



US00D828932S

(12) **United States Design Patent** (10) **Patent No.:** **US D828,932 S**
Sailer (45) **Date of Patent:** **** Sep. 18, 2018**

(54) **STEP UNIT WITH FALL ARREST
CAPABILITY**

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(**) Term: **15 Years**

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(22) Filed: **May 21, 2018**

Related U.S. Application Data

(63) Continuation-in-part of application No. 29/625,317, filed on Nov. 8, 2017, which is a continuation-in-part of application No. 29/596,114, filed on Mar. 6, 2017, now Pat. No. Des. 805,658, which is a continuation of application No. 15/263,128, filed on Sep. 12, 2016, which is a continuation-in-part of application No. 14/811,713, filed on Jul. 28, 2015.

(51) **LOC (11) Cl.** **25-04**

(52) **U.S. Cl.**
USPC **D25/69**

(58) **Field of Classification Search**

USPC D25/62-69; 182/120, 156, 40, 180.1,
182/202, 201, 204, 228.1, 229.2, 228.6,
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248/218.4

CPC ... E06C 1/387; E06C 7/00; E06C 7/50; E06C
7/081; E06C 7/084

See application file for complete search history.

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(57) **CLAIM**

The ornamental design for a step unit with fall arrest capability, as shown and described.

DESCRIPTION

FIG. 1 is a front perspective view of a step unit with fall arrest capability, in an assembled configuration, showing my design.

FIG. 2 is a rear perspective view thereof.

FIG. 3 is an exploded perspective view thereof.

FIG. 4 is a right side elevational view thereof.

FIG. 5 is a front perspective view of a step member of the step unit with fall arrest capability.

FIG. 6 is a rear perspective view thereof.

FIG. 7 is a top plan view thereof.

FIG. 8 is a bottom plan view thereof.

FIG. 9 is a right side elevational view thereof.

FIG. 10 is a cross-sectional view thereof, on the plane A-A indicated in FIG. 7.

FIG. 11 is a front elevational view thereof.

FIG. 12 is a rear elevational view thereof.

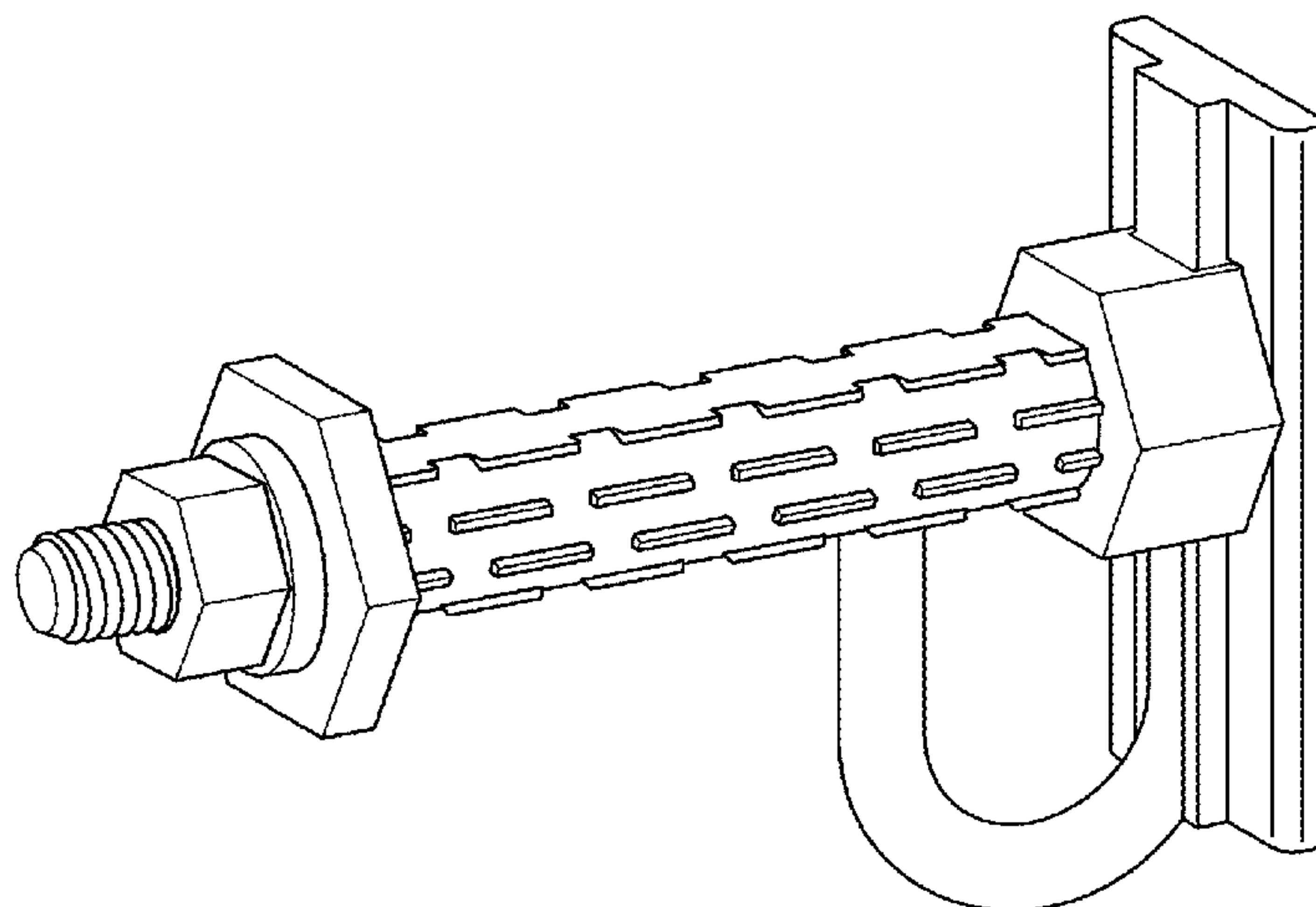
FIG. 13 is a front perspective view of a rod member of the step unit with fall arrest capability.

FIG. 14 is a top plan view thereof; and,

FIG. 15 is a right side elevational view thereof.

Members of the step unit are shown separately in FIGS. 5-15 for clarity of illustration. The broken lines are for the purpose of illustrating environment and form no part of the claimed design.

