



US00D820462S

(12) **United States Design Patent**  
**Larsen et al.**

(10) **Patent No.:** **US D820,462 S**  
(45) **Date of Patent:** **\*\* Jun. 12, 2018**

(54) **SPA SHELL**

2003/0014811 A1\* 1/2003 Hammock ..... A47K 3/062  
4/541.1

(71) Applicant: **WATKINS MANUFACTURING CORPORATION**, Vista, CA (US)

\* cited by examiner

(72) Inventors: **Christopher Carl Larsen**, Vista, CA (US); **Sage Nathan Baker**, Cardiff, CA (US)

*Primary Examiner* — Anhdao Doan  
(74) *Attorney, Agent, or Firm* — Kirk W. Rudolph

(73) Assignee: **Watkins Manufacturing Corporation**, Vista, CA (US)

(57) **CLAIM**

The ornamental design for a spa shell, as shown and described.

**DESCRIPTION**

(\*\*) Term: **15 Years**

FIG. 1 is a perspective view of a spa shell showing our new design;

(21) Appl. No.: **29/609,447**

FIG. 2 is another perspective view thereof;

(22) Filed: **Jun. 30, 2017**

FIG. 3 is a top plan view thereof;

(51) **LOC (11) Cl.** ..... **23-02**

FIG. 4 is a cross-sectional view thereof, taken along line 4-4 of FIG. 3;

(52) **U.S. Cl.**

USPC ..... **D24/204**

FIG. 5 is a cross-sectional view thereof, taken along line 5-5 of FIG. 3;

(58) **Field of Classification Search**

USPC ..... D24/201-205, 213; D23/276-278, D23/280.1-280.3; D25/2

FIG. 6 is a cross-sectional view thereof, taken along line 6-6 of FIG. 3;

CPC ..... A61H 33/6005; A61H 33/6021; A61H 33/6089; A61H 33/6094; A61H 2035/004; A61H 35/006; A47K 3/022; A47K 3/062

FIG. 7 is a cross-sectional view thereof, taken along line 7-7 of FIG. 3;

See application file for complete search history.

FIG. 8 is a cross-sectional view thereof, taken along line 8-8 of FIG. 3;

(56) **References Cited**

**U.S. PATENT DOCUMENTS**

D284,407 S *	6/1986	Doman	.....	D24/205
D436,178 S *	1/2001	Larsen	.....	D24/204
D590,951 S *	4/2009	Larsen	.....	D24/204
D810,953 S *	2/2018	Larsen	.....	D24/204

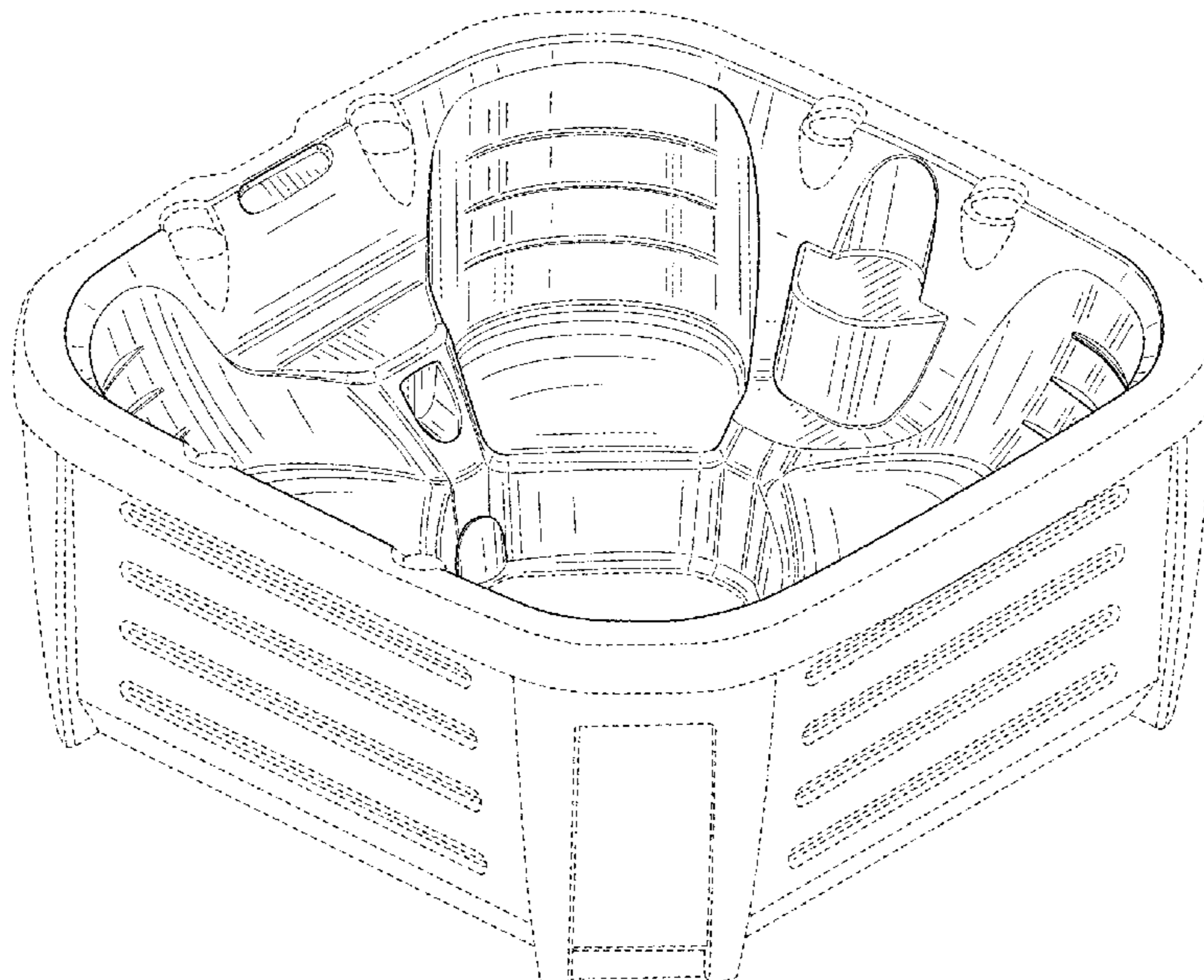
FIG. 9 is a cross-sectional view thereof, taken along line 9-9 of FIG. 3;

