20  
See application file for complete search history.

(57) **CLAIM**

The ornamental design for a food extrusion die, as shown and described.

**DESCRIPTION**

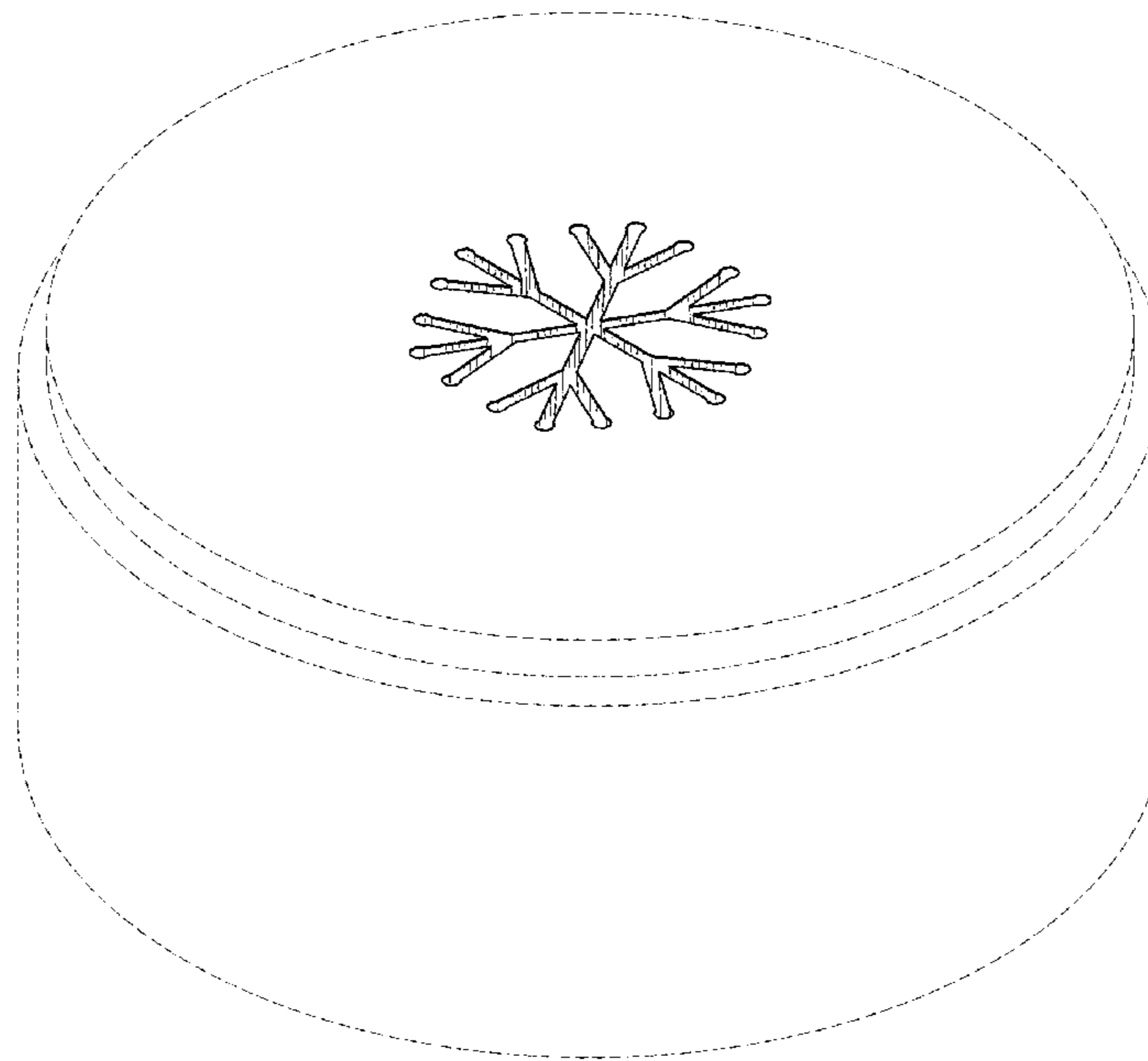
FIG. 1 is a first top perspective view of the present invention; FIG. 2 is a second top perspective view of the present invention; FIG. 3 is a front elevation view of the present invention with the left elevation, right elevation, and rear elevation views identical to the front elevation view; FIG. 4 is a top plan view of the present invention; FIG. 5 is a bottom plan view of the present invention; FIG. 6 is a first bottom perspective view of the present invention; and, FIG. 7 is a second bottom perspective view of the present invention. The broken lines illustrate environmental features that form no part of the claimed invention.