1 Claim, 9 Drawing Sheets



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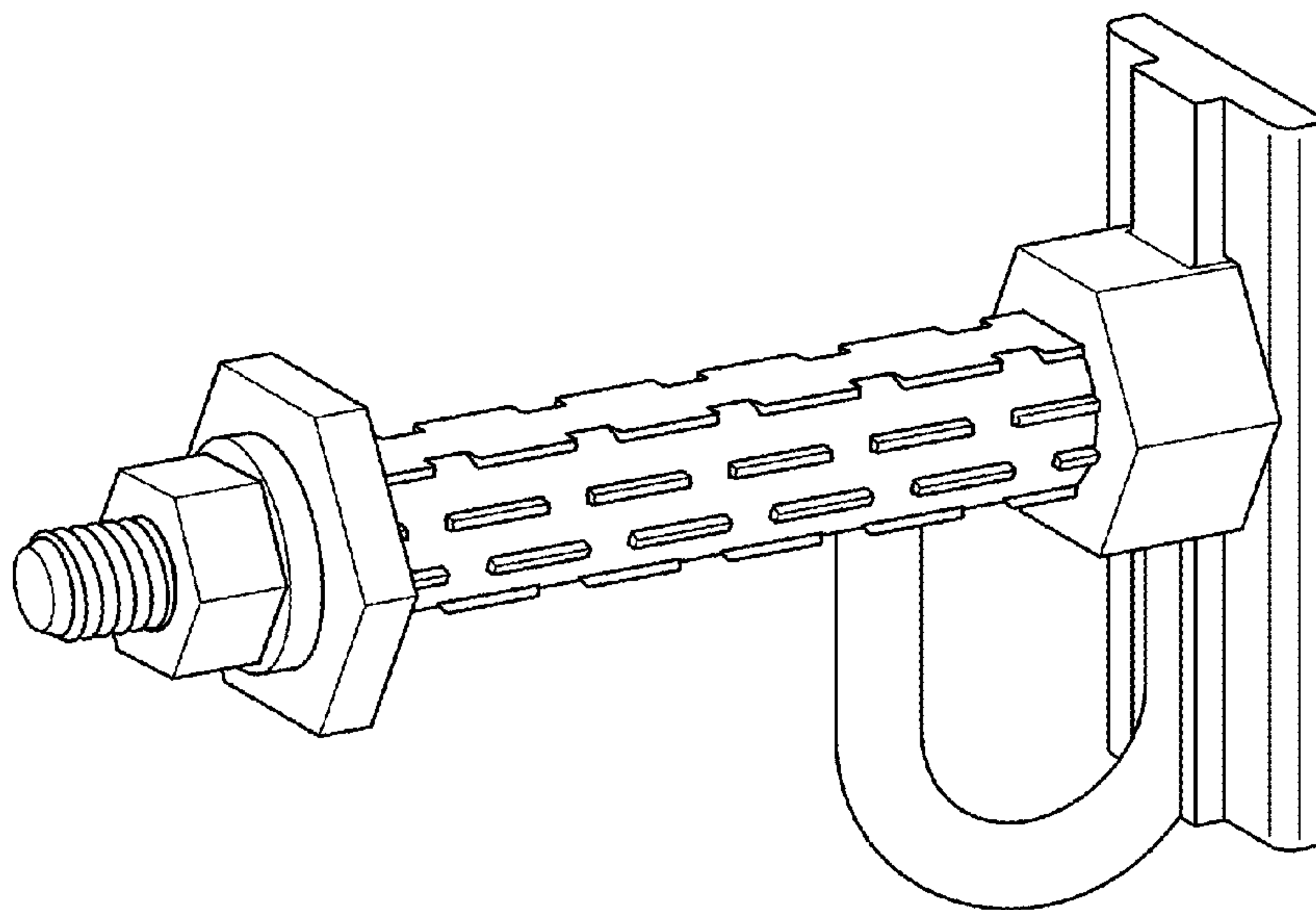