FIG. 10 is a cross-sectional view thereof, taken along line 10-10 of FIG. 3; and,

FIG. 11 is a cross-sectional view thereof, taken along line 11-11 of FIG. 3.

The broken lines immediately adjacent the shaded areas represent the bounds of the claim, while all other broken lines are directed to environment and are for illustrative purposes only; the broken lines form no part of the claimed design.

**1 Claim, 7 Drawing Sheets**



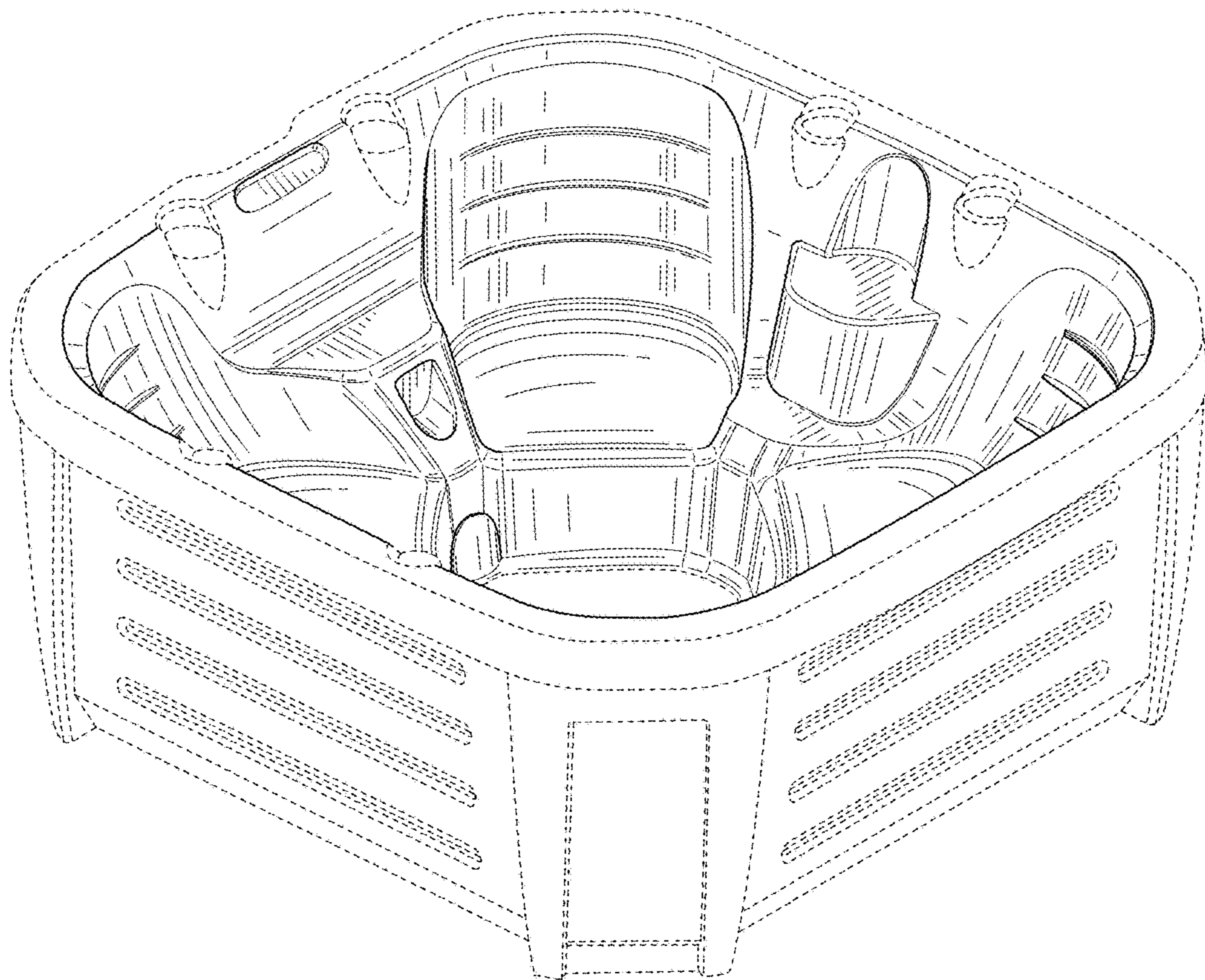


FIG. 1

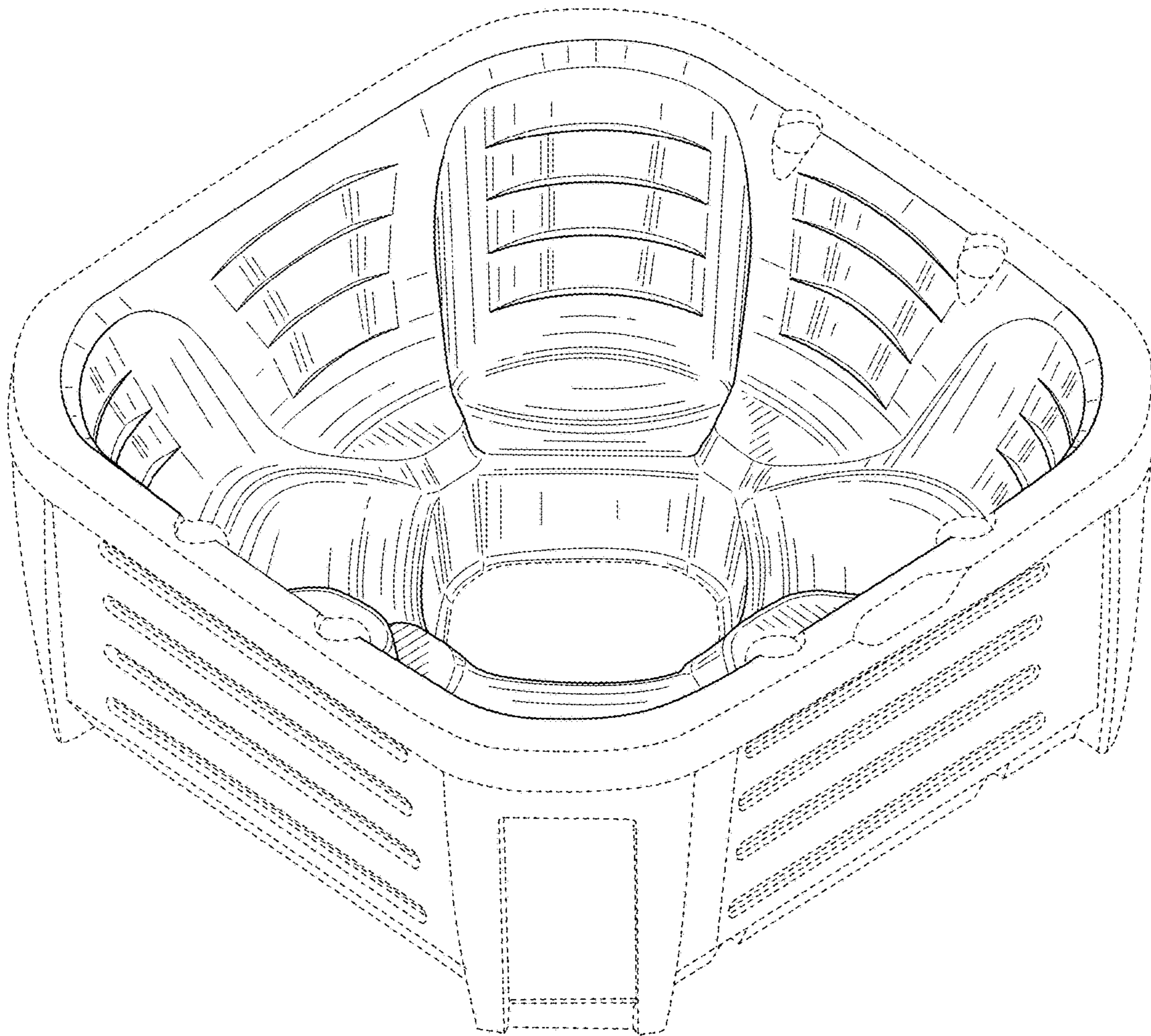


FIG. 2

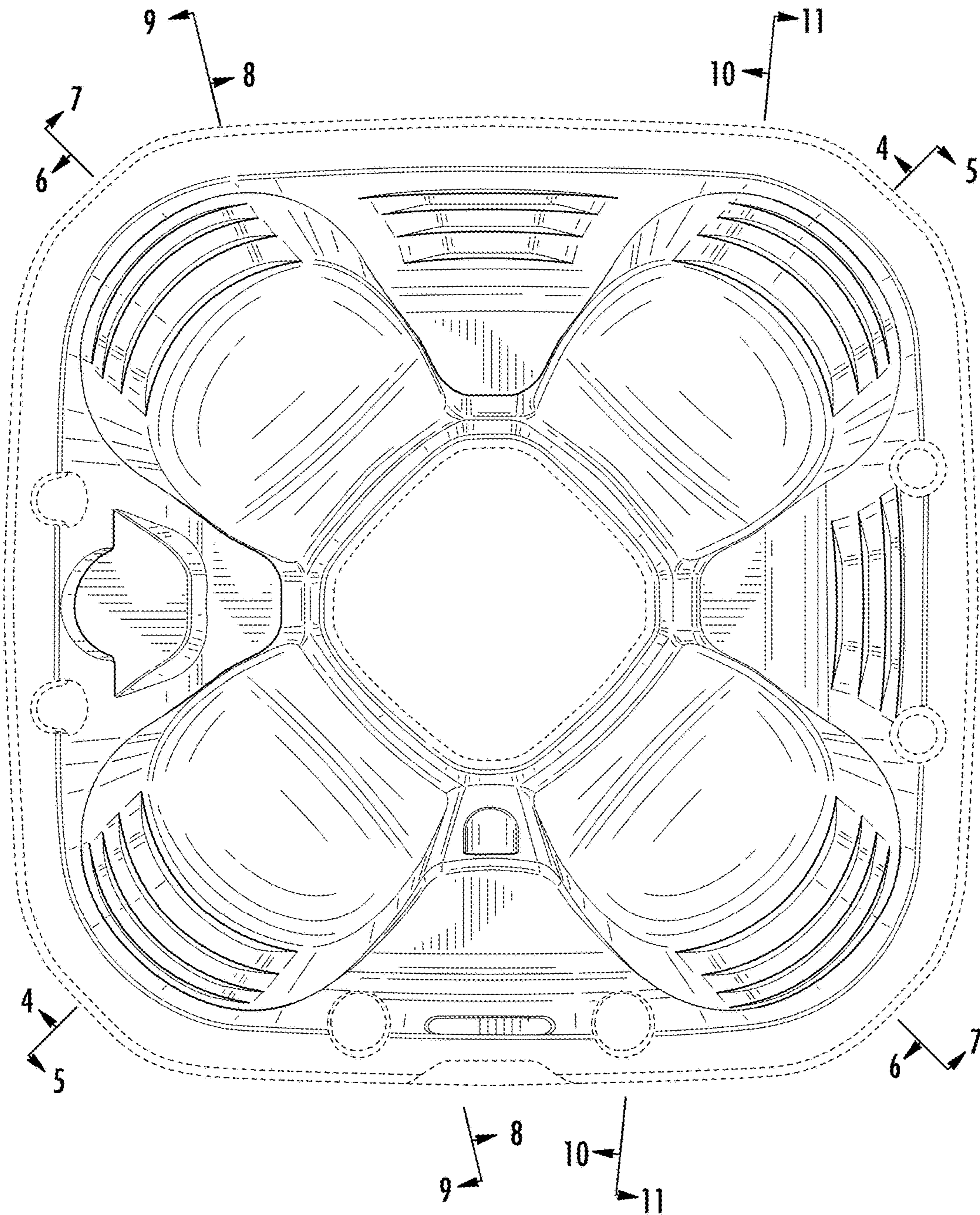