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**1 Claim, 7 Drawing Sheets**



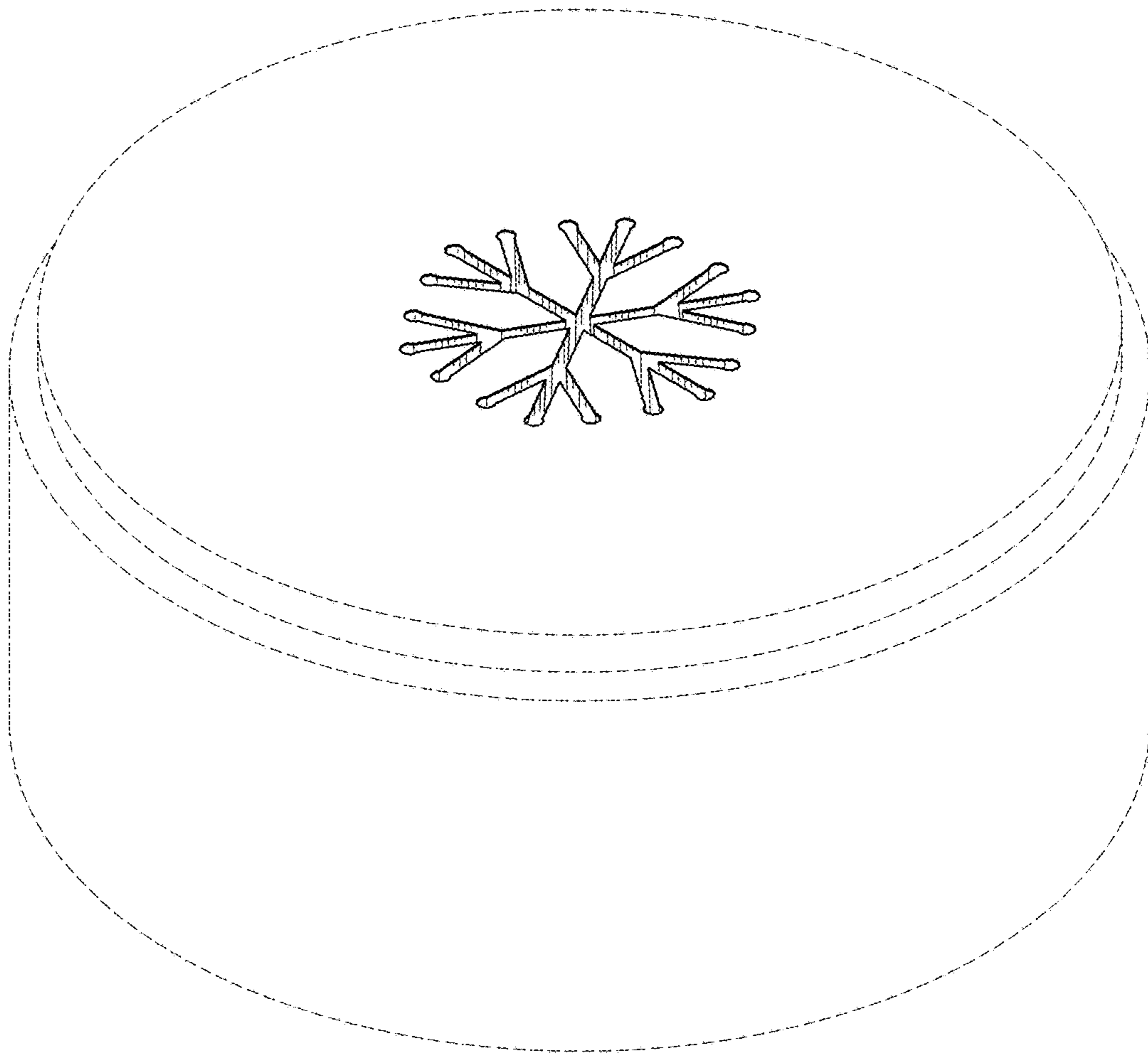