FIG. 1

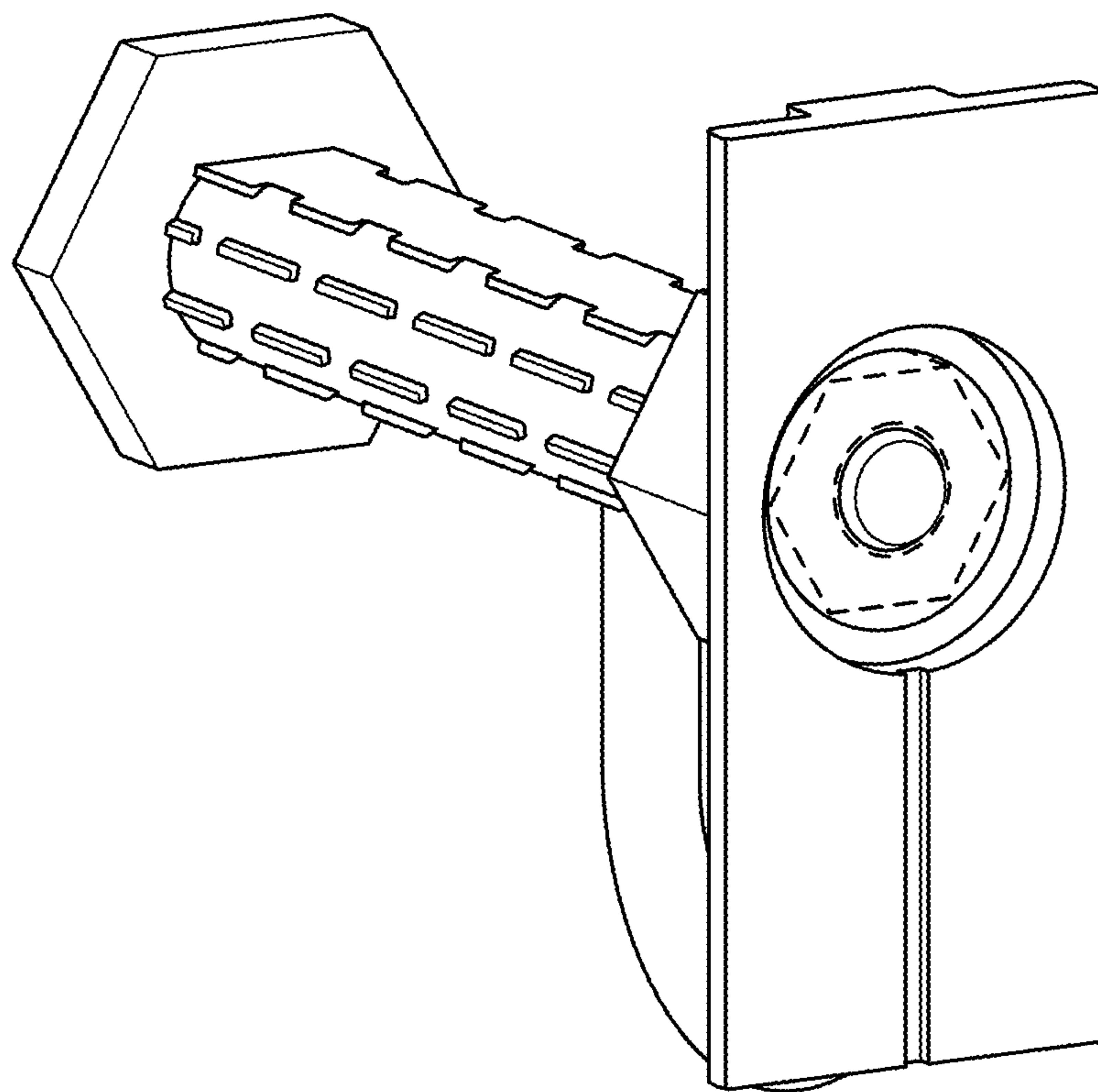


FIG. 2

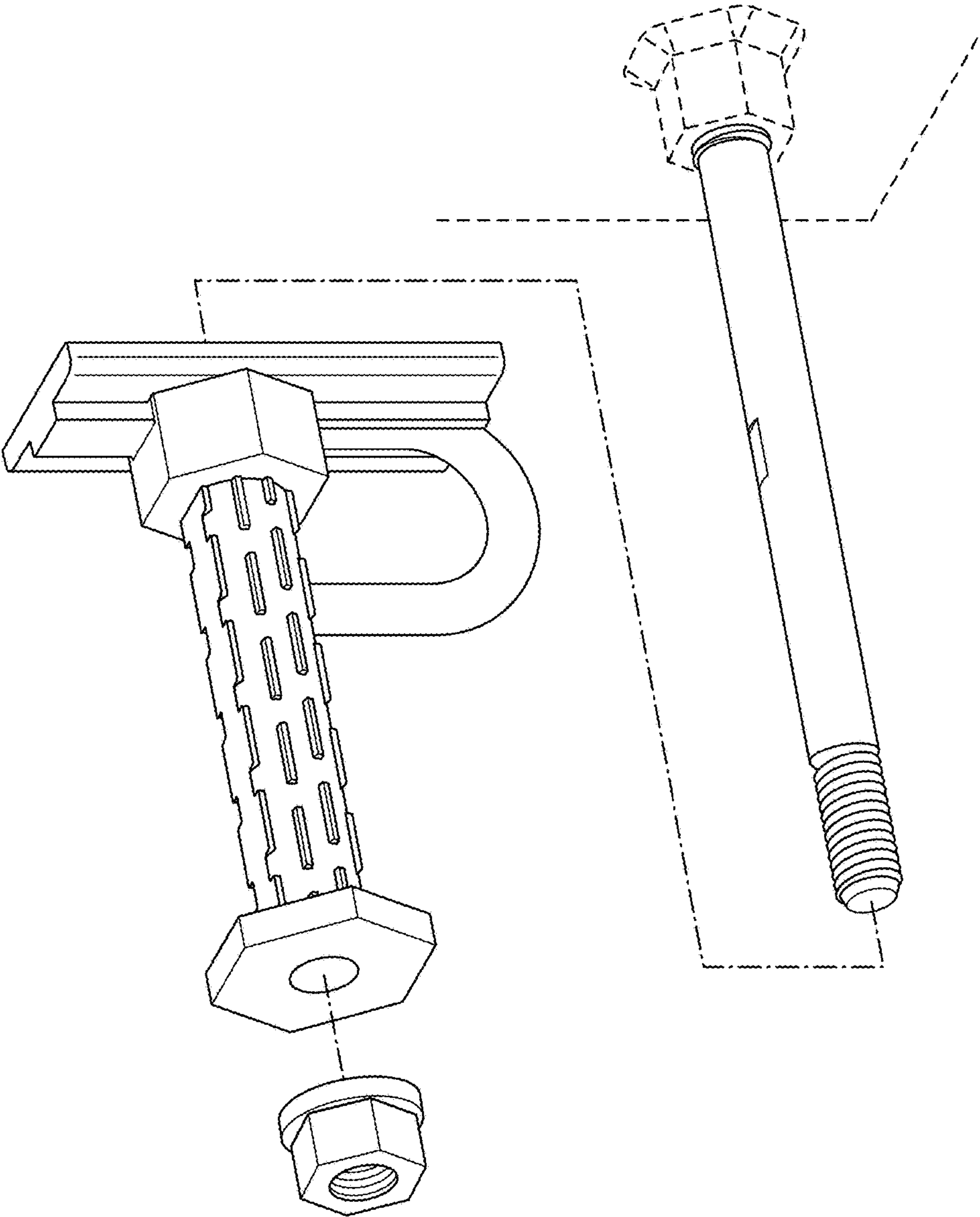


FIG. 3