FIG. 3

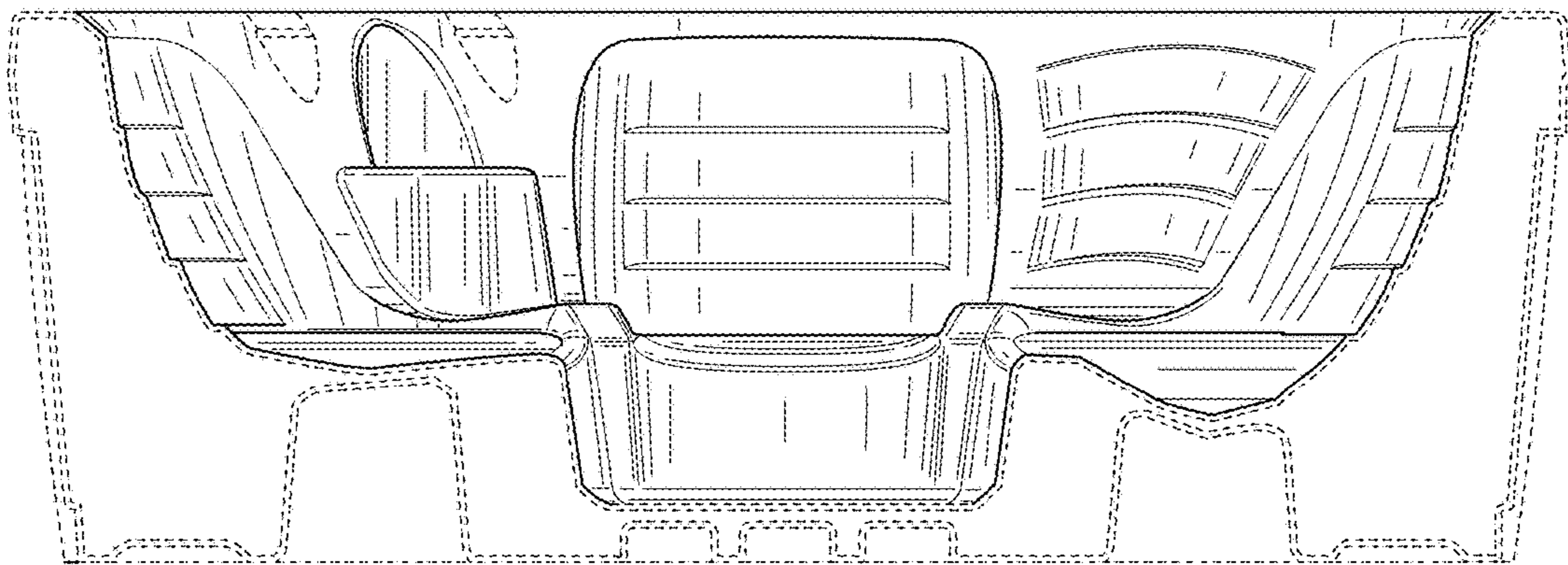


FIG. 4

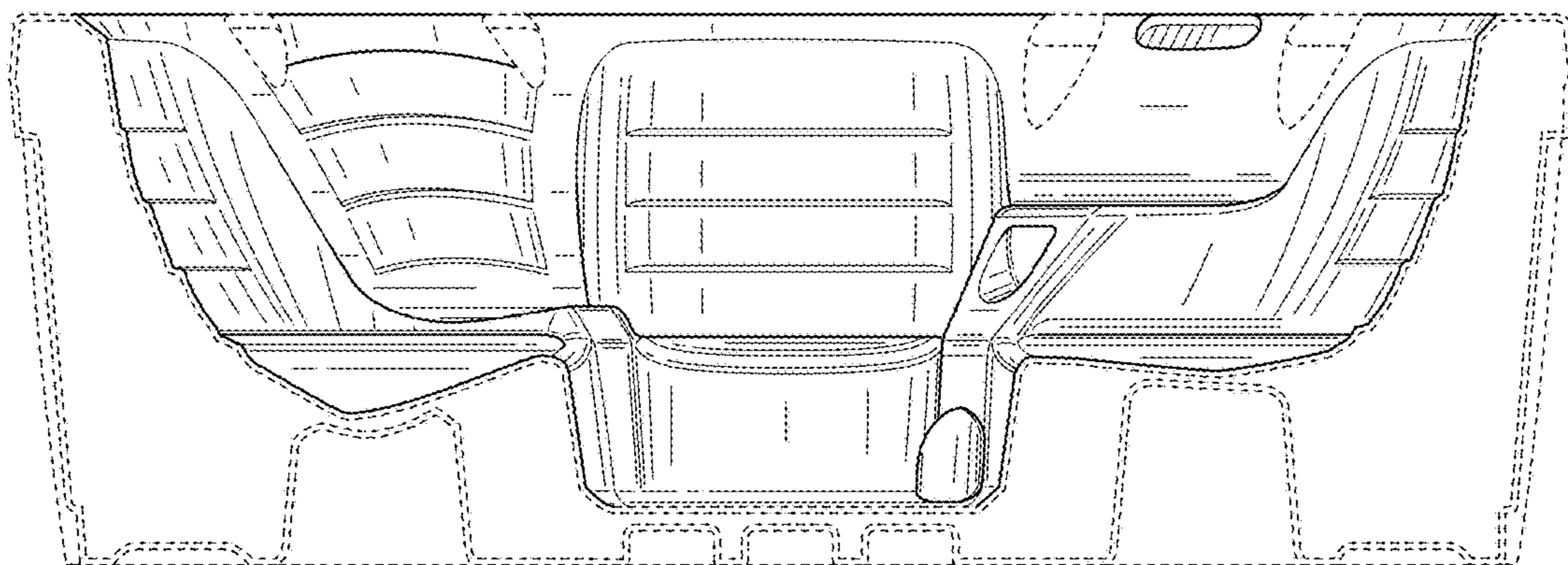


FIG. 5

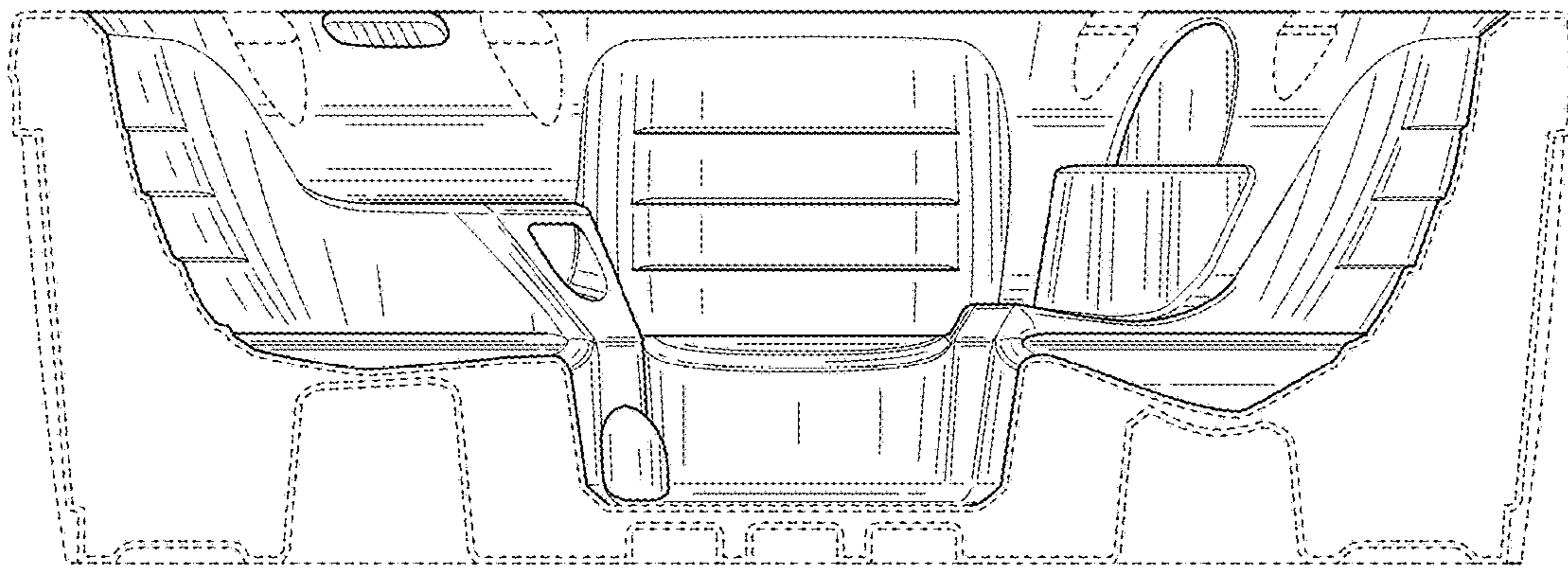