FIG. 1

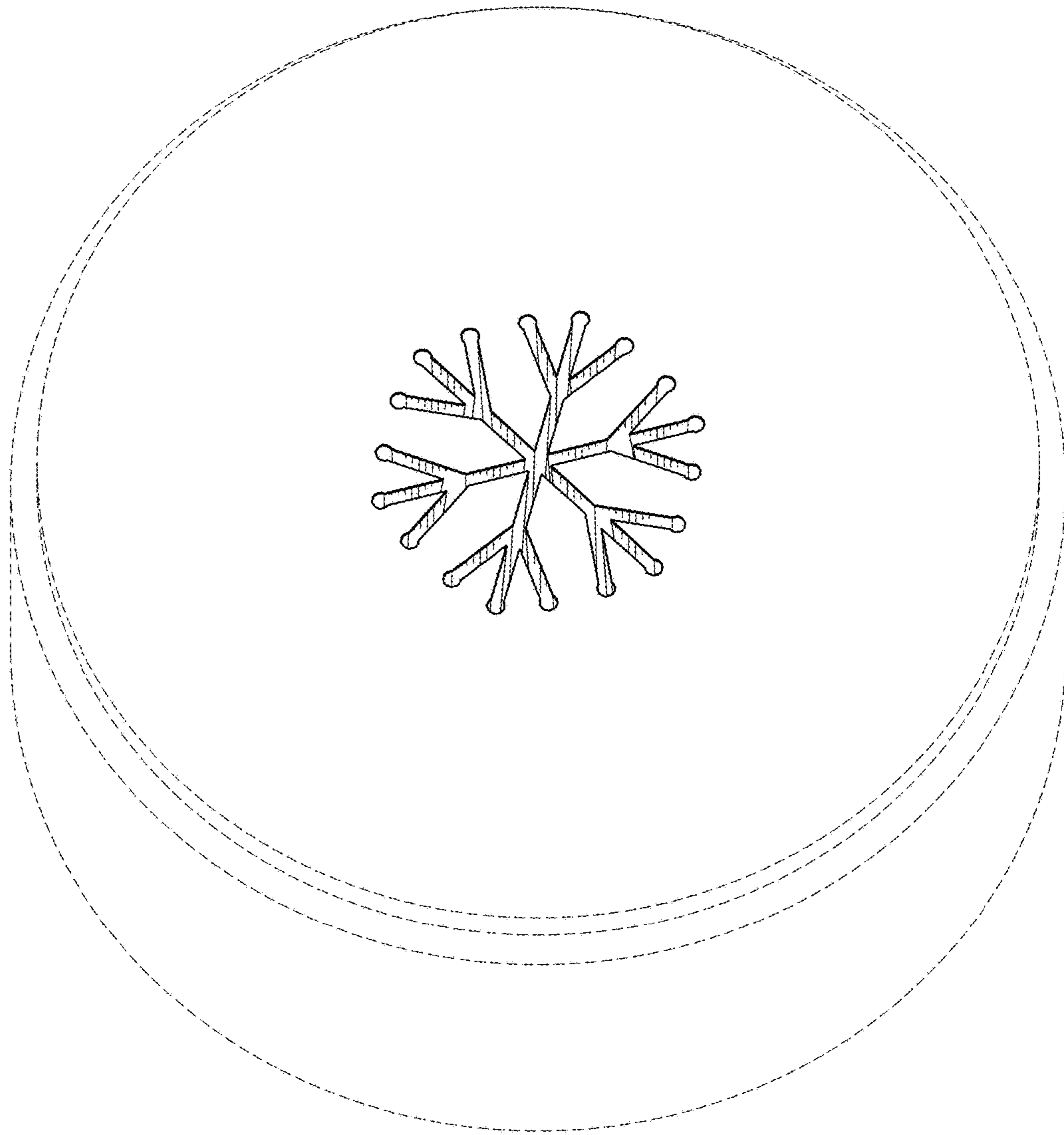


FIG. 2