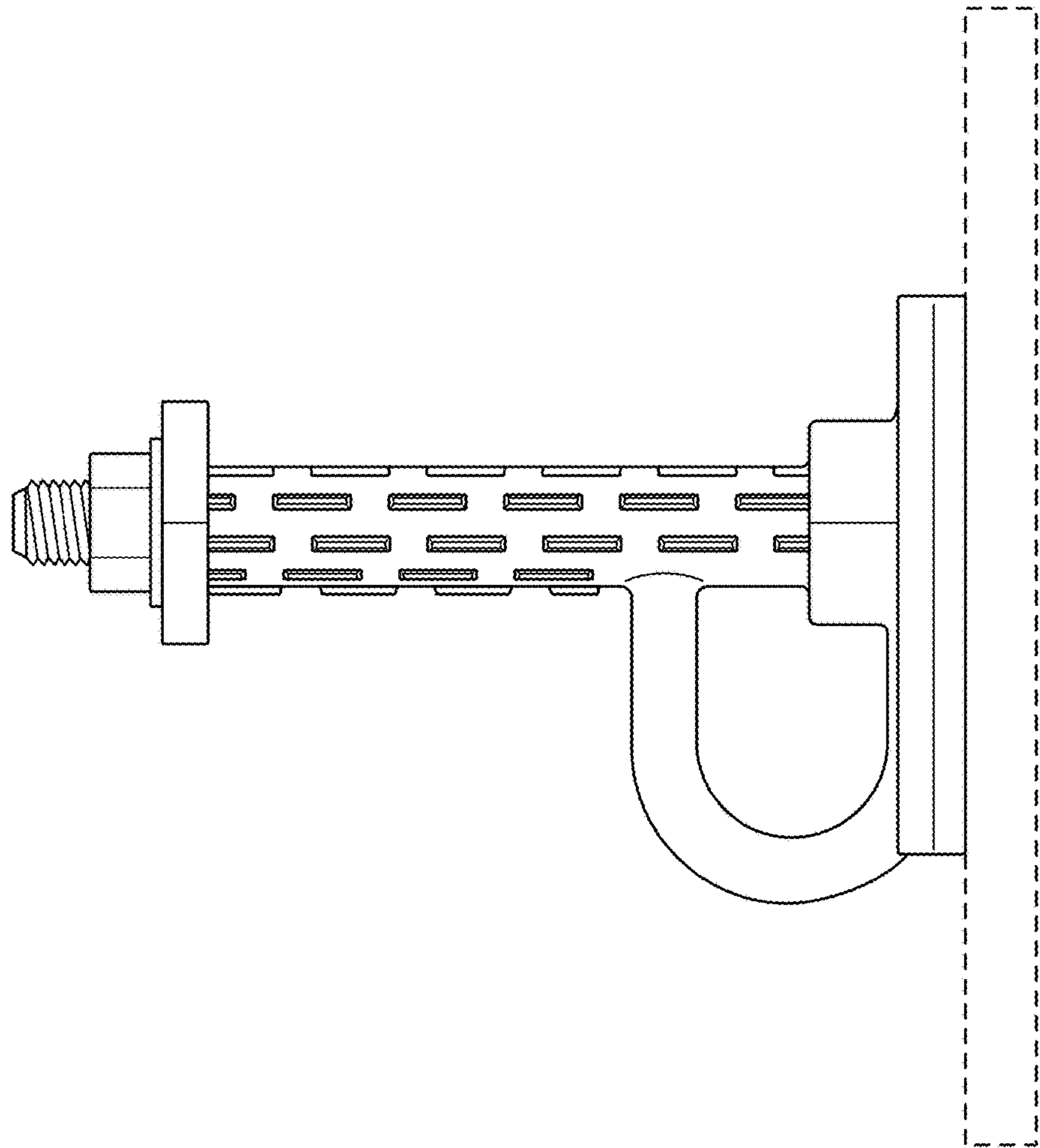


FIG. 4

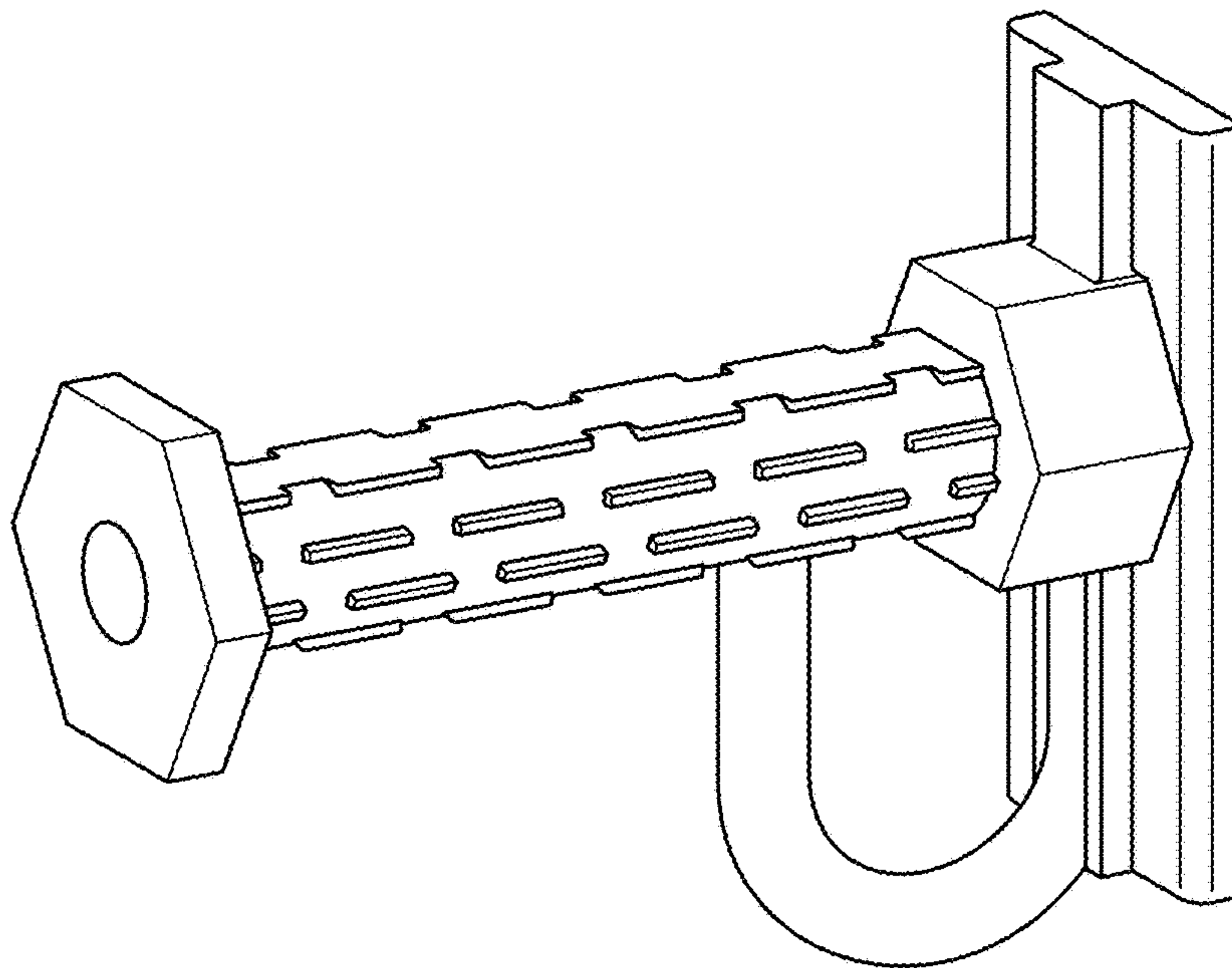


FIG. 5