FIG. 6

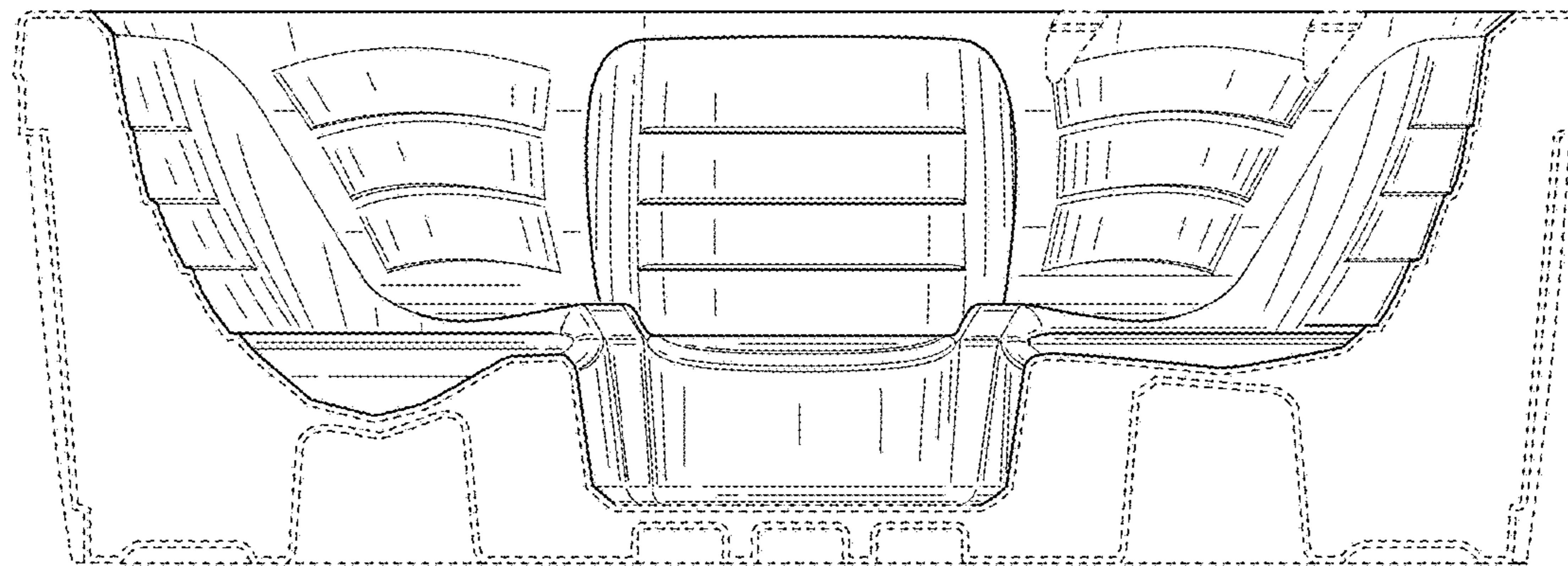
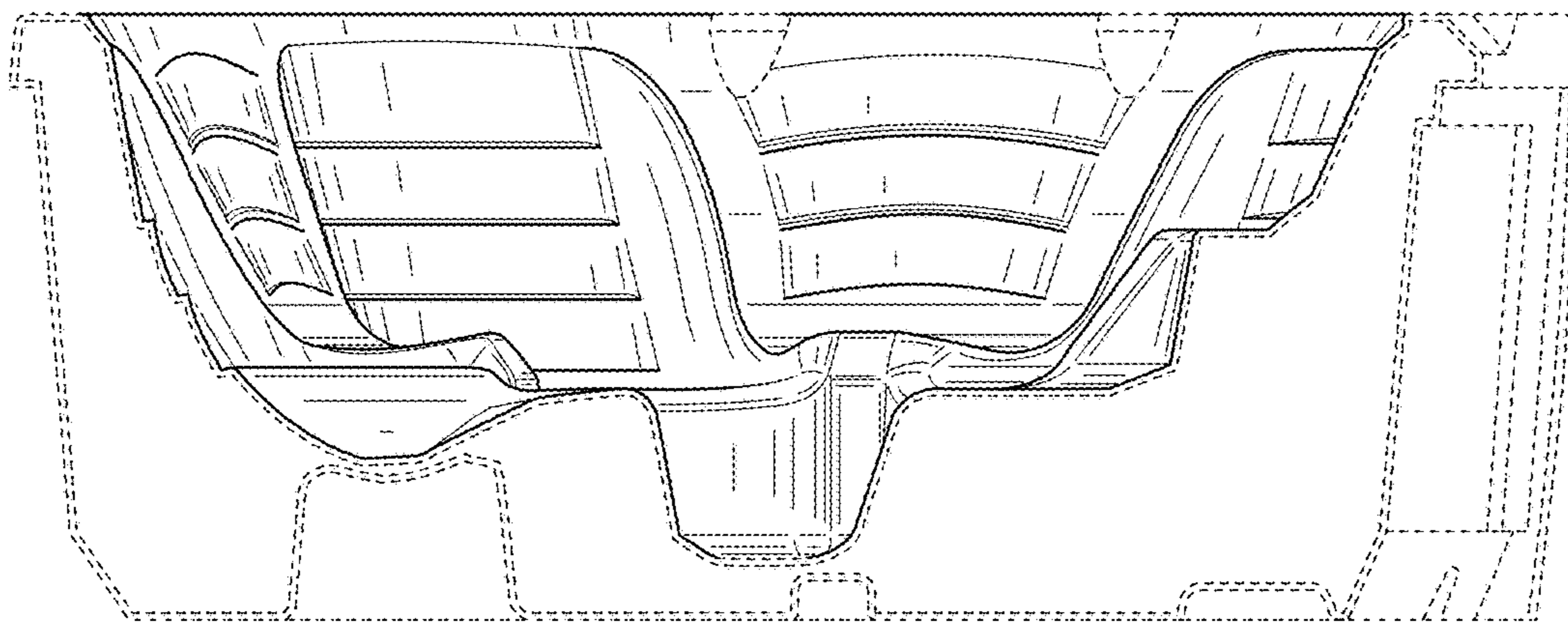
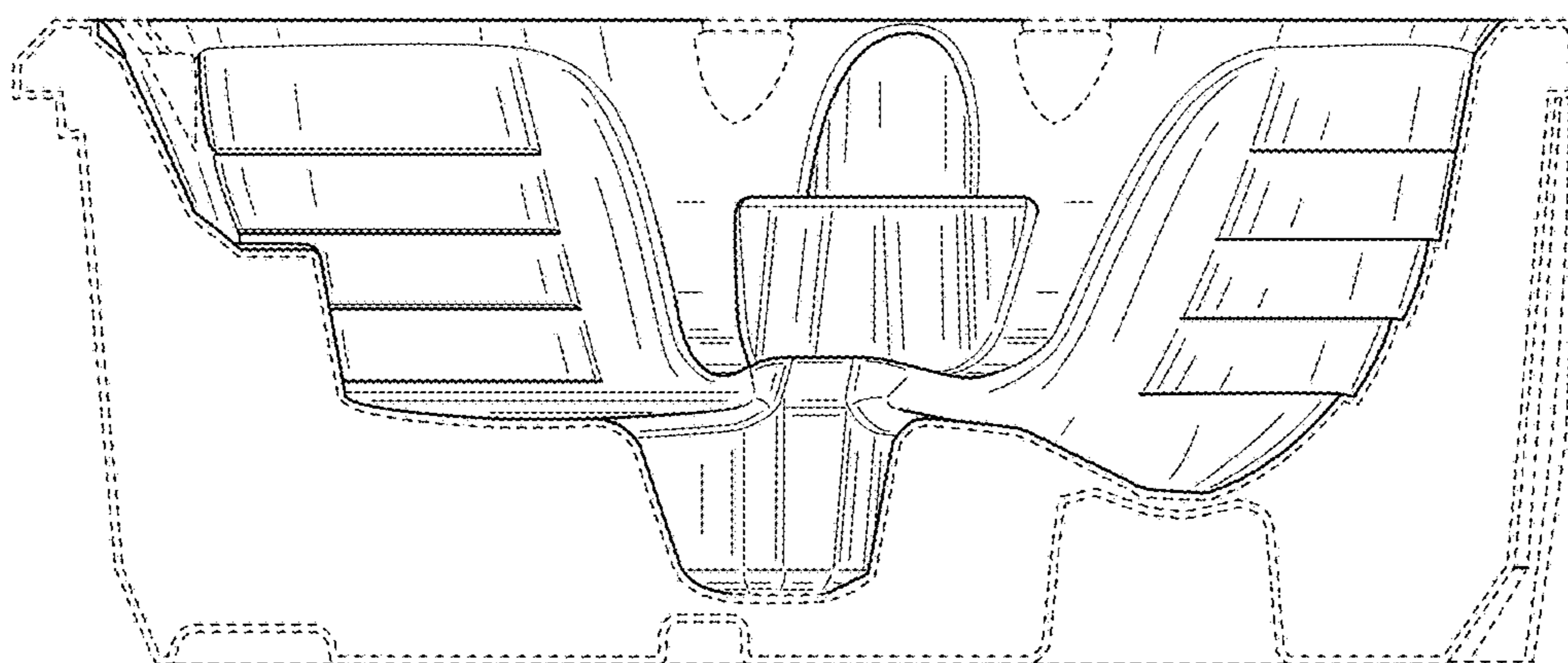