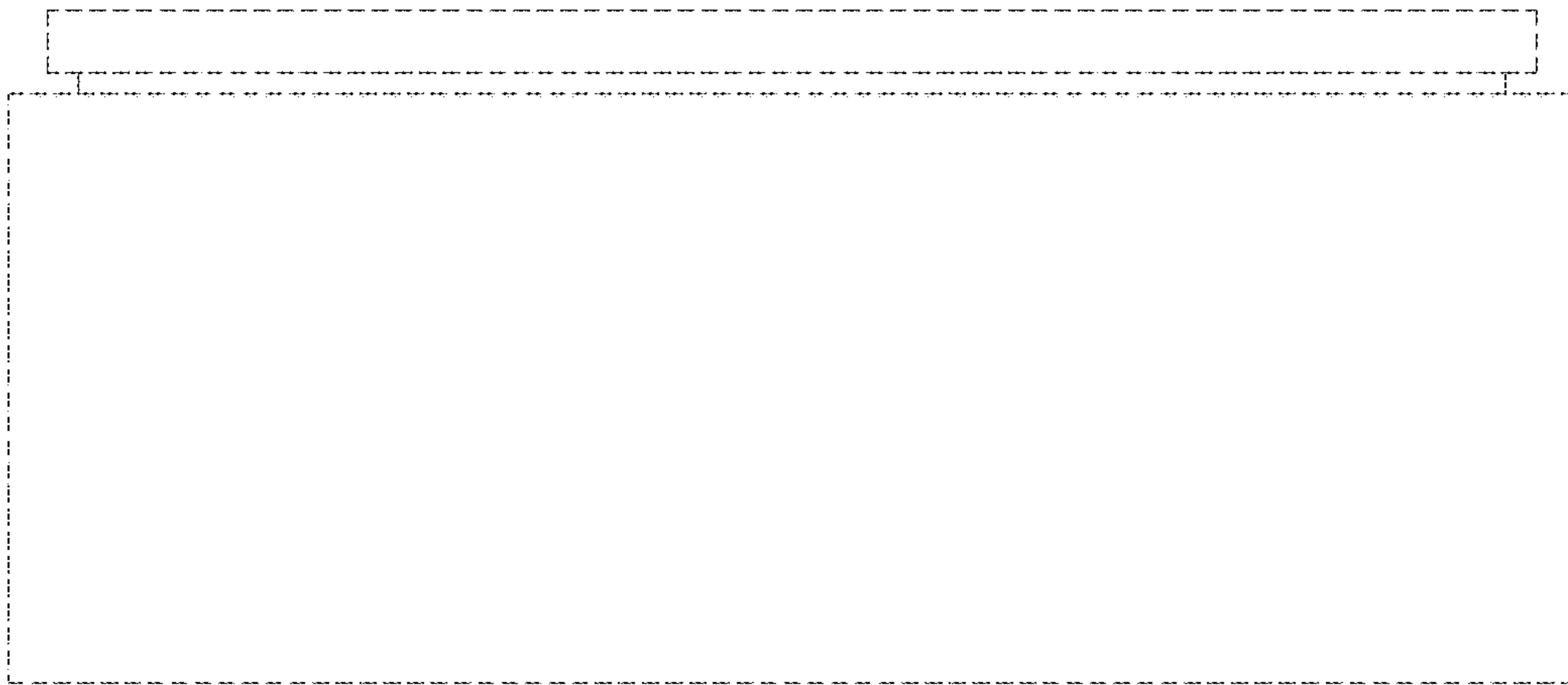


FIG. 3