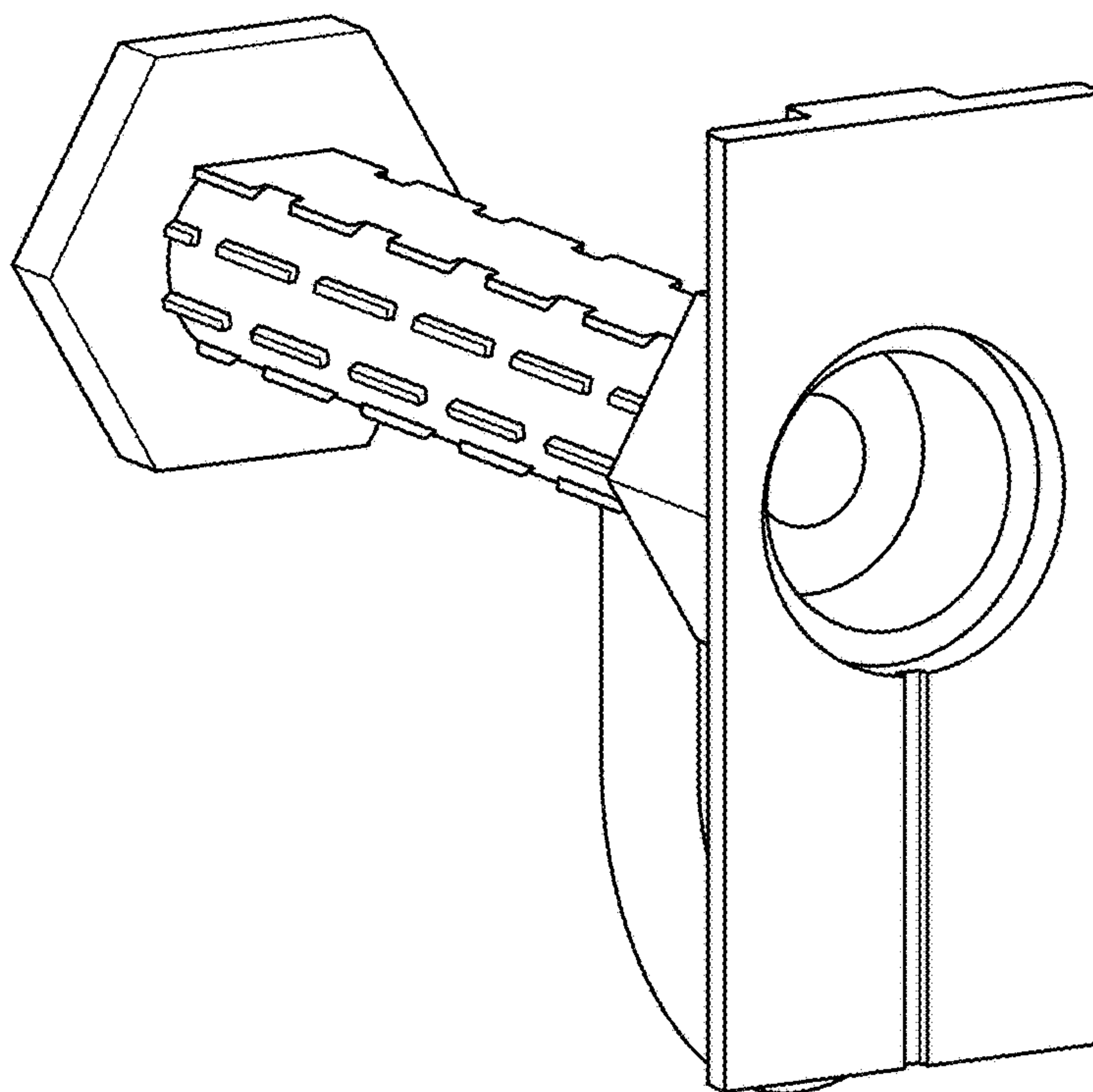


FIG. 6

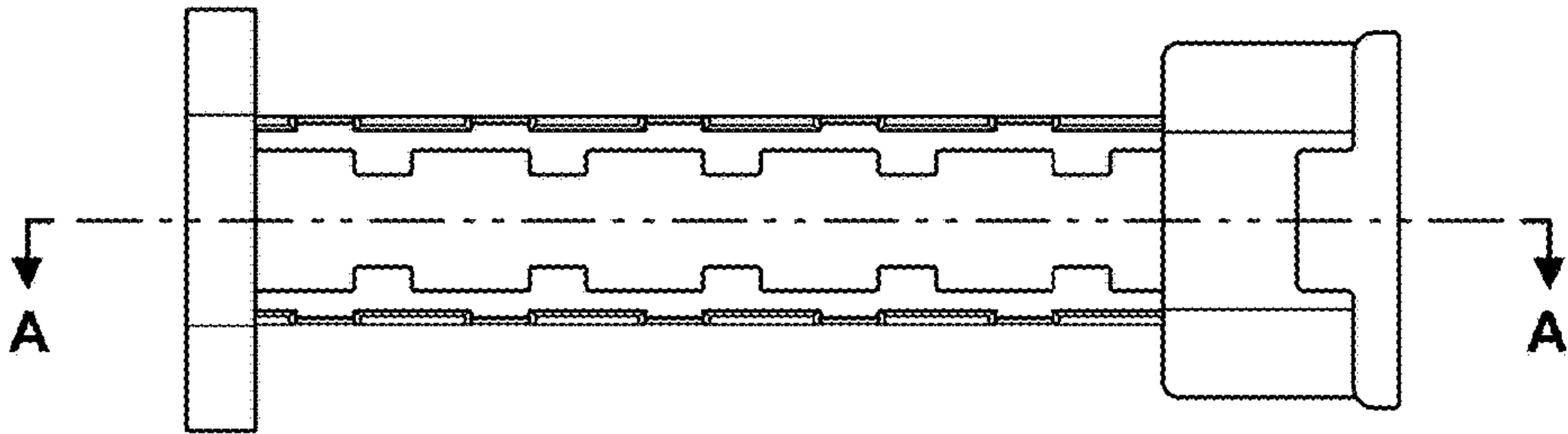


FIG. 7

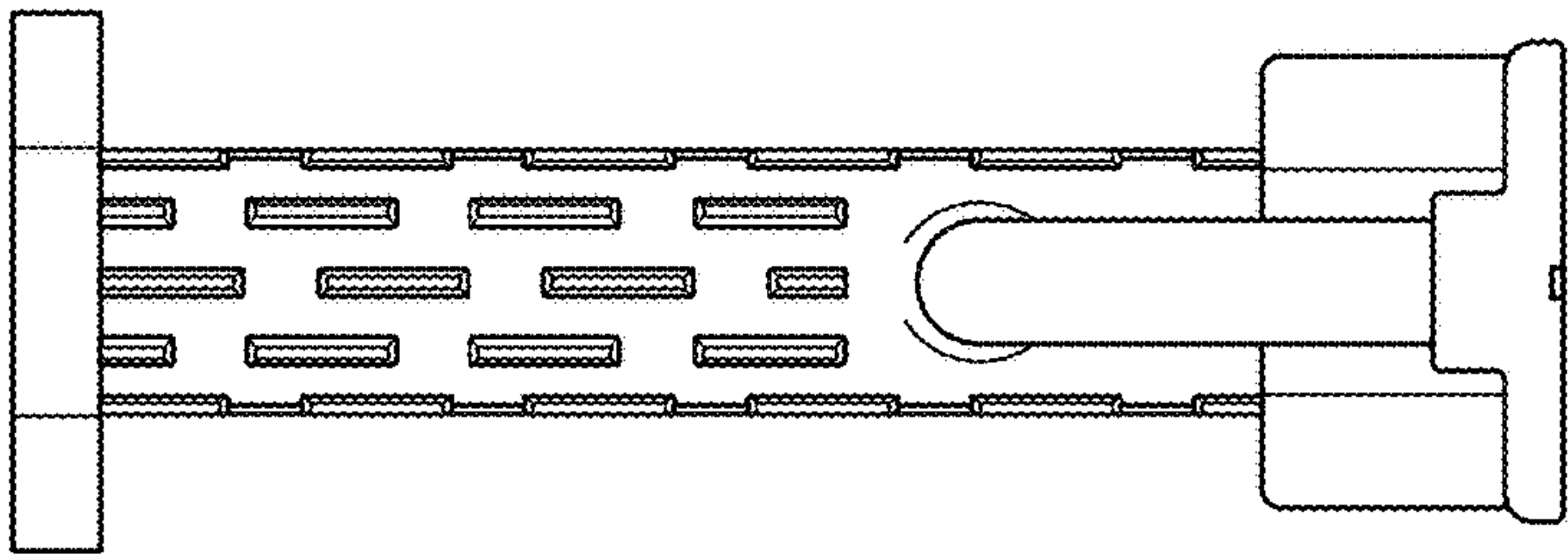