FIG. 7



**FIG. 8**



**FIG. 9**

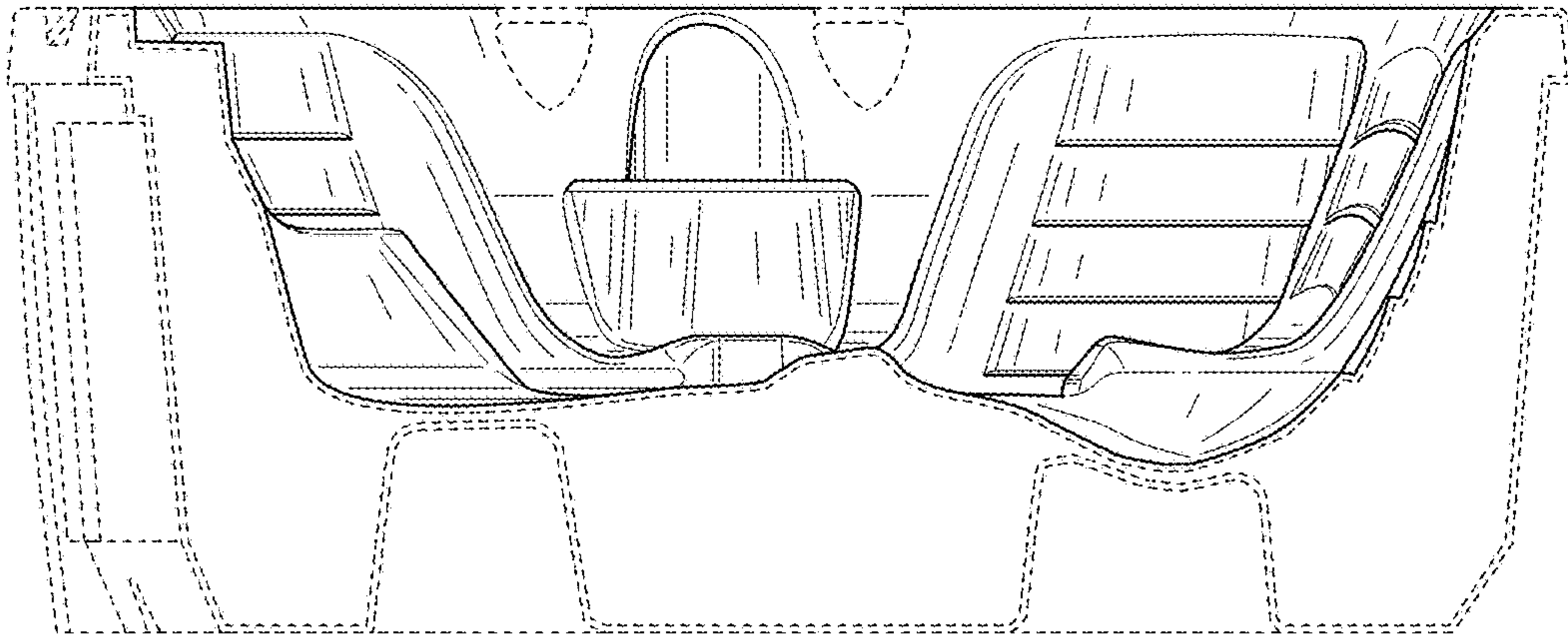


FIG. 10

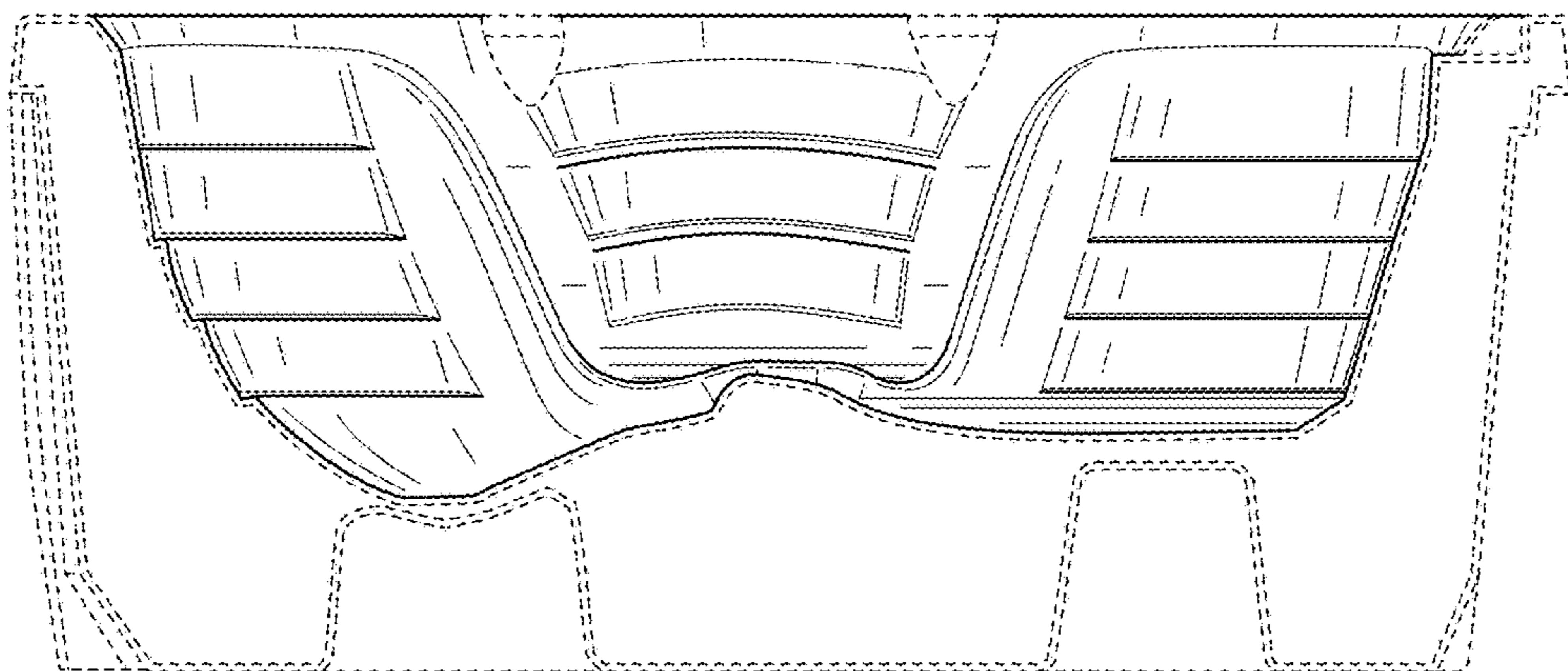


FIG. 11