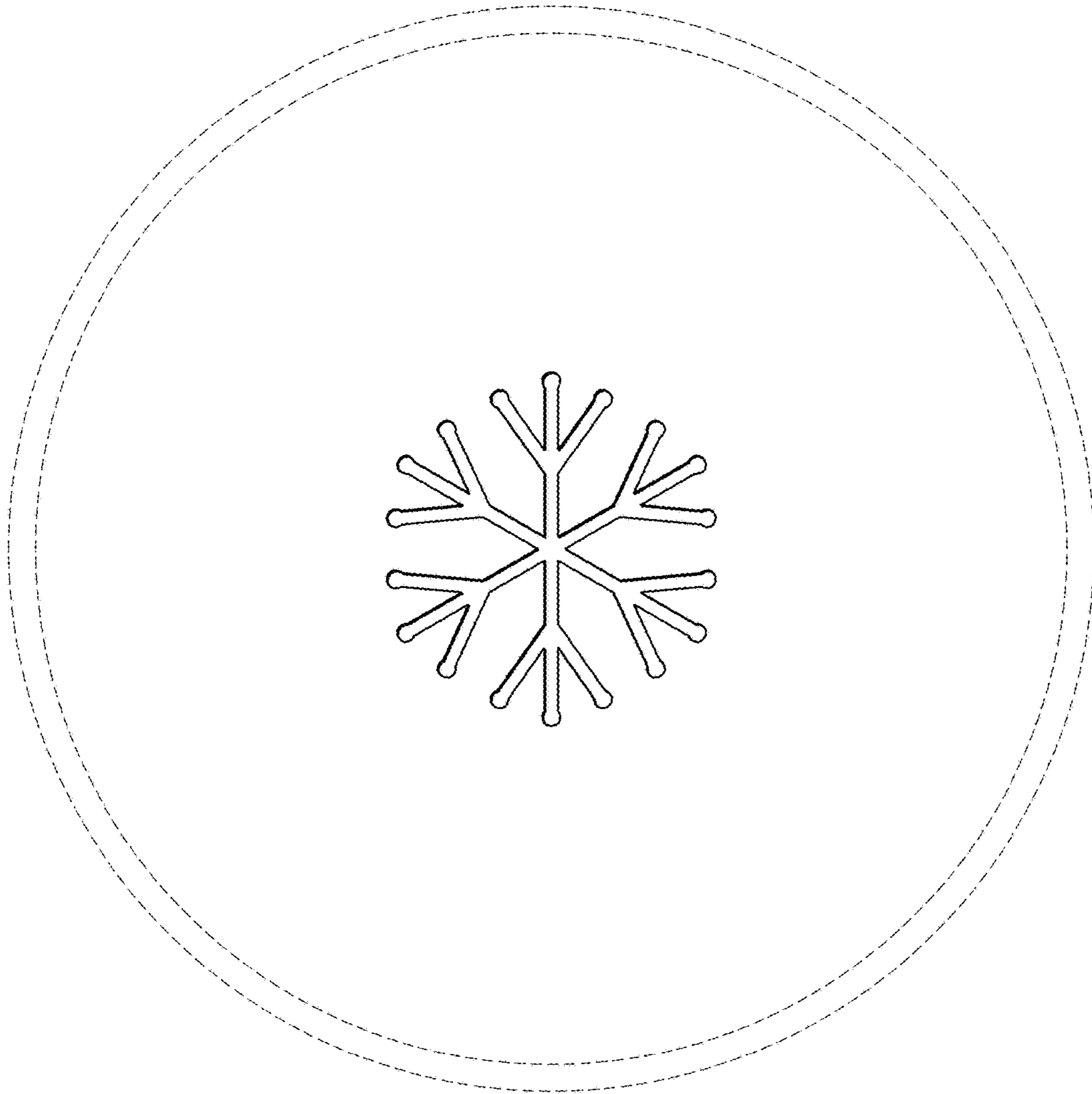


FIG. 4

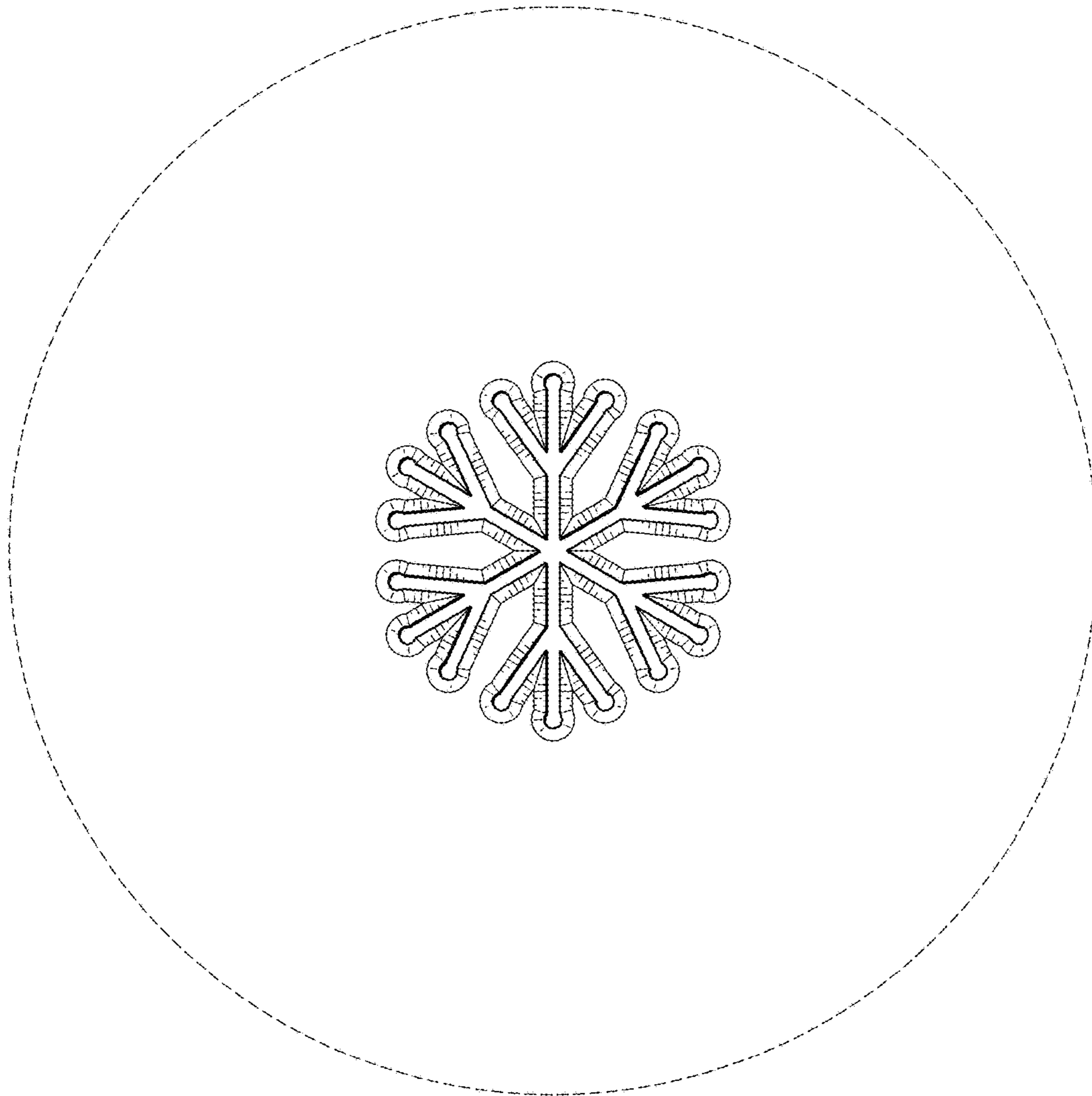