FIG. 8

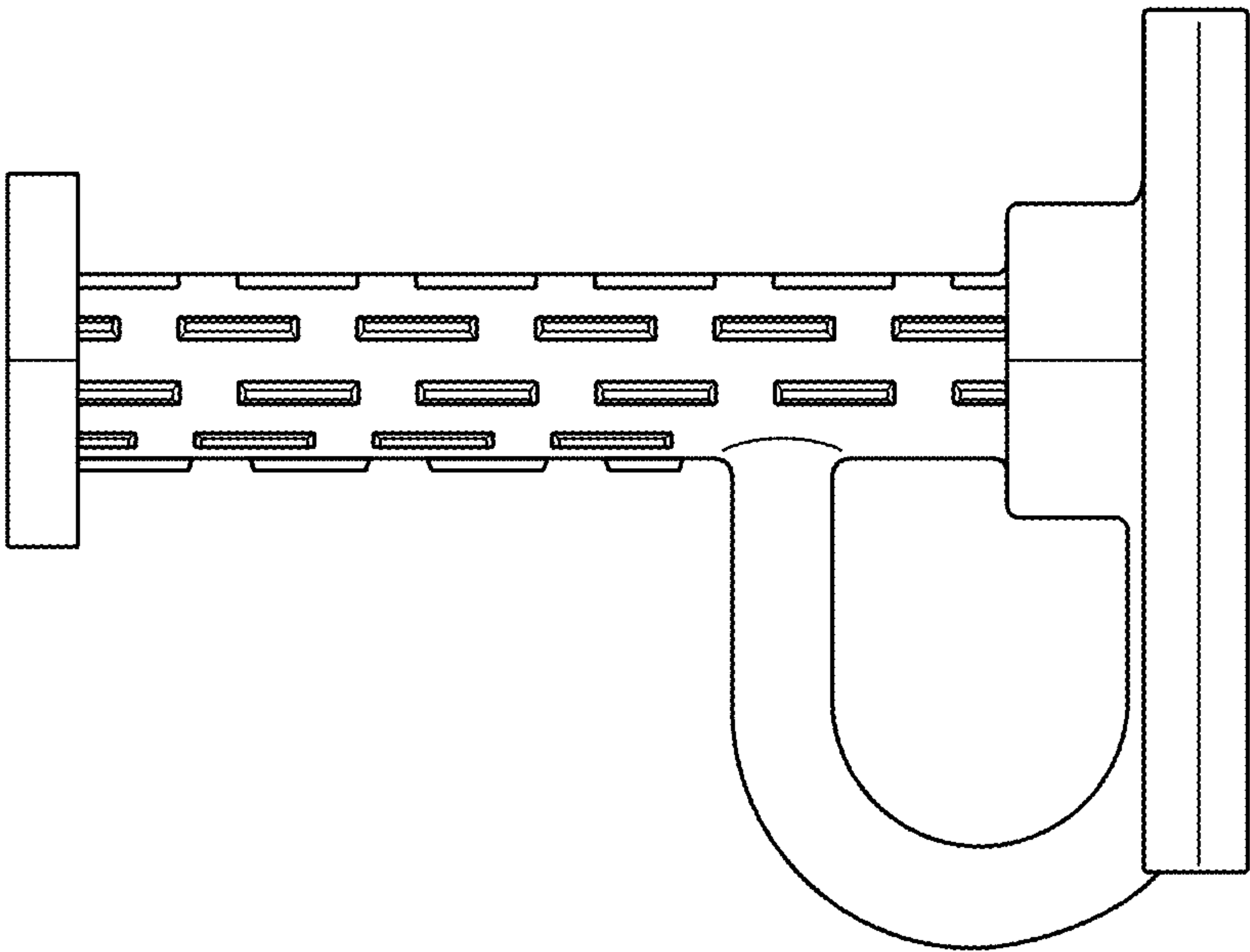


FIG. 9

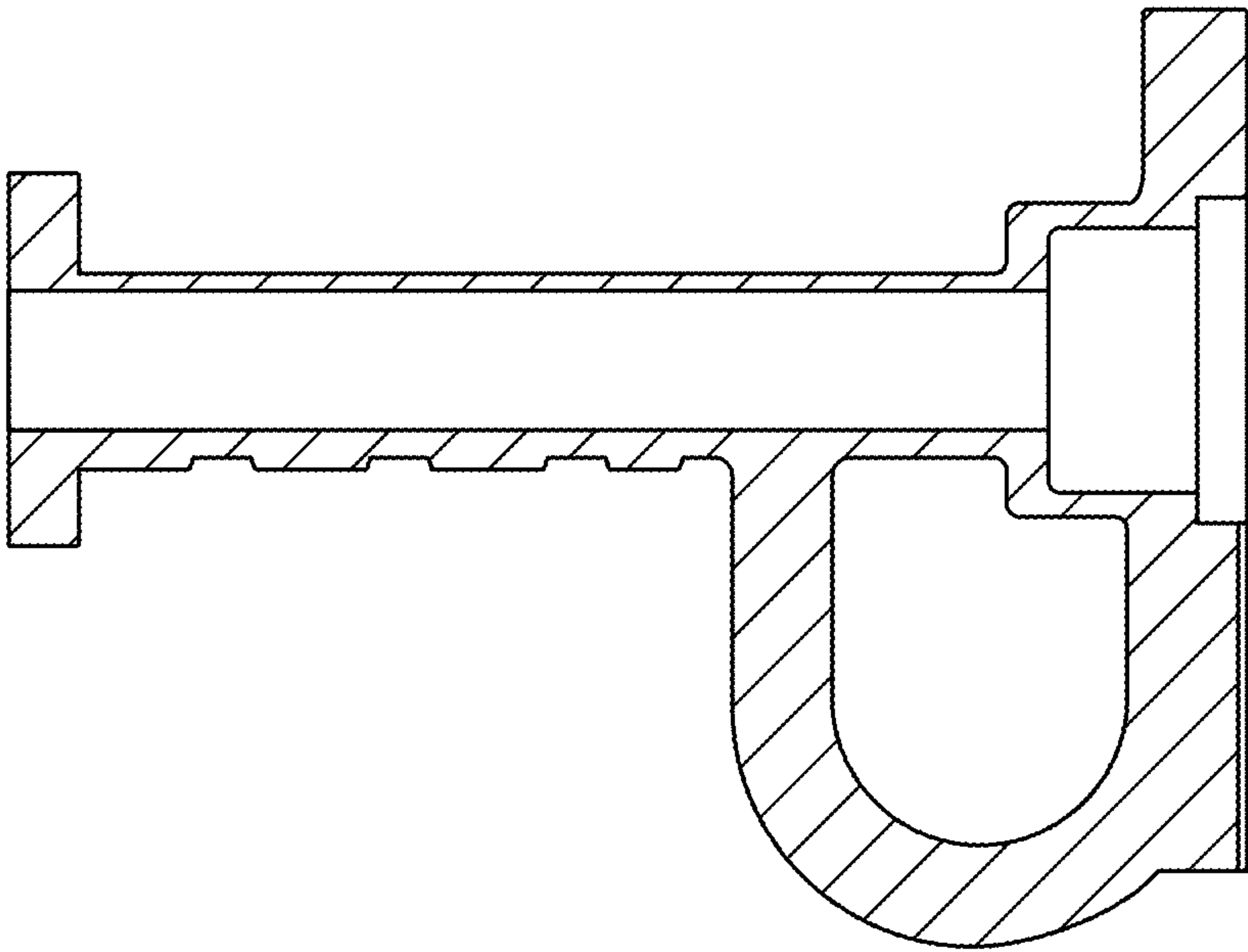


FIG. 10

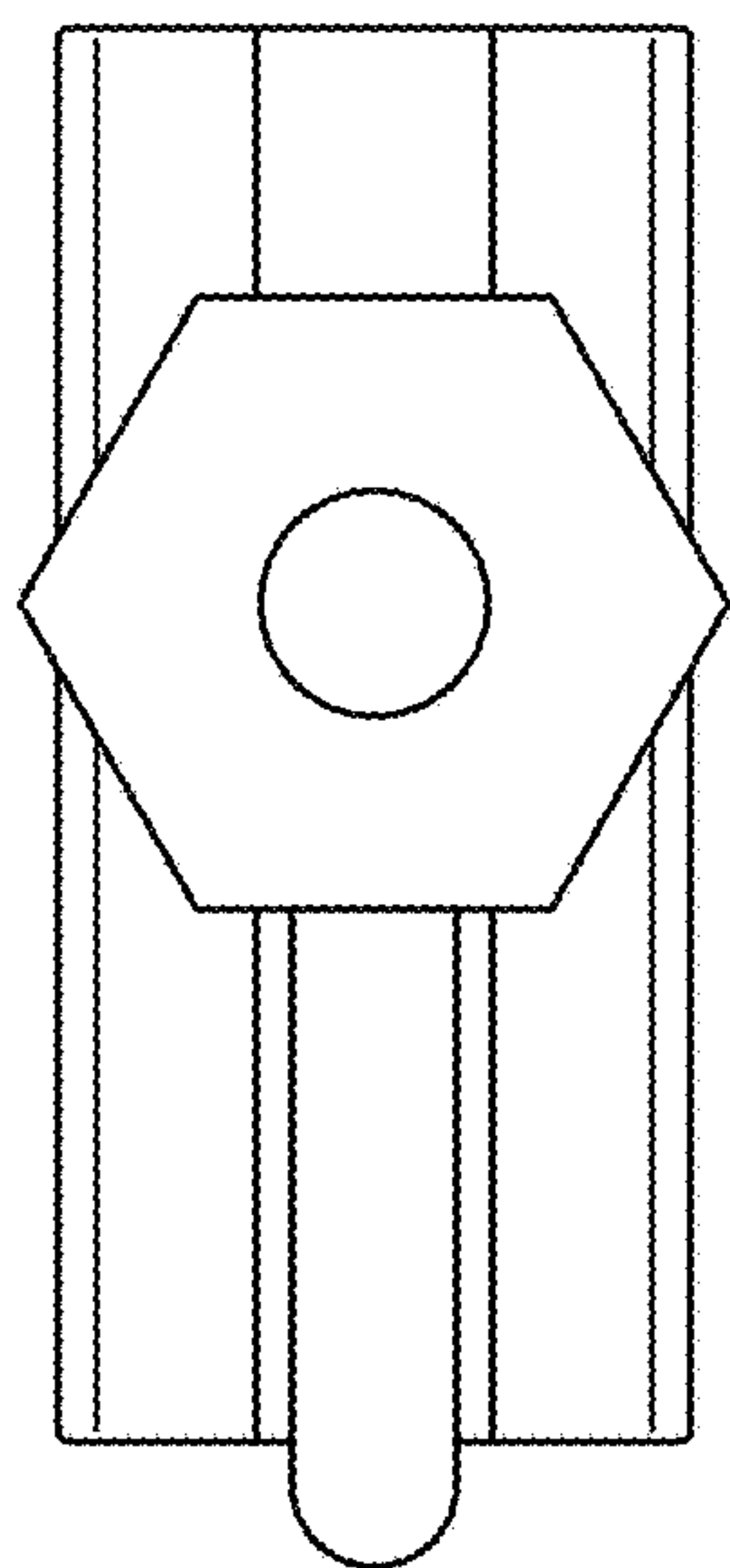


FIG. 11

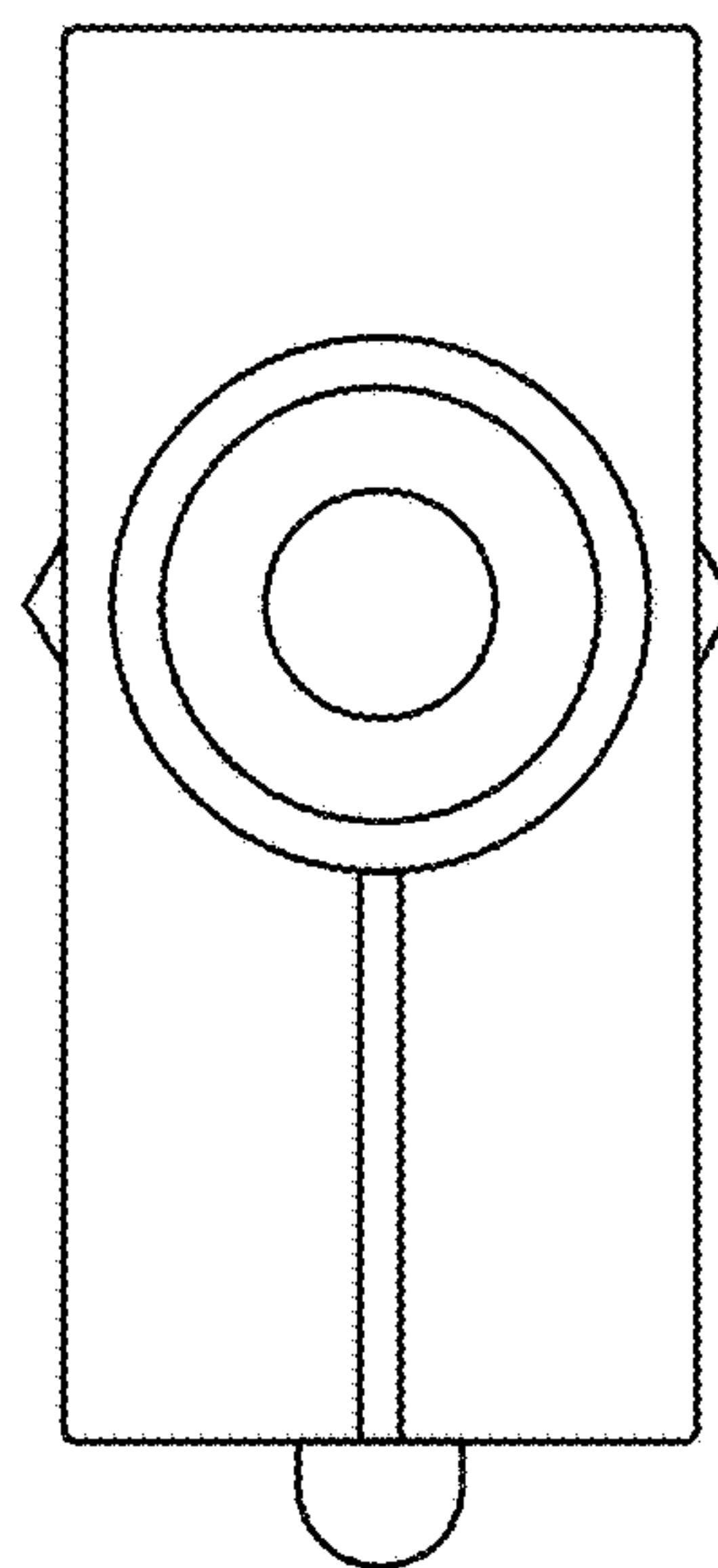


FIG. 12