FIG. 5

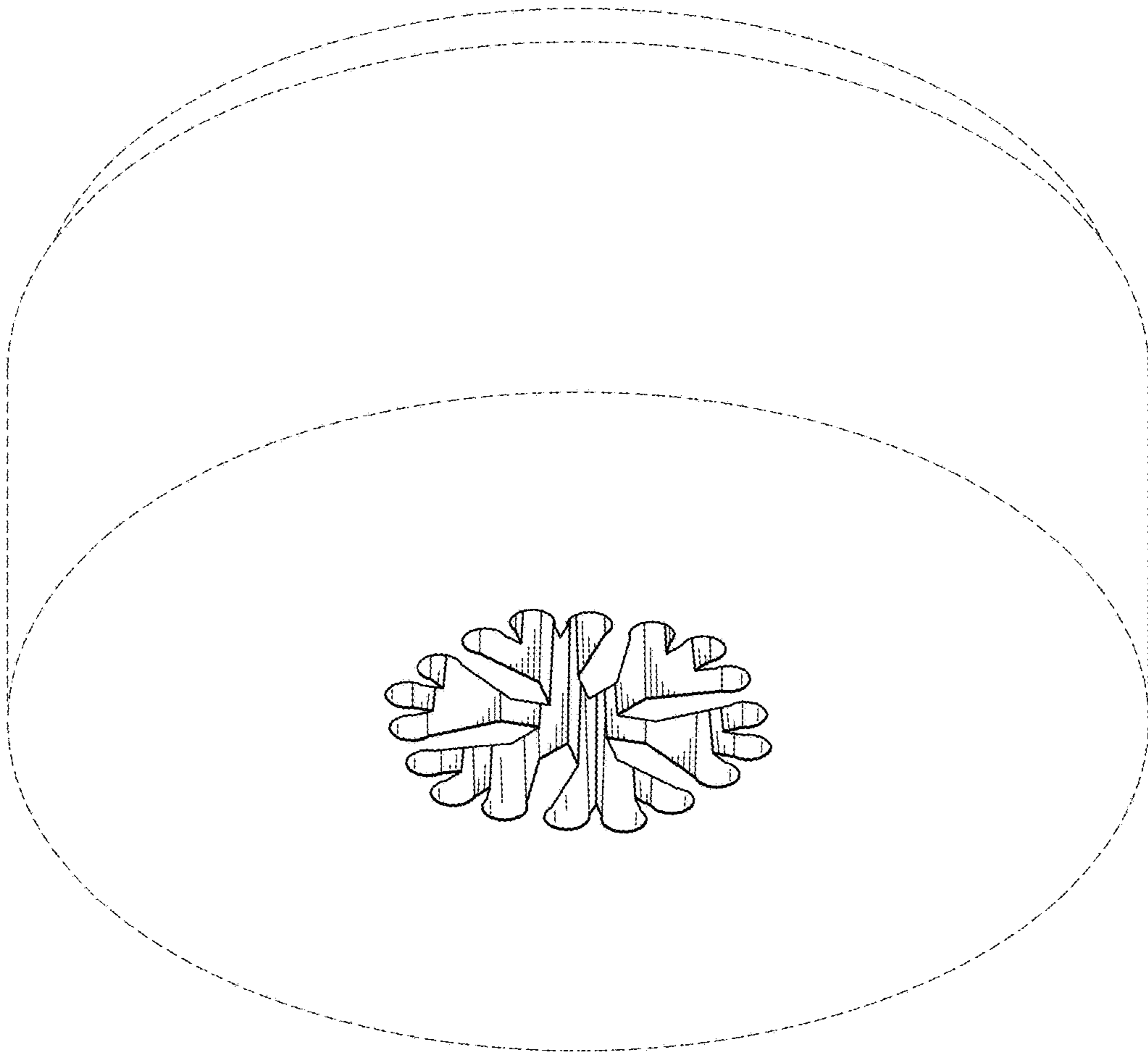