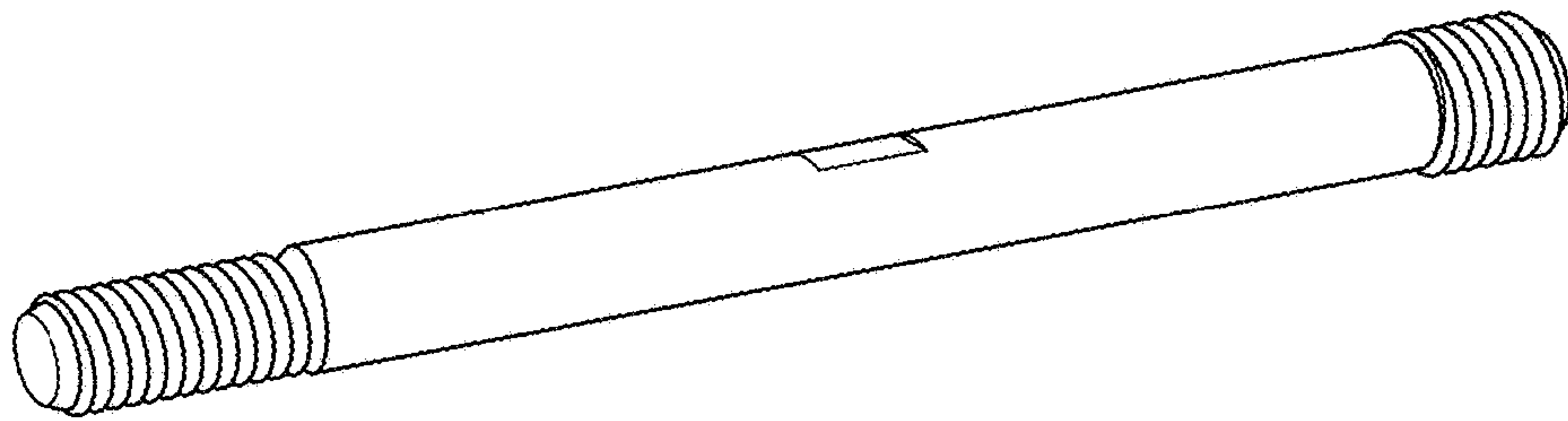


FIG. 13

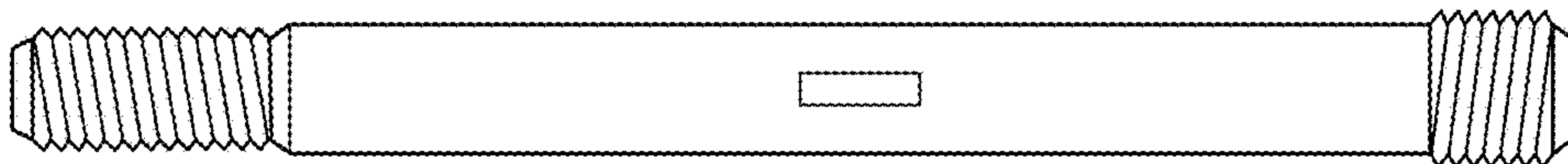


FIG. 14



FIG. 15