FIG. 6

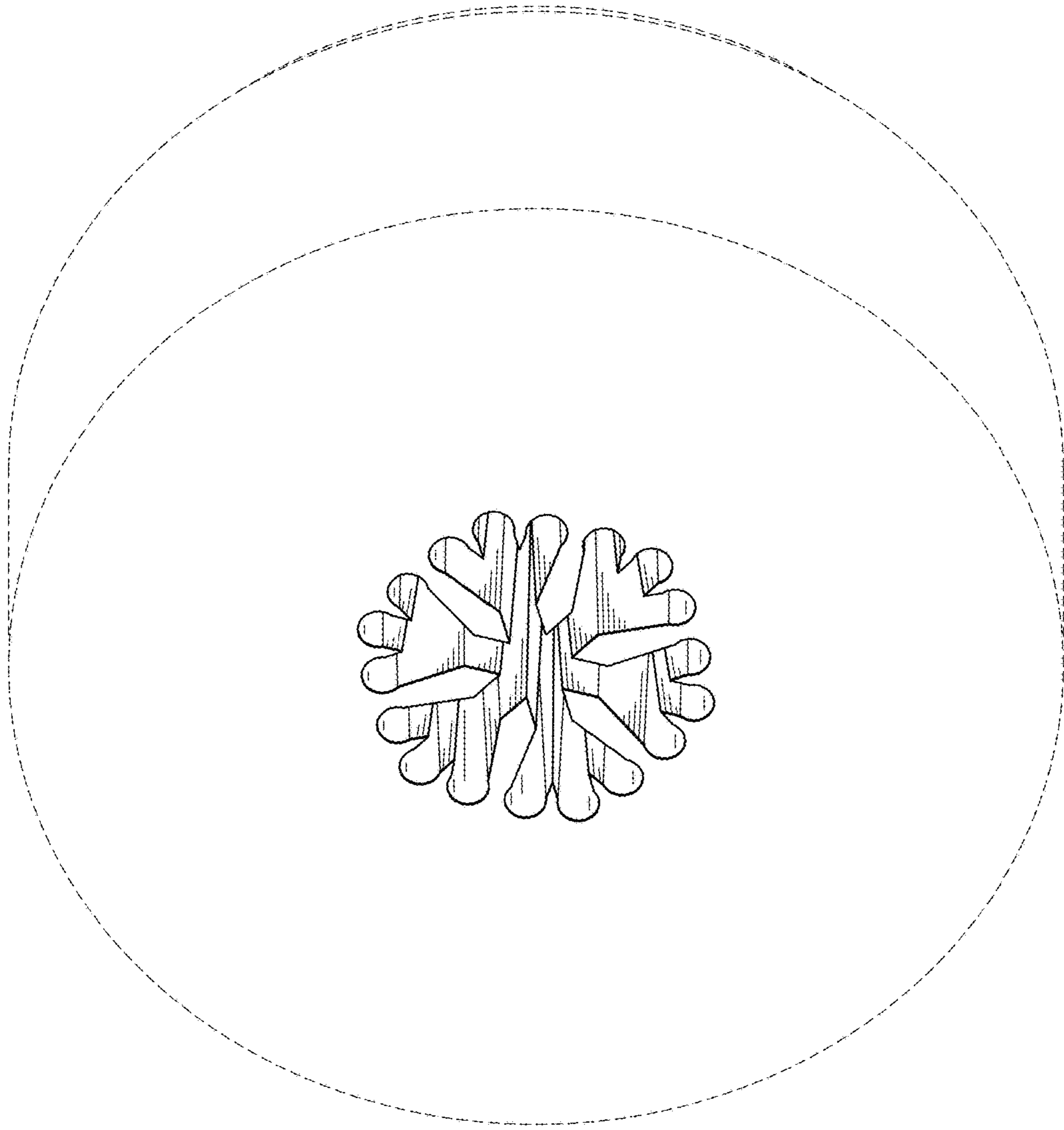


FIG. 7